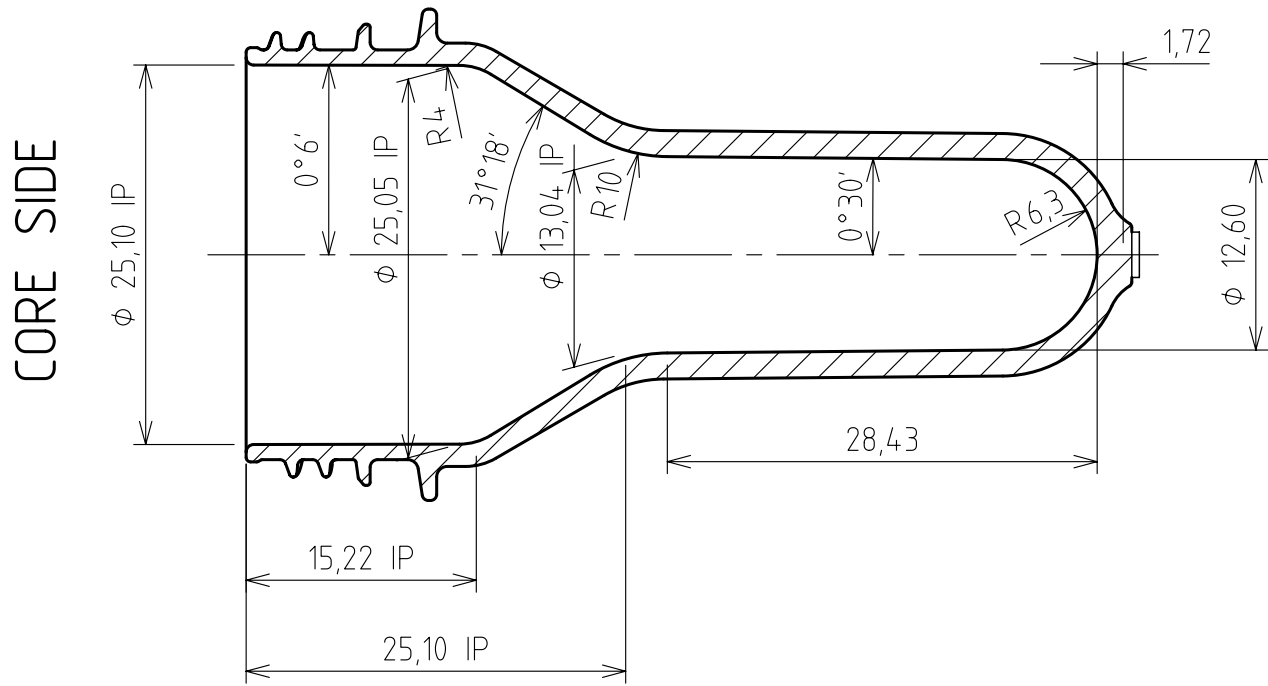
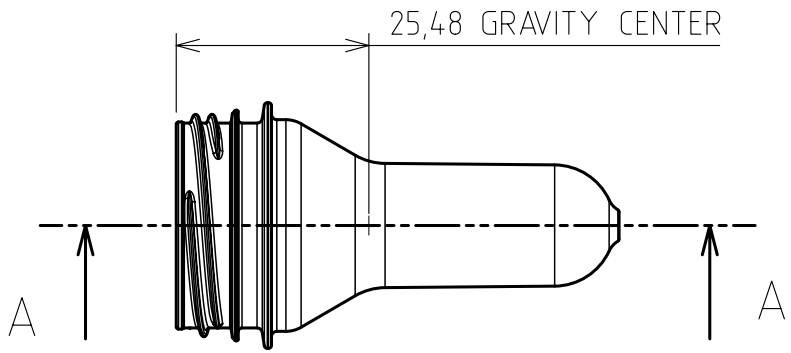
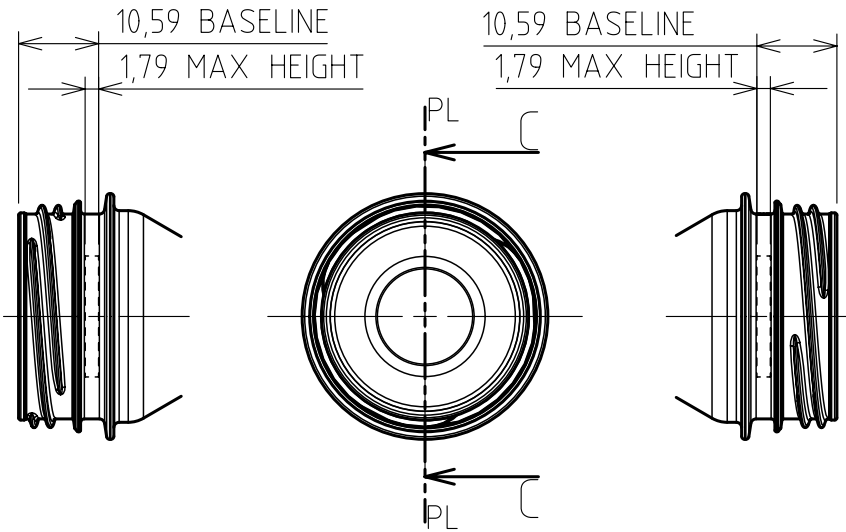
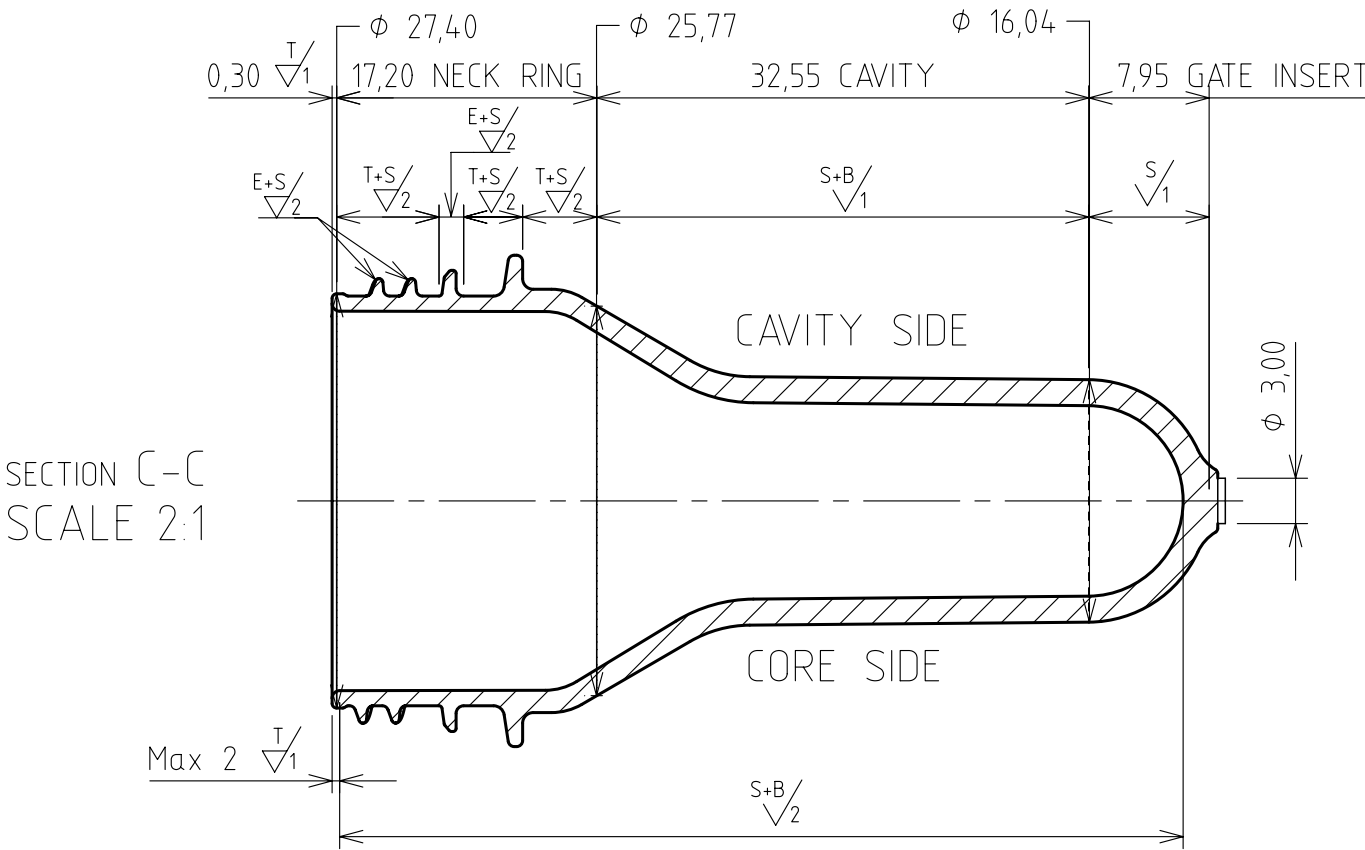








