



# **2018 SUPPLEMENTARY RULES**

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### **INTRODUCTION**

Formula Student UK (FSUK) permits students to compete with running vehicles built to the Formula Student Rules in Class 1. Vehicles built to the Formula SAE Rules (FSAE) are also eligible but must conform to the Formula Student Rules.

The Formula Student UK Rules consist of two documents:

- 2018 Formula Student Rules V1.1 (available on the Formula Student website)
- Formula Student UK Supplementary Rules (this document)

Vehicles which are in the design process can compete in Class 2. Class 2 designs are assumed to be focused on ultimately providing a Class 1 (running vehicle) entry in a future competition year. The Class 2 regulations can be found on the Formula Student Website.

This set of regulations deals with Class 1, i.e. running vehicles and is written using the 2018 Formula Student Rules V1.1 as the base ruleset.

To avoid confusion this rulebook only contains amendments or new rules specific to the UK event, all of which take precedence over the equivalent regulation in "2018 Formula Student Rules V1.1".





### A - ADMINISTRATIVE RULES

#### A1 COMPETITION OVERVIEW

As per 2018 Formula Student Rules V1.1 except:

#### A1.2 Competition Procedure

- A1.2.1 The competition accepts entries for the following vehicle types:
  - Internal Combustion Engine Vehicle (CV)
  - Electric Vehicles (EV)
  - Alternative Fuel Vehicles (AFV)
  - Driverless Vehicles (DV)
- A1.2.2 All vehicles must meet the requirements defined in Chapters T and either CV, EV or AFV, depending on their powertrain type.
- A1.2.6 Maximum points are awarded as described in Table 1.
- A1.2.7 The CV or EV team with the most overall points will win the Class 1 competition.
- A1.2.8 DV entries will be restricted to invitations only for a demonstration event.

Static Events:				
<b>Business Plan Presentation</b>	75			
Cost and Manufacturing	100			
Engineering Design	150			
Dynamic Events:				
Skid Pad	50			
Acceleration	75			
Autocross / Sprint	150			
Efficiency	100			
Endurance	300			
Total Points	1000			

Table 1: Maximum Points Awarded

### A2 VEHICLE ELIGIBILITY

As per 2018 Formula Student Rules V1.1 except:

### A2.2 First Year Vehicles

- A2.2.1 A vehicle may only be used for one competition year, counting from the first day onsite at its first competition.
- A2.2.3 Teams may apply to reuse a previous year's chassis if they are making substantive changes to other areas of the vehicle which require a similar or greater level of engineering effort, e.g. changing powertrain type.

Requests must be made by email to <a href="mailto:formulastudent@imeche.org">formulastudent@imeche.org</a> before the Structural Equivalency Spreadsheet (SES) deadline.

Requests received before the deadline will be reviewed by the Chief Technical Scrutineer for consideration, their decision will be final.





### A3 RULES OF CONDUCT

As per 2018 Formula Student Rules V1.1 except:

### A3.6 Questions about the Rules

- A3.6.4 Questions must be submitted to the Formula Student Questions Database (FSQD) which can be accessed here: <a href="http://teams.formulastudent.com/fag/FAQ.aspx">http://teams.formulastudent.com/fag/FAQ.aspx</a>
- A3.6.5 Clarifications issued in response to questions about the rules may only be valid for one competition year. If you are submitting a question to reconfirm a previous clarification the ID number of the original question should be referenced in the new question.
- A3.6.6 Clarifications issued by other events may not be valid at Formula Student, if you are entering multiple events then ensure you check the legality of your design with all event organisers.

#### A3.7 Protests

- A3.7.4 Protests concerning any aspect of the competition must be filed within the protest period announced by the competition organisers, or within 30minutes of the scores of the event to which the event relates being posted.
- A3.7.5 The decision of the officials regarding any protest will be in written form and final.

### A3.8 Advertising Regulations

A3.8.1 To ensure full compliance with UK and European legislation, teams are not permitted to display any form of tobacco or cigarette advertising on their vehicles or display areas. The organisers also reserve the right to instruct teams to remove or cover any other vehicle or display area markings that may be illegal or likely to cause offence.

### A3.9 Car Covering

- A3.9.1 Covering or obscuring any competing car or any part of a competing car is considered unsportsmanlike conduct
- A3.9.2 During the entire Competition, except as permitted below, no screen, cover or other obstruction which in any way obscures any part of a car will be allowed at any time in the paddock, garages, pit lane or grid. The following are permitted:
  - A cover over the car in the garage or paddock overnight.
  - A cover over the car in pit lane or on the grid if it is raining.
  - Covers on the tyres to prevent debris pick-up.
  - Covers over severely damaged cars or components.
- A3.9.3 Any car part (e.g. bodywork) stored in front of the car will be considered as an obstruction unless it is stored flat on the ground and does not hide totally or partially the car. Anybody standing in front of the car is considered as an obstruction to the visibility unless they have to work on the car. A line of people in front of the car is strictly prohibited.

### A4 GENERAL REQUIREMENTS FOR TEAMS & PARTICIPANTS

As per 2018 Formula Student Rules V1.1 except:

### A4.1 Teams per University

A4.1.1 A university may register a Class 1 CV team, DV team, EV team or AFR team.





A4.1.2 Registration for Formula Student in the UK may be restricted to one (1) vehicle per university, regardless of powertrain type, depending on available space.

#### A4.3 Student Status

- A4.3.2 Students seeking a post graduate degree or equivalent are eligible to compete.
- A4.3.3 Drivers who have driven for a professional racing team in a national or international series at any time may not drive in any competition event.
  - A "professional racing team" is defined as a team that provides racing cars and enables drivers to compete in national or international racing series and employs full time staff in order to achieve this.
- A4.3.4 Students studying at a UK university must be a member of the Institution of Mechanical Engineers to compete at Formula Student.

International students with a 'home FS competition' may be a member of the engineering organisation that organises their home event (i.e. we will accept German students who are VDI members). If you do not have one of these home events in your country: SAE International, SAE Australasia, SAE Brazil, VDI, VDE, or ATA, your team must become IMechE members.

Affiliate membership is FREE to all Formula Student team members, regardless of discipline. To apply for Affiliate Membership, follow these easy steps:

- Complete the online registration form to setup an account
- Once logged into your account click on the link 'Student Affiliate Form'
- Fill in your personal details and follow the prompts to submit your application

Team Leaders need to ensure that all team members become IMechE members as defined in the Key Dates Document which can be found at:

https://www.imeche.org/events/formula-student/team-information/key-dates

All membership numbers need to be quoted in the Team Member Details section of your account prior to the event. Faculty Advisor membership of an engineering institution is optional.

A4.3.5 Students who became an IMechE affiliate member in a previous competition year do not need to apply again, but must inform <a href="membership@imeche.org">membership@imeche.org</a> that they are continuing to compete in Formula Student in this competition year.

### A4.5 Driver's Licence

A4.5.1 Team members who will drive a competition vehicle at any time during the competition must hold a valid, government issued, photographic driver's licence for passenger cars, or a recognised National Sporting Authority (ASN) approved karting or car motorsport licence.

### A4.6 Insurance

A4.6.1 Faculty Advisors are required to confirm that adequate insurance is in place, including but not limited to personal accident insurance for all drivers and public liability insurance (minimum £15m) for the team. Declaration that cover is in place must be made via the





liability waiver which can be completed pre-event or at registration on site. Teams will not be permitted to participate without this confirmation.

A4.6.2 Teams from outside of the EU or Switzerland are required to present evidence of medical insurance covering participation in a motorsport event. This must be provided with the liability waiver, either pre-event or at registration on site. Teams will not be permitted to participate without evidence of cover.

### A4.7 Liability Waiver

A4.7.1 The Team Leader and all drivers must sign a liability waiver. This can be submitted in advance of the competition via your Team Account or during registration.

### A4.8 Faculty Advisor

- A4.8.1 Each team is expected to have a Faculty Advisor appointed by the university.
- A4.8.2 The Faculty Advisor is expected to accompany the team to the competition and will be considered by the competition officials to the official representative of the university and be responsible for the behaviour of all team members during the event.

The Faculty Advisor is expected to ensure that wherever possible the regulations are followed and at all times their University's Health and Safety protocols are followed.

Testing Guidelines can be found on the Formula Student Website at:

https://www.imeche.org/docs/default-source/1-oscar/Get-involved/operation-and-testing-recommendations.pdf?sfvrsn=0

- A4.8.3 Faculty Advisors may advise their teams on general engineering and engineering project management theory.
- A4.8.4 Faculty Advisors may not design build or repair any part of the competition vehicle or directly participate in the development of any documentation or presentation.

### A4.9 Electrical System Officer (ESO) – EV ONLY

- A4.9.1 Every participating team has to appoint at least one electrical system officer (ESO) for the event. This person is responsible for all electrical operations of the vehicle during the event.
- A4.9.2 The ESO is responsible for every kind of work on the car during the event.
- A4.9.3 The ESO is the only person in the team that is allowed to declare the car electrically safe, so that work on any system of the car may be performed by the team.
- A4.9.4 The ESO must be a valid team member, which means that they must have student status, see A4.3.
- A4.9.5 The ESO must be contactable by telephone at all times during the event.
- A4.9.6 The ESO must accompany the car whenever it is operated or moved around at the event site.





- A4.9.7 The ESO is not allowed to be a driver, unless a second ESO is named by the team who is not a driver. If the second ESO is also a driver then they cannot compete in the same dynamic event as the first driver, or a third ESO is required.
- A4.9.8 The ESO must be properly qualified. The ESO must be certified or must have received appropriate practical training whether formal or informal for working with high voltage systems in automotive vehicles. Details of the training must be provided to the organizers on the ESO/ESA form for approval.

### A4.10 Electrical System Advisor (ESA) – EV ONLY

- A4.10.1 The ESA must be a professionally competent person(s), nominated by the team, who can advise on the electrical and control systems that will be integrated into the vehicle. It is acceptable for the Faculty Advisor to be the ESA if all the requirements below are met.
- A4.10.2 The ESA must supply details of their experience of electrical and/or control systems engineering as employed in the car on the ESO/ESA form for approval by the organisers. It is likely that the ESA will be a Chartered Engineer or someone of equivalent status.
- A4.10.3 The ESA must have significant experience of the technology that is being developed and its implementation into vehicles or other safety critical systems such that they are adequately qualified to advise the team on their proposed electrical and control system designs.
  - Note: It may be necessary to have more than one ESA to achieve this requirement.
- A4.10.4 The ESA must advise the team such that the merits of any relevant engineering solutions can be discussed, questioned and approved before being implemented into the final vehicle design.
- A4.10.5 The ESA should advise the students on the required training so that they are competent to work with the systems on the vehicle.
- A4.10.6 The ESA must review and sign the Electrical System Form and FMEA documents to confirm that in principle the vehicle has been designed using good engineering practices.
- A4.10.7 The ESA must ensure that the team discusses any unusual aspects of the design with the rules committee to reduce the risk of exclusion or significant changes being required to pass technical inspection.
- A4.10.8 All EV team members are required to have basic electrical safety training to ensure they are aware of the risks and know how to respond in the event of an incident. Details of this training should be documented in the ESO/ESA form.

