

# A POSITION ALLOCATION PROBLEM APPROACH TO THE BATTERY ELECTRIC BUS CHARGING PROBLEM

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# Outline

Introduction

The Position Allocation Problem Approach With Linear Battery Dynamic

The Simulated Annealing Approach With Linear Battery Dynamics

Summary and Questions

## Introduction

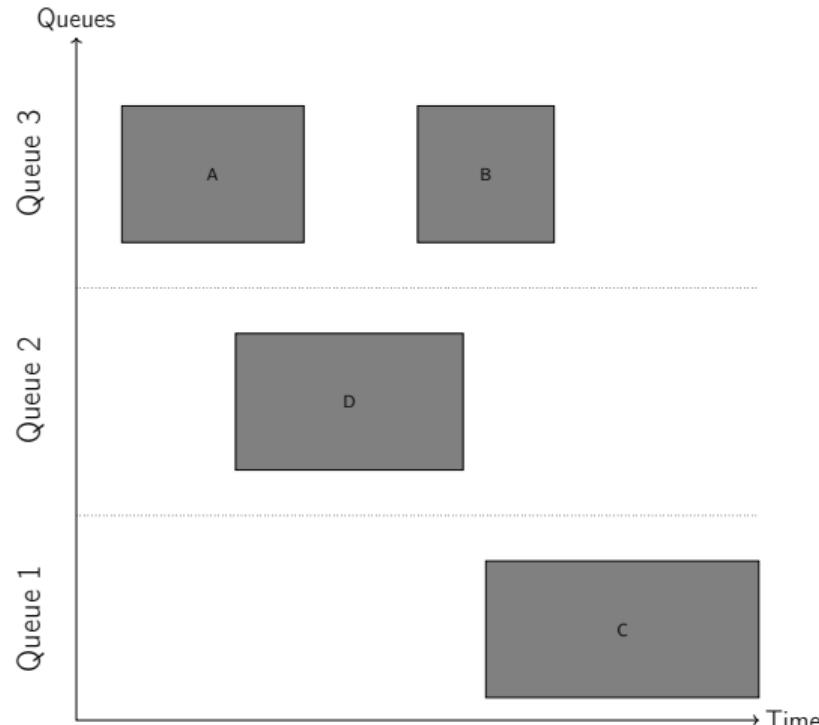
The Position Allocation Problem Approach With Linear Battery Dynamic

The Simulated Annealing Approach With Linear Battery Dynamics

Summary and Questions

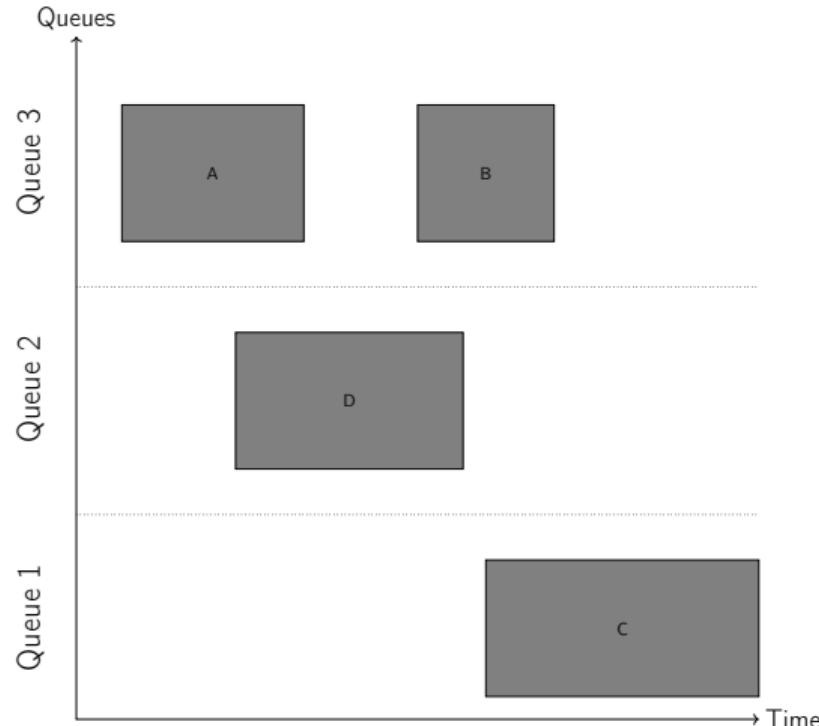
## Problem Description

Bus	Start [h]	Stop [h]	Discharge [kWh]
1	1	1.5	50
1	2	2.25	10
2	0	0.75	15
2	1.25	2	10
2	2.5	3	12
3	2	3	20
:	:	:	:



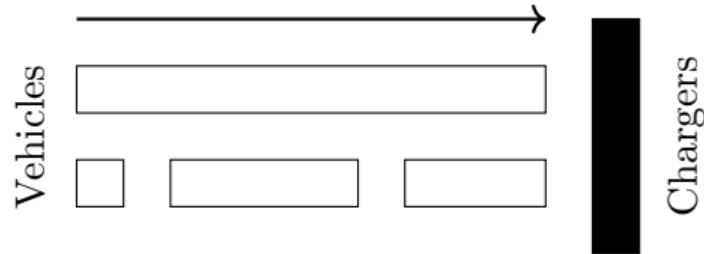
# Overall Objective

- ▶ Create an operationally feasible schedule quickly
- ▶ Minimize cost
  - ▶ Demand cost
  - ▶ Consumption cost
- ▶ Battery dynamics
  - ▶ Linear
  - ▶ Non-linear
- ▶ Consider battery health
- ▶ Allow partial charging
- ▶ Multiple charger types
- ▶ Minimize total amount of chargers



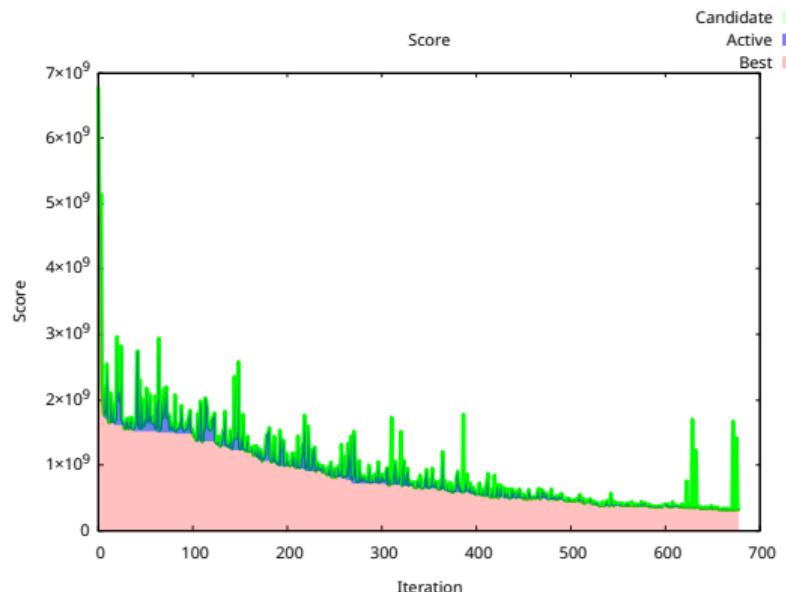
## BEB Implementation of the PAP (BPAP)

- ▶ Minimize cost
  - ▶ Consumption cost
- ▶ Battery dynamics
  - ▶ Linear
- ▶ Consider battery health
- ▶ Allow partial charging
- ▶ Multiple charger types
- ▶ Minimize total amount of chargers



## SA PAP with Linear Battery Dynamics

- ▶ Create an operationally feasible schedule quickly
- ▶ Minimize cost
  - ▶ Demand cost
  - ▶ Consumption cost
- ▶ Linear battery dynamics
- ▶ Consider battery health
- ▶ Allow partial charging
- ▶ Multiple charger types



# Brief State Of The Art

Ref	Consumption	Demand	Linear	Non-linear	Charger Min.	Battery Health
[1]	✓		✓			
[2]	✓	✓	✓			
[3]	✓	✓	✓	✓		
[4]	✓	✓	✓			
[5]	✓	✓	✓			
[6]	✓		✓			
[7]	✓			✓	✓	✓
[8]	✓		✓			
[9]	✓		✓		✓	
BPAP	✓		✓		✓	✓
SA BPAP	✓	✓	✓	✓	*	✓

# The Berth Allocation Problem<sup>1</sup>

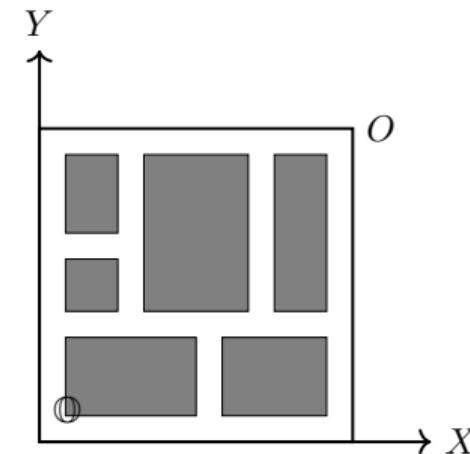
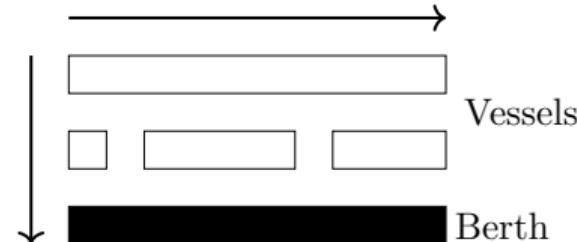


<sup>1</sup><https://www.mdpi.com/2077-1312/11/7/1280>

# The Berth Allocation Problem

- ▶ Vessels move down toward the quay
  - ▶ Receive service
  - ▶ Exit to the right
- 

