



INY2 M23B

CAMBIAR PIN


	2042L2				0.6046
	119.3046	117.8000	118.7000	116.9000	1.5046
	loc fond 2042 / Y				

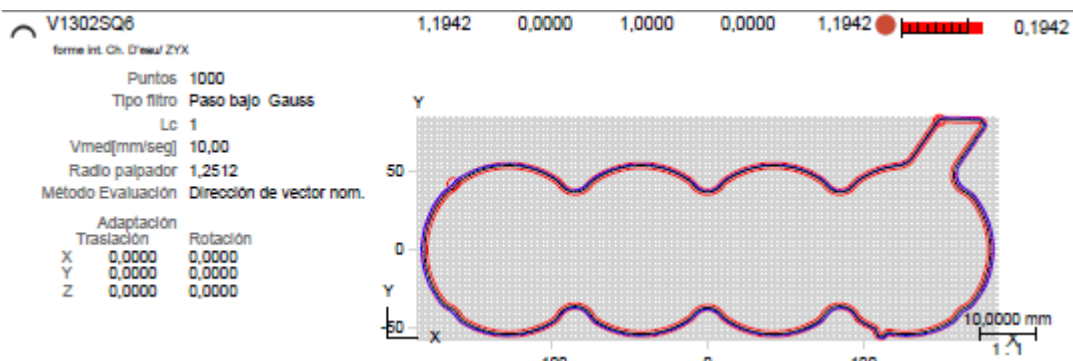
NO HAY PDF DE ESA FORMA

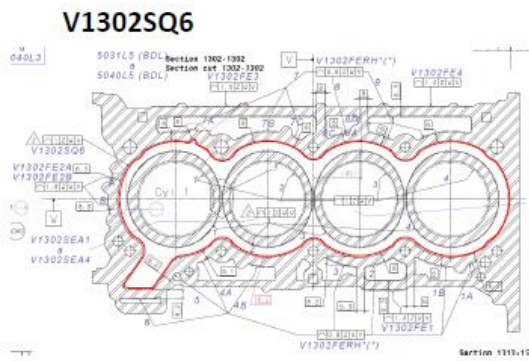
LIMPIAR MOLDE EN LA ZONA DE LA BOMBA DE AGUA

	V1101SQ1				0.1694
	1.1694	0.0000	1.0000	1.1694	
	X 189.9342	189.4699		0.4643	
	Y 130.2421	130.3786		-0.1365	
	Z -136.2805	-135.9524		-0.3282	
	forme pompe à eau / ZYX				

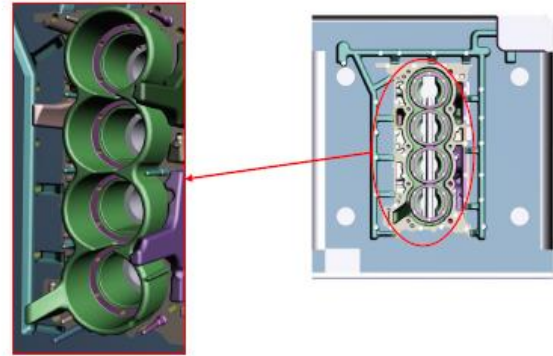
APORTAR MATERIAL AL MOLDE

	V1302SQ6				0.1942
	1.1942	0.0000	1.0000	1.1942	
	X -161.9922	-161.5294		-0.4628	
	Y 41.3321	40.9549		0.3773	
	Z 0.0000	0.0000		0.0000	
	forme int. Ch. D'eau / ZYX				






Faltas material pieza:
Limpiar contorno exterior WJ




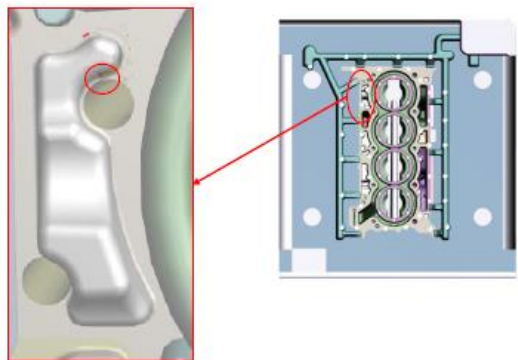
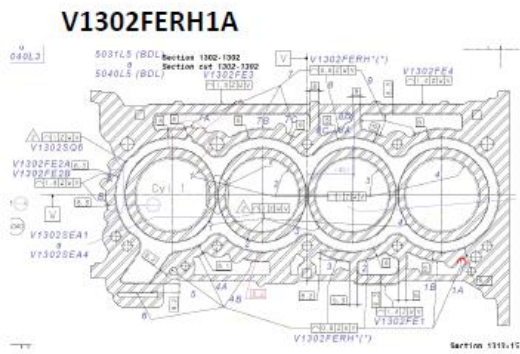
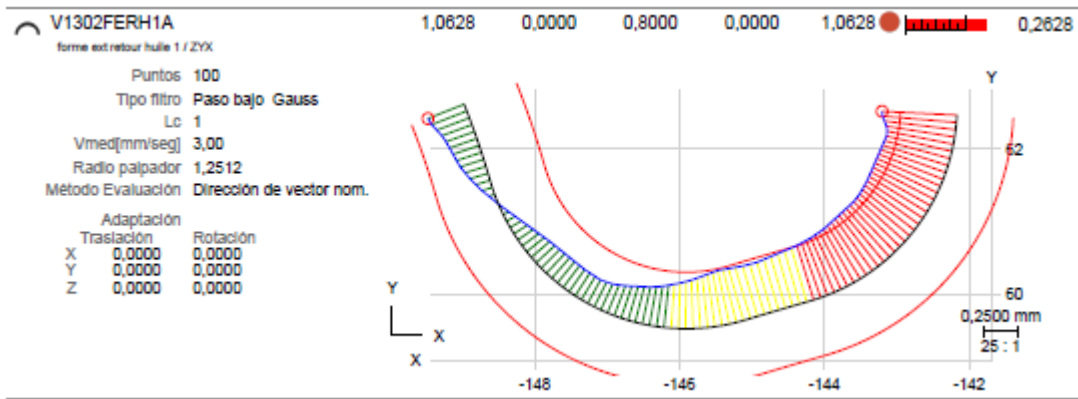
Exceso material pieza:
Aportar material con Spark Depo/soldadura