# A4.11 Autonomous System Responsible (ASR) – DV ONLY As per 2018 Formula Student Rules V1.1 A4.9.

### A4.12 Registration

A4.12.1 Registration for Formula Student must be completed online. Online registration must be performed by the Team Leader and official Faculty Advisor connected with the registering university.





- A4.12.2 Registration for Formula Student is limited to a fixed number of competing cars in Class 1. There is no limit to how many Class 1 teams may be on the reserve list. A reserve team will be notified when a registration slot becomes available.
- Registration for Formula Student will open at the date and time posted on the competition A4.12.3 website.

Registration for Formula Student will close at the date and time posted on the competition website.

There are no exceptions to this registration policy.

- A4.12.4 Registration fees must be paid to the Institution of Mechanical Engineers by the deadline specified on the Formula Student website.
- A4.12.5 Registration fees are not refundable and may not be transferred to a subsequent year's competition.
- A4.12.6 Class 1 teams may change their entry to Class 2 but only up until the date published in the Key Dates document.

#### A4.13 **Team Member Registration Requirements**

- A4.13.1 Team Leaders must ensure that every participants name, including the Faculty Advisors, is listed in the Team Details section of their Team Account. It is the Team Leader's responsibility to ensure that all information is current. The following is also required:
  - Driver's licence numbers must be listed for participants who intend to drive a competition vehicle.
  - IMechE Membership Number (where required by A4.3.4)
  - Emergency Contact Details for each team member and the Faculty Advisor must be submitted online by the deadline specified in the Key Dates document. Driver's blood group is only required if known.
- A4.13.2 All drivers, Team Leaders and Faculty Advisors must attend onsite registration.
  - All team members who intend to drive a competition vehicle must bring their Driver's Licence which conforms to the requirements of A4.5.
  - All non-EU team members who intend to drive a competition vehicle must bring their Medical Insurance card or documentation.

#### A4.14 Withdrawals

- A4.14.1 Registered teams that find that they will not be able to attend the competition are requested to officially withdraw by contacting the officials at formulastudent@imeche.org no later than one (1) week before the event.
- If a team withdraws from the competition their car is only eligible to be entered in the A4.14.2 following year's competition if it complies with Error! Reference source not found. - Error! Reference source not found..
- A4.14.3 An official withdrawal confirmation will be sent via email by a Formula Student official to the Team Leader.

Formula Student





A4.14.4 Teams which do not officially withdraw but then do not attend the competition may be refused entry to the competition in future years.

### A4.15 Newcomer Registration

A4.15.1 Teams who will be competing in their first season of the FSAE/FS calendar with a running vehicle and have not won a major award at a previous competition, and teams that have been absent from FSAE/FS for at least 5 years will be eligible for the Newcomer Award as long as they register their status with the IMechE in advance.

### A4.16 Vehicle Shipping

A4.16.1 Vehicle shipments by commercial carrier must comply with the laws and regulations of nations from which, and to which, the car is being sent. Teams are advised to consult with their shipping company or freight forwarder to be sure their shipment fully complies with all relevant, customs, import/export and aviation shipping requirements.

Shipments must be sent with the sending team or university listed as the receiving party. Neither the competition organisers nor the competition sites can be listed as the receiving party. The Institution of Mechanical Engineers will not take responsibility for any cars.

### **A5** DOCUMENTATION & DEADLINES

As per 2018 Formula Student Rules V1.1 except:

#### A5.1 Required Documents and Forms

- A5.1.1 The following documents must be submitted in the format and by the method and deadlines defined in the Key Dates document published on the Formula Student website:
  - Alternative Fuel Report (AFR) [AFV teams only]
  - Autonomous Design Report (ADR) [DV teams only]
  - Autonomous System Form (ASF) [DV teams only]
  - Autonomous System Responsible (ASR) [DV teams only]
  - Business Logic Case (BLC)
  - Cost Report Documentation (CRD)
  - Design Spec Sheet (DSS)
  - Electrical System Form (ESF) [EV & AFV teams only]
  - Emergency Contact Details
  - Engineering Design Report (EDR) [AFV, CV & EV teams only]
  - Essential Information
  - ESO/ESA Form [DV, EV & AFV teams only]
  - ETC Notice of Intent [IC Teams with Electronic Throttle Control only]
  - ETC FMEA [IC Teams with Electronic Throttle Control only]
  - EV FMEA [DV & EV Teams Only]
  - Final Team Member Details
  - Impact Attenuator Data (IAD)
  - Structural Equivalency Spreadsheet (SES)
- A5.1.2 Where applicable, templates for the required submissions can be found here:

https://www.imeche.org/events/formula-student/team-information/forms-and-documents





A5.1.3 The submitted Essential Information will be included in the Event Programme. This consists of technical data, up to 200 words about your team/concept, 4 \*.jpg images including a main isometric image of your car and 3 CAD images on a white background (front, side and top view).

It may be used by the organisers for pre-event PR, press releases etc. It will also be shown to the static event judges and commentators prior to the event, and is an opportunity to promote the team, university and car. As well as talking about the design choices you have made, and the key development features of your car, the text may also include how the team is organised and your main objectives.

After the deadline, teams will be given 14 days to upload any amendments before their account will not accept any further versions being uploaded.

A5.1.4 Documents submitted in the wrong format, or with an incorrect filename, will be considered "Not Submitted".

#### A5.2 Submission

- A5.2.1 Team Leaders are responsible for ensuring that all of their team's submissions are uploaded or sent before the published deadline. Account creation for online document submission is explained on the FS website.
- A5.2.2 The format, method of submission, initial deadline and final deadline are all defined in the Key Dates document published here:

https://www.imeche.org/events/formula-student/team-information/key-dates

- A5.2.3 Uploaded documents can only be viewed by:
  - Team Leaders
  - Deputy Team Leaders
  - Faculty Advisors
  - Authorised Judges, Officials and Technical Inspectors
  - IMechE Staff
- A5.2.4 By submitting documents via the competition website, the team agrees that they may be reproduced and distributed by the officials, in both complete and edited versions, for educational purposes.
- A5.2.5 Documents which are largely incomplete or not readable will be considered as "Not Submitted."
- A5.2.6 SES and IAD submissions are reviewed in the order that they are received. Teams are strongly encouraged to submit these well before the submission deadline.
- A5.2.7 All documents submitted online through your Team Account will generate a confirmation email stating the date and time of your upload. This will be sent to your primary team contact, as defined in your registration form.

You are strongly advised to print and retain this confirmation email for the final version of each submission.





If the primary contact email changes you must inform formulastudent@imeche.org

### A5.3 Late Submission or Non-Submission

- A5.3.1 Volunteer judges evaluate all the required submissions and it is essential that they have enough time to complete their work. There are no exceptions to the document submission deadlines and late submissions will incur penalties.
- A5.3.2 The penalties for submitting documents later than the initial and final deadlines are defined in the Key Dates document on the Formula Student website.
- A5.3.3 Not applicable at FSUK

### A5.4 Correction Requests and Resubmissions

- A5.4.1 Judges and officials may request that you resubmit amended versions of the following document types:
  - AFR
  - ASF
  - ESF
  - EV FMEA
  - ETC FMEA
  - IAD
  - SES
- A5.4.2 Amended documents must be submitted no more than 14days after the request is sent.
- A5.4.3 Teams have the option to replace any uploaded documents with a new file at any time before the "No Submissions Accepted After" date.
- A5.4.4 Between the "Submission Due Date" (document deadline before lateness applies) and the "No Submissions Accepted After" date replacement documents are classified as late submissions and the appropriate lateness penalties will be applied, unless you were asked to resubmit by the judge reviewing your submission.
- A5.5 De-registration NOT APPLICABLE AT FSUK
- A5.6 Vehicle Status Video (VSV) NOT APPLICABLE AT FSUK
- A5.7 SES Approval (SESA) NOT APPLICABLE AT FSUK
- A5.8 Business Logic Case
- A5.8.1 All teams must submit a Business Logic Case (BLC) report by the deadline published in the Key Dates document, using the template published for that competition year on the Formula Student website.
- A5.8.2 The objectives of the BLC are to:
  - Teach participants about the factors that need to be considered when a company embarks on development of a new product. These include: cost; identification of market and likely sales volume; profitability; the key features applicable to the selected vehicle concept and target market size.





- Ensure teams develop the concept of their entry with all of these aspects correctly considered, from the outset.
- Ensure that all three static events are approached with a single common concept and presented to each set of static judges in the same manner.
- Ensure that participants gain experience in producing a business case and balancing potentially conflicting attributes.
- A5.8.3 The Design, Cost and Business Presentation judges will use the business logic case to verify that the information presented at each static event is consistent with the overall objectives as outlined in the Static Events Rules.
  - In the Design event, the business logic case may be used to identify how the team determined the trade-off between design for performance and design for manufacture and cost, how these requirements were considered in the overall concept and whether these were achieved in the final vehicle.
  - In the Cost event, the business logic case may be used to determine that the cost target was met for the same design solution and how Cost was integrated into the overall concept and the iterative design process.
  - In the Business Presentation event, the business logic case will be used to assess whether the business presentation is appropriate for the market and business strategy that the team has identified.
- A5.8.4 If the competition is oversubscribed the organisers may use the submitted BLC as part of their assessment criteria when selecting teams.

#### A6 GENERAL RULES

As per 2018 Formula Student Rules V1.1 except:

#### A6.3 Team Briefings

A6.3.1 All drivers for a particular day must attend the team briefing for that day.

#### A6.4 Testing and Work Safety

A6.4.1 Teams are reminded that cars built according to the Formula Student and Formula SAE rules are not designed or intended for racing or use at high speed, or in confined areas where they might impact with solid objects, including safety barriers. Teams are advised to develop and run their vehicles on large, substantially open areas, and to do so only under similar speed and cornering conditions as they would face at official FSAE or FS events.

It is further advised that all cars are checked by an official scrutineer - a list of all approved MSA scrutineers in the UK, who can be contacted, is available from the Operations Coordinator (Neil Carr-Jones, 01483 524400).

Testing Guidelines can be found on the Formula Student Website at: <a href="https://www.imeche.org/docs/default-source/1-oscar/Get-involved/operation-and-testing-recommendations.pdf?sfvrsn=0">https://www.imeche.org/docs/default-source/1-oscar/Get-involved/operation-and-testing-recommendations.pdf?sfvrsn=0</a>

A6.4.2 The organisers hereby reserve the right to deduct points, or exclude individuals or teams from future competitions, if they act in such a way, at any time, as to actually or potentially bring the Formula Student name into disrepute. Teams or individuals associated with them, displaying and/or running their vehicles at any events organised by themselves or others,





who use the Formula Student name while doing so, and act irresponsibly or recklessly, may, at the organiser's sole discretion, be deemed to have acted in breach of this rule.

