

Linear Complexions: Metastable Phase Formation and Coexistence at Dislocations

Vladyslav Turlo¹ and Timothy J. Rupert^{1,2,*}

¹Department of Mechanical and Aerospace Engineering, University of California, Irvine, California 92697, USA

²Department of Materials Science and Engineering, University of California, Irvine, California 92697, USA



(Received 13 September 2018; revised manuscript received 5 November 2018; published 29 March 2019)

The unique three-phase coexistence of metastable $B2$ -FeNi with stable $L1_0$ -FeNi and $L1_2$ -FeNi₃ is discovered near edge dislocations in body-centered cubic Fe-Ni alloys using atomistic simulations. Stable nanoscale precipitate arrays, formed along the compression side of dislocation lines and defined as *linear complexions*, were observed for a wide range of compositions and temperatures. By analyzing the thermodynamics associated with these phase transitions, we are able to explain the metastable phase formation and coexistence, in the process defining new research avenues for theoretical and experimental investigations.

DOI: 10.1103/PhysRevLett.122.126102

Solute segregation to crystal defects such as grain boundaries or dislocations can cause the formation of thermodynamically stable, phaselike states that can be called *complexions* [1–3]. Over the past two decades, a variety of grain boundary complexions have been discovered and classified [2–13], with their substantial impact on a spectrum of physical properties of polycrystalline materials also being uncovered [14–21]. In contrast, linear complexions, defined as stable chemical and structural states confined at line defects or dislocations, have only been just recently found and represent a new prospective field of study in physics and materials science [22–26]. Linear complexions in the form of stable nanoscale precipitate arrays were first reported by Kuzmina *et al.* [22] in a body-centered cubic Fe-9 at. % Mn alloy. These authors also estimated out that one cubic meter of a strained alloy can contain up to one light year of dislocation lines, meaning there is an important opportunity to control material behavior with linear complexions. Linear complexions allow for the possibility of a tunable alloy microstructure, with the dislocation network providing a possible template for controlled segregation and precipitation. For example, stable nanoscale-size precipitates can act as obstacles for dislocation and grain boundary motion, dramatically improving the thermal stability [27,28] and strength [29,30] of a wide variety of engineering alloys. While local segregation represents one example of a dislocation-driven phase transformation, the local stress field by itself may cause a nanoscale second phase precipitation near the dislocation core. For example, the analytical and phase-field models provided by Levitas [31] and Levitas and Javanbakht [32] explore the nucleation of nonequilibrium, high-pressure phases near dislocation pileups. Restricted to the dislocation lines, such stable high-pressure phases could also be considered a type of linear complexion. Thus, dislocations are arguably the most

important material defect, as they are the key features whose behavior determines strength, ductility, and many other mechanical properties of materials. The ability to control the nucleation and create a pattern of these features would be a powerful tool for materials design.

Despite the importance of linear complexions, a systematic investigation of nanoscale precipitation on dislocations in relation to composition and temperature is likely too time consuming for an experimental effort, slowing the discovery of new types of linear complexions. Although phase-field [33,34] and lattice-type [35,36] models can treat complexion transitions, these methods consider a limited number of phases and require many important physical parameters associated with the transition to be defined ahead of time. Moreover, such phenomenological models cannot provide atomic-scale details about the structural transformations associated with linear complexion formation. In contrast, atomistic simulations naturally capture most of the chemical and structural information associated with nanoscale phase transformations. For example, atomistic models have provided great insight into grain boundary complexion transformations such as (i) “split-kite”-to-“filled-kite” transitions at tilt grain boundaries in Ag-doped Cu [6], (ii) ordered-to-disordered grain boundary transitions and nanoscale amorphous intergranular film formation in Zr-doped Cu [37], and (iii) destruction of the symmetry at a tilt grain boundary in Ni-doped Mo [38].

