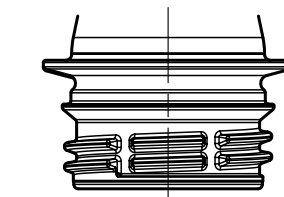
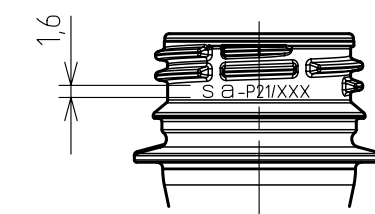
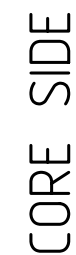
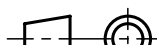




CORE SIDE



- 1) NECK FINISH WEIGHT 3,8g
- 2) THE FINISH COMPLY WITH DWG: N000264_07
- 3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm³
- 4) IP = INTERSECTION POINT
- 5) PL = PARTING LINE

MOLDING SURFACE FINISHES		
$\frac{T}{\nabla_1}$	=	∇ Hard Turning
$\frac{P}{\sqrt{1}}$	=	$\sqrt{}$ Polishing
$\frac{S+B}{\sqrt{2}}$	=	$\sqrt{}$ B120 Shot Peening + Light Buffing
$\frac{S+B}{\sqrt{3}}$	=	$\sqrt{}$ B120 Shot Peening + Heavy Buffing
$\frac{X}{\nabla}$	=	∇ Existing

DESCRIPTION: 28mm PCO 1881 NECK FINISH 19,5g PREFORM		NOTES:
	SCALE: 	
	MATERIAL: PET	
For prototyping tests, the surface finishing is valid only for the neck ring, for the rest the surface finishing will be polished.		
	Date: 05-Oct-2023	DRAWING N°: PN009069_01
	Drawn: Dalla Libera, M	
	Checked: Manunta, M	
	Approved: Pizzinot T	

SIPA