

- Inserts should be installed prior to powder coat.
- 3. Part is to be powder coated with cardinal color C241-BK109. Coating thickness must be 0.08 +/- 0.015mm.
- 4. Ink mark in indicated area with company initials.
- 5. Indicated area to be painted. Grain callout is for cosmetic surface under laser etch (page 2).

Rev.	Date	Description
D	7.29.16	Additional masking added based on EMI testing.
C B		Missing grain and countersink callouts added. Flange added and vents changed for EMI

