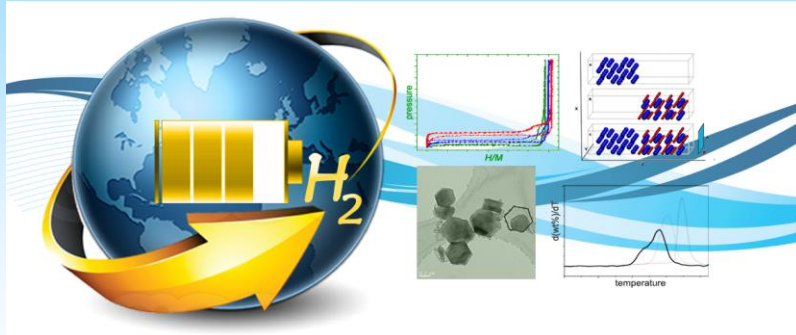


Nanostructured materials for solid state hydrogen storage



COST Action MP1103

Action Chair: Amelia Montone (ENEA, Italy)

Research aim:

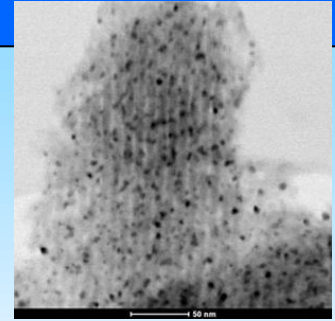
Develop innovative **nanostructured materials** that meet the targets for practical **Solid State Hydrogen Storage** (SSHS) for their adequate implementation in stationary and mobile **energy storage** applications

Participants: 26 Countries, ~ 250 members

Organisation: four working groups

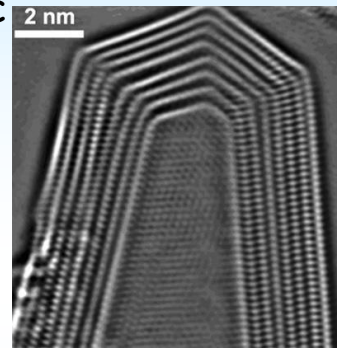
- WG1: **Synthesis** of novel materials with optimized properties

Group Leader: **Fermín Cuevas** (CNRS, France)



- WG2: High resolution and high sensitivity **characterization** of atomic level structure and of microstructural features

Group Leader: Sara Blas (Belgium)



- WG3: Characterization of **hydrogen storage properties** both at the laboratory level and at the scale of prototype tanks

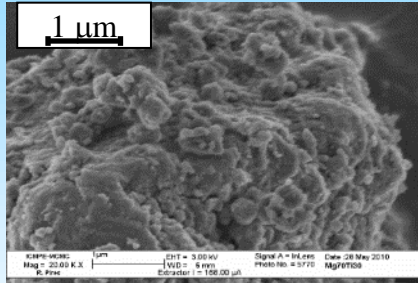
Group Leader: Martin Dornheim (HZG, Germany)



- WG4: **Computational modeling** of processes relevant to SSHS

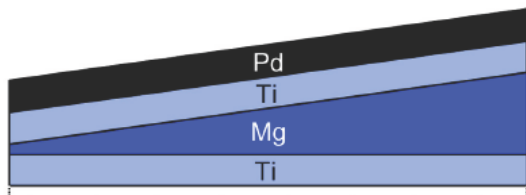
Group Leader: Tejs Vegge (Denmark)

Management of Synthesis WG: architecture - based



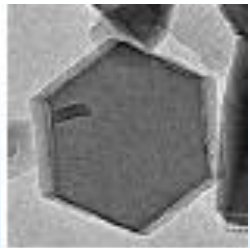
Task 1: Nanostructured bulk materials.

Leader: Torben Jensen
(Aarhus University, Denmark)



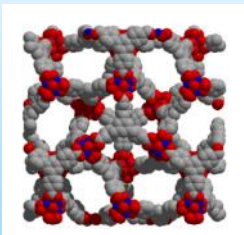
Task 2: Thin films.

Leader: Bernard Dam
(Delft University of Technology, Netherlands)



Task 3: Nanoparticles and core-shell structures.

Leader: Kondo-Francois Aguey-Zinsou
(University of New South Wales, Australia)



Task 4: Porous and nanoscaffold hybrid materials.

Leader: Michael Hirscher
(Max Planck Institute for Intelligent Systems, Germany)



Outline

- ❖ Introduction: Mg for solid-state hydrogen storage
- ❖ Synthesis: Reactive ball milling under hydrogen
- ❖ Applications:
 - $\text{MgH}_2\text{-TiH}_2$ for solid-state hydrogen storage
 - Mg_2TMH_x (TM = Fe, Co, Ni) for Li-ion batteries
- ❖ Conclusions

Universal material requirements for energy storage

- Reversibility under operating conditions
- High specific and volumetric energy densities
- Fast loading and unloading kinetics
- Long cycle life
- Environmentally friendly
- Safety
- Low-cost

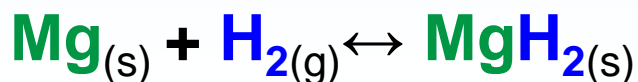
Magnesium for solid-state hydrogen storage



Advantages

Abundant, low-cost, light-weight

Simple hydrogen reaction



High storage capacity : 7.6 wt.% H, 109 gH₂/L



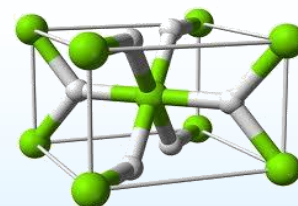
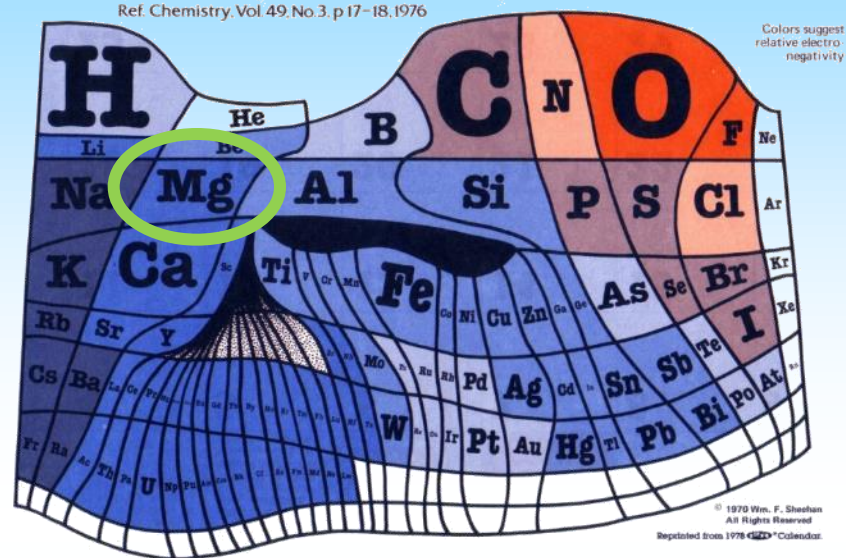
Drawbacks

Too stable hydride for RT applications : $P_{\text{eq}, \text{H}_2} = 1 \text{ atm at } 280^\circ \text{C}$

Slow sorption kinetics

The Elements According to Relative Abundance

A Periodic Chart by Prof. Wm. F. Sheehan, University of Santa Clara, CA 95053
Ref. Chemistry, Vol. 49, No. 3, p. 17-18, 1976

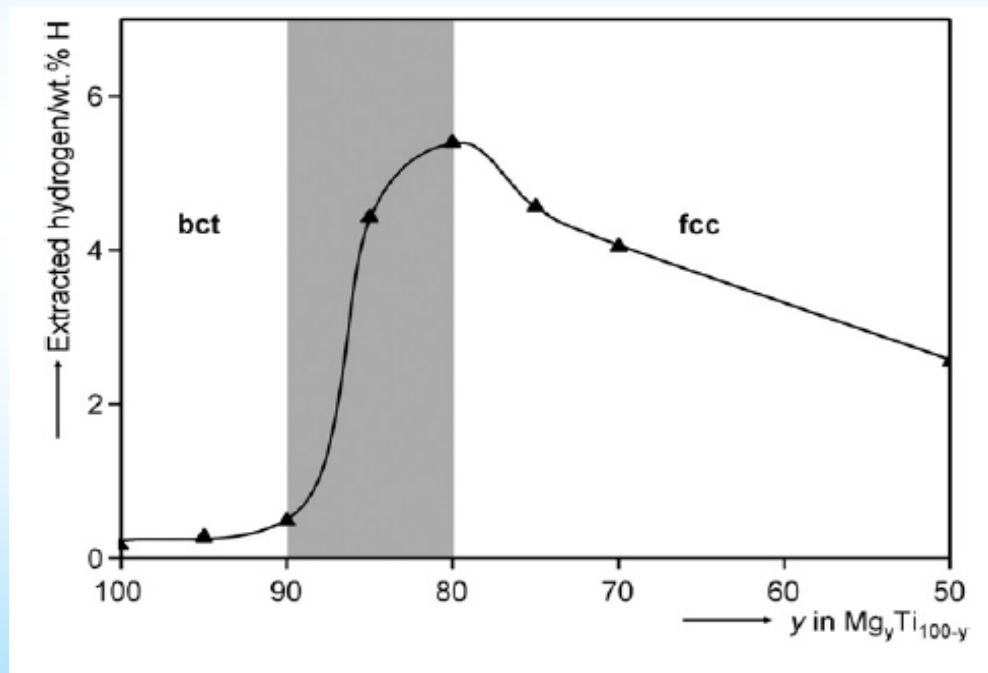


Applications: Ni-MH electrochemical storage

- Negative electrode of Ni-MH battery $\text{Mg} + x\text{H}_2\text{O} + xe^- \rightleftharpoons \text{MgH}_x + x\text{OH}^-$

- ✓ Kinetics enhancement: Ti-incorporation in Mg lattice

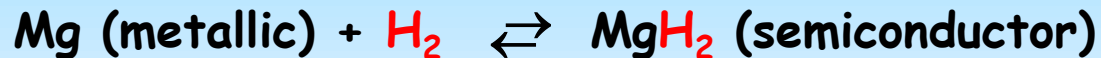
transition from bct-rutile (MgH_2) to fcc-fluorite (TiH_2) structure



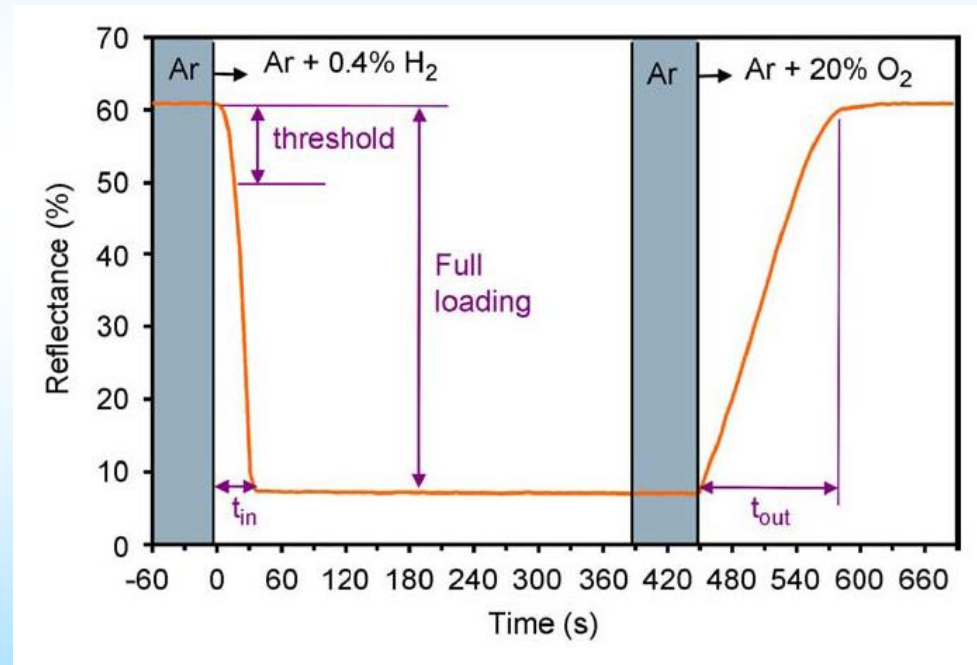
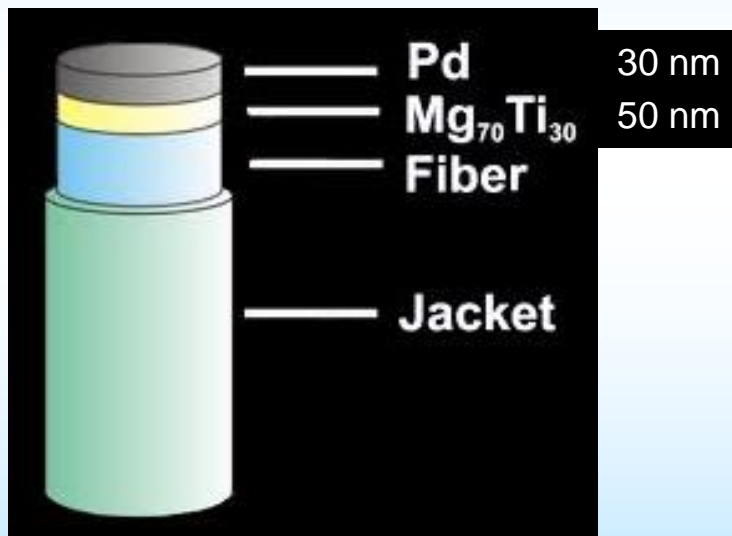
Vermeulen et al., *J. Mater. Chem.*, 2008, 18, 3680