In this study, the segregation-induced formation of intermetallic linear complexions in Ni-doped body-centered cubic Fe is investigated via hybrid molecular dynamics (MD) and Monte Carlo (MC) atomistic simulations. Complexions are discovered in the form of nanoscale precipitates appearing along dislocation lines and composed of one, two, or even three intermetallic phases, such as metastable $B2$ -FeNi, stable $L1_0$ -FeNi, and stable $L1_2$ -FeNi₃. Only edge dislocations are considered and

investigated in this work, as they have hydrostatic stress components that can drive substitutional solute segregation. We examine a wide range of chemical compositions and temperatures, which are used to construct a *linear complexion phase diagram*. We also apply equilibrium thermodynamics to explain the existence of the metastable $B2$ -FeNi phase as well as multiphase coexistence in the linear complexions. By providing the first clear nanoscale understanding of the thermodynamics of linear complexion formation, this work provides a path forward for the discovery of new types of dislocation-limited phase transformations.

Hybrid MD and MC atomistic simulations were performed using the large-scale atomic/molecular massively parallel simulator (LAMMPS) software package [39] and an embedded-atom method (EAM) interatomic potential for the Fe-Ni system [40]. An MC step in the variance-constrained semi-grand-canonical ensemble [41] was carried out every 100 MD steps of 1 fs each. The simulation was stopped when the energy gradient over the prior 1 ns became less than 1 eV/ns. As shown in Supplemental Fig. S1 [42], this criterion ensures that thermodynamic equilibrium has been reached and no further structural changes are occurring. Atomic structures are visualized with OVITO software [43]. The locations of all dislocations were tracked using the dislocation extraction algorithm [44] implemented in OVITO.

The initial simulation cell was constructed with one positive and one negative edge dislocation, formed by removing one-half of the atomic plane in the middle of the sample and equilibrating with molecular statics. The simulation cell sizes were 23, 24, and 7.5 nm in the $X[111]$, $Y[1-10]$, and $Z[11-2]$ directions, respectively. To ensure a systematic study, a broad range of chemical compositions (1–20 at. % Ni) and temperatures (400–800 K) were considered. With an increase in bulk composition, solute segregation occurs at the compression side of the dislocations, and, eventually, an ordered structure with near-equiatomic composition is formed, as shown in Fig. 1. Because of the smaller atomic radius of Ni atoms, their segregation to the compression side of the dislocations dramatically reduces the local stress, as shown in Figs. 1(a)–1(c). An increase in the global Ni composition (Fig. S2 [42]) or a reduction of the temperature [Fig. 2(b)] promotes the formation of a new phase with local chemical order. An analysis of the local atomic order provided in Fig. 2(c) for the same composition and temperature as shown in Fig. 2(b) demonstrates that a $B2$ -FeNi intermetallic phase has formed, as the atoms are colored red. Further increasing the bulk composition at lower temperatures of 400 and 500 K leads to the formation of the $L1_0$ -FeNi phase in the center of this $B2$ -FeNi phase, resulting in their coexistence in Fig. 2(d). At 600 K [Fig. 2(e)], the $L1_2$ -FeNi₃ intermetallic phase is formed separately from the previous two phases, creating a unique phenomenon of the three-phase coexistence. At higher temperatures and bulk compositions [Fig. 2(f)], the $L1_2$ -FeNi₃ intermetallic phase dominates and large precipitates of only

