





INY6 M09J

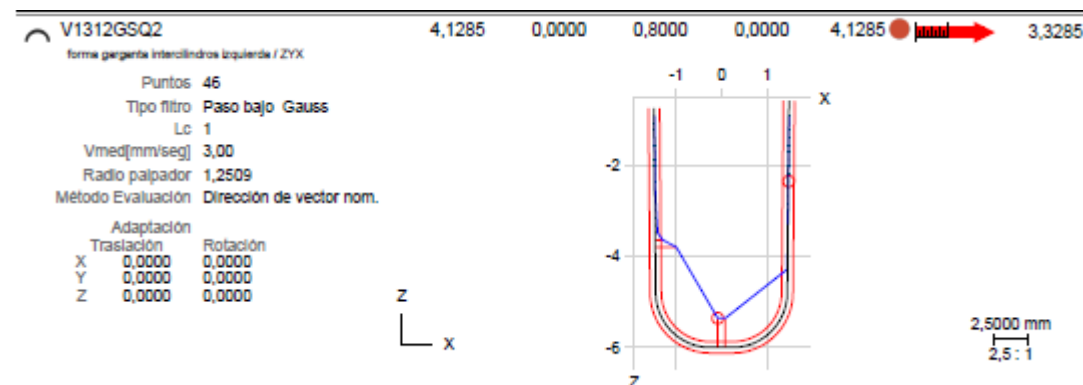
	F100SQ3				0.0697
		2.0697	0.0000	2.0000	2.0697
	X	-171.8827	-171.9098		0.0271
	Y	169.8353	169.8353		0.0000
	Z	-175.2598	-174.2253		-1.0345
	forma paso inf acoplamiento				
	F100SQ3_LS				0.0431
		2.0431	0.0000	2.0000	2.0431
	X	-172.3598	-172.3865		0.0267
	Y	162.9151	162.9151		0.0000
	Z	-175.2589	-174.2377		-1.0212
	forma paso inf acoplamiento				

LIMPIAR MOLDE


	500L1				-0.0639
	1.7361	2.0000	2.5000	1.8000	-0.2639
	position cara 500 en Z				

LIMPIAR MOLDE ZONA DEL WATER JACKET ENTRE CILINDROS


	V1312GSQ2				3.3285
		4.1285	0.0000	0.8000	4.1285
	X	-0.0902	-0.0802		-0.0100
	Y	0.0000	0.0000		0.0000
	Z	-3.9358	-6.0000		2.0642
	forma garganta intercylindros izquierda / ZYX				



CAMBIAR PIN

	6002L4				-1.5463
	155.9537	158.4000	159.3000	157.5000	-2.4463
	loc fond 6002 / Z (158,4)				

CAMBIAR PIN

	6008L4				-1.3775
	156.1225 loc fond 6008 / Z (158,4)	158.4000	159.3000	157.5000	-2.2775