



INY5 M09J

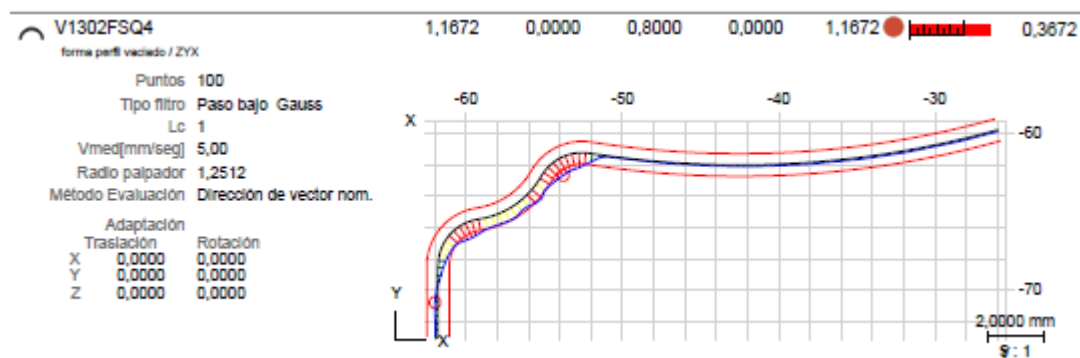
CAMBIAR PIN

	6004L4				-0.4744
	157.0256 loc fond 6004 / Z (158,4)	158.4000	159.3000	157.5000	-1.3744


LIMPIAR MOLDE

	V1302FSQ4			0.3672	
		1.1672	0.0000	0.8000	1.1672
	X	-54.0751	-54.4332		0.3581
	Y	-62.2991	-61.8383		-0.4608
	Z	0.9986	0.9983		0.0002

