





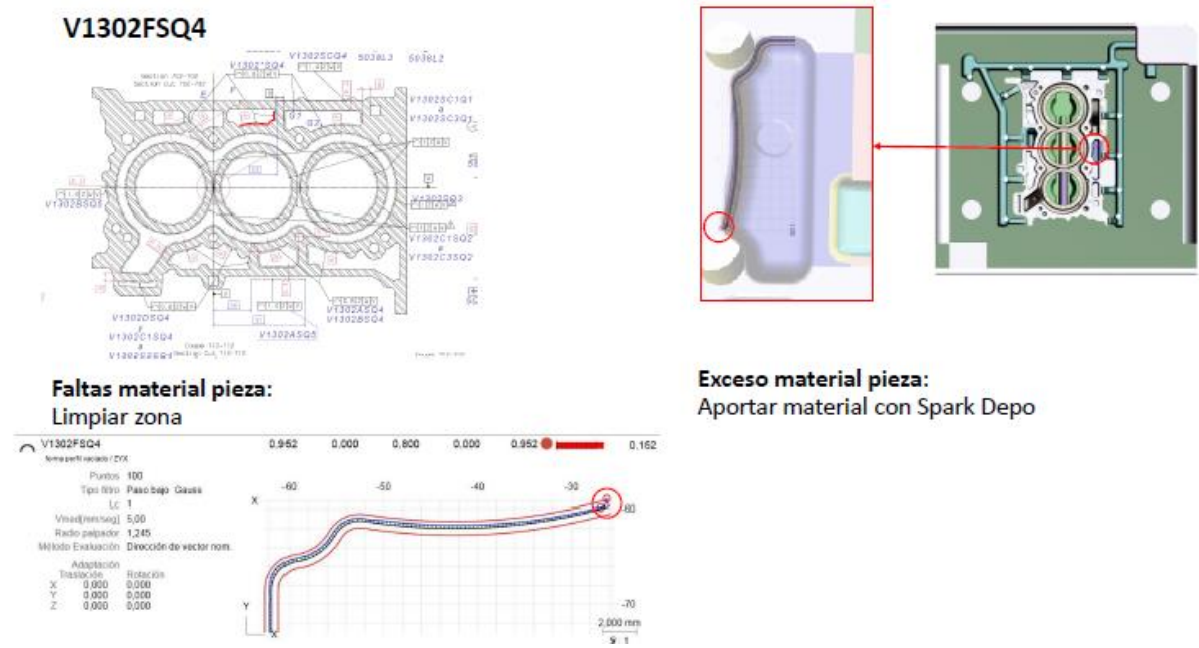
RETOCAR MOLDE ZONA DE DEBAJO DE LA OREJETA

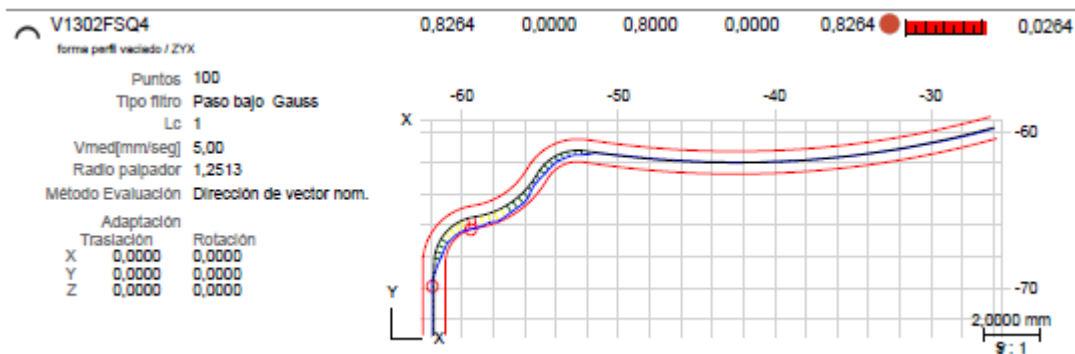
	F100SQ3				0.1397
		2.1397	0.0000	2.0000	2.1397
	X	-171.8809	-171.9089		0.0280
	Y	169.8398	169.8398		0.0000
	Z	-175.2947	-174.2252		-1.0695
	forma paso inf acoplamiento				
	F100SQ3_LS				0.1733
		2.1733	0.0000	2.0000	2.1733
	X	-172.1708	-172.1993		0.0284
	Y	162.7388	162.7388		0.0000
	Z	-175.3191	-174.2328		-1.0863
	forma paso inf acoplamiento				

