




INY4 M25B

CAMBIAR PIN

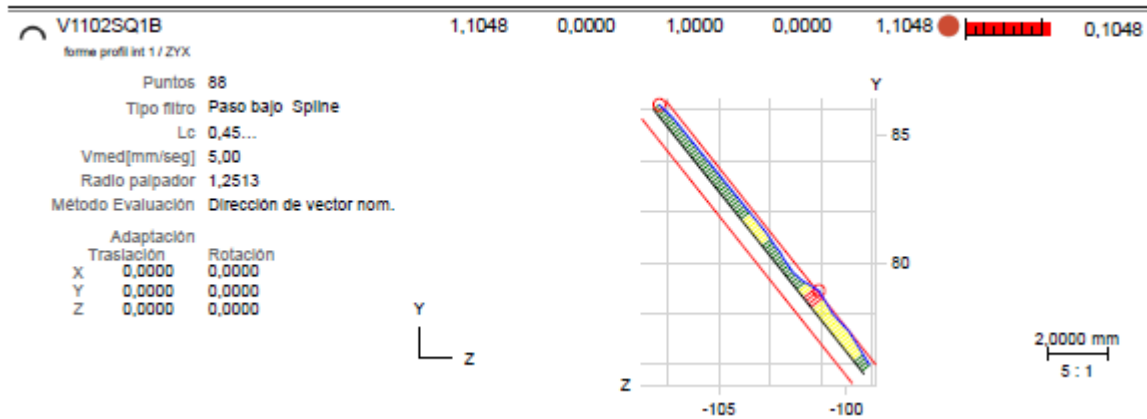
	1041L2				0.0765
	169.6765	168.7000	169.6000	167.8000	0.9765
	loc fond 1041 / X				

NO SE PUEDE CAMBIAR EN MAQUINA

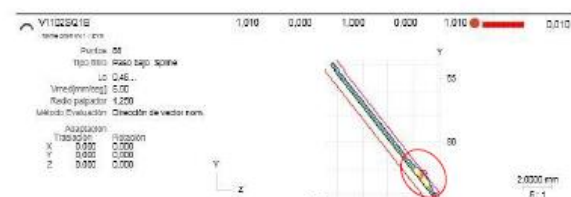
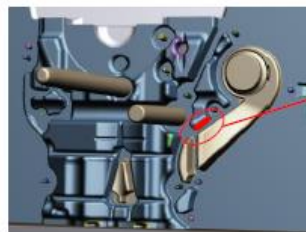
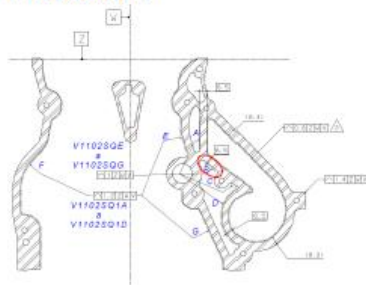
	3072L2				-0.1297
	182.5703	183.3000	183.9000	182.7000	-0.7297
	loc face 3072 / X				