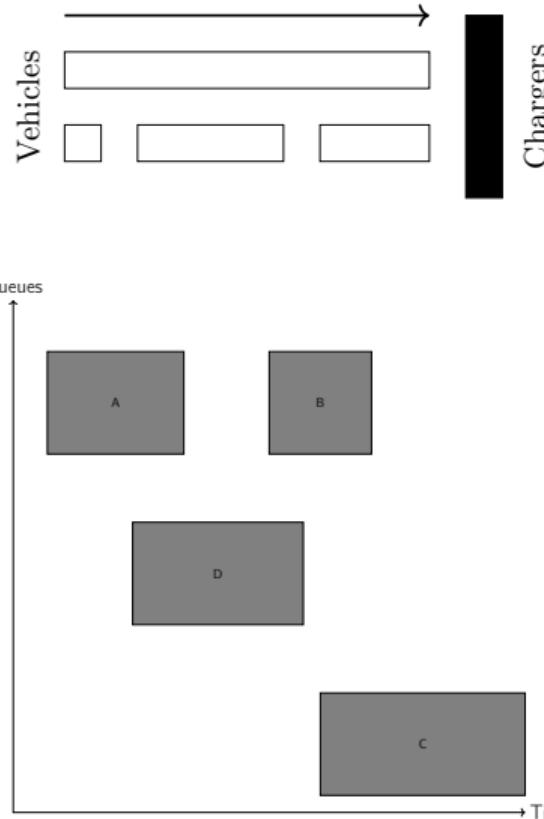
- ▶ A variant of the rectangle packing problem
- ▶ Solves the problem of optimally assigning incoming vessels to be serviced



# The Position Allocation Problem

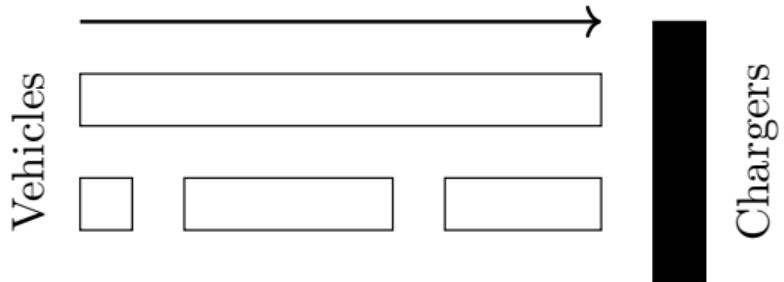
## PAP Behavior

- ▶ Service flow is left to right
  - ▶ Single charger type
  - ▶ All arrivals are considered unique
  - ▶ Service times are assumed to be known
- 



## Desired Behavior

- ▶ Discrete charger queues
- ▶ Multiple charger types
- ▶ Bus can have multiple visits
- ▶ Propagate battery SOC across visits



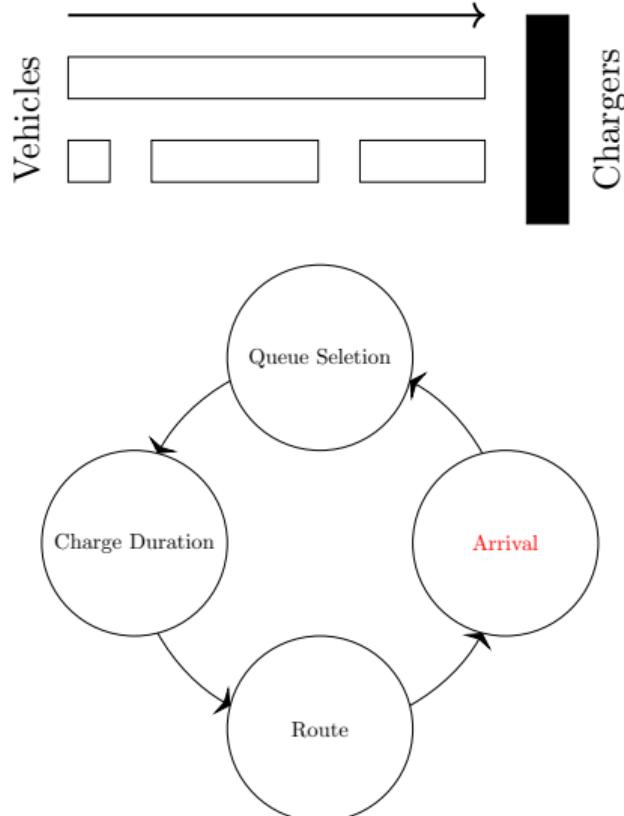
## Introduction

The Position Allocation Problem Approach With Linear Battery Dynamic

The Simulated Annealing Approach With Linear Battery Dynamics

Summary and Questions

# Requirements For BEB Implementation



- ▶ Charges must be able to be tracked
- ▶ Service time is unknown
- ▶ Accommodate different charger rates
- ▶ Minimize charger count
- ▶ Minimize consumption cost
- ▶ Encourage slow charger use for battery health

# Mixed Integer Linear Program



$$\min \sum_{i=1}^{n_V} \sum_{q=1}^{n_Q} (w_{iq} m_q + g_{iq} \epsilon_q)$$

$$u_j - u_i - s_i - (\sigma_{ij} - 1)T \geq 0$$

$$v_j - v_i - (\psi_{ij} - 1)n_Q \geq 1$$

$$\sigma_{ij} + \sigma_{ji} \leq 1$$

$$\psi_{ij} + \psi_{ji} \leq 1$$

$$\sigma_{ij} + \sigma_{ji} + \psi_{ij} + \psi_{ji} \geq 1$$

$$\sum_{q=1}^{n_Q} w_{iq} = 1$$

$$v_i = \sum_{q=1}^{n_Q} q w_{iq}$$

$$s_i + u_i = d_i$$

$$a_i \leq u_i \leq (T - s_i)$$

$$d_i \leq \tau_i$$

$$\eta_i + \sum_{q=1}^{n_Q} g_{iq} r_q - \Delta_i = \eta_{\gamma_i}$$

$$\eta_i + \sum_{q=1}^{n_Q} g_{iq} r_q - \Delta_i \geq \nu_{\Gamma_i} \kappa_{\Gamma_i}$$

$$\eta_i + \sum_{q=1}^{n_Q} g_{iq} r_q \leq \kappa_{\Gamma_i}$$

$$\eta_{\Gamma_b^0} = \alpha_{\Gamma_i} \kappa_{\Gamma_i}$$

$$\eta_{\Gamma_b^f} \geq \beta_{\Gamma_b} \kappa_{\Gamma_b}$$

# Queuing Constraints



$$u_j - u_i - s_i - (\sigma_{ij} - 1)T \geq 0$$

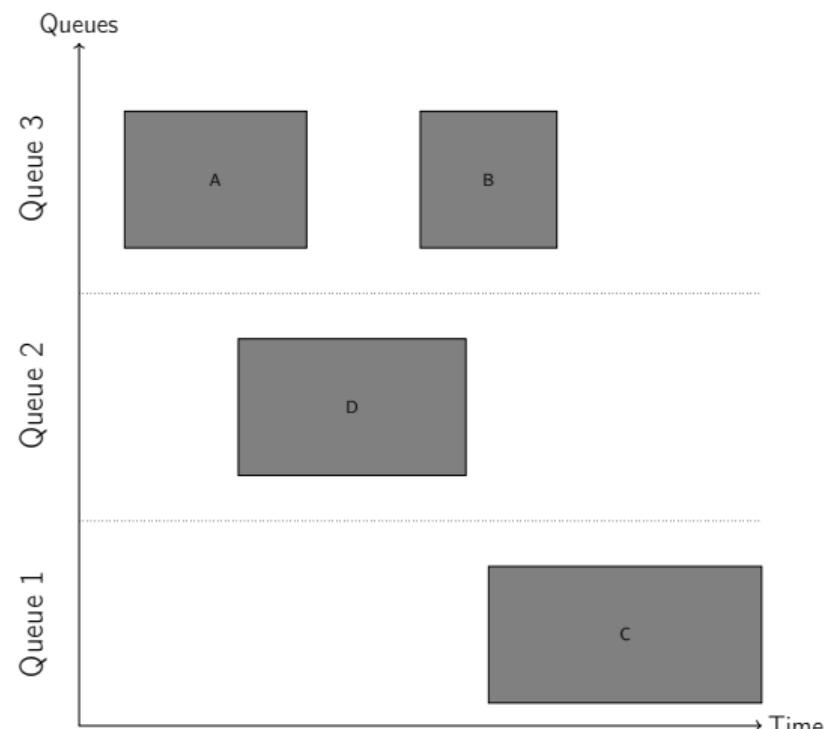
$$v_j - v_i - (\psi_{ij} - 1)n_Q \geq 1$$

$$\sigma_{ij} + \sigma_{ji} \leq 1$$

$$\psi_{ij} + \psi_{ji} \leq 1$$

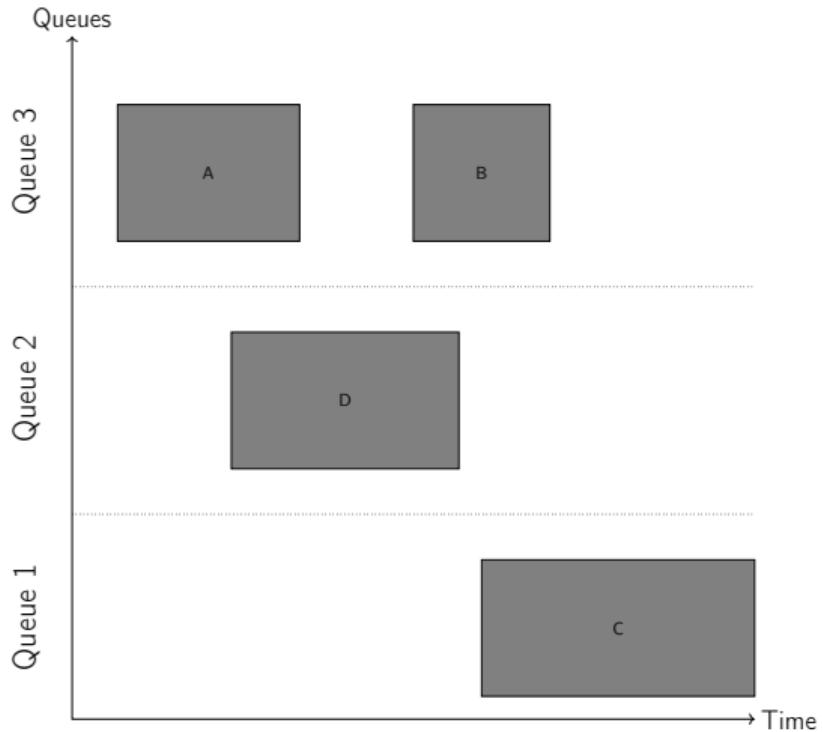
$$\sigma_{ij} + \sigma_{ji} + \psi_{ij} + \psi_{ji} \geq 1$$

- ▶ Used to ensure that gray rectangles do not overlap
- ▶  $\sigma_{ij}$  establishes temporal ordering when active
- ▶  $\psi_{ij}$  establishes spacial ordering when active

