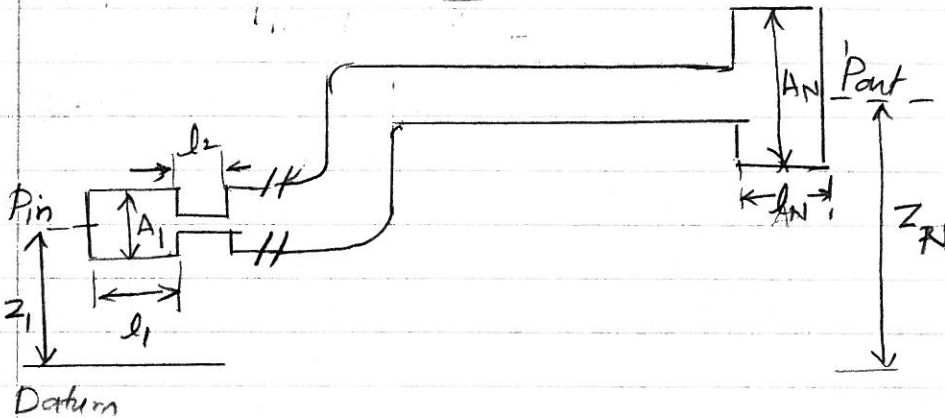


Single Phase Pressure Drop.

Any channel:

$$P_{in} - P_{out} = \Delta p_{inertia} + \Delta p_{acc} + \Delta p_{gravity} + \Delta p_{friction} + \Delta p_{form}$$



where $\Delta p_{inertia} = \left(\frac{l}{A}\right)_T \left(\frac{dm}{dt}\right)$

$$\Delta p_{acc} = \frac{\dot{m}^2}{2\rho} \left(\frac{1}{A_N^2} - \frac{1}{A_1^2} \right)$$

$$\Delta p_{gravity} = \rho g (z_N - z_1)$$

$$\Delta p_{form} = K \left(\frac{\rho v_{ref}^2}{2} \right)$$

$$\Delta p = f \frac{L}{D} \left(\frac{\rho v_{ref}^2}{2} \right)$$

* Table 9-1, for K-form losses.

friction factor $f = \frac{64}{Re}$ for laminar flow

Fig. 9-15, 9-16, 9-17.

Turbulent flow: $\frac{1}{\sqrt{f}} = -0.8 + 0.87 \ln(Re \sqrt{f})$

Table 9-1 Form loss coefficients for various flow restrictions*

Parameter		K	Reference velocity
Pipe entrance from a plenum			
Well rounded entrance to pipe		0.04	In pipe
Slightly rounded entrance to pipe		0.23	In pipe
Sharp-edged entrance		0.50	In pipe
Projecting pipe entrance		0.78	In pipe
Pipe exit to a plenum			
Any pipe exit		1.0	In pipe
Sudden changes in cross-sectional area			
Sudden contraction		$0.5 (1 - \beta^2)$	Downstream
Sudden expansion		$(1 - \beta)^2$	Upstream
where $\beta \equiv$	$\frac{\text{small cross-sectional area}}{\text{large cross-sectional area}}$		
	$(L/D)_{\text{equiv}}$		
Fittings [†]			
90° Standard elbow	30	0.35–0.9	
90° Long-radius elbow	20	0.2 –0.6	
45° Standard elbow	16	0.17–0.45	
Standard tee (flow through run)	20	0.2 –0.6	
Standard tee (flow through branch)	60	0.65–1.70	
Valves (various types)			
Fully open		0.15–15.00	
Half-closed		13 –450	

*Approximate values; consult Idelchik [13] for extensive tabulation. Also, section VII gives an accounting for the theoretical basis for obtaining K .

