
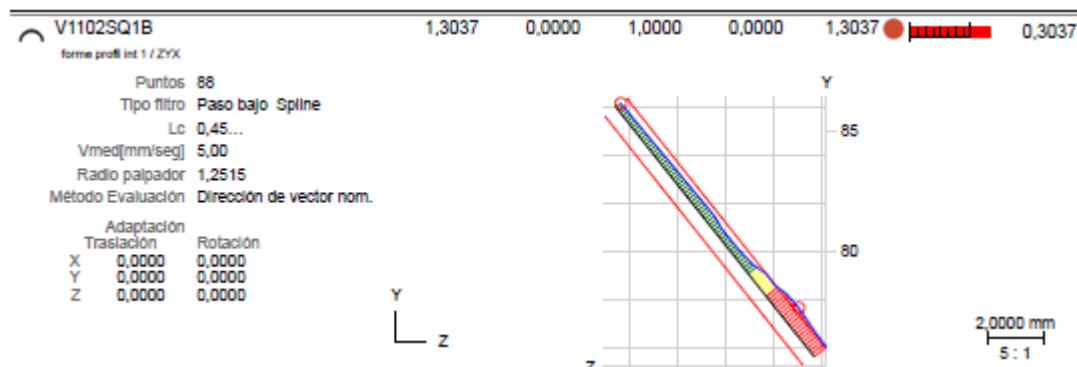
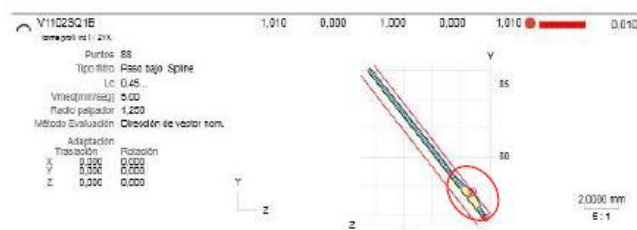
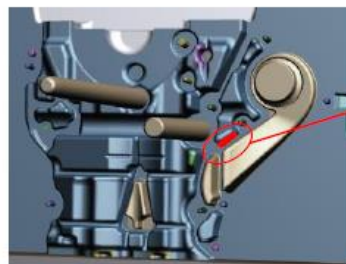
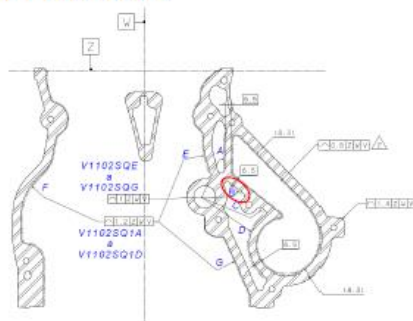


