

Assignment #3 – Spindle Speed Calculator

Overview

In this assignment, you will develop a spindle speed calculator to create a table of required spindle rpm values for a range of stock diameters and cutting speeds. You will use Controls that will simplify error checking code and make the display user friendly.

This assignment must be done individually, and it is worth 5% of the course grade.

Design and Coding

1. Task Analysis and Program Design

- 1) Reinforce the “IPOD” model to develop this program.
- 2) The spindle speed equation is given by

$$N = \frac{12 \times v}{\pi \times D}$$

where N is spindle speed in revolutions per minute (rpm)
 v is cutting speed in feet per minute (ft/min)
 D is stock diameter in inches

- 3) In order to minimize any input errors, user selection Controls are utilized.
 - Spindle speeds are calculated and listed, based on the stock size increments. A group box with 4 radio buttons is set up for .125”, .250”, .375”, and .500” increments, to be selected by the user.
 - Two combo boxes, one for minimum stock diameter, and the other for maximum stock diameter. All stock diameters are pre-filled, ranging from .250” through 4.000” in .250” increments.
 - ➔ 2 labels are also included here as identifiers.
 - The minimum and maximum stock diameters are to limit the options for speed calculations. Note that the calculation must begin at the minimum stock size, and end at the maximum stock size.
 - A NumericUpDown Control is used to adjust the maximum allowed spindle speed, and must set its allowable range from 500rpm to 5,000rpm with an increment of 100rpm.
 - ➔ A label is also included here as an identifier.
 - Cutting speeds are also to be selected from another NumericUpDown, which its range is set from 40ft/min to 160ft/min with an increment of 20ft/min.
 - The results of speed calculation are tabulated in a table (as shown below), which consists of two columns. The left column lists the stock sizes that are determined by the above user selection Controls, while the right columns lists the corresponding calculated spindle speed.
 - Any spindle speed that exceeds the max speed set by the NumericUpDown Control will not display its numeric speed value, but show “OVER MAX” instead.
 - The calculation is initiated when a ‘Calculate’ button is pressed.
 - The program is ended when an ‘Exit’ button is pressed.

2. Launch Visual Studio 2019 and create a Visual Basic Windows Forms App (.NET Framework).

1) Project Name: **A3_SpindleSpeed_YourCollegeUsername**

➤ Your College username is the username you use to log into eConestoga.

2) Project Location: your Visual Studio 2019 projects folder on your College OneDrive

3. Based on the task analysis, design a GUI to include the following controls with property settings:

CONTROL	PROPERTY	SETTING
Form1	Text	Spindle Speed Calculator
	FormBorderStyle	FixedToolWindow
	StartPosition	CenterScreen
Group Box1	Text	Stock Size Increment
Radio Button1	(Name)	rad125
	Text	.125 inch
Radio Button2	(Name)	rad250
	Text	.250 inch
Radio Button3	(Name)	rad375
	Text	.375 inch
Radio Button4	(Name)	rad500
	Text	.500 inch
Combo Box1	(Name)	cboMinStockSize
	DropDownStyle	DropDownList
Label1	Text	Minimum Stock Size (inches)
Combo Box2	(Name)	cboMaxStockSize
	DropDownStyle	DropDownList
Label2	Text	Maximum Stock Size (inches)
NumericUpDown1	(Name)	nudMaxAllowedSpeed
	Value	1000
	Increment	100
	Min / Max	500 – 5000
Label3	Text	Maximum Spindle Speed (rpm)
NumericUpDown2	(Name)	nudCuttingSpeed
	Value	40
	Increment	20
	Min / Max	40 – 160
Label4	Text	Cutting Speed (ft/min)
ListBox1	(Name)	LstResults
Button1	(Name)	btnCalculate
	Text	Calculate
Button2	(Name)	btnExit
	Text	Exit

Here is a sample GUI with calculated spindle speeds at selected input parameters.

Stock Size	RPM
0.250	611
0.375	407
0.500	306
0.625	244
0.750	204
0.875	175
1.000	153
1.125	136
1.250	122
1.375	111
1.500	102
1.625	94
1.750	87

Assignment Submissions

You need to submit a PDF file of your source code with a title page, as well as uploading the zipped file of your VB project to Assignment #3 dropbox.

- For the PDF file, you must include your **full name**, course number, course name, etc. on the title page and on the FIRST line of your source code, as a comment.
- For the zipped file, refer to Tutorial #04 (available in Week 04 syllabus) on how to compress a Visual Basic 2019 project for the detailed instructions.
 - The due date of Assignment #3 is shown on eConestoga. Both files must be submitted by the due date – **late submission will NOT be accepted.**