[†]Values of K depend on the pipe diameter.

and

$$K_T = \sum_i K_i \left(\frac{A_{\text{ref}}}{A_i} \right)^2$$

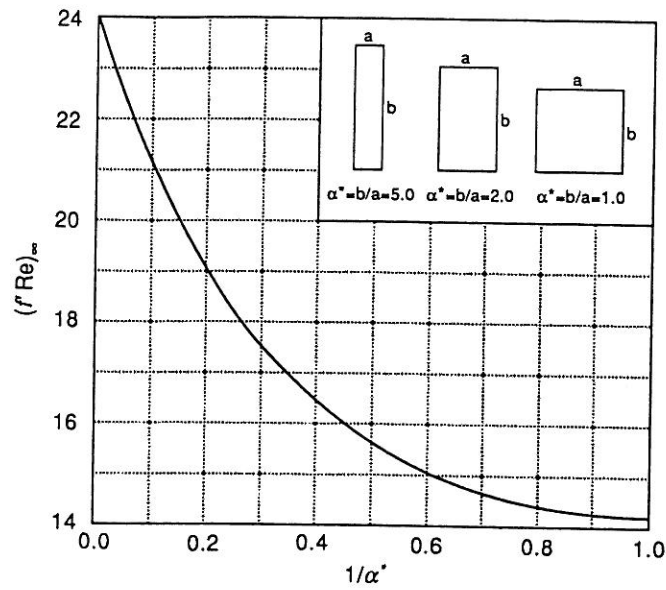


Figure 9-15 Product of laminar friction factor and Reynolds number for fully developed flow with rectangular geometry. (From Kays [14].)

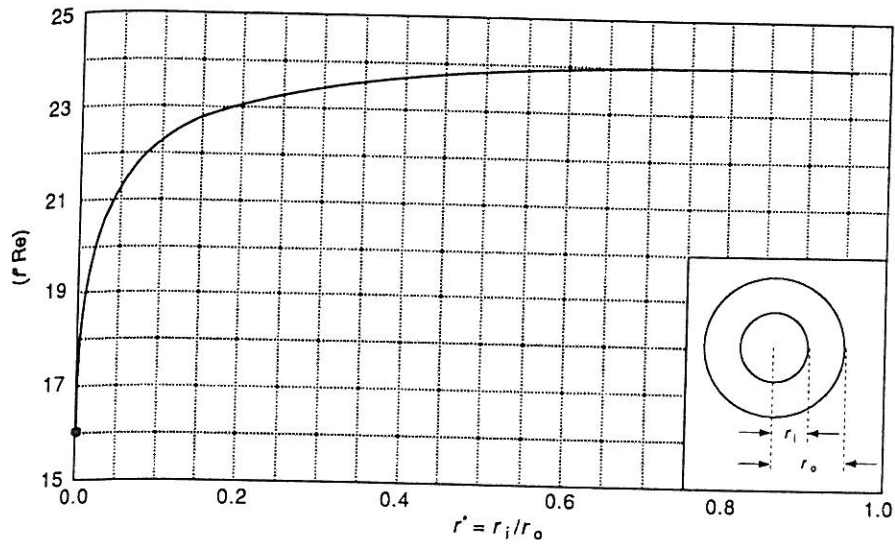


Figure 9-16 Product of laminar friction factor and Reynolds number for fully developed flow in an annular channel. (From Kays [14].)

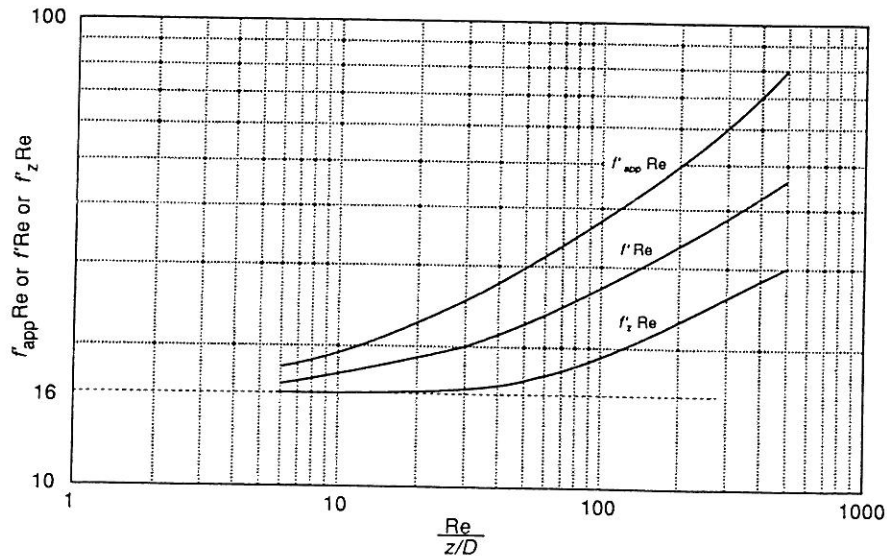


Figure 9-17 Developing laminar flow friction factor. (From Langhaar and No [17].)