Applications: hydrogen sensors

- Solid-gaz hydrogen absorption induces a metal to semiconductor transition



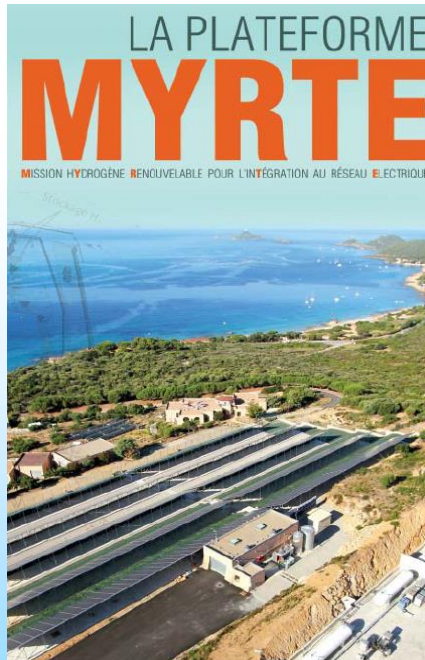
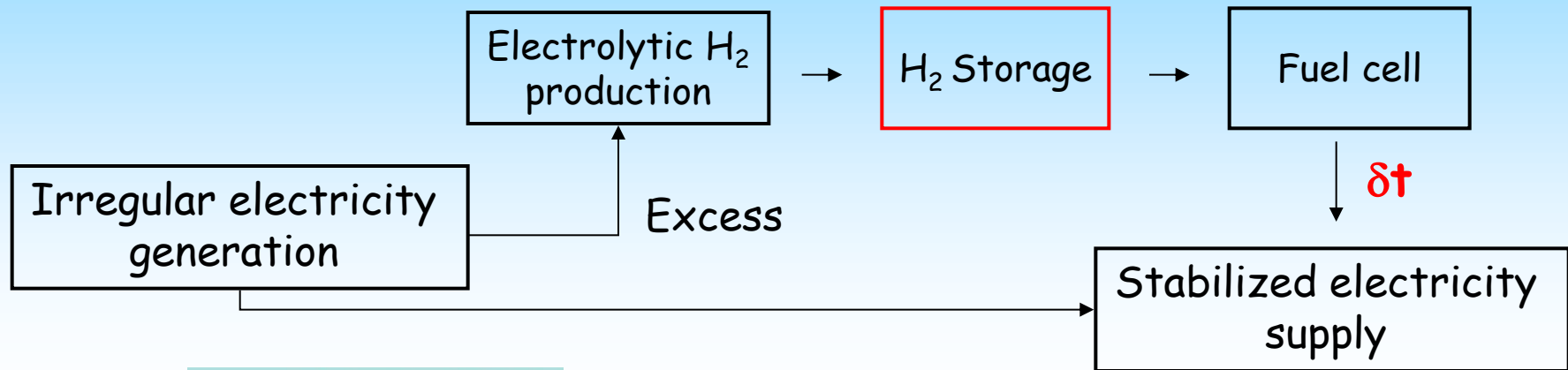
- ✓ Kinetics enhancement: thin film technology, Ti-incorporation, Pd coverage



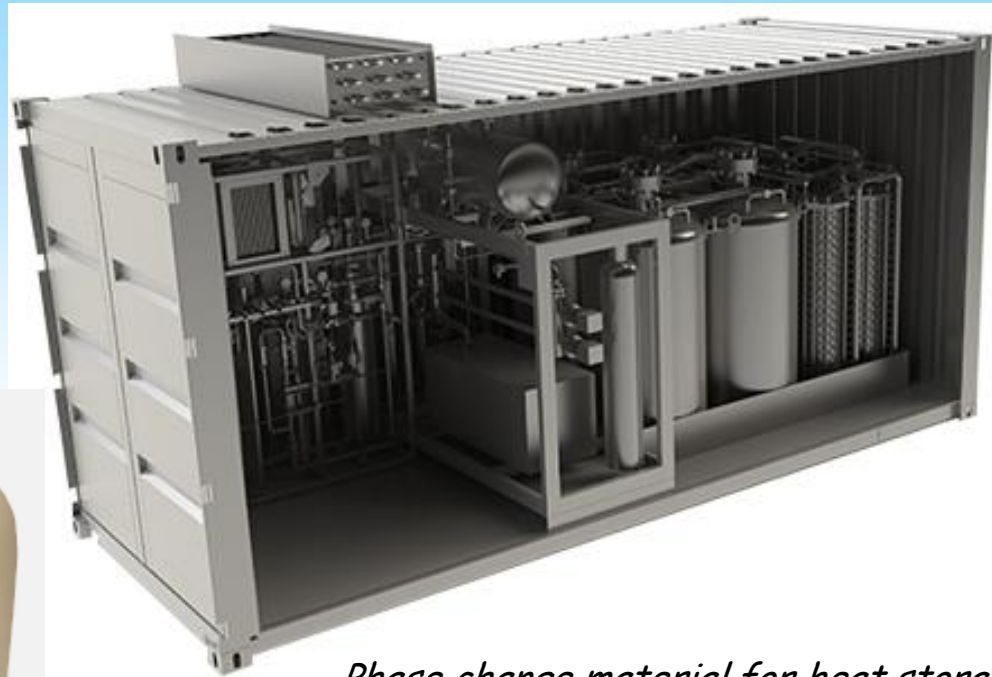
Slaman et al., Sens. Actuators B, 2007, 123, 538

Applications: hydrogen storage for grid regulation

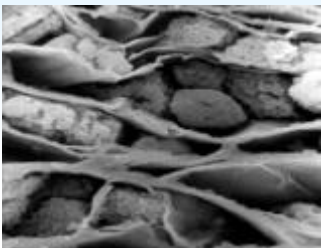
- Principle: regulation of electricity generation from intermittent sources



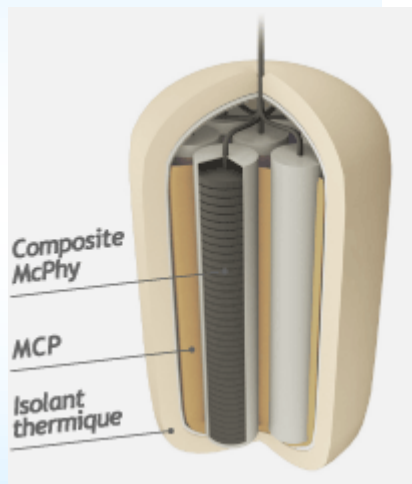
Hydrogen storage: Mg-based nanohydride



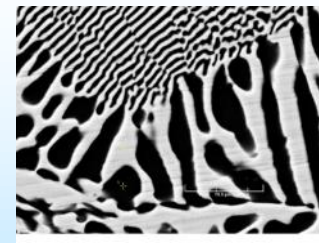
Composite: MgH_2 + graphite



Compressed composite



*Phase change material for heat storage
 $Mg_{69}Zn_{28}Al_3$*



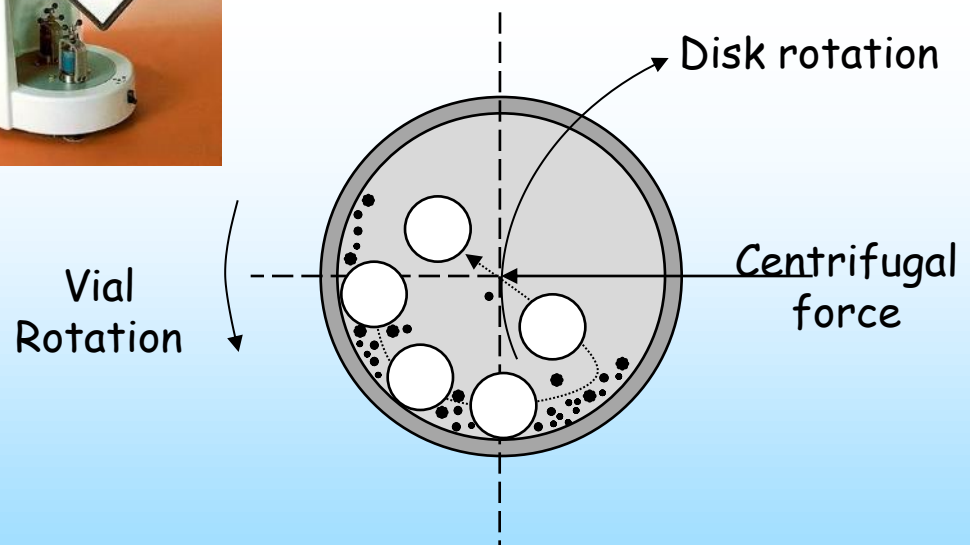
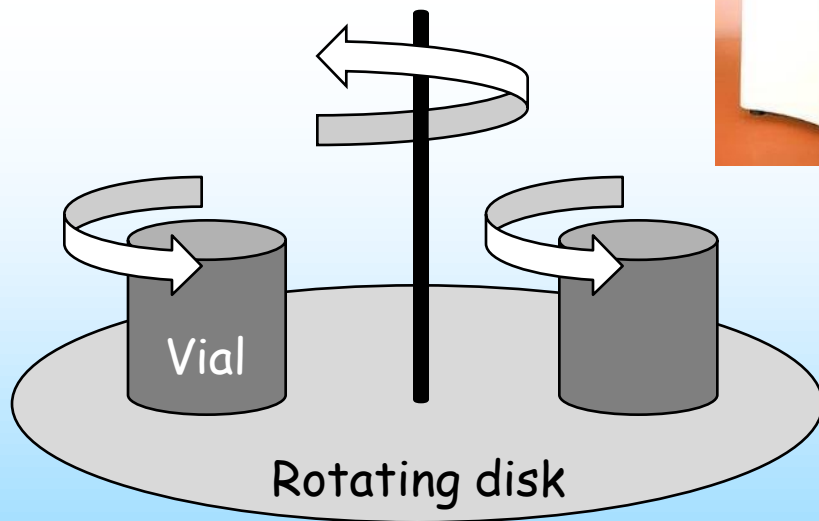
Garrier et al., Int. J. Hydrogen Energy, 2013, 38, 9766

✓ Kinetics enhancement: nanostructuration by milling, additives, temperature

Reactive ball milling (RBM) under hydrogen

Ball milling: the planetary principle

- Eccentrically vials rotating in opposite direction to the supporting disk.
- The planetary movement generates balls take-off.
- Balls collide between them and with vial walls, crushing by friction and impact the powders inside the vial.