### A6.6 Alcohol and Illegal Material

A6.6.2 Drivers should not consume alcohol at least 24hours before any event they are competing in and may be subject to random breathalyser checks.

### A6.9 Fuelling and Oil

A6.9.3 Waste fuel and oil should be disposed of at the location specified in the Event Handbook.

#### A6.10 Team Radios

A6.10.1 Any team radios must comply with PMR446:

https://www.ofcom.org.uk/ data/assets/pdf file/0025/85156/ir 2009 analogue and di gita1.pdf

A6.10.2 Operating on any other frequencies, or with transmission powers greater than 0.5W requires a licence from OFCOM.

#### A6.11 Official Event Schedule

A6.11.1 The master version of the Event Schedule will be posted at Race Control.

In the event of any differences between the master version and any version published elsewhere, then the timings published in the master version prevail.

### A6.12 Static Event Judging Schedule

- A6.12.1 Any team which is unable to attend any of their scheduled times for static event judging must report in person to the location specified in the Team Handbook at the earliest possible opportunity.
- A6.12.2 In exceptional circumstances teams may be offered an alternative scheduled time, but this cannot be guaranteed and teams must make their best efforts to attend at their original allocated judging time and location.





### **T - GENERAL TECHNICAL REQUIREMENTS**

As per 2018 Formula Student Rules V1.1 except:

#### T1 GENERAL DESIGN REQUIREMENTS

As per 2018 Formula Student Rules V1.1 except:

### T1.4 Wheels

- T1.4.4 Hollow wheel lug bolts or studs are prohibited.
- T1.4.5 Extended or composite wheel studs are prohibited.

### T1.5 Tyres

T1.5.5 Re-moulded or re-treaded tyres are prohibited.

### T2 GENERAL CHASSIS DESIGN

As per 2018 Formula Student Rules V1.1 except:

#### **T2.1** Definitions

- T2.1.1 As per 2018 Formula Student Rules V1.1.
- T2.1.2 Primary Structure Envelope Definition: a volume enclosed by multiple planes, each of which are tangent to the outermost surface of all the Primary Structure chassis members.

### **T2.3** Minimum Material Requirements

T2.3.1 Table 2 shows the minimum tubing requirements for the chassis members of the primary structure if made from steel tubing. The final column shows the smallest OD and wall thickness standard tube sizes which meet these requirements.

Item / Application	Minimum Wall Thickness (mm)	Minimum Cross- Sectional Area (mm²)	Minimum Area Moment of Inertia (mm <sup>4</sup> )	Effective Minimum Tube Size (mm)
Main & Front Hoops	2.0	173.4	11230	25.4 x 2.4
Shoulder Harness Bar	2.0			
Side-Impact Structure Front Bulkhead Roll Hoop Bracing Driver's Harness Attachments (except as above) Accumulator Protection Structure (EV only)	1.2	119.6	8509	25.4 x 1.6
Front Bulkhead Support Main Hoop Bracing Supports Tractive System Protection Structure (EV Only)	1.2	91.2	6695	25.4 x 1.2

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Table 2 – Minimum Material Requirements

### T2.6 Laminate Testing

T2.6.1 If composite materials are used for any part of the primary structure or the tractive system accumulator container the team must:





- Build a representative test panel which must measure exactly 275mm x 500mm that
  has the same design, laminate and fabrication method as used for the respective
  part of the primary structure represented as a flat panel. The sides of the test panel
  must not be laminated (core material must be visible)
- Perform a 3-point bending test on this panel

The data from these tests and pictures of the test samples and test setup, in which the dimensions between the two supports and load applicator are visible, must be included in the SES. The test results must be used to derive the strength and stiffness properties used in the SES for all laminate panels.

- T2.6.2 Teams are required to make an equivalent test with two baseline side impact steel tubes to establish an absorbed energy value of the baseline tubes and to allow for compliance in the test rig to be accounted for:
  - The baseline tubes must be tested to a minimum displacement of 12.7mm.
  - The calculation of absorbed energy will use the integral of force multiplied by displacement from the initiation of load to a displacement of 12.7mm.
  - The measured buckling modulus (EI) of the baseline tubes must be at least 80% of the theoretical EI, otherwise no adjustments in the material properties derived in the laminate test(s) as per T2.6.1 will be allowed.
- T2.6.3 If a panel represents side impact structure it must be proven that it has at least the same properties as two steel side impact structure tubes for buckling modulus, yield strength and absorbed energy.
- T2.6.4 Composite structures with different core thicknesses but otherwise identical construction may use material properties derived from a single test panel.
- T2.6.5 The test samples must be presented at technical inspection.
- T2.6.6 The distance between the test panel supports must be at least 400 mm.
- T2.6.7 The load applicator used to test any panel or tube must be metallic and have a radius of 50 mm.
- T2.6.8 The load applicator must overhang the test piece to prevent edge loading.
- T2.6.9 There must be no material between the load applicator and the test piece.
- T2.6.10 Laminate schedules that deviate from a quasi-isotropic layup must be tested in each orthogonal direction, i.e. two bending and shear test samples are required for each unique layup. All material properties in the weaker test direction must be at least 50% of those in the stronger test direction.
- T2.6.11 Quasi-isotropic layups are defined as having no more than two plies biased from an equal distribution in either the +/-45 or 0/90 directions per laminate skin.
- T2.6.12 Perimeter shear tests must be completed which measure the force required to push or pull a 25mm diameter flat punch through a flat laminate sample. The sample must be at least





- 100mm x 100mm. Core and skin thicknesses must be identical to those used in the actual chassis structure and be manufactured using the same materials and processes.
- T2.6.13 The test fixture must support the entire sample, except for a 32mm hole aligned co-axially with the punch. The sample must not be clamped to the fixture.

#### T2.7 Structural Documentation

- T2.7.1 All teams must submit a Structural Equivalency Spreadsheet (SES)
- T2.7.3 Not applicable at Formula Student UK.

### **T2.16** Side Impact Structure

- T2.16.1 The side impact structure must consist of at least three steel tubes (see T2.3) on each side of the cockpit (see Figure 1).
  - The upper member must connect the main hoop and the front hoop. With a 77kg driver seated in the normal driving position the entire member must lie within a zone between 285mm and 365mm above the ground.
  - The lower member must connect the bottom of the main hoop and the bottom of the front hoop.
  - The diagonal member must triangulate the upper and lower member between the roll hoops node-to-node.

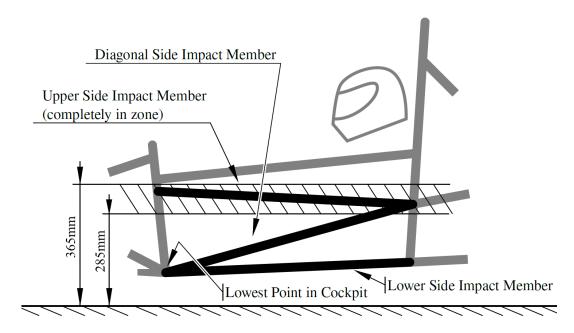


Figure 1 – Side Impact Structure, Tube Frame Chassis

- T2.16.2 If the side impact structure is part of a composite structure, the following is required:
  - The region that is longitudinally forward of the main hoop and aft of the front hoop and vertical from the bottom surface of the chassis to 365mm above the ground between the front and main hoops must have an EI equal to the three baseline steel tubes that it replaces.
  - The vertical side impact structure must have an EI equivalent to two baseline steel tubes and half the horizontal floor must have an EI equivalent to one baseline steel tube.





- The minimum EI requirements apply over the entire length of the panel between the front and main hoops.
- The vertical side impact structure must have an absorbed energy equivalent to two baseline steel tubes.
- The perimeter shear failure force must be at least 7.5 kN.

### T2.19 Impact Attenuator (IA) Data Requirement

- T2.19.1 All teams must submit an IA Data report using the Impact Attenuator Data (IAD) template provided on the Formula Student Website.
  - If a report does not use this template, it will automatically incur a 10 point design penalty. It will still be assessed to ensure that the IA meets the rules requirements and to allow the team to compete. Minor violations in report layout will be dealt with via the downgrading process outlined in rule T2.19.5.
- T2.19.2 Reports submitted late will incur lateness penalties as described in the Key Dates document published on the Formula Student website. However, these reports will still be assessed in order to ensure that the IA meets the rules requirements and to allow the team to compete.
- T2.19.3 Reports submitted on time but which do not contain the required information (e.g. a "placeholder report" submitted to avoid penalties but without the required test data) will be treated as a non-submission and dealt with according to Rule T2.19.2.
- T2.19.4 Reports will be assessed by a team of judges using a common approach. A selection of reports will be moderated by the Lead IAD Judge to ensure consistency.
- T2.19.5 Reports will be assessed according to the following process, in order to grade them from A to F:
  - i) Reports are initially assigned a grade according to the type of testing carried out. Dynamic tests are initially assigned a 'B' grade; Quasi-static (crush) tests a 'C' grade; and teams using a Standard IA an 'E' grade.
  - ii) The report is then assessed to ensure that the IA meets the rules requirements for energy absorption, deceleration levels, dimensions, mounting arrangements etc. Impact Attenuators which do not meet these requirements will automatically incur a 10 point penalty, and the team will be contacted by the Judges to determine appropriate modifications or re-design to allow them to compete.
  - iii) If the IA design meets the rules, the report will then be assessed for quality. Minor items of missing information or poor explanation or presentation may lead to the report being downgraded by up to two grades. Teams will be contacted and asked to supply missing information, but the downgrade will remain. A high quality report may be upgraded by up to two grades.
  - iv) IA reports for the standard FSAE IA may be upgraded by up to two grades if they include additional analysis or testing for example finite element simulation, or testing of material samples.





T2.19.6 Once the report has been graded, the grade will be converted into design penalty points as follows:

A = 0 points; B = 0 points; C = 1 point; D = 4 points; E = 8 points; E = 10 points.

These penalties will be forwarded to the Head Design Judge for inclusion in the overall design score.

### T2.22 Jacking Point

- T2.22.1 A jacking point, which is capable of supporting the car's weight and of engaging the organisers' "quick jacks", must be provided at the rear of the car.
- T2.22.2 The jacking point is required to be:
  - Visible to a person standing 1 meter (3 feet) behind the car
  - Painted orange
  - Oriented horizontally and perpendicular to the centerline of the car
  - Made from round, 25 29 mm O.D. aluminium or steel tube
  - A minimum of 300 mm long
  - Exposed around the lower 180 degrees of its circumference over a minimum length of 280 mm
  - The height of the tube is required to be such that:
    - There is a minimum of 75 mm clearance from the bottom of the tube to the ground measured at tech inspection
    - With the bottom of the tube 200 mm above ground, the wheels do not touch the ground when they are in full rebound
  - Access from the rear of the tube must be unobstructed for at least 300mm of its length

### T4 DRIVER RESTRAINT SYSTEM

As per 2018 Formula Student Rules V1.1 except:

### T4.4 Lap Belt Mounting

T4.4.8 Any bolt used to attach a lap belt, either directly to the chassis or to an intermediate bracket, must be a minimum of 10mm Metric Grade 8.8.

