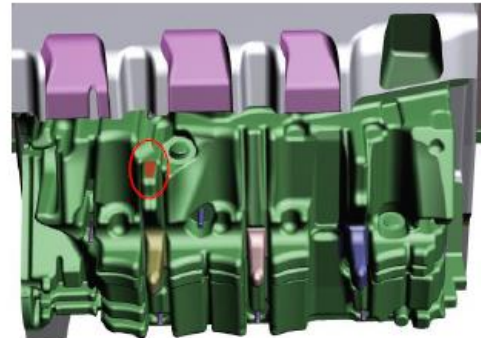
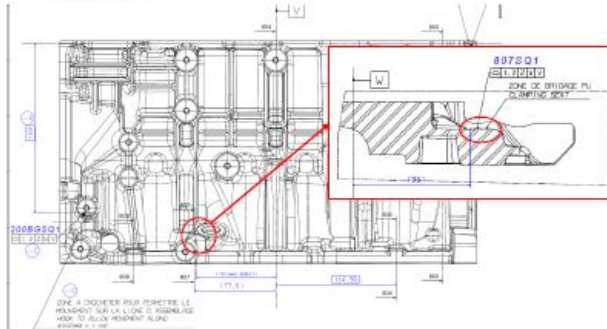


807SQ1



	Valor real	Valor nom.	Tot. inf.	Tot. sup.	Desviación
807SQ1					0.798
X	1.908	0.000		1.200	1.908
Y	106.222	106.222			0.025
Z	<u>578.910</u>	<u>578.954</u>			<u>0.063</u>
Forme section 657 (ZYX)		77.917			0.000

→ **Exceso material pieza:**

valor real (absoluto) menor que 179.564 (nominal)

Aportar material con Spark Depo


Ej: 178.610 (valor absoluto)

→ Faltas material pieza:

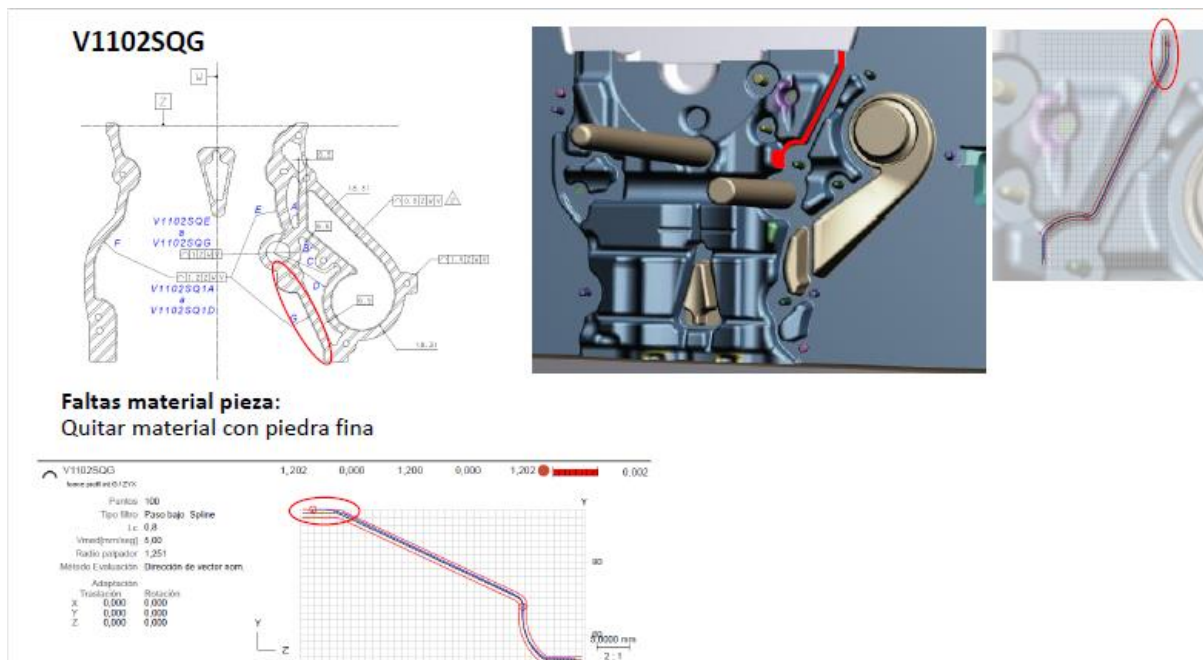
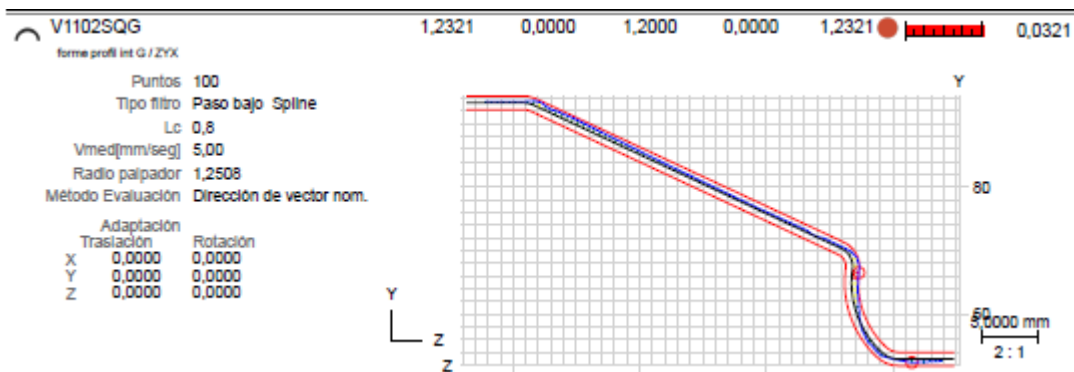
valor real (absoluto) mayor que 179.564 (nominal)

