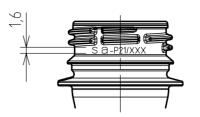
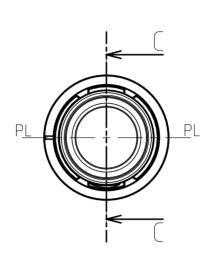


NON-OPERATOR SIDE

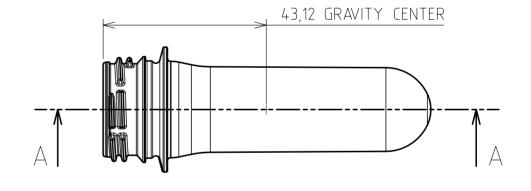






MOLDING SURFACE ENGRAVING DATA					
	TEXT	[-]			
OPERATOR SIDE	FONT	[-]			
	HEIGHT	[mm]			
	DEPTH	[mm]			
NON OPERATOR SIDE	TEXT	[-]	CAVITY NUMBER		
			FROM	S a -P21/001	
			TO	S a -P21/128	
	FONT	[-]	OCR-B		
	HEIGHT	[mm]	1.6		
	DEPTH	[mm]	0.1		
SHOWN POSITIVE ON PLASTIC					

MOLE	ING	SURFACE FINISHES
√ ₁	=	Hard Turning
P/1	=	Polishing
S+B/ 2	=	B120 Shot Peening + Light Buffing
S+B/ \/3	=	B120 Shot Peening + Heavy Buffing
×/	=	Existing



NOTES:

- 1) NECK FINISH WEIGHT 3,8g 2) THE FINISH COMPLY WITH DWG: N000264_07 3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm³ 4) IP = INTERSECTION POINT 5) PL = PARTING LINE

DESCRIPTION:			
28mm	PCO	1881	
NECK	FINIS	Н	
28mm NECK 19,5g	PREF	ORM	

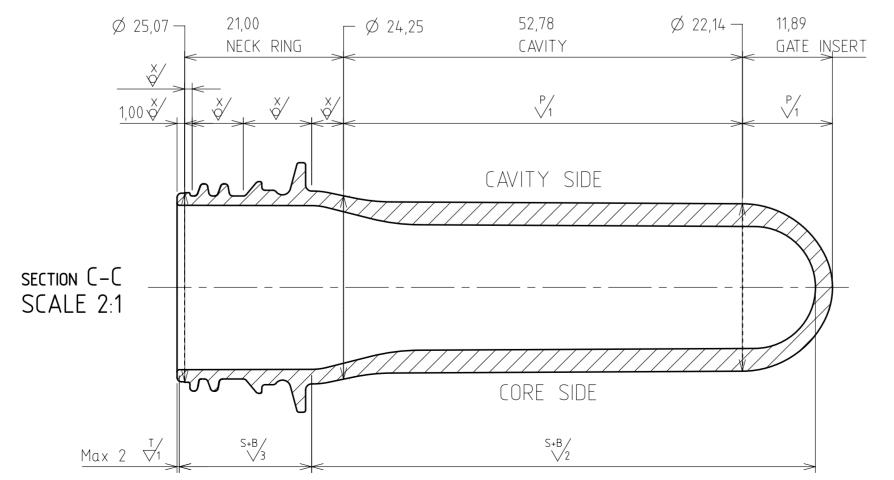
-[]-()	NOTES:
SCALE:	
MATERIAL: PET	

For prototyping tests, the surface finishing is valid



d only f	or the nec	k ring, for the	res	t the	surface	finishing	will	be	polished
	Date:	05-Oct-2023		DRAW	ING N°:				
		Dalla Libera, M.		_	2110			_	
		Manunta,M.			∠N()(090 <i>6</i>	19	()1
	Approved:	Pizzinat,T.		'	110				'

SURFACE FINISHES AND SPLITLINES



05/10/23 CHANGED BODY SHAPE 1. DALLA LIBER*A* 05/10/23 CORE AND CAVITY CHANGE OF PN005019_02 M. DALLA LIBERA 29/09/23 CORE AND CAVITY CHANGE OF PN005019_02 M. DALLA LIBERA DESCRIPTION NAME

CONFIDENTIAL

CORE SIDE