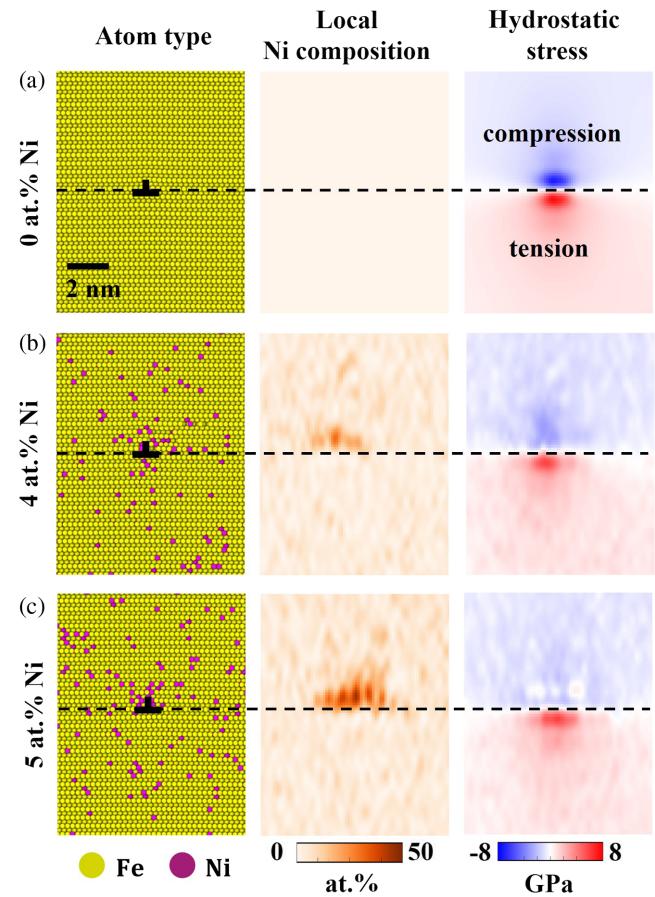


FIG. 1. Atomic snapshots, local composition, and local stress around one of the dislocation cores for the samples equilibrated at 600 K and having (a) 0 at. % Ni, (b) 4 at. % Ni, and (c) 5 at. %. Dashed lines represent the dislocation slip planes.

this phase are formed at the dislocation. Figures 2(g)–2(i) present perspective views of the representative complexions listed above. It is worth mentioning that only the large $L1_2$ precipitates destroy the original dislocations in Figs. 2(f) and 2(i), while the nanoscale arrays of precipitates or true linear complexions simply nucleate near the dislocations. The $L1_0$ and $L1_2$ phases with face-centered cubic (fcc) structure preferentially grow along the $[11-1]$ direction instead of following the original dislocation line, thus creating a faceted or kinked dislocation line. To show this more clearly, addition simulations were performed with samples that were 10 times longer in the direction of the dislocation line vector. Figure 2(j) shows the formation of precipitate arrays in the longer sample with 1 at. % Ni annealed at 400 K [i.e., the same conditions shown in Fig. 2(c)]. This image shows that the metastable $B2$ precipitates grow along the dislocation lines but not perpendicular to them, due to the limited size of the dislocation segregation zone. This finding highlights the decisive role of the dislocations in the stabilizing nanoscale precipitates of the metastable phase, leading to the formation of linear complexions.

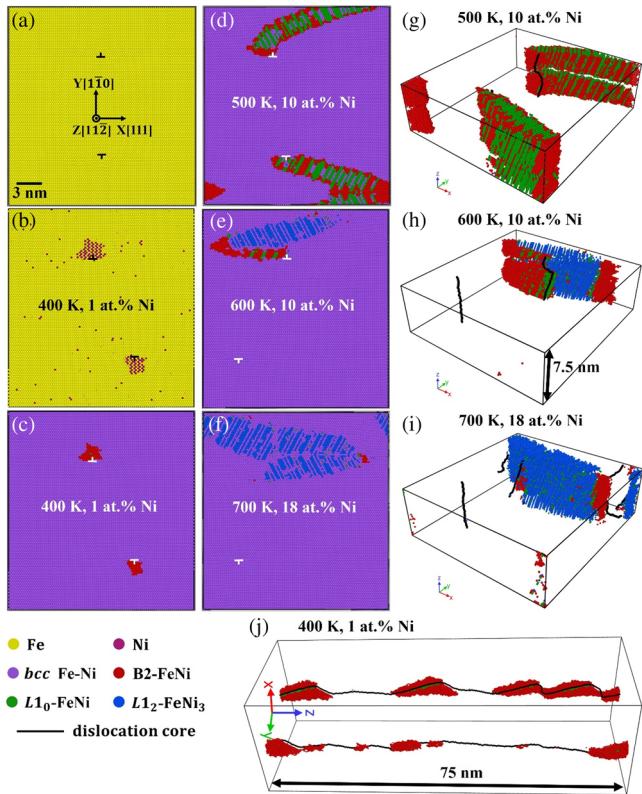


FIG. 2. View along the XY plane of the simulation cell with two dislocations (a) before and (b)–(f) after equilibration at the listed compositions and temperatures. Perspective views of the (d)–(f) samples are shown in (g)–(i). The long sample demonstrating precipitate arrays is shown in (k). Atoms in the bcc Fe-Ni solid solution are removed from (g)–(j).

