
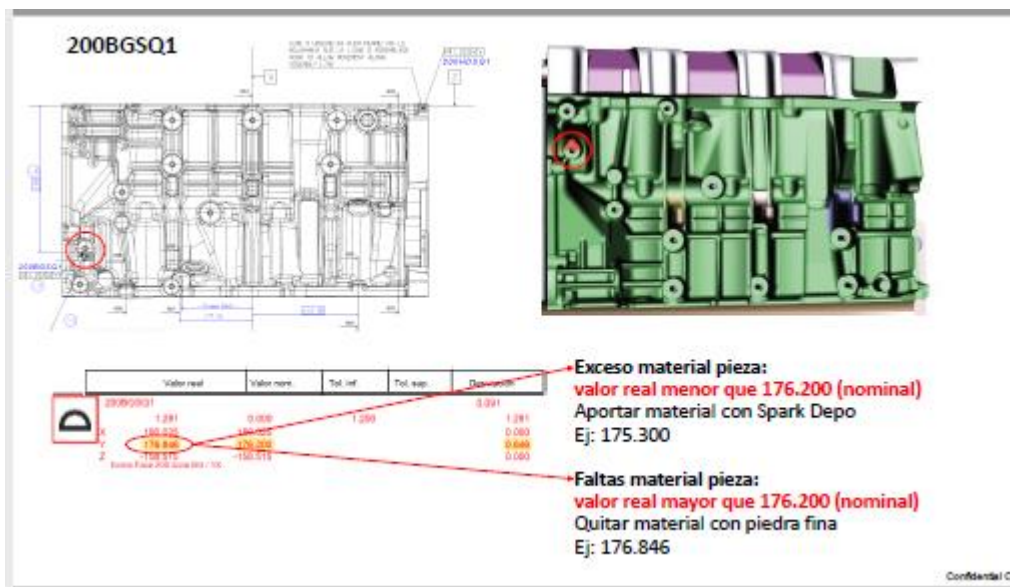



INY5 M07J


	200BGSQ1				0.4906
		1.6906	0.0000	1.2000	1.6906
X		118.4471	118.4471		0.0000
Y		131.1547	132.0000		-0.8453
Z		-205.6163	-205.6163		0.0000
	forma cara 200 zona BG / YX				




CAMBIAR PIN

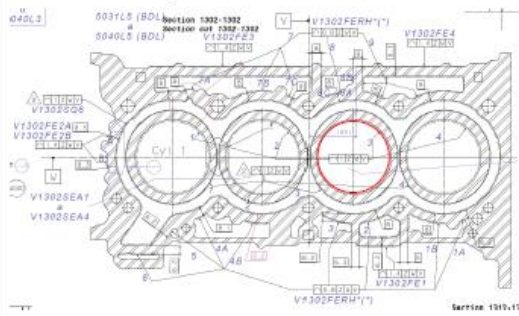
	4102L3				0.0395
		128.3395	127.7000	128.3000	127.1000
	loc cara 4102 / Y				

CAMBIAR PIN

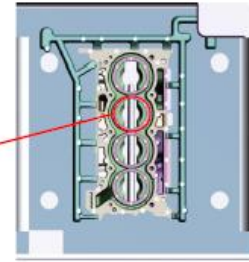
	4122SQ2				0.0437
		1.0437	0.0000	1.0000	1.0437
X		-33.2296	-33.7127		0.4831
Y		-77.5212	-77.8492		0.3280
Z		-135.4315	-135.4214		-0.0102
	forma int 4122 / ZYX				

	V1302SQ3				0.0411
		1.0411	0.0000	1.0000	1.0411
X		24.4150	23.9909		0.4241
Y		-54.0856	-54.3874		0.3018
Z		1.0000	1.0000		0.0000
	forma int camara de agua / ZYX				

V1302SQ3A



Faltas material pieza:
Quitar material con piedra fina



Exceso material pieza:
Aportar material con Spark Depo



FP2L2

Y 1.2262 0.0000 1.2000
-58.0869 -58.7000
loc paso cara paliers (58,7) Z=205

0.0262

1.2262
0.6131