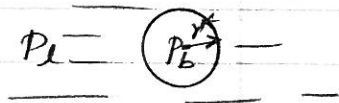


Two-Phase Heat TransferBoilingNucleation Superheat

$$(P_b - P_L) = \frac{2\sigma}{r^*}$$



$$\frac{dp}{dT} = \frac{h_{fg}}{T_{sat}(v_g - v_f)} \quad \text{--- Clausius-Clapayrons}$$

(relation between  $p$  and  $T$  at sat),

$$\frac{dp_g}{dT} = \frac{h_{fg}}{T_g(v_g)} \quad \text{for bubble } v_g \gg v_f$$

$$p_g v_g = RT_g \quad \text{perfect gas law.}$$

$$\frac{dp_g}{p_g} = \frac{h_{fg}}{RT_g^2} dT_g$$

Integrate between  $P_b$  and  $P_L$

$$\ln\left(\frac{P_b}{P_L}\right) = -\frac{h_{fg}}{R} \left(\frac{1}{T_b} - \frac{1}{T_{sat}}\right)$$

$$(T_b - T_{sat}) = \frac{R T_b T_{sat}}{h_{fg}} \ln\left(\frac{P_b}{P_L}\right) = \frac{R T_b T_{sat}}{h_{fg}} \ln\left(1 + \frac{2\sigma}{P_L r^*}\right)$$

$$\approx \frac{R T_b T_{sat} 2\sigma}{h_{fg} \cdot P_L r^*} \approx \frac{2\sigma T_{sat} v_{fg}}{h_{fg}} \left(\frac{1}{r^*}\right)$$

For water at atmospheric pressure

$$(\because RT_b/P_b = v_g = v_{fg})$$

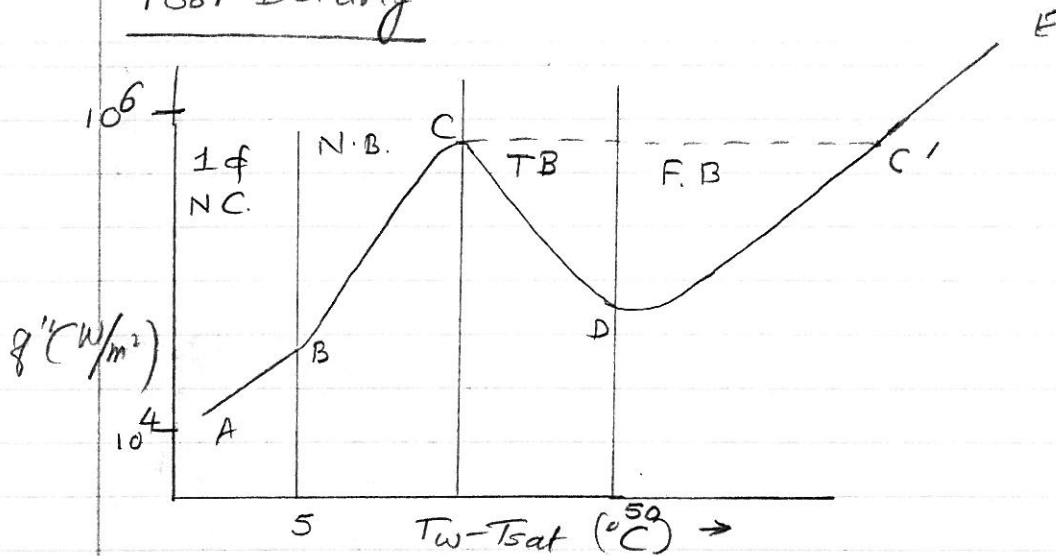
$$T_b - T_{sat} = 220^\circ\text{C}$$

for homogeneous nucleation.

--- Dissolved gases

# Pool Boiling

34-2



Critical Heat Flux: Fig. 12-3.

Film Boiling: Table 12-1.

