

## 深圳市汉昇实业有限公司

SHENZHEN HANSHENG INDUSTRAIL CO.LTD.,

## HS20S010B 规格书

**DATASHEET** 

| 汉昇       | 制作 | 审核   | 批准 |
|----------|----|------|----|
| 以升<br>HS |    |      |    |
|          | 17 | -(6) |    |

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|-----|---------|-------|--|

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| ] | ۱.        | 概述   |           |
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## Revised History

| Part Number      | Revisio | Revision Content | Revised on '"' |
|------------------|---------|------------------|----------------|
| """"""J U42U232D | Ą       |                  | 2018-03-21     |
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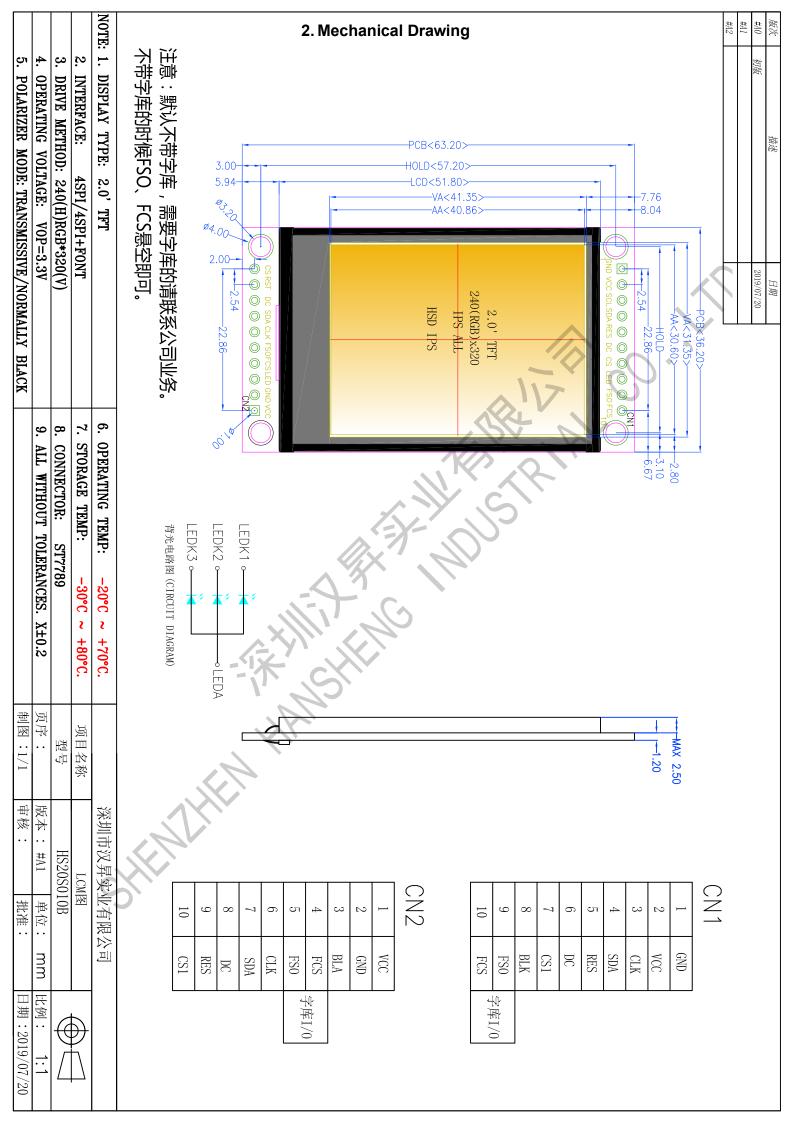
#### 1. General Description

#### 1.1 Description

HS20S010B is a 240RGBX320 dot-matrix TFT LCD module. This module is composed of a TFT LCD Panel, driver ICs, FPC and a Backlight unit.

