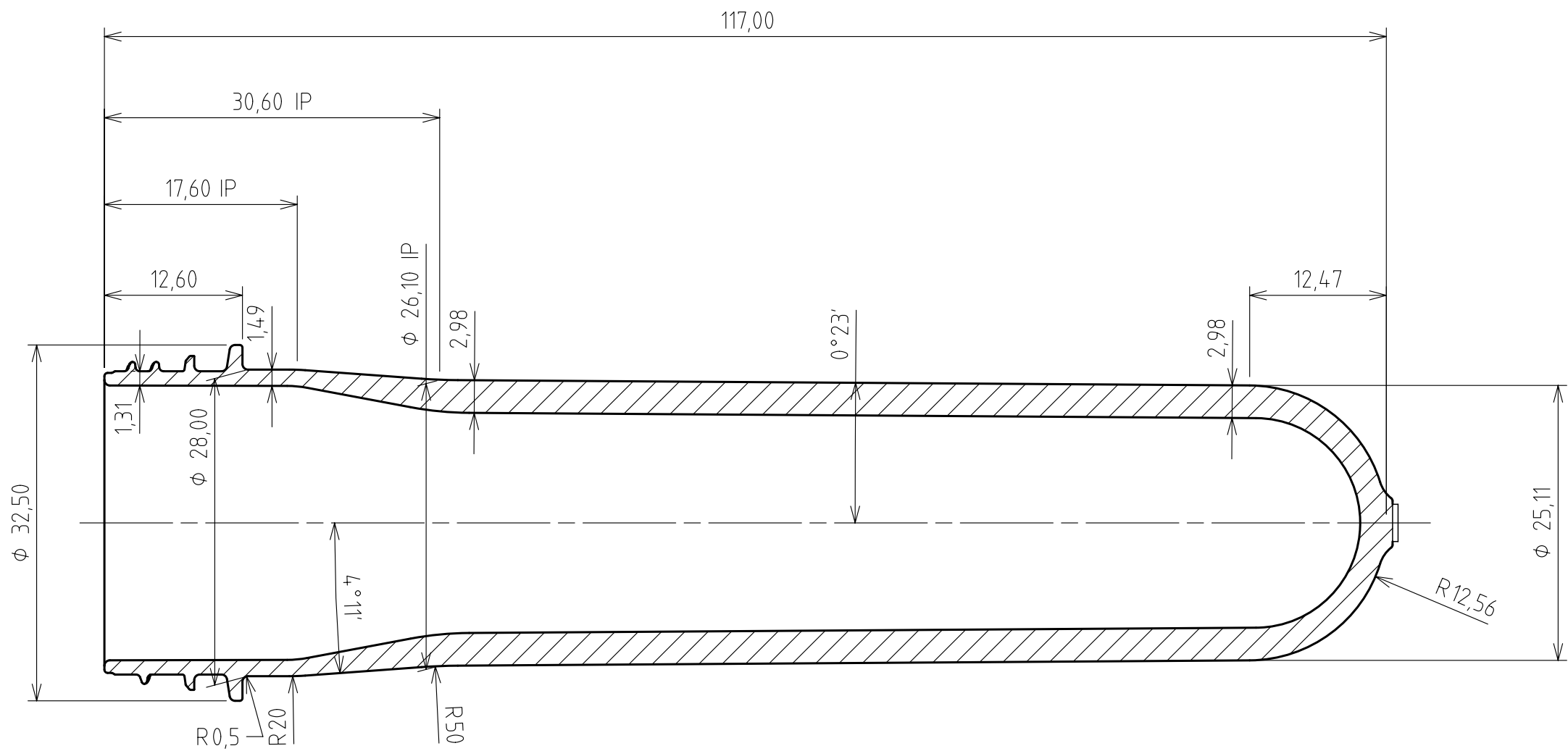


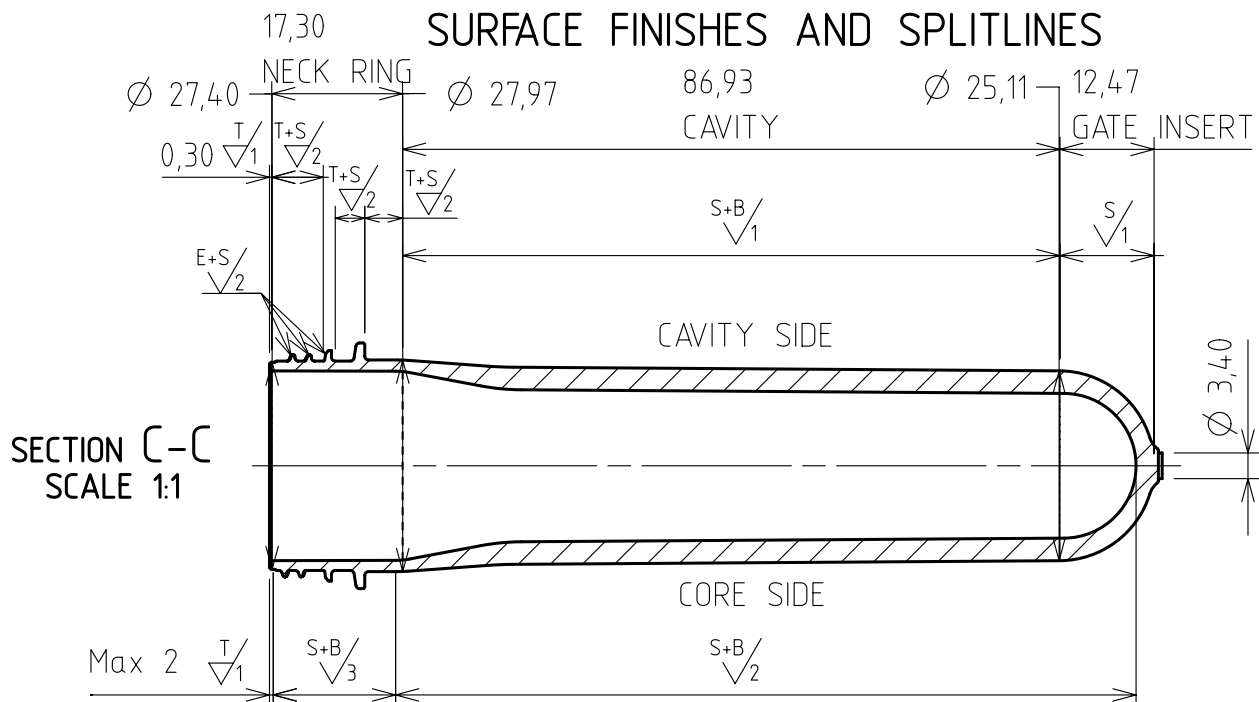
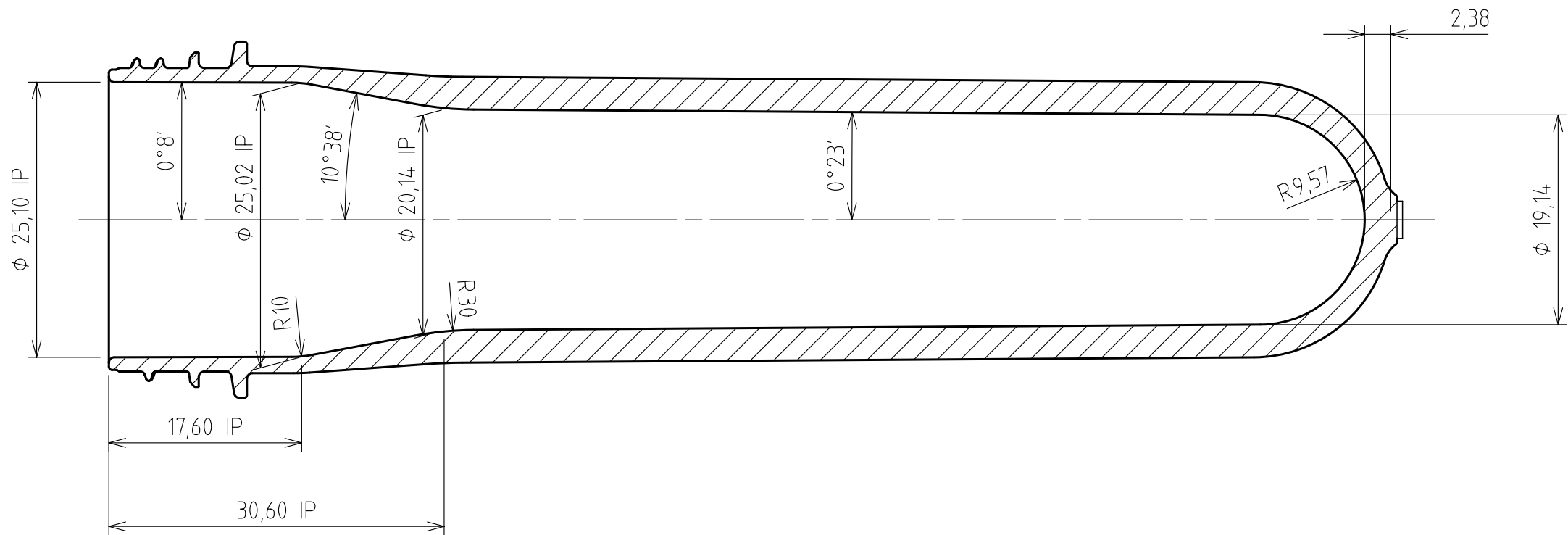
-	/			
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00	/00	21/07/22	COME FROM CUSTOMER REQUEST	M. DALLA LIBERA
VER	REV	DATE	DESCRIPTION	NAME

