



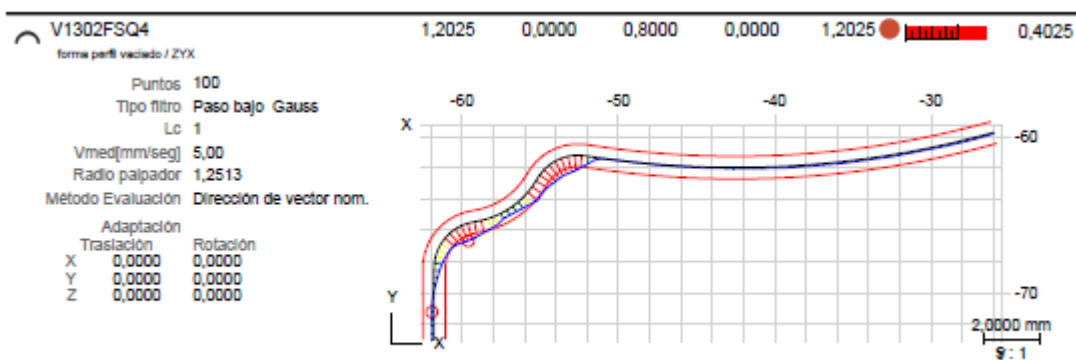
INY5 M09J

LIMPIAR MOLDE

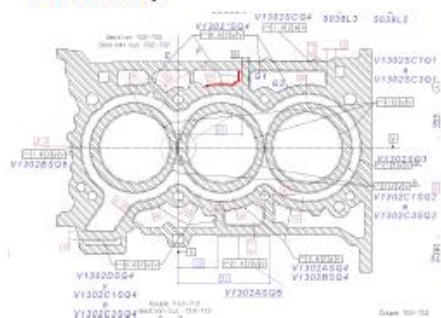
	500L1					-0.1014
	1.6986	2.0000	2.5000	1.8000		-0.3014
	position cara 500 en Z					

APORTAR MATERIAL AL MOLDE

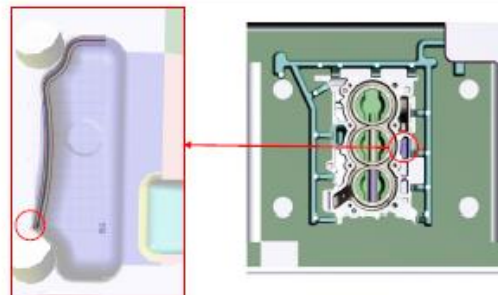
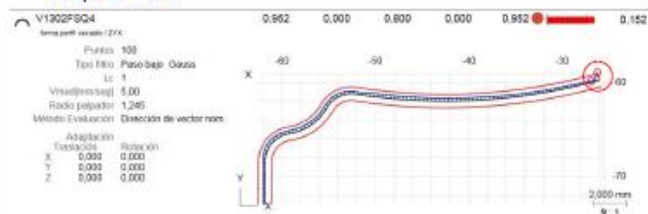
	V1302FSQ4				0.4025
	X	1.2025	0.0000	0.8000	1.2025
	Y	-59.8060	-60.0609		0.2550
	Z	-66.2541	-65.7096		-0.5445
	forma perfil vaciado / ZYX				0.0002




V1302FSQ4



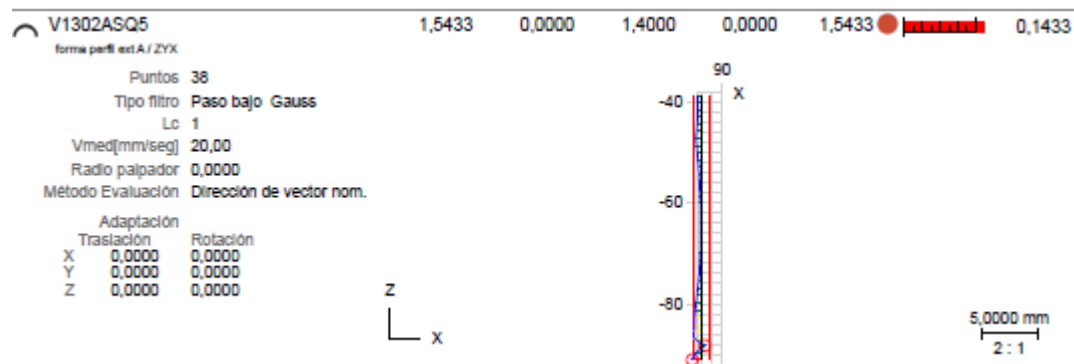
Faltas material pieza:
Limpiar zona




Exceso material pieza:
Aportar material con Spark Depo

	V1302ASQ5				0.1433
		1.5433	0.0000	1.4000	1.5433
X		85.0284	85.8000		-0.7716
Y		2.0000	2.0000		0.0000
Z		-91.0658	-91.0658		0.0000
	forma perfil ext A / ZYX				