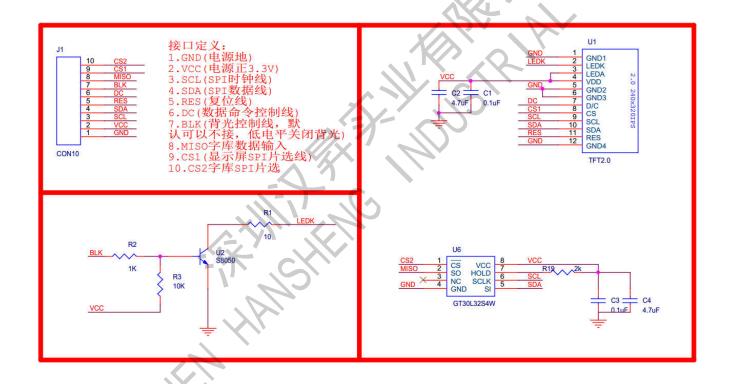
#### 1.2 Features

| NO. | Item              | Contents                     | Unit       |
|-----|-------------------|------------------------------|------------|
| 1   | LCD Size          | 2.0                          | inch       |
| 2   | Display Mode      | Normally black               |            |
| 3   | Resolution        | 240(H)RGB x320(V)            | pixels     |
| 4   | Pixel pitch       | 0.1275(H) x 0.1275(V)        | mm         |
| 5   | Active area       | 30.6(H) x 40.8(V) mm         | mm         |
| 6   | Module size       | 35.7(H) x 51.2(V) x2.2(D) mm | mm         |
| 7   | Pixel arrangement | RGB Vertical stripe          | -          |
| 8   | Interface         | 4 Line SPI                   | -          |
| 9   | Display Colors    | 65K                          | colors     |
| 10  | Drive IC          | ST7789V2                     | -          |
| 11  | FONT IC           | GT30L32S4W                   |            |
| 12  | Luminance(cd/m2)  | 400 (TYP)                    | Cd/m2      |
| 13  | Viewing Direction | All View                     | Best image |
| 14  | Backlight         | 4 White LED Parallel         | -          |
| 15  | Operating Temp.   | -20°C∼ + 70°C                | C          |
| 16  | Storage Temp.     | -30°C~+ 80°C                 | C          |
| 17  | Weight            | 11                           | g          |



#### 3. Pin Definition

| Symbol | Symbol | Description  |
|--------|--------|--|
| 1      | GND    | Power Ground.  |
| 2      | VCC    | Power Supply for Analog 3.3V   |
| 3      | SCL    | This pin is used to be serial interface clock.                             |
| 4      | SDA    | SPI interface input/output pin.  |
| 5      | RES    | This signal will reset the device, Signal is active low.                   |
| 6      | DC     | Display data/command selection pin in 4-line serial interface.             |
| 7      | CS     | LCD Chip selection pin, Low enable, High disable                           |
| 8      | BLK    | Backlight control switch, backlight on by default, low level off backlight |
| 9      | FS0    | Font database data output  |
| 10     | FCS    | FONT IC Chip selection pin, Low enable, High disable                       |



#### 4. Electrical Characteristics

#### 4.1 Absolute Maximum Ratings

| Parameter             | Symbol | Min  | MAX       | Unit          | Notes |
|-----------------------|--------|------|-----------|---------------|-------|
| Supply Voltage (I/O)  | VDD    | -0.3 | 4.6       | V             |       |
| Analog Supply Voltage | VDDIO  | -0.3 | 4.6       | V             |       |
| Logic Input Voltage   | VIN    | -0.3 | VDDIO+0.5 | V             |       |
| Operation Temperature | Тор    | -20  | 70        | ${\mathbb C}$ |       |
| Storage Temperature   | Tst    | -30  | 80        | ${\mathbb C}$ |       |

