
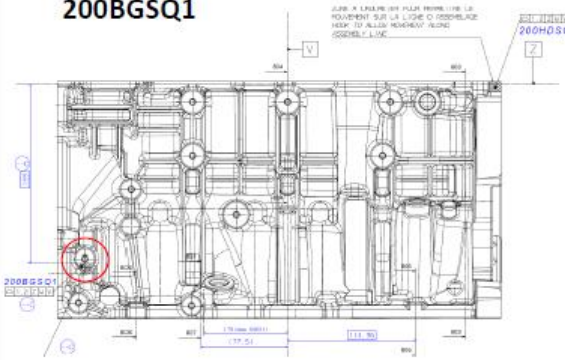
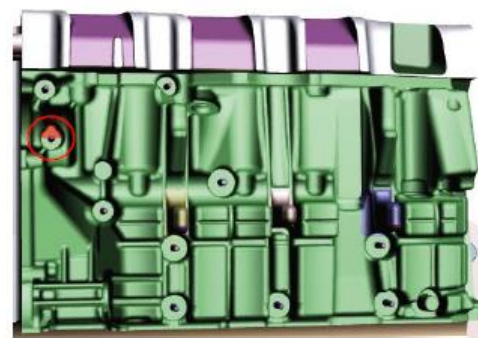


INY5 M07J

	200BGSQ1				0.1765
		1.3765	0.0000	1.2000	1.3765
	X	117.6306	117.6306		0.0000
	Y	131.3117	132.0000		-0.6883
	Z	-205.3192	-205.3192		0.0000

forma cara 200 zona BG / YX

200BGSQ1


	Valor real	Valor nom.	Tol. inf.	Tol. sup.	Desueroch
200BGSQ1	1.291	0.000	1.200	0.091	1.291
X	182.025	180.000			0.000
Y	176.846	176.200			0.646
Z	-158.515	-158.515			0.000

forma cara 200 zona BG / YX

Exceso material pieza:
valor real menor que 176.200 (nominal)
Aportar material con Spark Depo
Ej: 175.300


Faltas material pieza:
valor real mayor que 176.200 (nominal)
Quitar material con piedra fina
Ej: 176.846

