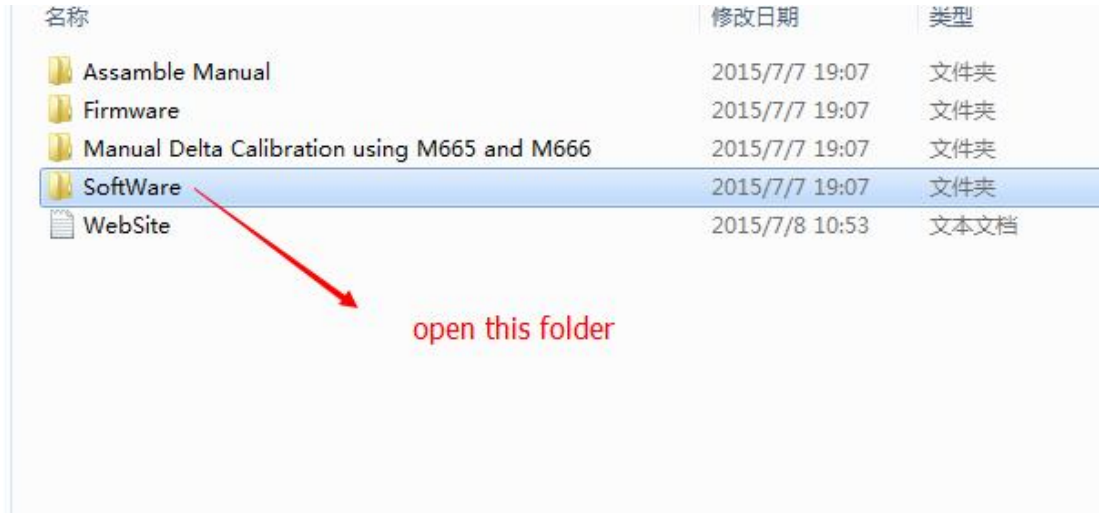


ShenZhen 3KU Technology Co.Ltd

Manual for Uploading Firmware

1. Install the software