INY3 M25B

	V1102SQ1B				0.3037
		1.3037	0.0000	1.0000	1.3037
	X	200.9829	201.0000		-0.0171
	Y	77.5837	77.1777		0.4060




V1102SQ1B




Exceso material pieza:
Aportar material con Spark Depo

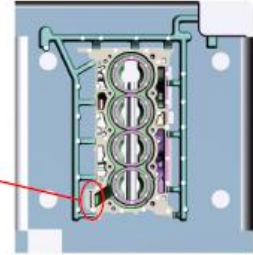
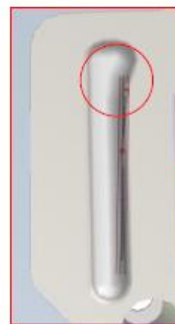
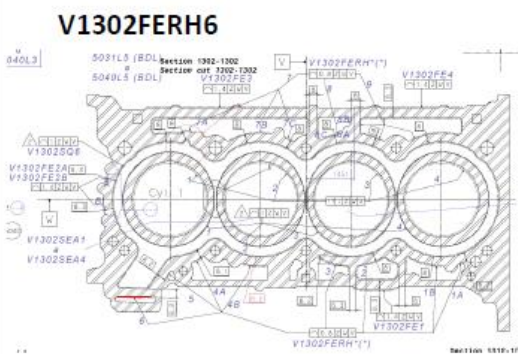
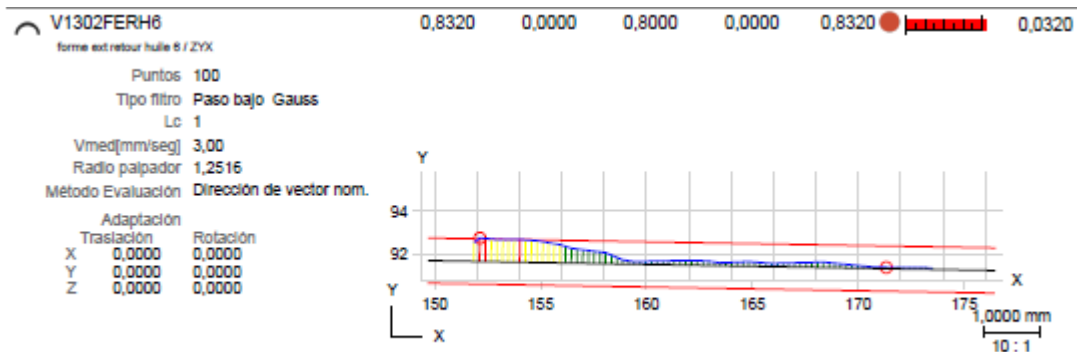
CAMBIAR PIN

	4102L1				0.0850
		1.4850	0.0000	1.4000	1.4850
	Z	-47.5209	-48.0000		0.4791
	X	-178.9673	-178.4000		-0.5673
		loc 4102 / ZX (4,98)			

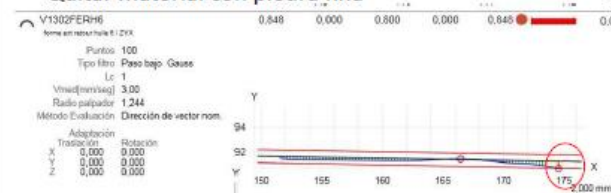
APORTAR MATERIAL AL MOLDE

	V1302FERH6				0.0320
		0.8320	0.0000	0.8000	0.8320
	X	152.1249	152.1177		0.0073
	Y	92.0439	91.6280		0.4159
	Z	1.0000	1.0000		0.0000

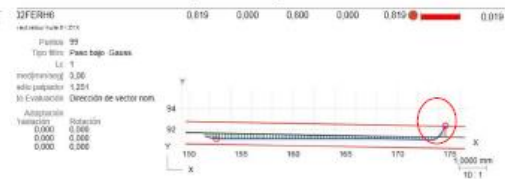
forme ext retour huile 6 / ZYX



Faltas material pieza:
Quitar material con piedra fina



Exceso material pieza:
Aportar material con Spark Depo



LIMPIAR ALUMINIO



FP1SQ1

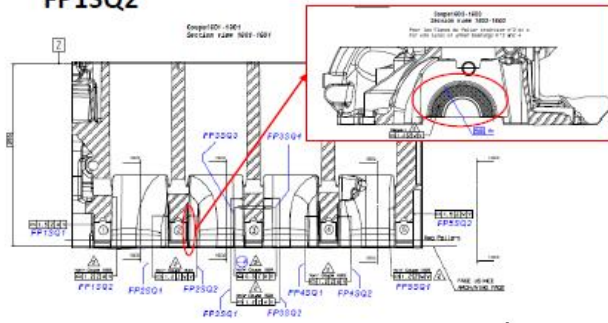
1.5794 0.0000
X 12.8752 12.8752
Y -191.4509 -191.4509
Z 179.0603 179.8500
forme flanc de palier 1 / ZYX

1.5000

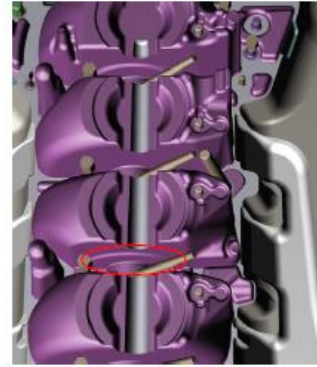
0.0794

1.5794
0.0000
0.0000
-0.7897

FP1SQ2



Faltas material pieza:
SOLO SE PUEDE LIMPIAR ALUMINIO



Exceso material pieza:
NO TOCAR