Figure 3(a) compiles our observations for all compositions and temperatures, representing the precipitate composition and fraction of the total simulation cell. For low temperatures and global Ni compositions, the formation of small metastable $B2$ -rich precipitates is observed. With an increase in global Ni composition at 400 and 500 K, the size of the precipitates as well as the fraction of $L1_0$ phase increases. The $B2$ phase again forms first at 600 K, with a continued increase in Ni composition leading to the $L1_0$

and $L1_2$ transitions occurring together to give the three-phase coexistence [e.g., the purple dots in Fig. 3(a)]. At 700 K, the transition from $B2$ to $L1_2$ is relatively abrupt, while no intermetallic phase precipitation is observed at 800 K. The dashed line in Fig. 3(a) represents the solubility limit curve for bulk Fe-Ni computed for the interatomic potential used here [40]. Fe-Ni alloys with a composition below the solubility limit should be in a solid solution state with no intermetallic phase formation expected. However, the dislocation leads to the nanoscale precipitates comprised mainly of the metastable $B2$ phase, making a linear complexion. Fe-Ni alloys with a composition above the solubility limit should be in a two-phase coexistence state, but the $L1_0$ intermetallic phase formation is only expected based on the bulk phase diagram. However, in the presence of a dislocation, the nanoscale precipitates in these alloys are made of two or even three intermetallic phases coexisting together, again resulting in a different type of linear complexion. Figure 3(b) demonstrates the precipitate compositions in relation to predictions from the bulk phase diagram, computed for the interatomic potential used in this work [40]. The metastable $B2$ phase does not appear on the bulk phase diagram, but $B2$ -rich precipitates are observed at dislocations in our study. These particles have compositions close to but slightly below 50 at. % Ni. Local precipitate compositions of the stable $L1_0$ and $L1_2$ phases are ~50–55 at. % Ni and ~65–75 at. % Ni, respectively, in excellent agreement with the computed bulk phase diagram. However, the average concentration of the dislocation segregation zone is usually below ~20 at. % Ni [26] and cannot by itself explain the formation of intermetallic phases with such a high composition. Kwiatkowski *et al.* [25] recently suggested that spinodal decomposition can occur inside of the dislocation segregation zone for the Fe-Mn system. These authors demonstrated that the solute-rich zones can have a composition near or above the 50 at. % Mn needed to promote second-phase nucleation, leading to the formation of precipitate arrays along the dislocation lines. Figure S3 [42] shows a schematic of this concept, as well as a local composition map from our simulation to prove that this phenomenon also occurs here. Interestingly,

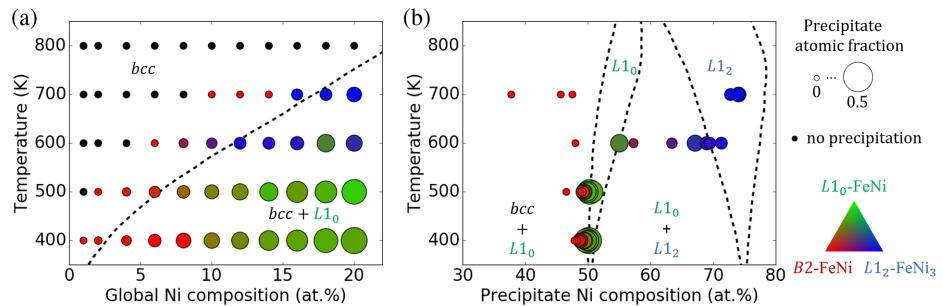


FIG. 3. (a) The complexion (phase) diagram, showing the size of the precipitates and the atomic fractions of the $B2$, $L1_0$, and $L1_2$ phases in each precipitate. (b) Local precipitate composition–temperature plot, in which the data correspond to the same samples shown in (a). Dashed lines represent the equilibrium phase diagram curves for the Fe-Ni interatomic potential used in this study [40].

