

BMW 3-Series (92-98) & Z3 (96-98) Haynes Online Manual

# 5 Crankshaft vibration damper/pulley and pulley hub - removal and installation

### Removal

#### Note:

If the pulley hub is removed, a new securing bolt will be required on installation, and a torque wrench capable of providing 303 ft-lbs of torque will be required.

- 1 To improve access, unscrew the securing bolts and/or nuts, and remove the alternator air ducting from the front of the vehicle.
- 2 Again to improve access, remove the viscous cooling fan and fan shroud assembly (see Chapter 3).
- 3 Remove the drivebelt (see Chapter 1).
- 4 Unscrew the securing bolts, and remove the vibration damper/pulley from the hub (see illustration) . If necessary, counterhold the hub using a socket or wrench on the hub securing bolt.

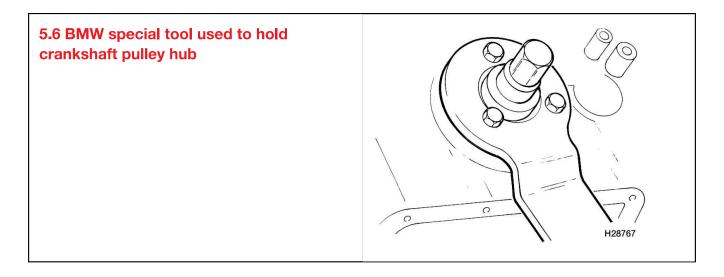
## 5.4 Removing the vibration damper/pulley from the crankshaft



5 To remove the hub, the securing bolt must be unscrewed. Warning: The <u>crankshaft</u> pulley hub securing bolt is very tight. A tool will be required to counterhold the hub as the bolt is unscrewed. Do not attempt the job using

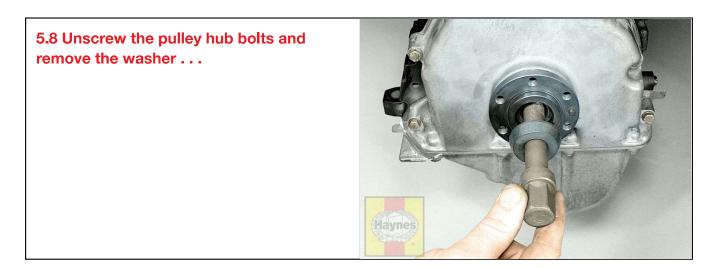
inferior or poorly improvised tools, as injury or damage may result.

6 Make up a tool to hold the pulley hub. A suitable tool can be fabricated using two lengths of steel bar, joined by a large pivot bolt. Bolt the holding tool to the pulley hub using the pulley-to-hub bolts (see illustration).



7 Using a socket and a long breaker bar, loosen the pulley hub bolt. Note that the bolt is very tight.

8 Unscrew the pulley hub bolt, and remove the washer (see illustration). Discard the bolt, a new one must be used on installation.



9 Withdraw the hub from the end of the <u>crankshaft</u> (see illustration) . If the hub is tight, use a puller to draw it off.

### 5.9 . . . then withdraw the hub



10 Recover the Woodruff key from the end of the crankshaft if it is loose.

### Installation

- 11 If the pulley hub has been removed, it is advisable to take the opportunity to replace the <u>oil seal</u> in the lower <u>timing chain</u> cover, with reference to <u>Section 6</u>.
- 12 If the pulley hub has been removed, proceed as follows, otherwise proceed to paragraph 16.
- 13 Where applicable, install the Woodruff key to the end of the <u>crankshaft</u>, then align the groove in the pulley hub with the key, and slide the hub onto the end of the crankshaft.
- 14 Install the washer, noting that the shoulder on the washer must face the hub, and fit a new hub securing bolt.
- 15 Bolt the holding tool to the pulley hub, as during removal, then tighten the hub bolt to the specified torque. Take care to avoid injury and/or damage.
- 16 Where applicable, unbolt the holding tool, and install the vibration damper/pulley, ensuring that the locating dowel on the hub engages with the corresponding hole in the damper/pulley.
- 17 Install the damper/pulley securing bolts, and tighten to the specified torque. Again, counterhold the pulley if necessary when tightening the bolts.
- 18 Install the drivebelt (see Chapter 1).
- 19 Install the viscous cooling fan and shroud (see Chapter 3).
- 20 Install the alternator air ducting.

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