Quitar material con piedra fina

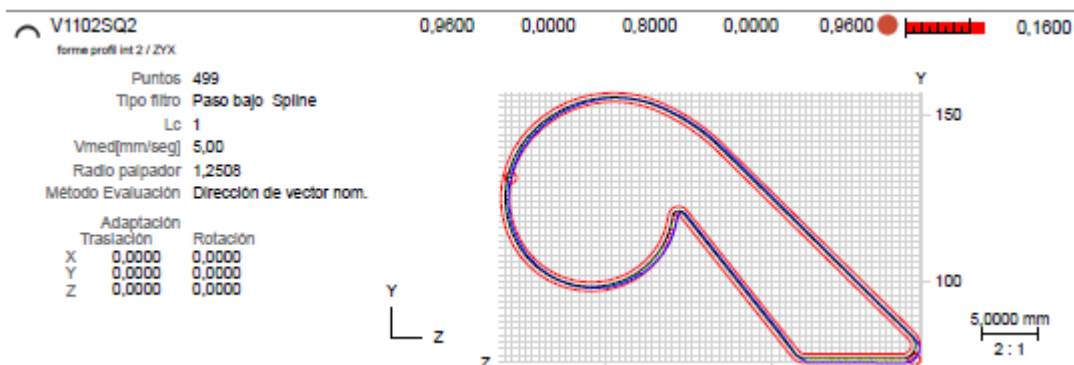
Ej: 180.015 (valor absoluto)

	807SQ1			0.3816
		1.5816	0.0000	1.2000
X	100.7352	100.7145		0.0207
Y	-178.6294	-179.4200		0.7905
Z	74.8231	74.8231		0.0000
	forme section 807 /ZYX			

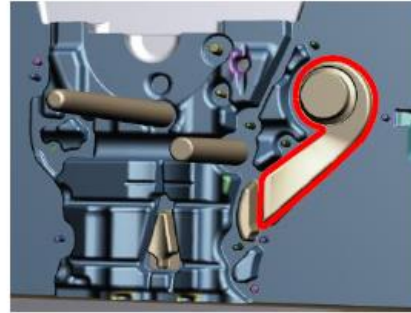
V1102SQG				0.0321
	1.2321	0.0000	1.2000	1.2321
X	201.0000	201.0000		0.0000
Y	66.6022	66.6722		-0.0700
Z	-145.8735	-146.4856		0.6121
forme profil int G / ZYX				



	V1102SQ2	0.9600	0.0000	0.8000	0.1600
	X	201.0000	201.0000		0.0000
	Y	77.7012	78.0631		-0.3619
	Z	-58.1284	-58.4437		0.3153
	forma perfil int 2 / ZYX				



V1102SQ2



Faltas material pieza:
Quitar material con piedra fina

Exceso material pieza:
Aportar material con Spark Depo

ARA 300 - V1102



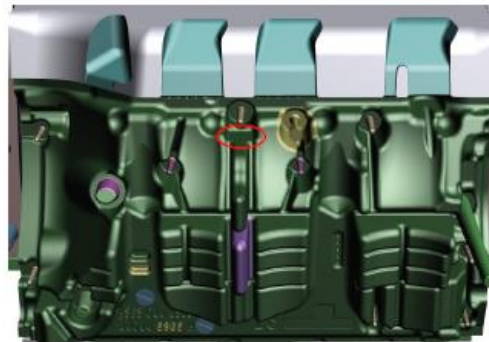
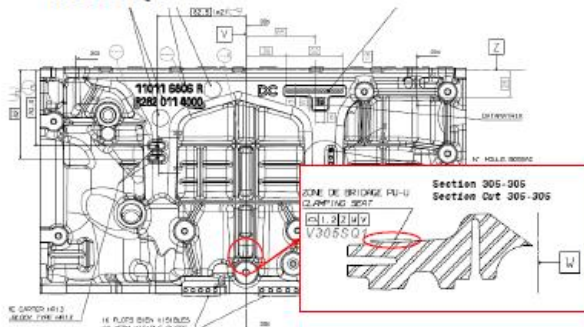
V305SQ1