$$f = 0.184 Re^{-0.2}$$

$$30,000 < Re < 1 \times 10^6$$

(McAdams)

$$f = 0.316 Re^{-0.25}$$

$$Re < 30,000 \text{ (Blasius)}$$

Fig. 9-20, Moody's chart

$$\frac{1}{f} = -2 \log_{10} \left[\frac{\lambda/D}{3.70} + \frac{2.51}{Re \sqrt{f}} \right] \text{ (Colebrook)}$$

Bare Rod bundle: ~~2~~

Fig 9-22, Table 9-2, 9-3.

Fig 9-23.

$$f_{i(L)} = \frac{C'_{f(L)}}{Re'_{i(L)}} \quad \text{---}$$

$$C'_{f(L)} = a + b_1 (CP/D - 1) + b_2 (CP/D - 1)^2$$

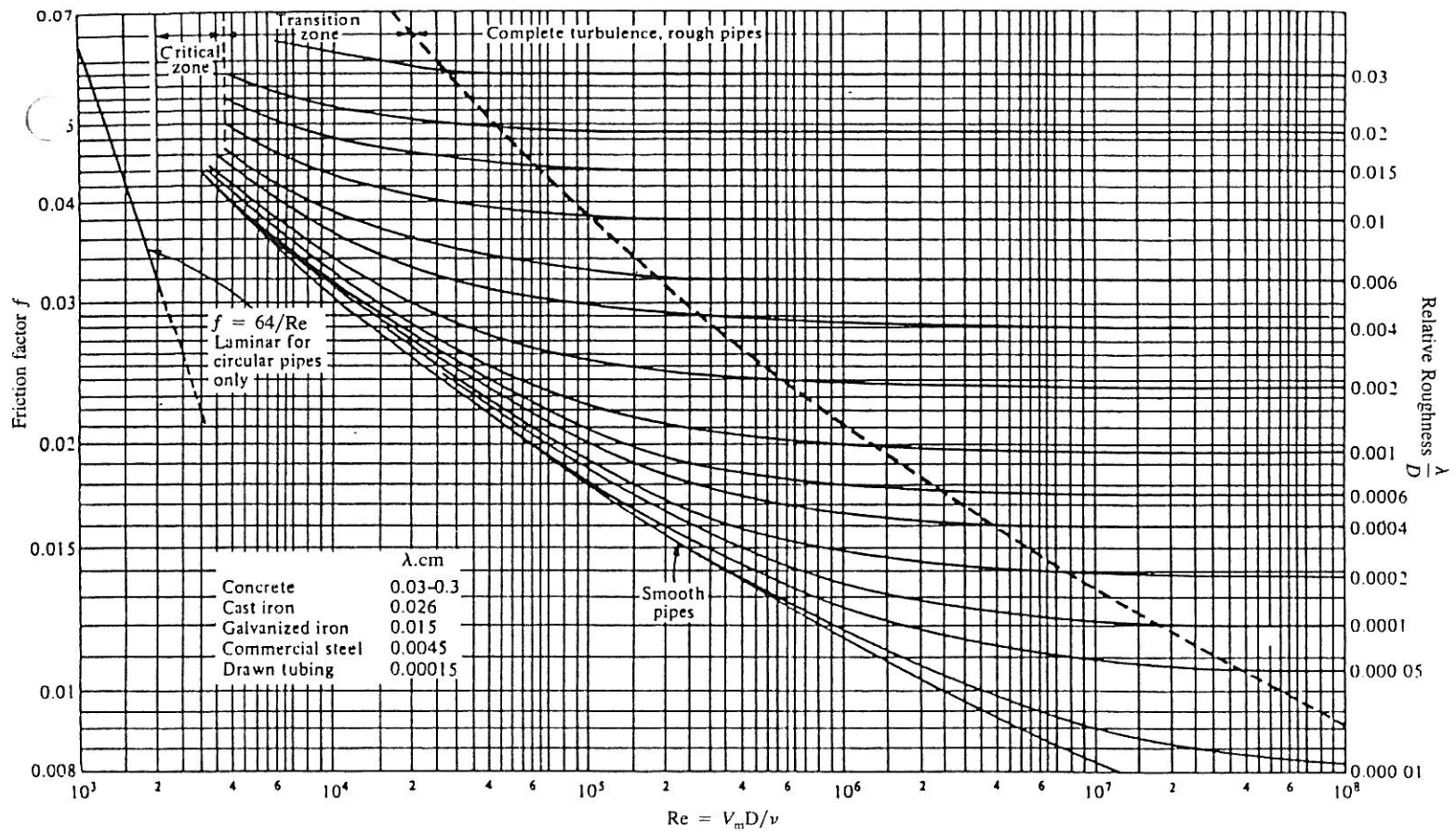


Figure 9-20 Moody's chart for friction factors: Friction factor for use in the relation Δp for pressure drop for flow inside circular pipes. (From Moody [20].)

Table 9-2 Coefficients in Eqs. 9-82 and 9-87 for bare rod subchannel friction factor constants C'_{fi} in hexagonal array

Subchannel	$1.0 \leq P/D \leq 1.1$			$1.1 < P/D \leq 1.5$		
	a	b_1	b_2	a	b_1	b_2
Laminar flow						
Interior	26.00	888.2	-3334	62.97	216.9	-190.2
Edge	26.18	554.5	-1480	44.40	256.7	-267.6
