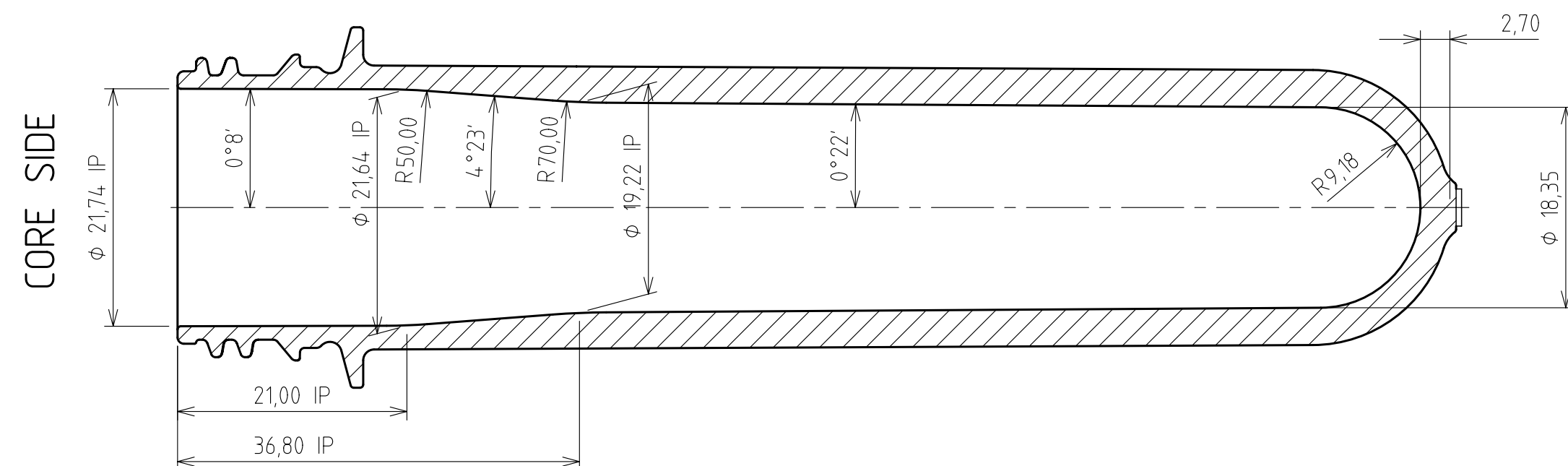
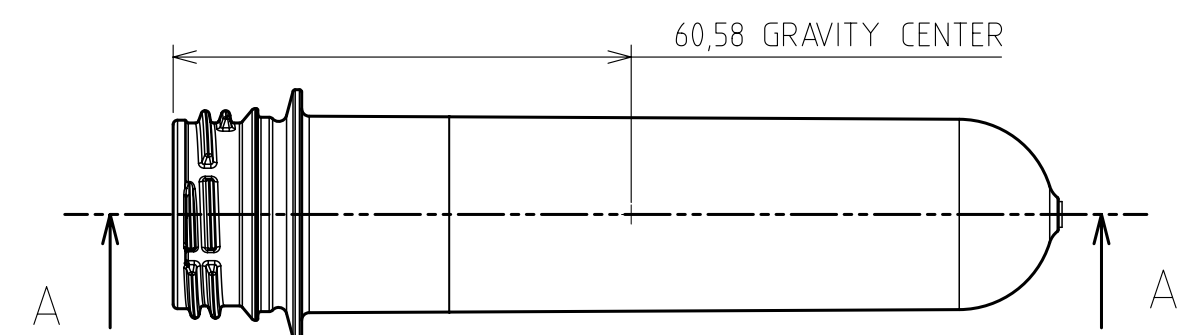
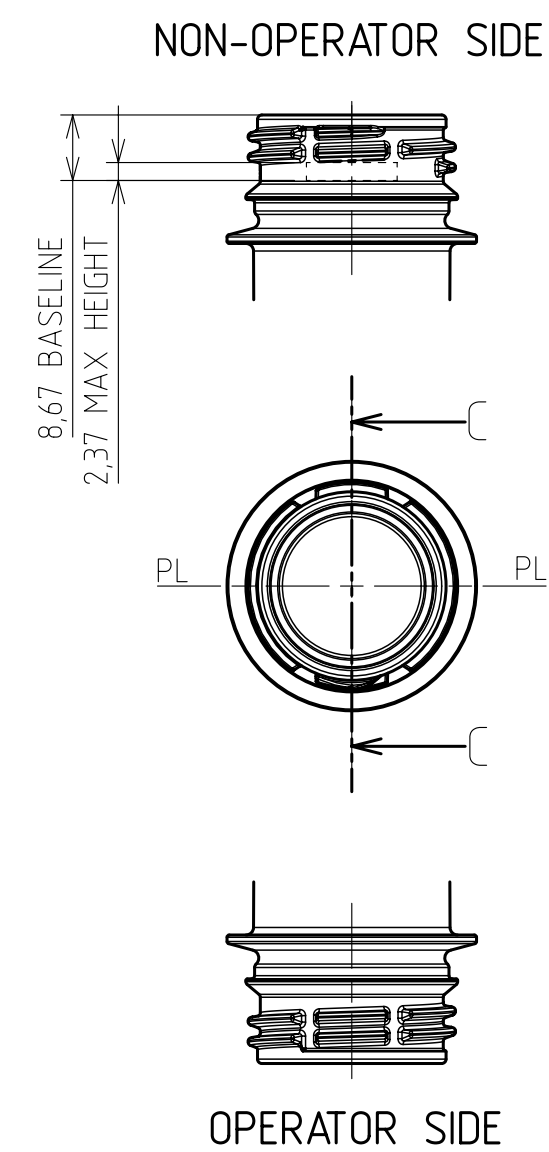
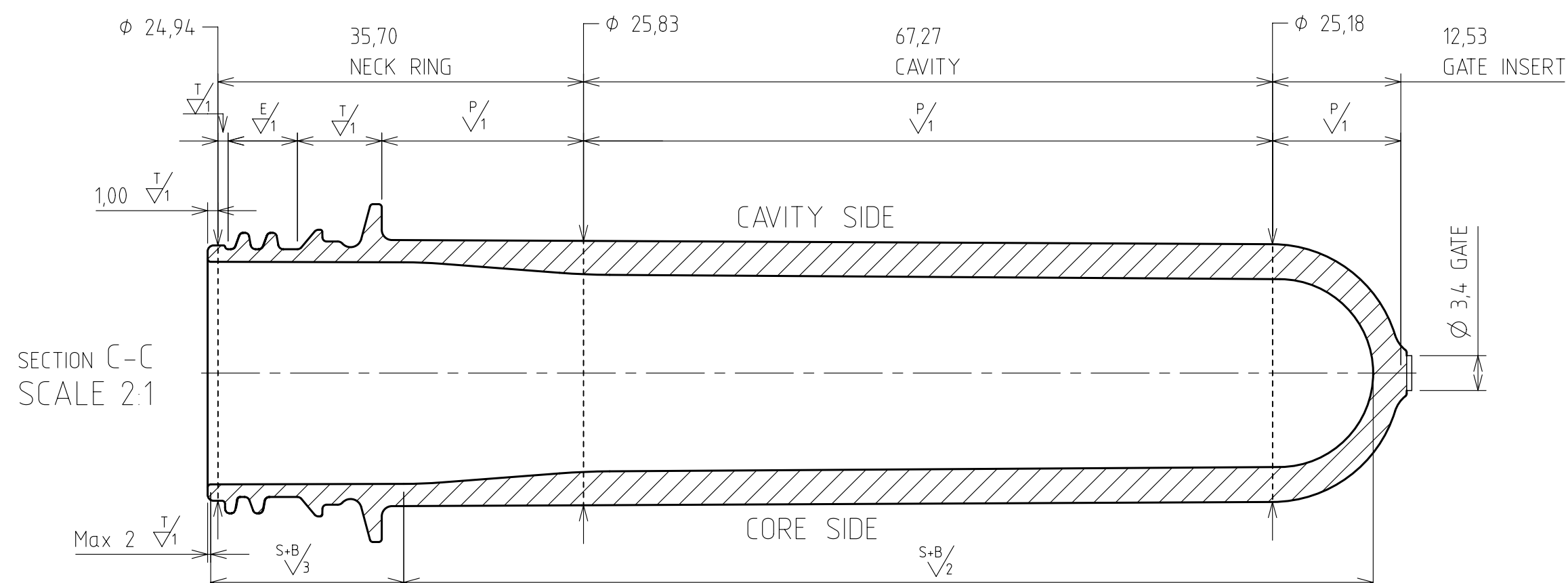



