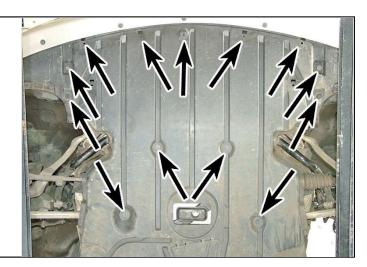


BMW 3-Series 320i & 320xi (12-14), 325i, 325xi, 330i & 330xi (06) & 328i & 328xi (07-14) Haynes Online Manual

5 Electric cooling fan and shroud - removal and installation

- 1 Remove the mounting bolts and the air intake hood from the center of the radiator support (see illustration 3.2). Disconnect the intake hose as the air intake hood is withdrawn.
- 2 On automatic transmission models, release the fasteners and remove the engine splash shield. Remove the mounting bolt and detach the transmission cooler from the fan shroud (see illustrations) . There's no need to disconnect the hoses.

5.2a Remove the fasteners and remove the engine splash shield



5.2b Transmission fluid cooler retaining bolt



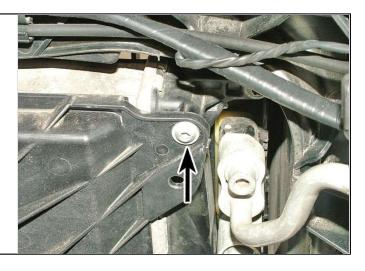
3 Disconnect the fan motor electrical connector and unclip the $\underline{\text{coolant}}$ hose and power steering lines from the top of the shroud (see illustration) .

5.3 Release the power steering hoses from the fan shroud



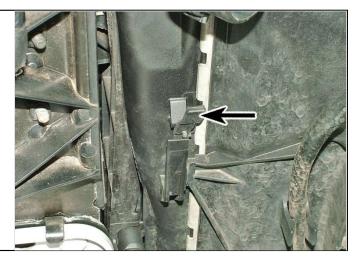
4 Unclip the wiring <u>harness</u>, then remove the mounting bolt at the upper right-hand edge of the shroud (see illustration) .

5.4 Remove the bolt in the upper righthand corner of the shroud



5 Pull back and release the clip at the left-hand side, then lift the shroud out (see illustrations) .

5.5a Pull back the clip . . .



5.5b . . . then lift out the fan and shroud



6 Installation is the reverse of removal, ensuring the lugs on the lower edge of the shroud engage in the corresponding slots in the radiator edge.

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