<thead> $<\!\!\mathrm{tr}\!\!> <\!\!\mathrm{th} \ \mathrm{style}\!\!=\!\!\mathrm{``text-align:left;''}\!\!> <\!\!/\mathrm{th}\!\!> <\!\!\mathrm{th} \ \mathrm{style}\!\!=\!\!\mathrm{``text-align:right;''}\!\!>$ style="text-align:right;"> Prop 1b Prop 2 Prop 2b th style="text-align:right;"> Prop 2b th style="text-align:right;"> th style= align:right;"> Prop 3 </thead> style="text-align:left;width: 120em; "> of Servers of Servers <td style="text-align:rext-alig align:right; width: 15em; font-weight: bold;"> 11.00 style="text-> 9.00 < /td > ctd style = ``text-align:right;width: 15em';15em; "> 9.00 <td style="text-alig *td style="text-align:right; width: 15em; "> 12.00style="text-align:right;width: 15em; font-weight: bold;"> $10.00 < /\mathrm{td} > </\mathrm{tr} >$ Average number of posters (WIP)
td style="text-align:right; width: 15em; font-weight: bold;"> 14.52
style="text-align:right; width: 15em; "> 18.05
td style="text-align:right; width: 15em; "> 13.69
td style="text-align:right; width: 15em; "> 11.97
td style="text-align:right; width: 15em; "> 11.97
td style="text-align:right; width: 15em; font-weight: 15em; "> 8.50
td style="text-align:right; width: 15em; font-weight: 15em; "> 8.50
td style="text-align:right; width: 15em; font-weight: 15em; "> 8.50 bold;"> 7.67 ***table** style="text-align:left; width: 120em;"> Average number of posters in queue (WIQ) ***table** style="text-align:right; width: 15em; font-weight: bold;"> 6.64 ***table** style="text-align:right; width: 15em; font-weight: bold;"> 6.64 ***table** style="text-align:right; width: 15em; font-weight: bold;"> 6.64 15em; "> 8.77 $<\!$ td> $<\!$ td style="text-align:right;width: align:right;width: 15em; "> 6.98 < /td > < td style = "text-align:right; width: 15em; "> 4.16 < /td > 0.68 0.68 align:right; width: bold;">~1.02~<~</tr>15em; font-weight: <td style="text-align:left;width: "> Average wait time (WIP) $120\mathrm{em};$ (in Minutes) <td style="text-align:right; width: 15em; font-weight: bold;"> 2.07 < /td> 2.58 < /td> ign:right;width: 15em; "> 1.96 1.71 <td style="text-align:right;width: <td style="text-align:right;width: align:right; width: 15em; "> 1.21 <td style="text-align:right;width: 15em; font-weight: bold;"> 1.10 < /td > </tr > <td style="text-align:left;width: 120em; "> Average wait time in queue waiting for service (WIQ) (in Minutes) 0.95 "> 1.26 <td style="text-<td style="text-align:right;width: 15em; align:right;width: 15em; "> 1.00 </td> <td style="text-align:right;width: 15em; "> 0.59 </td> <td style="text-align:right;width: 15em; "> 0.09 < 0.14 style="text-align:left; width: 120em;"> Cost of inprocess inventory waiting for service (WIQ) (PerHour) < tdstyle =text-align: right; width: 15em; font-weight: bold;tdstyle = text - align : right; width : 15em;/td > < tdstyle = text - align : right; width : 15em; > 55.88 <tdstyle = text - align: right; width: 15em; > 33.24 < tdstyletext-align: right; width: 15em;> 5.45 < align: right; width: 15em; font-weight: bold; > 8.19/tr > < tdstyle = text - align : left; font - weight : bold; color :white! important; background-color: FireBrick! important; width: 120em; >Costofallin - processinventory(WIP)(Per Hour)align:right;font-weight: bold;color: white !important;background-color: Fire-Brick !important; width: 15em; font-weight: bold;"> 116.14 <td style="text-align:right; font-weight: bold; color: white !important; backgroundcolor: FireBrick !important;width: 15em; "> 144.38 style="text-align:right;font-weight: bold;color: white !important;background-color: Fire-"> 109.54 <td style="text-Brick !important; width: 15em;white !important;background-color: Firealign:right;font-weight: bold;color: "> 95.78style="text-Brick !important; width: <td 15em;white !important;background-color: Firealign:right;font-weight: bold;color: "> 67.98style="text- <td Brick !important; width: 15em;white !important;background-color: Firealign:right;font-weight: bold;color: 66.00 <td style="text-align:right;width: 15em; "> 71.60 <td style="textalign:right; width: 15em; "> 60.75 style="text-align:right; width: "> 60.75 "> 68.00 87.00 81.75 tr > td style="text-align:left;font-weight: bold;color: white !important;background-color: SteelBlue !important;width: 120em; (PerHour)/td > <tdstyleright; font-weight: bold; color: white! important; background-colorSteelBlue!important; width : 15em; font - weight : bold;>< tdstyle = text - align : right; font - weight : bold; color

white! important; background-color: Steel Blue! important; width: 15em; >215.98 < tdstyle = text - align: right; font - weight: bold; color:white! important; background-color: Steel Blue! important; width: 15em; >170.29 < tdstyle = text - align: right; font - weight: bold; color:white!important; background-color: SteelBlue!important; width: 15em; >163.78 < tdstyle = text - align: right; font - weight: bold; color:white! important; background-color: Steel Blue! important; width: 15em; >154.98 < tdstyle = text-align: right; font-weight: bold; color: $white! important; background \ - \ color \quad : \quad SteelBlue! important; width$ 15em; font-weight:bold; > 143.13 < tfoot > <tr > < tdstyle = padding : 0; border : 0; colspan = 100 < tr > < tdstyle = $padding \ : \ 0; border \ : \ 0; colspan \ = \ 100 \ < \ sup \ >< \ /sup \ > \ -Proposal1 \ :$ Decrease printing rate0; colspan = 100 < sup > < /sup > -Proposal1b : Increase printing rate </td >< tdstyle = padding : 0; border : 0; colspan = $100 \, < \, sup \, > < \, /sup \, > - Proposal2 \, : \, SeniorInspector \, < \, /td \, > < \, /tr \, > <$ tr > < tdstyle = padding : 0; border : 0; colspan = 100 < sup > < /sup > $-Proposal2b \ : \ 2SeniorInspectors \ < \ /td \ >< \ /tr \ >< \ td \ style \ =$ $padding \ : \ 0; border \ : \ 0; colspan \ = \ 100 \ < \ sup \ >< \ /sup \ > \ -Proposal3 \ :$ $Increase printing rate and 2 Senior Inspectors \ < \ /td \ >< \ /tr \ >< \ /tfoot \ ><$

/table >