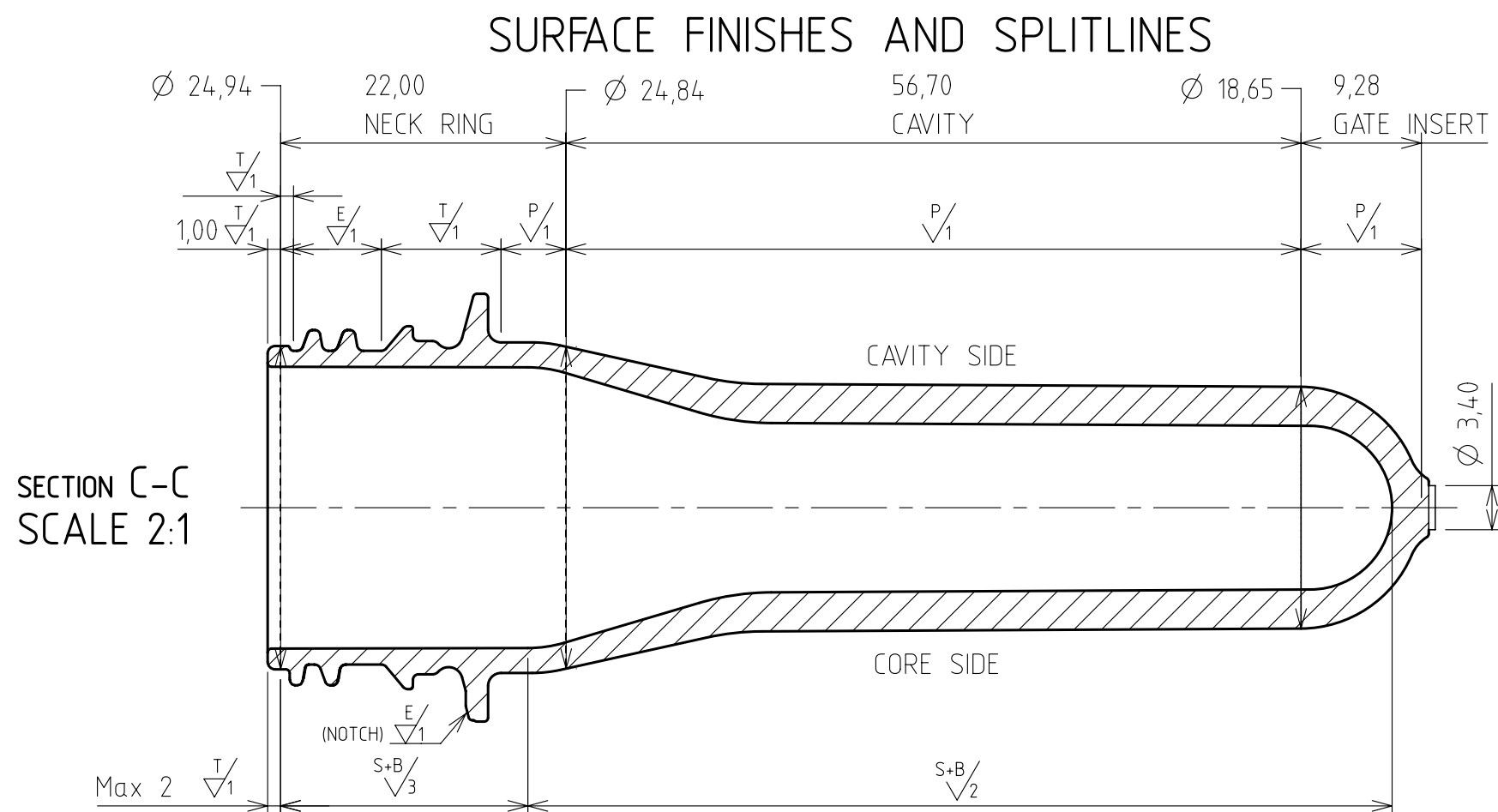
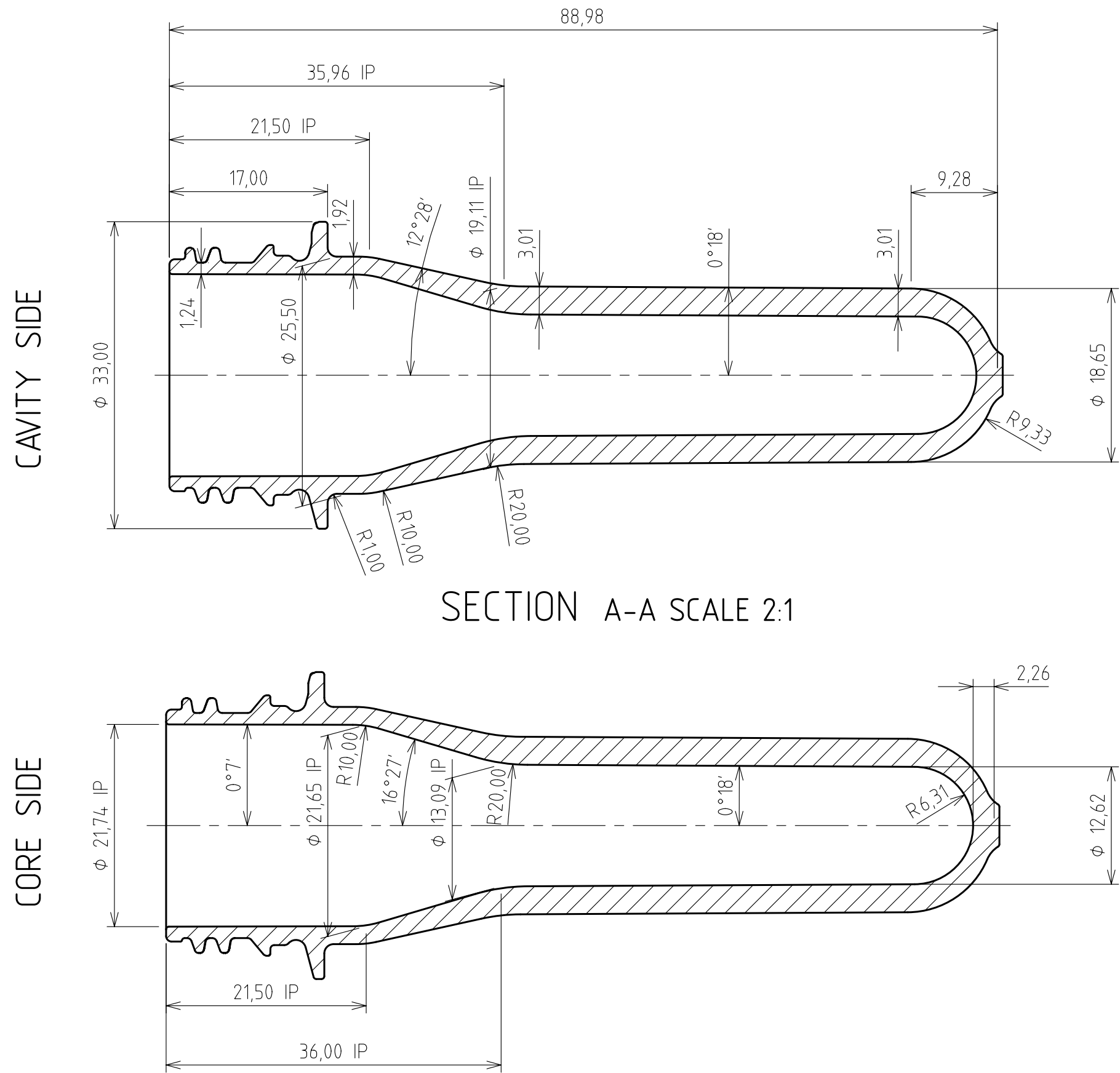