Open the manual folder

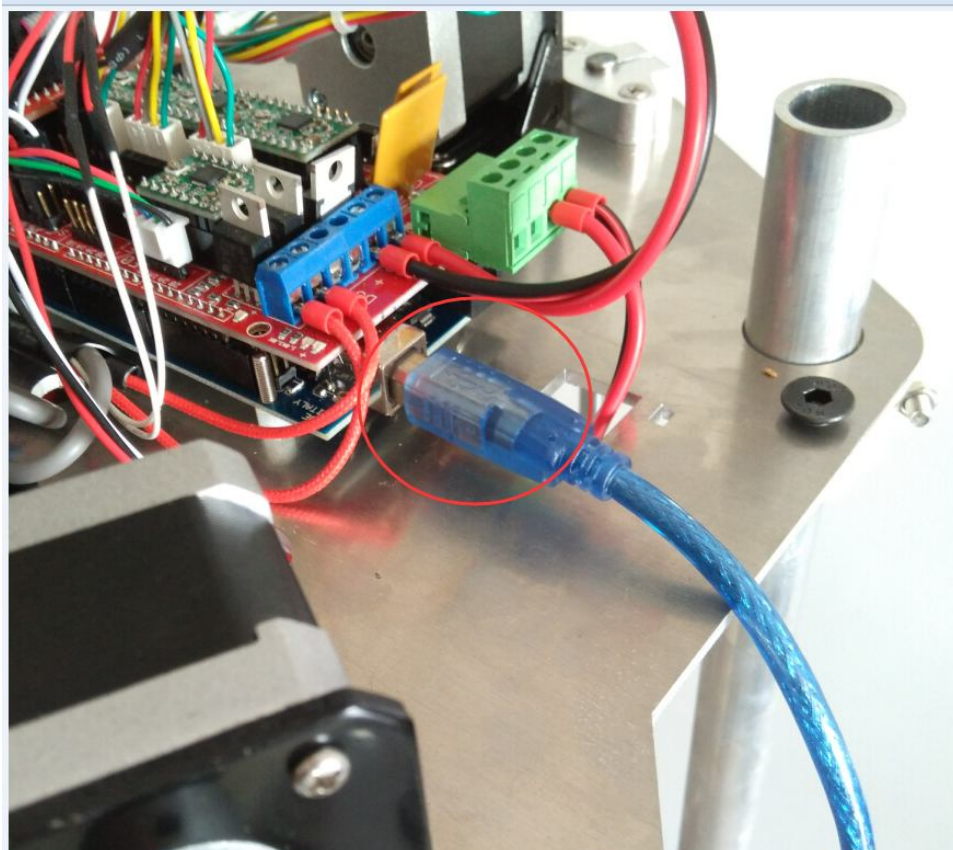
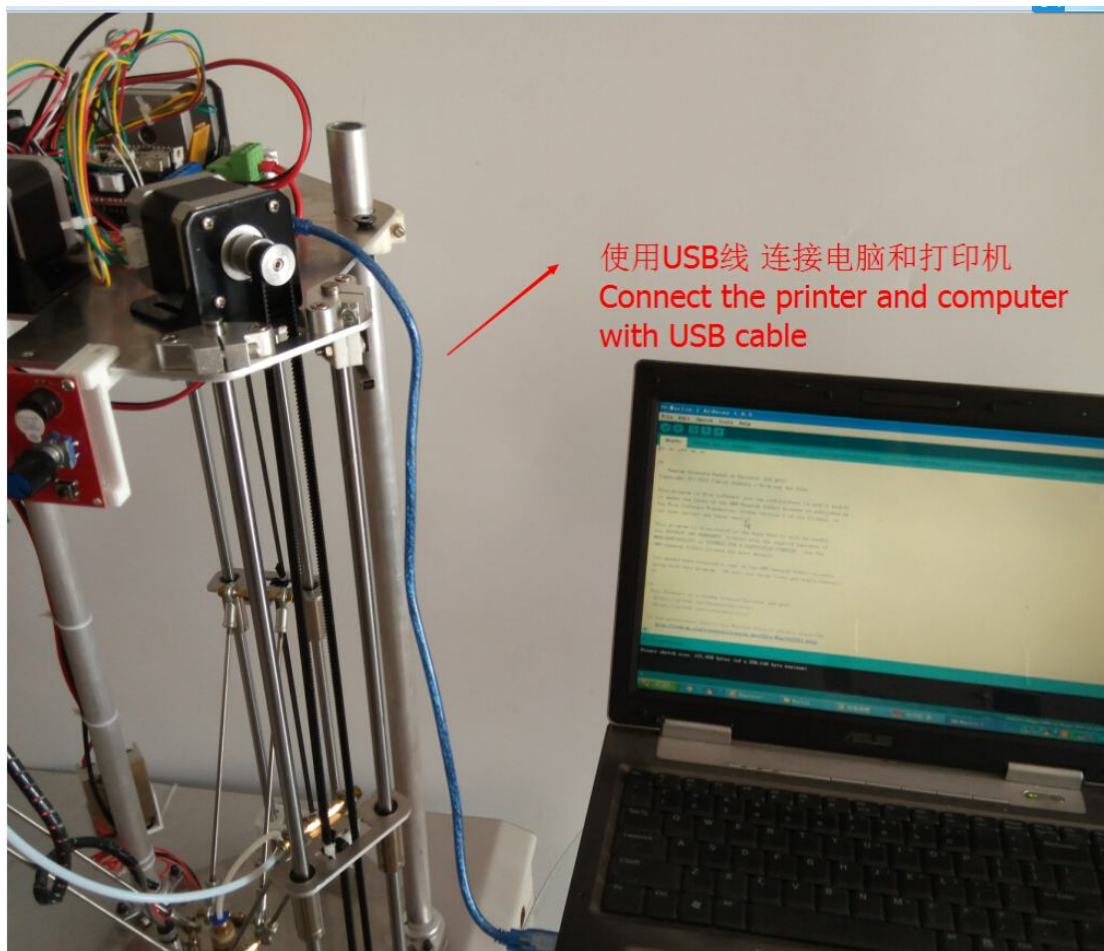