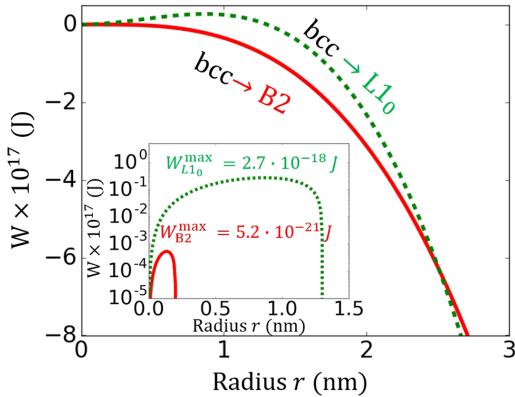


FIG. 4. The change in Gibbs free energy as a function of the radius of the intermetallic $B2$ (solid red line) and $L1_0$ (dashed green line) spherical precipitates formed in an equiatomic Fe-Ni solid solution. The corresponding values of the nucleation barriers (maximum values) are shown as well in the inset that shows the positive values of the main plot on a logarithmic scale.

the formation of these new phases does not destroy the original defect in our simulations, and the growth of the metastable phase in Fe-Ni is restricted to the segregation zone.

The nanoscale size of the precipitates formed along the dislocation lines and their restriction to the near-dislocation region allows us to hypothesize that the interfaces and local stress or strain play a significant role in the nucleation of the intermetallic phases. Atomistic calculations of the various energy contributions to nucleation were performed, with details provided in Supplemental Material [42]. Figure 4 plots the work associated with intermetallic phase formation as a function of the precipitate radius. The bcc-like structure of the $B2$ phase allows for a coherent interface with the bcc solid solution, causing the corresponding free energy barrier for such a transition to be 3 orders of magnitude lower than that for the bcc to $L1_0$ transition. Moreover, the exponential dependence of the nucleation rate on this nucleation energy barrier value makes such a difference even more significant (see Supplemental Fig. S7 [42], where an estimated dependence of the nucleation probability is presented as a function of the temperature). In addition, Fig. 4 shows that the stable $L1_0$ phase is less favorable than the metastable $B2$ phase for a particle radius up to ~ 2.5 nm (or diameter up to ~ 5 nm), which is larger than the segregation zone we observed near the dislocation.

For the case of Fe-Ni, we can show that linear complexion transformations inside of the dislocation segregation zone proceed through two kinetic stages. First, the metastable $B2$ -FeNi phase is formed and fills the space of the segregation zone. Then, the stable $L1_0$ phase, which is energetically more favorable but restricted due to a high interfacial energy when abutting the bcc phase, can be formed inside of the $B2$ precipitate. As shown in Figs. S6(a) and S6(b) [42], this $B2$ -to- $L1_0$ transformation has a

diffusionless nature and involves lattice-distortive displacements such as dilatation and shear, leading to a change in the simulation box size and shape. In the locked volume of a dislocation segregation zone, where the volume is restricted by the material surrounding resisting the deformation associated with the phase transition, local strains associated with phase transformation at the nanoscale do not allow for a complete transition from the $B2$ to $L1_0$. This restriction leads to phase coexistence, as shown in Figs. S6(c) and S8 [42]. Thus, some amount of the metastable $B2$ phase will remain on the border between the bcc solid solution and the $L1_0$ phase precipitates, as was observed in our atomistic simulations [see, e.g., Figs. 2(d) and 2(e)].

