



## INY3 M25B


### LIMPIAR ZONA DEL MOLDE

	100L1X				0.1263
	191.7263	191.0000	191.6000	190.4000	0.7263
	loc face 100 en X				


### CAMBIAR PIN

	1041L2				0.0831
	169.6831	168.7000	169.6000	167.8000	0.9831
	loc fond 1041 / X				


### NO SE PUEDE CAMBIAR PIN EN MAQUINA

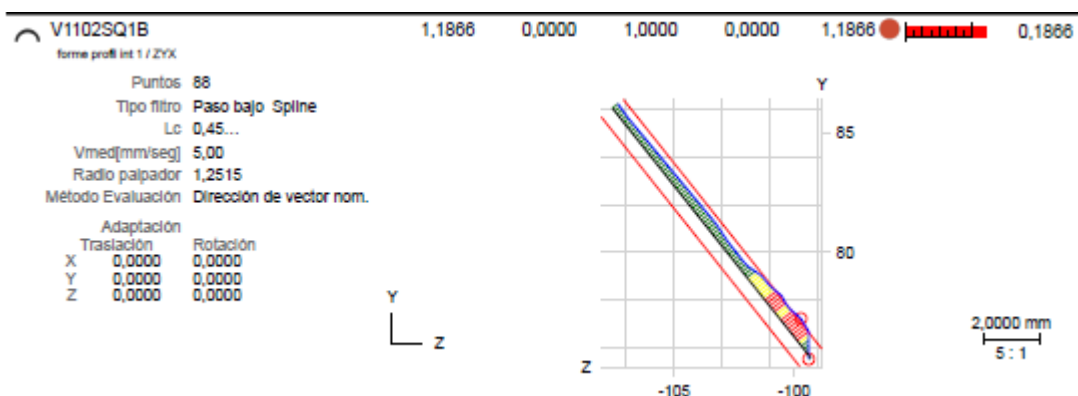
	1061L2				0.0181
	169.4181	168.5000	169.4000	167.6000	0.9181
	loc fond 1061 / X				

### FALTA DE MATERIAL EN C300

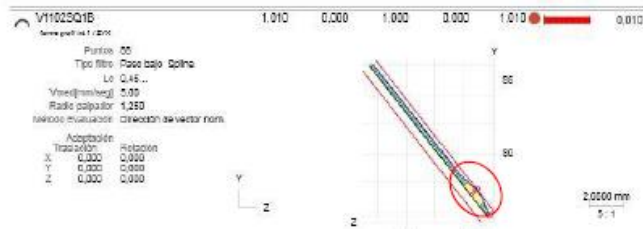
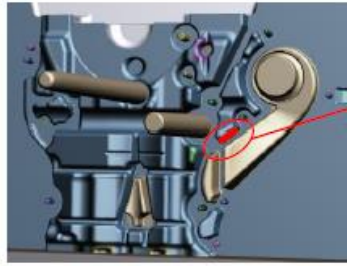
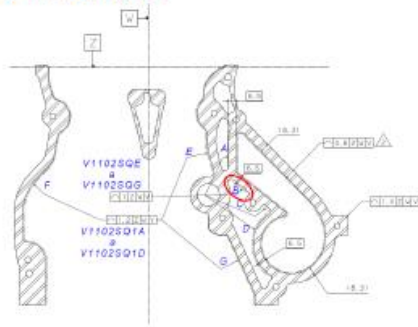
	3072L2				-0.6730
	182.0270	183.3000	183.9000	182.7000	-1.2730
	loc face 3072 / X				