For other OS ,like MAC ,you can download from this site

<http://arduino.org/>

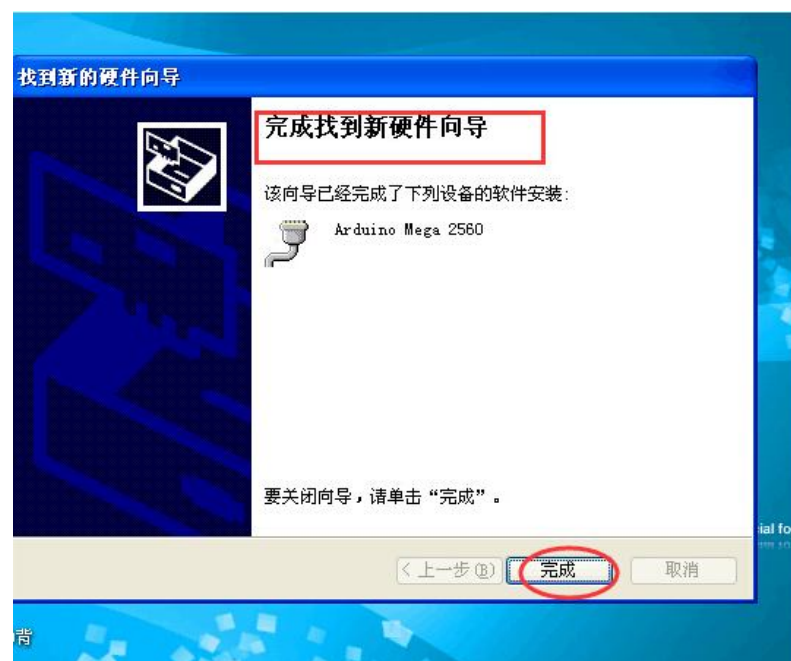
, If you want use our firmware ,you must use the version 1.0.5 ,you can find by this Link : <http://www.arduino.org/downloads/previous-releases>

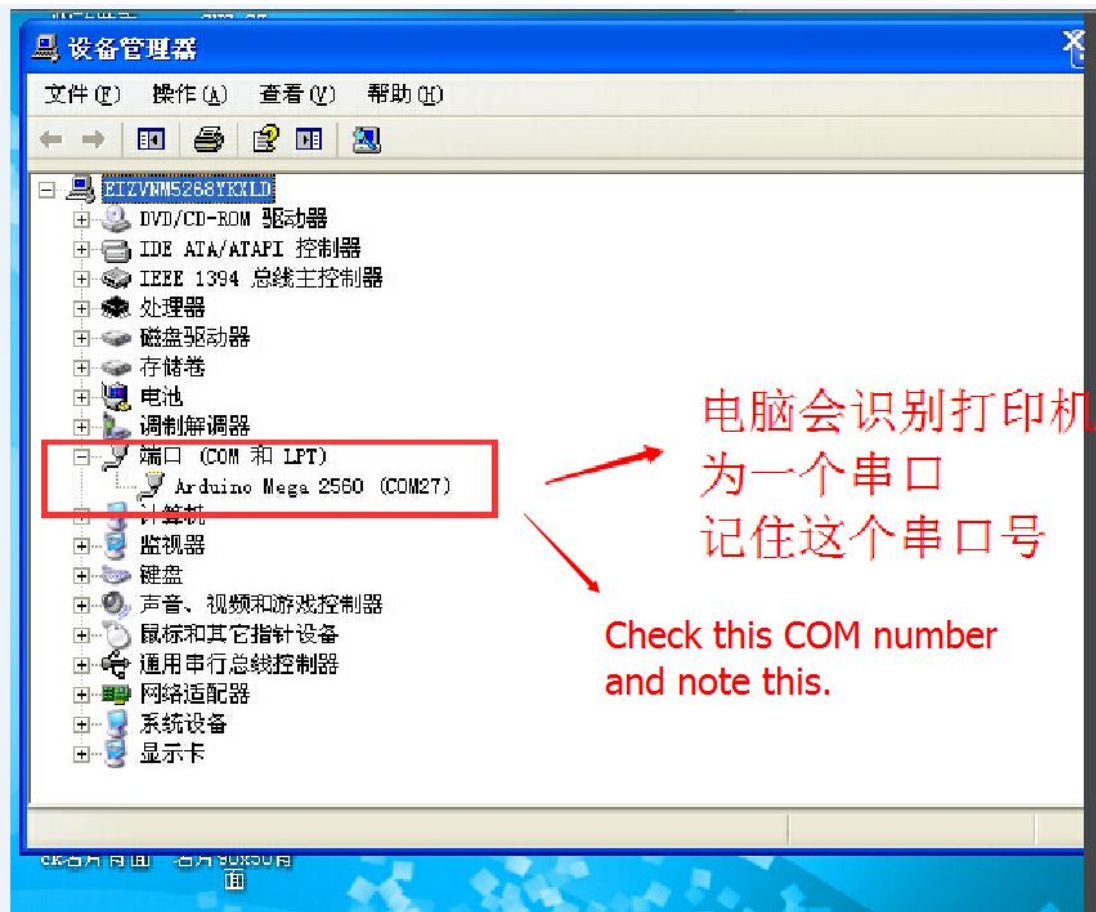
2. Connect computer and Mega 2560 with usb cable