NO SE PUEDE TOCAR


	PTSQ1				0.1828
		1.3828	0.0000	1.2000	1.3828
	X				
	Y				
	Z				


forma punto triple 1

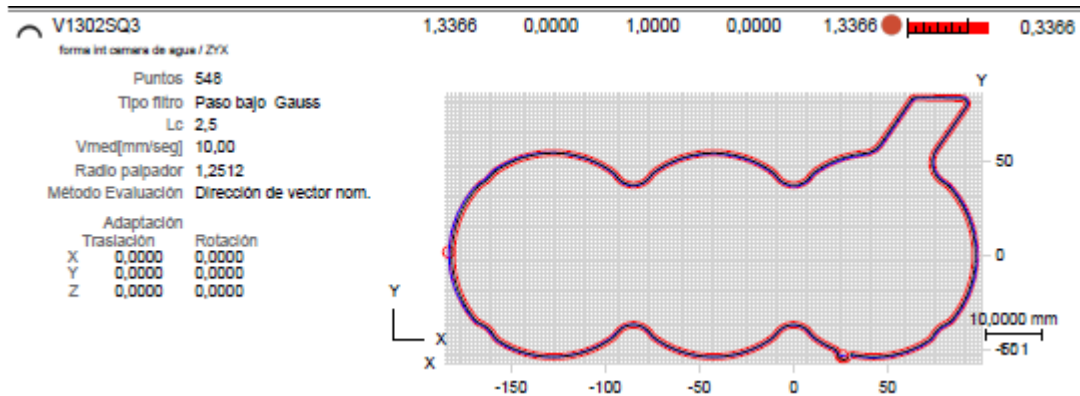
CAMBIAR PIN

	4102L3				0.0616
	128.3616	127.7000	128.3000	127.1000	0.6616
	loc cara 4102 / Y				

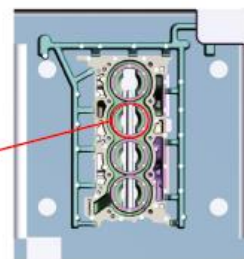
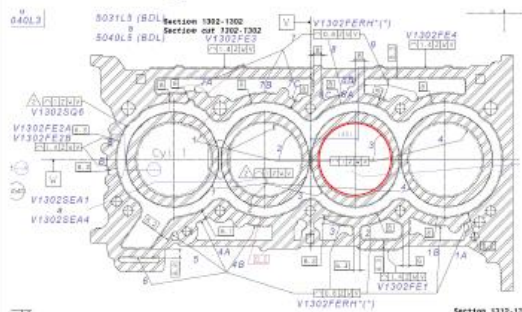
CAMBIAR PIN

	4122SQ2				0.0531
		1.0531	0.0000	1.0000	1.0531
X	-33.2562	-33.7299			0.4737
Y	-77.4959	-77.8175			0.3217
Z	-135.4080	-135.3980			-0.0100
	forma int 4122 / ZYX				

	V1302SQ3				0.3366
		1.3366	0.0000	1.0000	1.3366
X	25.3760	25.0914			0.2846
Y	-54.7016	-55.3062			0.6046
Z	1.0000	1.0000			0.0000
	forma int camara de agua / ZYX				




V1302SQ3A

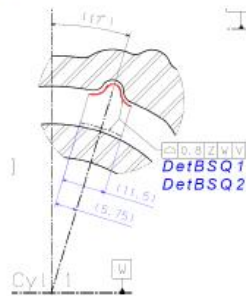


Faltas material pieza:
Quitar material con piedra fina

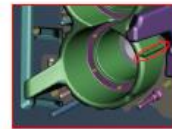
Exceso material pieza:
Aportar material con Spark Depo

	DETBSQ1				0.0213
		1.2213	0.0000	1.2000	1.2213
X	28.1709	28.6186			-0.4477
Y	-54.2221	-54.6374			0.4153
Z	1.0000	1.0000			0.0000
	forma detalle B sup / ZYX				

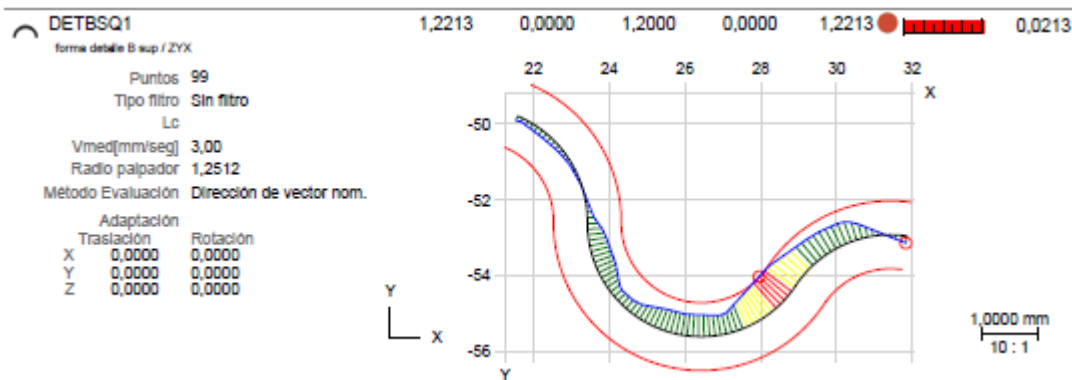
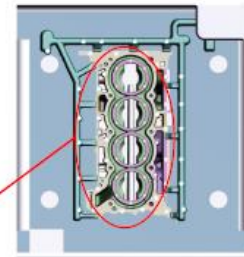
DetBSQ1



Faltas material pieza:
Limpiar contorno exterior WJ



Exceso material pieza:
Aportar material con Spark Depo/soldadura



	600L1				
	207.9217	207.3000	207.9000	206.7000	0.0217
	loc cara 600 en Z				0.6217

	FP2L2				0.1276
	1.3276	0.0000	1.2000		1.3276
	Y -58.0362	-58.7000			0.6638

loc paso cara paliers (58,7) Z=205