**4.2 Operating Conditions** 

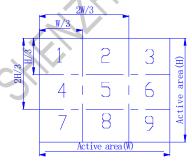
| T.E Operating Containions             |                   |          | / / / |       | -    |       |
|---------------------------------------|-------------------|----------|-------|-------|------|-------|
| Parameter                             | Symbol            | Min      | TYP   | MAX   | Unit | Notes |
| System Voltage                        | VDD               | 2.5      | 2.8   | 3.3   | V    |       |
| Gate Driver High Voltage              | VGH               | 12.2     |       | 14.97 | V    |       |
| Gate <i>Driver Low</i> Voltage        | VGL               | -12.5    |       | -7.16 | V    |       |
| Operating Current for V <sub>DD</sub> | I <sub>DD</sub>   | -        | 8     | 10    | mA   |       |
| Sleep_In Mode VDD                     | I <sub>dd</sub>   | +///     | 15    | 30    | uA   |       |
| Sleep_In Mode VDDIO                   | l <sub>ddio</sub> | / - · // | 5     | 10    | uA   |       |

4.3 Backlight Unit

| 4.3 Backlight Unit        |                 |       |     |     |                   |       |
|---------------------------|-----------------|-------|-----|-----|-------------------|-------|
| Parameter                 | Symbol          | Min   | TYP | MAX | Unit              | Notes |
| Voltage for LED backlight | VLED            | 2.9   | 3.0 | 3.1 | V                 |       |
| Current for LED backlight | ILED            | 5     | 80  | 120 | mA                | 4 LED |
| Power Consumption         | Pbl             | -     | 240 | 372 | mW                | 1     |
| Brightness                | L <sub>br</sub> | 350   | 400 | -   | cd/m <sup>2</sup> | 2     |
| LED Life time             | 12              | 20000 | -   | -   | hr                | 3     |

#### Note:

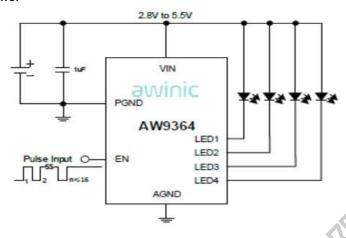
- 1. Where ILED =80mA , VLED=3.0V , Pbl= ILED x VLED
- 2. Uniform measure condition:
  - a:Measure 9 point ,Measure location is show below:
  - b:Uniform=(Min brightness/Max brightness)x100%
  - c:Best Contrast.



3. The environmental conducted under ambient air flow ,at Ta=25±2°C,60%RH±5%

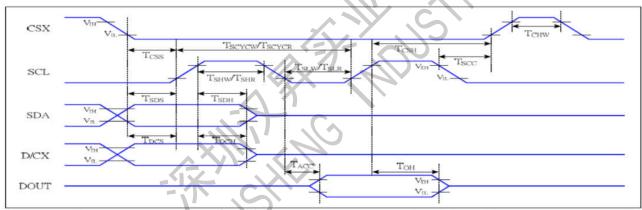
#### 4.4 Backlight Recommended Circuit

Motherboard driver backlight is need constant current circuit , if threated voltage screen after light brightness difference . Current and power consumption of the machine are inconsistent , so recommend a backlight driving circuit is best rated current . It is recommended to use IC (AW9364) . The reference circuit is as follows:



#### 4.5 AC Timing Characteristic of The LCD

Serial interface Characteristics(4-line serial):