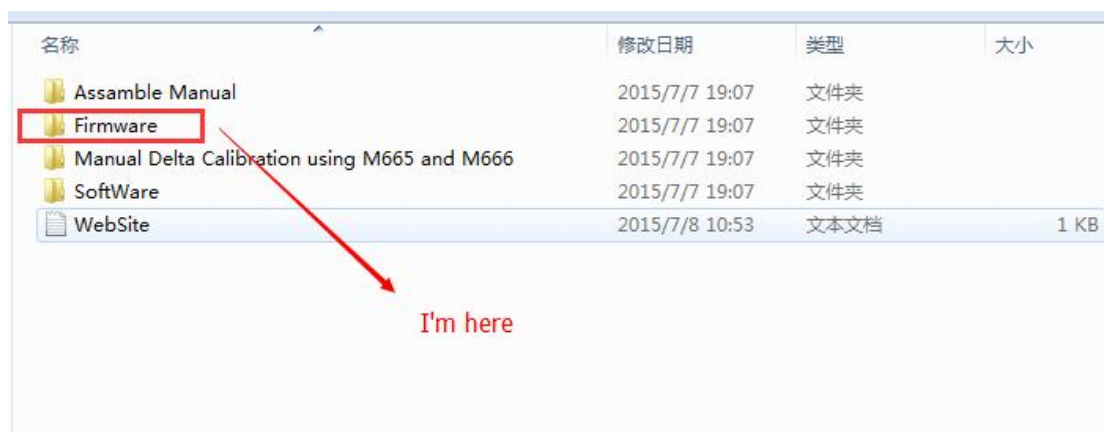
The system will find the driver and recognize it as a serial port .

(If not success , find in google: Mega2560 driver)