Taken as a whole, our work uncovers several barriers for discovering and investigating linear complexions, as well as emphasizes the critical role of atomic-scale modeling approaches in the study of these transformations. For example, it has been recently shown in an experiment [23] and in our previous atomistic simulations [26] that linear complexions appear at dislocations in the form of nanoscale precipitate arrays, either because of the spinodal decomposition in the dislocation segregation zone [25] or because of the nucleation and directional growth of precipitates [26]. The two-dimensional visualization methods such as transmission electron microscopy that are typical of experimental investigations commonly used to characterize grain boundary complexions have not been able to capture the repeating structure of linear complexions along dislocation lines. While three-dimensional imaging techniques such as atom-probe tomography (APT) [22] can measure the local variation of composition at the nanoscale, the identification of different phases and their crystal structures is beyond the scope of such a method. An indirect method that has been impactful in the literature uses APT to identify a second phase by local composition variations and comparison with an equilibrium phase diagram [22]. At the same time, our atomistic simulations demonstrate a multiphase coexistence in nanoscale precipitates that has not been reported to date, uncovering the complexity of possible linear complexion states that are available. For example, both $L1_0$ and $L1_2$ phases in nanoscale precipitates have an fcc-like structure but different compositions [see Fig. 3(b)], while both $B2$ and $L1_0$ phases have near-equiatomic compositions but different structures. In addition, metastable phases typically require additional theoretical investigations or first-principles calculations to determine their structural and thermodynamic properties such as lattice parameters, bulk energies, and interfacial energies. Our atomistic simulations and thermodynamic calculations demonstrate that metastable nanoscale precipitates can nucleate at dislocations if their bulk energy is lower than that for a corresponding solid solution and if they are able to form low-energy coherent interfaces with the matrix phase. There are likely past examples of phase transformations that were unknowingly caused by a linear complexion transition.

For example, the experimental work of Nes [45] on precipitation of the cubic Al_3Zr phase found that this phase nucleated near dislocations in subperitectic face-centered cubic Al-Zr alloys. The energetics of such a transformation and the early stages of nucleation require an atomic-scale perspective like that uncovered here.

In conclusion, we have discovered a novel phase transformation path at the nanoscale involving metastable phase formation and leading to a unique three-phase coexistence at the compression side of edge dislocations in Ni-doped Fe alloys. The nanoscale precipitates made of such phases form arrays along dislocation lines and can therefore be classified as linear complexions. Our atomistic simulations provide much more detail about the new phenomena of stable and metastable phase coexistence at the nanoscale than has previously been found in thermodynamic models or experiments. Using thermodynamic calculations, we determine that this phenomenon is caused by (i) an elevated composition in the dislocation segregation zone, (ii) coherent interfaces between the metastable intermetallic and stable matrix phases, and (iii) a structural transition from a metastable to stable phase accompanied by local strains. Because precipitation on dislocations will affect a wide range of mechanical properties of crystalline materials, this improved understanding of linear complexions will have broad scientific and technological impact.

This research was supported by U.S. Department of Energy, Office of Basic Energy Sciences, Materials Science and Engineering Division under Grant No. DE-SC0014232.