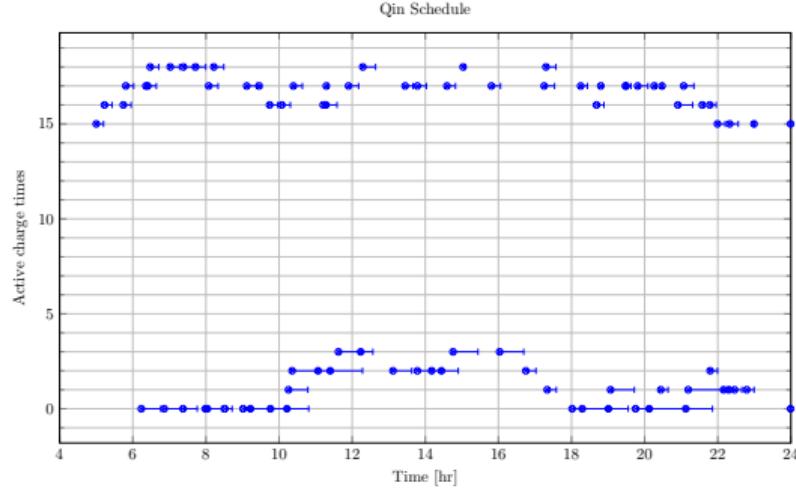
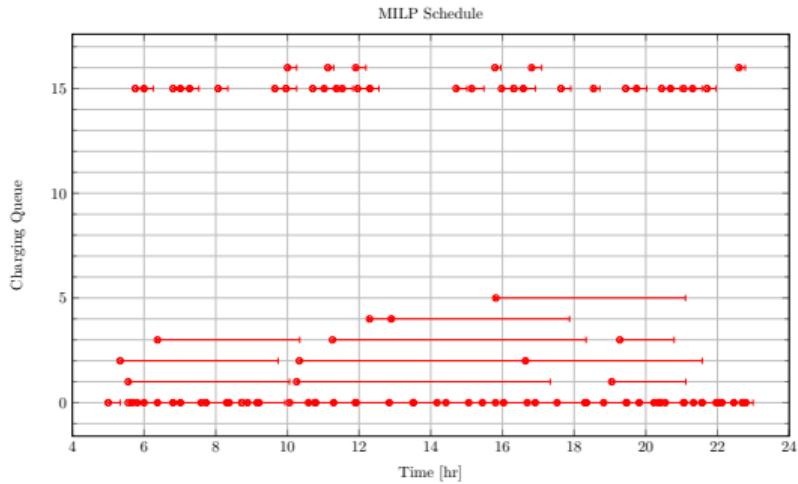


# Parameters

Parameter	Value
Execution	2 hr
$T$	24 hr
$n_V$	338
$n_A$	35
$\alpha_i$	90%
$\nu_i$	25%
$\beta_i$	70%
$m_q$	1000q



# Schedules



- ▶ Slow chargers utilized more frequently
- ▶ Fast chargers utilized sparingly

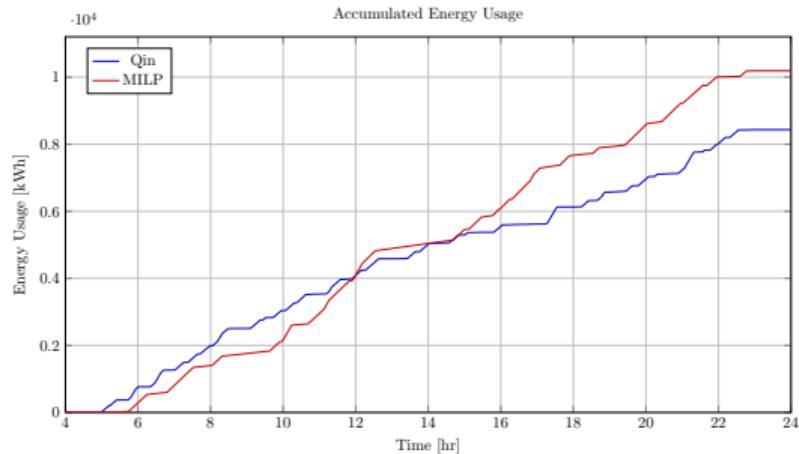
- ▶ Slow chargers used for short durations
- ▶ Extensive use of fast chargers

# SOC And Energy Use

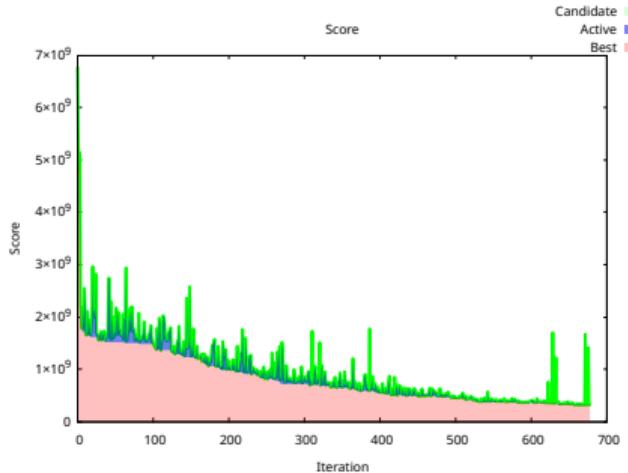


	BPAP [kWh]	Qin [kWh]
Mean	265.873	355.93
Min	97.04	0.000
Max	388	368.354

- ▶ SOC of Qin allowed to drop to 0
- ▶ PAP maintained minimum SOC and final SOC



- ▶ PAP accumulated energy is larger due to minimum SOC constraints



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# Objective Function And Constraints



$$J(\mathbb{I}) = z_d p_d + \sum_{i=1}^{n_V} \left[ \epsilon_{q_i} r_{q_i} + z_p \phi_i (\eta_i - \nu_{b_i} \kappa_{b_i}) + z_c r_{q_i} s_i \right]$$

►  $p_d$ : Demand cost

- $p_{T_p, h} = \frac{1}{T_p} \sum_{k=h-\frac{T_p}{dt}+1}^h p_k dt$
- $p_{max} = \max_{k \in [h-\frac{T_p}{dt}+1, h]} p_{T_p, h}$
- $p_d = \max(p_{fix}, p_{max})$

$$s_i = d_i - u_i$$

$$a_i \leq u_i \leq d_i \leq e_i \leq T$$

$$\eta_{\xi_i} = \eta_i + r_{q_i} s_i - \Delta_i$$

$$\kappa_{b_i} \geq \eta_i + r_{q_i} s_i$$

►  $\epsilon_{q_i} r_{q_i}$ : Assignment Cost

►  $z_p \phi_i (\eta_i - \nu_{b_i} \kappa_{b_i})$ : Penalty Function

►  $z_c r_{q_i} s_i$ : Consumption Cost

$$u_j - d_i - (\sigma_{ij} - 1)T \geq 0$$

$$q_j - q_i - 1 - (\psi_{ij} - 1)Q \geq 0$$

$$\sigma_{ij} + \sigma_{ji} \leq 1$$

$$\psi_{ij} + \psi_{ji} \leq 1$$

$$\sigma_{ij} + \sigma_{ji} + \psi_{ij} + \psi_{ji} \geq 1$$

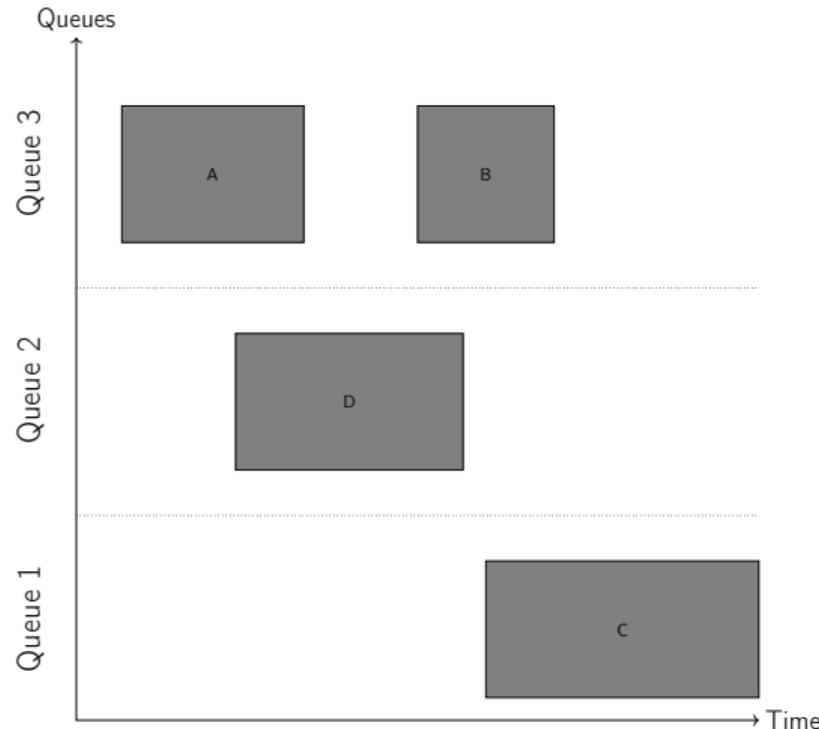
# Parameters

## NOTES:

- ▶ Results are different from what is presented in the thesis
- ▶ BPAP model does not take demand cost into consideration

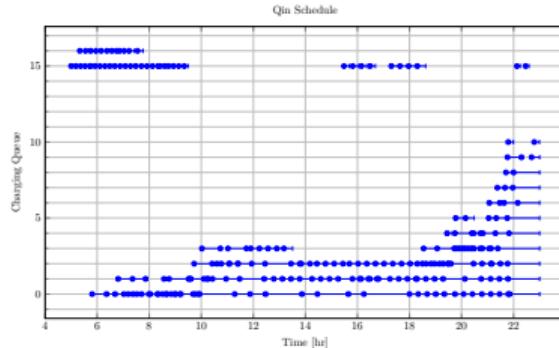
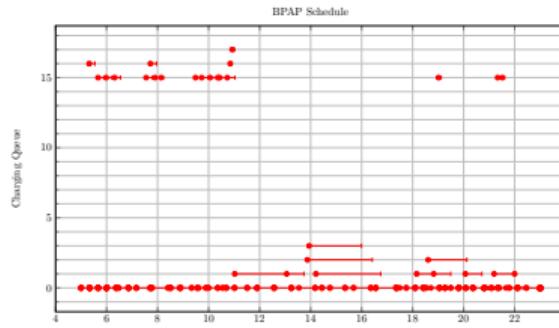
Model	Execution Time [s]
BPAP	1900
Quick	1533
Heuristic	1916

