



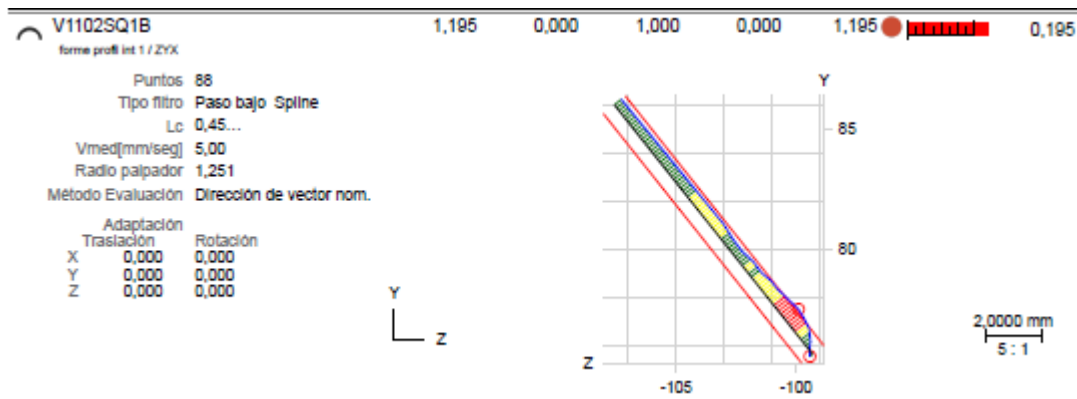
INY4 M25B

LIMPIAR ZONA EN EL MOLDE

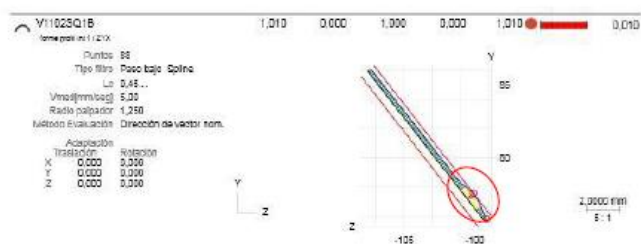
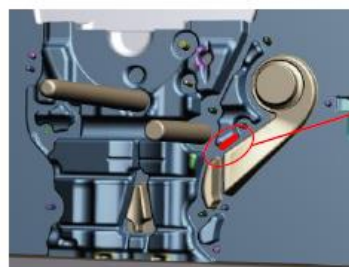
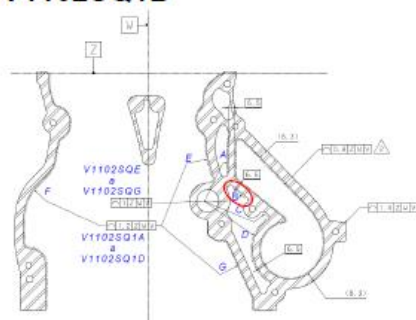
	3072L2				-0.547
	182.153	183.300	183.900	182.700	-1.147
	loc face 3072 / X				

APORTAR MATERIAL

	V1102SQ1B				0.195
	1.195	0.000	1.000		1.195
	X 200.984	201.000			-0.016
	Y 77.430	77.058			0.372
	Z -99.990	-100.457			0.467
	forme profil int 1 / ZYX				




V1102SQ1B




Exceso material pieza:
Aportar material con Spark Depo

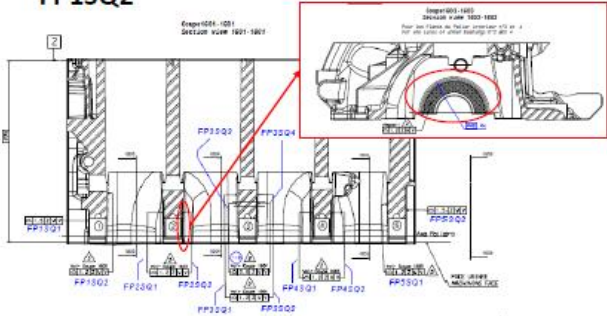
NO SE PUEDE CAMBIAR PIN EN MAQUINA

	4140L2				0.027
	57.027 loc fond 4140 / Y	56.400	57.000	55.800	0.627


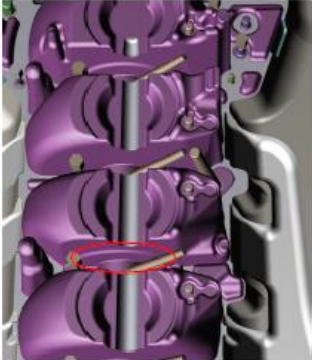
SOLO SE PUEDE LIMPIAR ALUMINIO

	FP1SQ1				0.087
		1.587	0.000	1.500	1.587
	X	12.945	12.945		0.000
	Y	-191.481	-191.481		0.000
	Z	179.056	179.850		-0.794
	forme flanc de palier 1 / ZYX				

FP1SQ2



Faltas material pieza:
SOLO SE PUEDE LIMPIAR ALUMINIO



Exceso material pieza:
NO TOCAR