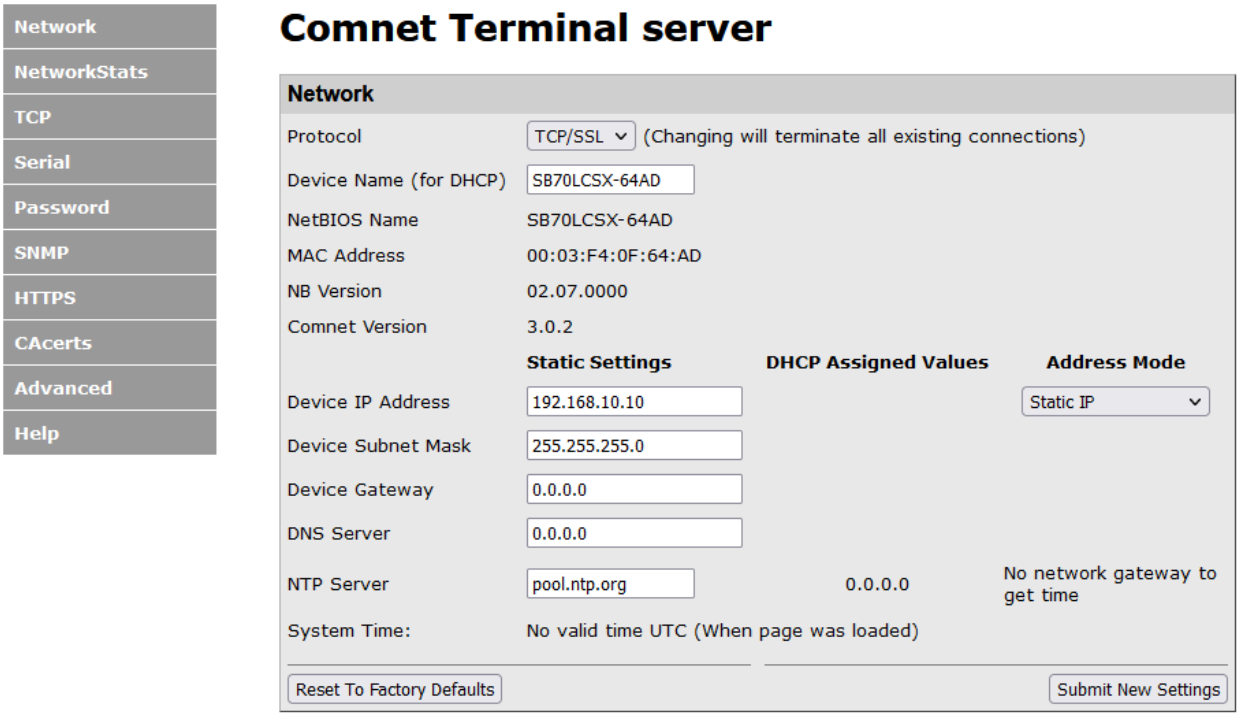
1. Configure the first device as a server. Click the Network tab.
    a. Set the protocol to TCP/SSL.
    b. Set the Device IP address to 192.168.10.10
    c. Set the Device Subnet Mask to 255.255.255.0
    d. Click the Submit New Settings button.