### APORTAR MATERIAL EN EL MODE

	V1102SQ1B				0.1866
	1.1866	0.0000	1.0000		1.1866
	200.9845	201.0000			-0.0155
	77.1894	76.8198			0.3695



## V1102SQ1B



**Exceso material pieza:**  
Aportar material con Spark Depo

## LIMPIAR MOLDE

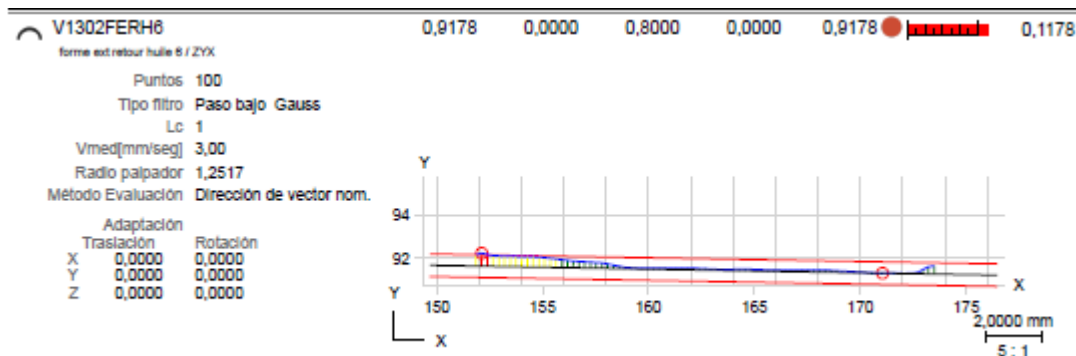
	<b>4121SQ1</b>				<b>0.1463</b>
		1.3463	0.0000	1.2000	1.3463
X	-105.6058	-105.6058			0.0000
Y	-95.9280	-95.2842			-0.6438
Z	-143.5183	-143.7151			0.1968
	forme face 4121 / ZYX				

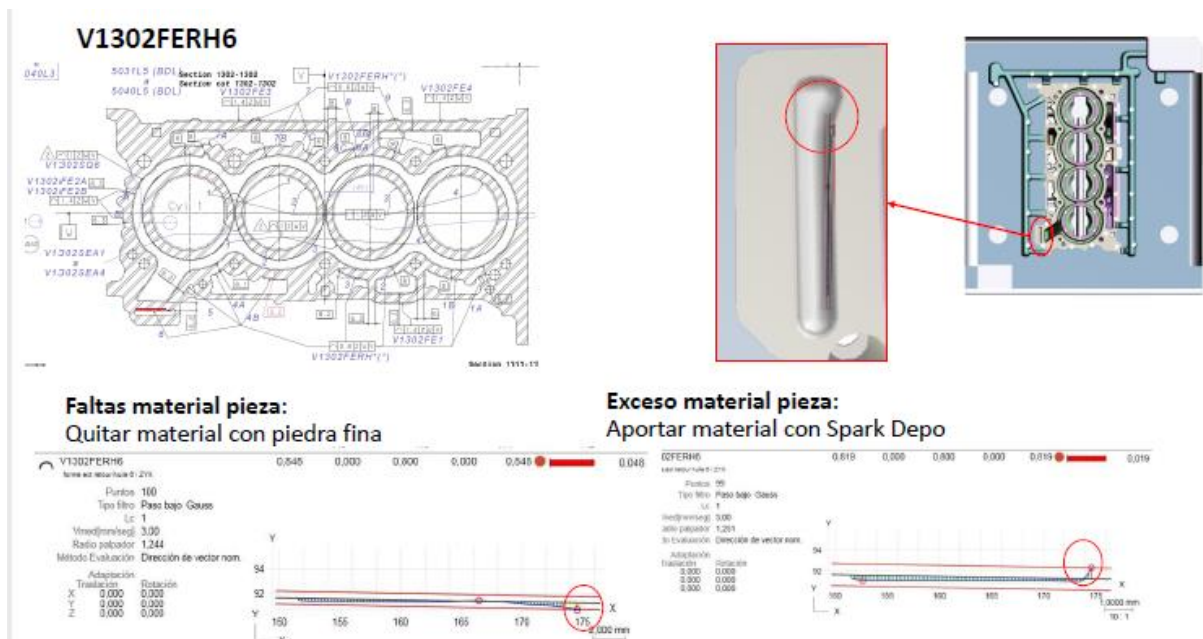
## CAMBIAR PIN

	<b>4140L2</b>				<b>0.1848</b>
		57.1848	56.4000	57.0000	55.8000
	loc fond 4140 / Y				


