

.X±.75

BREAK EDGES 0.1/0.5 FILLET RADIUS 0.1/0.5

.XX±.25 .XXX±.125 .XXXX±.050

X°±1°

63/

- Inserts should be installed prior to powder coat.
- 3. Part is to be powder coated with cardinal color C241-BK109. Thickness must be between 0.05 and 0.20mm unless otherwise indicated.
- 4. Ink mark in indicated area with company initials.
- 5. Indicated area to be painted. Grain callout is for cosmetic surface under laser etch (page 2).

Rev.	Date	Description
E	8.17.16	Coating thickness updated.
D		Additional masking added based on EMI testing.
С	7.25.16	Missing grain and countersink callouts added.



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Electronics Case, Mini v1.1

SIZE D	WG NO.	PP-FP0082			REV. E
SCALE	1:3	DO NOT SCALE DRAWING	SHEET	1 of 3	