



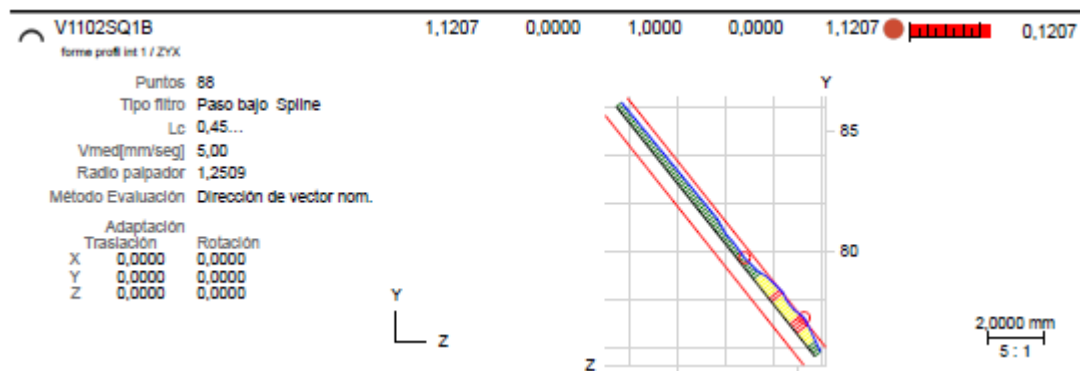
INY3 M25B

FALTA MATERIAL EN EL LAMADO

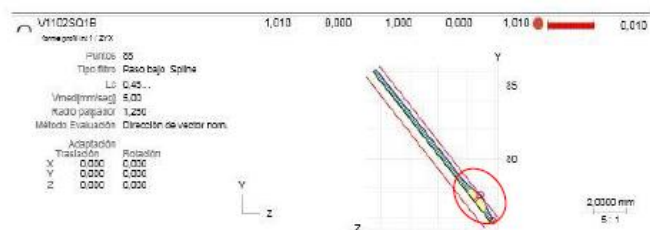
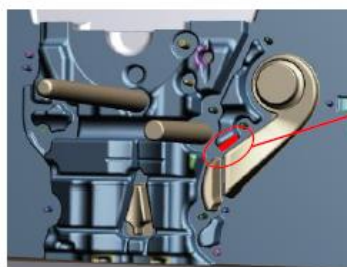
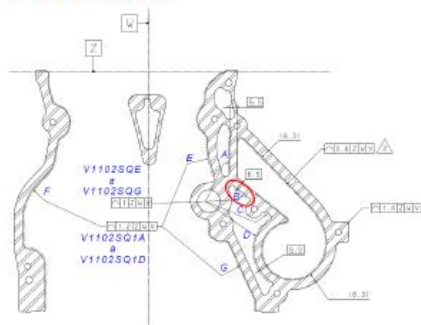
	3072L2				-0.5512
	182.1488	183.3000	183.9000	182.7000	-1.1512
	loc face 3072 / X				

APORTAR MATERIAL AL MOLDE

	V1102SQ1B				0.1207
	1.1207	0.0000	1.0000		1.1207
	X 200.9853	201.0000			-0.0147
	Y 77.1688	76.8198			0.3490
	Z -99.8286	-100.2668			0.4382
	forme profil int 1 / ZYX				




V1102SQ1B




Exceso material pieza:
Aportar material con Spark Depo


CAMBIAR PIN

	4102L1				0.0271
		1.4271	0.0000	1.4000	1.4271
Z		-47.5375	-48.0000		0.4625
X		-178.9434	-178.4000		-0.5434
	loc 4102 / ZX (4,98)				


LIMPIAR ZONA DEL MOLDE



	4121SQ1				0.0034
		1.2034	0.0000	1.2000	1.2034
X		-105.8293	-105.8293		0.0000
Y		-95.8422	-95.2668		-0.5754
Z		-143.4823	-143.6582		0.1759
	forme face 4121 / ZYX				

CAMBIAR PIN

	4140L2				0.1186
		57.1186	56.4000	57.0000	55.8000
	loc fond 4140 / Y				

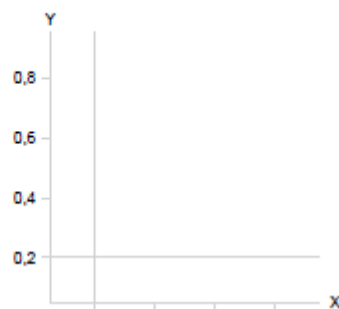
APORTAR MATERIAL AL MOLDE

	V1302FERH6				0.0628
		0.8628	0.0000	0.8000	0.8628
X		152.1252	152.1177		0.0075
Y		92.0593	91.6280		0.4313
Z		1.0000	1.0000		0.0000
	forme ext retour huile 6 / ZYX				

	V1302FERH6	0,8628	0,0000	0,8000	0,0000	0,8628		0,0628
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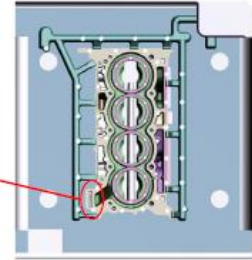
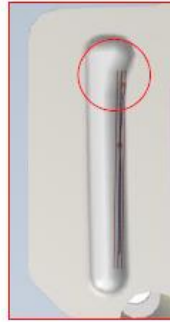
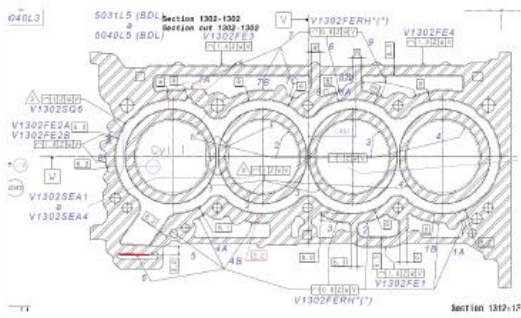
Puntos
 Tipo filtro
 Lc
 Vmed[mm/seg]
 Radio palpador
 Método Evaluación
 Adaptación
 Traslación Rotación
 X
 Y
 Z

Y
X

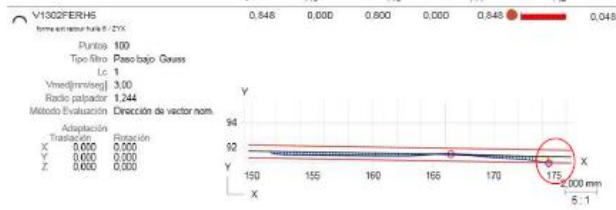


10,0000 mm
1 : 1

V1302FERH6



Faltas material pieza: Quitar material con piedra fina



Exceso material pieza: Aportar material con Spark Depo