	<b>V1302FERH6</b>				<b>0.1178</b>
		0.9178	0.0000	0.8000	0.9178
X	152.1257	152.1177			0.0080
Y	92.0868	91.6280			0.4589
Z	1.0000	1.0000			0.0000
	forme ext retour huile 6 / ZYX				

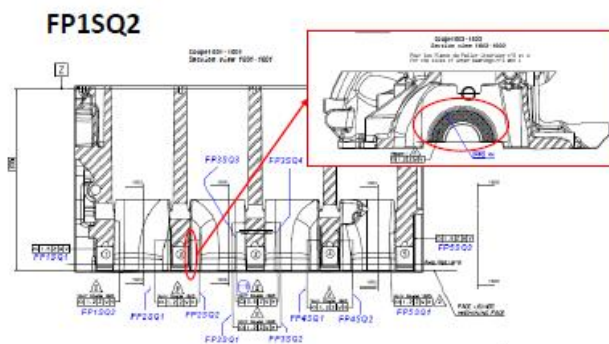
## APORTAR MATERIAL AL MOLDE



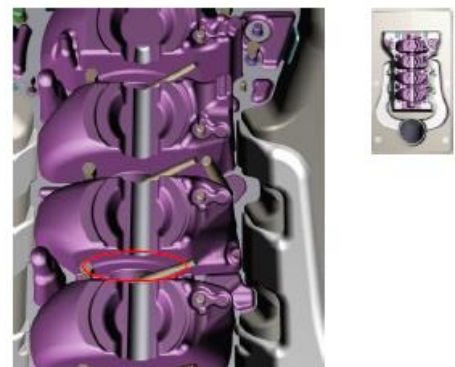


SOLO SE PUEDE LIMPIAR ALUMINIO

	<b>FP1SQ1</b>			<b>0.2389</b>
X	1.7389	0.0000	1.5000	1.7389
Y	12.1648	12.1648		0.0000
Z	-189.7990	-189.7990		0.0000
	178.9805	179.8500		-0.8695
forme flanc de palier 1 / ZYX				




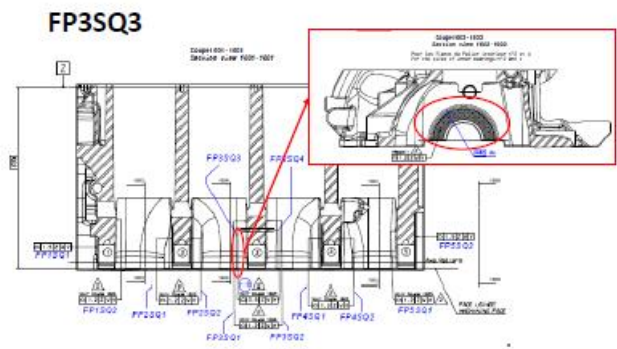
**Faltas material pieza:**  
SOLO SE PUEDE LIMPIAR ALUMINIO



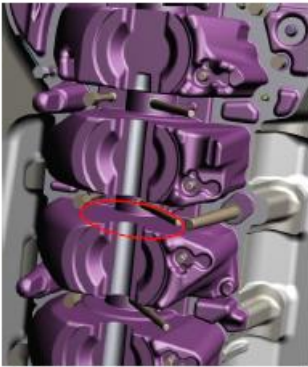
**Exceso material pieza:**  
NO TOCAR

SOLO SE PUEDE LIMPIAR ALUMINIO

	FP3SQ3					0.0203
		0.8203	0.0000	0.8000		0.8203
	X	-23.6416	-23.6416			0.0000
	Y	-165.4779	-165.4815			0.0036
	Z	10.3824	10.7925			-0.4101
	forme flanc de palier 3 / ZYX					



Faltas material pieza:  
SOLO SE PUEDE LIMPIAR ALUMINIO



Exceso material pieza:  
NO TOCAR