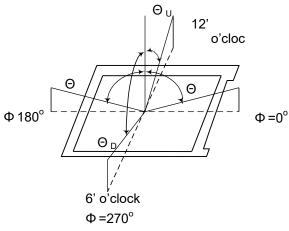


| Signal | Symbol           | Parameter                      | MIN | MAX | Unit | Description                  |
|--------|------------------|--------------------------------|-----|-----|------|------------------------------|
|        | Toss             | Chip select setup time (write) | 15  |     | ns   |                              |
|        | Тоэн             | Chip select hold time (write)  | 15  |     | ns   |                              |
| CSX    | Tcss             | Chip select setup time (read)  | 60  |     | ns   |                              |
|        | Tacc             | Chip select hold time (read)   | 65  |     | ns   |                              |
|        | T <sub>CHW</sub> | Chip select "H" pulse width    | 40  |     | ns   |                              |
|        | Tacycw           | Serial clock cycle (Write)     | 16  |     | ns   |                              |
|        | Тэни             | SCL "H" pulse width (Write)    | 7   |     | ns   | -write command & data<br>ram |
|        | Tsuv             | SCL "L" pulse width (Write)    | 7   |     | ns   | ram                          |
| SCL    | TSCYCR           | Serial clock cycle (Read)      | 150 |     | ns   |                              |
|        | TSHR             | SCL "H" pulse width (Read)     | 60  |     | ns   | -read command & data         |
| 6      | Tour             | SCL "L" pulse width (Read)     | 60  |     | ns   | ram                          |
| D/CX   | Tocs             | D/CX setup time                | 10  | 1   | ns   |                              |
| DICX   | Трон             | D/CX hold time                 | 10  |     | ns   |                              |
| SDA    | Tapa             | Data setup time                | 7   |     | ns   |                              |
| (DIN)  | Тэрн             | Data hold time                 | 7   |     | ns   |                              |
|        | TACC             | Access time                    | 10  | 50  | ns   | For maximum CL=30pF          |
| DOUT   | Тон              | Output disable time            | 15  | 50  | ns   | For minimum CL=8pF           |

#### 5. OPTICAL CHARACTERISTICS

| Item                           | Symbol   | Measu<br>Cond                   | ring<br>litions | Min.  | Тур.  | Max.    | Unit  | Remark |
|--------------------------------|----------|---------------------------------|-----------------|-------|-------|---------|-------|--------|
|                                | θ        | φ = 0°                          | 25 °C           | -     | 80    | -       |       |        |
| Viewing Angle                  |          | φ =180°                         | 25 °C           | -     | 80    | -       | Dog   | Note 1 |
| Viewing Angle                  | θ        | φ = 90°                         | 25 °C           | -     | 80    | -       | Deg   | Note1  |
|                                |          | φ =270°                         | 25 °C           | -     | 80    | -       |       |        |
| Brightness                     | $L_{br}$ |                                 | -               | 350   | 400   | -       | Cd/m2 |        |
| Luminance<br>Uniformity        | ΔL       |                                 | -               | 70    | 75    | -//     | >> ~( | 1      |
| Contrast Ratio                 | CR       |                                 | 25 °C           | 640   | 800   | 117     | (5)   | Note2  |
| Response<br>Time               | Tr+Tf    | $\phi = 0_{o}$ $\theta = 0_{o}$ | 25<br>°C        | -     | 30    | 40      | ms    | Note3  |
|                                | White    | Х                               | °C<br>25 °C     | 1     | 0.296 |         |       |        |
|                                |          | Υ                               | 25 °C           |       | 0.325 | 1       |       |        |
|                                | Red      | X                               | 25 °C           | * /// | 0.647 |         |       |        |
| Color of                       | ixeu     | Y                               | 25 °C           | 0.00  | 0.329 | . 0. 00 |       | DM 74  |
| CIE<br>Coordinate              | 0        | Х                               | 25 °C           | -0.03 | 0.279 | +0.03   |       | BM-7A  |
| Coordinate                     | Green    | Y                               | 25 °C           |       | 0.550 |         |       |        |
|                                | Blue     | X                               | 25 °C           | ^     | 0.134 |         |       |        |
|                                | Diue     | Y                               | 25 °C           |       | 0.123 |         |       |        |
| Transmittance (with polarizer) | {1       | X- ~                            |                 | -     | 4.5   | -       | %     |        |

Note 1 Definition of Viewing Angle:

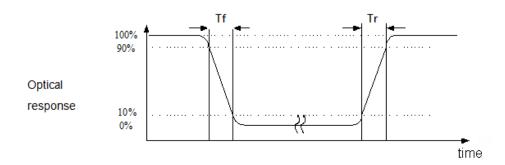


Note 2:Definition of Contrast Ratio (CR) : measured at the center point of panel

CR = Luminance with all pixels white

Luminance with all pixels black

Note 3: Definition of Response Time : Sum of  $\ensuremath{\mathsf{Tr}}$  and  $\ensuremath{\mathsf{Tf}}$  :



