

BMW 3-Series and Z4 (99-05) Includes 2006 325ci/330ci Coupe and Convertible models Haynes Online Manual.

15 Flywheel/driveplate - removal and installation

Note:

New flywheel/driveplate retaining bolts will be required on installation, and thread-locking compound may be required.

Removal

- 1 Remove the manual transmission as described in <u>Chapter 7A</u>, or the automatic transmission as described in <u>Chapter 7B</u>.
- 2 On models with a manual transmission, remove the clutch as described in Chapter 8.
- 3 In order to remove the bolts, the flywheel/driveplate must be locked in position. This can be done by bolting a flywheel locking tool (engage the tooth with the starter ring gear) to the engine block using one of the transmission-to-engine bolts (see illustration).

15.3 Tool used to lock the flywheel in position when unscrewing flywheel bolts



- 4 Progressively loosen and remove the retaining bolts, then withdraw the flywheel/driveplate from the <u>crankshaft</u>. Note that the flywheel/driveplate locates on dowels. Warning: *Take care as the flywheel/driveplate is heavy.*
- 5 Remove the engine/transmission intermediate plate (where installed), noting its orientation.

Installation

6 Reinstall the engine/transmission intermediate plate (where installed), ensuring that it is correctly located on the dowel(s) (see illustration) .

15.6 Ensure the engine/transmission intermediate plate is correctly located



7 Reinstall the flywheel/driveplate to the end of the <u>crankshaft</u>, ensuring that the locating dowel engages. Note that on dual-mass flywheels, the position of the dowel is indicated by one or two notches in the flywheel adjacent to the relevant locating hole (see illustration).

15.7 The notch indicates the position of the locating hole for the dowel



8 Examine the threads of the new retaining bolts. If the threads are not already coated with thread-locking compound, apply a non-hardening thread-locking compound to them, then reinstall the bolts (see illustration).

15.8 If the bolt threads are not already coated with thread locking compound, apply some



- 9 Tighten the bolts progressively in a diagonal sequence to the torque listed in this Chapter's Specifications. Lock the flywheel/driveplate by reversing the tool used during removal.
- 10 Where applicable, reinstall the clutch as described in Chapter 8.
- 11 Reinstall the transmission as described in Chapter 7A or 7B.

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