- ▶  $T_0 = 90000$
- ▶  $|t| = 3797$
- ▶  $\beta = 0.997$
- ▶  $n_K = 500$

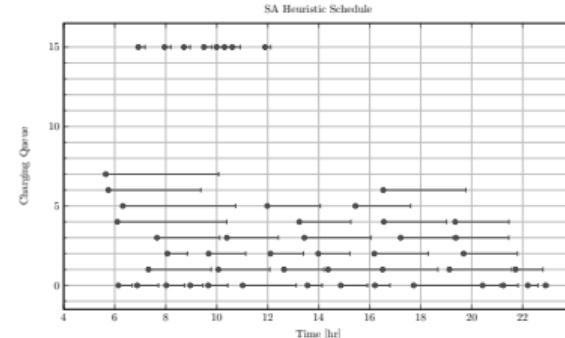
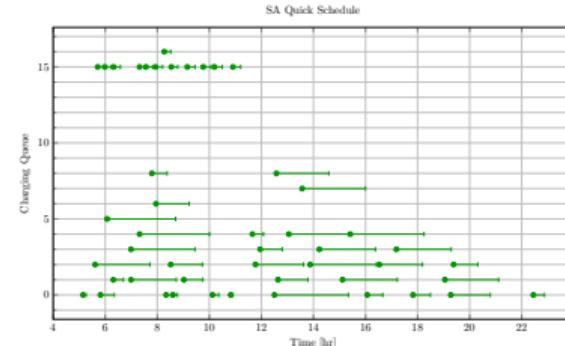


# Schedule

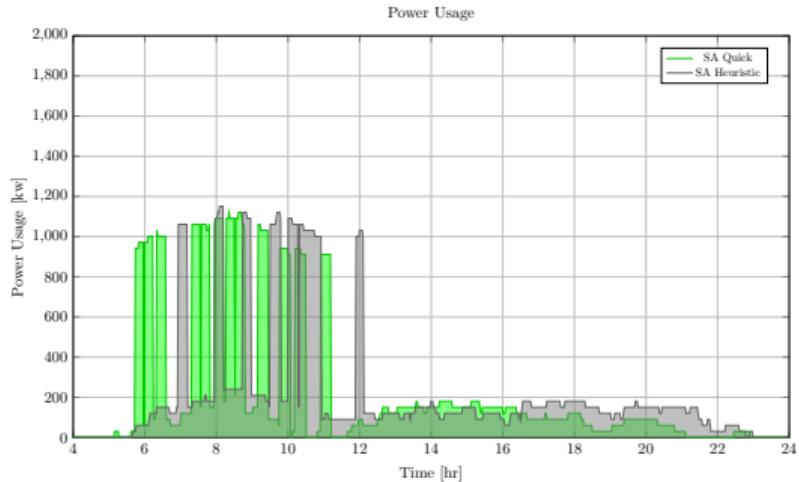
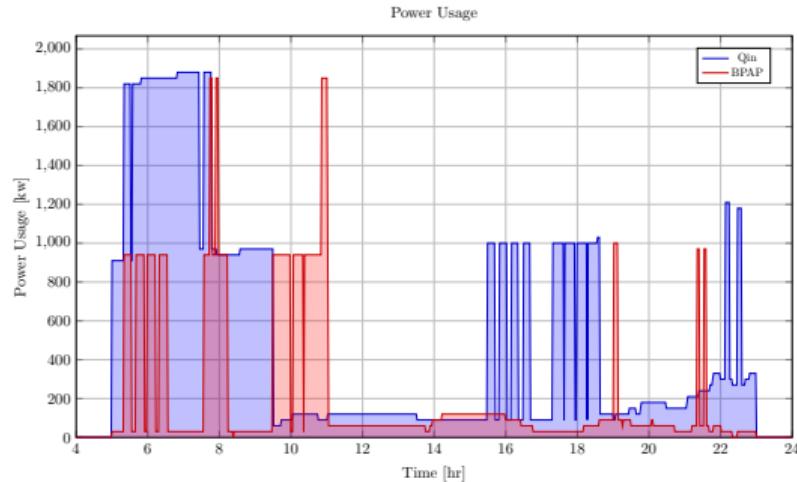
- ▶ Qin heavily utilizes fast charger
- ▶ BPAP emphasizes slow queues, but utilizes fast chargers readily



- ▶ SA techniques heavily utilize slow charging
- ▶ SA techniques utilize fast chargers more sparingly



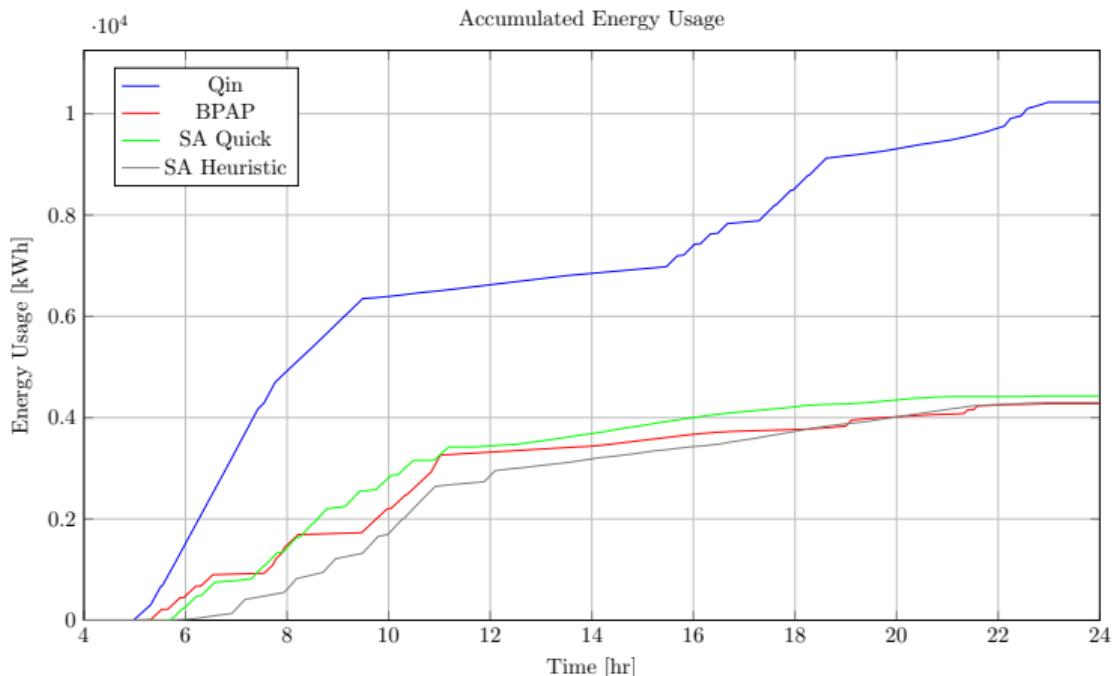
# Power



- ▶ Heuristic SA maintained the lowest demand peak
- ▶ Quick SA peak demand comparable to the PAP peak

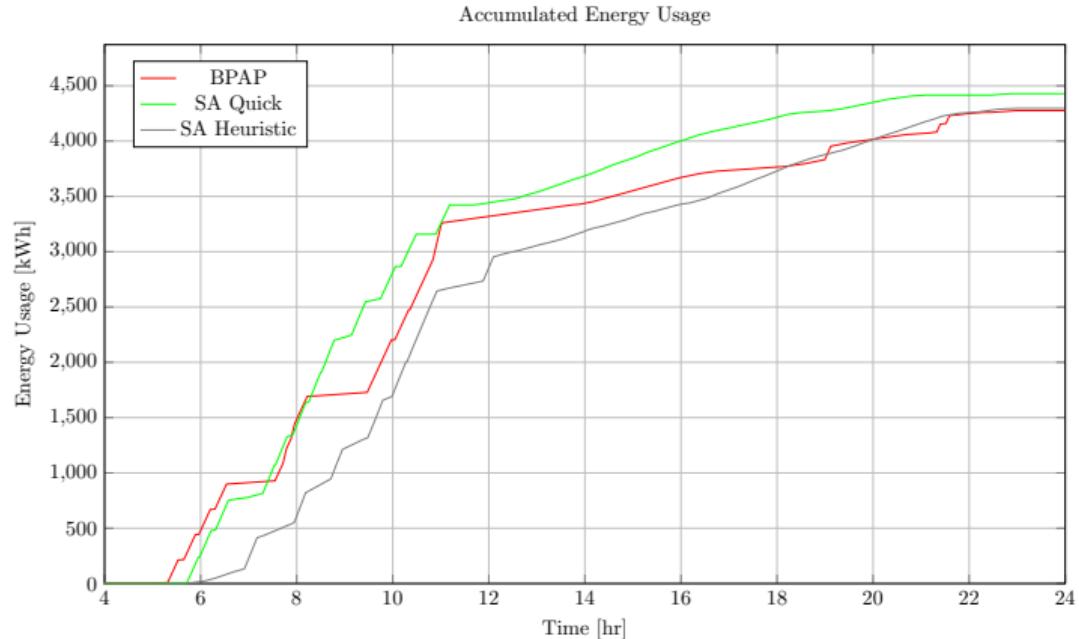
# SOC and Energy

- ▶ SOC threshold deficits:
  - ▶ quick: 2.24 kWh
  - ▶ heuristic: 5.74 kWh
- ▶ Energy delta:
  - ▶ quick: 191.47 kWh
  - ▶ heuristic: 58.46 kWh
- ▶ Trade off of the lower peak demand



# Scores and Energy

Schedule	Score
BPAP	18,500,000
Qin-Modified	34,578,526
Heuristic	11,673,937
Quick	11,234,577



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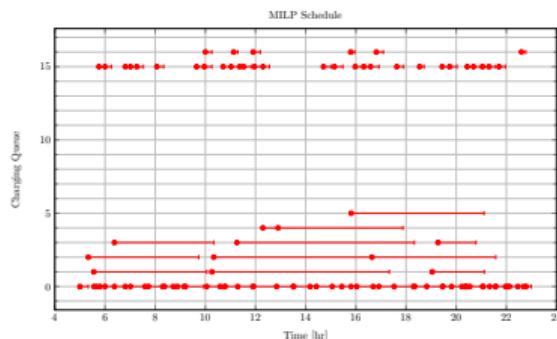
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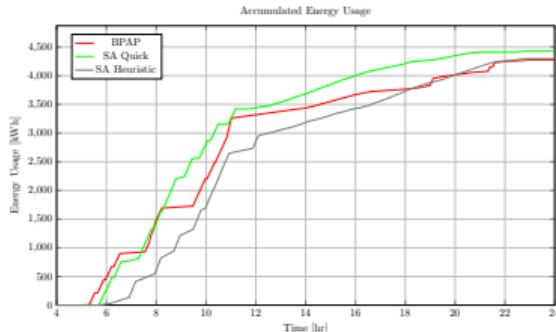
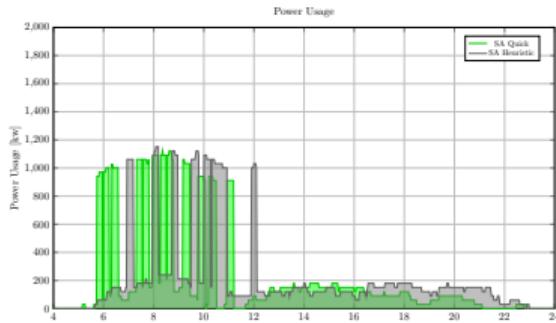
# Summary

## BPAP

	MILP [kWh]	Qin [kWh]
Mean	265.873	355.93
Min	97.04	0.000
Max	388	368.354



## SA Techniques



Droge Greg Brown, Alexander. A simulated annealing approach to the scheduling of battery-electric bus charging. *Future Transportation*, (4):28, Under Revision. Available for download at: <https://arxiv.org/submit/5603923>.

