

## **Exercise 1**

## Exercise 2

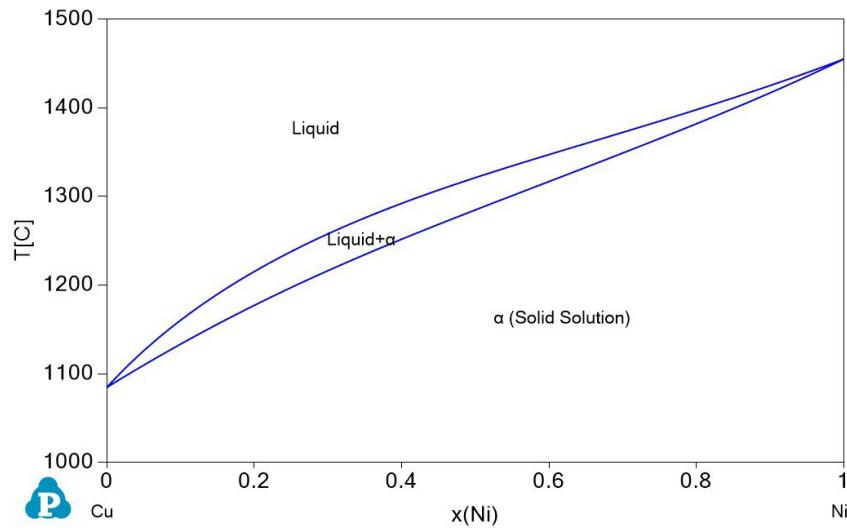


Figure 1: Phase diagram Cu-Ni

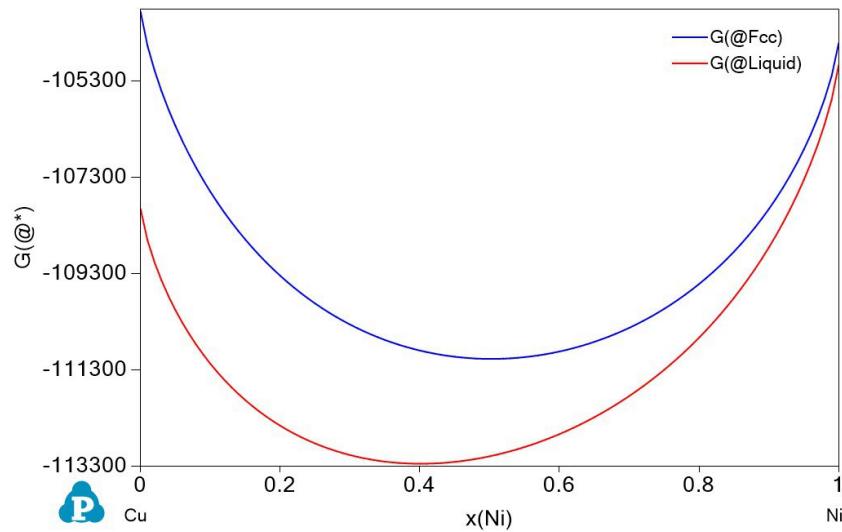


Figure 2: Energy curve @ 1500°C

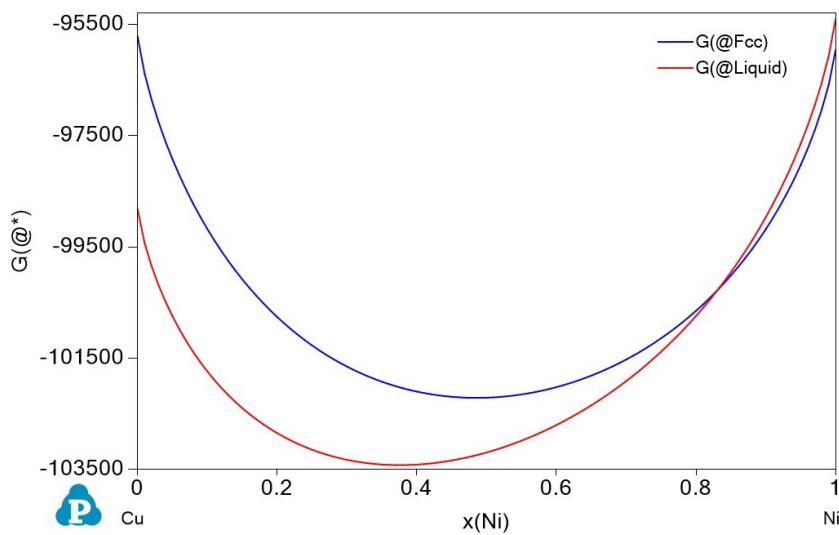


Figure 3: Energy curve @ 1400°C