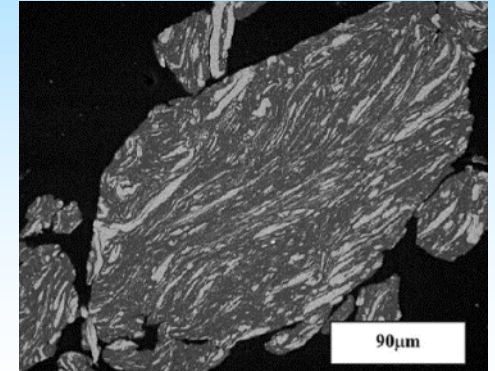
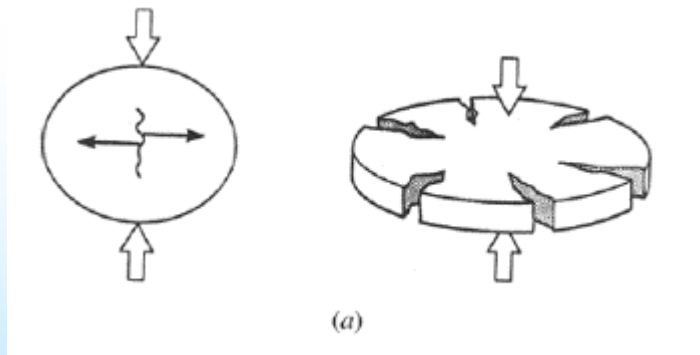
Ball milling: nanostructuration

Repeated solid state **fragmentation** and **cold welding**

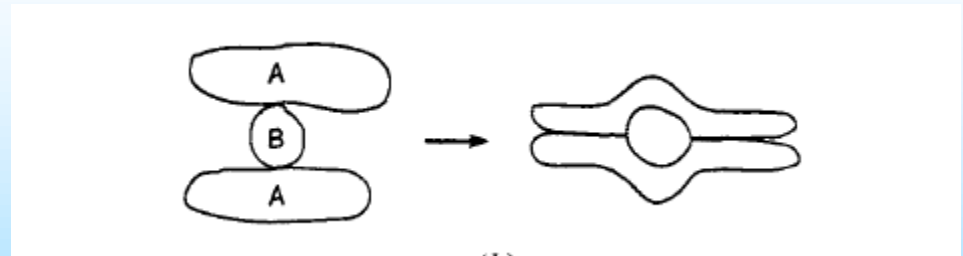
Synthesis of nanocomposites: Ni-superalloys / oxide

1970. *J. Benjamin, Met. Trans. 1 (1970) 2943*

Fracture: fresh surfaces, size-reduction



Welding: solid-state reactions, mixing



D.R. Maurice and T.H. Courtney: *Metall. Trans. A*, 1990, vol. 25A, pp. 147-157

RBM under hydrogen: fast synthesis of nanohydrides

→ Fracture on milling



Generation of fresh surfaces
⇒ **Clean solid-gas interface**



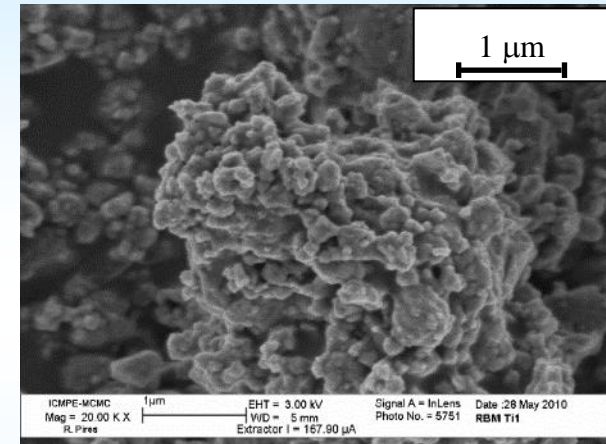
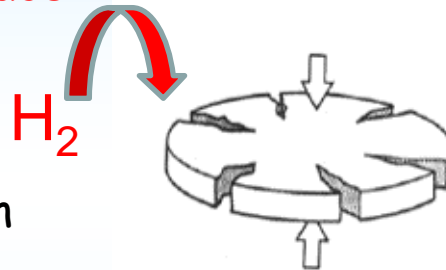
Hydrogen absorption



Hydrogen embrittlement

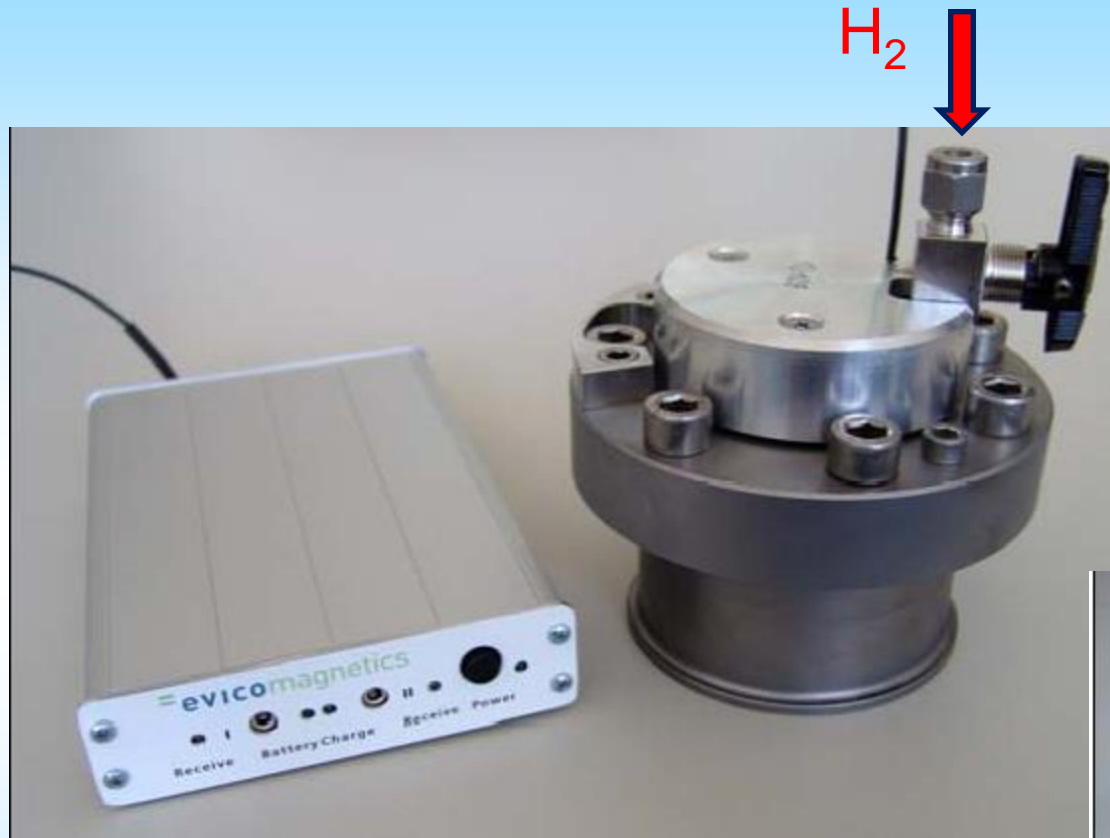


Particle size refinement



TiH₂ - nanohydride

RBM under hydrogen : Evicomagnetics commercial device



$P_i(H_2) = 150 \text{ atm}$

Vial volume: 200 ml

Monitoring of P and T

H_2 in

P,T sensors

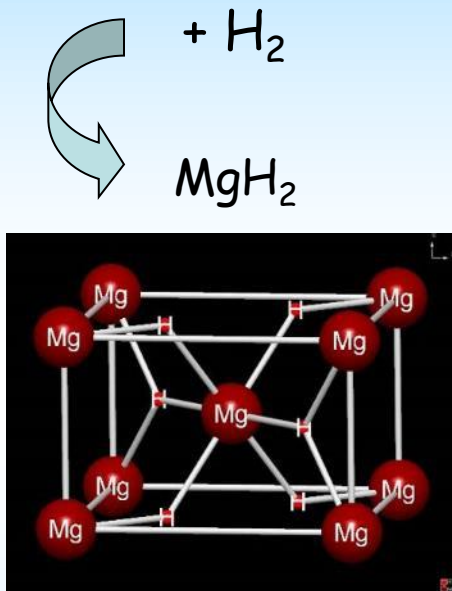


S. Doppiu et al. J. Alloys Comp. 427 (2007) 204

$\text{MgH}_2\text{-TiH}_2$ nanocomposites for solid-state hydrogen storage

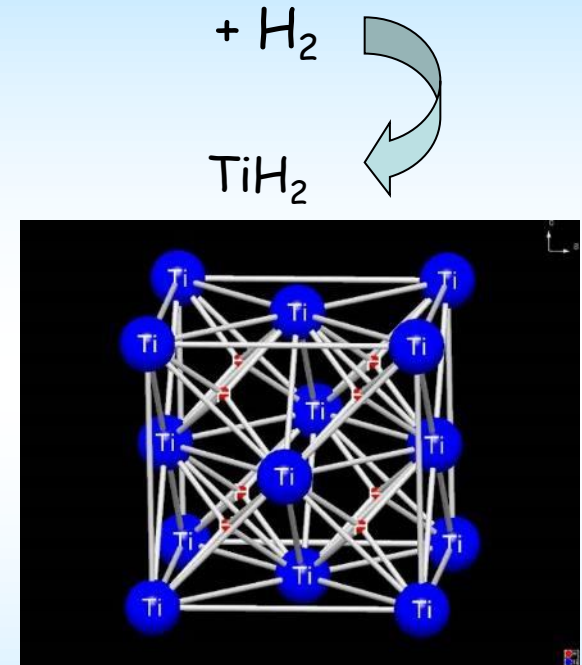
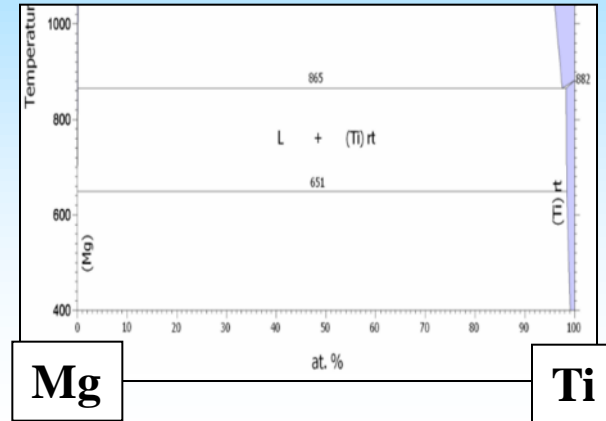
Mg-Ti system and binary metal hydrides

- Mg-Ti: an immiscible system



$$D(300\text{ K}) \sim 10^{-12} \text{ cm}^2 \text{ s}^{-1}$$

Rutile-type structure



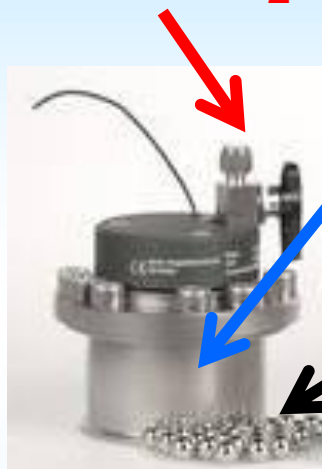
$$D(300\text{ K}) \sim 10^{-7} \text{ cm}^2 \text{ s}^{-1}$$

Fluorite-type structure

Synthesis of $(1-y)\text{MgH}_2$ - $y\text{TiH}_2$ nanocomposites

- Evicomagnetics commercial vial: In-situ monitoring of P and T

8 MPa H_2



Mg + Ti
powders

Steel balls

Vial: hardened SS

Vial volume: 200 ml

Milling device: Fritsch P4

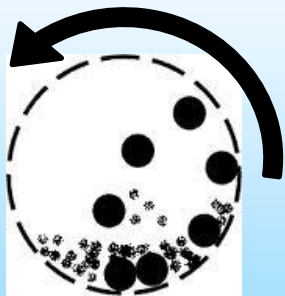
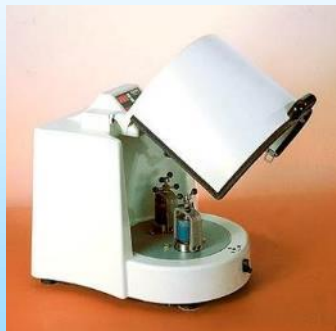
Disk speed: 400 rpm