MAL CIERRE DEL MOLDE

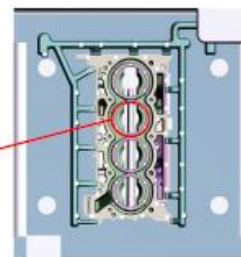
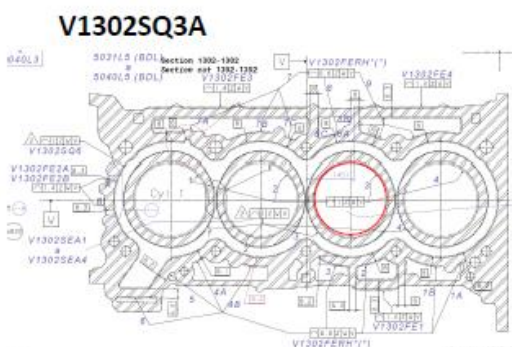
	500L1				-0.1014
	1.6986	2.0000	2.5000	1.8000	-0.3014
	position cara 500 en Z				

	V1302FSQ4				0.0264
		0.8264	0.0000	0.8000	0.8264
	X	-59.5348	-59.6462		0.1114
	Y	-65.9517	-65.5538		-0.3979
	Z	0.9949	0.9947		0.0002
	forma perfil vaciado / ZYX				



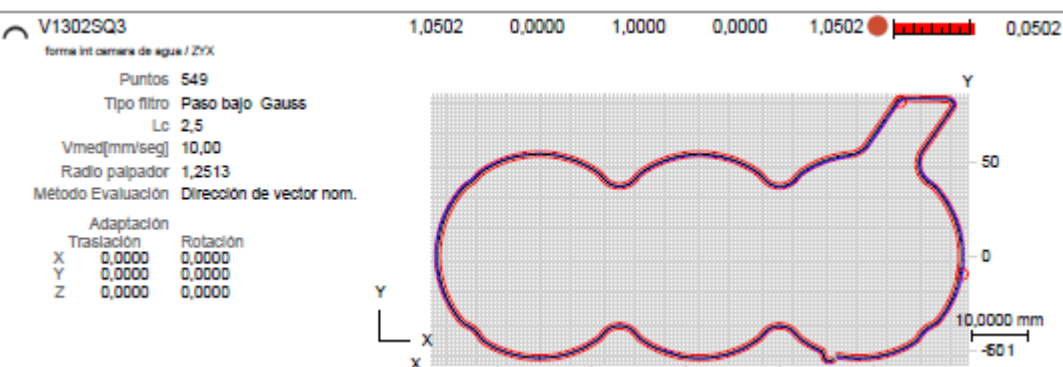


V1302SQ3	1.0502	0.0000	1.0000	0.0502
X	63.4386	63.0739		1.0502
Y	82.6070	82.9847		0.3647
Z	1.0000	1.0000		-0.3778
forma int camara de agua / ZYX				0.0000