SECTION A-A SCALE 2:1








SURFACE FINISHES AND SPLITLINES



#	= CUSTOMER LOGO
	
LOGO HEIGHT=2.0mm	
"S" DEPTH=0.2mm	
"M" DEPTH=0.1mm	

MOLDING SURFACE ENGRAVING DATA				
OPERATOR SIDE	TEXT	[-]	/	
	FONT	[-]	/	
	HEIGHT	[mm]	/	
	DEPTH	[mm]	/	
NON OPERATOR SIDE	TEXT	[-]	CAVITY NUMBER	
			FROM	71-001 #
			TO	71-144 #
	FONT	[-]	ARIAL	
	HEIGHT	[mm]	13	
	DEPTH	[mm]	0.13	
SHOWN POSITIVE ON PLASTIC				

MOLDING SURFACE FINISHES		
$\frac{T}{\sqrt{1}}$	=	 Hand Turning
$\frac{E}{\sqrt{1}}$	=	 EDM
$\frac{P}{\sqrt{1}}$	=	 Polishing
$\frac{S \cdot B}{\sqrt{2}}$	=	 <u>B210 Shot Peening + Light Buffing</u>
$\frac{S \cdot B}{\sqrt{3}}$	=	 <u>B210 Shot Peening + Heavy Buffing</u>

- NOTES:

- 1) NECK FINISH WEIGHT 3,80g
- 2) THE FINISH COMPLY WITH DWG: N000264_35
- 3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm³
- 4) IP = INTERSECTION POINT
- 5) PL = PARTING LINE

-	/			
-	/			
_00	/02	20/06/22	Changed engraving	F SANTINELLO
_00	/01	17/06/22	Updated Engraving	M MANUNTA
_00	/00	31/05/22	Core change of PN007962_00	F SANTINELLO
VER	REV	DATE	DESCRIPTION	NAME

CONFIDENTIAL

SIPA

SCALE:
1:1

MATERIAL:
PET

Date:	31-May-2017
Drawn:	Santinelli
Checked:	Manunta
Approved:	Pizzinga

DRAWING N°:
PN007964_00