* Why I am not able to select Frame type?

To select a frame type you must first choose a frame.

* I can´t add thickness and measurements

To add thickness and measurements you need to add a lens in the lenses view list.

* Is it possible to call calculate process before sending an order?

Yes, you can call the calculation using the app toolbar.

* How add a precal to my lens?

You can check precal option checkbox in lens selection panel (if it is supported by the lens).

* To-do