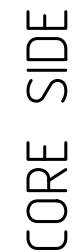


CORE SIDE



SURFACE FINISHES AND SPLITLINES



-	/				
-	/				
-00	/02	20/06/22	Changed engraving according to customer's indications	F	SANTINELLO
-00	/01	18/06/22	Updated Engraving	M	MANUNTA
-00	/00	31/05/22	Copy of customer's drawing. Changed draft angles, PL and surface finishes	F	SANTINELLO
VER	REV	DATE	DESCRIPTION		NAME

CONFIDENTIAL

= CUSTOMER LOGO

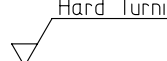


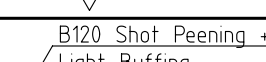
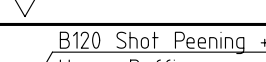
LOGO HEIGHT=2.0mm

"S" DEPTH=0.2mm

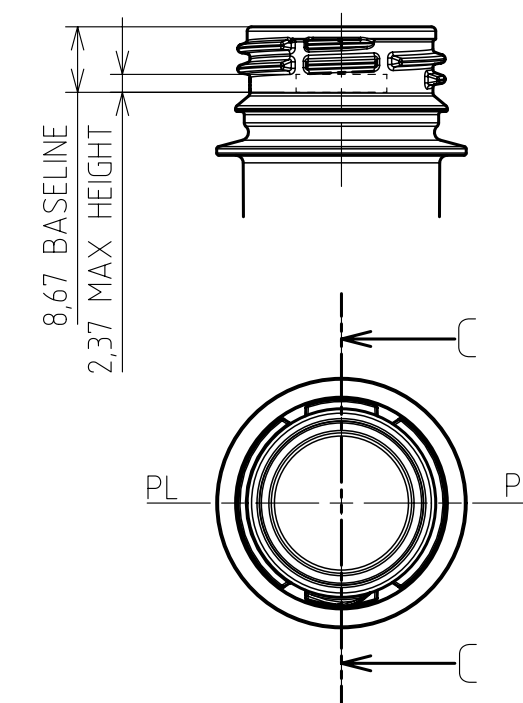
"M" DEPTH=0.1mm

0	MOLDING SURFACE ENGRAVING DATA				
	OPERATOR SIDE	TEXT	[-]	/	
		FONT	[-]	/	
		HEIGHT	[mm]	/	
		DEPTH	[mm]	/	
	NON OPERATOR SIDE	TEXT	[-]	CAVITY NUMBER	
				FROM	71-001 #
				TO	71-144 #
		FONT	[-]	ARIAL	
		HEIGHT	[mm]	1.3	
		DEPTH	[mm]	0.13	
	SHOWN POSITIVE ON PLASTIC				

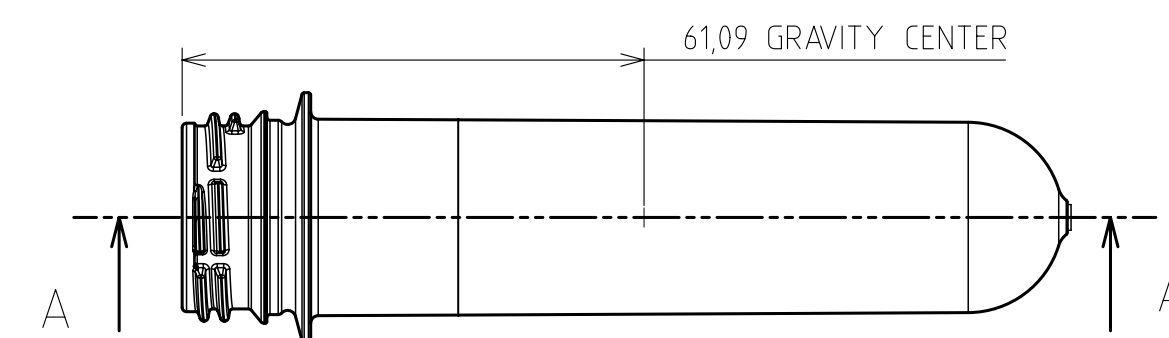
SHOWN POSITIVE ON PLASTIC

MOLDING SURFACE FINISHES	
$\frac{T}{\sqrt{1}}$	=  Hard Turning
$\frac{E}{\sqrt{1}}$	=  EDM
$\frac{P}{\sqrt{1}}$	=  Polishing
$\frac{S+B}{\sqrt{2}}$	=  B120 Shot Peening + Light Buffing
$\frac{S+B}{\sqrt{3}}$	=  B120 Shot Peening + Heavy Buffing

NON-OPERATOR SIDE

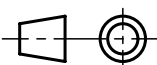




OPERATOR SIDE



NOTES:

- 1) NECK FINISH WEIGHT 3,80g
- 2) THE FINISH COMPLY WITH DWG: N000264_35
- 3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm³
- 4) IP = INTERSECTION POINT
- 5) PL = PARTING LINE

DESCRIPTION: 28mm PCO 1881 NECK FINISH 35,00g PREFORM		NOTES:
	SCALE: 	
	MATERIAL: PET	

	Date: 31-May-2022	DRAWING N°: PN007962_00
	Drawn: Santinello,F.	
	Checked: Manunta,M	
	Approved: Pizzinat,T.	