### **T4.5** Shoulder Harness

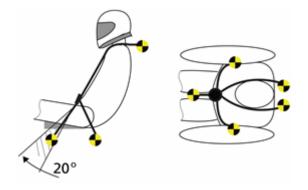
- T4.5.6 Any bolt used to attach a shoulder harness belt, either directly to the chassis or to an intermediate bracket, must be a minimum of 10mm Metric Grade 8.8.
- T4.5.7 Any bracket used to mount the shoulder harness must not be able to contact the driver in the event of an impact.

### T4.6 Anti-Submarine Belt Mounting

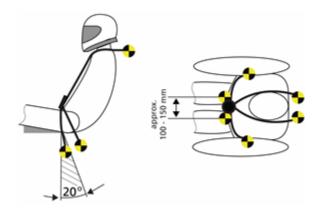
T4.6.1 The anti-submarine belt of a 5-point harness must be mounted so that the mounting point is in line with, or angled slightly forward (up to twenty degrees (20°)) of, the driver's chest-groin line.



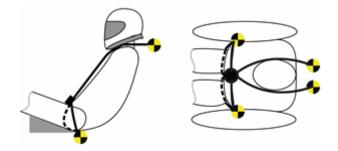




- T4.6.2 The anti-submarine belts of a 6-point harness must be mounted either:
  - a) With the belts going vertically down from the groin, or angled up to twenty degrees (20°) rearwards. The anchorage points should be approximately 100 mm (4 inches) apart.



b) With the anchorage points on the Primary Structure at or near the lap belt anchorages, the driver sitting on the anti-submarine belts, and the belts coming up around the groin to the release buckle.



- T4.6.3 All anti-submarine belts must be installed so that they go in a straight line from the anchorage point(s) to:
  - Either the harness release buckle for the 5-point mounting per T4.6.6,
  - Or the first point where the belts touch the driver's body for the 6-point mounting per T4.6.7.

without touching any hole in the seat or any other intermediate structure.

T4.6.4 Any bolt used to attach an anti-submarine belt, either directly to the chassis or to an intermediate bracket, must be a minimum of 8mm Metric Grade 8.8.





#### T5 Brake System

As per 2018 Formula Student Rules V1.1 except:

### T5.1 Brake System General

T5.1.11 All brake fluid reservoirs must be shielded from the driver with an impermeable barrier which has a thickness of at least 0.5mm.

#### T6 POWERTRAIN

As per 2018 Formula Student Rules V1.1 except:

#### T6.4 Drive Train Shields and Guards

T6.4.4 [EV ONLY] The rotating part of the motor must be contained within a structural casing where the thickness is at least 3.0 mm (0.120 inch) for Aluminium alloy 6061-T6 or 2.0 mm (0.080 inch) for steel. The motor casing may be the original motor casing, a team built motor casing or the original casing with additional material added to achieve the minimum required thickness. If lower grade Aluminium Alloy is used, then the material must be thicker to provide an equivalent strength.

NOTE: Use of a higher grade alloy does not enable a reduced thickness to be used.

When an electrical motor casing is rotating around the stator or is perforated, a scatter shield must be included around the motor. This scatter shield must be at least 1mm thick and made from aluminium alloy 6061-T6 or steel.

#### T7 AERODYNAMIC DEVICES

As per 2018 Formula Student Rules V1.1 except:

### T7.5 Aerodynamic Devices Stability and Strength

- T7.5.3 A lower force may be applied, e.g. 100N instead of 200N. The allowable deflections will be scaled by the ratio of the applied load/200N for T7.5.1 or applied load/50N for T7.5.2.
- T7.5.4 If any vehicle on track is observed to have large, uncontrolled movements of aerodynamic devices, then officials may Black with Orange Circle Flag the car for inspection and the car may be excluded from that run and prevented from further running until any issue identified is rectified.

### T8 COMPRESSED GAS SYSTEMS AND HIGH PRESSURE HYDRAULICS

As per 2018 Formula Student Rules V1.1 except:

### T8.3 Gaseous Fuel Systems

- T8.3.1 Any gas system on the vehicle that is used as a means of propulsion or energy source (e.g. to charge a battery through a fuel cell) must comply with the following requirements:
  - a) Working Gas The working gas may be flammable, but only if it is to be burned or used for the sole means of propulsion of the vehicle.
  - b) Cylinder Certification The gas cylinder/tank must be of proprietary manufacture, designed and built for the pressure being used, certified by an accredited testing laboratory in the country of its origin, and labelled or stamped appropriately. The following standard for composite cylinders applies: ISO11439 for hydrogen containers or NGV1 or ECE-R110 for natural gas, methane or similar gases. In accordance to





cylinder standards, cylinders found to have external defects such as abrasions or chemical corrosion must not be used.

- c) Pressure Regulation Where cylinders are interchangeable the pressure regulator must be mounted directly onto the gas cylinder/tank. If the vehicle is to be refuelled with the cylinder on-board the vehicle, the cylinder must be fitted with an internal solenoid, supplied by Dynetek or Teleflex GFI, this must be followed by an excess flow valve prior to fitting of a regulator. The inlet to the solenoid must be directly coupled to a check valve, with a cracking pressure no greater than 1 psi to ensure gas flow may only flow out of the cylinder via the regulator.
- d) Protection The gas cylinder/tank and lines must be protected from rollover, collision from any direction, or from damage resulting from the failure of rotating equipment. It is advised ECE-R110 documents are consulted for recommendations regarding the safe installation of gas systems.
- e) Cylinder Location- The gas cylinder/tank and the pressure regulator must be located either rearward of the Main Roll Hoop and within the Primary Structure envelope, or in a structural side-pod that meets the requirements of T2.16. It must not be located in the cockpit.
- f) Cylinder Mounting The gas cylinder/tank must be securely mounted to the Frame, engine or transmission.
- g) Cylinder Axis The axis of the gas cylinder/tank must not point at the driver.
- h) Insulation The gas cylinder/tank must be insulated from any heat sources, e.g. the exhaust system.
- i) Lines and Fittings The gas lines and fittings must be appropriate for the maximum possible operating pressure of the system and must be assembled according to manufacturer's recommendations. As part of the safety form and FMEA, for gas systems teams must:
  - Provide gas system diagrams.
  - Provide details of all components used in the system so that they can be approved by the rules committee. (These can be approved prior to submission of the safety documents if required)
  - Provide details of proof testing for pressurisation of the whole system to working
    pressure in addition to a leak test on all fittings. (If the testing is not conducted
    before the safety documentation is submitted then this information must be
    available at scrutineering).
  - Demonstrate single failure tolerant design; other than the tank and gas lines, the
    system must be capable of containing the gas in the event that any failure occurs in
    any one component. Where reasonably possible a component failure should cause
    the fuel solenoid to close. Teams must be able to demonstrate how to identify
    whether a component functions correctly or not.
- j) The maximum allowable storage pressure is 350 bar.





- k) All gas cylinders, regulators, solenoid valves and other equipment exposed to pressurized gas must be appropriately certified for use with the gas being used and the pressure that they are being used at.
- Where vehicle refuelling is to be carried out onsite the following cylinder connections are to be used:

350 bar hydrogen: SAE J2600-H35 and ISO 17268

200 bar CNG: ISO 14469

m) Ventilation - any leaked gas should be able to freely dissipate without pockets of gas accumulating. Gas detection systems must be placed in the most likely escape paths for gas, but should not create an obstacle to the escaping gas.

### **T10** ELECTRICAL COMPONENTS

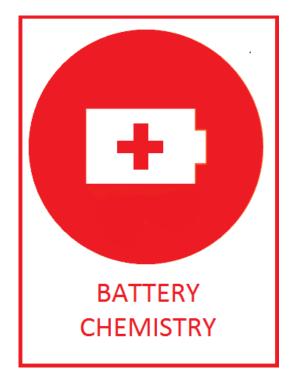
As per 2018 Formula Student Rules V1.1 except:

### T10.1 Master Switches

T10.1.3 The master switches must be mounted so that the rotary axis of the key is near horizontal and across the car. The "ON" position of the switch must be in the horizontal position and must be marked accordingly. The "OFF" position of the master switch must also be clearly marked.

#### T10.2 Low Voltage Batteries

- T10.2.8 All batteries using chemistries other than lead acid must be:
  - a) Identified with the symbol below and showing the appropriate battery chemistry on each side of the car at the approximate fore-and-aft position of the battery and clearly showing how the battery is accessed in case of fire (see T10.2.9).







 Presented at technical inspection with markings identifying it for comparison to a datasheet or other documentation proving the pack and supporting electronics meet all rules requirements

### T10.2.9 Battery packs based on Lithium Chemistry must:

- a) Have overcurrent protection that trips at or below the maximum specified discharge current of the cells within the times specified on the datasheet for the battery. For example, if the datasheet specifies a continuous discharge current of 70A, a 10 second discharge pulse current of 120A and a 1 second discharge pulse current of 150A the overcurrent protection must not allow any of these requirements to be exceeded.
- b) Have a rigid, sturdy and fire retardant casing to UL94-V0, FAR25 or equivalent.
- c) Be separated from the driver and sources of heat by a firewall as specified in T3.8.
- d) Be directly accessible with a fire extinguisher nozzle of 35mm diameter x 150mm long, without removing body panels and with the driver seated normally in the vehicle (clearly marked covers which can be easily "punched through" are acceptable). The access hole should be between 45deg to the horizontal and vertical, but as an absolute minimum must be horizontal.
- e) If the battery is positioned greater than 50mm inboard of the access hole then a tube of at least 35mm diameter must be present to direct the discharge from the extinguisher towards the battery.

## T10.2.10 Battery packs based on lithium chemistry other than lithium iron phosphate (LiFePO4) must:

- a) Include overtemperature protection of at least 30% of the cells that trips at or below the maximum specified temperature of the cells or at 60°C, whichever is lower and disconnects the battery.
- b) Include voltage protection of all cells that trips when any cell leaves the allowed voltage range on the manufacture's datasheet and disconnects the battery.
- c) Be possible to display all cell voltages and measured temperatures, e.g. by connecting a laptop.
- d) Signals needed to fulfil these requirements are System Critical Signal (SCS), see T10.4.

### T10.3 Accelerator Pedal Position Sensor (APPS)

T10.3.13 When any kind of digital data transmission is used to transmit the APPS signal, the FMEA study must contain a detailed description of all the potential failure modes that can occur, the strategy that is used to detect these failures and the tests that have been conducted to prove that the detection strategy works. The failures to be considered must include but are not limited to the failure of the APPS, APPS signals being out of range, corruption of the message and loss of messages and the associated time outs.