Vial speed: - 800rpm vs. disk

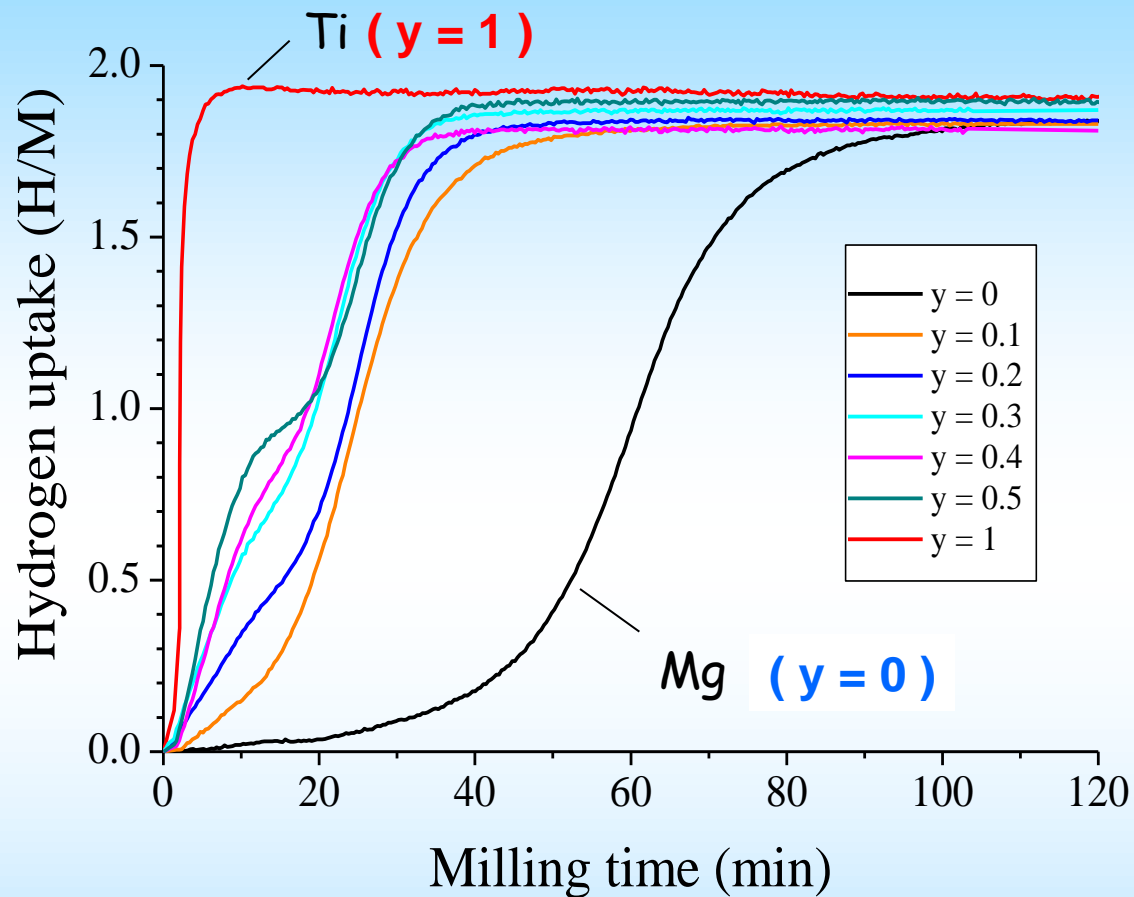
Balls: SS, $\varnothing = 12$ mm

$m_{\text{metal powder}}: 5$ g

$m_{\text{Balls: powder}} = 60:1$



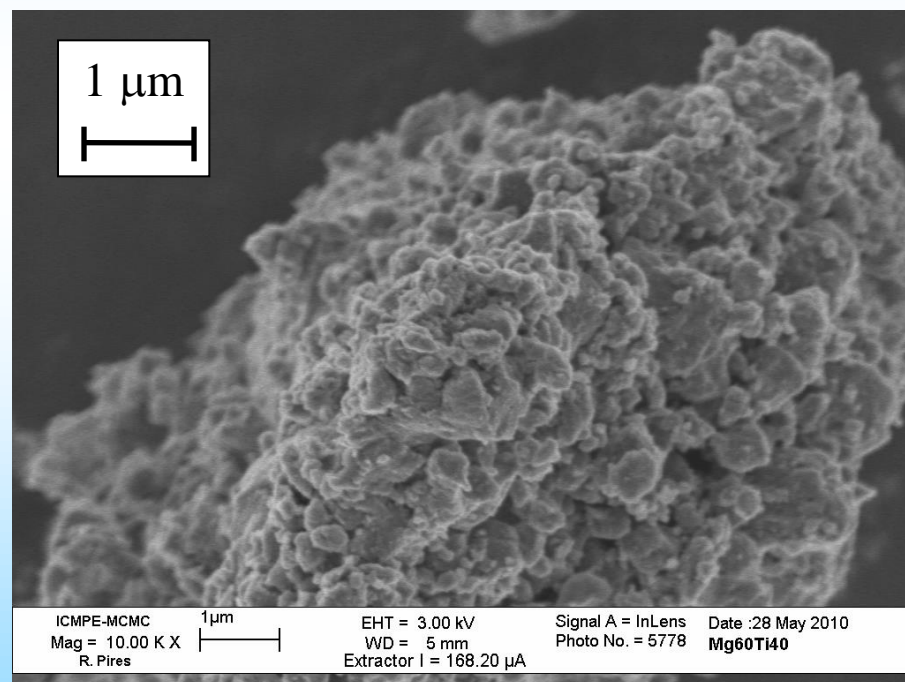
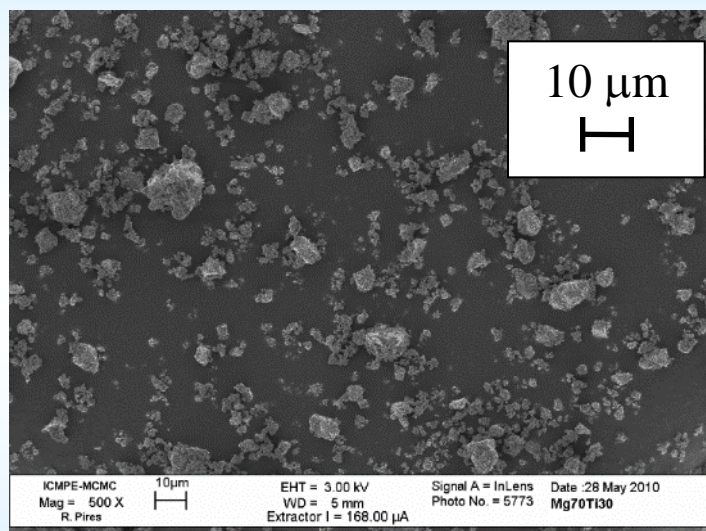
In-situ absorption curves



- Fast nanocomposite synthesis ($< 1h$)
- Two steps: consecutive formation of TiH_2 and MgH_2 phases

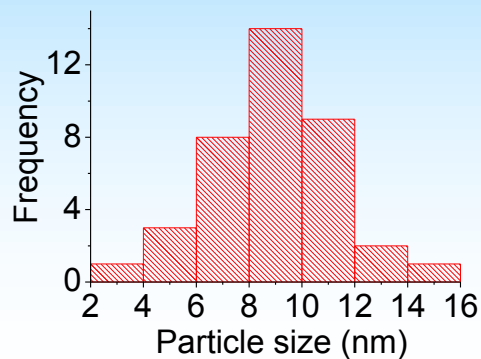
MgH₂-TiH₂ powder morphology: SEM analysis

- Reactants: Mg (< 800 μm), Ti (< 150 μm)
- Product: Micrometric-size agglomerates of nanoparticles



MgH₂-TiH₂ microstructure: TEM analysis

BF-mode



0.7MgH₂-0.3TiH₂

DF-mode
(TiH₂ - selection)

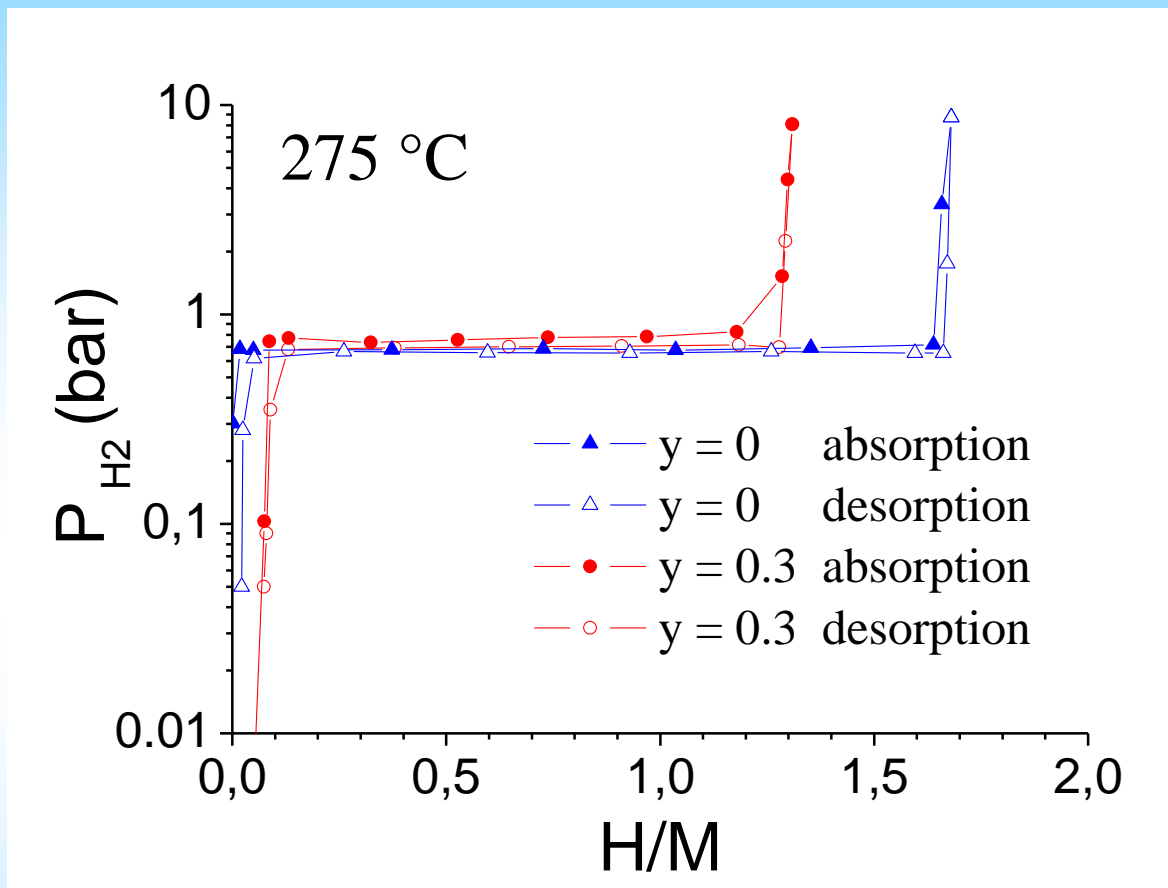


- Homogeneous mixing of MgH₂ and TiH₂ phases at nanoscale
- TiH₂ grain size: ~ 10 nm

Comparative study between

MgH_2 ($y = 0$) and $0.7\text{MgH}_2 - 0.3\text{TiH}_2$ ($y = 0.3$)

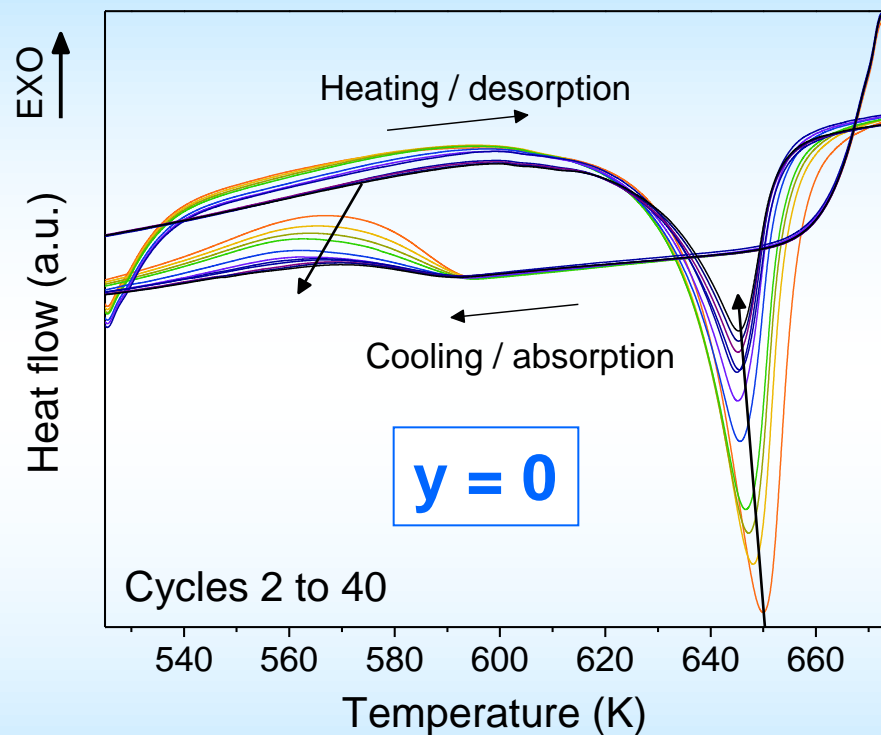
H-thermodynamics



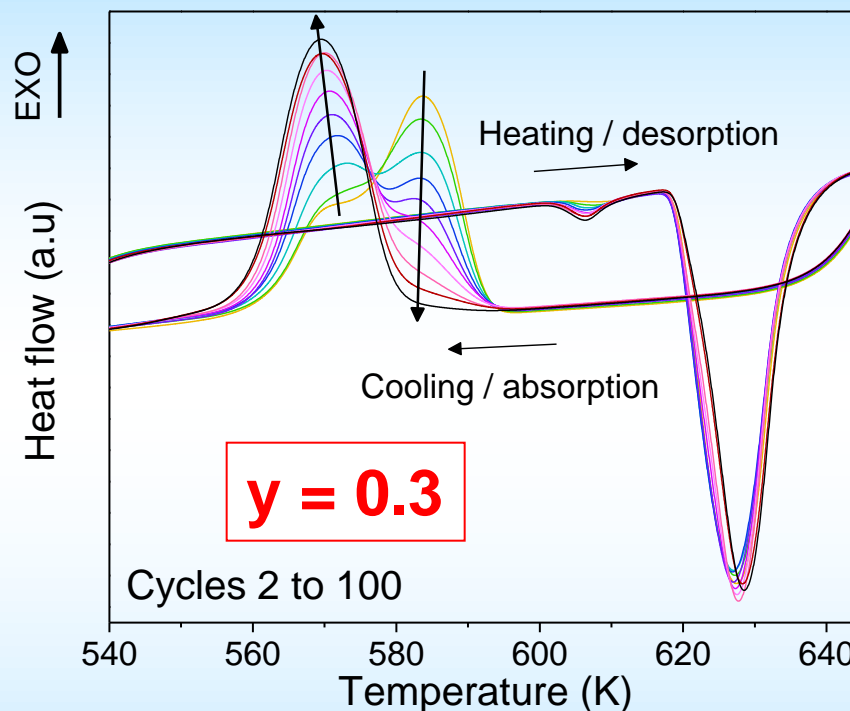
- Only hydrogen from MgH_2 phase is reversibly stored
- No significant changes in Mg-H thermodynamics