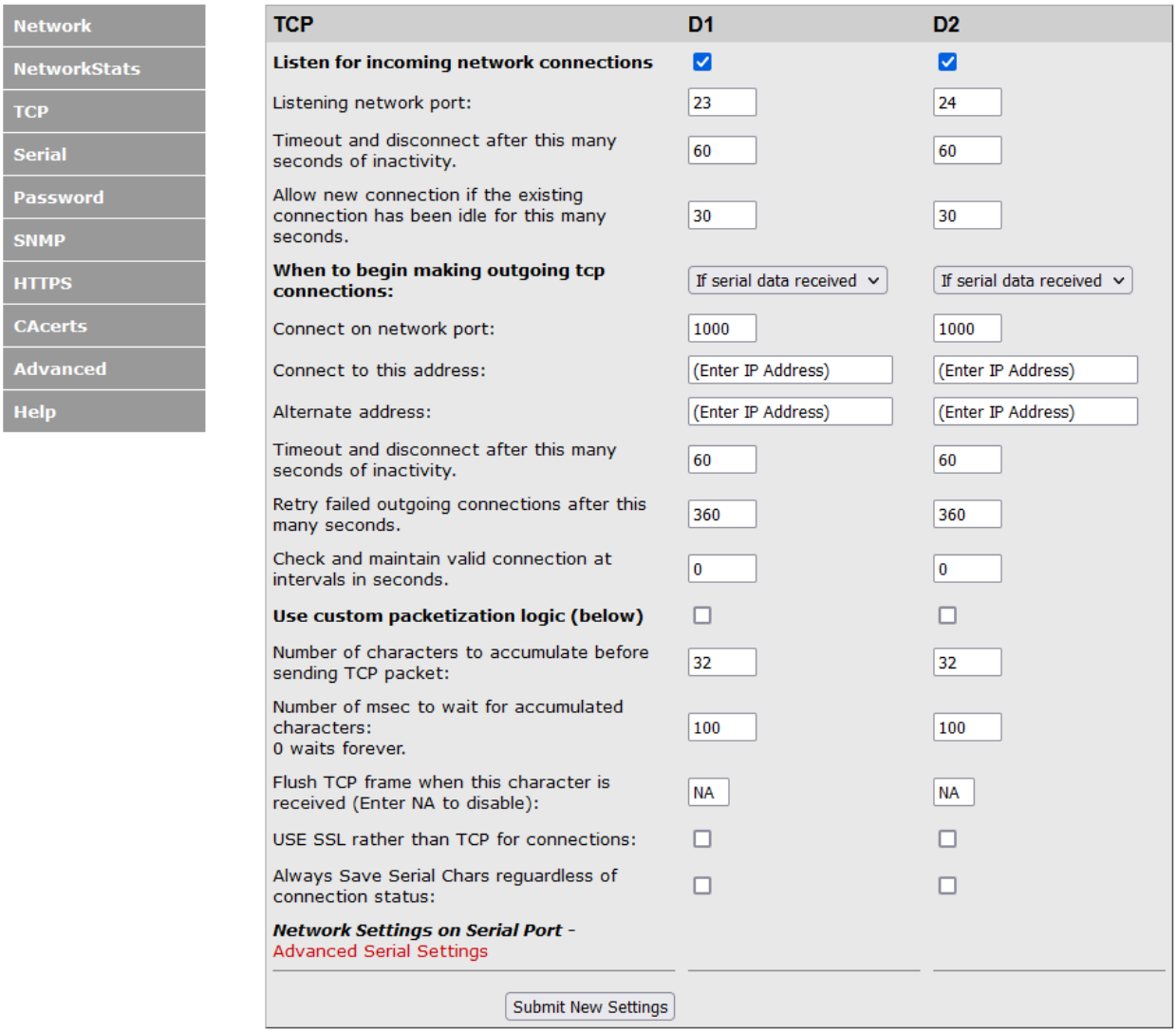


2. Click the TCP tab.
    a. Click the check box to enable data channel D1.
    b. Click the check box to enable data channel D2.

    c. Configure data channel D1 to listen for incoming connections on Port 23.
    d. Configure data channel D2 to listen for incoming connections on Port 24.

    e. Configure When to begin making outgoing TCP connections: by selecting If serial data received from the drop-down menu for data channel D1 and for data channel D2.