T10.3.14 Any algorithm or electronic control unit that can manipulate the APPS signal, for example for vehicle dynamic functions such as traction control, may only lower the total driver requested torque and must never increase torque unless it is exceeded during a gearshift. Thus the drive torque which is requested by the driver may never be exceeded.

### T10.4 System Critical Signals (SCSs)

T10.4.5 The FMEA must contain a detailed description of all the potential failure modes that can occur for each SCS, the strategy that is used to detect these failures and the tests that have been conducted to prove that the detection strategy works. The failures to be considered must include but are not limited to the failure of sensors and actuators, signals being out of range, corruption of the message and loss of messages and the associated time outs.

### T10.5 Inertia Switch

T10.5.3 The device must trigger due to an impact load which decelerates the vehicle at between 8g and 11 g depending on the duration of the deceleration (see specification of the Sensata device <a href="http://www.sensata.com/download/resettable-crash.pdf">http://www.sensata.com/download/resettable-crash.pdf</a>).

#### **T11** VEHICLE IDENTIFICATION

As per 2018 Formula Student Rules V1.1 except:

#### T11.1 Vehicle Number

- T11.1.1 Each team will select an available number at the time of its entry into Formula Student. Vehicle numbers 1-10 are reserved for the top 10 overall finishers at last year's Formula Student competition.
- T11.1.2 Any car which uses electrical energy as a means of propulsion must use a light green background for the numbers. Note: it is not necessary, but is permissible, to have a letter E before the number.
- T11.1.3 Any car which uses a gaseous fuel must use an orange background for the numbers.

### **T11.3** Timing Equipment

- T11.3.2 The transponder mounting requirements are:
  - a) Orientation The transponder must be mounted vertically and orientated so the number can be read "right-side up".
  - b) Location The transponder must be mounted on the driver's right side of the car forward of the front roll hoop. The transponder must be no more than 60 cm (24 in) above the track.
  - c) Obstructions There must be an open, unobstructed line between the antenna on the bottom of the transponder and the ground. Metal and carbon fibre may interrupt the transponder signal. The signal will normally transmit through fiberglass and plastic. If the signal will be obstructed by metal or carbon fibre, a 10.2 cm (4 in) diameter opening may be cut, the transponder mounted flush with the opening, and the opening covered with a material transparent to the signal.
  - d) Protection Mount the transponder where it will be protected from being hit by cones.





### T11.4 Formula Student Logo

T11.4.1 Each car will be required to append three (3) Formula Student logos, 20 cm x 15 cm. One (1) marking to the front end of the nose of the car and one (1) on each side panel, ideally above the race number plate or within the top third of the side panels, (these will be supplied by the organisers). No sponsor or other markings will be permitted to encroach on these areas. A document showing the requirements can be found here:

https://www.imeche.org/events/formula-student/team-information/logo-usage

Alternatively, teams may incorporate the Formula Student logo into their own colour/graphics schemes, in any of the permitted colour options, providing the logo meets the size and location requirements above and does not breach the Institution Brand Guidelines – see the Formula Student Website. The logo is available in various formats on the Use of Logos webpage.

### **T12** Vehicle and Driver Equipment

As per 2018 Formula Student Rules V1.1 except:

### **T12.3** Driver Equipment

- T12.3.2 A well-fitting, closed face helmet that meets one of the following certifications and is labelled as such:
  - Snell SA2005, SA2010, SA2015, SAH2010, SAH2015
  - FIA 8860-2004, FIA 8860-2010, FIA 8859-2015
  - SFI Foundation 31.1A, 31.2A

Any kart standard helmets, including but not limited to Snell K, CMR or CMS standards are not permitted for use at Formula Student.

Non-UK teams may also use helmets that comply with their own sanctioning body, but these helmets must also be permitted by the FSAE Rules. Approval for use of alternative helmets to those listed above must be sought from formulastudent@imeche.org. Note: the reference number in the helmet must be included.

Open faced helmets are not approved.

All helmets to be used in the competition must be presented during Technical Inspection where approved helmets will be stickered. The organiser reserves the right to impound all non-approved helmets until the end of the competition.

The use of a Frontal Head Restraint (FHR) is not mandatory at Formula Student but is strongly recommended. If an FHR is used then:

- a) The combination of helmet and FHR standards must comply with the table published on the MSA website here: <a href="https://www.msauk.org/assets/helmetfhrstandards.pdf">https://www.msauk.org/assets/helmetfhrstandards.pdf</a>
- b) The FHR and shoulder harnesses must be properly adjusted as per the manufacturer's recommendations. Guidance notes published by the FIA can be found here: <a href="https://www.fia.com/file/2059/download/8993?token=JZgU\_uNN">https://www.fia.com/file/2059/download/8993?token=JZgU\_uNN</a>





- c) From the driver's shoulders rearwards to the mounting point or structural guide, the shoulder harness must be between zero degrees (0°) above the horizontal and twenty degrees (20°) below the horizontal. This supersedes the requirements of T4.5.5 in the 2018 Formula Student Rules V1.1.
- d) Any driver using a FHR must wear the FHR during their driver egress test.
- T12.3.4 The driver's suit must comply with FIA 8856-2000. Non-UK teams may also use driver's suits that comply with their own sanctioning body, but these driver suits must also be permitted by the 2018 Formula Student Rules V1.1. Approval to use alternative driver's suits to those listed above must be sought from <a href="mailto:formulastudent@imeche.org">formulastudent@imeche.org</a>

Note: a scan of the suit label must be supplied with the submission.

### T12.5 Camera Mounts

- T12.5.1 The mounts for video/photographic cameras must be of a safe and secure design:
  - All camera installations must be approved and sealed at technical inspection.
  - Helmet mounted cameras are prohibited.
  - The body of any camera or recording unit must be secured at a minimum of two
    points on different sides of the camera body. If a tether is used to restrain the
    camera, the tether length must be limited so that the camera cannot contact the
    driver.

[DV ONLY] Cameras used as input sensors for driverless vehicles are exempted and have to follow DV 4 instead.





### **CV - INTERNAL COMBUSTION ENGINE VEHICLES**

As per 2018 Formula Student Rules V1.1 except:

#### CV1 Internal Combustion Engine Powertrains

As per 2018 Formula Student Rules V1.1 except:

### **CV1.6** Electronic Throttle Control (ETC)

- CV1.6.3 An ETC system that is commercially available, but does not comply with CV1.6, may be used, only if it does comply with the intent of the rules and is approved by the officials. To obtain approval, the team must:
  - Submit a rules question to ask the event organizers if that ETC system may be used.
  - Include the specific ETC rule(s) that the commercial system deviates from.
  - Include sufficient technical details of these deviations to allow the acceptability of the commercial system to be determined.
- CV1.6.5 The ETC system must be equipped with at least the following sensors:
  - Accelerator Pedal Position Sensor (APPS) as defined in T10.3
  - Two Throttle Position Sensors (TPS) to measure the throttle position.
  - One Brake System Encoder (BSE) to measure brake pedal position or brake system
    pressure to check for plausibility as defined in EV2.3.
     [DV ONLY] BSE must be pressure type.
- CV1.6.12 Teams must submit a detailed description of their ETC system not later than the deadline specified in the competition handbook. The document must follow the template layout for the ETC FMEA which is available on the competition website. Late submission of the FMEA will require the team to revert to a mechanical throttle arrangement.
- CV1.6.14 Notice of Intent Teams planning to build an electronically controlled throttle complying with CV1.6 for entry into Formula Student must notify the organisers of their intent by the date specified in the action deadlines for the competition.
  - Include a short paragraph detailing your team's outline design and showing that you have the capability to design the electronic systems. The "Notice of Intent" must include the email addresses and phones numbers of team members who can answer any questions the organisers may have about your proposal.
  - Failure to submit a notice of intent by the due date will mean that you may only compete with a mechanical throttle.
  - Formula Student may choose to apply limits to the number of ETC entries that they allow and therefore the Notice of Intent may be used to screen which teams are accepted to build an ETC to the appropriate regulations.





### CV2 FUEL AND FUEL SYSTEM

As per 2018 Formula Student Rules V1.1 except:

### CV2.1 Fuel

CV2.1.1 The basic fuels available at Formula Student are unleaded gasoline (99RON) and E85. Information on these fuels can be viewed at:

https://www.imeche.org/events/formula-student/team-information/general-information

The basic fuel types may be changed at the discretion of the event organisers. Other fuels may be available at the discretion of the organising body.

### CV3 EXHAUST SYSTEM AND NOISE CONTROL

As per 2018 Formula Student Rules V1.1 except:

### CV3.1 Exhaust System General

CV3.1.5 The use of rubber mounts directly between the exhaust and exhaust clamp is prohibited for both the exhaust and silencer.





### **EV - ELECTRIC VEHICLES**

As per 2018 Formula Student Rules V1.1 except:

#### **EV2** ELECTRIC POWERTRAIN

As per 2018 Formula Student Rules V1.1 except:

#### **EV2.2** Power Limitation

- EV2.2.1 The maximum power drawn from the accumulator must not exceed 80kW for Two (2) Wheel Drive Vehicles and 60kW for Four (4) Wheel Drive Vehicles.
- EV2.2.3 Supplying power to the motor(s) such that the car is driven in reverse is prohibited.

### **EV5** TRACTIVE SYSTEM (TS)

As per 2018 Formula Student Rules V1.1 except:

### **EV5.1** General Requirements

EV5.1.1 The maximum permitted voltage that may occur between any two electrical connections is 600VDC and for motor controller/inverters internal low energy control signals 620VDC.

### **EV5.3** Separation of Traction System and Grounded Low Voltage System

EV5.3.6 Teams must be prepared to demonstrate spacing on team-built equipment. For inaccessible circuitry, spare boards must be available. These do not have to be fully assembled.

### **EV5.5** Tractive System Insulation, Wiring and Conduit

EV5.5.7 All electrical connections (including bolts, nuts and other fasteners) in the high current path of the TS must be secured from unintentional loosening by the use of positive locking mechanisms that are suitable for high temperatures, for example prevailing torque nuts, see T9.2.

Components, e.g. inverters, certified for automotive use might be allowed without positive locking feature, if connections are completed as recommended by the manufacturer's datasheet and no positive locking is possible.

The team must be able to demonstrate that they have assessed the risk of loosening of these connections and describe this and the control methods applied in their FMEA.

EV5.5.13 Every TS connector outside of a housing which can be separated without the use of tools must include a pilot contact/interlock line which is part of the shutdown circuit. Housings only used to avoid interlocks are prohibited.

### EV5.6 Data Logger

EV5.6.2 The data logger must be in an easily accessible location so that it is possible for the officials to check its operation and insert/remove the memory stick at any time.

### EV5.9 Discharge Circuit

EV5.9.1 If a discharge circuit is required to meet EV7.1.5, it must be designed to handle the maximum tractive system voltage permanently and the maximum discharge current for 15s. The calculation proving this must be in the ESF.