Hydrogen cycling at constant pressure (0.4 MPa) : HPDSC

MgH₂

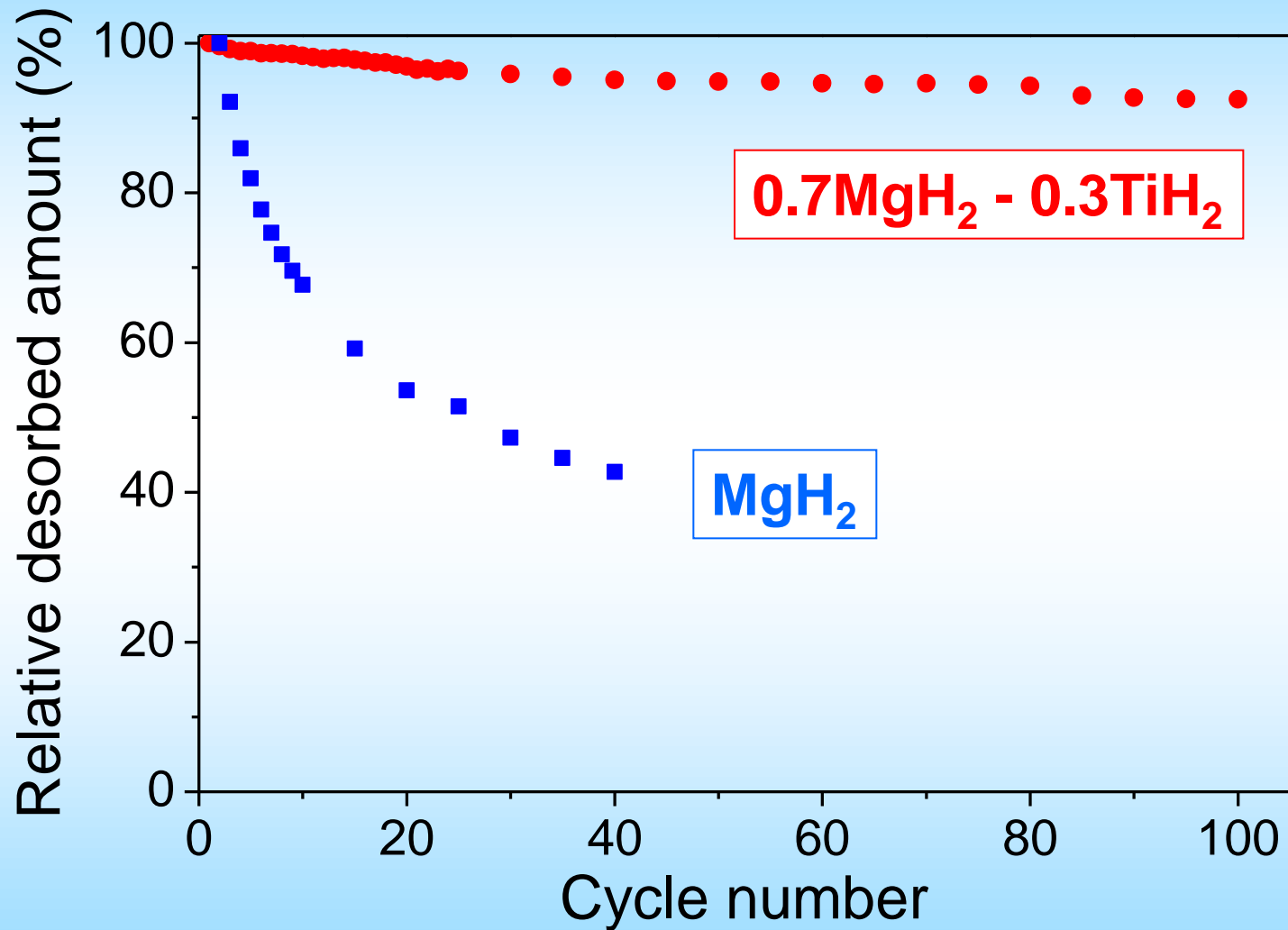


0.7MgH₂ - 0.3TiH₂

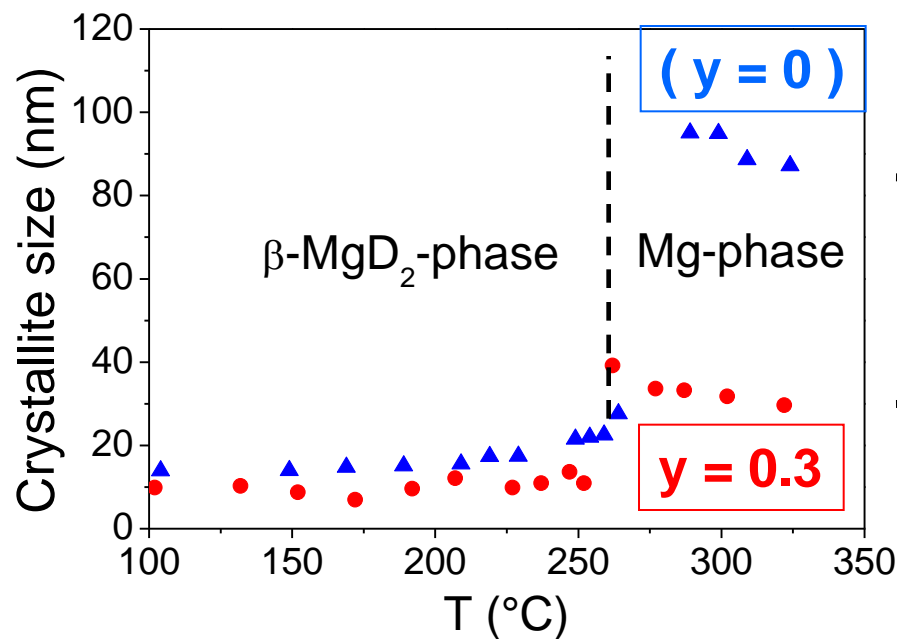
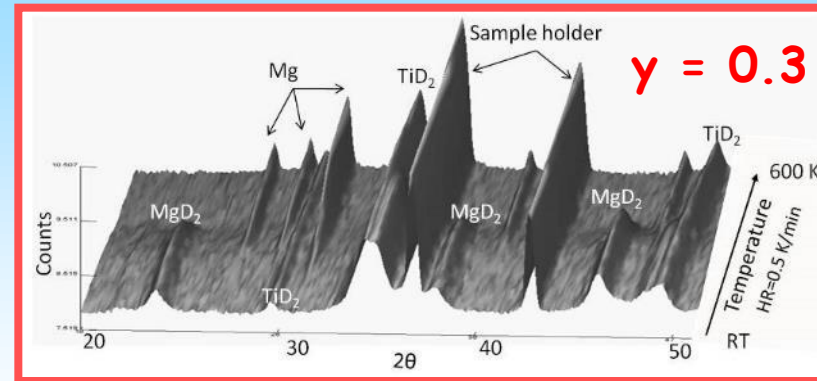
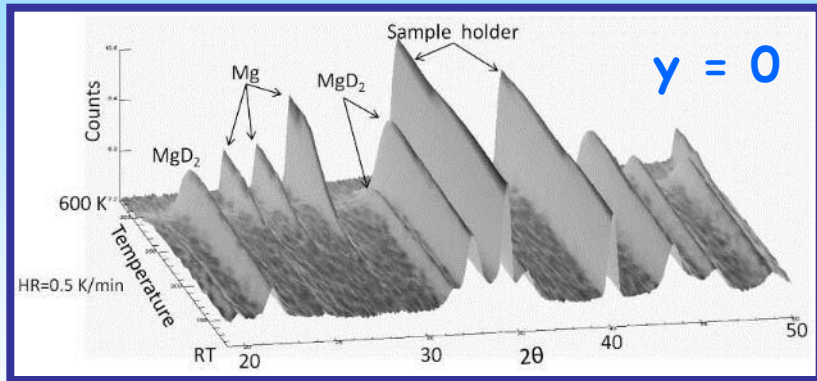


- Good reversibility for Ti-containing sample

Hydrogen cycling at constant pressure (0.4 MPa) : HPDSC

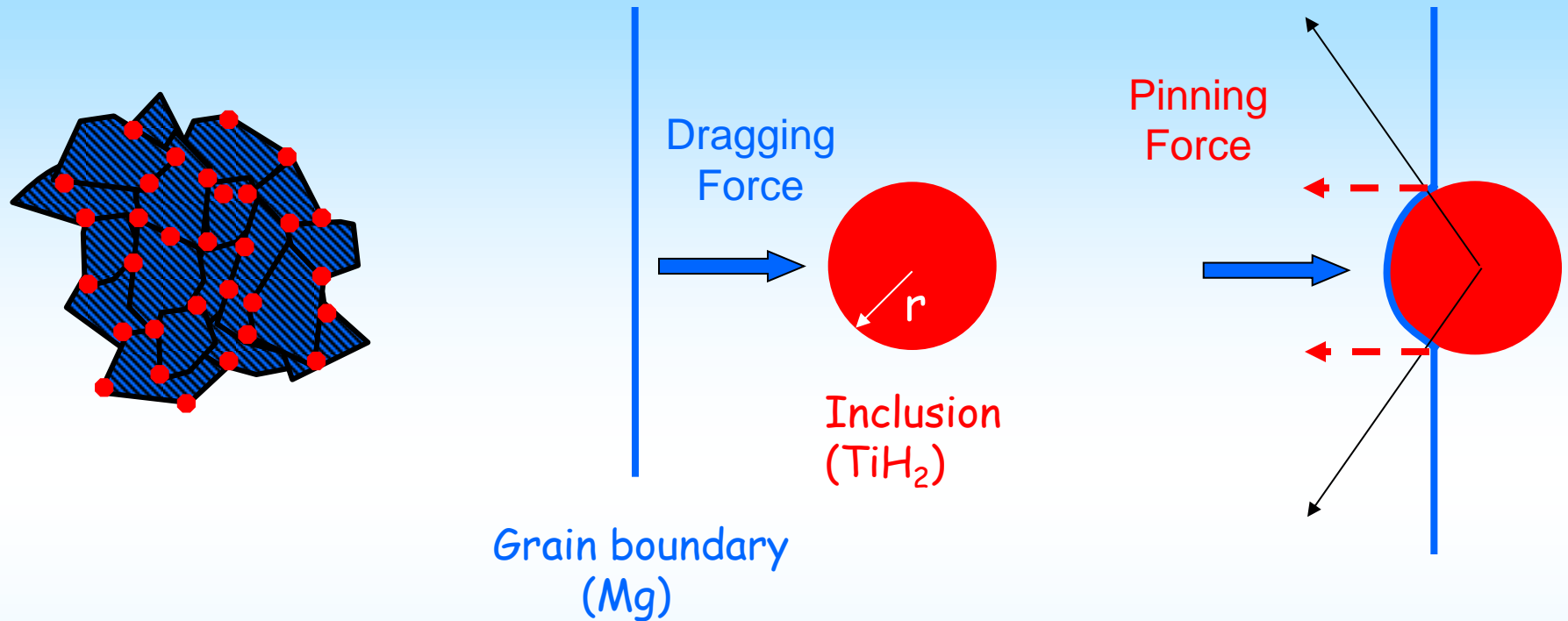


Hindering of MgH_2 grain coarsening by TiH_2 inclusions



• TiH_2 phase limits grain coarsening of Mg phase

Grain coarsening: Zener pinning effect



- Limited grain growth:

