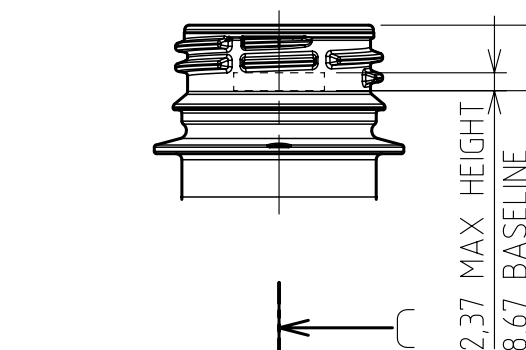
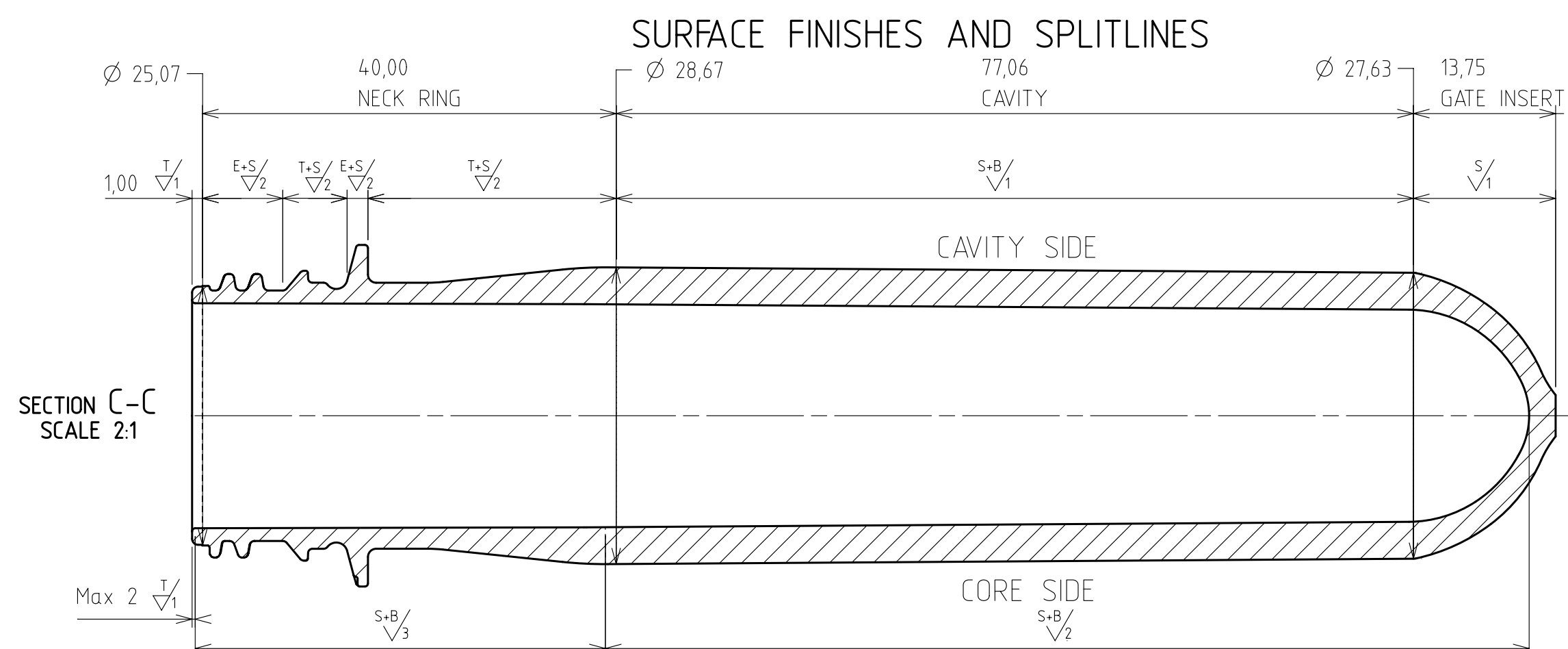
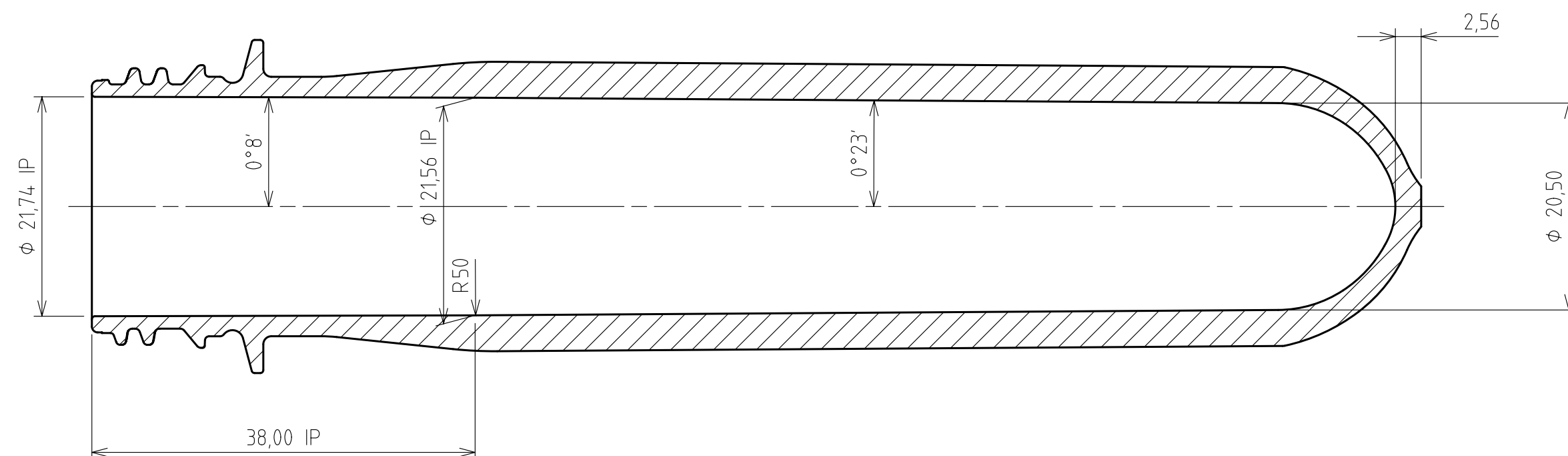
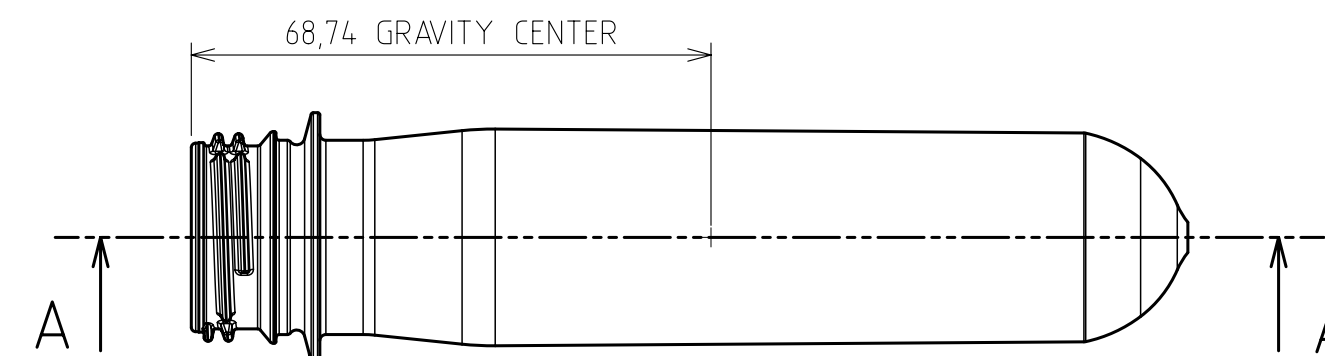
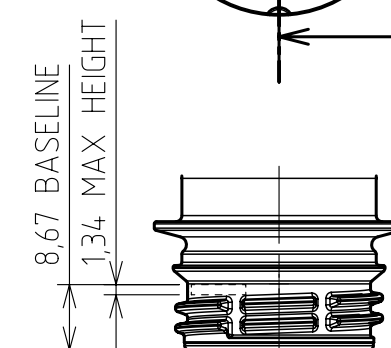


