


<b>D</b>	<b>807SQ1</b>				<b>0.3282</b>
		<b>1.5282</b>	<b>0.0000</b>	<b>1.2000</b>	<b>1.5282</b>
	X	<b>101.4091</b>	<b>101.3891</b>		<b>0.0200</b>
	Y	<b>-178.6738</b>	<b>-179.4376</b>		<b>0.7638</b>
	Z	<b>74.9213</b>	<b>74.9213</b>		<b>0.0000</b>

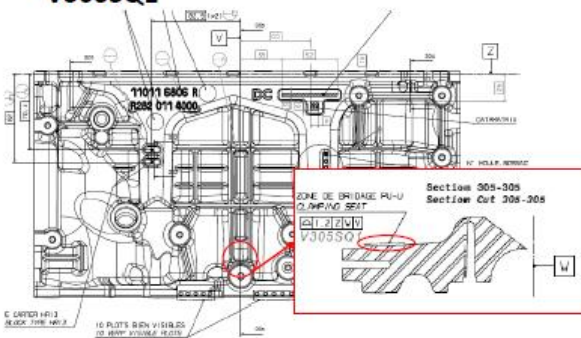
forme section 807 /ZYX

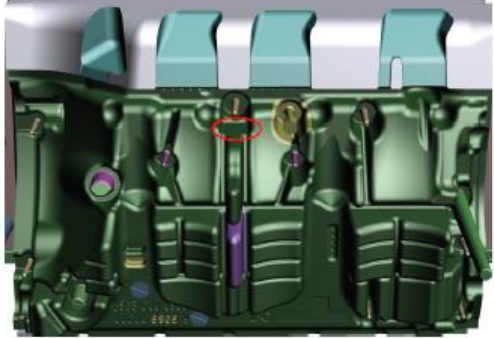
NO SE PUEDE CAMBIAR EN MAQUINA


<b>3072L2</b>	<b>3072L2</b>				<b>-0.1969</b>
	<b>182.5031</b>	<b>183.3000</b>	<b>183.9000</b>	<b>182.7000</b>	<b>-0.7969</b>
	loc face 3072 / X				

	V305SQ1				0.5394
		1.7394	0.0000	1.2000	1.7394
X		-104.2442	-104.2214		-0.0228
Y		-173.9032	-174.7726		0.8694
Z		5.7260	5.7260		0.0000
	forme zone bridge V305				

### V305SQ1





	Valor real	Valor nom.	Tol. sup.	Tol. inf.	Desviación
 V305SQ1					0.289
X	1.489	0.000	1.200		1.489
Y	-109.370	-109.361			-0.019
Y	-174.163	-174.907			0.744
Z	5.587	5.587			0.000
	forme zone bridge V305				



**Exceso material pieza:**  
**valor real (absoluto) menor que 174.907 (nominal)**  
Aportar material con Spark Depo  
Ej: 174.163 (valor absoluto)

**Faltas material pieza:**  
**valor real (absoluto) mayor que 174.907 (nominal)**  
Quitar material con piedra fina  
Ej: 175.105 (valor absoluto)

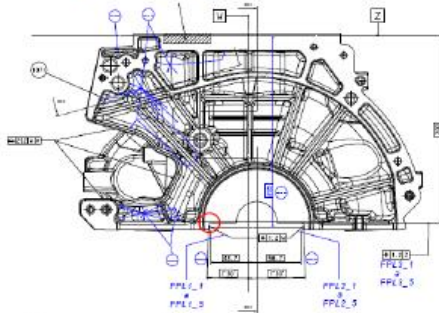
Confidential C

## CAMBIAR PIN

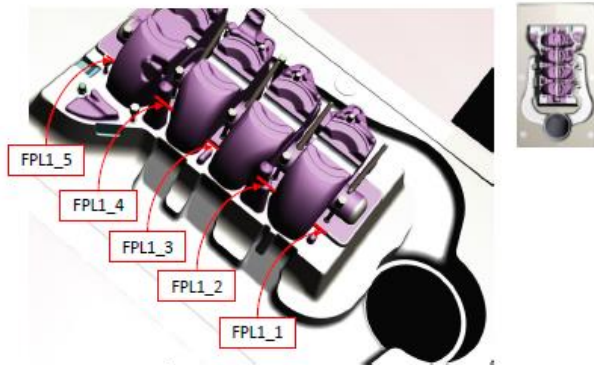
	6070L2				-0.0556
		191.0444	192.0000	192.9000	191.1000
	loc fond 6070 / Y				
					-0.9556

	<b>FPL1_1</b> 1.7141 loc passage face paliers (43,7) Z=205	0.0000	1.4000	0.3141 1.7141
	<b>FPL1_2</b> 1.5018	0.0000	1.4000	0.1018 1.5018

#### FPL1\_1 a FPL1\_5




**Faltas material pieza:**  
Quitar material con piedra fina






**Exceso material pieza:**  
Aportar material con Spark Depo

Confidential C

#### LIMPIAR ZONA EN EL MOLDE

	<b>1001D1</b> 115.1971 Diam reten cigueñal palier 5	114.8900	115.0900	114.6900	0.1071 0.3071
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#### NO SE PUEDE TOCAR EN MAQUINA

	AV4L1Z 198.3799 coord Z AV4	199.0000	199.6000	198.4000	-0.0201 -0.6201
	AV4D1 43.1722 diam AV4 (43,6)	43.6000	44.1000	43.1000	---  -0.4278
	AV4L1 1.2964 t1	0.0000	1.2000	0.0964 1.2964	
	AL1 -93.6395				
	Y1 -8.1888	-8.0000			-0.1888
	Z1 -198.3799	-199.0000			0.6201
	t2				1.2133
	AL2 -76.3606				
	Y2 -8.1392	-8.0000			-0.1392
	Z2 -198.4095	-199.0000			0.5905
	loc AV4 / Y (43,6)				

Confidential C