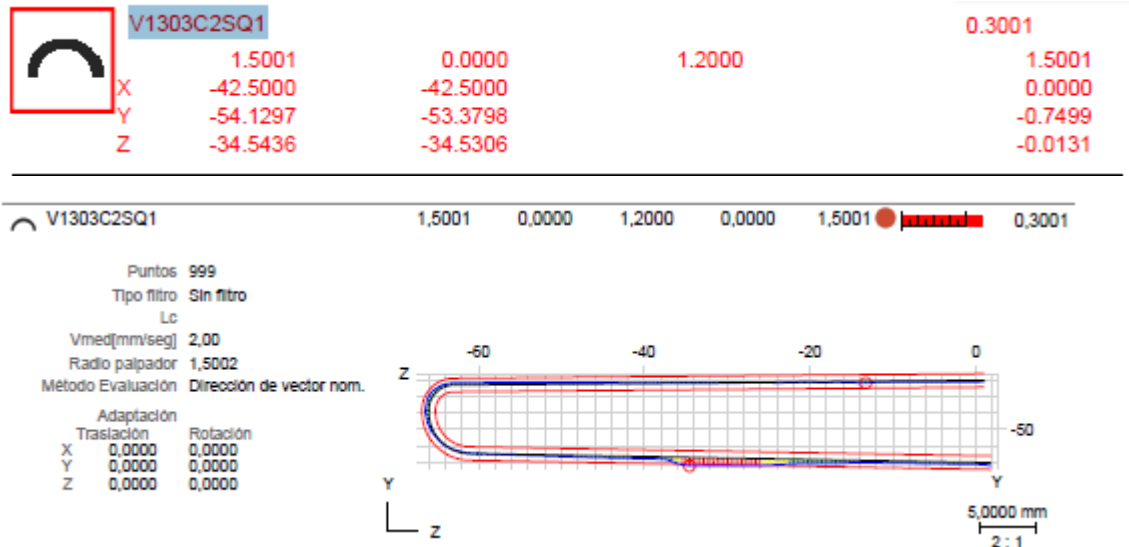
forma perfil vaciado / ZYX



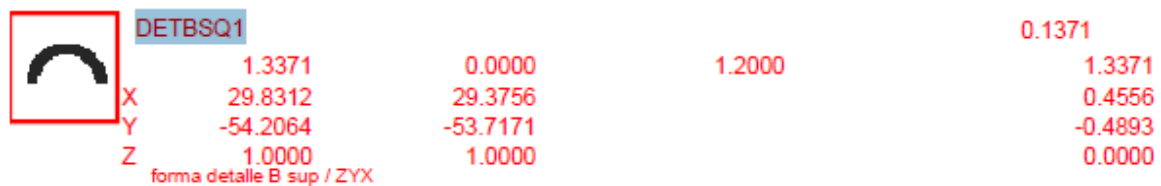
LIMPIAR MOLDE

	500L1				-0.1423
	1.6577 position cara 500 en Z	2.0000	2.5000	1.8000	-0.3423

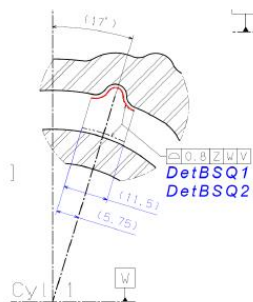
APORTAR MATERIAL AL MOLDE



CORREGIR EN EL MOLDE

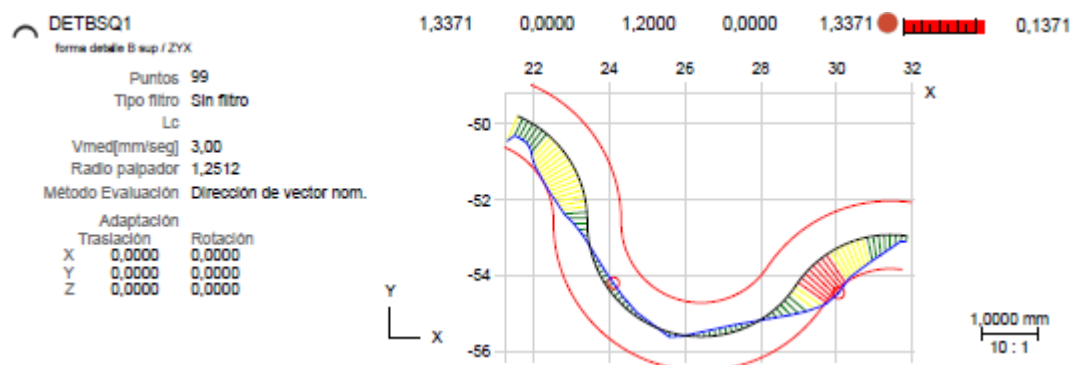


DetBSQ1




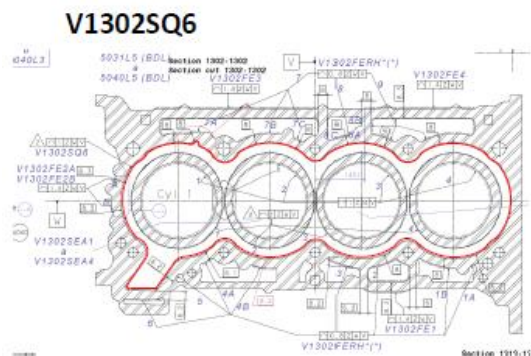
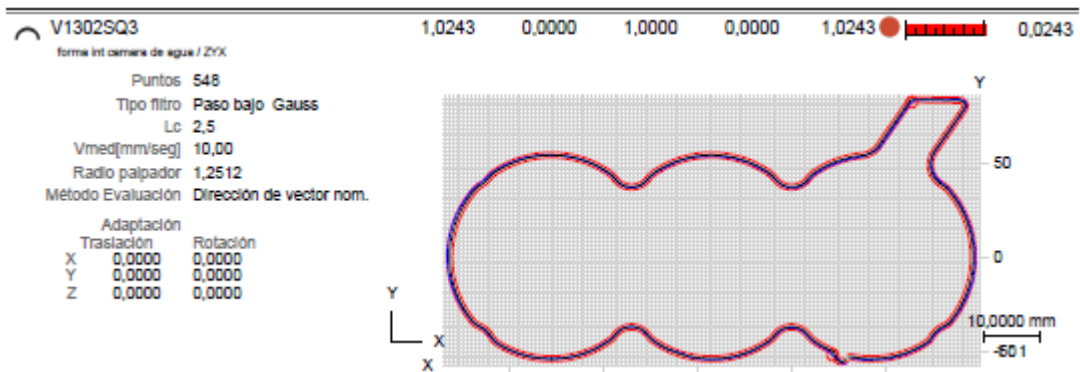
Faltas material pieza:
Limpiar contorno exterior WJ

Exceso material pieza:
Aportar material con Spark Depo/soldadura

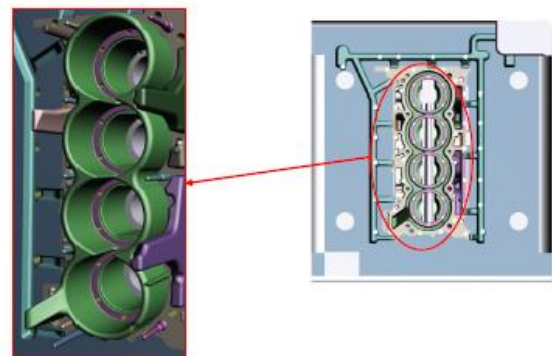


APORTAR MATERIAL AL MOLDE

	V1302SQ3				0.0243
		1.0243	0.0000	1.0000	1.0243
X		22.7581	23.2554		-0.4973
Y		-51.7566	-51.6343		-0.1223
Z		1.0000	1.0000		0.0000
	forma int camara de agua / ZYX				



Faltas material pieza:
 Limpiar contorno exterior WJ



Exceso material pieza:
 Aportar material con Spark Depo/soldadura