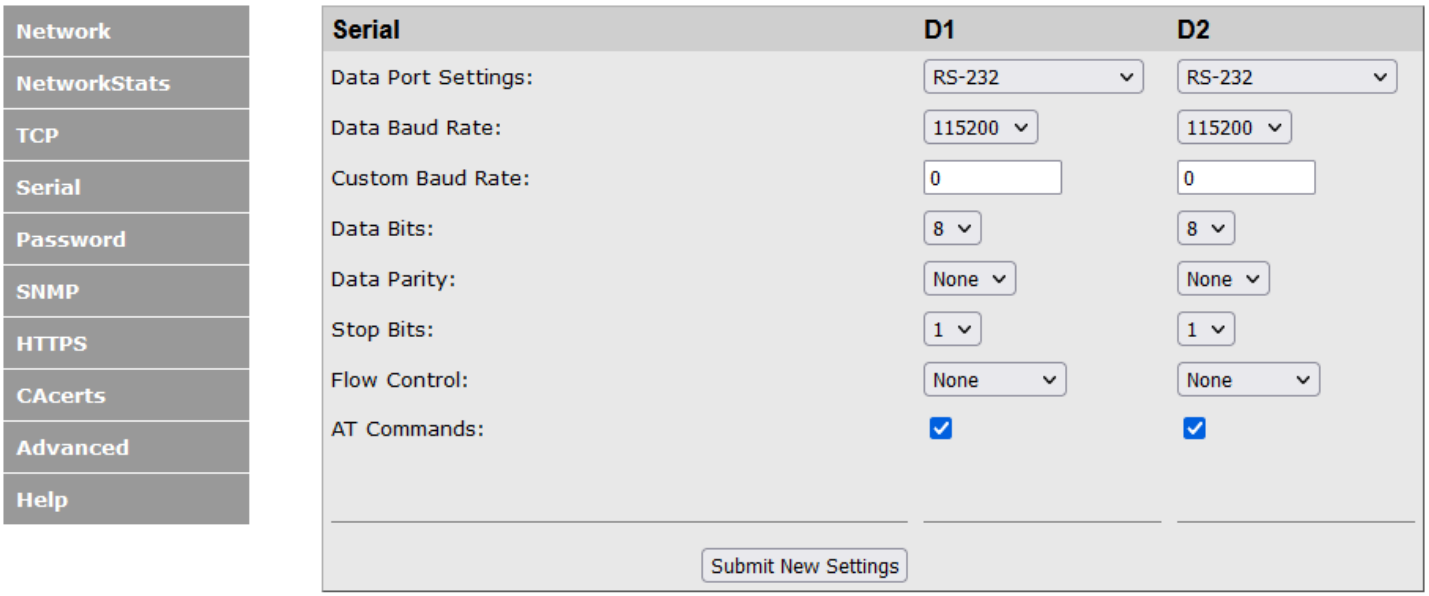
    f. Click the Submit New Settings button.