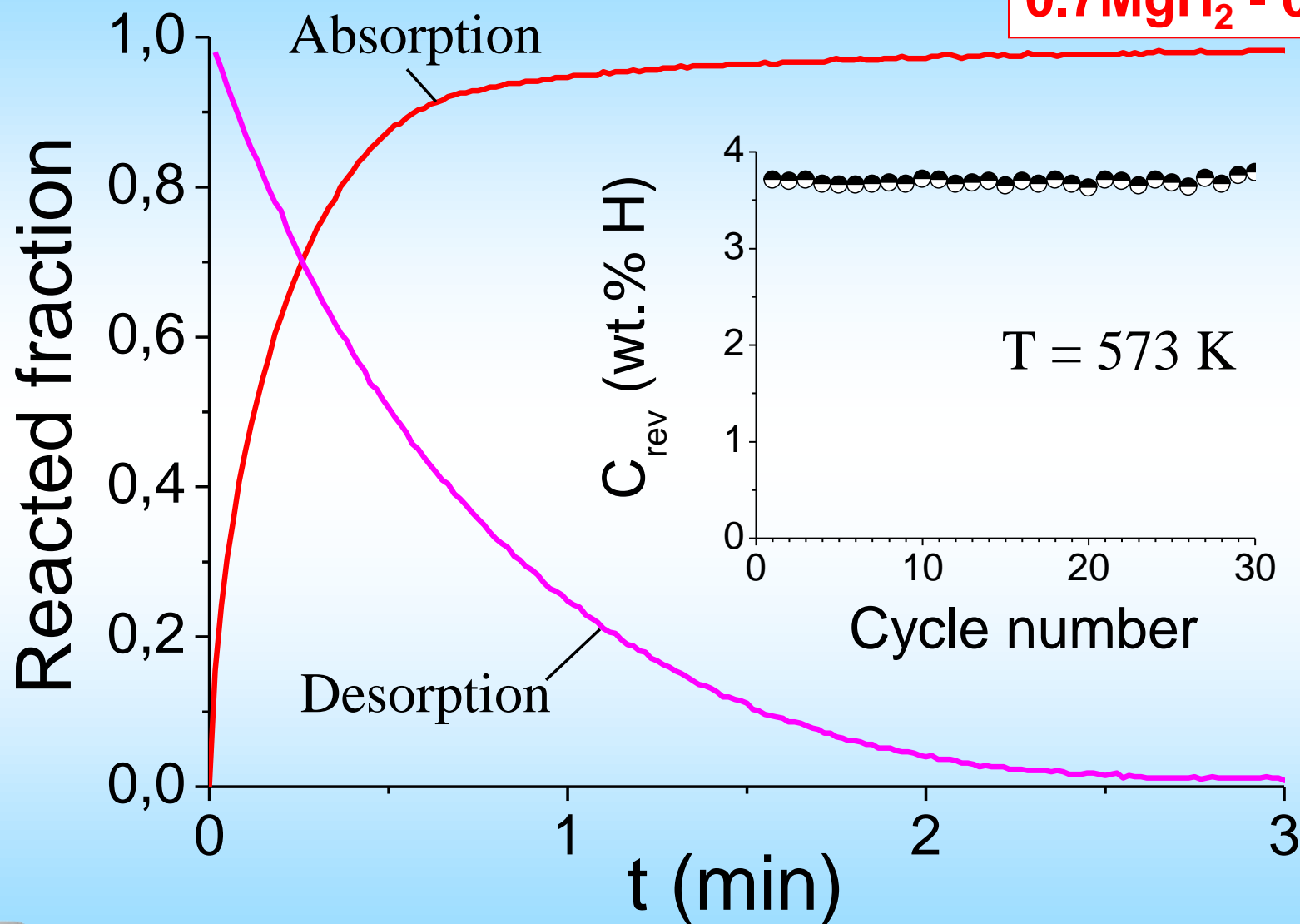
$$\langle L_c \rangle_{\max} = k \frac{r}{f}$$

r = radius of inclusions

f = volume fraction of inclusions

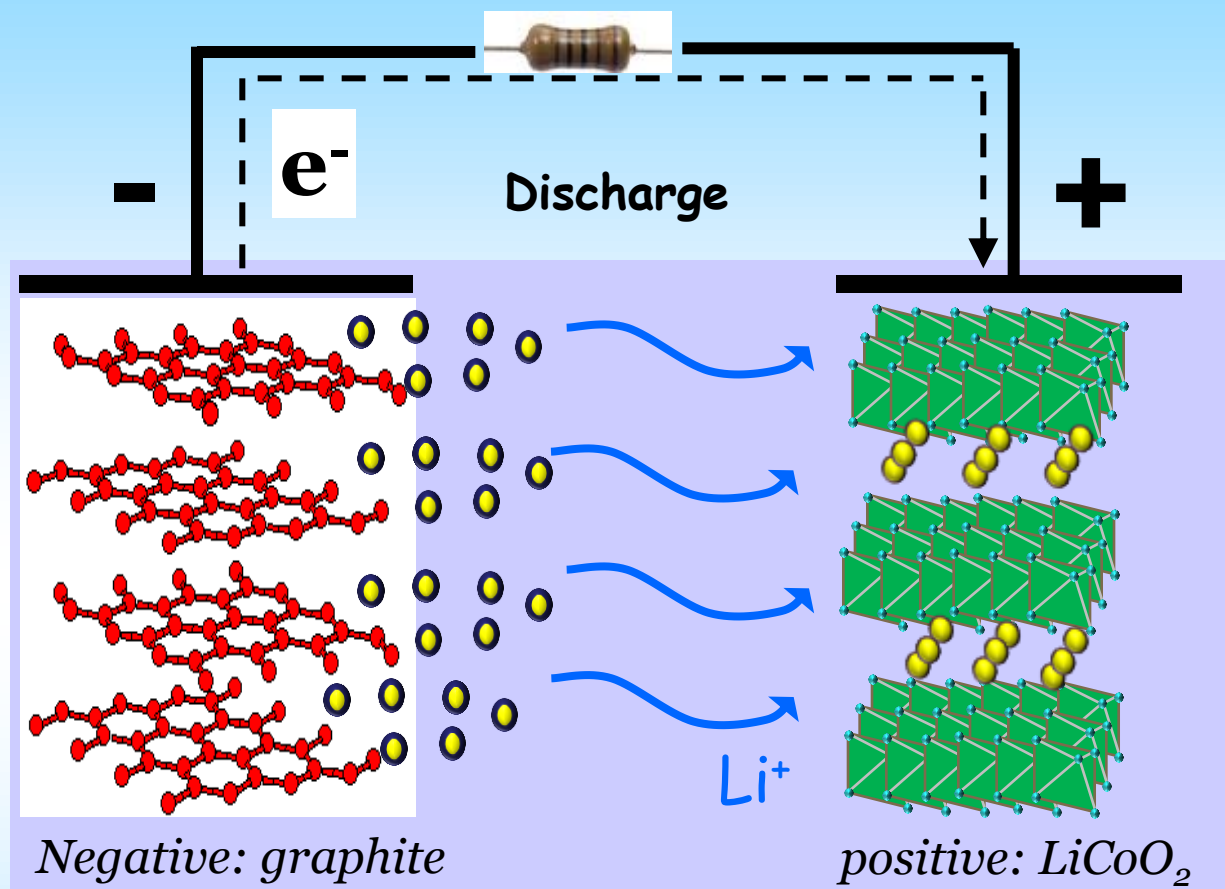
MgH₂-TiH₂ nanocomposites: fast and cycling-stable kinetics

0.7MgH₂ - 0.3TiH₂



Mg_2TMH_x (TM = Fe, Co, Ni) nanohydrides for Li-ion batteries

Classical Li-ion batteries: insertion reactions



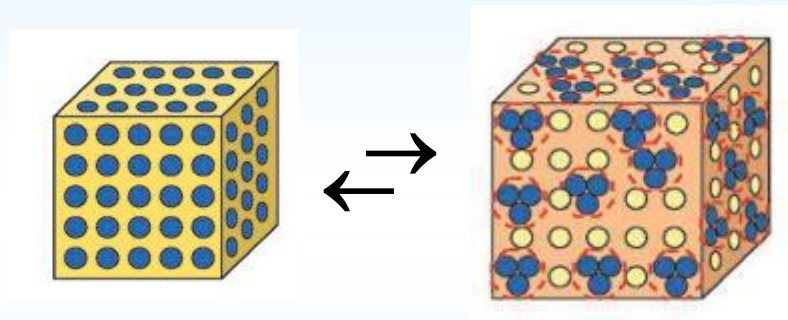
Negative electrode: graphite ($\text{Li}_x\text{C}_6 \rightarrow 6\text{C} + x\text{Li}^+ + xe^-$)

Positive electrode: lamellar oxides ($\text{Li}_{1-x}\text{MO}_2 + x\text{Li}^+ + xe^- \rightarrow \text{LiMO}_2$)

Graphite substitution by conversion electrodes



$A = O, S, N, P, F...$

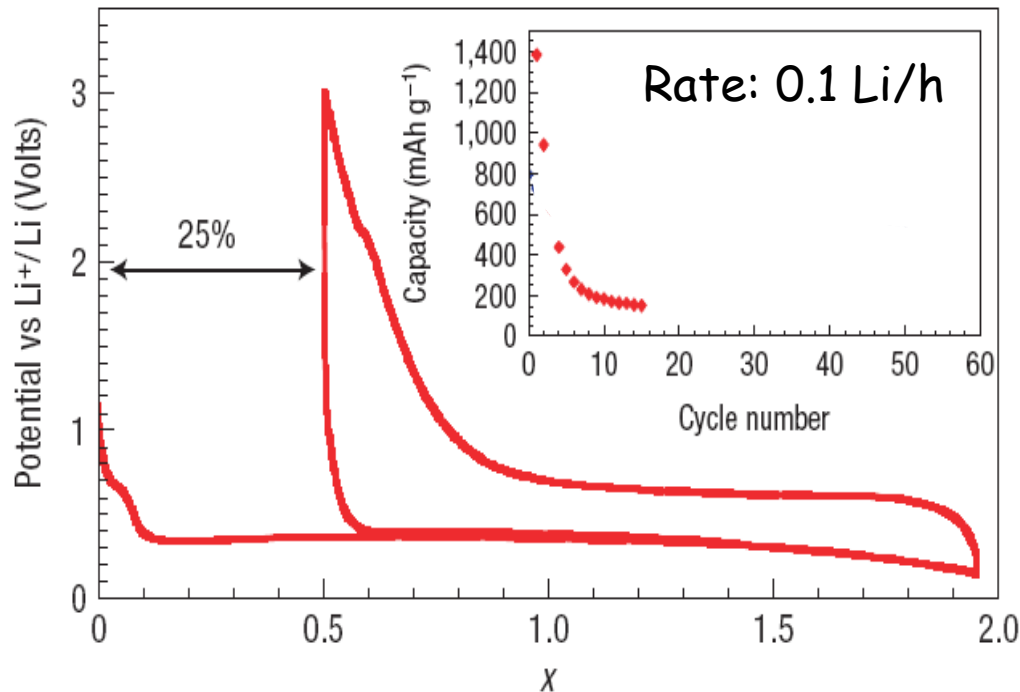
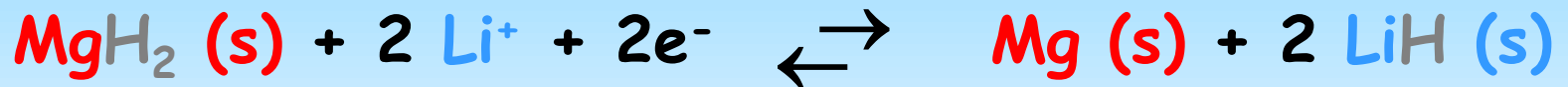


... and hydrides!



