

BMW 3-Series 320i & 320xi (12-14), 325i, 325xi, 330i & 330xi (06) & 328i & 328xi (07-14) Haynes Online Manual

15 Rear stabilizer bar - removal and installation

Removal

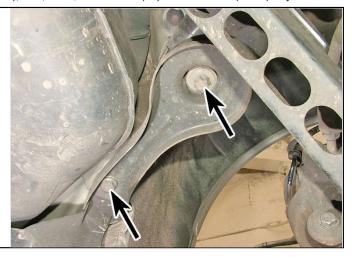
- 1 Remove both rear coil springs (see Section 12).
- 2 Remove the control arm from the left-hand side and both traction struts (see Section 14).
- 3 Remove the nuts and detach both stabilizer bar links from the stabilizer bar (see illustration) .

15.3 Use a slim wrench to counterhold the stabilizer bar link balljoint shank



- 4 Lower the rear <u>subframe</u> slightly to enable the <u>stabilizer bar</u> to be removed. Remove the rear exhaust section mounts and heat shield.
- 5 Disconnect the wiring for the rear ABS sensors and brake pad wear sensors at the junction on the rear subframe.
- 6 Remove the bolts from the braces at each side securing the front of the <u>subframe</u> to the vehicle body (see illustration) .

15.6 Remove the bolts and remove the brace from each side



7 Use clamps on the rear brake flexible hoses, then disconnect the hoses from the rigid pipes (see illustration)

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15.7 Clamp the flexible hoses



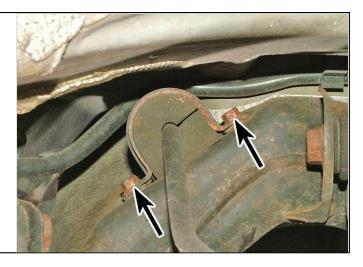
8 Support the rear <u>subframe</u> with a floor jack and suitable sections of wood. Loosen the subframe mounting bolts and lower the subframe as much as possible without placing any strain on the brake hoses (see illustration).

15.8 Subframe mounting bolt location



9 Make alignment marks between the mount bushings and <u>stabilizer bar</u>, then loosen the stabilizer bar mounting clamp retaining bolts (see illustration).

15.9 Stabilizer bar clamp bolt locations



- 10 Remove both clamps from the <u>subframe</u> and maneuver the <u>stabilizer bar</u> out from underneath the vehicle. Remove the mount bushings from the bar.
- 11 Carefully examine the <u>stabilizer bar</u> components for signs of wear, damage or deterioration, paying particular attention to the mount bushings. Replace any worn components as necessary.

Installation

- 12 Install the rubber mount bushings to the stabilizer bar, aligning them with the marks made prior to removal.
- 13 Raise the stabilizer bar and maneuver it into position.
- 14 Install the mounting clamps and the bolts. Ensure that the <u>bushing</u> markings are still aligned with the marks on the bars, then securely tighten the mounting clamp retaining bolts.
- 15 Installation is the reverse of removal, noting the following points:
 - A. Replace all self-locking nuts.
 - B. The traction strut and control arm bolts/nuts should only be tightened when the rear suspension has been raised with a floor jack to simulate normal ride height.
 - C. Tighten all fasteners to their specified torque where given.
 - D. Reconnect the brake hoses and bleed the hydraulic system (see Chapter 9).
 - E. Have the rear wheel alignment checked at the earliest opportunity.

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