Corner	26.98	1636.	-10,050	87.26	38.59	-55.12
Turbulent flow						
Interior	0.09378	1.398	-8.664	0.1458	0.03632	-0.03333
Edge	0.09377	0.8732	-3.341	0.1430	0.04199	-0.04428
Corner	0.1004	1.625	-11.85	0.1499	0.006706	-0.009567

Table 9-3 Coefficients in Eqs. 9-82 and 9-87 for bare rod subchannel friction factor constants C'_{fi} in square array

Subchannel	$1.0 \leq P/D \leq 1.1$			$1.1 < P/D \leq 1.5$		
	a	b_1	b_2	a	b_1	b_2
Laminar flow						
Interior	26.37	374.2	-493.9	35.55	263.7	-190.2
Edge	26.18	554.5	-1480	44.40	256.7	-267.6
Corner	28.62	715.9	-2807	58.83	160.7	-203.5
Turbulent flow						
Interior	0.09423	0.5806	-1.239	0.1339	0.09059	-0.09926
Edge	0.09377	0.8732	-3.341	0.1430	0.04199	-0.04428
Corner	0.09755	1.127	-6.304	0.1452	0.02681	-0.03411

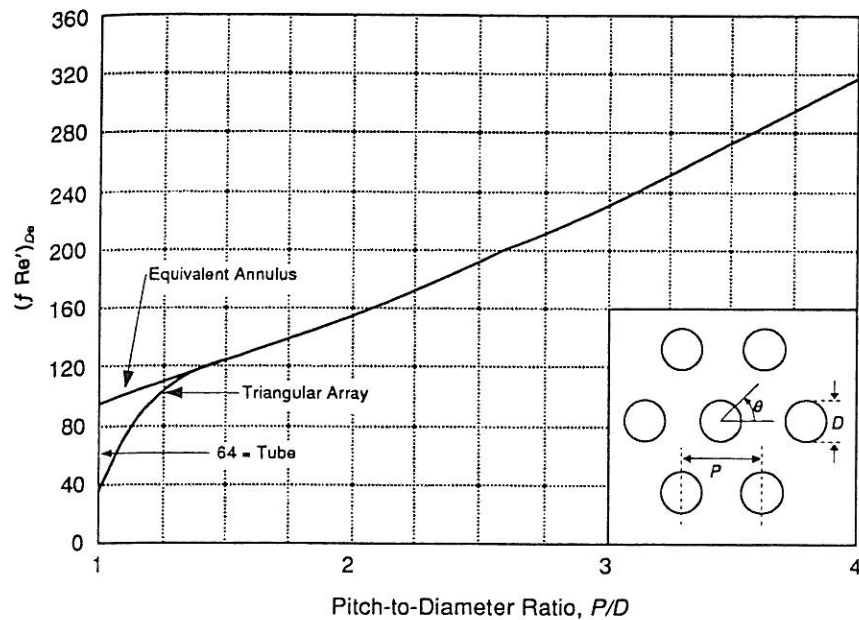


Figure 9-22 Product of laminar friction factors and Reynolds number for parallel flow in a rod bundle. (From Sparrow and Loeffler [28].)