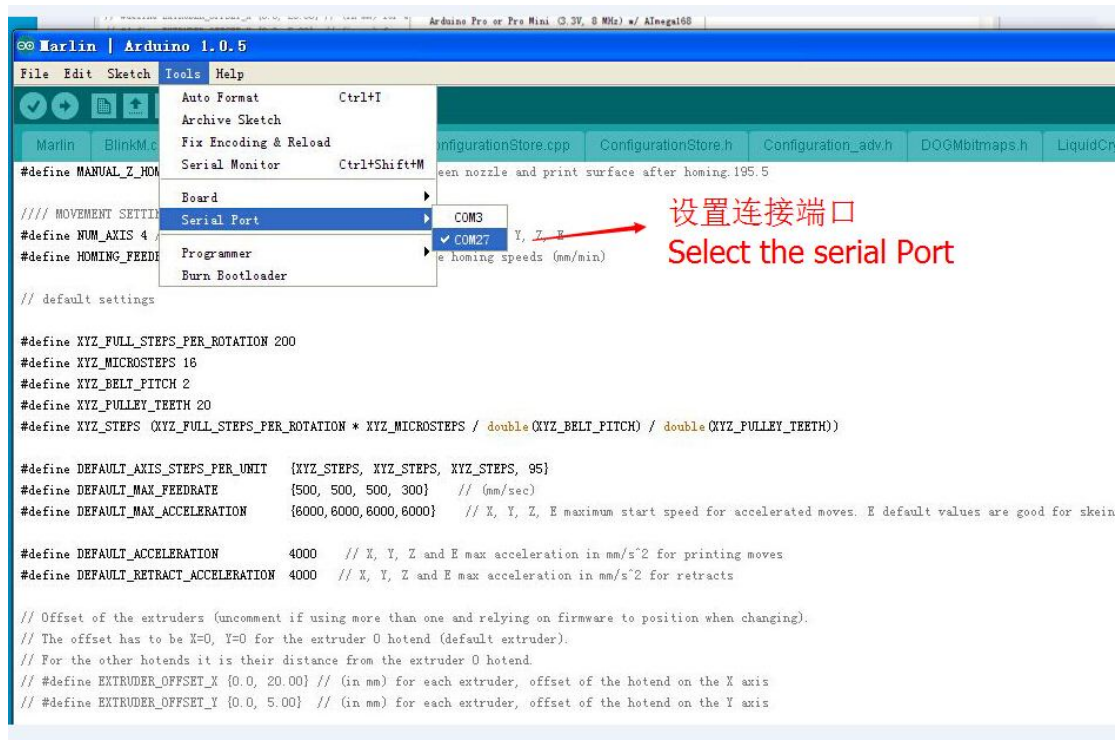
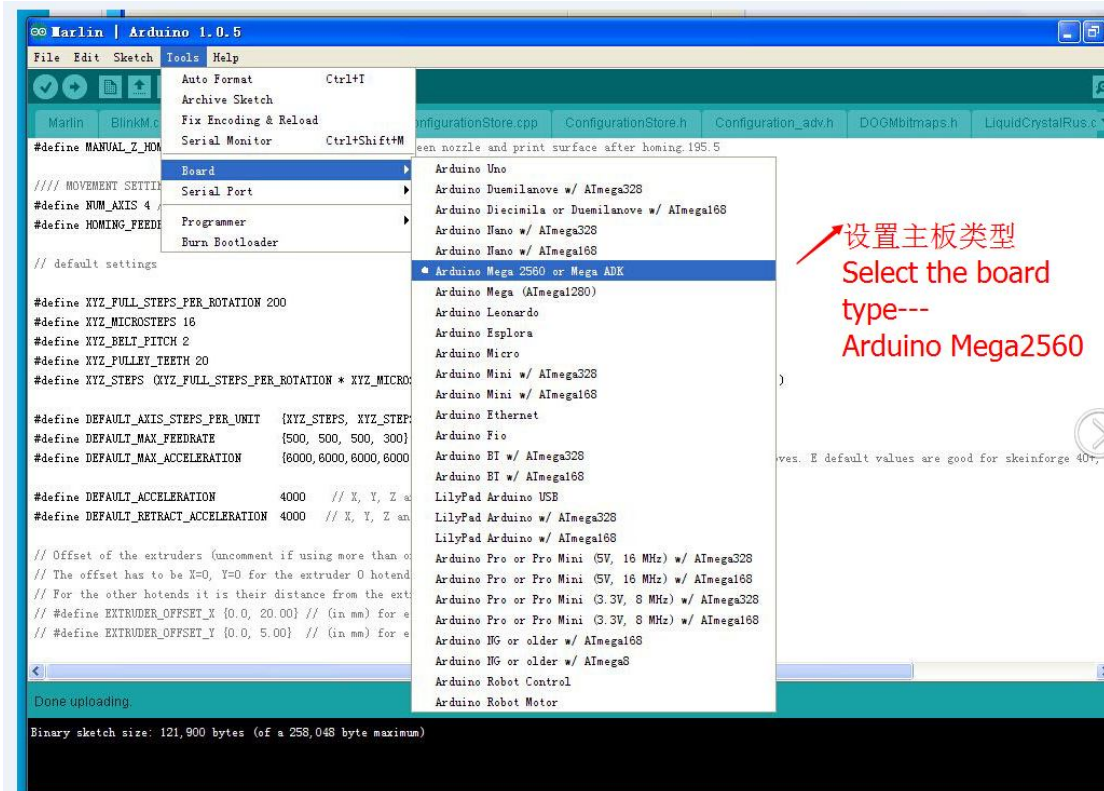