NO HAY PDF DE LA ZONA ,PIDE LIMPIAR EL MODE



ZONA DEFORMADA APORTAR MATERIAL AL MOLDE

	DETBSQ1				0.2130
		1.4130	0.0000	1.2000	1.4130
X		29.6983	29.1676		0.5307
Y		-54.3975	-53.9311		-0.4664
Z		1.0000	1.0000		0.0000
	forma detalle B sup / ZYX				

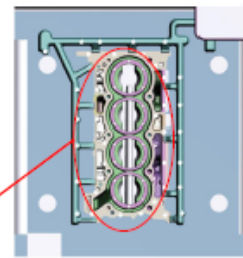
DetBSQ1

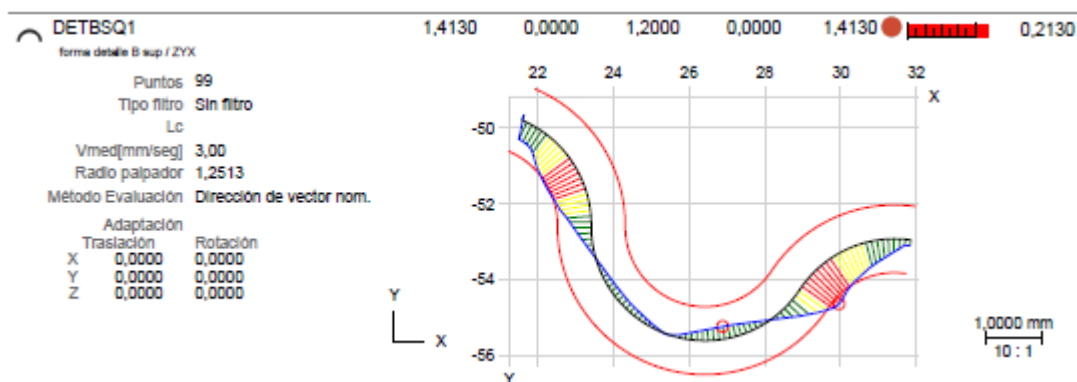


Faltas material pieza:
Limpiar contorno exterior WJ

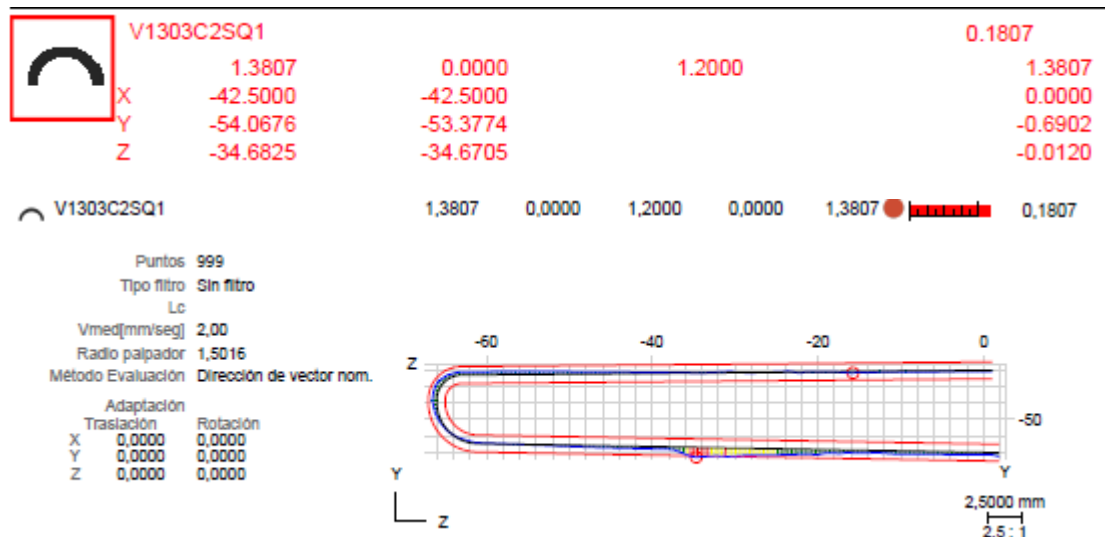


Exceso material pieza:
Aportar material con Spark Depo/soldadura





NO HAY PDF DE LA ZONA DEL MOLDE, PIDE LIMPIAR EL MOLDE



CAMBIAR PIN

6004L4				-0.2174
157.2826	158.4000	159.3000	157.5000	-1.1174
loc fond 6004 / Z (158,4)				