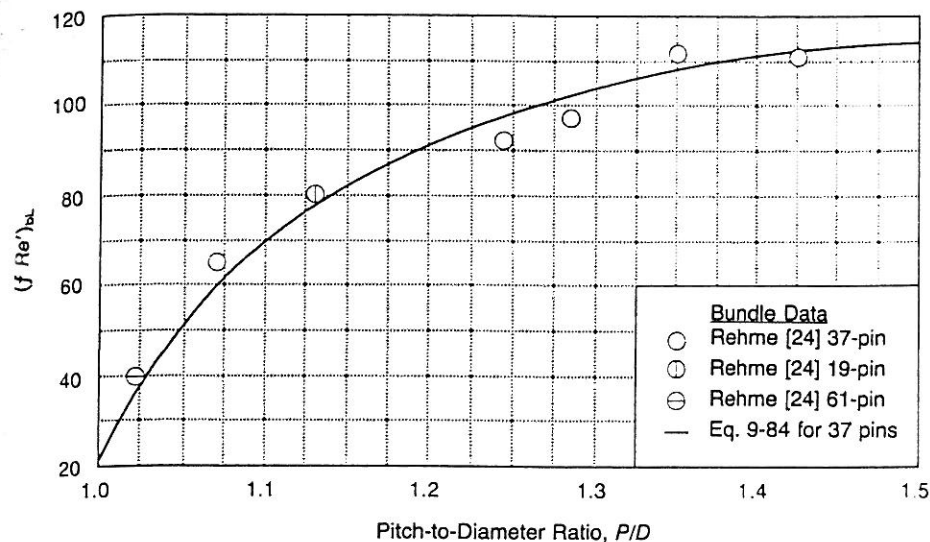


Figure 9-23 Laminar flow results in triangular array bare rod bundles. (From Cheng and Todreas [3].)

Two-Phase Pressure Drop

- Flow Regime: Vertical:
 - bubbly
 - slug
 - Churn
 - Annular

Horizontal: Bubbly
 Plug
 Stratified
 Wavy
 slug.
 Annular.

- Flow Regime Maps

$$\Delta p = \Delta p_{acc} + \Delta p_{fric} + \Delta p_{gravity}$$

$$\Delta p_{acc} = \left(\frac{G_m^2}{P_m} \right)_{out} - \left(\frac{G_m^2}{P_m} \right)_{in}$$

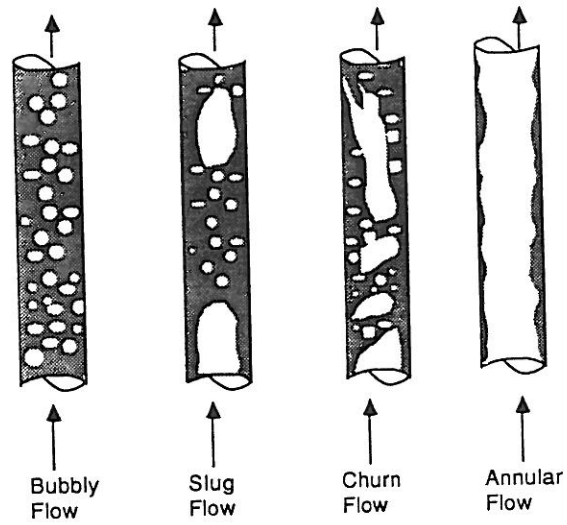
$$\Delta p_{fric} = \int_{z_{in}}^{z_{out}} \frac{\tau_w P_z}{A_z} dz$$

$$\Delta p_{gravity} = \int_{z_{in}}^{z_{out}} P_m g \cos \theta dz$$

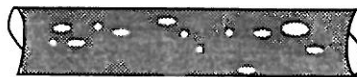
$$\left(\frac{dp}{dz} \right)_{fric} = \frac{\tau_w P_w}{A_z} = \frac{f_{TP}}{De} \left[\frac{G_m^2}{2 P_m} \right]$$

$$De = \frac{4 A_z}{P_w} - \text{equivalent hydraulic diameter}$$

Figure 11-2 Flow patterns in vertical flow.