### **EV5.10** Tractive System Active Light (TSAL)

- EV5.10.2 The TS is active when the voltage outside the accumulator container(s) exceeds 60VDC or 25VAC RMS.
- EV5.10.3 The TS is deactivated when ALL of the following conditions are true:
  - All accumulator isolation relays are opened.
  - The pre-charge relay, see EV6.7.3, is opened.
  - The voltage outside the accumulator container(s) does not exceed 60VDC or 25VAC RMS. This implies that at least the voltage of all DC-link capacitors need to be measured even with the HVD removed.

#### EV5.10.5 The TSAL itself must:

- Be hard wired electronics. Software control is not permitted.
- Be red in colour and flash continuously with a frequency between 2Hz and 5Hz if the TS is active, see EV5.10.2. The red indication must be directly powered from the TS.
- Be green in colour and continuously illuminated if the TS is deactivated, see EV5.10.3, and the GLVS is switched on.
- Be extinguished when neither EV5.10.2 or EV5.10.3 are met.
- EV5.10.10 If neither EV5.10.2 or EV5.10.3 are satisfied, the TS condition is unknown and MUST be assumed to be active.

### **EV5.12** Ready to Drive Sound

EV5.12.2 The sound level must be a minimum of 90dB(A), fast weighting. The sound level will be measured as per IN10.2.11.

### **EV6** Tractive System Energy Storage

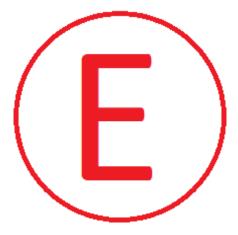
As per 2018 Formula Student Rules V1.1 except:

### **EV6.3** Tractive System Accumulator – General Requirements

- EV6.3.7 Each TS accumulator container must be directly accessible with a fire extinguisher nozzle of 35mm diameter x 150mm long, without removing body panels and with the driver seated normally in the vehicle (clearly marked covers which can be easily "punched through" are acceptable). The access hole should be between 45deg to the horizontal and vertical, but as an absolute minimum must be horizontal.
- EV6.3.8 If the battery is positioned greater than 50mm inboard of the access hole then a tube of at least 35mm diameter must be present to direct the discharge from the extinguisher towards the battery.
- EV6.3.9 The location of the access hole for the extinguisher must be identified by the symbol below which must have a diameter of at least 75mm.







EV6.3.10 It is recommended that teams also install a FirePro© automatic aerosol extinguishers including the Linear Heat Cable (LHC) and associated 3V battery inside their accumulator container.

For technical details on these extinguishers please contact "FSE Support" <a href="mailto:rob@fsesupport.nl">rob@fsesupport.nl</a>

Note: The FSUK Committee is considering making extinguishers of this type mandatory for all EV vehicles in 2019.

### **EV6.5** Tractive System Accumulator – Mechanical Configuration

- EV6.5.10 The floor and walls of the accumulator container must be joined by welds, bonding and/or fasteners.
  - Fastened connections between the floor and any vertical wall of each section must have at least 2 fasteners.
  - Fastened connections between internal vertical walls and external vertical walls must be located in the top half of the internal vertical wall.
  - Sections containing 8 kg (18 lbs) or less must have a minimum of 2 fasteners connecting any two vertical walls.
  - Sections containing between 8 kg (18 lbs.) and 12 kg (26.5 lbs.) must have a minimum of 3 fasteners connecting any two vertical walls.

Folding or bending plate material to create flanges or to eliminate joints between walls is acceptable.

### **EV10** ELECTRICAL SYSTEM FORM (ESF) AND FMEA

As per 2018 Formula Student Rules V1.1 except:

### EV10.1 Electrical System Form (ESF) and FMEA

- EV10.1.3 The ESF must follow the template provided on the Formula Student website, must not exceed one hundred (100) pages and be submitted in pdf format. Submissions that do not meet these requirements may be rejected by the judges and considered as a non-submission.
- EV10.1.4 Teams must submit a complete failure modes and effects analysis (FMEA) of the tractive system by the deadline published in the Key Dates document on the Formula Student website.





- EV10.1.5 A template including required failures to be described will be made available online see the Formula Student website for details. Do not change the format of the template. Pictures, schematics and data sheets referenced in the FMEA must be included in the FMEA on additional table pages.
- EV10.1.6 Datasheet values and manufacturer recommendations must be adhered to for all items in the ESF, unless prior permission is sought and approved by submitting a rules question to the Formula Student Question Database.





### **AFV - ALTERNATIVE FUEL VEHICLES**

#### **AFV1** ALTERNATIVE FUEL VEHICLES

#### AFV1.1 Alternative Fuels and Powertrains Overview

Formula Student would like to promote alternative powertrains and fuels such that vehicles built with alternative powertrains can compete fairly at the competition.

If a team wishes to use an alternative fuel, then the process in AFV 1.2 must be followed.

There are additional rules for alternative fuels. It will be necessary to work with the Formula Student Technical Committee to develop a satisfactory design; some of the additional rules are presented in AFV1.3 to AFV1.5.

During the endurance event the fuel efficiency of all vehicles will be measured in terms of the production of CO<sub>2</sub> measured in kg. The quantity of CO<sub>2</sub> released to the atmosphere by the consumption of each allowable fuel is specified in rule D7.8.2 and is intended to represent the UK average number for the type of fuel under consideration.

### **AFV1.2** Alternative Fuel Report

- AFV1.2.1 Any team intending to submit an alternative fuel entry must submit a short report (5 A4 pages maximum) by the date defined by the Key Dates Document outlining the fuel or combination of fuels that the team intends to use, how the fuel will be transported and stored at the event, details of how the powertrain will work and any possible risks and how these might be mitigated. Subsequent discussions with the Formula Student Technical Committee will determine whether an entry can be accepted and what additional regulations the entry must respect.
- AFV1.2.2 Once an alternatively fuelled vehicle's entry is accepted, the team must complete reports equivalent to those required by EVs, namely the FMEA and ESF before the vehicle will be allowed to run at the competition.

#### AFV1.3 Fuel

- AFV1.3.1 The allowable forms of power in addition those covered by the Formula Student rules (Petrol, E85 and Electric) are specified as Diesel, Hydrogen, Hydrogen fuel cell and combinations of all the above forms of power to create a hybrid but the organising committee will consider requests for other fuels such as Liquid Petroleum Gas (LPG) and Compressed Natural Gas (CNG) to be added to this list.
- AFV1.3.2 For alternative powertrains, in addition to the fuel that is available for cars built to the CV rules, the organisers will seek to secure the supply of appropriate fuels to support alternative powertrains but this cannot currently be guaranteed.
- AFV1.3.3 Entrants requiring alternative fuels should have a back-up plan in mind for fuel supply.

### AFV1.4 Location of Fuel System

AFV1.4.1 Any fuel, compressed gasses, other energy storage media must be contained within the Primary Structure Envelope and when located less than 350mm from the ground must be protected from side or rear impacts with a structure built to T2.16.





#### AFV1.5 Powertrain Limitations

- AFV1.5.1 Any alternatively fuelled combustion engine, whether the sole prime mover or part of a hybrid powertrain, must use a reciprocating 4 stroke cycle internal combustion engine with a maximum capacity of 710cc.
- AFV1.5.2 The engine can be modified within the restrictions of the rules.
- AFV1.5.3 If more than one engine is used, the total displacement cannot exceed the maximum displacement described in AFV1.3.1 and the air for all engines must pass through a single air intake restrictor (see CV1.7, "Intake System Restrictor.")
- AFV1.5.4 Hybrid powertrains utilizing on-board energy storage are allowed.
- AFV1.5.5 Electric only or hybrid vehicles which use Electric as their prime means of propulsion e.g. electric / hydraulic and series hybrids as well as parallel hybrids are allowed.
- AFV1.5.6 Any electric hybrid vehicles must follow the EV regulations for the Electrical System unless a change is agreed with the Formula Student Technical Committee.
- AFV1.5.7 Any car using a diesel engine with mechanical fuel injection must incorporate a throttle which is mechanically closed when the throttle pedal is released. Diesel engines with electronic fuel injection do not require a throttle if the team follows the principles of the electronic throttle control rules to control and monitor the supply of fuel to the engine and satisfies the technical inspection team that their design is safe.





### **DV - DRIVERLESS VEHICLES**

As per 2018 Formula Student Rules V1.1.

#### **IN - TECHNICAL INSPECTIONS**

#### IN1 GENERAL

As per 2018 Formula Student Technical Rules V1.1 except:

### **IN1.2** Technical Inspection Process

IN1.2.1 The technical inspection is divided into the following parts:

- MSA Safety Inspection (SAFETY)
- Mechanical Inspection (CHASSIS and TECH)
- Accumulator Inspection [EV Only] (EV BATTERY)
- Electrical Inspection [EV Only] (EV VEHICLE)
- Rain Test [EV Only]
- Noise Test (NOISE)
- Tilt Test (TILT)
- Brake Test (BRAKE)
- Vehicle Weighing
- Driver Egress Tests
- Driverless Inspection [DV Only]
- EBS Test [DV Only]

### IN1.3 General Rules

IN1.3.13 The event organisers reserve the right to re-inspect the vehicle at any time during the event after passing technical inspection. If any non-compliances are identified, then the team may be disqualified from the run in the dynamic event that immediately preceded the reinspection.

### **IN1.4** Technical Inspection Sticker

- IN1.4.1 Technical inspection stickers will be placed on the upper nose of the vehicle. Cars must have a clear and unobstructed area at least 125 mm diameter on the upper front surface of the nose along the vehicle centreline, which will be used to record the car weight and identify the sections of scrutineering that have been completed.
- IN1.4.3 Each car will be required to append a sticker on the car 8cm x 8cm, which identifies which drivers have completed which event. The location of the sticker must be on the left-hand side of the car above 350mm from the ground such that the marshals can record the driver's letter on the sticker at each event.

### IN2 MSA SAFETY INSPECTION

### **IN2.1** MSA Safety Inspection Objective

IN2.1.1 At the MSA Safety Inspection the driver's equipment and various aspects of the vehicle are checked for compliance with the rules.

### **IN2.2** MSA Safety Inspection Required Items

IN2.2.1 The following items must be presented:





- All helmets
- All driver's equipment and other safety gear
- Two unused and in date fire extinguishers
- The vehicle

# IN3 [EV ONLY] ACCUMULATOR INSPECTION

As per 2018 Formula Student Rules V1.1 except:

### IN3.1 Accumulator Inspection Objective

- IN3.1.2 Not applicable at FSUK.
- IN3.1.3 The accumulator charger and the accumulator will be inspected and sealed. If either are disassembled and the seals broken or removed they must be reinspected and resealed before they can be used again.

