

BMW 3-Series 320i & 320xi (12-14), 325i, 325xi, 330i & 330xi (06) & 328i & 328xi (07-14) Haynes Online Manual

## 12 Rear differential - removal and installation

## Note:

New driveshaft rear coupling nuts and driveaxle retaining bolts will be required on installation.

## Removal

- 1 Block the front wheels. Raise the rear of the vehicle and support it securely on jackstands. Remove both rear wheels.
- 2 Using paint or a marking pen, make alignment marks between the <u>driveshaft</u> and rear differential flange. Unscrew the bolts/nuts securing the driveshaft to the rear differential and discard them; new ones must be used on installation.
- 3 Remove the <u>driveshaft</u> (see <u>Section 11</u>). Disconnect the vent hose from the differential.
- 4 On E-series <u>chassis</u> models, remove the driveaxles (see <u>Section 8</u>). On F-series <u>chassis</u> models, the driveaxles must be removed once the rear differential is partially lowered. **Note:** *Do not allow the <u>driveshaft</u> to hang under its own weight as the CV joint may be damaged.* Discard the bolts; new ones should be used on installation.
- 5 Remove the nuts/bolts and the heat shield panel from the left-hand end of the tension strut beneath the differential input-shaft flange.
- 6 Move a floor jack and block of wood into position and raise it so that it is supporting the weight of the differential.
- 7 Making sure the differential is safely supported, loosen and remove the bolts securing the front of the unit to the <u>subframe</u> and the single bolt securing the rear of the differential to the subframe.
- 8 Carefully lower the rear differential out of position and remove it from underneath the vehicle. Examine the differential mounts for signs of wear or damage and replace if necessary.

## Installation

9 Installation is the reverse of removal, noting the following:

- A. Raise the differential into position and engage it with the driveshaft rear joint, making sure the marks made prior to removal are correctly aligned.
- B. Insert the differential front mounting bolts, then the rear bolt.
- C. Tighten the front differential mounting bolts to the specified torque setting, followed by the rear bolt.
- D. Install the new driveshaft joint bolts/nuts and tighten them to the specified torque.
- E. Install the new driveshaft joint retaining bolts and plates and tighten them to the specified torque.
- F. Refill/top-off the rear differential with oil (see Chapter 1).

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