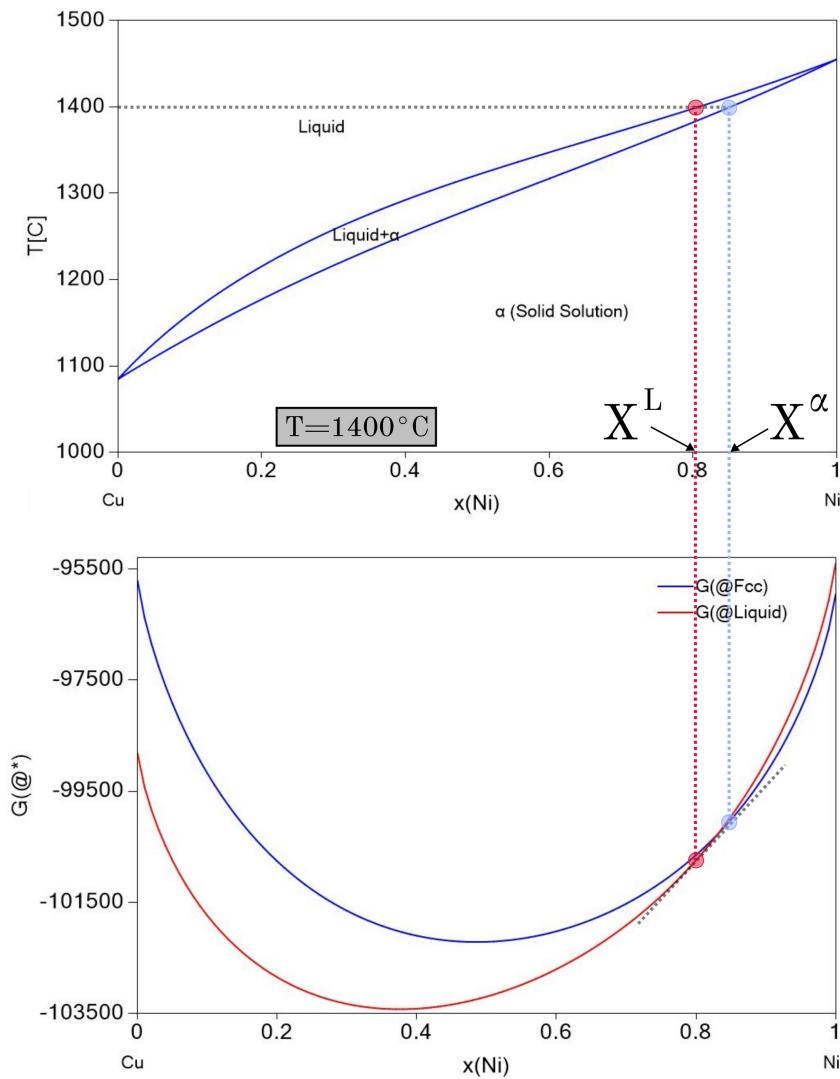


Figure 4: Tangent method @  $1400^\circ\text{C}$

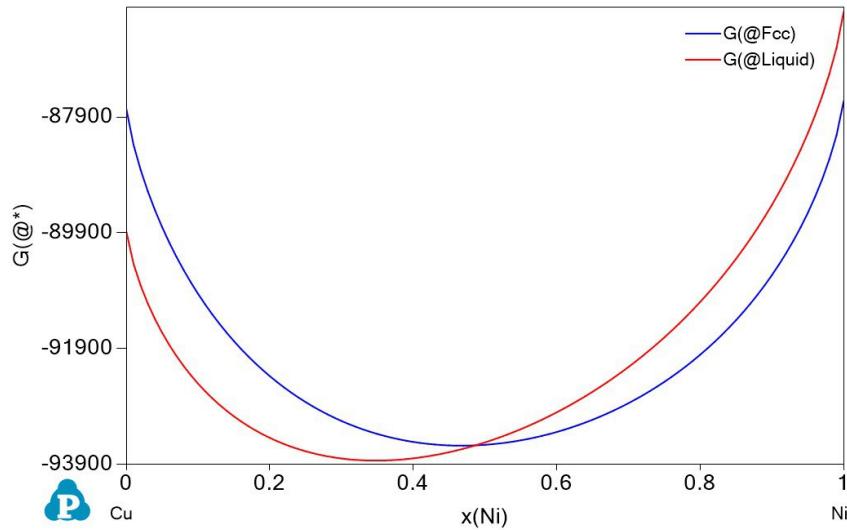


Figure 5: Energy curve @ 1300°C

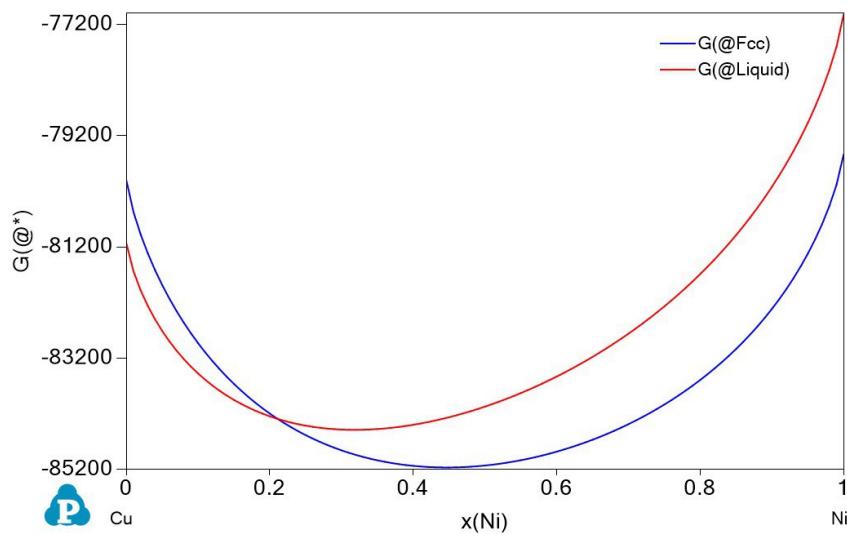


Figure 6: Energy curve @ 1200°C

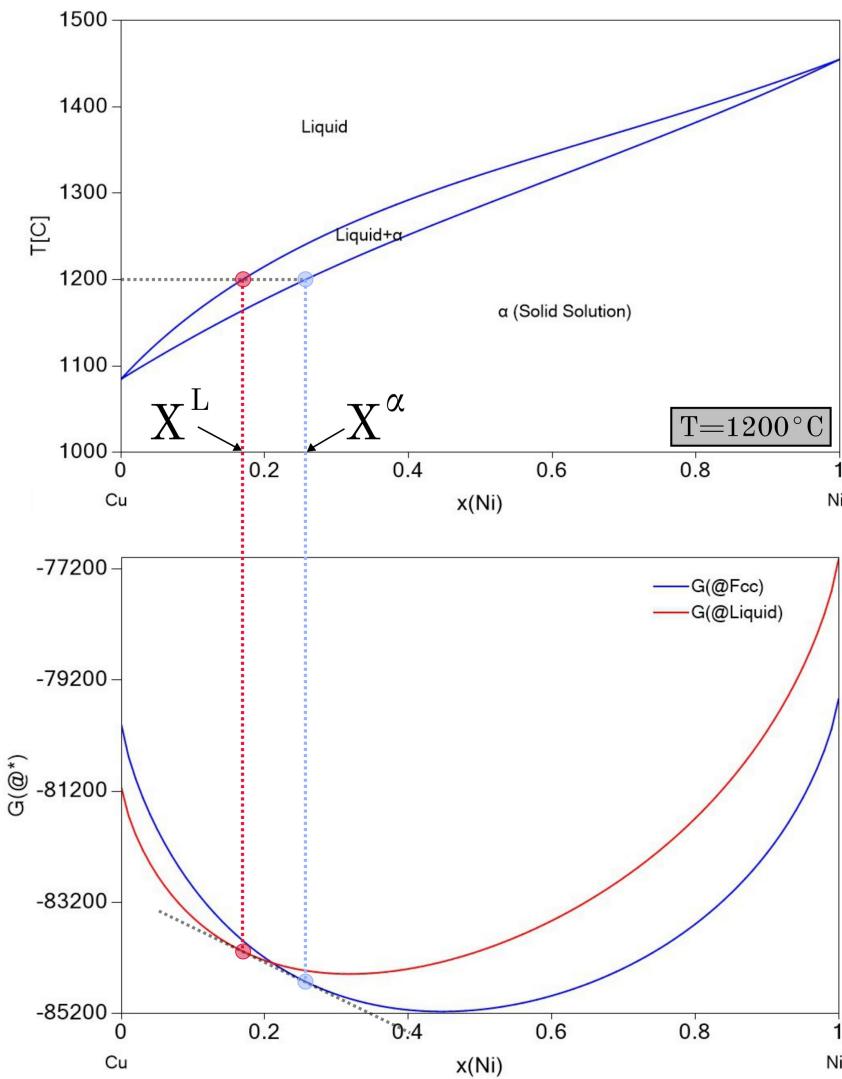