Droge Greg Brown, Alexander and Jacob Gunther. A position allocation approach to the scheduling of battery-electric bus charging. *Frontiers in Energy Research*, (4):18, Under Revision. Available for download at: <https://arxiv.org/submit/5603923>.

# Questions?

# Appendix

# Mixed Integer Linear Programming



$$\max J = \sum_j c_j x_j + \sum_k d_k y_k$$

$$\text{subject to } \sum_j a_{ij} x_j + \sum_k g_{ik} y_k \leq b_i \quad (i = 1, 2, \dots, m)$$

$$x_j \geq 0 \quad (j = 1, 2, \dots, n)$$

$$y_k \in \mathbb{Z}^+ \quad (k = 1, 2, \dots, n)$$

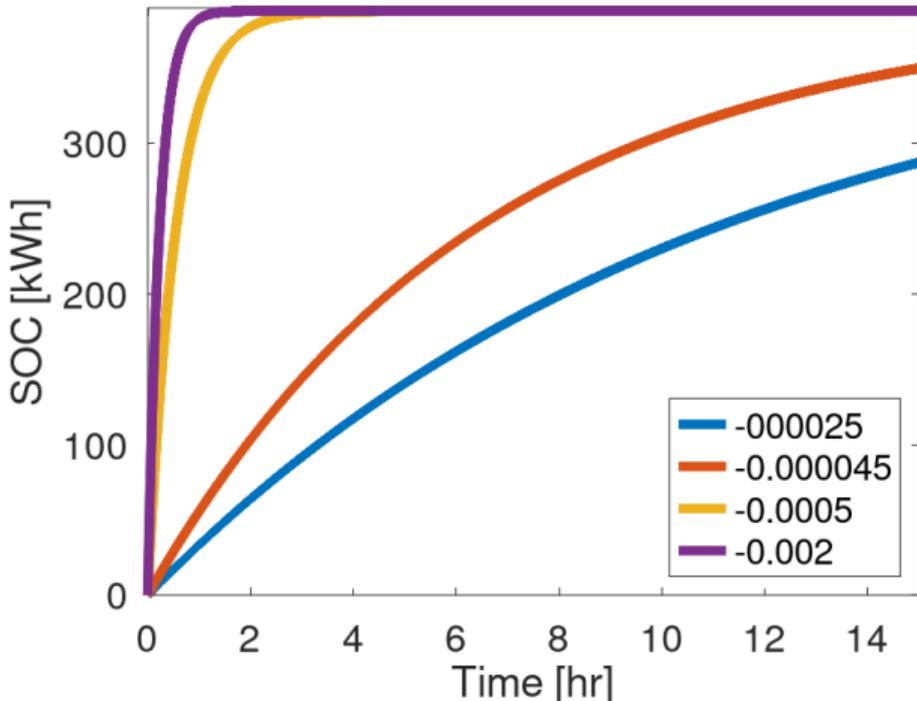
- ▶  $J$ : Objective function
- ▶  $x_j \in \mathbb{R}$  and  $y_k \in \mathbb{Z}^+$ : Decision Variables
- ▶  $c_j, d_k, a_{ij}, g_{ik}, b_i \in \mathbb{R}$ : Parameters

# SA with Non-Linear Battery Dynamics

# Introduction



- ▶ Higher fidelity in approximating charge at high SOC
- ▶ Implemented in SA for simplicity

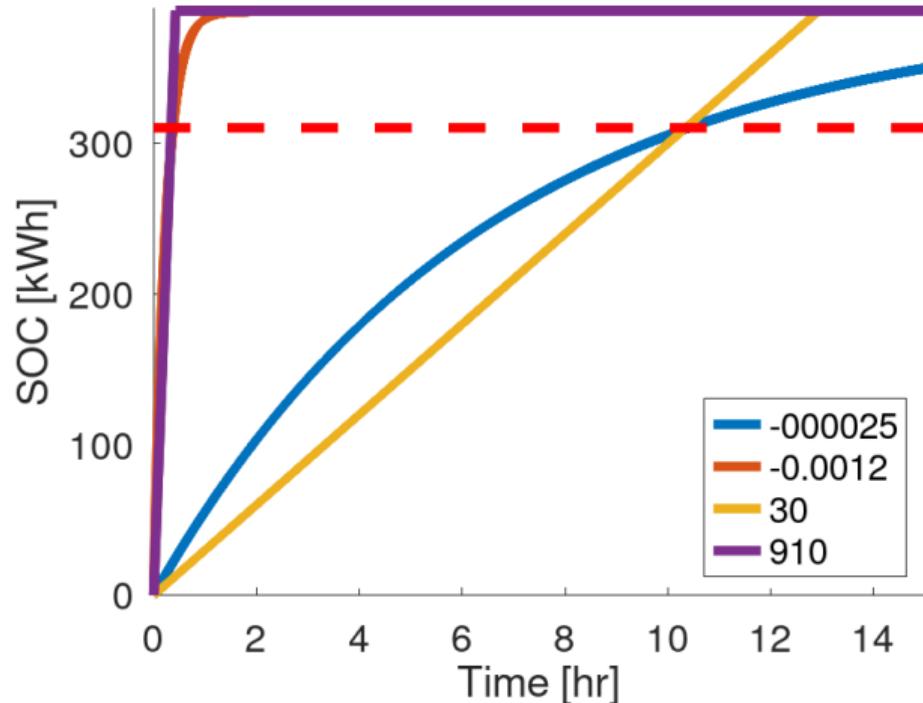


# Non-Linear Battery Dynamics Model



$$\eta_{\xi_i} = \bar{a}_q \eta_i - \bar{b}_q \kappa b_i$$

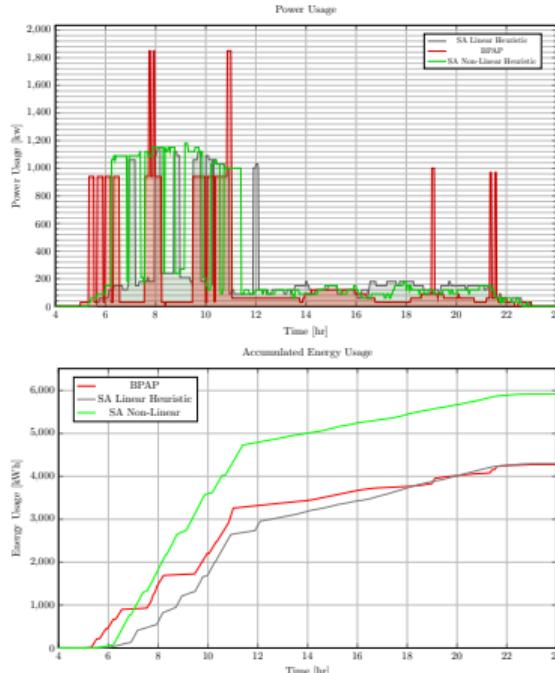
$$\bar{a}_q = e^{a_q dt} \quad \bar{b}_q = e^{a_q dt} - 1$$



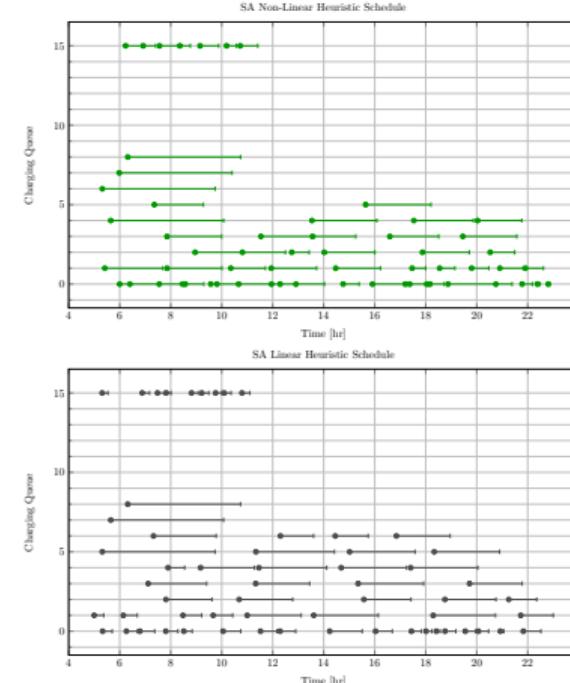
# Results



- ▶ Minimized demand power
- ▶ Larger energy consumption due to fast charger duration



- ▶ Similar schedule output, longer fast charger durations due to nonlinear model
- ▶ Minimum SOC of 85 kWh



# Simulated Annealing

# Simulated Annealing<sup>2</sup>



- ▶ A probabilistic technique for approximating the global optimum of a given function.
- ▶ Often applied to problems that contain many local solutions
- ▶ Three key components:
  - ▶ Cooling Schedule
  - ▶ Acceptance Criteria
  - ▶ Generation Mechanisms