Bubbly Flow



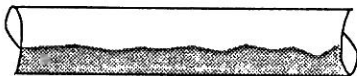
Plug Flow



Stratified Flow



Wavy Flow



Slug Flow



Annular Flow



Figure 11-3 Flow patterns in horizontal flow.

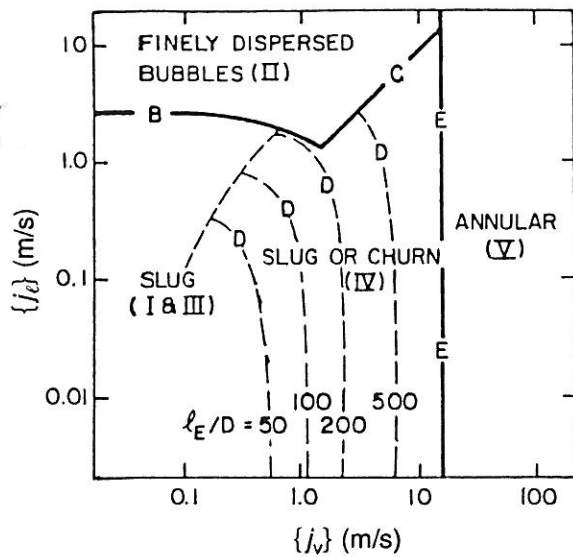


Figure 11-9 Flow regime map of Taitel et al. [36] for air-water at 25°C and 0.1 MPa in 25 mm diameter tube.

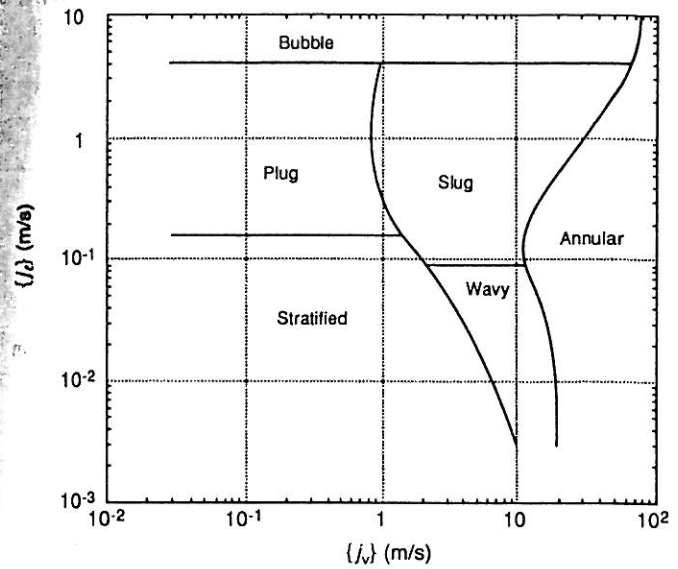


Figure 11-10 Flow map of Mandhane et al. [26] for horizontal flow.

Table 11-3 Two-phase multiplier ($\phi_{\ell o}^2$) of various models

$p(\text{psia})$	$\phi_{\ell o}^2$ at various qualities (x)					
	$x = 0.0$	$x = 0.1$	$x = 0.2$	$x = 0.5$	$x = 0.8$	$x = 1.0$
1020	1	2.73	4.27	8.30	11.81	13.98
1020	1	2.07	4.14	10.35	16.6	20.7
1020	1	5.4	8.6	17.0	22.9	15.0
738	1	3.9	6.4	12.9	18.5	21.9
738	1	2.98	5.96	14.9	23.8	29.8
738	1	7.1	12.4	25.5	35	22.5
291	1	8.25	14.4	29.7	42.9	51.0
291	1	8.5	17.0	42.5	67.0	85.0
291	1	18.4	36.2	90	132	80.0

- Single phase mass flux \equiv two phase mass flux

32-④

$$\left(\frac{dp}{dz}\right)_{fric}^{TP} = \phi_{lo}^2 \left(\frac{dp}{dz}\right)_{fric}^{lo} = \phi_{vo}^2 \left(\frac{dp}{dz}\right)_{fric}^{vo}$$

Single phase multipliers $\rightarrow \phi_{lo}^2 = \frac{f_l}{f_m} \frac{f_{TP}}{f_{lo}}$

"

$$\phi_{vo}^2 = \frac{f_v}{f_m} \frac{f_{TP}}{f_{vo}}$$

- Homogeneous Equilibrium Model

• Two-phase have equal velocities.

