Gradient Domain Blending
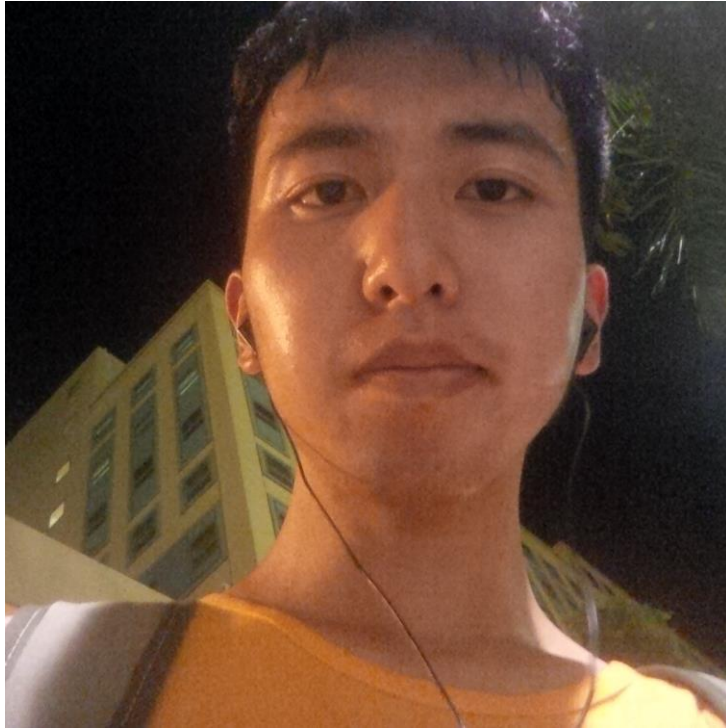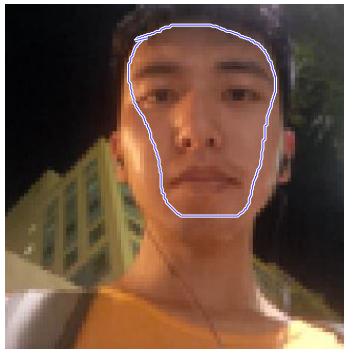
Source image

Replacement region in source image(below is a resized one)

Target image

Final blending image