Figure 7: Tangent method @ 1200°C

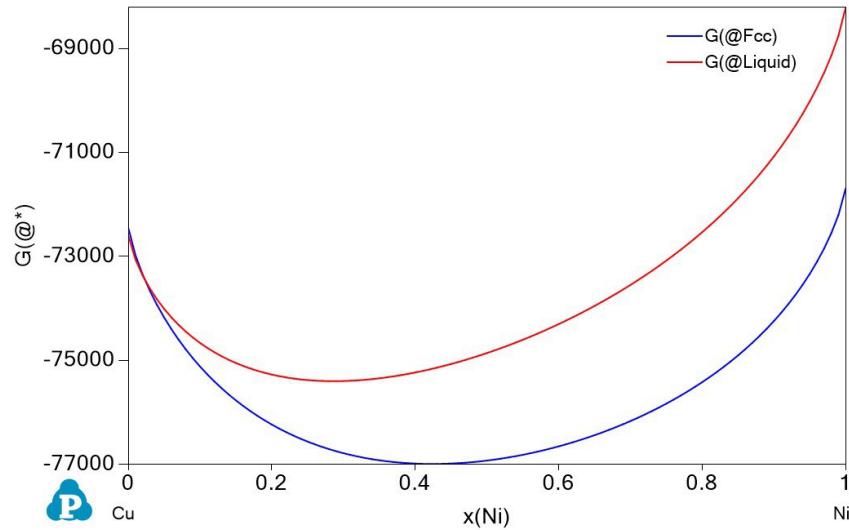


Figure 8: Energy curve @ 1100°C

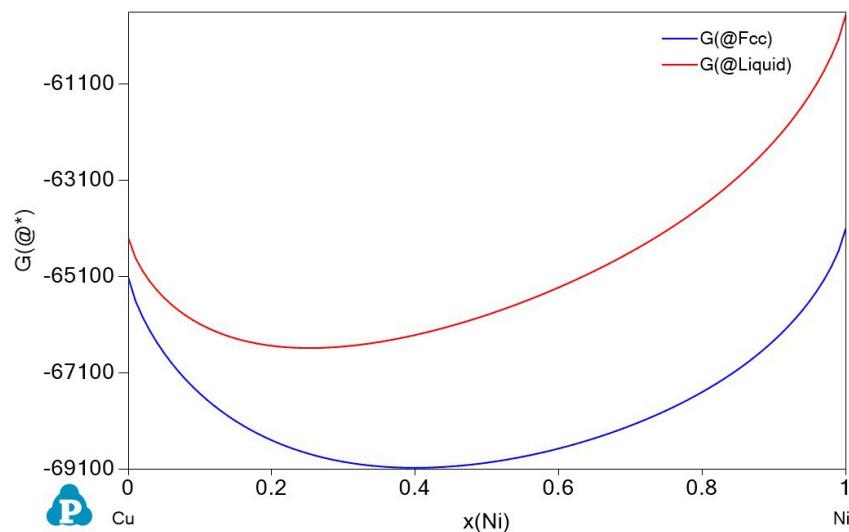


Figure 9: Energy curve @ 1000°C

### Exercise 3

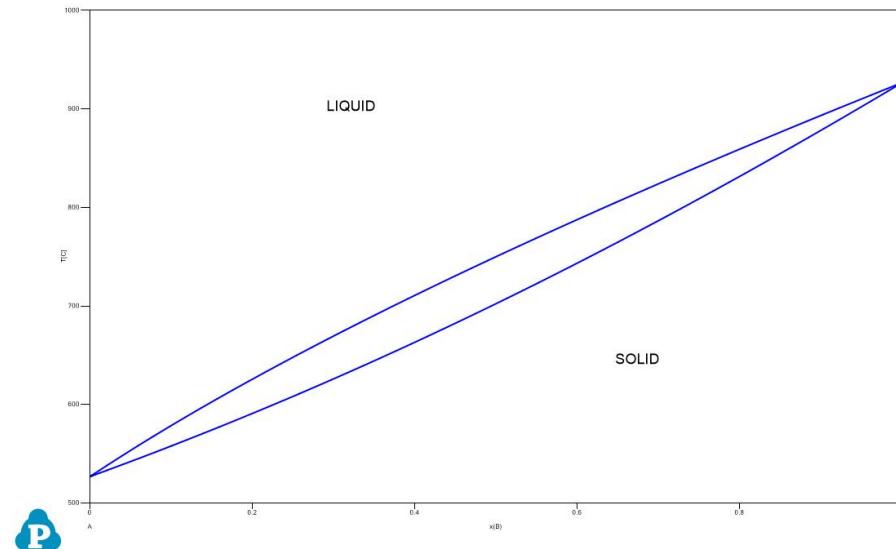