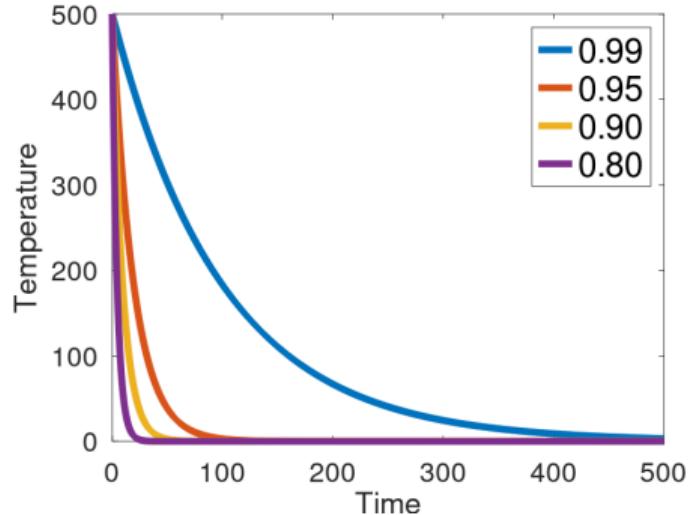
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<sup>2</sup>[https://en.wikipedia.org/wiki/Simulated\\_annealing](https://en.wikipedia.org/wiki/Simulated_annealing)

# Cooling Schedule



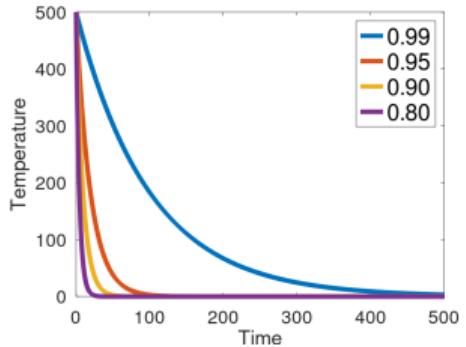
- ▶ The cooling equation models the rate at which the temperature decreases over time in the SA process.
- ▶ The temperature is high, SA encourages exploration. As the temperature decreases, exploitation is encouraged.



$$t_m = \beta t_{m-1}$$

# Acceptance Criteria<sup>3</sup>

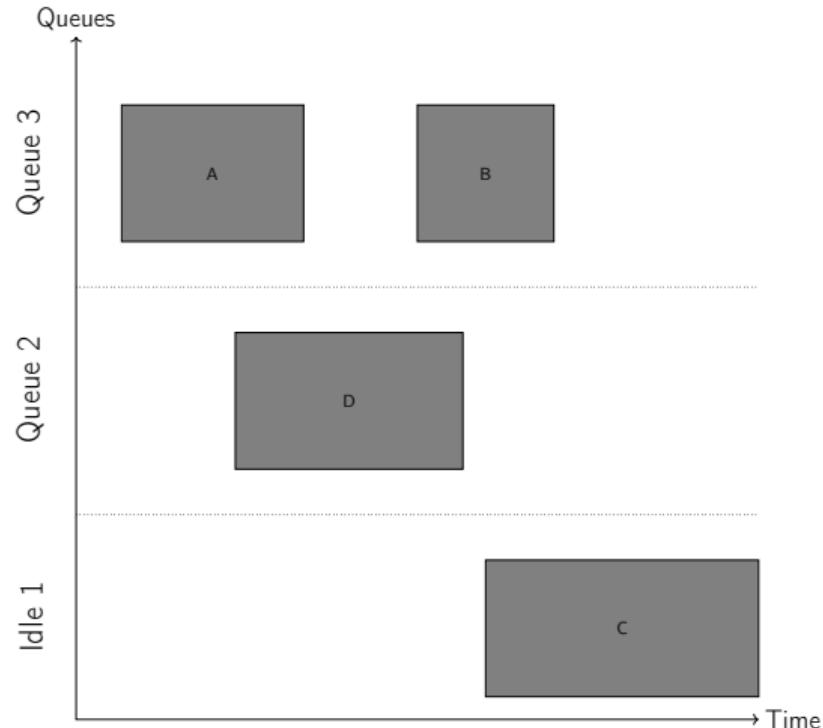
$$f(\mathbb{I}, \bar{\mathbb{I}}, t_m) = \begin{cases} 1 & \Delta E > 0 \\ e^{-\frac{\Delta E}{t_m}} & \text{otherwise} \end{cases}$$



<sup>3</sup>[https://en.wikipedia.org/wiki/Simulated\\_annealing](https://en.wikipedia.org/wiki/Simulated_annealing)

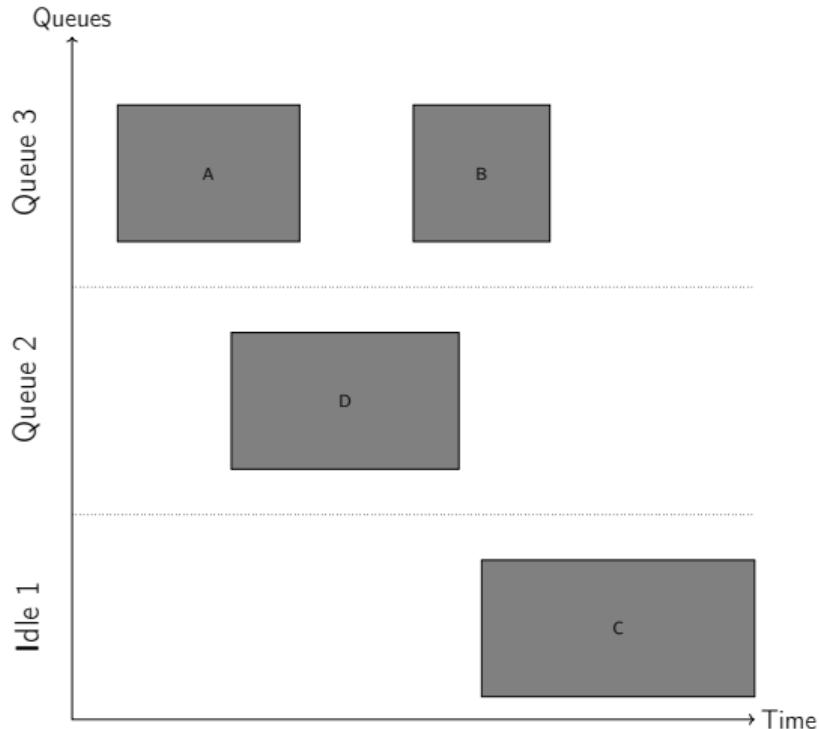
# Generation Mechanisms - Primitive Functions

- ▶ New Visit: Move a bus from a wait queue to charge queue
- ▶ Slide Visit: Change the charge duration of a visit
- ▶ New Charger: Move a visit to a new charger
- ▶ Wait: Move a visit to its idle queue
- ▶ New Window: Execute Wait then New Visit primitives



# Generation Mechanisms - Wrapper Functions

- ▶ Charge Schedule Generation:  
Iterate through each visit and execute New Visit
- ▶ Perturb Schedule: Randomly execute one of the primitives with a weighted distribution



---

**Algorithm 1:** New visit algorithm

---

**Algorithm:** New Visit**Input:**  $\mathbb{S}$ **Output:**  $\bar{\mathbb{S}}$ **1 begin**

```
2    $i \leftarrow \mathbb{S}_i;$                                 /* Extract visit index */
3    $\mathbb{I} \leftarrow \mathbb{S}_{\mathbb{I}};$                             /* Extract visit tuple */
4    $\mathbb{C} \leftarrow \mathbb{S}_{\mathbb{C}};$                           /* Extract visit charger availability */
5    $a \leftarrow \mathbb{I}_{i.a};$                            /* Extract the arrival time for visit  $i$  */
6    $e \leftarrow \mathbb{I}_{i.e};$                            /* Extract the departure time for visit  $i$  */
7    $q \leftarrow \mathbb{I}_{i.q};$                            /* Extract the current charge queue for visit  $i$  */
8    $\bar{q} \leftarrow \mathcal{U}_Q;$                          /* Select a random charging queue with a uniform distribution */
9    $C \leftarrow \mathcal{U}_{\mathbb{C}_{\bar{q}}};$                   /* Select a random time slice from  $\mathbb{C}_{\bar{q}}$  */
10  if  $(\bar{C}, \bar{u}, \bar{d}) \leftarrow \text{FindFreeTime}(C, i, \bar{q}, a, e) \notin \emptyset$  then    /* If there is time available in  $C$  */
11     $\bar{I}_{i.q} \leftarrow \bar{q};$                       /* Update visit tuple with new charge queue */
12     $\bar{I}_{i.u} \leftarrow \bar{u};$                       /* Update visit tuple with new initial charge time */
13     $\bar{I}_{i.d} \leftarrow \bar{d};$                       /* Update visit tuple with new final charge time */
14    return  $(i, \bar{I}, \bar{C})$                       /* Return visit */
15  end
16  return  $(\emptyset);$                             /* Return nothing */
17 end
```

---

---

**Algorithm 2:** Slide Visit Algorithm

---

**Algorithm:** Slide Visit**Input:**  $\mathbb{S}$ **Output:**  $\bar{\mathbb{S}}$ 

```
1 begin
2   |    $i \leftarrow \mathbb{S}_i;$                                 /* Extract visit index */
3   |    $\mathbb{I} \leftarrow \mathbb{S}_{\mathbb{I}};$                             /* Extract visit tuple */
4   |    $C \leftarrow \mathbb{S}_C;$                                 /* Extract visit charger availability */
5   |    $(i, \mathbb{I}, \bar{C}) \leftarrow \text{Purge}(\mathbb{S});$       /* Purge visit  $i$  from charger availability matrix */
6   |    $C \leftarrow \bar{C}_{i,q};$                             /* Get the time availability of the purged visit */
7   |   /* If there is time available in  $C$  */                  */
8   |   if  $(\bar{C}, \bar{u}, \bar{d}) \leftarrow \text{FindFreeTime}(C, i, \mathbb{I}_{i,q}, \mathbb{I}_{i,a}, \mathbb{I}_{i,e}) \notin \emptyset$  then
9     |     |    $\bar{\mathbb{I}}_{i,u} \leftarrow \bar{u};$                       /* Update visit tuple with new initial charge time */
10    |     |    $\bar{\mathbb{I}}_{i,d} \leftarrow \bar{d};$                       /* Update visit tuple with new final charge time */
11    |     |   return  $(i, \bar{\mathbb{I}}, \bar{C})$                          /* Return updated visit */
12    |   end
13   |   return  $(\emptyset);$                                 /* Return nothing */
```

---

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## Algorithm 3: New Charger Algorithm