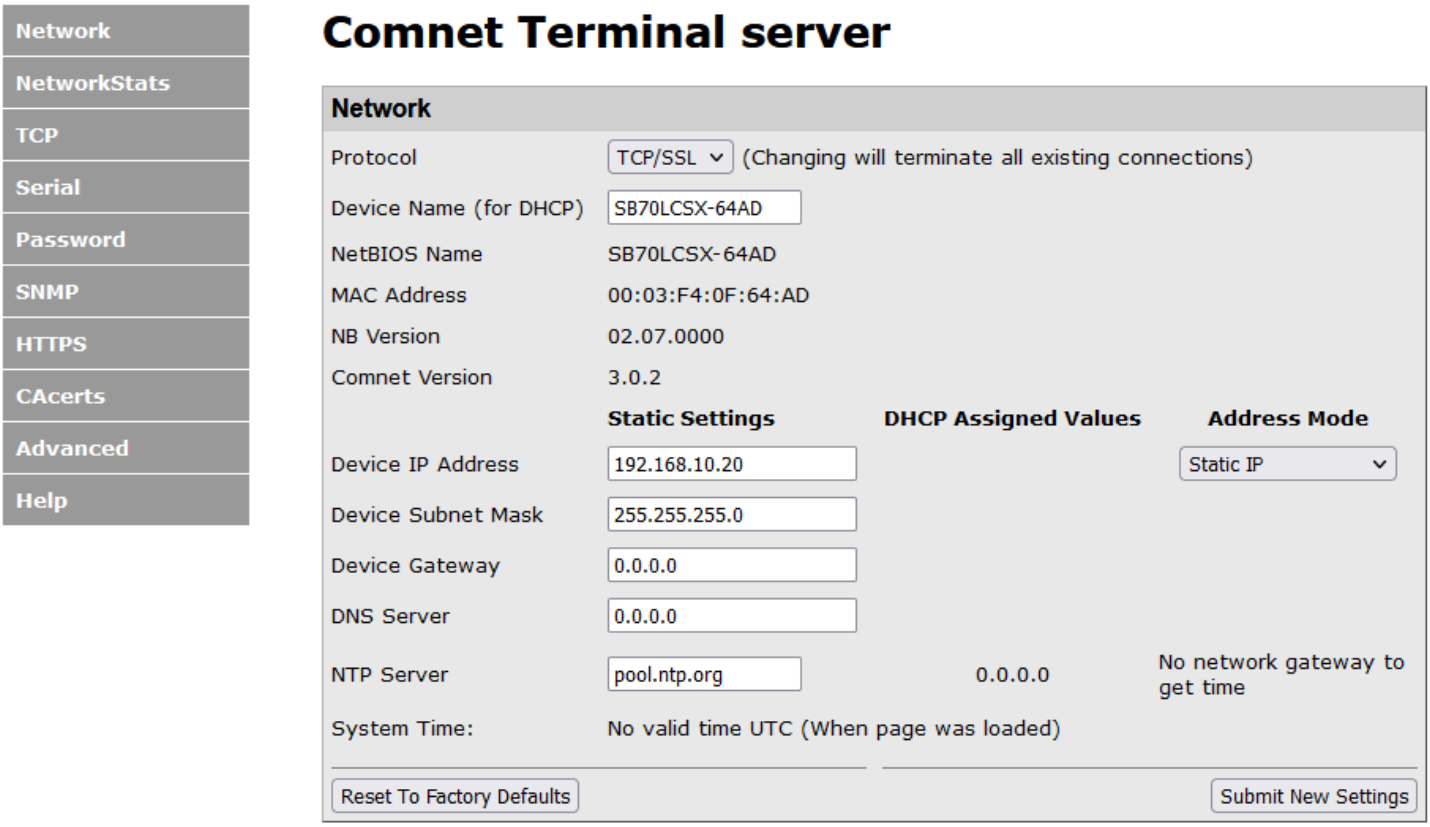
3. Click the Serial tab.
    a. Configure Data Port Settings for data channel D1 for RS-485 Half Duplex.
    b. Configure Data Baud Rate for data channel D1 for 9600.

    c. Configure Data Port Settings for data channel D2 for RS-232.
    d. Configure Data Baud Rate for data channel D2 for 115200.

    e. Click the Submit New Settings button.



4. Configure the second device as a client. Click the Network tab.
    a. Set the protocol to TCP/SSL.
    b. Set the IP address to 192.168.10.20.
    c. Click the Submit New Settings button.

