
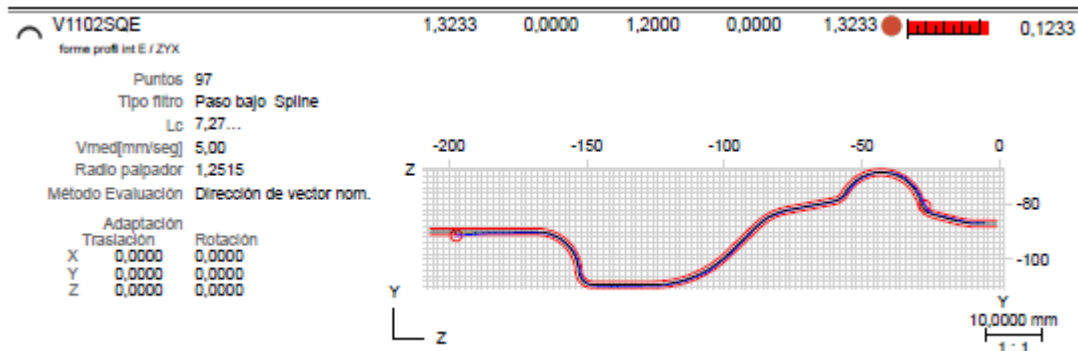


INY4 M26B

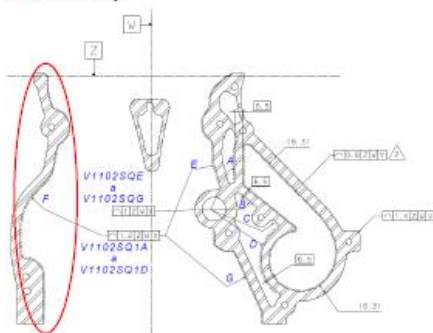
LIMPIAR MOLDE

	V1102SQE				0.1233
		1.3233	0.0000	1.2000	1.3233
	X	201.0000	201.0000		0.0000
	Y	-90.6831	-90.0214		-0.6617
	Z	-197.4468	-197.4468		0.0000

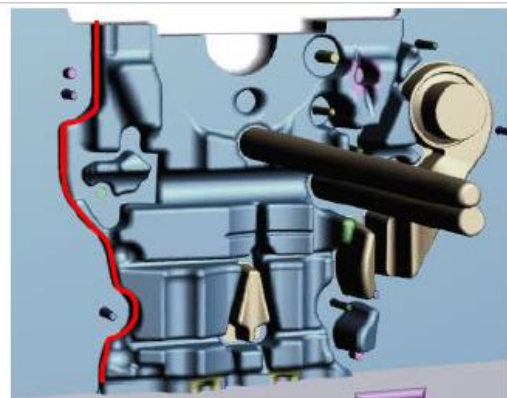
forme profil int E / ZYX



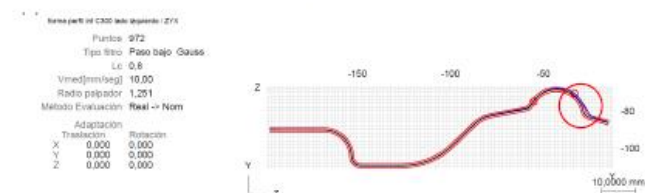
V1102SQF




Faltas material pieza:
Quitar material con piedra fina



Exceso material pieza:
Aportar material con Spark Depo

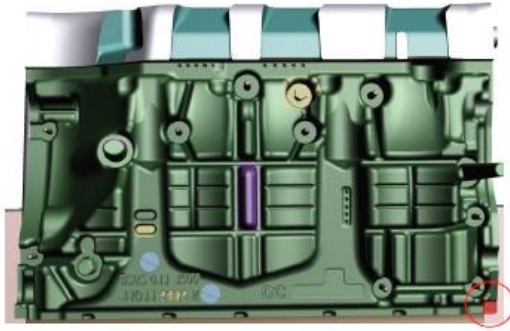
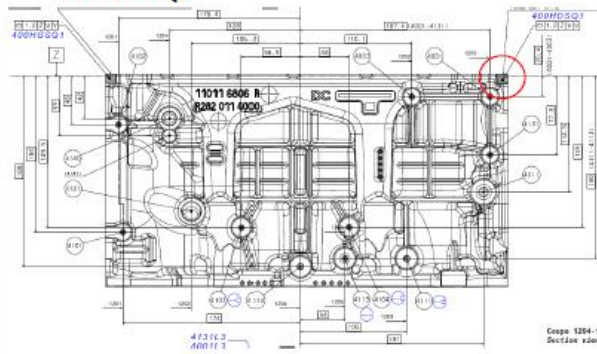


LIMPIAR MOLDE

	400HDSQ1				0.2621
		1.8621	0.0000	1.6000	1.8621
	X	201.8640	201.8640		0.0000
	Y	-98.6311	-97.7000		-0.9311
	Z	-0.6560	-0.6560		0.0000

forme Face 400 zone HD / ZYX

400HDSQ1



	Valor real	Valor nom.	Tol. sup.	Tol. inf.	Desviación
D 400HDSQ1	0.810	0.000	1.800	0.000	0.810
X	192.662	197.992			0.000
Y	-98.105	-97.700			-0.405
Z	-0.648	-0.648			0.000
forma Face 400 serie HD / ZYX					

Exceso material pieza:

valor real (absoluto) menor que 97.700 (nominal)

Aportar material con Spark Depo

Ej: 96.084

Faltas material pieza:

valor real (absoluto) mayor que 97.700 (nominal)

Quitar material con piedra fina

Ej: 99.205