" " thermodynamic equilibrium.

Table 11-3.

- Separated Flow Model.

Lockhart-Martinelli -

$$\left(\frac{dp}{dz}\right)_{fric}^{TP} = \phi_l^2 \left(\frac{dp}{dz}\right)_{fric}^l = \phi_v^2 \left(\frac{dp}{dz}\right)_{fric}^v$$

- Single phase flow separately.

$$\phi_l^2 = 1 + \frac{C}{X} + \frac{1}{X^2}$$

$$\phi_v^2 = 1 + C X + X^2$$

Liquid-Gas	C
T-T	20
V-T	12
T-V	10
V-V	5

T-Turbulent

V-Viscous (laminar)

Fig. 11-14

Martinelli-Nelson. (Steam-Water)

Fig 11-15.

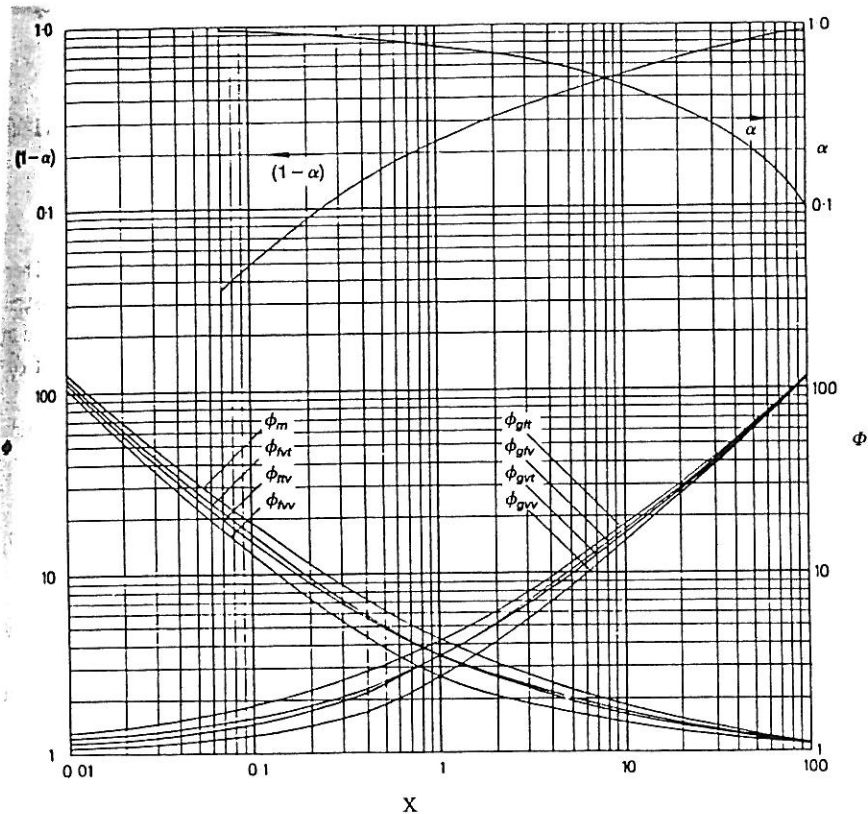


Figure 11-14 Martinelli model for pressure gradient ratios and void fractions (From Martinelli and Nelson [27].)