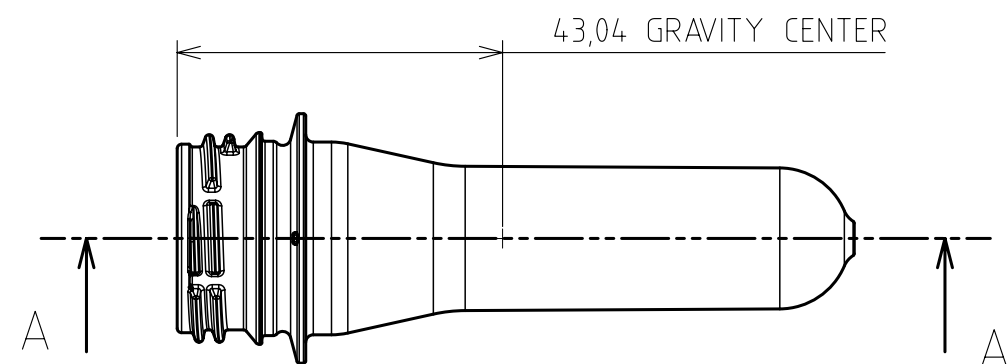
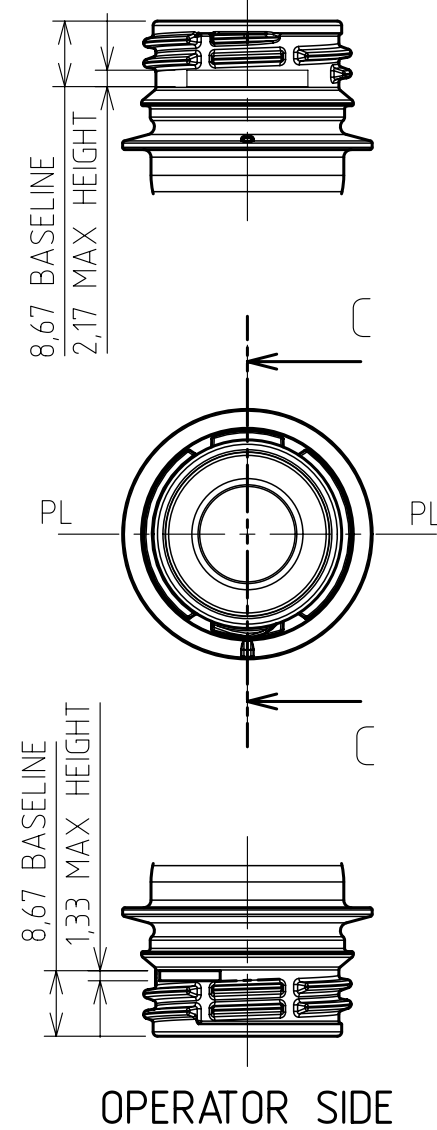