#### 6. Reliability

#### **Contents of Reliability Tests**

| No. | Item                                    | Conditions   | Note |
|-----|---|--|------|
| 1   | High Temperature Operation              | 70°C±2°C, 120 hrs  |      |
| 2   | Low Temperature Operation               | -20°C±2°C, 120 hrs   |      |
| 3   | High Temperature Storage                | 80°C±2°C, 120 hrs  |      |
| 4   | Low Temperature Storage                 | -30°C±2°C, 120 hrs   |      |
| 5   | High Temperature<br>/Humidity Operation | 60°C±2°C, 90% RH, 120 hrs  |      |
| 6   | Temperature Cycling                     | -10°C→25°C→60°C→25°C→-10°C<br>30min 5min 30min 5min 30min<br>10 cycle.   |      |
| 7   | Vibration Test                          | Total fixed amplitude:1.5mm. Vibration Frequerncy:10~55Hz One cycle 60 seconds to 3 direction of X,Y,Z each 15 minutes.                                    |      |
| 8   | ESD Test                                | Air Discharge:Apple ±4KV with 5 times.  Contact Discharge:Apple ±2KV with 5 times.   |      |
| 9   | Drop Test                               | To be measured after dropping from 60cm high on the concrete surface in packing state.    Dropping method corner dropping:   A corner: Once edge dropping. |      |

Note:

No charge on display and in operation under the following test condition.

Please note that the reliability test project requires the use of virgin samples

Condition: Unless otherwise specified ,tests will be conducted under the following condition.

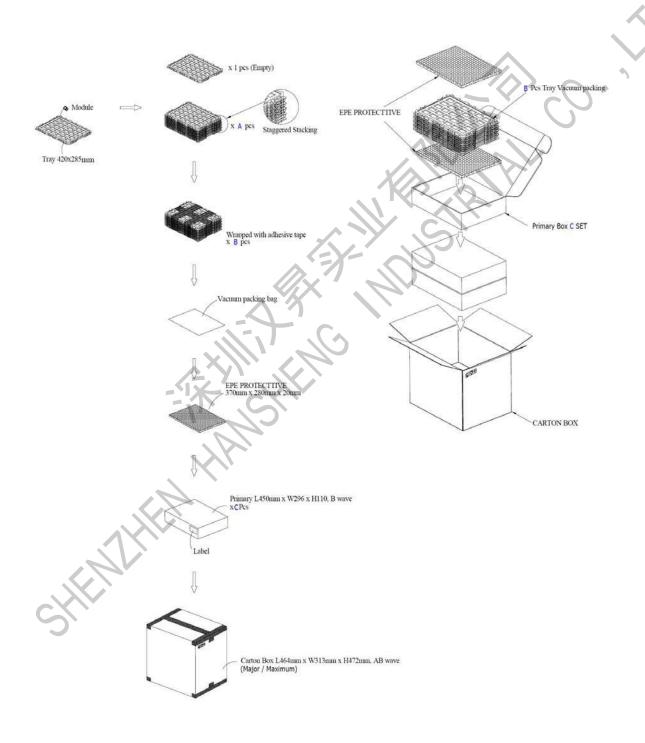
Temperature:20°C±5°C.

Humidity:65±5%RH.

Tests will be not conducted under functioning state.

## 7. Package Specifications

| Item          |     | Quantity                                    |                 |
|---------------|-----|---|-----------------|
| Module        |     | 300 per Primary Box                         |                 |
| Holding Trays | (A) | 15  | per Primary Box |
| Total Trays   | (B) | 16 per Primary Box (Including 1 Empty Tray) |                 |
| Primary Box   | (C) | 1~4 per Carton (4 as Major / Maximum)       |                 |