LIMPIAR ZONA

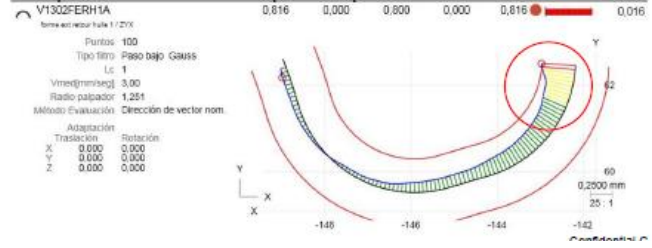
	PAED1				0.0031
	34.3431 diam pompe à eau (34,14)	34.1400	34.3400	33.9400	0.2031

LIMPIAR MATERIAL DEL MOLDE


	V1302FERH1A				0.2628
		1.0628	0.0000	0.8000	1.0628
X	-142.7005	-142.1698			-0.5307
Y	62.4935	62.4668			0.0267
Z	0.0000	0.0000			0.0000
forme ext retour huile 1 / ZYX					

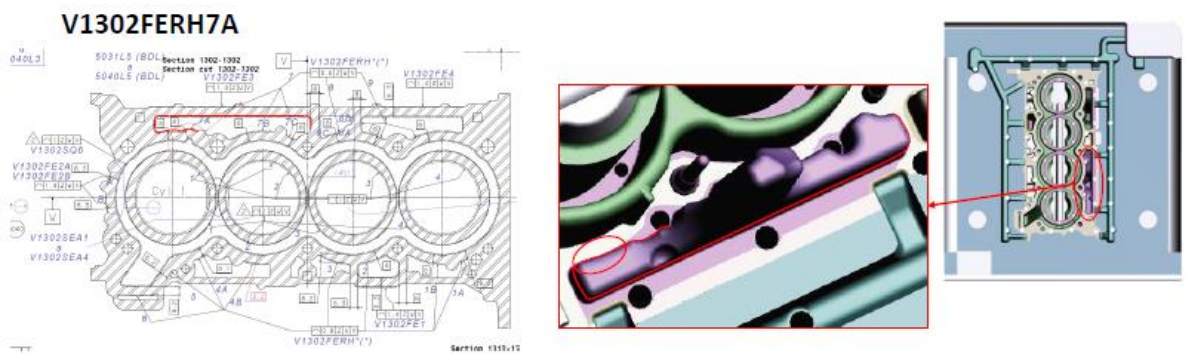
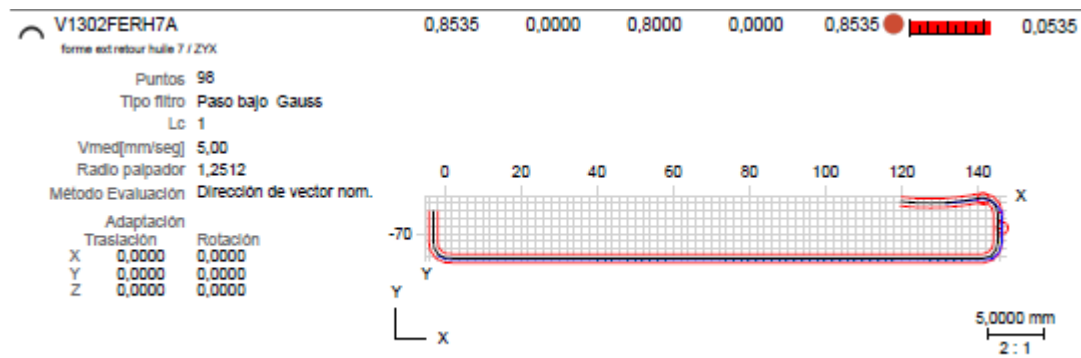


Exceso material pieza:
Aportar material con Spark Depo



LIMPIAR ZONA

	V1302FERH7A					0.0535
		0.8535	0.0000	0.8000		0.8535
	X	145.6005	145.1738			0.4267
	Y	-68.4899	-68.4901			0.0001
	Z	0.0000	0.0000			0.0000
forme ext retour huile 7 / ZYX						



Faltas material pieza:
Revisar y limpiar inserto