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**Algorithm:** New Charger

**Input:**  $\mathbb{S}$

**Output:**  $\bar{\mathbb{S}}$

```
1 begin
2   |    $i \leftarrow \mathbb{S}_i;$                                 /* Extract visit index */
3   |    $\mathbb{I} \leftarrow \mathbb{S}_{\mathbb{I}};$                           /* Extract visit tuple */
4   |    $\mathbb{C} \leftarrow \mathbb{S}_{\mathbb{C}};$                       /* Extract visit charger availability */
5   |    $(i, \mathbb{I}, \bar{\mathbb{C}}) \leftarrow \text{Purge}(\mathbb{S});$       /* Purge visit  $i$  from charger availability matrix */
6   |    $\bar{q} \leftarrow \mathcal{U}_Q;$                          /* Select a random charging queue with a uniform distribution */
7   |   if  $(\bar{\mathbb{C}}, \bar{u}, \bar{d}) \leftarrow \text{FindFreeTime}(\bar{\mathbb{C}}_{i,q}, i, \bar{q}, \mathbb{I}_{i,a}, \mathbb{I}_{i,e}) \notin \emptyset$  then /* If there is time available in  $C_q$ 
     |   */
     |   |   /* Return visit, note  $u$  and  $d$  are the original initial/final charge times. */
8   |   |    $\bar{I}_{i,q} \leftarrow \bar{q};$                       /* Update visit tuple with new charge queue */
9   |   |   return  $(i, \bar{I}, \bar{\mathbb{C}})$ 
10  | end
11  | return  $(\emptyset);$                                   /* Return nothing */
12 end
```

---

---

**Algorithm 4:** Wait algorithm

---

**Algorithm:** Wait**Input:**  $\mathbb{S}$ **Output:**  $\bar{\mathbb{S}}$ 

```
1 begin
2    $(i, \mathbb{I}, \bar{\mathbb{C}}) \leftarrow \text{Purge}(\mathbb{S});$            /* Purge visit  $i$  from charger availability matrix */
   /* Update the charger availability matrix for wait queue  $\bar{\mathbb{C}}_{i,q_i}$  */
3    $\bar{\mathbb{C}}'_{\mathbb{I}_{i,r_i}} \leftarrow \mathbb{C}' \cup \{[\mathbb{I}_{i,a}, \mathbb{I}_{i,e}]\};$ 
4    $\bar{\mathbb{I}}_{i,q} \leftarrow \mathbb{I}_{i,b};$                    /* Reassign bus to idle queue */
5    $\bar{\mathbb{I}}_{i,u} \leftarrow \mathbb{I}_{i,a};$              /* Set initial charge time to the arrival time */
6    $\bar{\mathbb{I}}_{i,d} \leftarrow \mathbb{I}_{i,e};$              /* Set the final charge time to the departure time */
7   return  $(i, \bar{\mathbb{I}}, \bar{\mathbb{C}})$                   /* Return visit */
8 end
```

---

---

## Algorithm 5: New window algorithm

---

**Algorithm:** New Window

**Input:**  $\bar{S}$

**Output:**  $\bar{\bar{S}}$

```
1 begin
2   |    $\bar{\bar{S}} \leftarrow \text{Wait}(\bar{S});$            /* Assign visit to its respective idle queue */
3   |   if  $\bar{\bar{S}} \leftarrow \text{NewVisit}(\bar{S}) \neq \emptyset$  then
4   |   |   return  $\bar{\bar{S}}$                          /* Add visit  $i$  back in randomly */
5   |   end                                         /* Return visit */
6   |   return  $(\emptyset);$                          /* Return nothing */
7 end
```

---

---

## Algorithm 6: Charge schedule generation algorithm

---

**Algorithm:** Candidate Solution Generator

**Input:**  $(\mathbb{I}, \mathbb{C})$

**Output:**  $(\bar{\mathbb{I}}, \bar{\mathbb{C}})$

```
1 begin
2   | /* Select an unscheduled BEB visit from a randomly indexed set of visits */ 
3   | foreach  $\mathbb{I}_i \in \mathbb{I}$  do
4   |   |  $(i, \bar{\mathbb{I}}, \bar{\mathbb{C}}) \leftarrow \text{NewVisit}((\mathbb{I}_i, \mathbb{I}, \mathbb{C}))$ ;           /* Assign the bus to a charger */
5   |   end
6   | return  $(\bar{\mathbb{I}}, \bar{\mathbb{C}})$ 
7 end
```

---

# Charge Schedule Perturbation



## Algorithm 7: Perturb schedule algorithm

Algorithm: Perturb Schedule

```
Input: ( $\mathbb{I}, \mathbb{C}$ )
Output: ( $\bar{\mathbb{I}}, \bar{\mathbb{C}}$ )
begin
    1    $p \leftarrow [\text{false}; n_A];$                                 /* Create vector of booleans to track priority status */
    2    $y^v \leftarrow [1.0; n_V];$                                 /* Create weight vector for index selection */
    3   /* Loop through the visits in reverse order */                */
    4   for  $i \leftarrow |\mathbb{I}| \text{ TO } 1 \text{ do}$ 
        5       /* Check whether the current visit is part of a priority route */          */
        6       if  $p_{\mathbb{I}.b} = \text{true}$  then
        7            $y_{\mathbb{I}.i}^v = y_{\mathbb{I}.i,\xi}^v;$                                 /* Propagate the priority level to previous visit */
        8       end
        9       /* Prioritize if the current visit's SOC falls below the allowed threshold */ */
        10      else if  $\mathbb{I}.i.\eta \leq \nu_{\mathbb{I}.i,b} \kappa_{\mathbb{I}.i,b}$  then
        11           $P_{\mathbb{I}.i,b} = \text{true};$                                 /* Indicate the current BEB's routes are to be prioritized */
        12           $y_{\mathbb{I}.i}^v = \kappa_{\mathbb{I}.i,b} + \kappa_{\mathbb{I}.i,b}(\nu_{\mathbb{I}.i,b} \kappa_{\mathbb{I}.i,b} - \mathbb{I}.i.\eta);$  /* Calculate the weight of the current visit */
        13      end
        14       $i \leftarrow \mathcal{W}_{\mathbb{I}}^{y^v};$                                 /* Select an index with a weighted distribution */
        15       $y^P \leftarrow [y_1^P, y_2^P, \dots];$                                 /* Define the weight of each primitive generator */
        16      /* Select a primitive generating function with weighted distribution */ */
        17      PrimitiveGeneratingFunction  $\leftarrow \mathcal{W}_{[1,n_G]}^{y^P};$ 
        18       $(i, \bar{\mathbb{I}}, \bar{\mathbb{C}}) \leftarrow \text{PrimitiveGeneratingFunction}(i, \mathbb{I}, \mathbb{C});$           /* Execute the generator function */
        19      return ( $\bar{\mathbb{I}}, \bar{\mathbb{C}}$ )
end
```

# Thesis Results

## Parameters

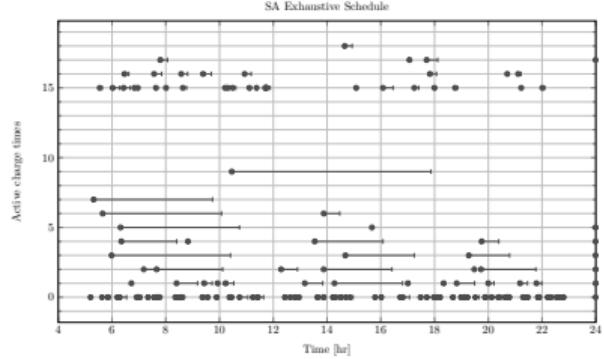
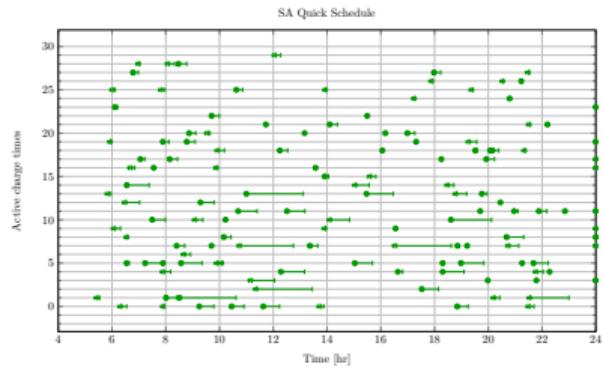
Model	Execution Time [s]	Iteration [s]
MILP	3600	N/A
Quick	2275.25	0.25
Heuristic	3640.4	0.4

- ▶  $T_0 = 99999$
- ▶  $\beta = 0.999$
- ▶  $|t| = 3797$
- ▶  $n_K = 500$

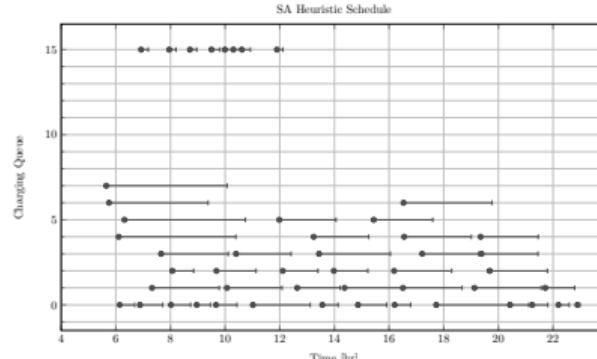
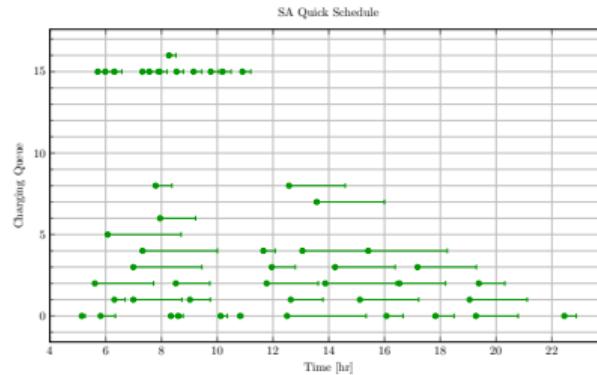
# Schedule



