


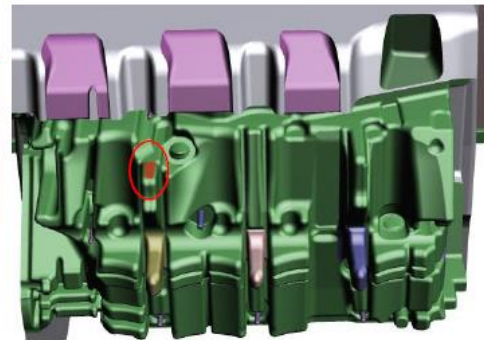
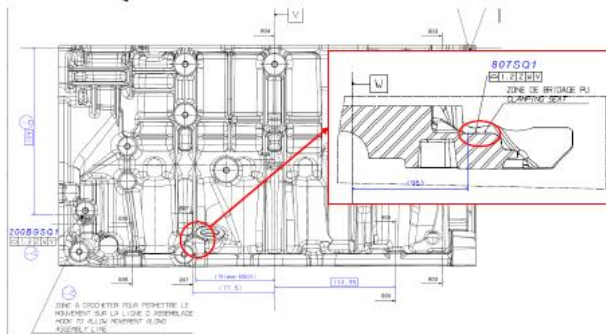
INY1 M24B

## CAMBIAR PIN

	<b>2042L2</b>				<b>0.3518</b>
	<b>119.0518</b>	<b>117.8000</b>	<b>118.7000</b>	<b>116.9000</b>	<b>1.2518</b>
	<b>loc fond 2042 / Y</b>				

	<b>807SQ1</b>				<b>0.1792</b>
	<b>1.3792</b>	<b>0.0000</b>	<b>1.2000</b>	<b>1.3792</b>	<b>1.3792</b>
	<b>X 100.8730</b>	<b>100.8549</b>			<b>0.0181</b>
	<b>Y -178.7343</b>	<b>-179.4236</b>			<b>0.6894</b>
	<b>Z 75.0277</b>	<b>75.0277</b>			<b>0.0000</b>
	<b>forme section 807 / ZYX</b>				

807SQ1



	Valor real	Valor nom.	Tol. inf.	Tol. sup.	Desuación
	<b>1.308</b>	<b>0.000</b>	<b>1.200</b>	<b>0.708</b>	<b>1.808</b>
	<b>106.222</b>	<b>106.497</b>			<b>0.025</b>
	<b>178.610</b>	<b>179.564</b>			<b>0.953</b>
	<b>77.977</b>	<b>77.977</b>			<b>0.000</b>
	<b>forme section 807 / ZYX</b>				

### Exceso material pieza:

**valor real (absoluto) menor que 179.564 (nominal)**

Aportar material con Spark Depo

Ej: 178.610 (valor absoluto)


### Faltas material pieza:

**valor real (absoluto) mayor que 179.564 (nominal)**


Quitar material con piedra fina

Ej: 180.015 (valor absoluto)


## NO SE PUEDE REPARAR EN MAQUINA


	<b>3072L2</b>				<b>-0.1255</b>
	<b>182.5745</b>	<b>183.3000</b>	<b>183.9000</b>	<b>182.7000</b>	<b>-0.7255</b>
	<b>loc face 3072 / X</b>				

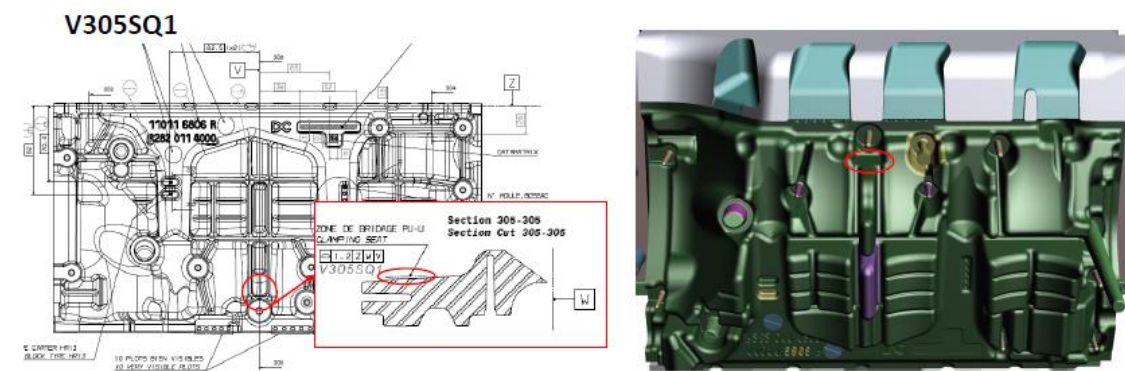
## LIMPIAR ZONA EN EL MOLDE

	<b>4001L3</b>				<b>0.0813</b>
	<b>103.5813</b>	<b>102.9000</b>	<b>103.5000</b>	<b>102.3000</b>	<b>0.6813</b>
	<b>loc face 4001 / Y</b>				

