

Carlos Felipe Alcala Perez

Principal Research Engineer

contact

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Milwaukee, Wisconsin
53202, USA

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LinkedIn://alcala21
GitHub://alcala21

languages

spanish (native)
english (fluent)

programming

R, Python, Matlab,
Modelica, L^AT_EX,
RMarkdown, Bash

applications

Simulink, Dymola,
RStudio, Git, Github,
Visual Studio Code

certifications

Statistics with R
Machine Learning
Data Science

education

2007–2011 **Doctor of Philosophy** in Chemical Engineering
University of Southern California. Los Angeles, California.

2005–2007 **Master of Science** in Chemical Engineering
The University of Texas at Austin. Austin, Texas.

1999–2004 **Bachelor of Science** in Chemical Engineering
Technological Institute of Ciudad Madero. Ciudad Madero, Mexico
Summa Cum Laude.

research interests

Multivariate Statistical Fault Detection and Diagnosis, Data Analysis, Machine Learning, Tuning and Monitoring of PID Controllers, Optimization, Self-optimizing control, Extremum-seeking control

experience

full time

2017 – Now **Johnson Controls International** Milwaukee, Wisconsin.
Principal Research Engineer.

- I am currently working in the development and implementation of self-optimizing control methods to improve the efficiency of heating, ventilation and air conditioning (HVAC) systems. A patent has been filed.
- I am working in the implementation of artificial intelligence methods to optimize the operation of HVAC systems. A patent has been filed.
- I am involved in the development and transfer of research projects into products and applications.
- I worked in the development of methods to reject pressure disturbances in control valves. A patent was filed.

2015 – 2017 **Johnson Controls International** Milwaukee, Wisconsin.
Senior Research Engineer

- Developed methods for monitoring the performance of PID controllers. Three patents were granted.
- Developed a method to detect steady state operation in HVAC equipment. A patent was filed.
- Developed method to reduce energy consumption in wireless thermostats while keeping acceptable comfort standards. A patent was filed, and another one was granted.

- 2013 – 2015 **Johnson Controls BE Servicios** Mexico City, Mexico.
Senior Research Engineer
- Developed data-driven methods for fault detection and diagnosis in connected chillers. A patent was filed.
- 2011 – 2013 **Johnson Controls, Inc** Milwaukee, Wisconsin.
Senior Research Engineer
- Developed a method for adaptive sampling of PID controllers. A patent was granted.

internships

- 2010 **The Dow Chemical Company** Freeport, Texas
Summer Research Intern
 Developed an Excel application for multivariate statistical monitoring of continuous and batch processes.
- 2009 **Capstone Technology** Seattle, Washington
 2007 *Summer Engineering Intern*
 2006
- Developed a multivariate image analysis application to monitor combustion efficiency in furnaces.
 - Developed a PLS application for statistical modeling of chemical processes.
 - Developed a PCA application for detection and diagnosis of sensor and process faults.
- 2008 **NMC North Microelectronics** Beijing, China
Summer Engineering Intern
- Developed a PCA application for monitoring the operation of a semiconductor manufacturing process.

awards

- 2015 **1st Place - 2015 BE TechChallenge** Building Efficiency, Johnson Controls Inc.
 I won the annual company-wide innovation competition at JCI.
- 2007 **Roberto Rocca Fellowship** University of Southern California
 I was awarded a fellowship from the Roberto Rocca Education Program to do my PhD at USC.
- 2005 **Fulbright Scholarship** University of Texas at Austin
 I was awarded a Fulbright scholarship to do my Masters degree at UT Austin.

publications

Patents

Control system with response time estimation and automatic operating parameter adjustment
 Carlos F. Alcala Perez, Timothy I. Salsbury
 US Patent 10324424, 2019

Control system with response time estimation

Carlos F. Alcala Perez, Timothy I. Salsbury

US Patent 10317856, 2019

Normalized indices for feedback control loops

Timothy I. Salsbury, Carlos F. Alcala Perez

US Patent 9920943, 2018

Building climate control system with decoupler for independent control of interacting feedback loops

Timothy I. Salsbury, Carlos F. Alcala Perez, John M. House, Christopher R. Amundson

