



ML FOR PREDICTIVE MAINTENANCE

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WHY

REDUCE ACCIDENTAL AND CATASTROPHIC FAILURES

Accidental failures vs maintenance intervention

- More expensive
- More downtime
- Safety hazard

USING PROCESS INFORMATION

Analyzing machines data

- Future useful knowledge
- Spot hidden peculiarity
- Improve awareness



HOW

PRELIMINARY DATA ANALYSIS

- Polishing
- Exploration
- Estimate parameters

MACHINE LEARNING TECHNIQUES

Neural networks for data forecasting

- Long short-term memory
- Convolutional neural networks



WHAT

DISCOVERIES FROM DATASET

- Link between part failures and sensors reading
- Autocorrelation

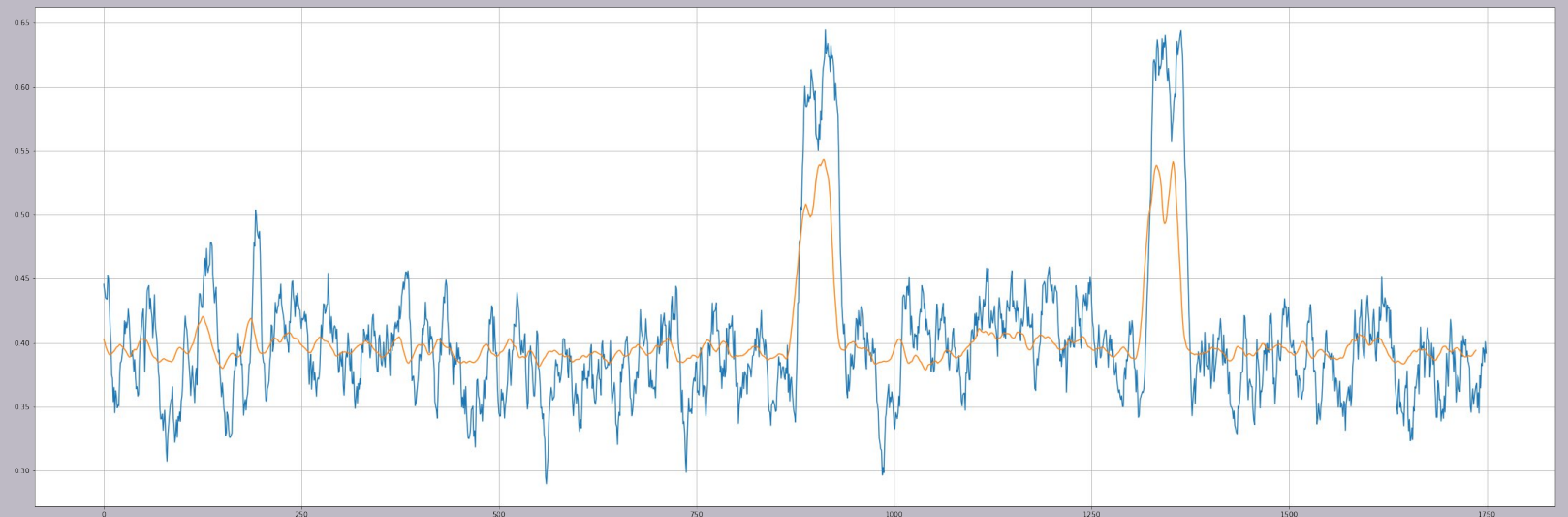
TRAINING AND TESTING

- Machine 1 and failure 4
- 80/20 split
- 24 past data point window

WHAT

LSTM RESULTS

0.01438 MSE (on normalized data)



WHAT

CNN RESULTS

0.01478 MSE (on normalized data)