### IN4 [EV ONLY] ELECTRICAL INSPECTION

As per 2018 Formula Student Rules V1.1 except:

### **IN4.2** Electrical Inspection Required Items

- IN4.2.1 The following items must be presented at electrical inspection:
  - One ESO
  - Vehicle with the TS Accumulator removed
  - Quick jack and push bar
  - Samples of self-designed PCBs which are part of the tractive system
  - Tools needed for the BSPD check, see EV7.5.8
  - Datasheets for all parts used in the tractive system
  - Tools needed for the disassembly of parts for electrical inspection
  - Printouts of any relevant rules questions

### IN5 MECHANICAL INSPECTION

As per 2018 Formula Student Rules V1.1 except:

### **IN5.3** Mechanical Inspection Required Items

- IN5.3.1 The following items must be presented at mechanical inspection:
  - The vehicle fitted with tyres for dry conditions
  - Quick jack and push bar
  - The tallest driver of the team with their helmet
  - Copy of SES
  - Copy of IAD report
  - Printouts of any relevant rules questions
  - Impact attenuator test piece (except for teams with "standard" IA)
  - Teams with a monocoque: laminate test specimen(s)
  - Only tools needed for the (dis)assembly of parts for mechanical inspection
  - Set of tyres on rims for wet conditions

#### IN8 VEHICLE WEIGHING

As per 2018 Formula Student Rules V1.1 except:

# IN8.2 Vehicle Weighing Procedure





IN8.2.2 All oil and coolant circuits must be at their maximum fill level. The fuel tank(s) must be empty [CV & AFR Only].

#### **IN10** Noise Test

As per 2018 Formula Student Rules V1.1 except:

#### **IN10.1** Noise Test Objective

IN10.1.1 The vehicle will be checked for compliance with the sound level requirements as applicable, see CV3.2 / EV5.12.

#### IN10.2 Noise Test Procedure

IN10.2.1 to IN10.2.10 [CV Only]

IN10.2.11 [EV Only] The Ready to Drive Sound will be tested with a free-field microphone placed free from obstructions in a radius of 2m around the vehicle.

#### IN11 Brake Test

As per 2018 Formula Student Rules V1.1 except:

#### **IN11.2** Brake Test Procedure

IN11.2.1 Lock all four wheels and stop the vehicle in a straight line at the end of an acceleration run specified by the officials.

Whilst at some point during the run all 4 wheels must be locked at the same time, it is acceptable for the front wheels to lock before the rear wheels.

### **IN13** DRIVER EGRESS TEST

#### **IN13.1** Driver Egress Test Objectives

IN13.1.1 All of the drivers will be tested to prove they meet the requirements of:

- T3.3 Minimum Helmet Clearance
- T3.11 Driver Egress
- T4 Driver Restraint System

## **IN13.2** Driver Egress Test Procedure

- IN13.2.1 The vehicle must have passed SAFETY, CHASSIS, TECH, [EV ONLY] EV BATTERY, [EV ONLY] EV VEHICLE and [EV ONLY] RAIN TEST before attempting the Driver Egress Test.
- IN13.2.2 A Driver Egress Test will be completed for the tallest driver only at first to allow the vehicle to attempt the later stages of Inspection.
- IN13.2.3 When all other aspects of Inspection are passed the remaining drivers can be tested.
- IN13.2.4 The following items must be presented at the Driver Egress Test
  - The vehicle
  - Driver with all Driver's Equipment
- IN13.2.5 The three other team members allowed in the Inspection Area must strap the driver in to the car in the normal driving position and make any required adjustments to the Driver Restraint System (harnesses and head restraint).





- IN13.2.6 If there are any non-compliances these will be noted and must be corrected before the driver is allowed to attempt the Driver Egress Test.
- IN13.2.7 All drivers must be able to exit to the side of the vehicle in no more than 5 seconds. Egress time begins with the driver in the fully seated position, hands in driving position on the connected steering wheel and wearing the required driver equipment. Egress time will stop when the driver has both feet on the ground.





## S - STATIC EVENTS

As per 2018 Formula Student Rules V1.1 except:

#### S1 BUSINESS PRESENTATION

Complete replacement of 2018 Formula Student Rules V1.1 with:

#### **S1.1** Business Presentation Event Objective

S1.1.1 The objective of the presentation event is to evaluate the team's ability to develop and deliver a comprehensive business case that will convince the executives of a corporation that the team's design best meets the demands of the amateur, weekend competition market, and that it can be profitably manufactured and marketed.

The Business presentations must take into account a "special condition" set prior to the event. Details of the special condition will be published no later than one calendar month prior to the submission of the Business Logic Case. The special condition may be different for Class 1 and Class 2 presentations.

Unless specifically stated otherwise within the special condition, teams are free to suggest their own manufacturing volume / production rate targets, within their Business Presentations. The proposed selling price for the vehicle must be based on the data published within the Business Logic Case (BLC) template for the chosen production rate.

- S1.1.2 The business presentation event is a role play and teams should present themselves as employees of a company rather than as students. The judges should be treated as if they are executives of a corporation interested in either manufacturing your design or investing in your company. Teams must approach the event with a view to obtaining a business deal to manufacture and sell the team's car.
- S1.1.3 Teams should assume that the "executives" represent different areas of a corporate organization, including engineering, production, marketing and finance, and thus may not all be engineers.
- S1.1.4 Presentations will be evaluated on the contents, organization and visual aids as well as the presenters' delivery and the team's response to questions.
- S1.1.5 The presentation must relate to the car entered into the competition and although the actual quality of the prototype itself will not be considered as part of the presentation judging, the presentation must be consistent with the Business Logic Case that is submitted prior to the competition.

#### S1.2 Business Presentation Schedule

- S1.2.1 The Business Plan Presentation Judging will take place in two parts:
  - Initial judging of all teams
  - Final judging of the top 3 to 5 teams
- S1.2.2 Initial judging of Business Presentations will be made on the static events days. Presentation times will be published in the event schedule. Teams are reminded that the Business Presentations will be held in the Business Presentation judging rooms, NOT at your display area.





- S1.2.3 Teams that fail to make their presentation during their assigned time period will receive zero (0) points for the event. Teams arriving more than eleven (11) minutes late to their assigned judging team will be deemed to have missed their assigned time period.
- S1.2.4 Final judging of the top 3-5 teams will take place during the Business Presentation Final.

  Qualifying teams will be notified of their allocated times in advance of the final.

#### **S1.3** Business Presentation Format

- S1.3.1 One or more team members will give the presentation to the judges.
- S1.3.2 All team members who will give any part of the presentation, or who will respond to the judges' questions, must be in the podium area when the presentation starts and must be introduced to the judges. Team members who are part of this "presentation group" may answer the judge's questions even if they did not speak during the presentation itself.
- S1.3.3 Presentations are limited to a maximum of ten (10) minutes. Penalties will be imposed if the presentation exceeds 11 minutes or if the presentation is excessively short in duration. Teams will be asked to rapidly conclude their presentation if they overrun significantly.
- S1.3.4 The presentation itself will not be interrupted by questions. Immediately following the presentation there will be a question and answer session of up to five (5) minutes.
- S1.3.5 Only judges may ask questions. Only team members who are part of the "presentation group" may answer the judges' questions.
- S1.3.6 For the convenience of the Business Presentation Event judges, teams giving a PowerPoint or similar style presentation are required to hand a paper copy of their slides, preferably in colour, to the judges before the presentation begins. A printed copy of the slides is excluded from the supporting material page count defined in S1.3.7. Judges will also arrange for an electronic copy of the presentation to be loaded onto a USB device.
- S1.3.7 Content marks will only be awarded for the information presented to the judges. Printed material to support this is allowable but must:
  - Be referred to within the presentation.
  - Be limited to a maximum of eight (8) sides of A4 paper. Decorative covers are excluded from this page count.
- S1.3.8 The format of the final judging will be the same as for the initial judging including Questions & Answers. The "presentation group" for the final must consist of the same team members as the initial judging.
- \$1.3.9 Access to an internet connection during the initial or final judging cannot be guaranteed.





### S1.4 Data Projection Equipment

S1.4.1 LCD / Plasma TV-style screens or video projectors will be provided by the organisers, but teams should bring their own laptop computers and may use their own projectors if they wish. The screens/projectors will have HDMI and VGA Input Connectors. Teams are responsible for the compatibility of their computer equipment and setting up of the screens. Overseas teams should ensure they have UK compatible power leads/adaptors.

#### S1.5 Evaluation Criteria

- S1.5.1 Forty (40) % of the marks are allocated to Content; the remaining marks are equally allocated to Organisation, Visual Aids, Delivery and Q&A. The broad topics are in line with the standard FSAE scoring sheet.
- S1.5.2 The criteria are applied only to the team's presentation itself. The team that makes the best presentation, regardless of the quality of their car, will win the event.

### S1.6 Scoring Formula

- S1.6.1 There is a maximum of seventy-five (75) points from the Business Presentation event.
- S1.6.2 The Business Presentation scores for non-finalists will be normalised such that the highest scoring presentation scores sixty-five (65) points towards the overall competition score, all other teams will be awarded points on a pro-rata basis.

### BUSINESS PRESENTATION SCORE = 65 x Pyour/Pmax

### Where:

- "Pmax" is the highest score awarded to any team not participating in the final
- "Pyour" is the score awarded to your team
- S1.6.3 Between 3 and 5 teams will be selected to participate in the Business Presentation final. The number of teams invited to participate in the final is at the discretion of the Business Presentation Event Captain and will not be eligible for appeal. Points will be allocated to finalists on the following basis:
  - 1st Place 75 points
  - 2nd Place 70 points
  - 3rd Place 68 points
  - 4th Place 67 points
  - 5th Place 66 points
- S1.6.4 It is intended that the scores will range from near zero (0) to seventy-five (75) to provide good separation.
- S1.6.5 The Business Presentation Event Captain may at his/her discretion; normalize the scores of different judging teams.

### S1.7 Business Presentations without a Completed Car

S1.7.1 Class 1 Teams that are unable to bring a vehicle to the competition may participate in the Business Presentation Event and will receive a score for that event.





S1.7.2 Participating in the Presentation event without bringing a vehicle to the competition will not affect vehicle eligibility as per Rule A2.

#### S2 COST AND MANUFACTURING EVENT

As per 2018 Formula Student Rules V1.1 except:

#### S2.3 Cost Report Documents (CRD)

- S2.3.1 The CRD consists of the following documents using templates published on the Formula Student website:
  - The Bill of Material file
  - The Supporting Material file
  - The Cost Explanation file
- S2.3.4 Not applicable at FSUK.

### S2.4 Bill of Material (BOM)

S2.4.16 The Chassis and Suspension sub-sections have to be a CBOM, see S2.5.

### S2.9 Cost and Manufacturing Scoring

S2.9.2 If items are missing from the BOM, points are deducted and reported up to a maximum -50 points.