Oumellal et al. Nature Materials 7 (2008) 916

Ball-milled MgH_2



Capacity: 2038 mAh/g

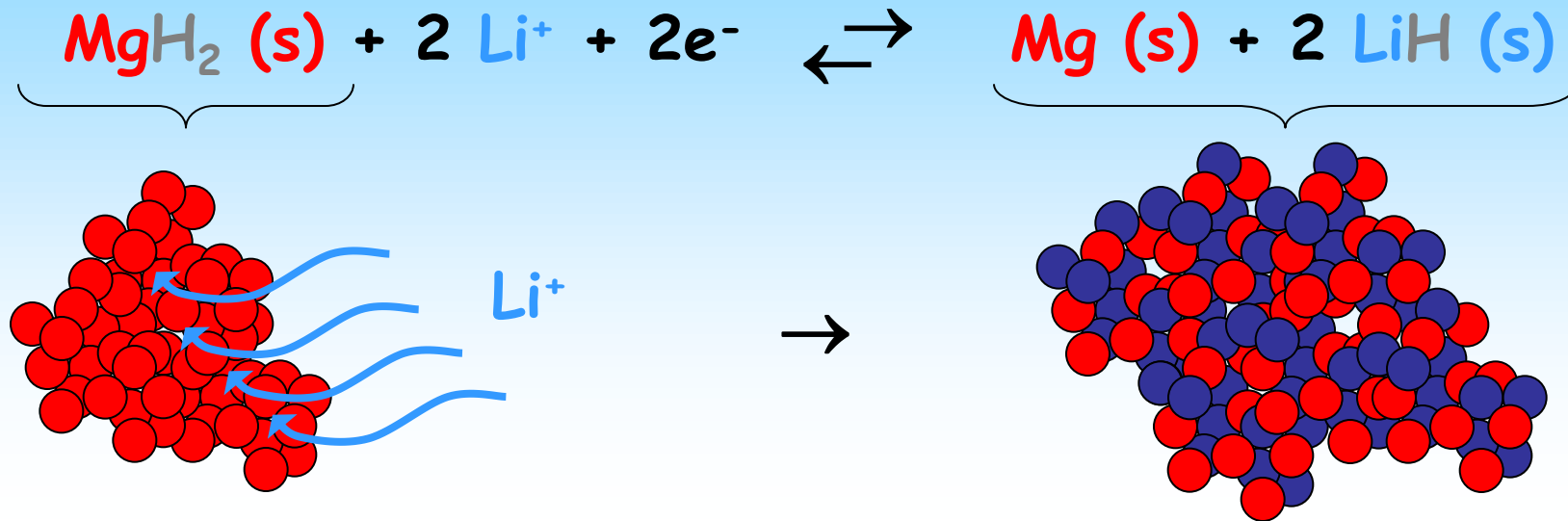
Reversibility: 75 %

Slow kinetics

Poor cycle life

Oumellal et al. Nature Materials 7 (2008) 916

Challenges



Reversibility concerns (slow kinetics and poor cycle-life) due to:

Long-range mass transport at RT of Mg, Li and H species

Reversible breaking and forming of Mg-H and Li-H bonds

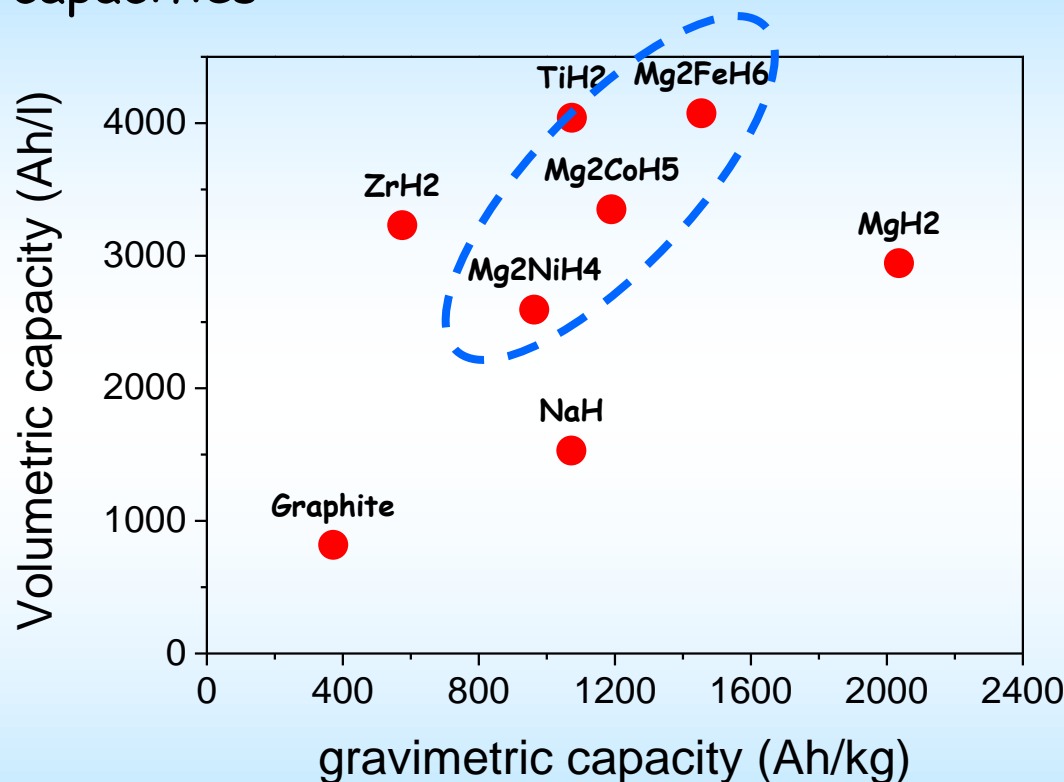
Strong volume changes within the electrode ($\Delta V/V = 83\%$)

Low electrical conductivity of MgH_2 and LiH phases

Looking for better systems: Mg_2TMH_x compounds

Why are they good candidates?

- Good theoretical capacities

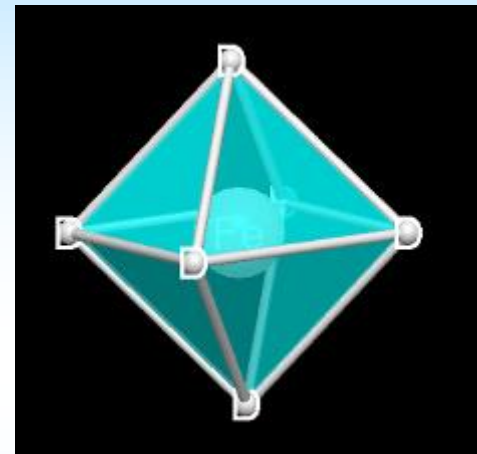


- Transition metals (**TM**) may create an intrinsic **electronic percolation network**

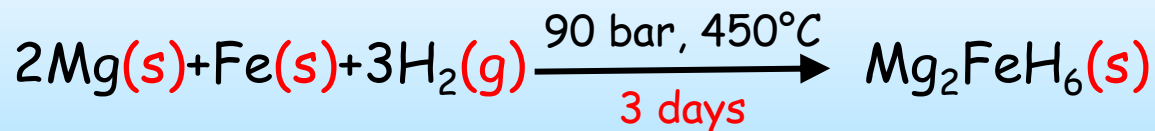
Mg₂TM (TM = Fe, Co, Ni) hydrides: synthesis & properties

- Complex hydrides: Covalent TM - H bonding (molecular complex)
Ionic Mg²⁺ - [TMH_x]⁴⁻ bonding

Compound	H/M	Cm (wt.% H)	Cv (g _H /l)	T _{dec} (°C)
MgH ₂	2	7.66	108	280
Mg ₂ FeH ₆	2	5.47	150	290
Mg ₂ CoH ₅	1.67	4.48	126	320
Mg ₂ NiH ₄	1.34	3.62	98	255

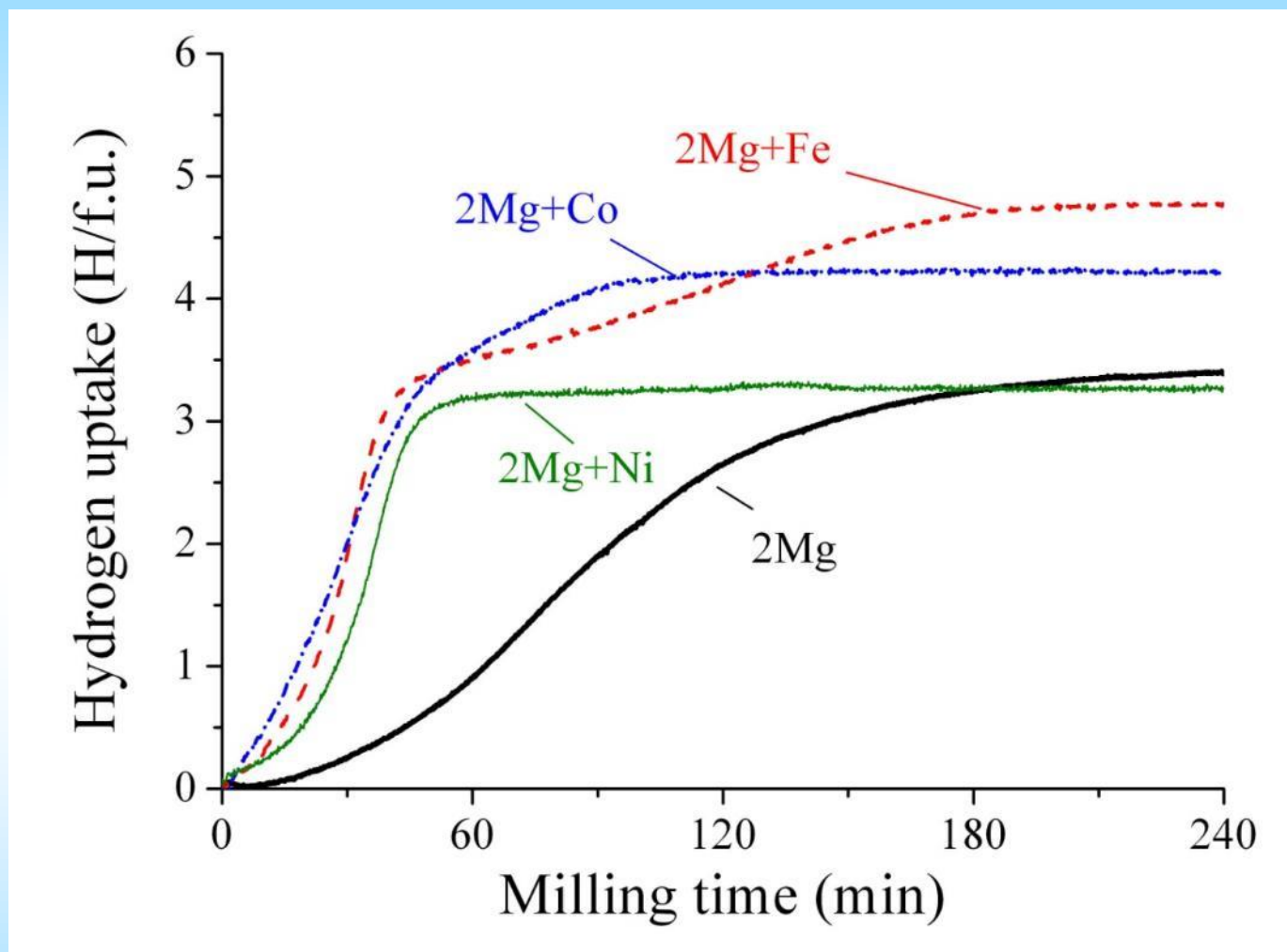


- Classical synthesis: sintering at high pressure and temperature



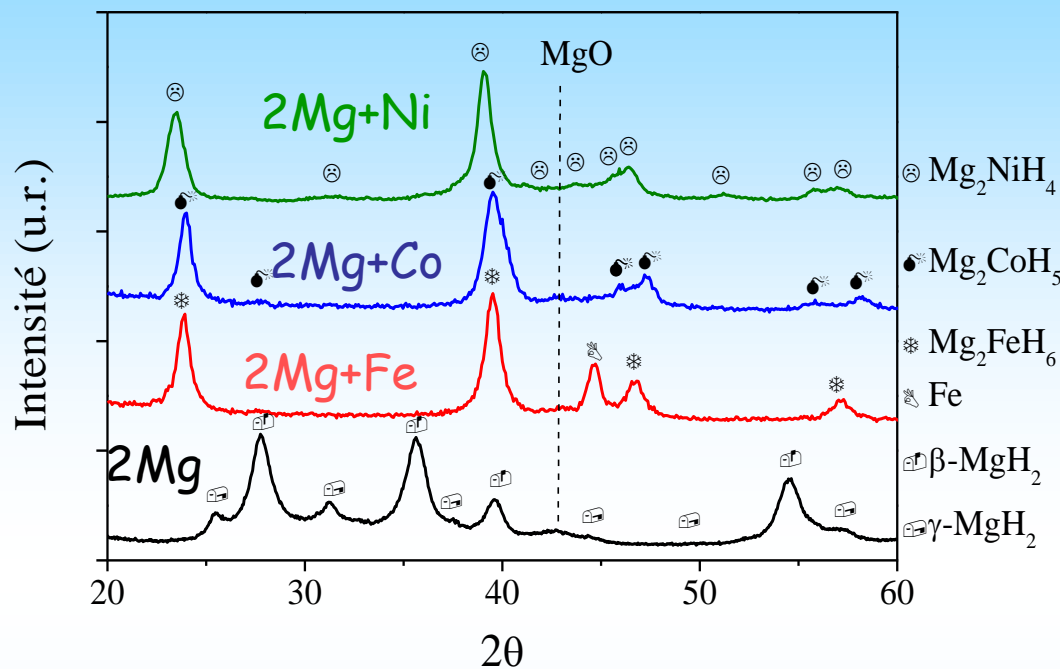
Selvam and Yvon, IJHE 16 (1991) 615

Synthesis by reactive ball milling



Fast compound formation as compared to the classical sintering route

Crystallographic studies of end products



Reactants	Phases	S.G.	Crystallite size
Mg	$\beta\text{-MgH}_2$	$P4_2/mnm$	5 ± 1 nm
	$\gamma\text{-MgH}_2$	$Pbcn$	3 ± 1 nm
2Mg+Fe	Mg_2FeH_6	$Fm-3m$	8 ± 1 nm
2Mg+Co	Mg_2CoH_5	$P4/mnm$	8 ± 1 nm
2Mg+Ni	Mg_2NiH_4	$C2/c$	9 ± 1 nm