SECTION A-A SCALE 2:1



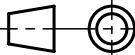


SURFACE FINISHES AND SPLITLINES



MOLDING SURFACE ENGRAVING DATA				
OPERATOR SIDE	TEXT	[-]	ALSAD	
	FONT	[-]	OCR-B	
	HEIGHT	[mm]	1,6	
	DEPTH	[mm]	0,1	
NON OPERATOR SIDE	TEXT	[-]	CAVITY NUMBER	
			FROM	
			TO	
	FONT	[-]	OCR-B	
	HEIGHT	[mm]	1,6	
	DEPTH	[mm]	0,1	
SHOWN POSITIVE ON PLASTIC				
MOLDING SURFACE FINISHES				
$T/\sqrt{1}$		=	 Hard Turning	
$T+S/\sqrt{2}$		=	 Hard Turning + B120 Shot Peening	
$E+S/\sqrt{2}$		=	 EDM + B120 Shot Peening	
$S/\sqrt{1}$		=	 Shot Peening	
$S+B/\sqrt{1}$		=	 B120 Shot Peening + Buffing	
$S+B/\sqrt{2}$		=	 B120 Shot Peening + Light Buffing	

NOTES:

- 1) NECK FINISH WEIGHT 2,10g
- 2) THE FINISH COMPLY WITH DWG: N000114_21
- 3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm³
- 4) IP = INTERSECTION POINT
- 5) PL = PARTING LINE

DESCRIPTION: 29/25mm SHORTY NECK FINISH 7,4g PREFORM		NOTES:
	SCALE: 	
	MATERIAL: PET	
For prototyping tests, the surface finishing is valid only for the neck ring, for the rest the surface finishing will be polished.		
	Date: 07-Jun-2023	DRAWING N°: PN008814_01
	Drawn: Manunta,M	
	Checked: Manunta,M	
	Approved: Pizzinat,T	

-	/			
-	/			
-	/			
_01	/00	07/06/23	CORE MODIFICATION OF PN008814_00	M. MANUNTA
_00	/00	05/06/23	NECK FINISH CHANGE FROM PN008118_01	M. MANUNTA
VER	REV	DATE	DESCRIPTION	NAME

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