

**Haynes**  
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**BMW 3-Series 320i & 320xi (12-14), 325i, 325xi, 330i & 330xi (06) & 328i & 328xi (07-14) Haynes Online Manual**

## 18 Windshield and fixed glass - general information

Replacement of the windshield and fixed glass requires the use of special fast setting adhesive/caulk materials. These operations should be left to a dealer or a shop specializing in glass work.

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