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00	1/00	07/09/23	CORE CHANGE OF PN008967_00	M. MANUNTA	
VER	REV	DATE	DESCRIPTION	NAME	

CAVITY SIDE

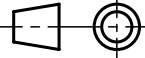
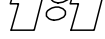

CORE SIDE

SECTION A-A SCALE 2:1

SURFACE FINISHES AND SPLITLINES

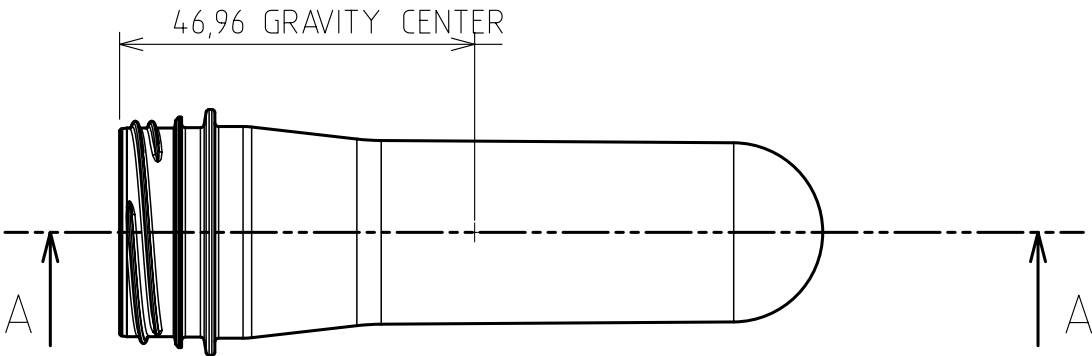
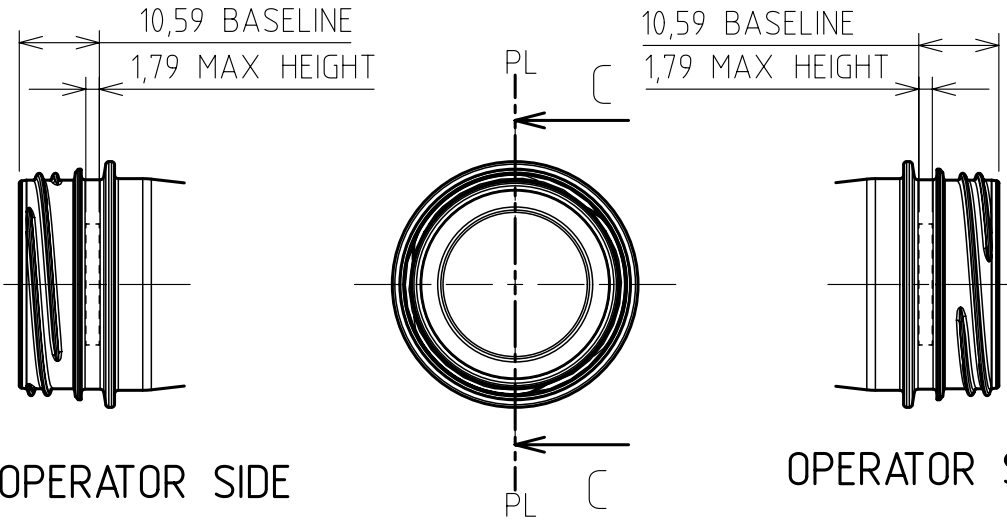
SECTION C-C  
SCALE 2:1

CONFIDENTIAL

DESCRIPTION: 29/25mm SHORTY NECK FINISH 18,5g PREFORM		<div></div> <div>SCALE: </div> <div>MATERIAL:  PET</div>		NOTES:	
For prototyping tests, the surface finishing is valid only for the neck ring, for the rest the surface finishing will be polished.					
		Date: 07-Sep-2023		DRAWING N°:  PN008984_00	
		Drawn: Manunta,M			
		Checked: Manunta,M			
		Approved: Pizzinat,T			

MOLDING SURFACE ENGRAVING DATA				
OPERATOR SIDE	TEXT	[-]		
	FONT	[-]		
	HEIGHT	[mm]	1,6	
	DEPTH	[mm]	0,1	
NON OPERATOR SIDE	TEXT	[-]	CAVITY NUMBER	
			FROM	
			TO	
	FONT	[-]	EXISTING	
	HEIGHT	[mm]	1,6	
	DEPTH	[mm]	0,1	
SHOWN POSITIVE ON PLASTIC				

MOLDING SURFACE FINISHES	
$\sqrt{1}$	= Hard Turning
$S+B \sqrt{2}$	= B120 Shot Peening + Light Buffing
$S+B \sqrt{3}$	= B120 Shot Peening + Heavy Buffing
$X \sqrt{1}$	= Existing
$S \sqrt{1}$	= Shot Peening
$S+B \sqrt{1}$	= B120 Shot Peening + Buffing



NOTES:

- 1) NECK FINISH WEIGHT 2,39g
- 2) THE FINISH COMPLY WITH DWG: N000114\_05
- 3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm<sup>3</sup>
- 4) IP = INTERSECTION POINT
- 5) PL = PARTING LINE