Before

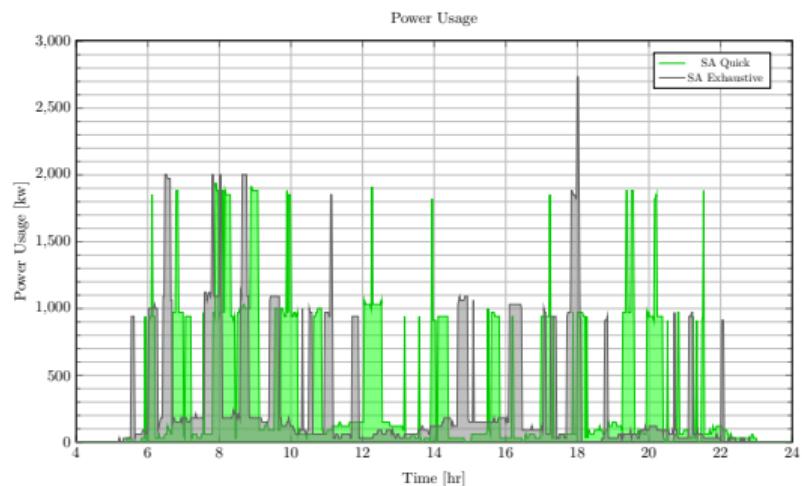


After

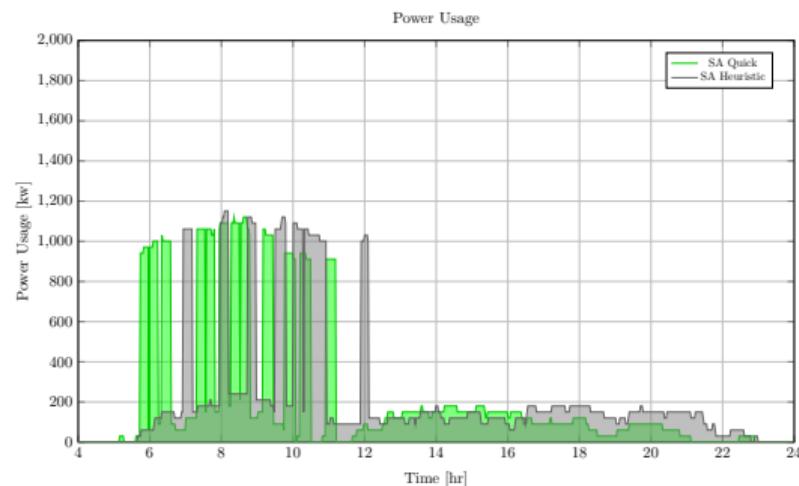


# Power

Before

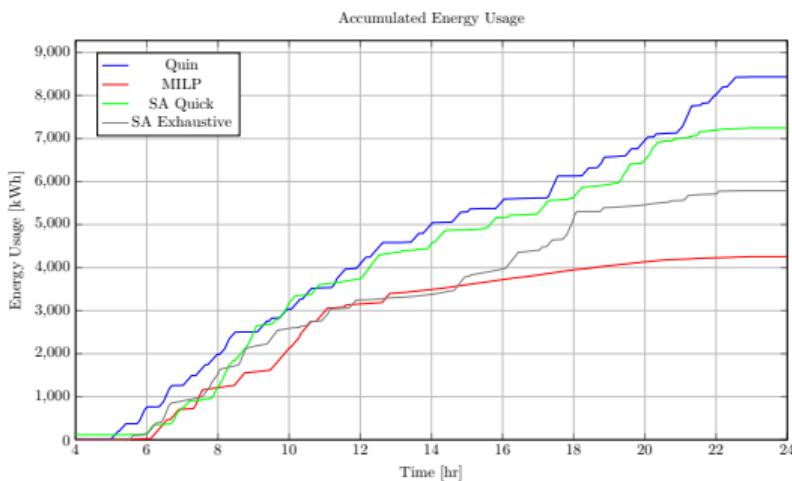


After

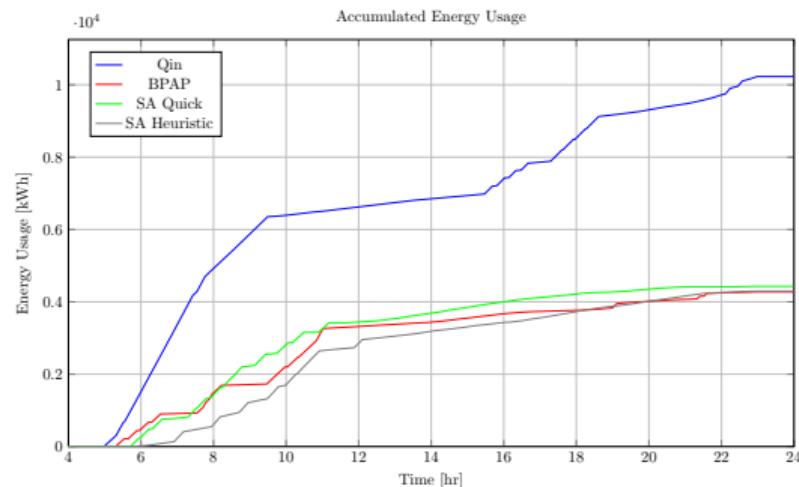


# Energy

Before



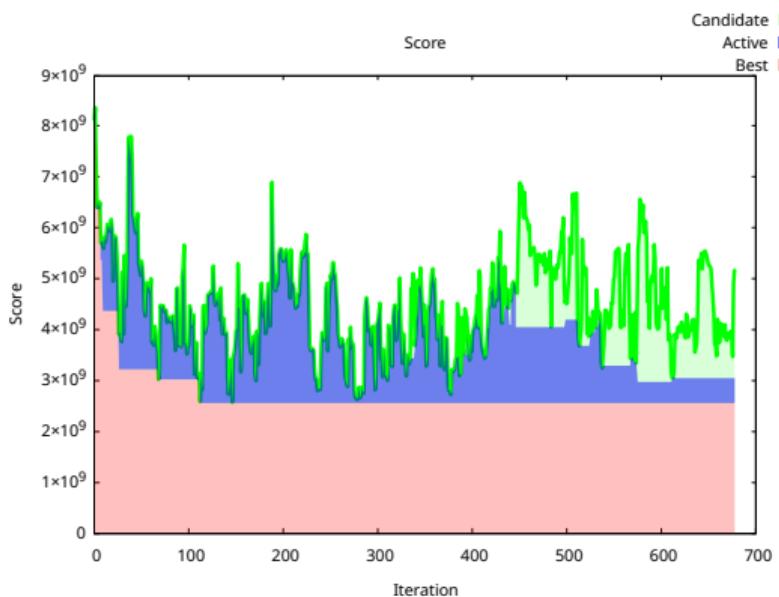
After



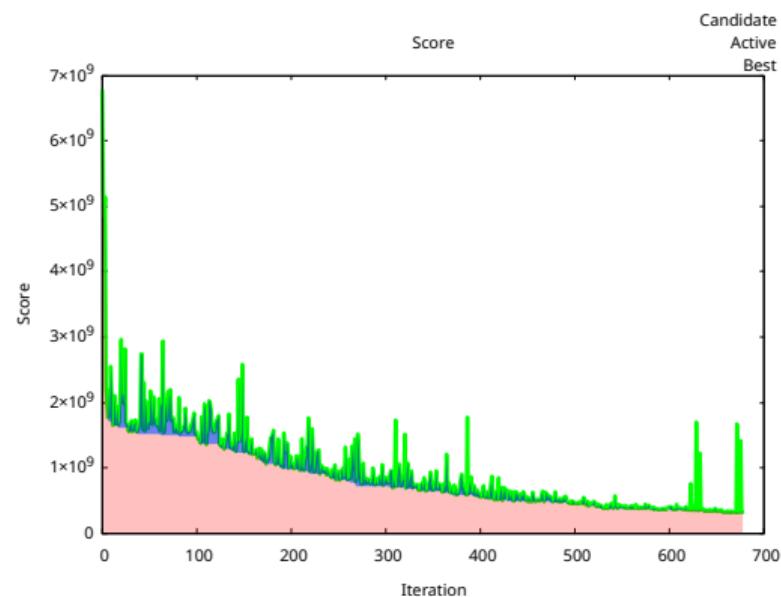
# Score Convergence Comparison



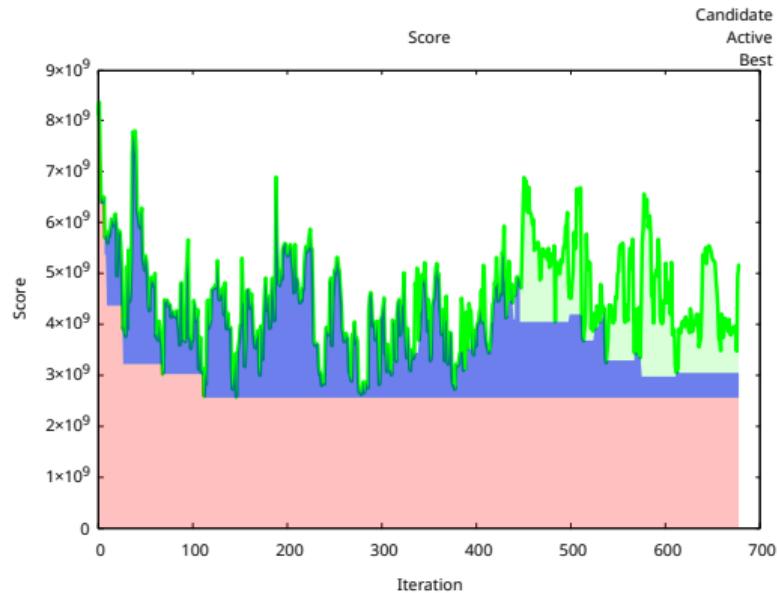
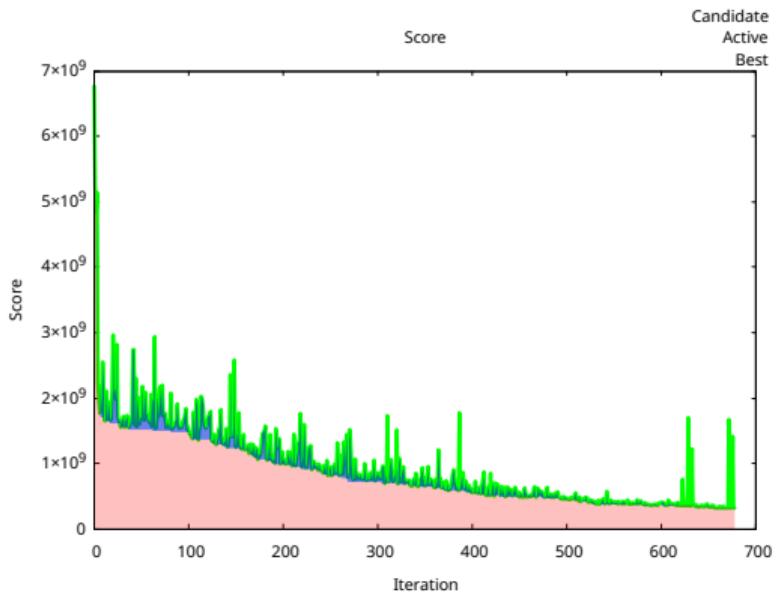
Before Fix



After Fix



# How To Resolve This Problem?



- ▶ Reverse search and weight the visit indices
- ▶ Be more aggressive in exploiting the best solution

- ▶ Candidate solutions diverge
- ▶ Hard time handling “difficult” routes

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