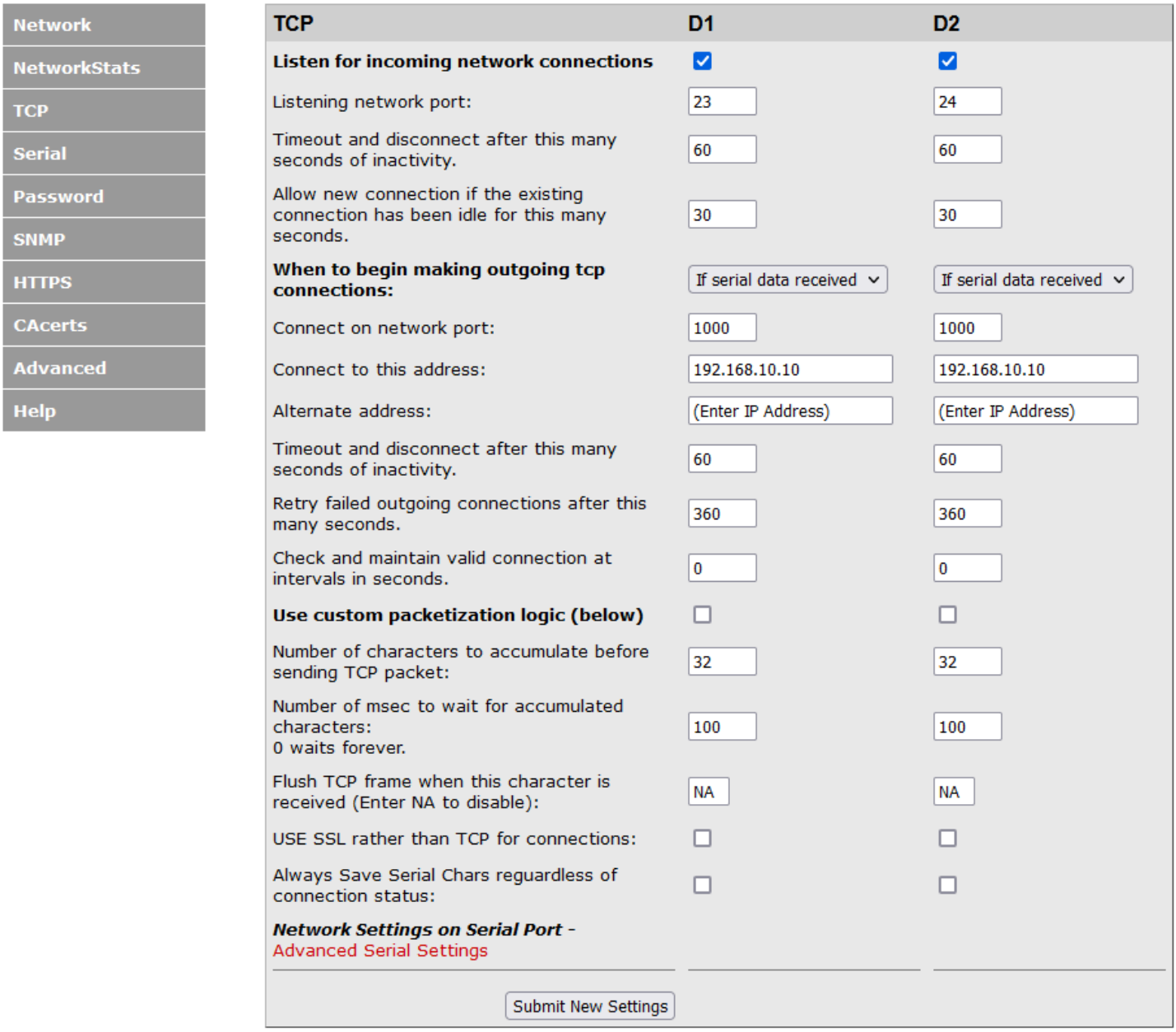


5. Click the TCP tab.
    a. Click the check box to enable data channel D1.
    b. Click the check box to enable data channel D2.

    c. Configure Port 1 to listen for incoming connections on Port 23.
    d. Configure Port 2 to listen for incoming connections on Port 24

    e. Configure When to begin making outgoing TCP connections: by selecting If serial data received from the drop-down menu for data channel D1 and for data channel D2.

    f. Configure Port 1 to connect to 192.168.10.10
    g. Configure Port 2 to connect to 192.168.10.10
    h. Click the Submit New Settings button.



6. Click the Serial tab.
    a. Configure Port 1 for RS232.
    b. Configure Port 1 for RS422.
    c. Click the Submit New Settings button.