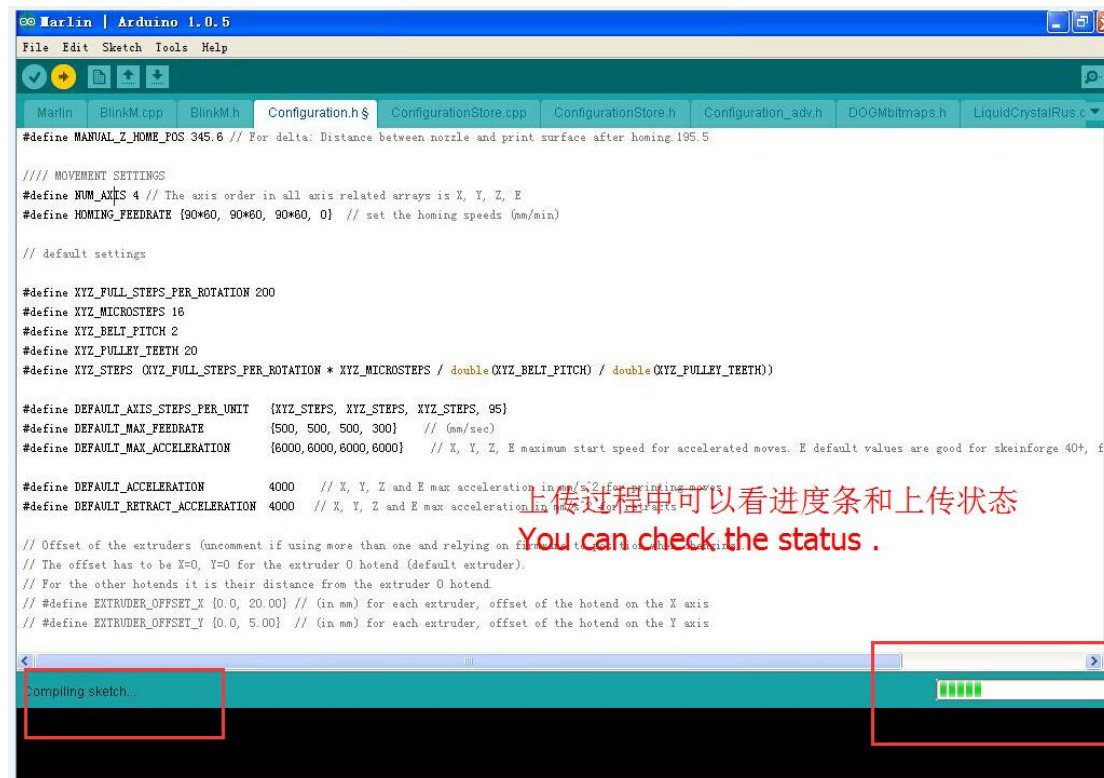
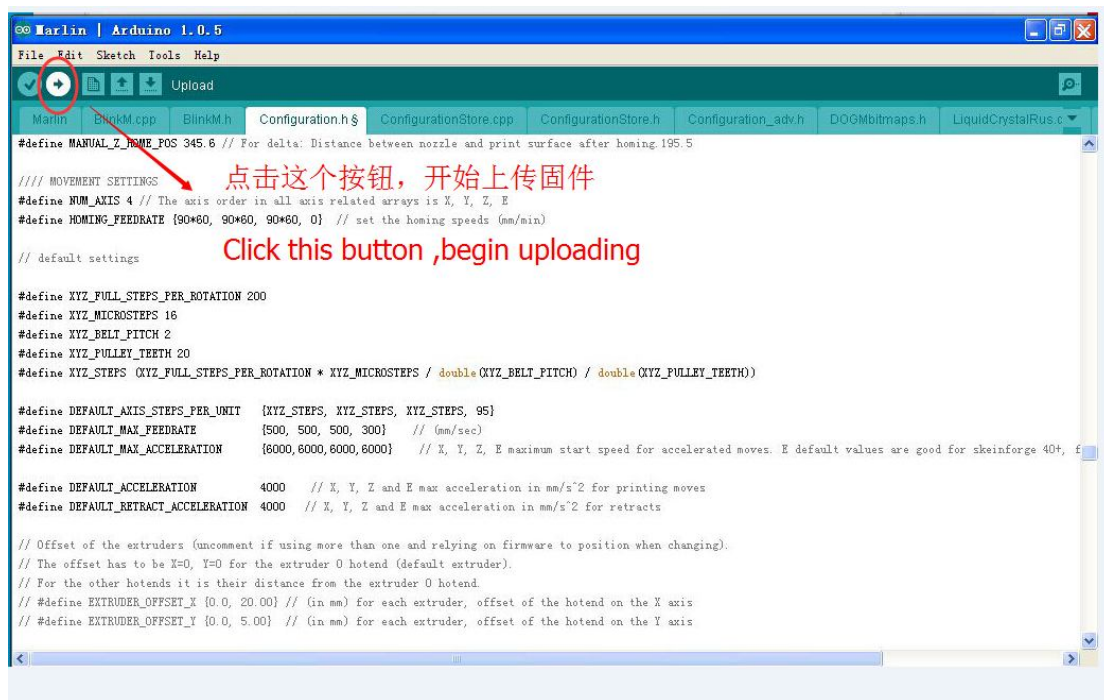
3. Open the firmware