*Corresponding author.
trupert@uci.edu

- [1] S. J. Dillon, M. Tang, W. C. Carter, and M. P. Harmer, Complexion: A new concept for kinetic engineering in materials science, *Acta Mater.* **55**, 6208 (2007).
- [2] J. Luo, Grain boundary complexions: The interplay of premelting, prewetting, and multilayer adsorption, *Appl. Phys. Lett.* **95**, 071911 (2009).
- [3] P. R. Cantwell, M. Tang, S. J. Dillon, J. Luo, G. S. Rohrer, and M. P. Harmer, Grain boundary complexions, *Acta Mater.* **62**, 1 (2014).
- [4] T. Frolov, D. L. Olmsted, M. Asta, and Y. Mishin, Structural phase transformations in metallic grain boundaries, *Nat. Commun.* **4**, 1899 (2013).
- [5] J. Luo and X. Shi, Grain boundary disordering in binary alloys, *Appl. Phys. Lett.* **92**, 101901 (2008).
- [6] T. Frolov, M. Asta, and Y. Mishin, Segregation-induced phase transformations in grain boundaries, *Phys. Rev. B* **92**, 020103 (2015).
- [7] T. Frolov, M. Asta, and Y. Mishin, Phase transformations at interfaces: Observations from atomistic modeling, *Curr. Opin. Solid State Mater. Sci.* **20**, 308 (2016).
- [8] X. Shi and J. Luo, Developing grain boundary diagrams as a materials science tool: A case study of nickel-doped molybdenum, *Phys. Rev. B* **84**, 014105 (2011).
- [9] D. Raabe, M. Herbig, S. Sandlöbes, Y. Li, D. Tytko, M. Kuzmina, D. Ponge, and P. P. Choi, Grain boundary segregation engineering in metallic alloys: A pathway to the design of interfaces, *Curr. Opin. Solid State Mater. Sci.* **18**, 253 (2014).
- [10] N. Zhou and J. Luo, Developing grain boundary diagrams for multicomponent alloys, *Acta Mater.* **91**, 202 (2015).
- [11] T. Frolov, W. Setyawan, R. J. Kurtz, J. Marian, A. R. Oganov, R. E. Rudd, and Q. Zhu, Grain boundary phases in bcc metals, *Nanoscale* **10**, 8253 (2018).
- [12] C. H. Liebscher, A. Stoffers, M. Alam, L. Lymparakis, O. Cojocaru-Mirédin, B. Gault, J. Neugebauer, G. Dehm, C. Scheu, and D. Raabe, Strain-Induced Asymmetric Line Segregation at Faceted Si Grain Boundaries, *Phys. Rev. Lett.* **121**, 015702 (2018).
- [13] Q. Zhu, A. Samanta, B. Li, R. E. Rudd, and T. Frolov, Predicting phase behavior of grain boundaries with evolutionary search and machine learning, *Nat. Commun.* **9**, 467 (2018).
- [14] S. J. Dillon, K. Tai, and S. Chen, The importance of grain boundary complexions in affecting physical properties of polycrystals, *Curr. Opin. Solid State Mater. Sci.* **20**, 324 (2016).
- [15] T. J. Rupert, The role of complexions in metallic nano-grain stability and deformation, *Curr. Opin. Solid State Mater. Sci.* **20**, 257 (2016).
- [16] B. B. Straumal, A. A. Mazilkin, and B. Baretzky, Grain boundary complexions and pseudopartial wetting, *Curr. Opin. Solid State Mater. Sci.* **20**, 247 (2016).
- [17] T. Frolov, S. V. Divinski, M. Asta, and Y. Mishin, Effect of Interface Phase Transformations on Diffusion and Segregation in High-Angle Grain Boundaries, *Phys. Rev. Lett.* **110**, 255502 (2013).
- [18] A. Khalajhedayati, Z. Pan, and T. J. Rupert, Manipulating the interfacial structure of nanomaterials to achieve a unique combination of strength and ductility, *Nat. Commun.* **7**, 10802 (2016).
- [19] G. Kim, X. Chai, L. Yu, X. Cheng, and D. S. Gianola, Interplay between grain boundary segregation and electrical resistivity in dilute nanocrystalline Cu alloys, *Scr. Mater.* **123**, 113 (2016).
- [20] Z. Pan and T. J. Rupert, Amorphous intergranular films as toughening structural features, *Acta Mater.* **89**, 205 (2015).
- [21] V. Turlo and T. J. Rupert, Grain boundary complexions and the strength of nanocrystalline metals: Dislocation emission and propagation, *Acta Mater.* **151**, 100 (2018).
- [22] M. Kuzmina, M. Herbig, D. Ponge, S. Sandlöbes, and D. Raabe, Linear complexions: Confined chemical and structural states at dislocations, *Science* **349**, 1080 (2015).
- [23] A. Kwiatkowski da Silva, G. Leyson, M. Kuzmina, D. Ponge, M. Herbig, S. Sandlöbes, B. Gault, J. Neugebauer, and D. Raabe, Confined chemical and structural states at dislocations in Fe-9wt%Mn steels: A correlative TEM-atom probe study combined with multiscale modelling, *Acta Mater.* **124**, 305 (2017).
- [24] P. Kontis, Z. Li, D. M. Collins, J. Cormier, D. Raabe, and B. Gault, The effect of chromium and cobalt segregation at dislocations on nickel-based superalloys, *Scr. Mater.* **145**, 76 (2018).