CAVITY SIDE

CORE SIDE



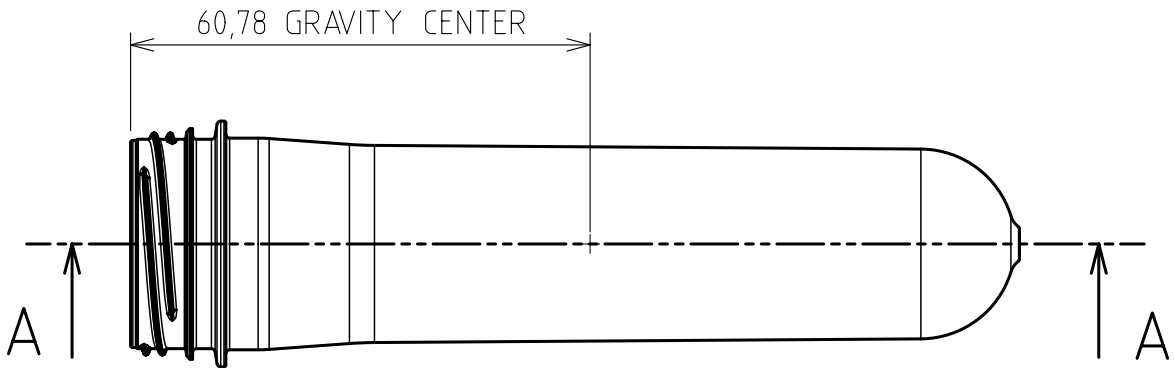
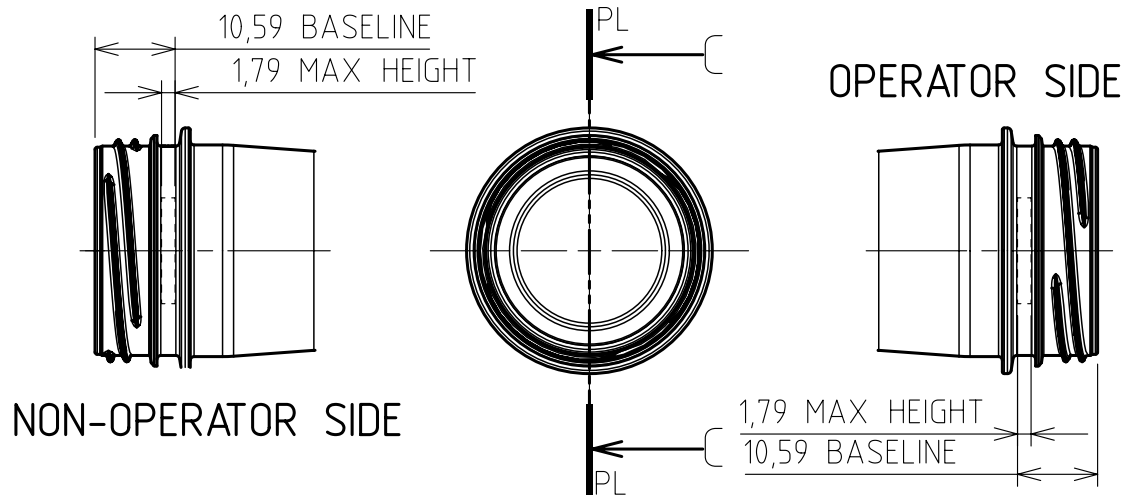
SECTION A-A SCALE 2:1



CONFIDENTIAL

MOLDING SURFACE ENGRAVING DATA				
OPERATOR SIDE	TEXT	[-]		
	FONT	[-]		
	HEIGHT	[mm]		
	DEPTH	[mm]		
NON OPERATOR SIDE	TEXT	[-]	CAVITY NUMBER	
			FROM	
			TO	
	FONT	[-]	OCR-B	
	HEIGHT	[mm]	1.6	
	DEPTH	[mm]	0.1	
SHOWN POSITIVE ON PLASTIC				

MOLDING SURFACE FINISHES		
$\sqrt{1}$	=	Hard Turning
$\sqrt{2}$	=	Hard Turning + B120 Shot Peening
$\sqrt{3}$	=	EDM + B120 Shot Peening
$\sqrt{4}$	=	B120 Shot Peening + Light Buffing
$\sqrt{5}$	=	B120 Shot Peening + Heavy Buffing
$\sqrt{6}$	=	Shot Peening
$\sqrt{7}$	=	B120 Shot Peening + Buffing



NOTES:

- 1) NECK FINISH WEIGHT 2,40g
- 2) THE FINISH COMPLY WITH SIPA DRWG N000114_00
- 3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm³
- 4) IP = INTERSECTION POINT
- 5) PL = PARTING LINE

DESCRIPTION: 29/25mm SHORTY NECK FINISH 30,00g PREFORM		NOTES:	
		SCALE:	1:1
		MATERIAL:	PET
		For prototyping tests, the surface finishing is valid only for the neck ring, for the rest the surface finishing will be polished.	
SIPA	Date:	21-Jul-2022	DRAWING N°:
	Drawn:	Dalla Libera, M.	PN008083_00
	Checked:	Manunta, M.	
	Approved:	Pizzinat, T.	

Each modification must be communicated and approved in written form by SIPA SpA.