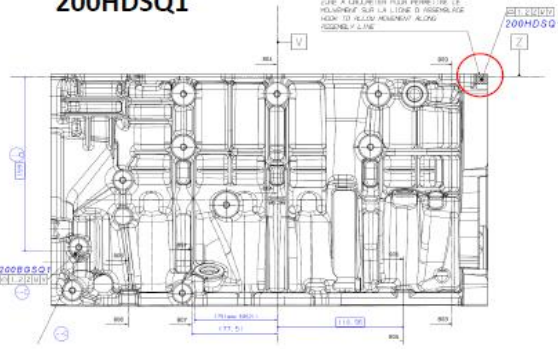
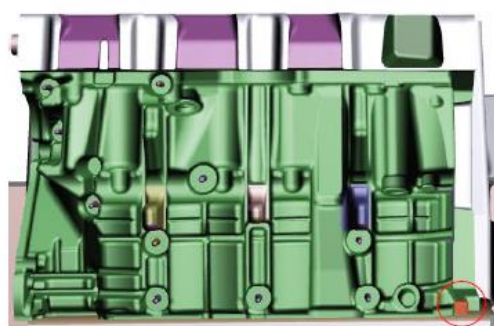
	200HDSQ1				0.0104
		1.6104	0.0000	1.6000	1.6104
	X	-185.9899	-185.9899		0.0000
	Y	124.1052	123.3000		0.8052
	Z	-0.5990	-0.5990		0.0000
forme Face 200 zone HD / YX					

200HDSQ1



	Valor real	Valor nom.	Tol. inf.	Tol. sup.	Desviación
200HDSQ1	0.821	0.000	1.600		0.821
X	-185.9899	-185.9899			0.000
Y	123.710	123.3000		0.410	
Z	-2.587	-2.587			0.000


forme Face 200 zone HD / YX




→ **Exceso material pieza:**
valor real menor que 123.300 (nominal)
Aportar material con Spark Depo
Ej: 124.710

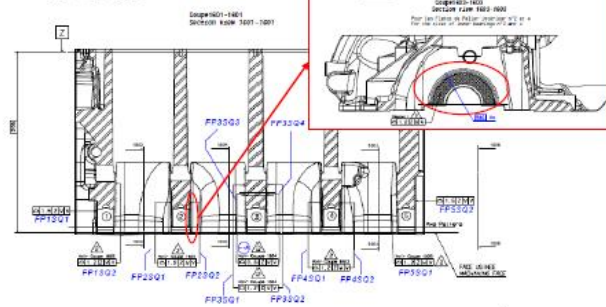
→ **Faltas material pieza:**
valor real mayor que 123.300 (nominal)
Quitar material con piedra fina
Ej: 122.856

LIMPIAR ZONA EN EL MOLDE

	3072L2				-0.0241
	182.6759	183.3000	183.9000	182.7000	-0.6241
	loc face 3072 / X				

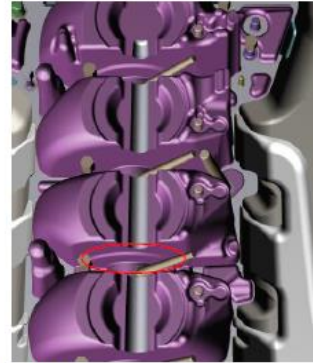
	FP1SQ1				0.0319
		1.5319	0.0000	1.5000	1.5319
	X	24.5445	24.5445		0.0000
	Y	-196.1949	-196.1949		0.0000
	Z	179.0840	179.8500		-0.7660
forme flanc de palier 1 / ZYX					

FP1SQ2



Faltas material pieza:
SOLO SE PUEDE LIMPIAR ALUMINIO

Exceso material pieza:
NO TOCAR



FP3SQ4

	0.9557	0.0000
X	-7.9955	-7.9955
Y	-162.1207	-162.1166
Z	-11.2997	-10.8219

forme flanc de palier 3 / ZYX

0.8000

0.1557

0.9557
0.0000
-0.0042
-0.4778