

[illegible]

Technical drawing of a mechanical part with dimensions in inches. The part features a central shaft with a diameter of  $\Phi 14,08$  and a total length of 30,3. The left end has a flange with a diameter of  $\Phi 25,1$  and a thickness of 14,8. The right end has a rounded tip with a radius of  $R6,78$  and a diameter of  $\Phi 13,56$ . The part is symmetrical about a horizontal centerline. Key dimensions include: overall length 30,3; flange thickness 14,8; flange diameter  $\Phi 25,1$ ; central shaft diameter  $\Phi 14,08$ ; rounded tip diameter  $\Phi 13,56$ ; rounded tip radius  $R6,78$ ; and a small fillet radius  $R1,3$  at the junction of the flange and the shaft.

SECTION C-C  
SCALE 1:1

CAVITY SIDE

CORE SIDE



Surface finish requirements for CAVITY SIDE:


- Grind or Hard Turn (0,3)
- Polish (17,3)
- Polish (61,3)

Surface finish requirements for CORE SIDE:

- Grind or Hard Turn (Max 2)
- Light Polish (17,3)
- Shot Peened (61,3)

Technical drawing showing three views of a part with a 100mm diameter hole and a 1.6mm hole in the center. The views are: front view (left), top view (middle), and side view (right). The front view shows the 100mm diameter hole and the 1.6mm hole. The top view shows the circular shape of the part. The side view shows the profile of the part.

DESCRIPTION: 29/25mm SHORTY NECK FINISH 10,0g PREFORM		NOTES:
	SCALE: 	
	MATERIAL: PET	

	Date: 04/07/2017	DRAWING N°: PN004768_00
	Drawn: N. ZARDINI	
	Checked: T. PIZZINAT	
	Approved: T. PIZZINAT	

**SIPA**

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Each modification must be communicated and approved in written form by SIPA S.p.A.