#### 8. Incoming Inspection Standards

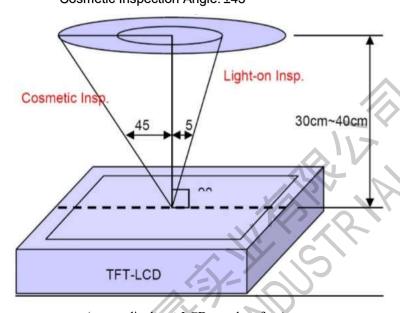
#### 8.1. Inspection and Environment Conditions

#### 8.1.1. Inspection Conditions:

(1) Inspection Distance:35 cm±5cm

(2) View Angle: Light-on Inspection Angle: ±5°

Cosmetic Inspection Angle: ±45°



(perpendicular to LCD panel surface)

#### 8.1.2 Environment Conditions:

| Ambient Temperature  |                       | <b>23</b> ℃±5℃    |  |
|----------------------|-----------------------|-------------------|--|
| Ambie                | nt Humidity           | 55±10%RH          |  |
| Ambient Illumination | Cosmetic Inspection   | More than 600 Lux |  |
|                      | Functional Inspection | 300~500 Lux       |  |

#### 8.1.3 Sampling Conditions:

- (1) Lot Size:Quantity of shipment lot per model
- (2) Sampling Method:

|  | 18            |              | MIL-STD-105E                       |  |  |
|--|---------------|--------------|------------------------------------|--|--|
|  | Sampling Plan |              | Normal Inspection, Single Sampling |  |  |
|  |               |              | Level II                           |  |  |
|  | AQL           | Major Defect | 0.65%                              |  |  |
|  | AQL           | Minor Defect | 1.5%                               |  |  |

#### 8.1.4 Inspection Criteria

## 8.1.4.1 Cosmetic Inspection(Panel):

| Check Item   | Classification | Criteria(Unit: mm)  |  |  |  |
|--|----------------|---|--|--|--|
| Black / White spot Foreign material (Round type) Pinholes Stain Particles inside cell. | Minor          | $\begin{array}{c ccccccccccccccccccccccccccccccccccc$   |  |  |  |
| Black and White line<br>Scratch<br>Foreign material<br>(Line type)                     | Minor          | $Length \qquad Width \qquad Acc. \ Qty$ $W \le 0.03 \qquad Ignore$ $L \ge 2 \qquad 0.03 < W \le 0.05 \qquad 1$ $0.05 < W \qquad 0$ $Total \qquad 1$ Distance between 2 defects should more than 5mm apart. Scratches not viewable through the back of the display are acceptable. |  |  |  |
| Glass Crack  Glass Chipping Pad  | Minor          | LCD with extensible crack line is unacceptable(When press the cracked LCD Area, the line will expand,we define it is extensible crack line)   |  |  |  |
| Area   | Minor          | Length and Width Acc. Qty c < 5.0, b< 0.4 Ignore  |  |  |  |