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00	/00	23/05/23	FIRST ISSUE	M. DALLA LIBERA
VER	REV	DATE	DESCRIPTION	NAME



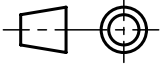

CONFIDENTIAL

NON-OPERATOR SIDE








NOTES:

- 1) NECK FINISH WEIGHT 3,8g
- 2) THE FINISH COMPLY WITH DWG: N000264_09
- 3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm³
- 4) IP = INTERSECTION POINT
- 5) PL = PARTING LINE

DESCRIPTION: 28mm PCO 1881 NECK FINISH 17,8g PREFORM		NOTES:	
		SCALE:	1:1
		MATERIAL:	PET
		For prototyping tests, the surface finishing is valid only for the neck ring, for the rest the surface finishing will be polished.	
	Date:	23-May-2023	DRAWING N°:
	Drawn:	Dalla Libera, M.	PN008784_00
	Checked:	Manunta, M.	
	Approved:	Pizzinat, T.	

MOLDING SURFACE ENGRAVING DATA				
OPERATOR SIDE	TEXT	[-]		
	FONT	[-]		
	HEIGHT	[mm]		
	DEPTH	[mm]		
NON OPERATOR SIDE	TEXT	[-]	CAVITY NUMBER	
			FROM	048-SFO-001
			TO	048-SFO-128
	FONT	[-]	ARIAL BOLD	
	HEIGHT	[mm]	15	
	DEPTH	[mm]	0.2	
SHOWN POSITIVE ON PLASTIC				

MOLDING SURFACE FINISHES		
$\sqrt{1}$	=	 Hard Turning
$\sqrt{1}$	=	 EDM
$\sqrt{1}$	=	 Polishing
$\frac{S+B}{\sqrt{2}}$	=	 B120 Shot Peening + Light Buffing
$\frac{S+B}{\sqrt{3}}$	=	 B120 Shot Peening + Heavy Buffing