Figure 10:  $\Omega_l = 0, \Omega_s = 0$

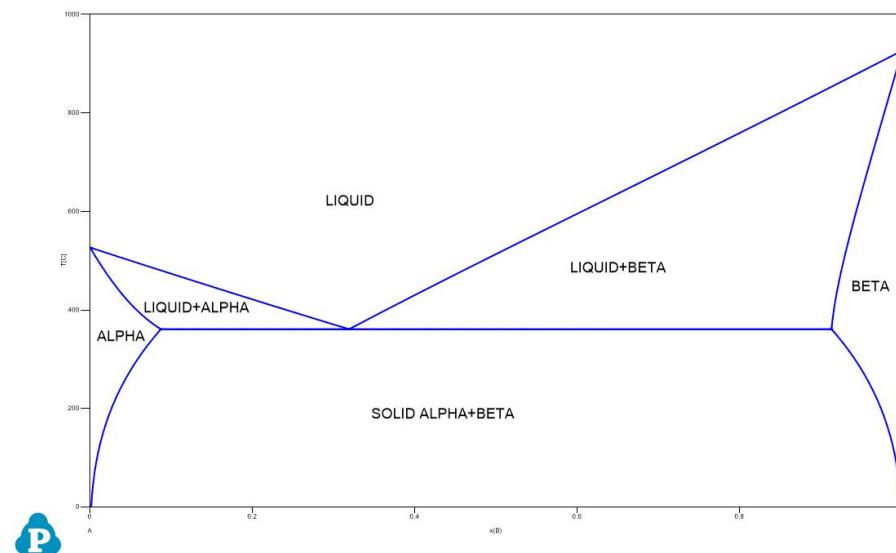


Figure 11:  $\Omega_l = 0, \Omega_s = 15$

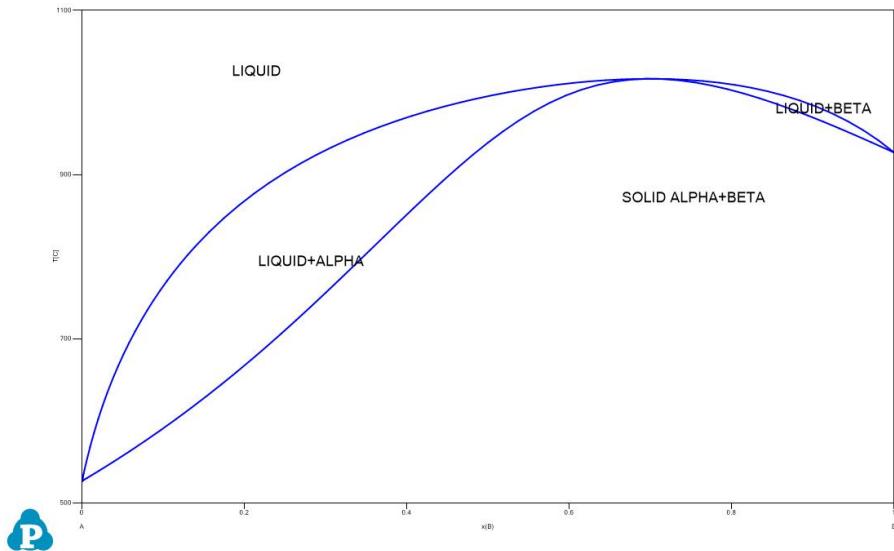


Figure 12:  $\Omega_l = 10, \Omega_s = 0$

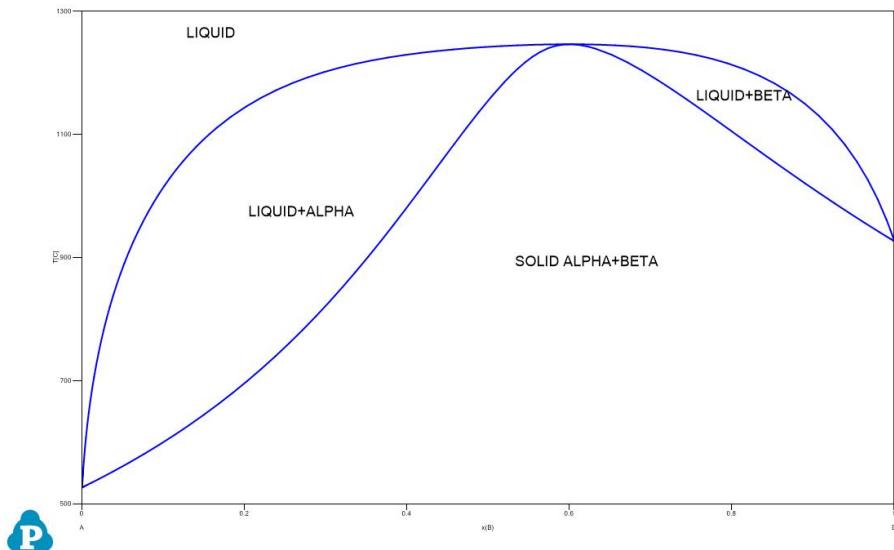


Figure 13:  $\Omega_l = 20, \Omega_s = 0$