• Flow Boiling: Fig. 12-4

• Subcooled boiling: Fig. 12-8

• Saturated boiling:  $h_{2f} = h_{NB} + h_c$  (Chen correlation)

$$h_c = 0.023 \cdot \left( \frac{G(1-x)De}{\mu_f} \right)^{0.8} \cdot (Pr_f)^{0.4} \frac{k}{De} F$$

$$F = 1$$

$$\text{for } x_{tt} < 0.1$$

$$F = 2.35 \left( 0.213 + \frac{1}{x_{tt}} \right) \text{ for } x_{tt} > 0.1$$

$$x_{tt} = \left( \frac{x}{1-x} \right)^{0.9} \left( \frac{\mu_f}{\mu_g} \right) \left( \frac{\mu_g}{\mu_f} \right)^{0.1}$$

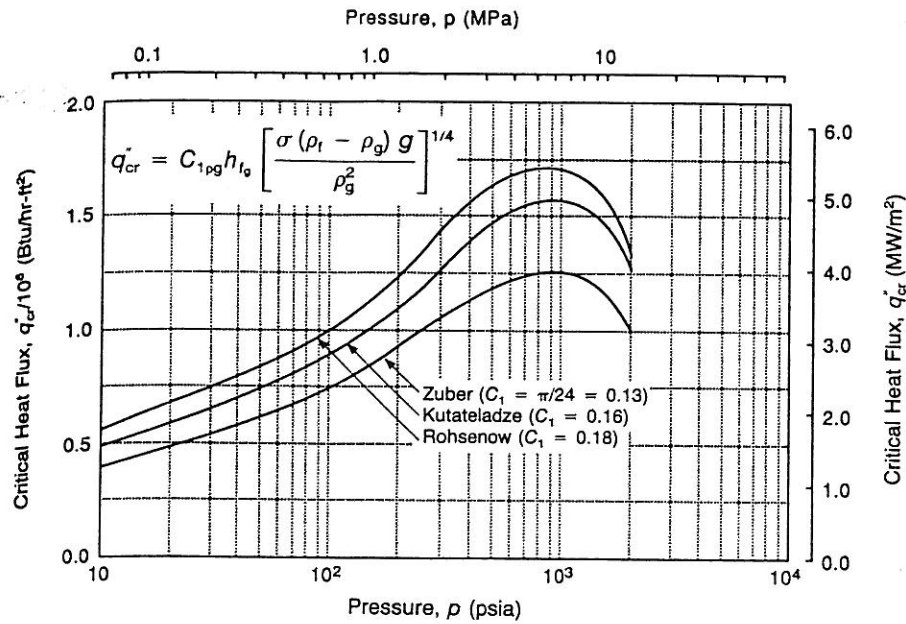


Figure 12-3 Effect of pressure on pool boiling CHF.

**Table 12-1 Summary of correlations for prediction of minimum wall temperature to sustain film boiling ( $T^M$ )\***

Author	Correlation
Berenson [6]	$T_B^M - T_{sat} = 0.127 \frac{\rho_{vf} h_{fg}}{k_{vf}} \left[ \frac{g(\rho_l - \rho_g)}{\rho_l + \rho_g} \right]^{2/3} \left[ \frac{g_c \sigma}{g(\rho_l - \rho_g)} \right]^{1/2} \left[ \frac{\mu_{vf}}{g_c(\rho_l - \rho_g)} \right]^{1/3}$
Spiegler et al. [57]	$T_S^M = 0.84 T_c$
Kalinin et al. [40]	$\frac{T_K^M - T_{sat}}{T_c - T_\ell} = 0.165 + 2.48 \left[ \frac{(\rho k c)_\ell}{(\rho k c)_w} \right]^{0.25}$
Henry [33]	$\frac{T_H^M - T_B^M}{T_B^M - T_\ell} = 0.42 \left[ \frac{(\rho k c)_\ell h_{fg}}{(\rho k c)_w c_w (T_B^M - T_{sat})} \right]^{0.6}$

\* (1) The subscripts given to  $T^M$  in the correlations refer to the originator(s) of the correlation. (2) The British system of units is to be used in Berenson's correlation. Absolute temperatures are to be used in the correlation of Spiegler et al. The other correlations include only dimensionless parameters. (3) Properties with the subscript vf are to be evaluated at the average temperature in the vapor film.