| Check Item                              | Classification | Criteria(Unit: mm)                                     |  |  |  |
|---|----------------|--|--|--|--|
| Glass Chipping Rear                     |                | Length and Width Acc. Qty                              |  |  |  |
| Of Pad Area                             |                | c > 3.0, b< 1.0  |  |  |  |
|   | Minor          | c< 3.0, b< 1.0 2                                       |  |  |  |
|   |                | c< 3.0, b< 0.5   |  |  |  |
| 633                                     |                | a <glass td="" thickness<=""></glass>                  |  |  |  |
| Glass Chipping                          |                |  |  |  |  |
| Except Pad Area                         |                |  |  |  |  |
| <u>~</u>                                |                | Length and Width Acc. Qty                              |  |  |  |
|   | Minor          | $c \le 0.6, b < 5.0$ Ignore                            |  |  |  |
| *************************************** |                | a <glass td="" thickness<=""></glass>                  |  |  |  |
| a f                                     |                |  |  |  |  |
| Glass Corner Chipping                   |                | Length and Width Acc. Qty                              |  |  |  |
| \ //                                    | Minor          | c < 2.0, b < 1.5 Ignore                                |  |  |  |
|   | Minor          | c < 1.5, b< 2 Ignore                                   |  |  |  |
| b33                                     |                | a <glass td="" thickness<=""></glass>                  |  |  |  |
| Glass Burr                              |                | WX "   |  |  |  |
|   |                | Glass burr don't affect assemble and module dimension. |  |  |  |
|   | Minor          | Length Acc. Qty  |  |  |  |
| <u> </u>                                | 17             | F < 0.5 Ignore   |  |  |  |
|   | 11             |  |  |  |  |
| FPC Defect                              |                |  |  |  |  |
| a— <u>-</u> ≛_ <del>≛</del>             |                | 1.Dent , pinhole width a <w 2.<="" td=""></w>          |  |  |  |
|   | Minor          | ( W:circuitry width)                                   |  |  |  |
|   |                | 2.Open circuit is unacceptable.                        |  |  |  |
| a                                       |                | 3.No oxidation, contamination and distortion.          |  |  |  |
|   |                | Diameter Acc. Qty                                      |  |  |  |
| CX                                      |                | $\phi \leq 0.15$ Ignore                                |  |  |  |
| Bubble on Polarizer                     | Minor          | $0.15 < \varphi \le 0.20$ 2                            |  |  |  |
|   |                | 0.20 <φ≤0.30 1   |  |  |  |
|   |                | $0.3 < \varphi$ None                                   |  |  |  |
|   |                | '  |  |  |  |

| Check Item         | Classification   | Criteria(Unit: mm)  |                       |                         |    |
|--------------------|--|---|-----------------------|-------------------------|----|
|                    |  |   | Diameter              | Acc. Qty                |    |
|                    |  |   | φ≤0.15                | Ignore                  |    |
| Dent on Polarizer  | Minor  |   | 0.15 <φ≤0.20          | 2                       |    |
|                    |  |   | 0.20 <φ≤0.30          | 1                       |    |
|                    |  |   | 0.3 < φ               | None                    |    |
| Screen deformation | γ  | •   |                       |                         |    |
| H                  | 1  | Test for insertion of plug gauge at highest warping point:<br>H≤0.25mm<br>The client has special requirements, according to drawing.  |                       |                         |    |
| Bezel              | 1  | 1.No rust, distortion on the Bezel.     2.No visible fingerprints, stains or other contamination.   |                       |                         |    |
|                    | Parameter and an annual community and an annual commun | D:Diameter W: width L: length   |                       |                         |    |
|                    |  | 1.Spot: D≤0.2 is acceptable     0.2 <d≤0.3, 2dots="" acceptable="" and="" are="" between="" conditions="" defects<="" distance="" environment="" inspection="" td="" the=""></d≤0.3,> |                       |                         |    |
|                    |  |   |                       |                         |    |
|                    |  |   |                       |                         |    |
|                    |  | Should more than 5mm.  D>0.3 is unacceptable  2.Dent: D>0.3 is unacceptable.  3.Scratch: W≤0.03,L≤10 is acceptable,   |                       |                         |    |
| Touch Panel        | 1  |   |                       |                         |    |
|                    |  |   |                       |                         |    |
|                    | (÷, Y)   |   |                       |                         |    |
| -                  | T.C  | 0.03 <w≤0.1, acceptable="" and="" conditions<="" environment="" inspection="" l≤10,="" td=""></w≤0.1,>  |                       |                         |    |
|                    |  | Distance between 2 defects should more than 5 mm.   |                       |                         |    |
|                    | 1/1/   | W>0.1 is unacceptable.  |                       |                         | e. |
|                    |  | 1.No distortion or contamination on PCB terminals.  |                       |                         |    |
| DOD                |  | 2.All components on PCB must sam  |                       | ne as documented on the |    |
| PCB                | /  | BOM/coi   | BOM/component layout. |                         |    |
| M                  |  | 3.Follow IPC-A-600F.  |                       |                         |    |
| Soldering          | 1  | Follow IPC-A-610C standard.   |                       |                         |    |
| Leak               | /  | Yellow light, OK。White light, According to the limit sample   |                       |                         |    |