

BMW 3-Series (92-98) & Z3 (96-98) Haynes Online Manual

10 Crankshaft - removal

- 1 On four-cylinder engines, remove the <u>oil pan</u>, the <u>timing chain</u> housing, and the flywheel/driveplate (see <u>Chapter 2A</u>).
- 2 On six-cylinder engines, remove the <u>oil pan</u>, the primary <u>timing chain</u>, and the flywheel/driveplate, (see <u>Chapter</u> <u>2B</u>).
- 3 Remove the pistons and connecting rods, (see <u>Section 9</u>). If no work is to be done on the pistons and connecting rods, there is no need to remove the <u>cylinder head</u>, or to push the pistons out of the cylinder bores. The pistons should just be pushed far enough up the bores so that they are positioned clear of the <u>crankshaft</u> journals. Warning: If the pistons are pushed up the bores, and the <u>cylinder head</u> is still fitted, take care not to force the pistons into the open valves.
- 4 Check the <u>crankshaft</u> endplay (see <u>Section 13</u>), then proceed as follows.

5 Loosen and remove the retaining bolts, and remove the <u>oil seal</u> carrier from the rear (flywheel/driveplate) end of the <u>cylinder block</u>, along with its <u>gasket</u> (see illustration) .

10.5 Remove the oil seal carrier from the rear of the cylinder block



6 On six-cylinder engines, if not already done, remove the oil pump drive chain and, if necessary, remove the <u>crankshaft</u> sprocket with reference to Part B of this Chapter.

7 On four-cylinder engines, the <u>main bearing</u> caps should be numbered 1 to 5 from the <u>timing chain</u> end of the engine. Caps No. 1 to 3 are numbered, cap No. 4 has shoulders machined into the end faces, and cap No. 5 is unmarked. If the <u>bearing caps</u> are not marked, mark them accordingly using a center-punch.

8 On six-cylinder engines, the <u>main bearing</u> caps should be numbered 1 to 7 on the exhaust side of the engine, starting from the <u>timing chain</u> end of the engine (see illustration). If not, mark them accordingly using a center-punch.

10.8 Main bearing cap identification number - six-cylinder engine



9 Loosen and remove the <u>main bearing cap</u> retaining bolts, and lift off each bearing cap (see illustration). Recover the lower bearing shells, and tape them to their respective caps for safe-keeping.

10.9 Lifting off a main bearing cap



10 On four-cylinder engines, note that the lower <u>thrust bearing</u> shell, which controls <u>crankshaft</u> endplay is fitted to No. 4 <u>main bearing cap</u>.

11 On six-cylinder engines, note that the lower <u>thrust bearing</u> shell, which controls <u>crankshaft</u> endplay is fitted to No. 6 <u>main bearing cap</u>. Also note the oil pick-up tube support bracket, which is secured by the No. 5 main bearing cap bolts.

12 Lift out the crankshaft. Take care as the crankshaft is heavy.

13 Recover the upper bearing shells from the <u>cylinder block</u> (see illustration), and tape them to their respective caps for safe-keeping. Again, note the location of the upper <u>thrust bearing</u> shell.

10.13 Lifting an upper main bearing shell from the cylinder block



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