	V1102SQ1B				0.1048
	1.1048	0.0000	1.0000		1.1048
	X 200.9855	201.0000			-0.0145
	Y 78.8341	78.4900			0.3440
	Z				

-CARA 300 ► -V1102





V1102SQ1B

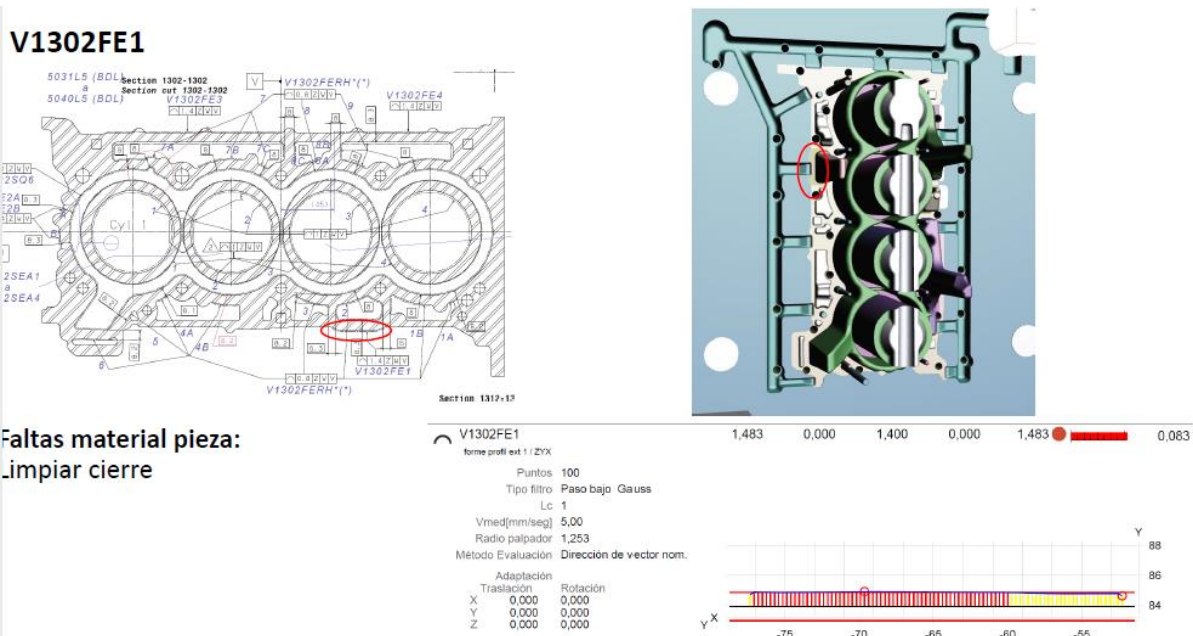
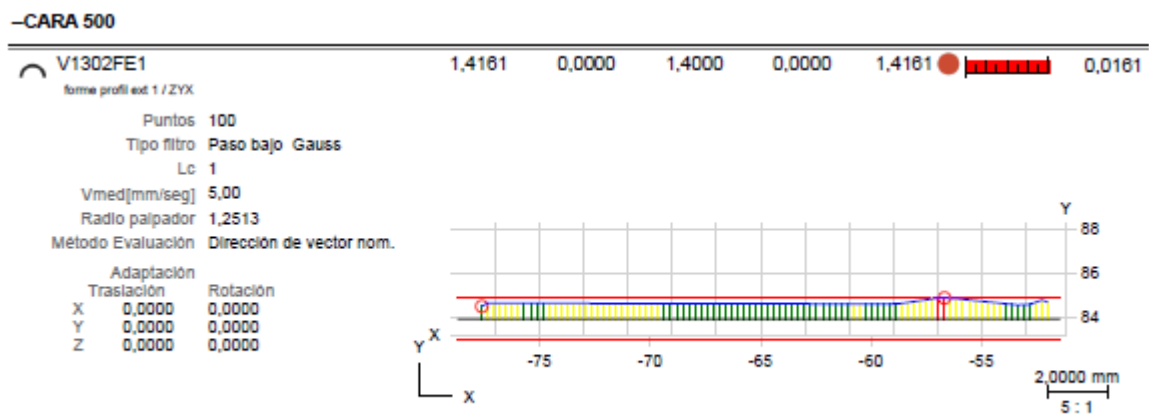


Exceso material pieza:
Aportar material con Spark Depo


CAMBIAR PIN


	4102L1				0.1080
		1.5080	0.0000	1.4000	1.5080
	Z	-47.6169	-48.0000		0.3831
	X	-179.0494	-178.4000		-0.6494
	loc 4102 / ZX (4,98)				

	V1302FE1				0.0161
		1.4161	0.0000	1.4000	1.4161
	X	-56.6845	-56.6845		0.0000



CAMBIAR PIN

	6070L2				-0.0240
		191.0760	192.0000	192.9000	191.1000
					-0.9240
	loc fond 6070 / Y				

	FP3SQ3			0.0308
		0.8308	0.0000	0.8308
	X	-23.6381	-23.6381	0.0000
	Y	-165.4828	-165.4864	0.0036
	Z	10.3771	10.7925	-0.4154
	forme flanc de palier 3 / ZYX			