## Exercise 4

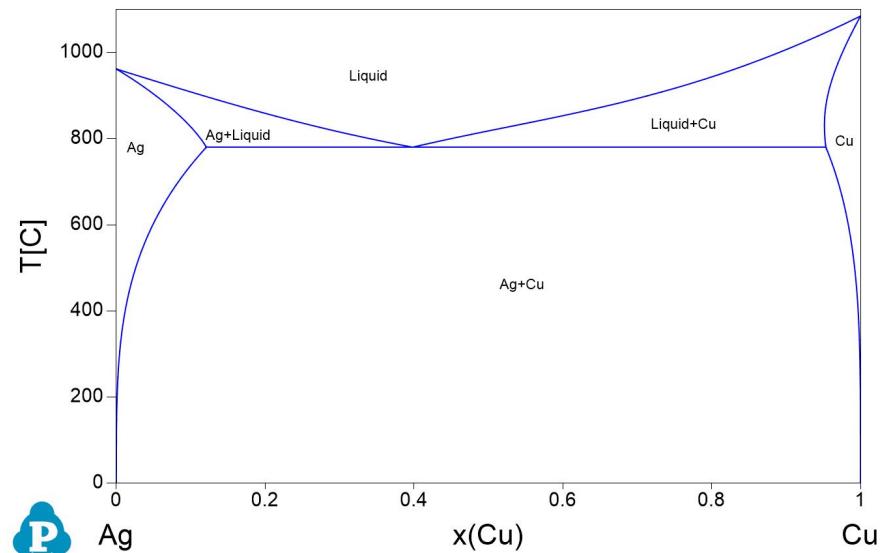


Figure 14: Phase diagram Ag-Cu

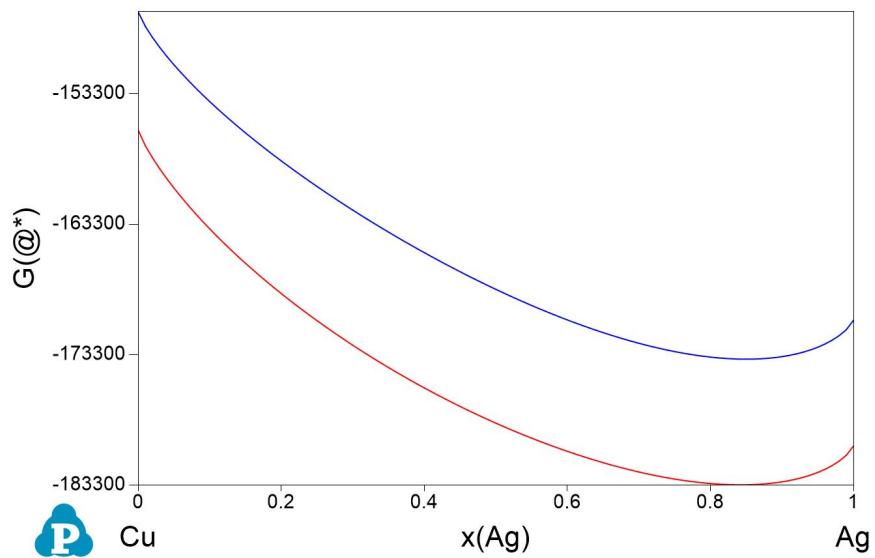


Figure 15: Energy curve @ 2000°C

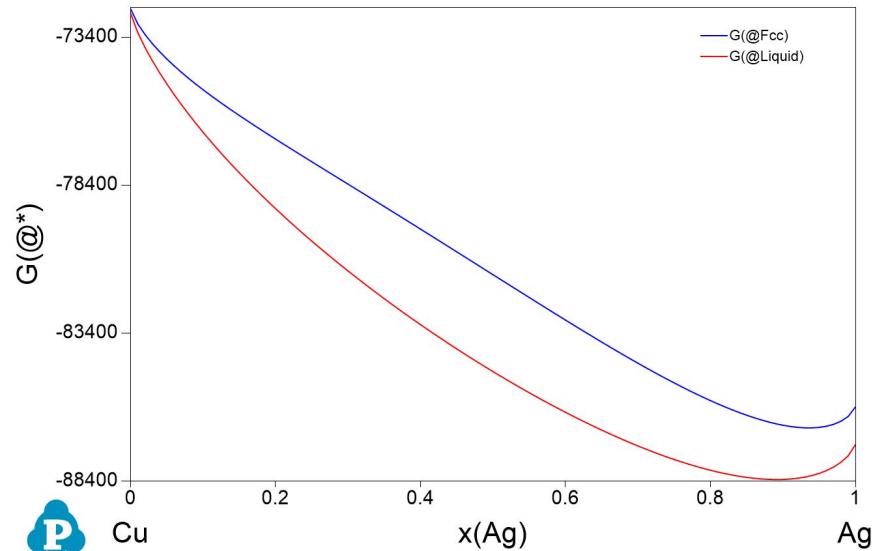


Figure 16: Energy curve @ 1100°C

