# 17. Heater and Cooling Unit

## A: REMOVAL

1) Disconnect the ground cable from battery. <Ref. to NT-5, BATTERY, NOTE, Note.>

#### NOTE:

For the 12 volt engine restart battery of HEV model, disconnect the ground terminal from 12V engine restart battery sensor.

- 2) Using the refrigerant recovery system, discharge refrigerant. <Ref. to AC-28, PROCEDURE, Refrigerant Recovery Procedure.>
- 3) Drain the coolant from the radiator. <Ref. to CO(H4DO(w/o HEV))-16, DRAINING OF ENGINE COOLANT, REPLACEMENT, Engine Coolant.>
- 4) Remove the intake boot. (Gasoline engine model) <Ref. to IN(H4DO(w/o HEV))-12, REMOVAL, Air Intake Boot.>

#### CAUTION:

## Move aside the intake boot to perform the operation without disconnecting the PCV hose.

- 5) Remove the air cleaner case. (HEV model) <Ref. to IN(H4DO(HEV))-6, REMOVAL, Air Cleaner Case.>
- 6) Remove the clips and bolts, and remove the hose pressure suction and the pipe evaporator cooling from the expansion valve cooling.

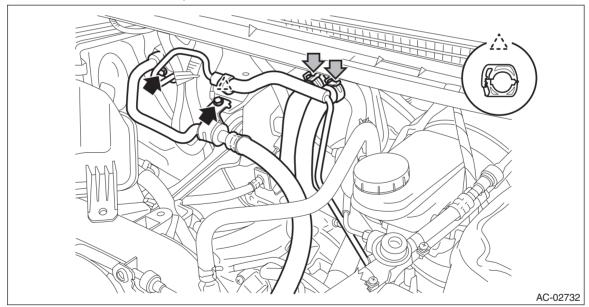
#### **CAUTION:**

Seal the disconnected hose and engaging part of expansion valve with a plug or vinyl tape to prevent foreign matter from entering.

7) Loosen the heater hose clamps and remove the hoses.

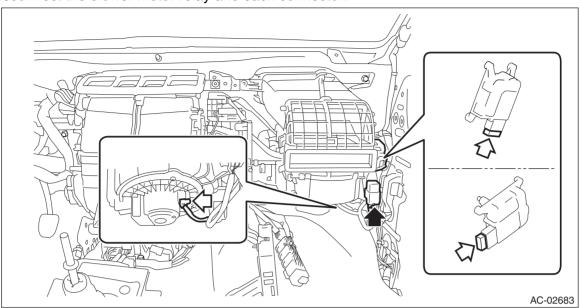
#### NOTE:

Put alignment marks to hoses, clamps, etc. and remove them.

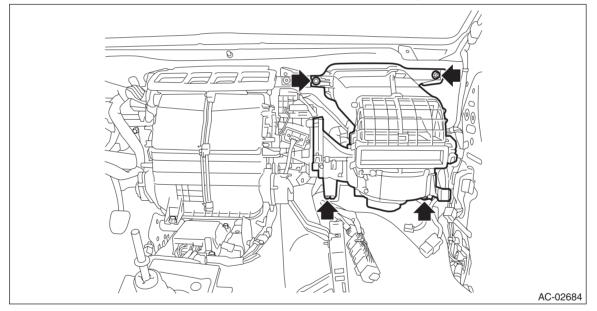


- 8) Remove the instrument panel assembly. <Ref. to EI-83, REMOVAL, Instrument Panel Assembly.>
- 9) Remove the engine control module (ECM).
- Gasoline engine model: <Ref. to FU(H4DO(w/o HEV))-100, REMOVAL, Engine Control Module (ECM).>
- HEV model: <Ref. to FU(H4DO(HEV))-85, REMOVAL, Engine Control Module (ECM).>

- 10) Remove the blower motor unit assembly.
  - (1) Disconnect the blower motor relay and each connector.



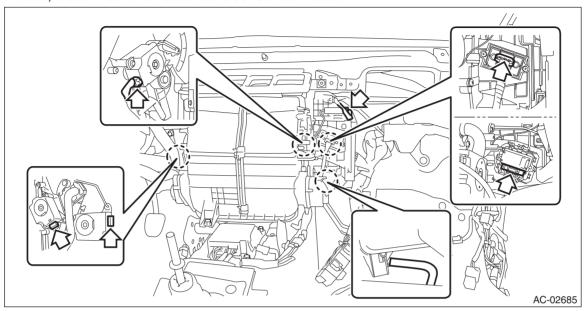
(2) Remove the bolts and nuts to remove blower motor unit assembly.



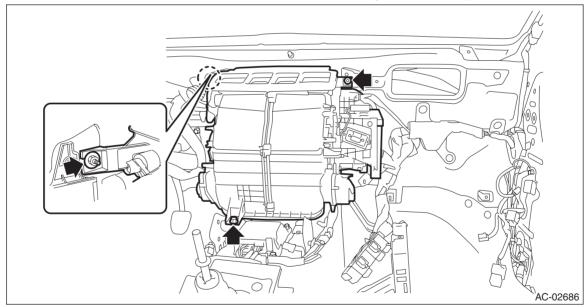
- 11) Remove the heater and cooling unit assembly.
  - (1) Disconnect each connector and the hose drain.

#### NOTE:

For HEV model, disconnect the heater core sensor connector.



(2) Remove the bolt and nuts, and remove the heater & cooling unit assembly.



# **B: INSTALLATION**

# **CAUTION:**

Replace the O-rings with new parts, and then apply compressor oil.

1) Install each part in the reverse order of removal.

### Tightening torque:

Heater and cooling unit: <Ref. to AC-6, HEATER AND COOLING UNIT, COMPONENT, General Description.>

Blower motor unit: <Ref. to AC-10, BLOWER MOTOR UNIT, COMPONENT, General Description.> Air conditioning unit: <Ref. to AC-12, AIR CONDITIONING UNIT, COMPONENT, General Description.> 2) Fill engine coolant. <Ref. to CO(H4DO(w/o HEV))-16, FILLING OF ENGINE COOLANT, REPLACE-MENT, Engine Coolant.>

3) Charge refrigerant. <Ref. to AC-30, PROCEDURE, Refrigerant Charging Procedure.>