

**Haynes**
shows you how

BMW 3-Series 320i & 320xi (12-14), 325i, 325xi, 330i & 330xi (06) & 328i & 328xi (07-14) Haynes Online Manual

6 Engine removal - methods and precautions

If you've decided that an engine must be removed for overhaul or major repair work, several preliminary steps should be taken. Read all removal and installation procedures carefully prior to committing to this job.

Locating a suitable place to work is extremely important. Adequate work space, along with storage space for the vehicle, will be needed. If a shop or garage isn't available, at the very least a flat, level, clean work surface made of concrete or asphalt is required.

Cleaning the engine compartment and engine before beginning the removal procedure will help keep tools clean and organized (see illustrations 6.1 and 6.2) .

6.1 After tightly wrapping water-vulnerable components, use a spray cleaner on everything, with particular concentration on the greasiest areas, usually around the valve cover and lower edges of the block. If one section dries out, apply more cleaner



6.2 Depending on how dirty the engine is, let the cleaner soak in according to the directions and then hose off the grime and cleaner. Get the rinse water down into every area you can get at; then dry important components with a hair dryer or paper towels



An engine hoist will also be necessary. Make sure the hoist is rated in excess of the weight of the engine. Safety is of primary importance, considering the potential hazards involved in removing the engine from the vehicle.

If you're a novice at engine removal, get at least one helper. One person cannot easily do all the things you need to do to remove a big heavy engine from the engine compartment. Also helpful is to seek advice and assistance from someone who's experienced in engine removal.

Plan the operation ahead of time. Arrange for or obtain all of the tools and equipment you'll need prior to beginning the job (see illustrations 6.3 and 6.4). Some of the equipment necessary to perform engine removal and installation safely and with relative ease are (in addition to an engine hoist) a heavy duty floor jack (preferably fitted with a transmission jack head adapter), complete sets of wrenches and sockets as described in the front of this manual, wooden blocks, plenty of rags and cleaning solvent for mopping up spilled oil, coolant and gasoline.

6.3 Get an engine stand sturdy enough to firmly support the engine while you're working on it. Stay away from three-wheeled models: they have a tendency to tip over more easily, so get a four-wheeled unit



6.4 A clutch alignment tool is necessary if you plan to install a rebuilt engine mated to a manual transmission



Plan for the vehicle to be out of use for quite a while. A machine shop can do the work that is beyond the scope of the home mechanic. Machine shops often have a busy schedule, so before removing the engine, consult the shop for an estimate of how long it will take to rebuild or repair the components that may need work.