CORE SIDE

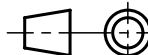




OPERATOR SIDE



MOLDING SURFACE FINISHES	
$\frac{T}{\sqrt{1}} =$	Hard Turning
$\frac{T+S}{\sqrt{2}} =$	Hard Turning + B120 Shot Peening
$\frac{E+S}{\sqrt{2}} =$	EDM + B120 Shot Peening
$\frac{S}{\sqrt{1}} =$	Shot Peening
$\frac{S+B}{\sqrt{1}} =$	B120 Shot Peening + Buffing
$\frac{S+B}{\sqrt{2}} =$	B120 Shot Peening + Light Buffing
$\frac{S+B}{\sqrt{3}} =$	B120 Shot Peening + Heavy Buffing

- 1) NECK FINISH WEIGHT 3,80g
- 2) THE FINISH COMPLY WITH DWG: N000140_56
- 3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm³
- 4) IP = INTERSECTION POINT
- 5) PL = PARTING LINE

DESCRIPTION: 28mm PCO 1881 NECK FINISH 42,0g PREFORM		NOTES:
	SCALE: 	
	MATERIAL: PET	

	Date: 18-Jan-2022	DRAWING N°: PN007632_00
	Drawn: Dalla Libera, M.	
	Checked: Manunta, M.	
	Approved: Pizzinat T.	

CONFIDENTIAL



Date:	18-Jan-2022
Drawn:	Dalla Libera, M.
Checked:	Manunta,M.
Approved:	Pizzinat T

DRAWING N°:	PN007632_00
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Each modification must be communicated and approved in written form by SIPA S.p.A.