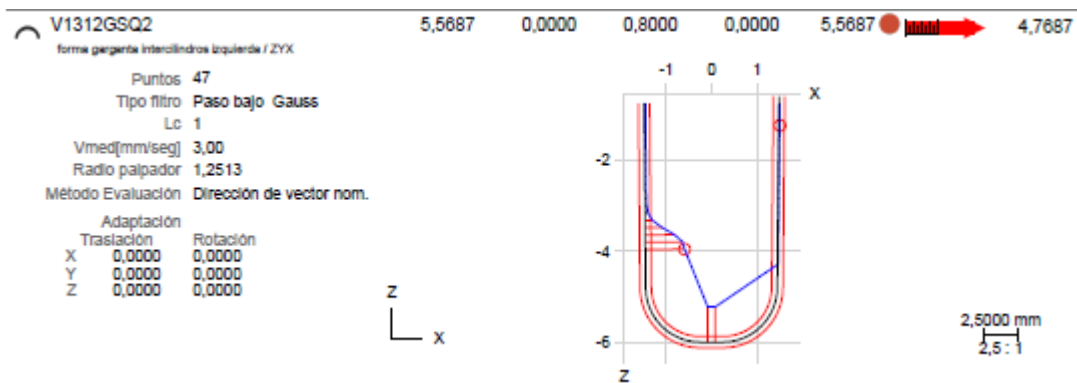


Faltas material pieza:
Quitar material con piedra fina

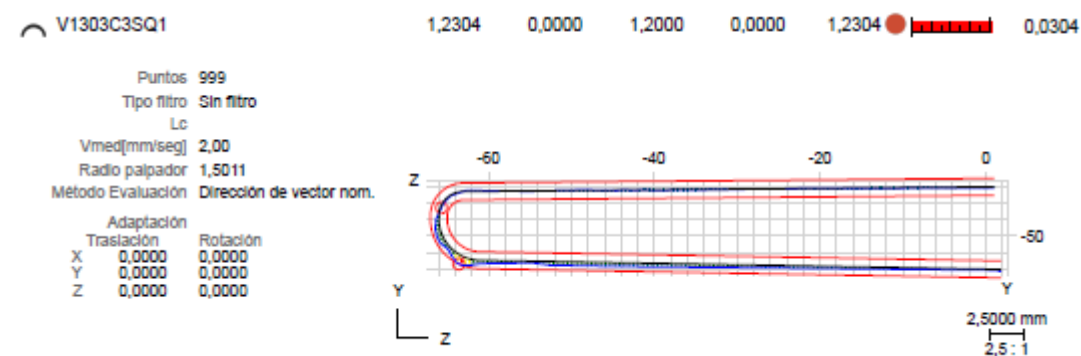
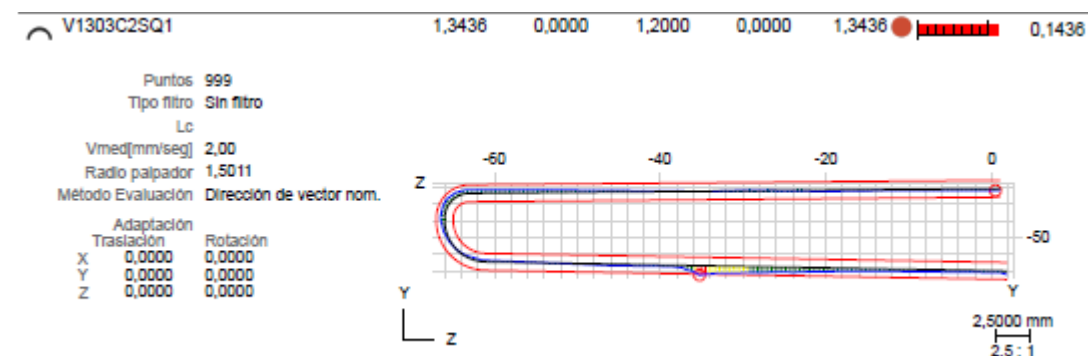
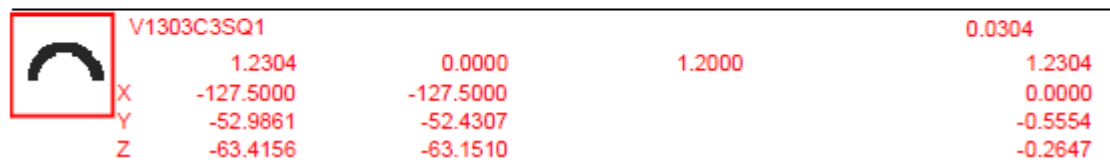
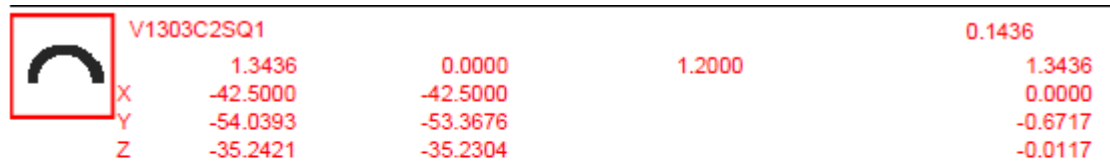
Exceso material pieza:
Aportar material con Spark Depo



V1312GSQ2	5.5687	0.0000	0.8000	4.7687
X	1.3276	-1.4567		5.5687
Y	0.0000	0.0000		2.7842
Z	-3.9411	-3.9654		0.0000
forma garganta intercilindros izquierda / ZYX				0.0243



CAMARA DE AGU ALREDEDOR DE LOS CILINDROS LIMPIAR MOLDE



CAMBIAR PIN

