

BREAK EDGES 0.1/0.5

FILLET RADIUS 0.1/0.5

- Inserts should be installed prior to powder coat.
- 3. Part is to be powder coated with cardinal color C241-BK109.

Thickness must be between 0.05 and 0.12mm unless otherwise indicated.

- 4. Ink mark in indicated area with company initials.
- 5. Indicated area to be painted. Grain callout is for cosmetic surface under laser etch (page 2).

Rev.	Date	Description
F	8.25.16	Powder coat thickness and 4.0mm hole location changed
E	8.17.16	Coating thickness updated.
D	7.29.16	Additional masking added based on EMI testing.
	F E	F 8.25.16 E 8.17.16



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DO NOT SCALE DRAWING

SCALE

REV.

F

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