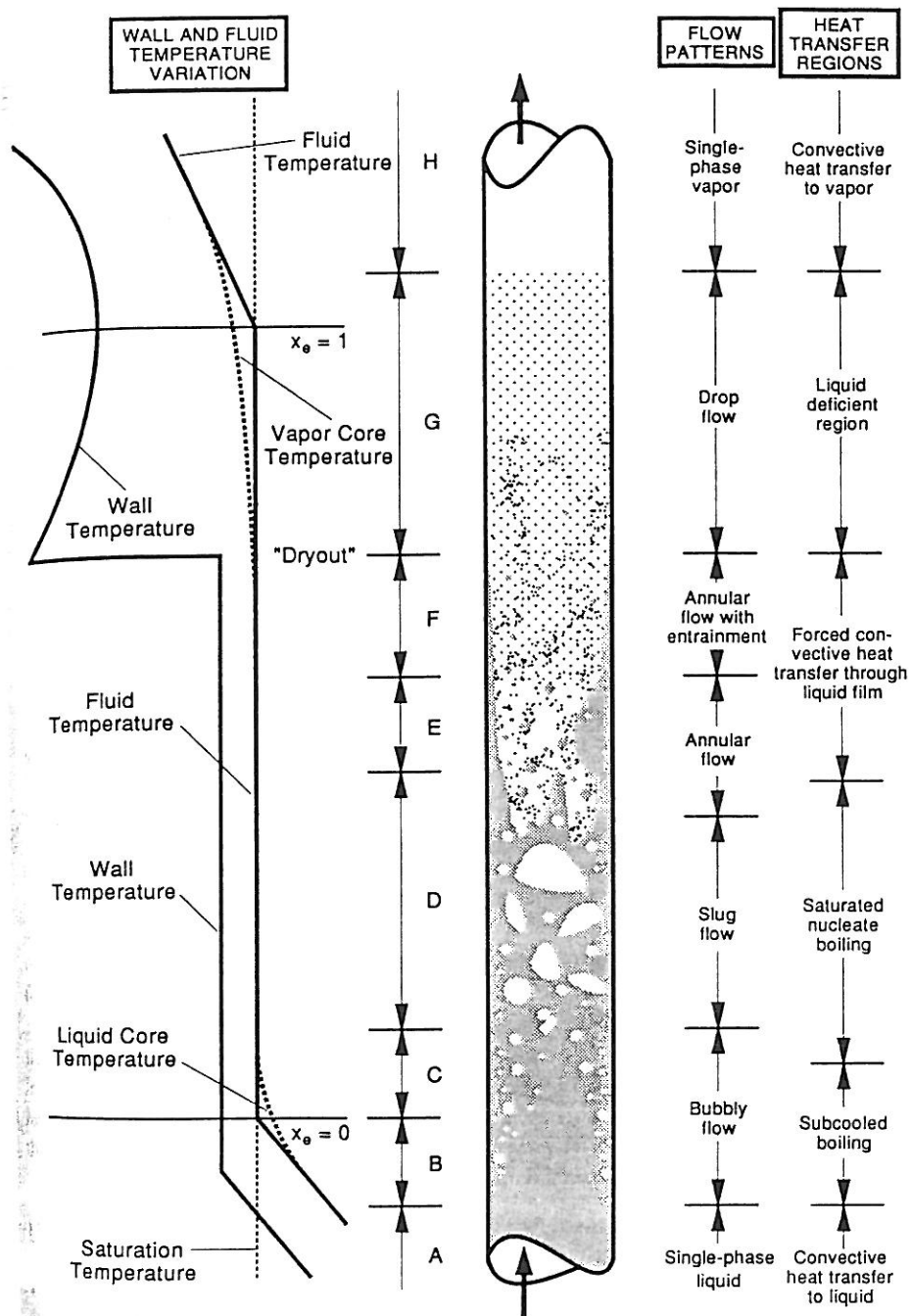
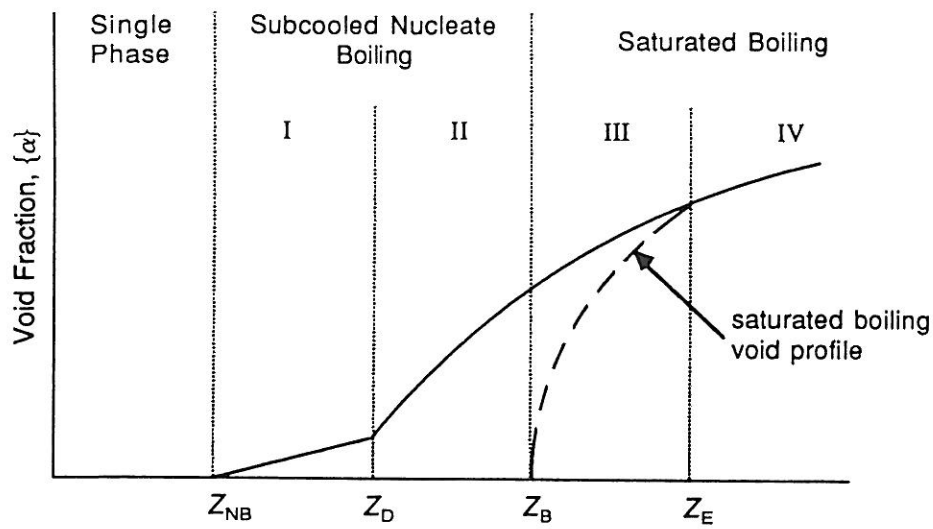
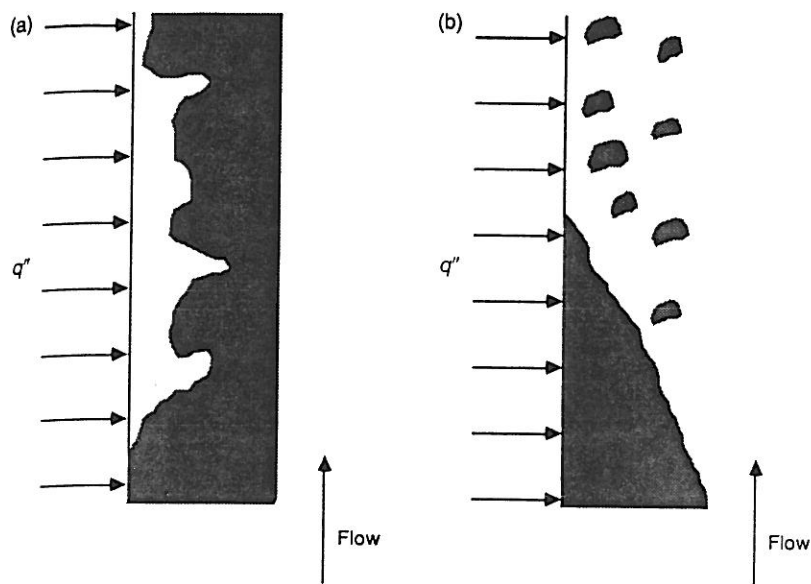