软件 (D:) ▸ 国外客户教程 ▸ Firmware ▸ Marlin ▸				
工具(T) 帮助(H)				
共享 ▾ 新建文件夹				
名称	修改日期	类型	大小	
example_configurations	2015/7/8 11:10	文件夹		
BlinkM	2014/8/23 6:07	CPP 文件	1 KB	
BlinkM	2014/8/23 6:07	H 文件	1 KB	
cardreader	2014/8/23 6:07	CPP 文件	14 KB	
cardreader	2014/8/23 6:07	H 文件	3 KB	
Configuration	2015/7/5 18:59	H 文件	32 KB	
Configuration_adv	2014/8/23 6:07	H 文件	20 KB	
ConfigurationStore	2014/8/23 6:07	CPP 文件	10 KB	
ConfigurationStore	2014/8/23 6:07	H 文件	1 KB	
COPYING	2014/8/23 6:07	文件	32 KB	
create_speed_lookuptable.py	2014/8/23 6:07	PY 文件	2 KB	
createTemperatureLookupMarlin.py	2014/8/23 6:07	PY 文件	6 KB	
digipot_mcp4451	2014/8/23 6:07	CPP 文件	2 KB	
dogm_font_data_marlin	2014/8/23 6:07	H 文件	29 KB	
dogm_lcd_implementation	2014/8/23 6:07	H 文件	22 KB	
DOGMbitmaps	2014/8/23 6:07	H 文件	7 KB	
fastio	2014/8/23 6:07	H 文件	83 KB	
language	2014/10/24 16:29	H 文件	10 KB	
language.h.bak	2014/10/24 16:29	BAK 文件	90 KB	
LCD Menu Tree	2014/8/23 6:07	Arduino Source ...	213 KB	
LiquidCrystalRus	2014/8/23 6:07	CPP 文件	11 KB	
LiquidCrystalRus	2014/8/23 6:07	H 文件	4 KB	
Makefile	2014/8/23 6:07	文件	15 KB	
Marlin	2014/8/23 6:07	H 文件	8 KB	
Marlin	2014/11/3 10:50	Arduino Source ...	2 KB	
Marlin_main	2014/11/21 14:13	CPP 文件	125 KB	
MarlinSerial	2014/8/23 6:07	CPP 文件	8 KB	
MarlinSerial	2014/8/23 6:07	H 文件	6 KB	
Menu Plans	2014/8/23 6:07	Microsoft Office...	51 KB	
motion_control	2014/8/23 6:07	CPP 文件	7 KB	
motion_control	2014/8/23 6:07	H 文件	2 KB	