CAMBIAR PIN

	4121SQ1				0.2486
		1.4486	0.0000	1.2000	1.4486
	X	-105.5416	-105.5416		0.0000
	Y	-89.8068	-89.1142		-0.6926
	Z	-123.3221	-123.5339		0.2118
forme face 4121 / ZYX					


	V305SQ1				0.3394
		1.5394	0.0000	1.2000	1.5394
	X	-100.2806	-100.2605		-0.0201
	Y	-173.8994	-174.6689		0.7694
	Z	5.7239	5.7239		0.0000
forme zone bridge V305					





	Valor real	Valor nom.	Tol. sup.	Tol. inf.	Desviación	
	V305SQ1				0.289	
		1.489	0.000	1.200	1.489	
	X	-109.370	-109.351		-0.019	
	Y	-174.163	-174.907		0.744	
	Z	5.587	5.587		0.000	
forme zone bridge V305						

**Exceso material pieza:**  
valor real (absoluto) menor que 174.907 (nominal)  
Aportar material con Spark Depo  
Ej: 174.163 (valor absoluto)

**Faltas material pieza:**  
valor real (absoluto) mayor que 174.907 (nominal)  
Quitar material con piedra fina  
Ej: 175.105 (valor absoluto)

	V1302FERH1A				0.0579
		0.8579	0.0000	0.8000	0.8579
	X	-142.5982	-142.1698		-0.4284
	Y	62.4884	62.4668		0.0215
	Z	0.0000	0.0000		0.0000
forme ext retour huile 1 / ZYX					



	<b>FPL1_1</b> 1.7177 loc passage face paliers (43,7) Z=205	0.0000	1.4000		0.3177 1.7177
	<b>FPL1_2</b> 1.4714	0.0000	1.4000		0.0714 1.4714

```

Plano FPL1_1_pos      Plano *      Geometria nominal
Y                    43.1092      43.7491
Z                    -206.3894    -205.8062
X                    162.5768     166.6860
A1 X/-Y              1.6020      0.0000
A2 Z/-Y              -5.8021     -2.4125

FPL1_1               PosCar      1.4000      1.7177      0.3177
Y                    42.8411     43.7000     -0.8589

Longitud de referencia 11.2100 x 2.6534
//loc passage face paliers (43,7) Z=205

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Plano FPL1_2_Retro    Plano Gauss    Rellamada ptos.
S= 0.0050             Min.=(159)     Mx.=(134)    0.0109  Forma= 0.0217
Y                    43.5386     43.7347
Z                    -206.3687    -206.3262
X                    75.2560     74.1880
A1 X/-Y              0.0826     0.0000
A2 Z/-Y              -19.1034    -1.5000

Eliminacin de valores atpicos  Dentro de pieza : 10  Fuera de la pieza : 21

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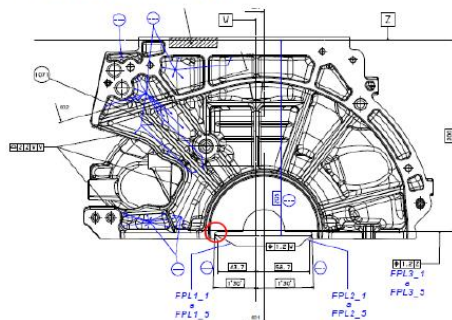
Plano FPL1_2_pos      Plano *      Geometria nominal
Y                    43.5386     43.7000
Z                    -206.3687    -205.5101
X                    75.2560     75.9820
A1 X/-Y              0.0826     0.0000
A2 Z/-Y              -19.1034    -1.5000

FPL1_2               PosCar      1.4000      1.4714      0.0714
Y                    42.9643     43.7000     -0.7357

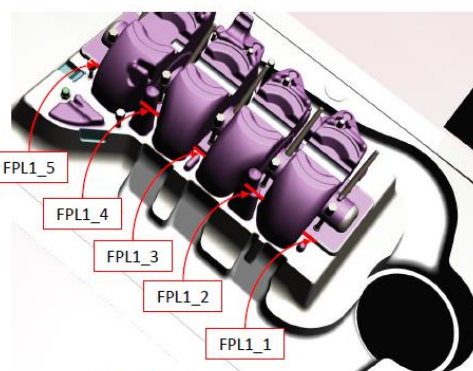
Longitud de referencia 16.9690 x 1.7547
//loc passage face paliers (43,7) Z=205

```

#### FPL1\_1 a FPL1\_5




**Faltas material pieza:**  
Quitar material con piedra fina



**Exceso material pieza:**  
Aportar material con Spark Depo

#### APORTAR MATERIAL EN EL MOLDE

	<b>1001D1</b> 115.2901 Diam reten cigueal palier 5	114.8900	115.0900	114.6900	0.2001 0.4001
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