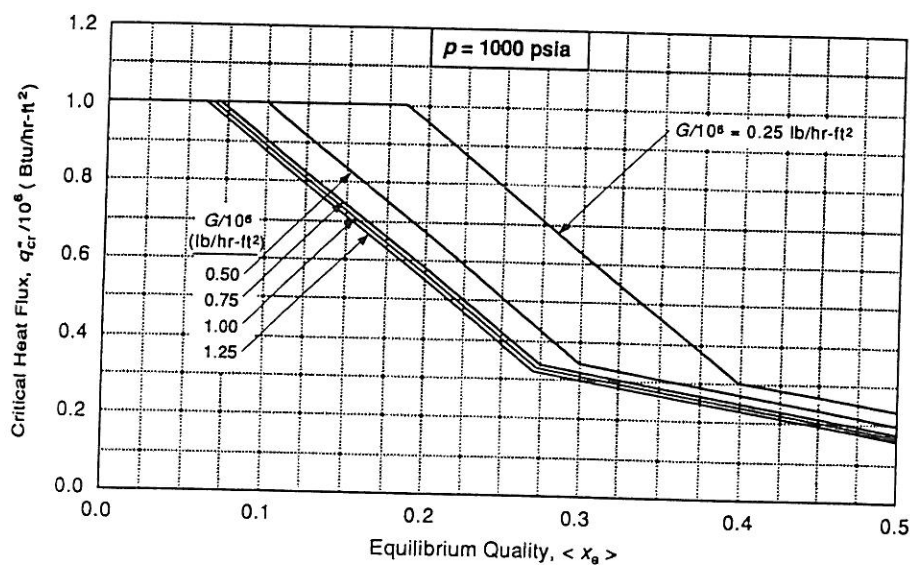
Figure 12-4 Regions of heat transfer in convective boiling. (From Collier [17].)