US Patent 10253997, 2017

Control system with dimension reduction for multivariable optimization

Timothy I. Salsbury, Carlos F. Alcala Perez, John M. House

US Patent App. 15/476,465, 2017

Thermostat with efficient wireless data transmission

Timothy I. Salsbury, Carlos F. Alcala Perez, Homero L. Noboa

US Patent App. 15/618,492, 2017

Control system with asynchronous wireless data transmission

Carlos F. Alcala Perez, Kirk H. Drees

US Patent App. 15/619,203, 2017

Systems and methods for steady state detection

Carlos F. Alcala Perez

US Patent App. 15/449,732, 2017

Systems and methods for automatically creating and using adaptive pca models to control building equipment

Carlos F. Alcala Perez

US Patent App. 15/279,336, 2016

Systems and methods for adaptive sampling rate adjustment

Carlos F. Alcala Perez, Timothy I. Salsbury

US Patent 9395708, 2016

Building management system with predictive diagnostics

Carlos F. Alcala Perez, S.F. Hamilton

US Patent App. 15/188,824, 2016

Building management system with voting-based fault detection and diagnostics

Carlos F. Alcala Perez

US Patent App. 14/744,761, 2015

Feedback control system with normalized performance indices for setpoint alarming

Timothy I. Salsbury, Carlos F. Alcala Perez, Michael J. Ajax

US Patent 10197977, 2015

Journal Papers

A method for setpoint alarming using a normalized index

Carlos F. Alcala, Timothy I. Salsbury

Control Engineering Practice 60.3 (2017) pp. 1–6. 2017

An extremum-seeking control method driven by input–output correlation

Timothy I Salsbury, John M House, Carlos F Alcala, Yaoyu Li

Journal of Process Control 58 (2017) pp. 106–116. Elsevier, 2017

Analysis and generalization of fault diagnosis methods for process monitoring

Carlos F. Alcala, S. Joe Qin

Journal of Process Control 21.3 (2011) pp. 322–330. 2011

Generalized reconstruction-based contributions for output-relevant fault diagnosis with application to the tennessee eastman process

Gang Li, Carlos F. Alcala, S. Joe Qin, Donghua Zhou

Control Systems Technology, IEEE Transactions on 19.5 (Sept. 2011) pp. 1114–1127. 2011

Reconstruction-based contribution for process monitoring with kernel principal component analysis

Carlos F. Alcala, S. Joe Qin

Industrial & Engineering Chemistry Research 49.17 (2010) pp. 7849–7857. 2010

Reconstruction-based contribution for process monitoring

Carlos F. Alcala, S. Joe Qin

Automatica 45.7 (2009) pp. 1593–1600. 2009

Conference Papers

Self-optimizing Control of an Air Source Heat Pump

Zhongfan Zhao, Yaoyu Li, Timothy I Salsbury, Carlos F Alcala, John M House

2019 American Control Conference (ACC), 2019

Identification of a Self-Optimizing Control Structure from Normal Operating Data

Carlos F Alcala, Timothy I Salsbury, John M House

2019 American Control Conference (ACC), 2019

Decoupling Method for PI Controllers via Setpoint Modification Applied to HVAC Systems

Timothy I. Salsbury, John M. House, Carlos F. Alcala

Proceedings of the Dynamic Systems and Control Conference, 2018

Reduction of Transmissions in Wireless Thermostats with Send-on-Delta Sampling and a Deadband Filter

C. F. Alcala, T. I. Salsbury

Proceedings of the 2018 Annual American Control Conference (ACC), 2018

Model Selection for Predicting the Return Time from Night Setback

John E Seem, John M House, Carlos F Alcala

Proceedings of the International High Performance Buildings Conference, 2016

Two new normalized EWMA-based indices for control loop performance assessment

Timothy I. Salsbury, Carlos F. Alcala

Proceedings of the American Control Conference (ACC), 2015

Monitoring of dynamic processes with subspace identification and principal component analysis

Ricardo Dunia Carlos F. Alcala, S. Joe Qin

Proceedings of the 8th IFAC International Symposium on Fault Detection, Supervision and Safety of Technical Processes, 2012, Mexico City, Mexico

Unified analysis of diagnosis methods for process monitoring

Carlos F. Alcala, S. Joe Qin

Proceedings of the 7th IFAC International Symposium on Fault Detection, Supervision and Safety of Technical Processes, 2009, Barcelona, Spain

Unification of contribution analysis for process monitoring

Carlos F. Alcala, S. Joe Qin

Proceedings of the 2008 AIChE Annual Meeting, 2008, Philadelphia, USA

Reconstruction-based contribution for process monitoring

Carlos Alcala, S. Joe Qin

Proceedings of the 17th IFAC World Congress, 2008, Seoul, Korea