Electrochemical discharge (galvanostatic mode)

Swagelok half-cells

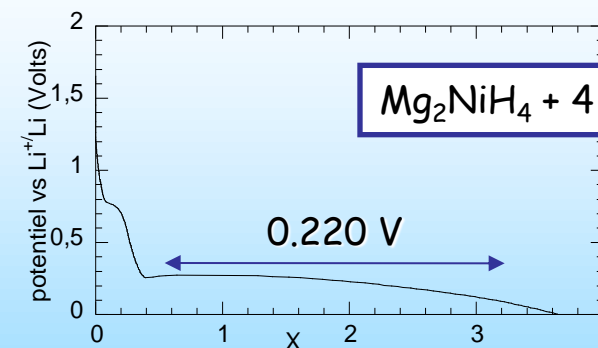
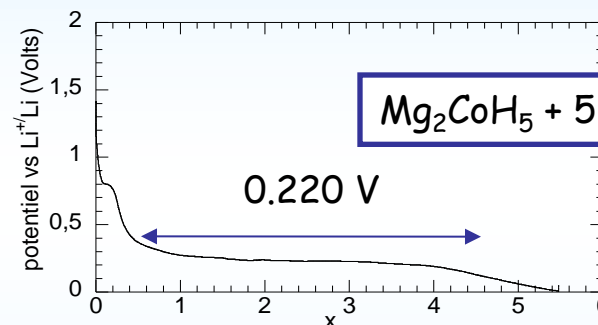
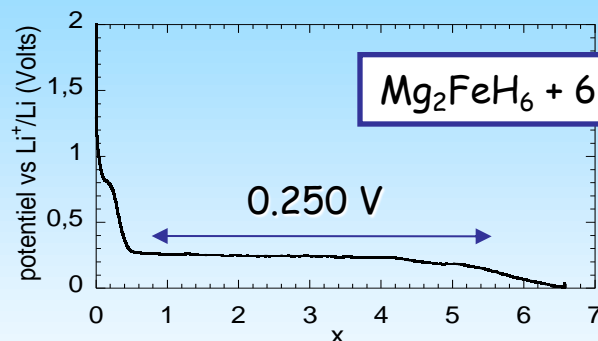
- Li



+ Mg_2TMH_x

Electrolyte: LP-30
EC-DMC / 1M LiPF_6

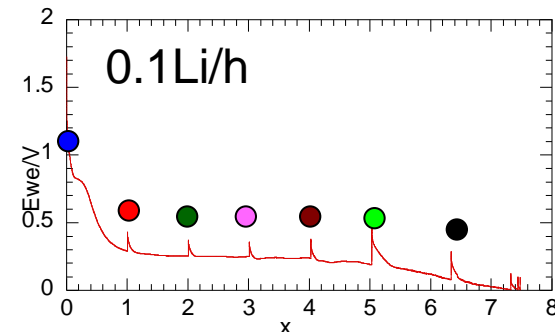
Rate: 0.1 Li/h



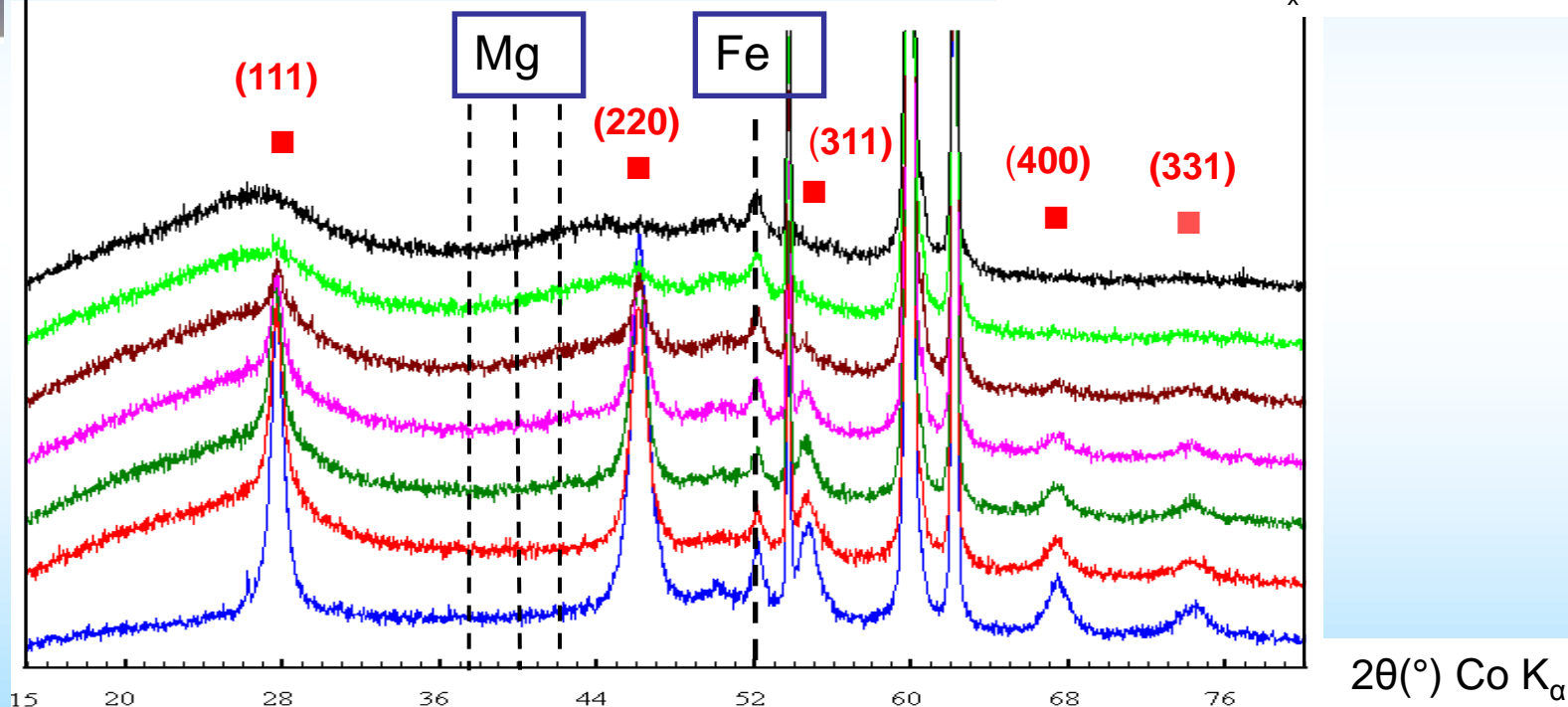
Mg₂FeH₆: In-situ XRD studies (GITT on discharge)



■ Mg₂FeH₆

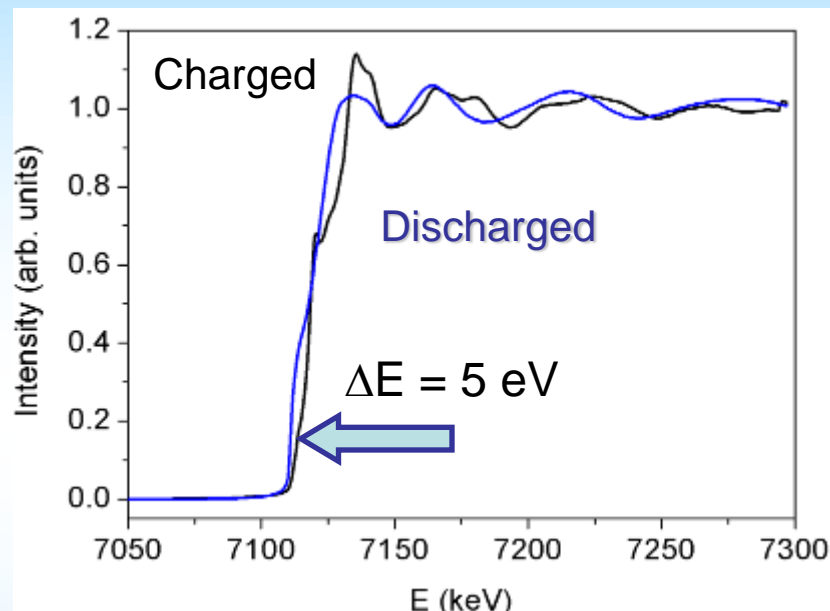


X=6.4 Li
X=5 Li
X=4 Li
X=3 Li
X=2 Li
X=1 Li
X=0 Li



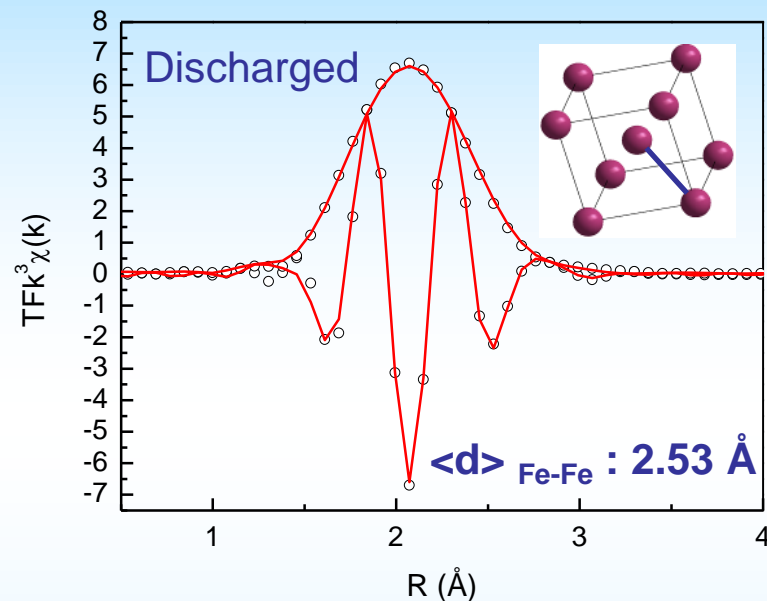
Two-phase transformation : Nano-Mg₂FeH₆ $\xrightarrow{+ 6 \text{ Li}^+ + 6 \text{ e}^-}$ Amph.-2Mg,Fe (+ 6 LiH)

XANES spectra (Fe-K-edge)



Change of Fe-oxidation state: $\text{Fe}^{2+} \rightarrow \text{Fe}^0$

EXAFS refinement



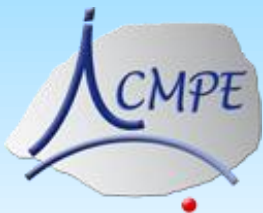
Formation of amorphous Fe

- Discharged state: Amorphous Fe and Mg domains + LiH

Conclusions

- ❖ Nanostructured Mg-based hydrides are efficient materials for energy storage
- ❖ They can be easily and rapidly synthesized in bulk form by reactive ball milling under H_2 atmosphere
- ❖ They are excellent materials for reversible hydrogen storage at moderate temperatures and promising candidates for negative electrodes of Li-ion batteries

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Thank you for your attention!!!

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