**Figure 12-8** Development of area-averaged void fraction in a heated channel. Region I:  $\{\alpha\}$  is small and may be neglected. Region II: Bubbles are significant; they are ejected from the wall into the bulk and collapse there. Region III: Bubbles do not collapse, as thermal equilibrium exists in the channel. Region IV: Void fraction loses the subcooling history.



**Figure 12-21** CHF mechanisms. (a) DNB. (b) Dryout.



**Figure 12-25** Hench-Levy limit lines.

$$h_{NB} = S(0.00122) \left[ \frac{(k \cdot c_p \cdot \rho \cdot f)^{0.79} (M_f)^{0.45} (h_{fg})^{0.49}}{\sigma^{0.5} \mu_f^{0.29} h_{fg}^{0.24} \rho_f^{0.24}} \right] \Delta T_{sat}^{0.24} \Delta p^{0.75} \quad 34 \text{ (3)}$$

$$S = \frac{1}{1 + 2.53 \times 10^6 Re^{1.12}}, \quad Re = Re_L F^{1.25}$$

### Critical Heat Flux (at low quality) (DNB)

1. Pool. Boiling ' Fig 12-3.
2. Flow boiling.

### CHF (at high quality) (Dry out)

PWR - DNB. (Tong) W-3.

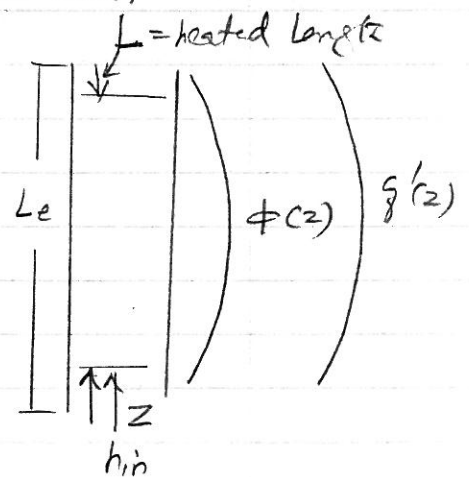
BWR - Dryout GE. Hench-Lang Limit lines  
Fig. 12-25

### Thermal-hydraulics: Steady State Analysis

Single-phase: Coolant and Fuel Rod.

$$\rho c_p \frac{d}{dz} h_m = q'(z)$$

$$q'(z) = q'_0 \cos \frac{\pi z}{L_e}$$



Coolant Temperature:

$$\rho c_p \int_{h_{in}}^{h_m(z)} dh_m = q'_0 \int_{-L_e/2}^{L_e/2} \cos \left( \frac{\pi z}{L_e} \right) dz$$

Single-phase 34-④

$$\dot{m} c_p \int_{T_{in}}^{T_m(z)} dT = \dot{q}_0' \int_{-L/2}^z \cos\left(\frac{\pi z}{L_e}\right) dz \quad dh = \dot{m} c_p dT$$

$$T_m(z) = T_{in} + \frac{\dot{q}_0'}{\dot{m} c_p} \frac{L_e}{\pi} \left( \sin \frac{\pi z}{L_e} + \sin \frac{\pi L}{2 L_e} \right)$$

$$T_{out} = T_{in} + \frac{2 \dot{q}_0' L}{\pi \dot{m} c_p} \quad (L_e = L)$$

Cladding Temperature

$$h(T_{co}(z) - T_{in}(z)) = \dot{q}''(z) = \frac{\dot{q}_0'(z)}{P_h}$$

$$P_h = 2\pi R_{co}, \quad h = \text{heat transfer coeff.}$$

$$T_{co}(z) = T_m(z) + \frac{\dot{q}_0'}{2\pi R_{co} h} \cos\left(\frac{\pi z}{L_e}\right)$$

maximum cladding surface temperature

$$\frac{dT_{co}}{dz} = 0.$$

$$\rightarrow z_c = \frac{L_e}{\pi} \tan^{-1} \left[ \frac{2\pi R_{co} L_e h}{\pi \dot{m} c_p} \right]$$