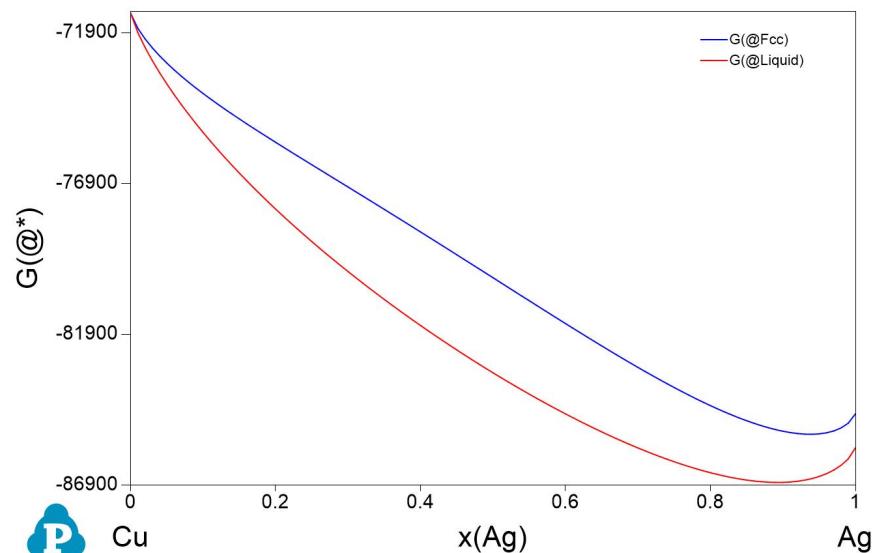


Figure 17: Energy curve @ 1084°C

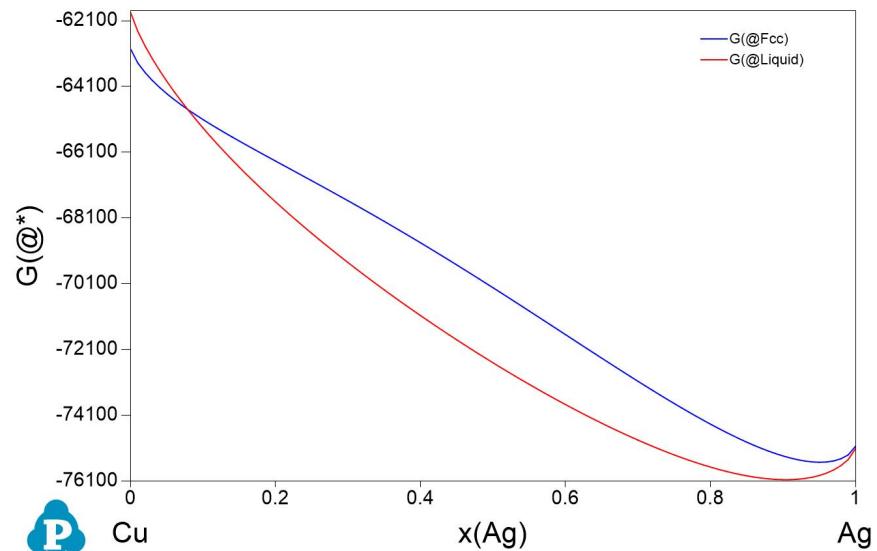


Figure 18: Energy curve @ 970°C

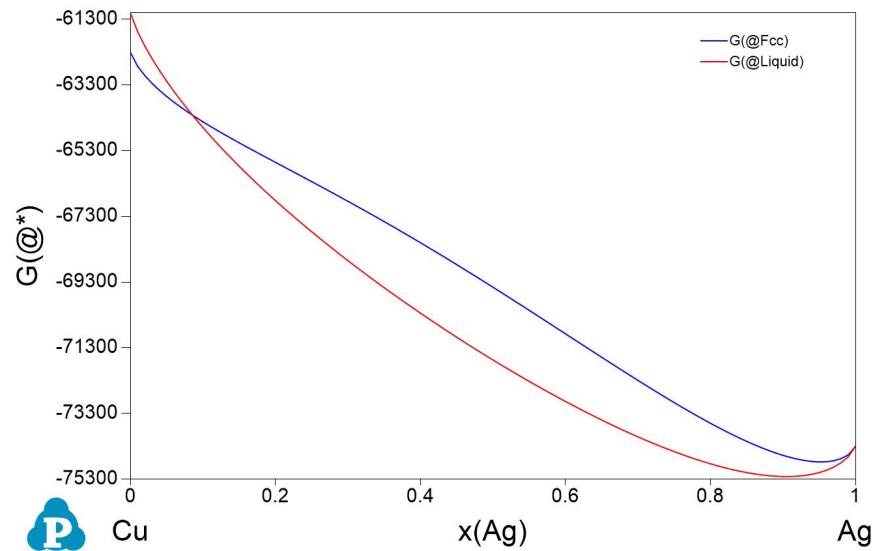
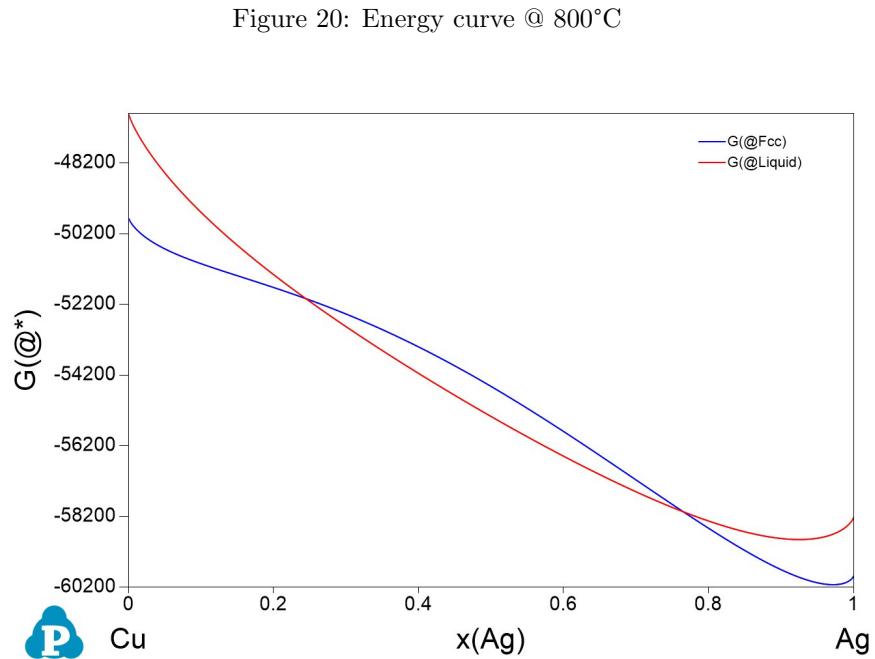
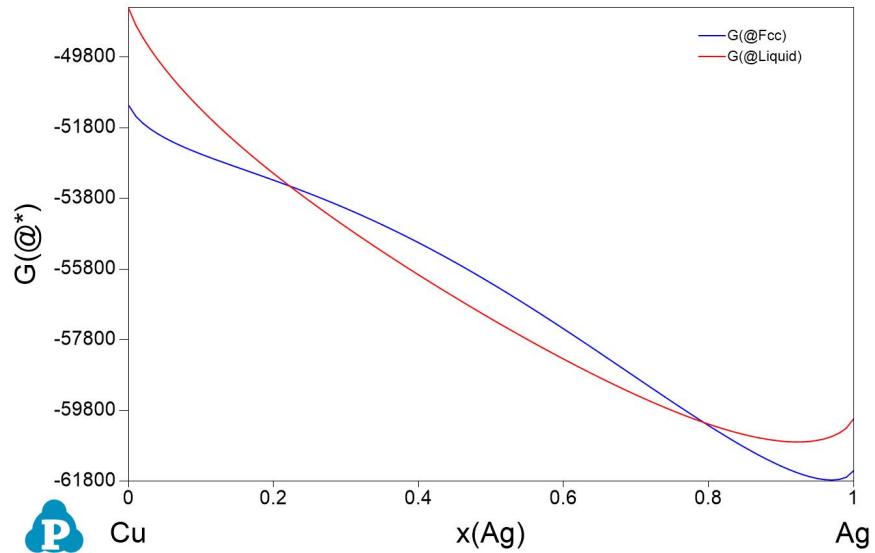


