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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 311 Publisher: Electronic Industry Press. Pub. Date :2008-9-1. This book is divided into seven chapters. In addition to Chapter 1 introduces the basics of lab-related, the rest of the chapters are laboratory-based line, the point of knowledge and skills training and into the various pilot projects being easy to difficult, step by step. Experiments ranging from hardware to software, from basic instructions to the application module, re-switch to analog, from simple control to complex control, from the disruption to the network configuration, etc. focused on basic skills training. Finally, in layman's language the WinCC and MCGS two common configuration software, and configuration and experiment together. This tutorial is a PLC's experimental learning materials to facilitate teaching and learning (electronic courseware available for free download) can be used as automation and related professionals, specialist students and adult self-teaching materials. Contents: Chapter 1 Overview 1.1 S7-200 Introduction 1.1.1 S7-200 series PLC architecture 1.1.2 STEP 7-Micro/WIN programming software 1.1.3 Debugging 1.1.4 S7-200 emulation software 1.2 S7-300 / 400 Introduction 1.2.1 S7-300/400 PLC architecture 1.2.2 S7-300/400 PLC program structure 1.2.4 1.2.3 STEP 7 programming software programs to download and upload 1.2.5 S7-PLCSIM simulation software 1.2 .6 debugging 1.3 WinCC configuration software 1.3.1 WinCC Project 1.3.3 Overview 1.3.2 Configuration 1.3.4 Creating process pictures configured variable process value archive 1.3.6 1.3.5 1.3.7 Reporting System 1.3 messaging system. 8 test screen 1.3.9 WinCC Project Duplicator 1.4 MCGS configuration software 1.4.1 MCGS Introduction 1.4.2 MCGS configuration 1.4.3 MCGS submit new projects running 1.4.4 Chapter 2 experiment 2.1 simple control logic instructions experiments 2.1.1 The purpose of the experiment laboratory equipment 2.1.3 2.1.2 2.1.4 experimental principle experimental procedure experimental content 2.1.5 2.1.6 2.1.7 Comparison of three...



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