# CHBE 344 Homework Assignment #1

Due: 21 September 2018 at 4pm

#### Problem 1 (10 points):

- a) Show that the volume fraction or density of an assembly of monodisperse close-packed spheres is 0.74, or 74%, and that of cylinders is 91%. Give your answers as exact expressions and show the details of your derivations.
- b) Are there any shapes that would give packing densities higher than 91%? If so, list several examples. If not, state why not.

#### Problem 2 (20 points):

For an internship project an undergraduate student was asked to do a particle-by-particle analysis of several representative samples of a particulate material. The student measured the volume, mass, largest Feret diameter, and smallest Feret diameter for over 1000 particles and this data is provided in a data file (HW1-2 Data.csv) on the course website. Use the data generated by the student to do the following:

- a) Plot distribution functions for the following quantities and give the mean, standard deviation, skewness, and kurtosis for each:
  - i) particle density
  - ii) equivalent spherical particle diameter based on volume
  - iii) largest Feret diameter
  - iv) particle aspect ratio
- b) Calculate the following quantities and briefly describe a specific scenario when each would be useful to know:
  - i) Sauter mean diameter (surface area weighted) assuming the particles are cylinders with diameter and length defined by the smallest and largest Feret diameters respectively
  - ii) D[4,3] (volume weighted) assuming the particles are spheres
  - iii) D<sub>50</sub> for the smallest Feret diameter
  - iv) Mass weighted values of  $D_{10}$  and  $D_{90}$  assuming the particles are spheres

Note, you may wish to plot some of the distributions on a log-scale.

## Problem 3 (10 points):

A material is crushed in a Blake jaw crusher such that the average size of particle is reduced from 60 mm to 10 mm with the consumption of energy of 13.7 kW/(Kg/s). Generate plots of the consumption of energy needed to crush the same material from an average starting size of 75 mm to final average sizes ranging from 50 to 5 mm, and give the value of the energy consumption to reach 5 mm:

- a) assuming Rittinger's law applies
- b) assuming Kick's law applies
- c) Which of these results would be regarded as being more reliable and why?

### Problem 4 (10 points):

A hot solution of  $Ba(NO_3)_2$  from an evaporator contains 31.2 wt%  $Ba(NO_3)_2$  in water and is fed to a crystallizer where the solution is cooled in order to generate a large number of small crystals. The initial solution temperature is 365K and approximately 1% of the original water content is lost due to evaporation during cooling for every 10K of cooling. Assuming that the solubility of  $Ba(NO_3)_2$  in weight percent is well approximated by the following polynomial with T in Kelvin:

$$9.64 \times 10^{-4} T^2 - .3284T + 22.718 \tag{1}$$

- a) Plot the percentage of  $Ba(NO_3)_2$  removed as a function of the final cooling temperature from 365K down to 273K
- b) Calculate the percentage of Ba(NO<sub>3</sub>)<sub>2</sub> removed at 290K
- c) Explain the difference between homogeneous and heterogeneous crystallization and justify which method should be used here.