Figure 19: Energy curve @ 961°C



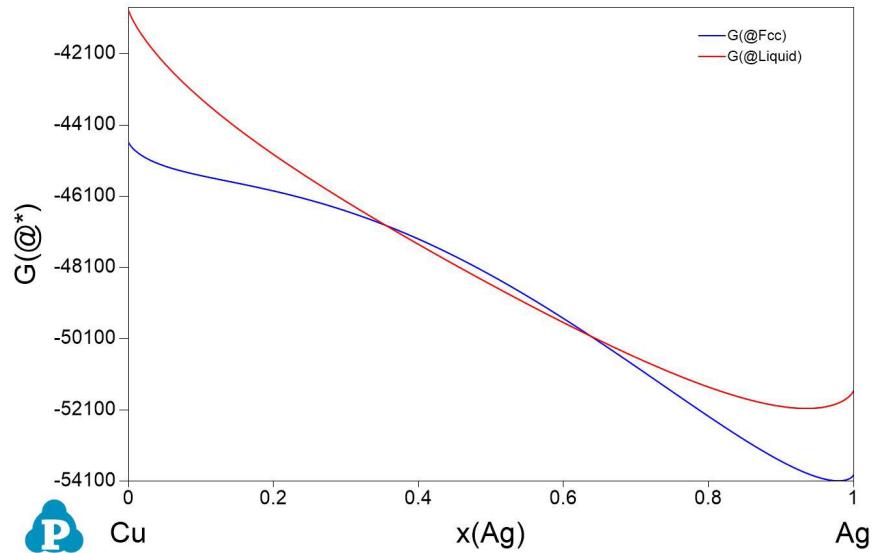


Figure 22: Energy curve @ 700°C

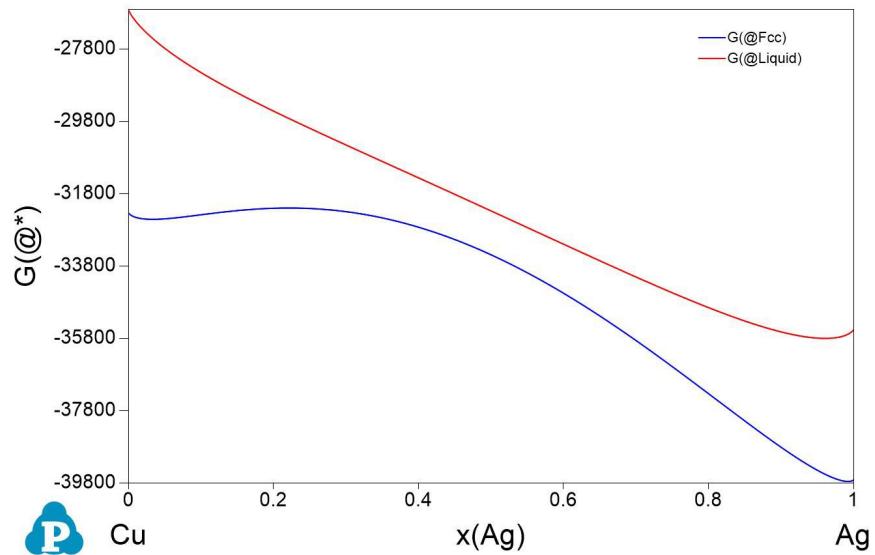


Figure 23: Energy curve @ 500°C

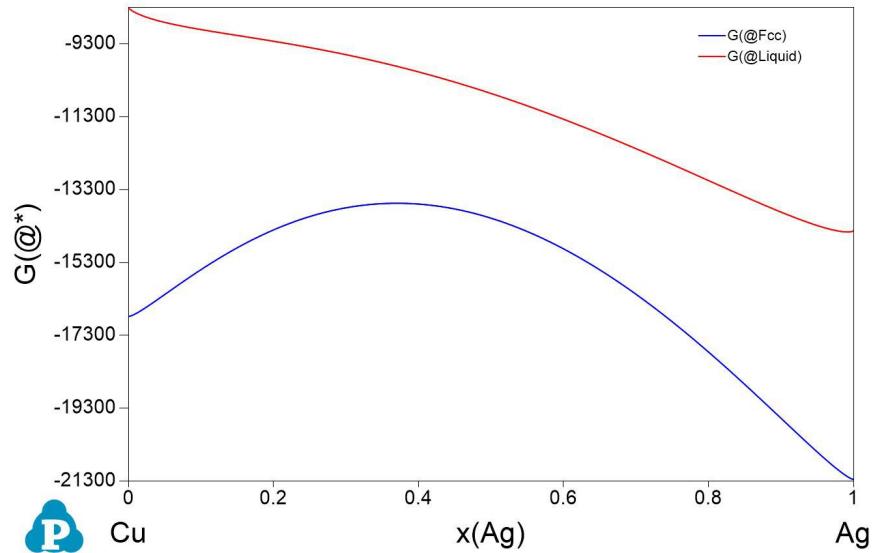


Figure 24: Energy curve @ 200°C

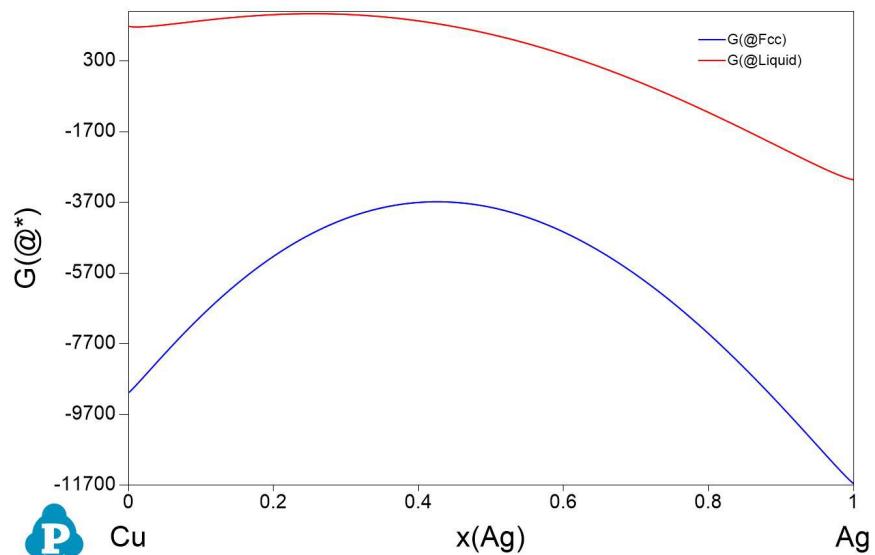


Figure 25: Energy curve @ 0°C

## Exercise 5

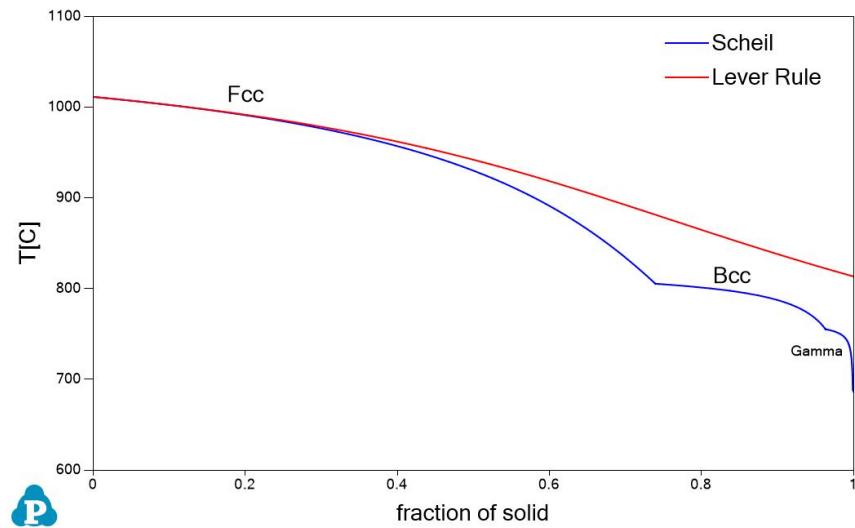


Figure 26: Solidification curves

## **Exercise 6**

## Granta LAB part

**Overview:** First of all we are choosing the mechanical properties that are the most interesting for a helmet. We chose Hardness - Vickers (HV) and Fracture toughness (MPa.m<sup>0.5</sup>)

**Physical conditions consideration:** We should take into consideration the following environment conditions when designing the product.

Property	Value
Temperature	20–25 °C
Energy absorption	550 kJ/m <sup>2</sup>
Sun resistance	Yes
Rain resistance	Yes

**Materials candidates** ABS (internal) and EPS (external)