- [25] A. Kwiatkowski Da Silva, D. Ponge, Z. Peng, G. Inden, Y. Lu, A. Breen, B. Gault, and D. Raabe, Phase nucleation through confined spinodal fluctuations at crystal defects evidenced in Fe-Mn alloys, *Nat. Commun.* **9**, 1137 (2018).
- [26] V. Turlo and T. J. Rupert, Dislocation-assisted linear complexion formation driven by segregation, *Scr. Mater.* **154**, 25 (2018).
- [27] R. K. Koju, K. A. Darling, L. J. Kecske, and Y. Mishin, Zener pinning of grain boundaries and structural stability of immiscible alloys, *JOM* **68**, 1596 (2016).
- [28] T. O. Saetre, N. Ryum, and O. Hunderi, The effect of grain boundary edges on grain growth and grain growth stagnation, *Mater. Sci. Eng. A* **108**, 33 (1989).
- [29] T. Gladman, Precipitation hardening in metals, *Mater. Sci. Technol.* **15**, 30 (1999).
- [30] J. Y. He, H. Wang, H. L. Huang, X. D. Xu, M. W. Chen, Y. Wu, X. J. Liu, T. G. Nieh, K. An, and Z. P. Lu, A precipitation-hardened high-entropy alloy with outstanding tensile properties, *Acta Mater.* **102**, 187 (2016).
- [31] V. I. Levitas, High-pressure mechanochemistry: Conceptual multiscale theory and interpretation of experiments, *Phys. Rev. B* **70**, 184118 (2004).
- [32] V. I. Levitas and M. Javanbakht, Phase transformations in nanograin materials under high pressure and plastic shear: nanoscale mechanisms, *Nanoscale* **6**, 162 (2014).
- [33] S. Y. Hu and L. Q. Chen, Solute segregation and coherent nucleation and growth near a dislocation—a phase-field model integrating defect and phase microstructures, *Acta Mater.* **49**, 463 (2001).
- [34] F. Léonard and M. Haataja, Alloy destabilization by dislocations, *Appl. Phys. Lett.* **86**, 181909 (2005).
- [35] C. Hin, Y. Brechet, P. Maugis, and F. Soisson, Heterogeneous precipitation on dislocations: effect of the elastic field on precipitate morphology, *Philos. Mag.* **88**, 1555 (2008).
- [36] C. Hin, Y. Bréchet, P. Maugis, and F. Soisson, Kinetics of heterogeneous dislocation precipitation of NbC in alpha-iron, *Acta Mater.* **56**, 5535 (2008).
- [37] Z. Pan and T. J. Rupert, Effect of grain boundary character on segregation-induced structural transitions, *Phys. Rev. B* **93**, 134113 (2016).
- [38] S. Yang, N. Zhou, H. Zheng, S. P. Ong, and J. Luo, First-Order Interfacial Transformations with a Critical Point: Breaking the Symmetry at a Symmetric Tilt Grain Boundary, *Phys. Rev. Lett.* **120**, 085702 (2018).
- [39] S. Plimpton, Fast parallel algorithms for short-range molecular dynamics, *J. Comput. Phys.* **117**, 1 (1995).
- [40] G. Bonny, R. C. Pasianot, and L. Malerba, Fe–Ni many-body potential for metallurgical applications, *Model. Simul. Mater. Sci. Eng.* **17**, 025010 (2009).
- [41] B. Sadigh, P. Erhart, A. Stukowski, A. Caro, E. Martinez, and L. Zepeda-Ruiz, Scalable parallel Monte Carlo algorithm for atomistic simulations of precipitation in alloys, *Phys. Rev. B* **85**, 184203 (2012).
- [42] See Supplemental Material at <http://link.aps.org/supplemental/10.1103/PhysRevLett.122.126102> for (i) the criterion of thermodynamic equilibrium in atomistic simulations (Fig. S1), (ii) the formation of a new phase with local chemical order (Fig. S2), (iii) a schematic and a local composition map of the precipitate arrays formed along the dislocation lines (Fig. S3), and (iv) estimation of nucleation barriers in a high-composition region of a dislocation segregation zone.
- [43] A. Stukowski, Visualization and analysis of atomistic simulation data with OVITO—the Open Visualization Tool, *Model. Simul. Mater. Sci. Eng.* **18**, 015012 (2010).
- [44] A. Stukowski, V. V. Bulatov, and A. Arsenlis, Automated identification and indexing of dislocations in crystal interfaces, *Model. Simul. Mater. Sci. Eng.* **20**, 085007 (2012).
- [45] E. Nes, Precipitation of the metastable cubic Al₃Zr-phase in subperitectic Al-Zr alloys, *Acta Metall.* **20**, 499 (1972).