
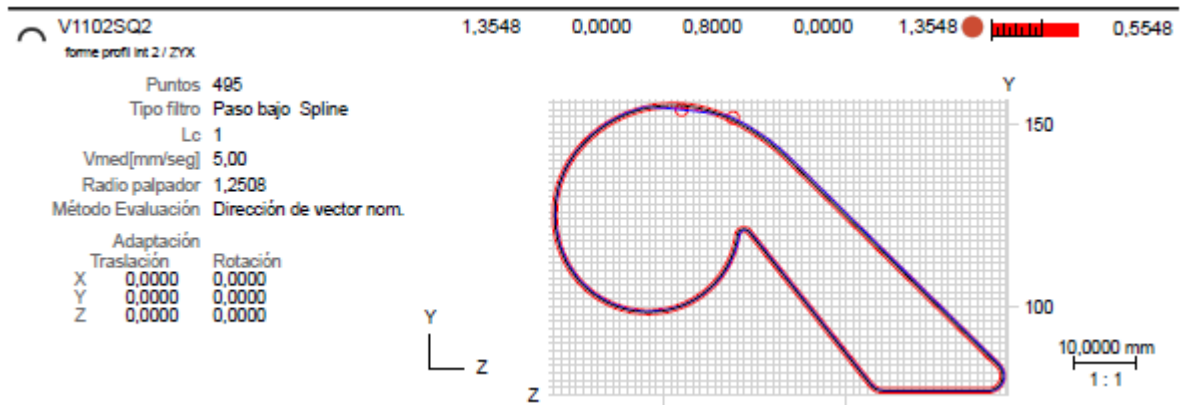


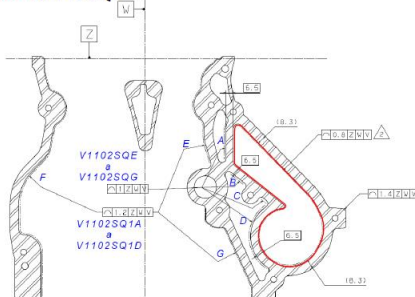
INY3 M09B

REMIDO LA C100 PORQUE SALIA MAL LAA MEDICION EN LA MAQUINA 4

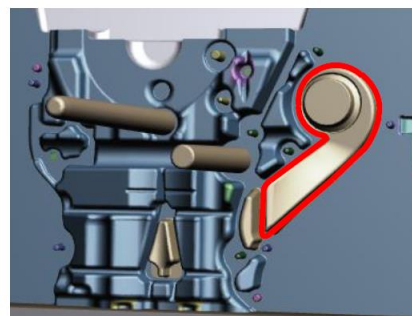
	V1102SQ2			0.5548
X	1.3548	0.0000	0.8000	1.3548
Y	201.0000	201.0000		0.0000
Z	154.4349	155.1105		-0.6757
	-145.0694	-145.0210		-0.0485
	forme profil int 2 / ZYX			



V1102SQ2









Faltas material pieza:  
Quitar material con piedra fina




Exceso material pieza:  
Aportar material con Spark Depo



NO SE PUEDE CAMBIAR EN MAQUINA

	5032ED1 11.2913 diam emb 5032 (12,07)	12.0700	12.2700	11.8700	-0.5787 -0.7787
	5032EL1 1.6028 169.2138 -47.8446 loc emb 5032 / YX (12,07)	0.0000 170.0000 -48.0000	1.0000		0.6028 1.6028 -0.7862 0.1554
	5032D1 8.8081 diam 5032 (8,81)	8.8100	9.0100	8.6100	- -0.0019
	5032L1 0.3060 170.0005 -47.8470 loc 5032 / YX (8,81)	0.0000 170.0000 -48.0000	1.0000		0.3060 0.0004 0.1530
	5032D2 6.4377 diam 5032 (8,13)	6.1300	6.3300	5.9300	0.1077 0.3077
	5032L2 1.6388 170.7556 -47.6830 loc 5032 / YX (8,13)	0.0000 170.0000 -48.0000	1.0000		0.6388 1.6388 0.7556 0.3170

SOLO SE PUEDE LIMPIAR ALUMINIO

	FP3SQ4 1.0009 -7.9910 -162.1303 -11.3222 forme flanc de palier 3 / ZYX	0.0000 -7.9910 -162.1259 -10.8218	0.8000		0.2009 1.0009 0.0000 -0.0044 -0.5004
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