Missing Item	Points
Assembly	-5
Part	-3
Process / Material	-1

- S2.9.3 The maximum penalty for the Cost and Manufacturing Event is capped at -100points.
- S2.9.4 Teams which submit their Cost Report Documents after the Final Deadline published in the Key Dates document are expected to attend the Cost event with the correct documentation for judging. Failure to supply documentation at your cost judging slot will result in penalties in line with S 2.9.2 in addition to those received for missing the Final Deadline.
- S2.9.5 Some teams may be chosen to participate in the Cost and Manufacturing Final to determine the overall Cost and Manufacturing Event winner. The final will be held separately from the initial judging and teams will be informed about their participation during the event.

### S3 ENGINEERING DESIGN EVENT

As per 2018 Formula Student Rules V1.1 except:

## S3.2 Engineering Design Report (EDR)

S3.2.2 The EDR must not exceed eight pages, consisting of not more than five pages of content (text, which may include pictures and graphs) and three pages of drawings. TIP: Do not use newspaper style twin columns of text or wrap text around images or graphs as reading and evaluating such Reports is hard for Judges using a laptop.

The EDR shall be used to sort the teams into appropriate design queues based on the quality of the information and understanding of the event objective contained in the Report.





### S3.6 Engineering Design Vehicle Condition

S3.6.2 The judges may not evaluate any vehicle that is presented at the design event in what they consider to be an unfinished state and may, at their sole discretion, award zero points for the entire design event.

## S3.7 Engineering Design Judging Criteria

S3.7.2 The judges shall inspect the vehicle and discuss the vehicle design with the team to determine if the design concepts are adequate and appropriate for the application (relative to the objectives set forth in the rules). The judges may sit in the vehicle to ascertain the ergonomics and the driver environment.

## S3.8 Engineering Design Scoring

S3.8.1 The overall engineering design event maximum scoring is 150 points for AFV/CV/EV and 325 points for DV.

The Design Judging Score Sheet for AFV/CV and EV teams will be available at: <a href="http://www.formulastudent.com/formula-student/Teams/forms">http://www.formulastudent.com/formula-student/Teams/forms</a>

Maximum scores for DV teams will be as per Table 5 in 2018 Formula Student Rules V1.1.



## **D - DYNAMIC EVENTS**

As per 2018 Formula Student Rules V1.1 except:

#### D4 SKIDPAD EVENT

As per 2018 Formula Student Rules V1.1 except:

### D4.1 Skidpad Track Layout

D4.1.7 Not applicable, the track conditions will not be made artificially wet.

## D4.2 Skidpad Procedure

D4.2.6 Two separate skidpad locations may exist. If there are two (2) skidpads, one driver must make both their runs on one skidpad and the other driver must make both their runs on the other skidpad.

#### D4.4 Skidpad Scoring

D4.4.3 If a team's run time including penalties is below  $T_{max}$ , additional points based on the following formula are given:

$$SKIDPADSCORE = 46.5 \left( \frac{\left( \frac{T_{max}}{T_{team}} \right)^2 - 1}{\left( \frac{T_{max}}{T_{min}} \right)^2 - 1} \right)$$

T<sub>team</sub> is the team's best run time including penalties.

T<sub>min</sub> is the fastest vehicle run time including penalties.

 $T_{\text{max}}$  is 125% of the fastest vehicle time including penalties.

#### **D5** ACCELERATION EVENT

As per 2018 Formula Student Rules V1.1 except:

#### D5.2 Acceleration Event Heats and Top 6 Runoff Procedure

- D5.2.1 There will be two (2) heats. Each heat must have a different driver and each driver can have two (2) runs.
- D5.2.6 The six (6) fastest cars in the heats qualify to compete in the "Top Six Runoff". The runoff will be run as an additional heat for the fastest driver from each qualifying team.
- D5.2.7 The driver can have two (2) runs, these additional runs do not count as competing in another dynamic event.
- D5.2.8 The starting order will be reversed from the fastest times in the heats, i.e. the slowest team runs first and the fastest team runs last.

#### **D5.4** Acceleration Scoring

D5.4.2 If a team's best time including penalties is below  $T_{max}$  additional points based on the following formula are given:

$$ACCELERATION SCORE = 66.5 \left( \frac{T_{max}}{T_{team}} - 1 \right)$$

T<sub>team</sub> is the team's best time including penalties.



T<sub>min</sub> is the fastest vehicle time.

 $T_{\text{max}}$  is 150% of the fastest vehicle time.

D5.4.4 The score for the Top Six Runoff is spread between zero (0) and five (5) based upon the elapsed time, points will be awarded as per the below:

<b>Top Six Runoff Placing</b>	Points
First	5
Second	4
Third	3
Fourth	2
Fifth	1
Sixth	0

## D6 AUTOCROSS / SPRINT EVENT

As per 2018 Formula Student Rules V1.1 except:

#### D6.1 Autocross Track Layout

D6.1.3 The organisers reserve the right to deviate from the parameters specified, when they determine it is appropriate given the characteristics of the particular competition site.

#### D6.2 Autocross / Sprint Event Procedure

D6.2.6 If a stalled or broken-down vehicle is blocking the track then all other vehicles on track will be shown the red flag and allowed another run.

#### D6.3 Autocross / Sprint Event Scoring

D6.3.2 If a team's corrected elapsed time is below  $T_{\text{max}}$  additional points based on the following formula are given:

$$SPRINT\ SCORE = 145.5 \left( \frac{\frac{T_{max}}{T_{team}} - 1}{\frac{T_{max}}{T_{min}} - 1} \right)$$

T<sub>team</sub> is the team's best time including penalties.

T<sub>min</sub> is the fastest vehicle time including penalties.

 $T_{\text{\scriptsize max}}$  is 145% of the fastest vehicle time including penalties.

## D7 ENDURANCE AND EFFICIENCY EVENT

As per 2018 Formula Student Rules V1.1 except:

### **D7.1** Endurance Track Layout

D7.1.4 The organisers reserve the right to deviate from the parameters specified, when they determine it is appropriate given the characteristics of the particular competition site.

#### D7.3 Passing

D7.3.4 The passing zone procedure will be as follows:

- A slower leading vehicle will be shown a blue flag and/or blue flashing lights and must drive into the slow lane and decelerate
- The following faster vehicle will continue in the slow lane to pass the slow vehicle
- The vehicle that has been overtaken may re-enter the track when the track marshal who is in charge of the passing zone shows the green flag





### **D7.6** Endurance Specific Regulations

- D7.6.9 If a vehicle is unable to maintain lap times within one hundred forty-five percent (145%) of the fastest lap time for the course, then it must exit immediately.
- D7.6.10 Disqualification for failure to maintain the minimum speed will be made at the discretion of the Dynamic Event Captain / Clerk of the Course.

### **D7.7** Endurance Scoring

D7.7.4 If a team's corrected elapsed time is below  $T_{max}$  additional points based on the following formula are given:

$$ENDURANCE\ SCORE = 275 \left( \frac{\frac{T_{max}}{T_{team}} - 1}{\frac{T_{max}}{T_{min}} - 1} \right)$$

T<sub>team</sub> is the team's best time including penalties.

T<sub>min</sub> is the fastest vehicle time including penalties.

 $T_{\text{max}}$  is 145% of the fastest vehicle time including penalties.

D7.7.5 If a team DNFs then:

ENDURANCE SCORE = Number of Laps Completed

D7.7.6 It a driver's run is interrupted by a red flag, the recorded laptime for their red-flagged lap will be replaced by the average lap time from their preceding laps. The number of laps used for the averaging will be at the discretion of the Dynamic Event Captain.

#### **D7.8** Efficiency Scoring

- D7.8.1 The Efficiency is based on a metric of the amount of fuel consumed or energy used and the lap time on the endurance course, averaged over the length of the event. Teams are advised that the Efficiency score is based only on the distance cars run on the course during the Endurance event. Although the starting line, exit line and the driver change zone increase the actual distance a car must drive during the event, those distances are not factored into the fuel calculations. Additionally, fuel consumption adjustments will not be made for engine running in the entry/exit lines, during driver change, in the penalty box or for any on-course incidents. The organizer may use either the corrected Endurance laptimes or the scored Endurance laptimes for the Efficiency event.
- D7.8.2 The mass of CO2 released to the atmosphere will be assessed by using the conversion factors below from quantity of fuel used to CO2 released. The factors are intended to represent the average supply of the appropriate commodity and the organizers will not take account of where the actual fuel used came from.

Fuel Type	<b>Conversion Factor</b>
Unleaded petrol	2.31kg CO₂ per litre
Electric	0.65kg CO₂ per kWh
E85	1.65kg CO₂ per litre





The conversion factor for Alternative Fuels will be determined by the organisers upon receipt and review of the Alternative Fuel Report.

- D7.8.3 Full credit will be given for energy recovered through regenerative braking.
- D7.8.4 Efficiency will be scored using the following formulas:

$$EFFICIENCY\ SCORE = 100 \frac{(Efficiency\ Factor_{min}/Efficiency\ Factor_{team}) - 1}{(Efficiency\ Factor_{min}/Efficiency\ Factor_{max}) - 1}$$

Where:

$$EFFICIENCY\ FACTOR = \frac{T_{min}/LapTotal_{Tmin}}{T_{team}/Laps_{team}} * \frac{CO_{2min}/LapTotal_{CO2min}}{CO_{2team}/Laps_{team}}$$

 $CO_{2min}$  is the smallest mass of  $CO_2$  used by any competitor whose endurance time  $T_{team}$  is less than 145% of the average laptime of the fastest team that completes the endurance event.

 $CO_{2team}$  is the mass of  $CO_2$  used by the team being scored.

 $T_{min}$  is the lowest Endurance time of the fastest team whose fuel consumption does not exceed 26 litres/100km or energy equivalent of 60.06 kgCO<sub>2</sub>/100km.

T<sub>team</sub> is the combined Endurance times of the drivers in your heat.

Laps<sub>team</sub> is the number of laps driven by the team being scored.

 $LapTotal_{Tmin}$  and  $LapTotal_{CO2min}$  are the number of laps completed by the teams which set  $T_{min}$  and  $CO_{2min}$  respectively.

EfficiencyFactor<sub>min</sub> is calculated using  $CO_{2\text{team}}$  equivalent to 60.06kg  $CO_2/100\text{km}$  and  $T_{\text{team}}$  set to 145% of the average laptime of the fastest team that completes the Endurance event.

- D7.8.5 Vehicles whose average Endurance laptime exceeds 1.45 times the average Endurance laptime of the fastest team that completes the Endurance event, will receive zero (0) points for efficiency.
- D7.8.6 Vehicles whose corrected average fuel consumption per lap exceeds 26 litres/100 km or energy equivalent of 60.06 kgCO2/100 km, will receive zero (0) points for Efficiency.
- D7.8.7 The minimum Efficiency Factor is determined from the maximum allowable CO2/100km and 145% of the corrected average Endurance laptime of the fastest team that completes the Endurance event.
- D7.8.8 Efficiency scores can range from zero points (0) to positive one hundred (100) points.
- D7.8.9 Vehicles which cross the start line following driver change are eligible for Efficiency points.

  Other vehicles will receive a score of zero points (0) for Efficiency.