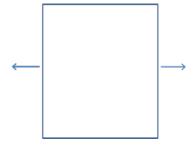
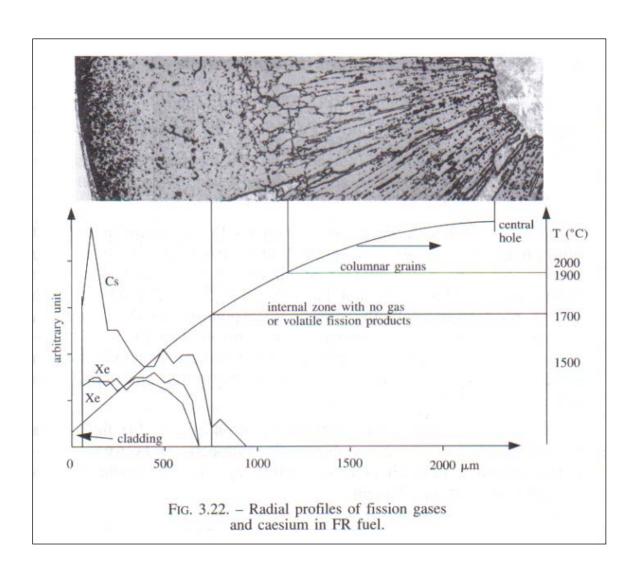
## Fall 2012 NUEN PhD Qualifying Exam Nuclear Materials Engineering

- 1. (20 min) Draw a set of six cubic unit cells and label their axes.
  - (a) Sketch and label the following crystallographic planes within your first three unit cells:  $(\overline{1} \ 0 \ \overline{1})$ ,  $(2 \ \overline{1} \ 0)$ , and  $(3 \ 2 \ 1)$ .
  - (b) Sketch and label the following crystallographic directions within your remaining unit cells:  $[\overline{1} \ 0 \ \overline{1}]$ ,  $[2 \ \overline{1} \ 0]$ , and  $[3 \ 2 \ 1]$ .
- 2. (10 min) Consider a dislocation within a crystal structure.
  - (a) Why must it exist as a loop?
  - (b) Describe a condition that may cause a dislocation to move within a slip plane.
  - (c) Describe a condition that may cause a dislocation to move out of a slip plane.
  - (d) Why can a dislocation move in all directions within a slip plane even though its Burgers vector only points in one direction?
- 3. (10 minutes) Explain the structural differences and similarities of ferritic, austenitic, and martensitic steels. Name one alloying element which may be used to adjust the amount of austenite in a mixed ferritic-austenitic steel.
- 4. (15 minutes) Create a duplicate of the sketch below showing a rectangular metal bar that is being stretched under uniaxial tension.

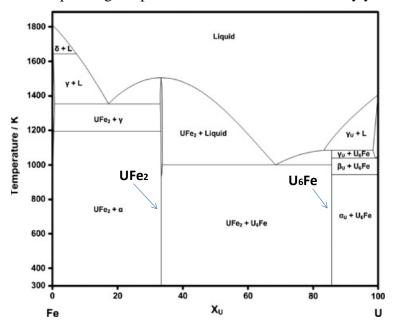


- (a) On your sketch, show the preferred orientation of an interstitial dislocation loop and a vacancy dislocation loop. Explain why your sketch is correct.
- (b) On your sketch, show the dominant directions for interstitial and vacancy point defect migration under such tensile stresses. Explain why your sketch is correct.

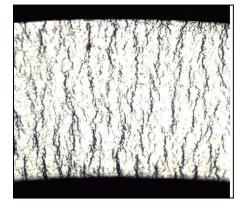
- 5. (15 minutes) At higher burnup and in high power density pins, oxide fuel may develop a central hole and experience major restructuring. Examine the figure below showing a cross section of UO<sub>2</sub> fuel after 7 atom % burnup and a radial fission gas profile. Answer the following questions:
  - (a) Describe the primary features of the radial fuel zones indicated in the picture and the mechanisms that cause their formation.
  - (b) Why do the fission gas profiles show a significant Cs and Xe content in the outer region, but there appears to be no fission gas present in the central region?
  - (c) Explain the impact of the central hole on the centerline fuel temperature (compare  $T_{cl}$  before and after hole formation)?



- 6. (15 minutes) A metal fuel alloy is produced to have a composition of 80 atom percent uranium and 20 atom percent iron.
  - (a) Create a sketch of the equilibrium microstructure that may be observed within the alloy after cooling very slowly from a molten state at 1400 K down to 400 K.
  - (b) What is the composition (in weight percent) of each component phase in the microstructure?
  - (c) What is a safe operating temperature limit for this fuel? Justify your answer.



- 7. (20 minutes) Answer the following questions regarding zirconium-based cladding alloys (e.g., Zircaloy).
  - (a) Create a sketch of the crystal structure of pure Zr and specify the direction of c axis.
  - (b) For the image below (obtained after hydride formation), what is the orientation of c axis?
  - (c) Explain the mechanism governing delayed hydride cracking (DHC). (A sketch may be useful.)
  - (d) Is DHC more likely to occur during reactor operation or after reactor shut down? Why?



8. (15 minutes) Consider the immobilization of Cs-137 in a monolithic di-cesium oxide (Cs<sub>2</sub>O) ceramic waste form that is sealed in an air-filled canister (Cs-137 is sometimes separated from used nuclear fuel for various applications). Over a very long time, equilibrium suggests that Cs<sub>2</sub>O may transmute into barium oxide (BaO) according to the following simplified reaction pathway:

$$Cs \xrightarrow{f^{-}} Ba + \overline{v}$$

$$Cs_{2}O \xrightarrow{2\beta^{-}} BaO + Ba$$

$$2Ba + O_{2} \longrightarrow 2BaO$$

- (a) Assuming rapid chemical kinetics, what is the expression for the initial rate of oxygen molecule  $(O_2)$  consumption within the storage canister?
- (b) Using the data below and the information above, discuss the pros and cons of using Cs<sub>2</sub>O as a storage form and the stated design package.

	Cs <sub>2</sub> O	BaO	Ba
Density (g/cm <sup>3</sup> )	4.65	5.72	3.51
Melting Point (°C)	490	1973	977
Thermal Conductivity (W/cm•K)	~10 <sup>-5</sup>	~10-4	~0.2
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