Double click this
Main file






```
#define MANUAL_Z_HOME_POS 345.6 // For delta: Distance between nozzle and print surface after homing.195.5

//// MOVEMENT SETTINGS
#define HOM_AXIS 4 // The axis order in all axis related arrays is X, Y, Z, E
#define HOMING_FEEDRATE {90*60, 90*60, 90*60, 0} // set the homing speeds (mm/min)

// default settings

#define XYZ_FULL_STEPS_PER_ROTATION 200
#define XYZ_MICROSTEPS 16
#define XYZ_BELT_PITCH 2
#define XYZ_PULLEY_TEETH 20
#define XYZ_STEPS (XYZ_FULL_STEPS_PER_ROTATION * XYZ_MICROSTEPS / double(XYZ_BELT_PITCH) / double(XYZ_PULLEY_TEETH))

#define DEFAULT_AXIS_STEPS_PER_UNIT {XYZ_STEPS, XYZ_STEPS, XYZ_STEPS, 95}
#define DEFAULT_MAX_FEEDRATE {500, 500, 500, 300} // (mm/sec)
#define DEFAULT_MAX_ACCELERATION {8000, 6000, 6000, 6000} // X, Y, Z, E maximum start speed for accelerated moves. E default values are good for skeinforge 40+,

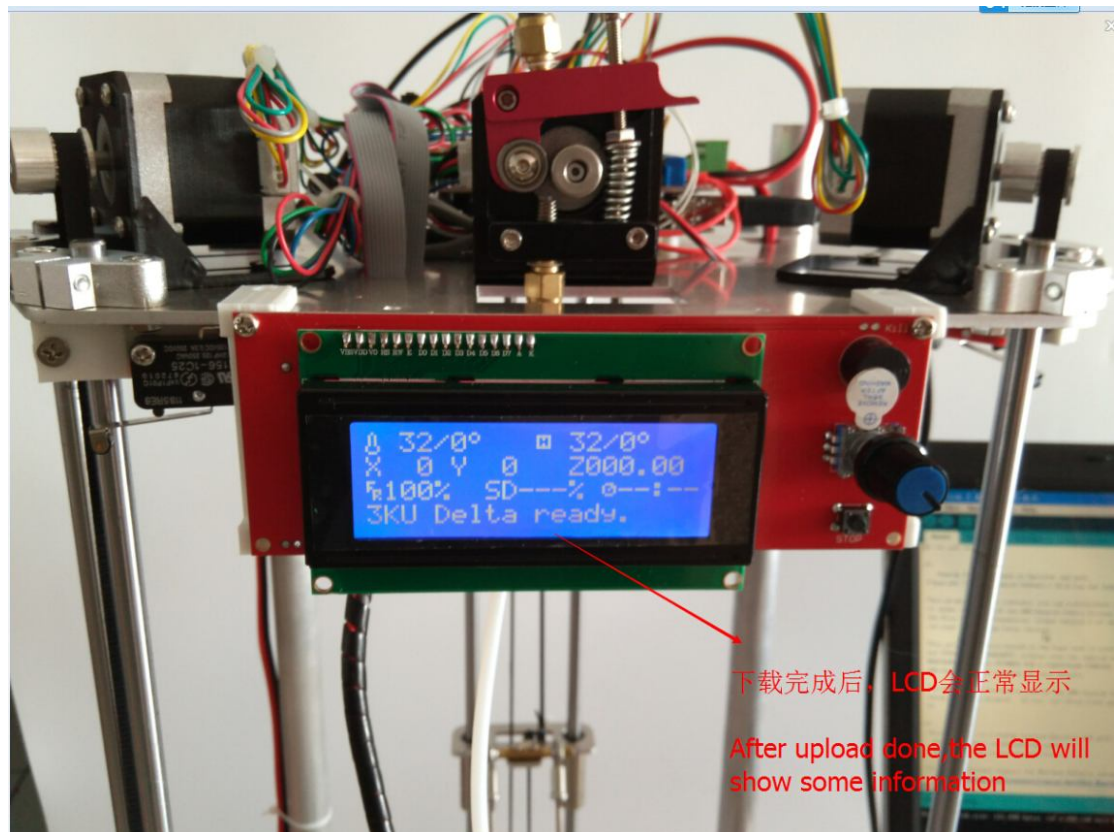
#define DEFAULT_ACCELERATION 4000 // X, Y, Z and E max acceleration in mm/s^2 for printing moves
#define DEFAULT_RETRACT_ACCELERATION 4000 // X, Y, Z and E max acceleration in mm/s^2 for retracts

// Offset of the extruders (uncomment if using more than one and relying on firmware to position them correctly).
// The offset has to be X=0, Y=0 for the extruder 0 hotend (default extruder).
// For the other hotends it is their distance from the extruder 0 hotend
// #define EXTRUDER_OFFSET_X {0.0, 20.00} // (in mm) for each extruder, offset of the hotend on the X axis
// #define EXTRUDER_OFFSET_Y {0.0, 5.00} // (in mm) for each extruder, offset of the hotend on the Y axis
```

看到这个，说明上传成功
Success uploading.

Done uploading.

Binary sketch size: 121,900 bytes (of a 258,048 byte maximum)



If you can see these in your LCD ,then finished.