0.5399

	1.7399	0.0000	1.2000	1.7399
X	-101.5184	-101.4956		-0.0228
Y	-173.8316	-174.7012		0.8697
Z	5.7397	5.7397		0.0000

forme zone bridge V305

V305SQ1



	Valor real	Valor nom.	Tol. sup.	Tol. inf.	Desviación
V305SQ1	1.489	0.000	1.200		0.289
X	-109.370	-109.951			1.489
Y	-174.163	-174.907			-0.019
Z	5.7397	5.7397			0.744

Exceso material pieza:

valor real (absoluto) menor que 174.907 (nominal)

Aportar material con Spark Depo

Ej: 174.163 (valor absoluto)

Faltas material pieza:

valor real (absoluto) mayor que 174.907 (nominal)

Quitar material con piedra fina

Ej: 175.105 (valor absoluto)

CAMBIAR PIN



5031L4

65.2580

loc fond 5031 / Z


66.6000

67.5000

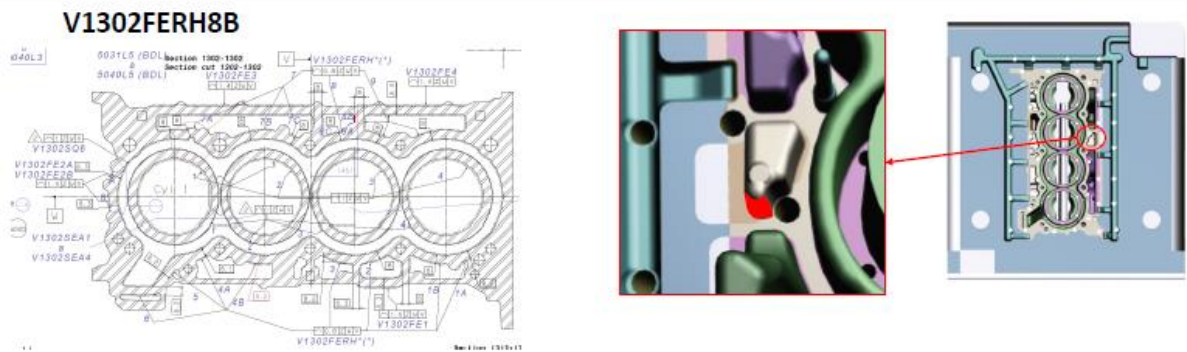
65.7000

-0.4420

-1.3420

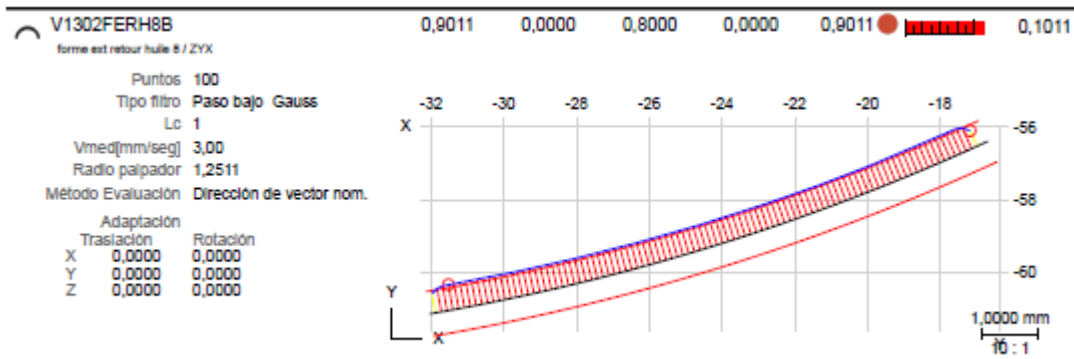
	V1302FERH8B					0.1011
		0.9011	0.0000	0.8000	0.9011	
	X	-31.4816	-31.4010		-0.0806	
	Y	-60.5729	-61.0162		0.4433	
	Z	0.0000	0.0000		0.0000	


forme ext retour huile 8 / ZYX



Faltas material pieza:
Quitar material con piedra fina

Exceso material pieza:
Aportar material con Spark Depo



	1001D1				0.0832
	115.1732	114.8900	115.0900	114.6900	0.2832
	Diam reten cigueñal palier 5				