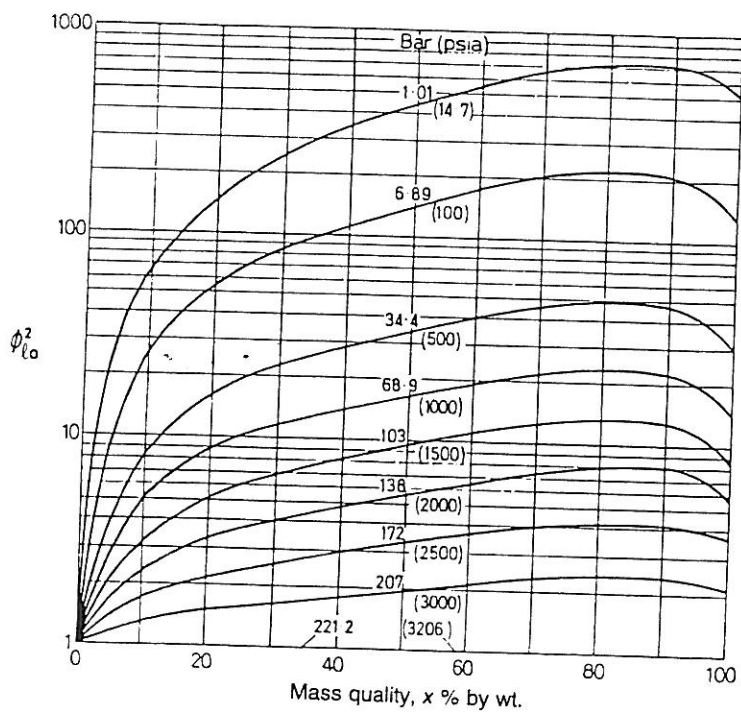


Figure 11-15 Martinelli-Nelson's ϕ_{t0}^2 as a function of quality and pressure. (From Martinelli and Nelson [27].)

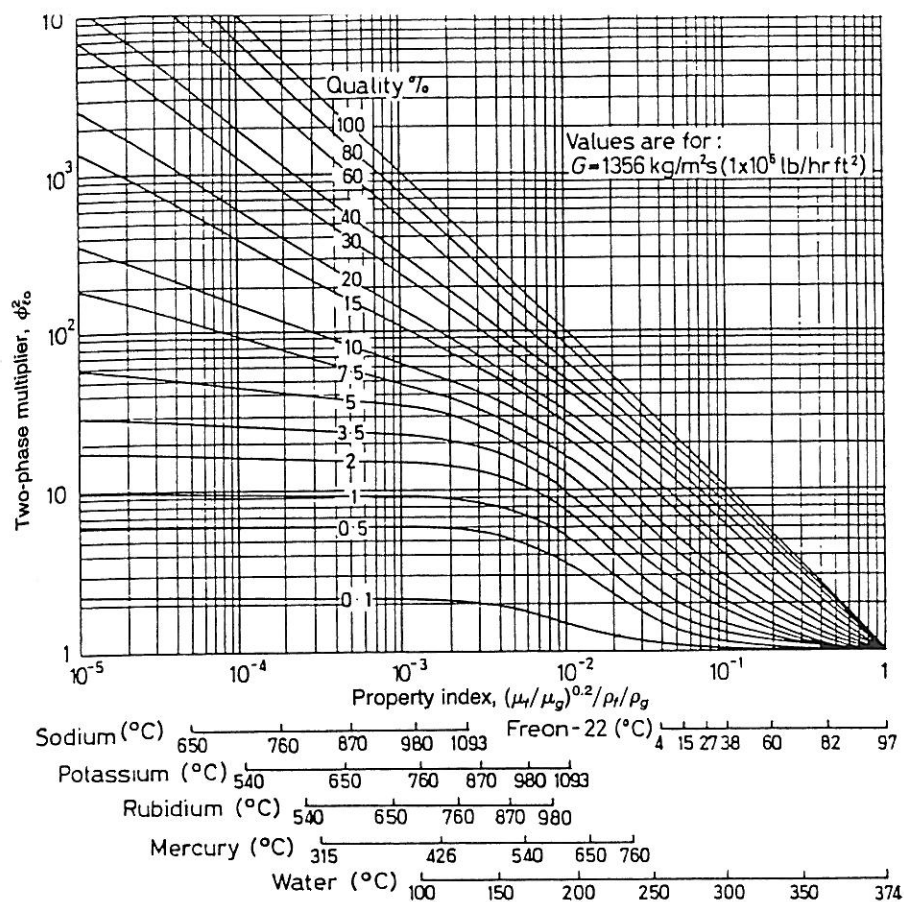


Figure 11-21 Baroczy two-phase friction multiplier (ϕ_{20}^2). (From Baroczy [4].)

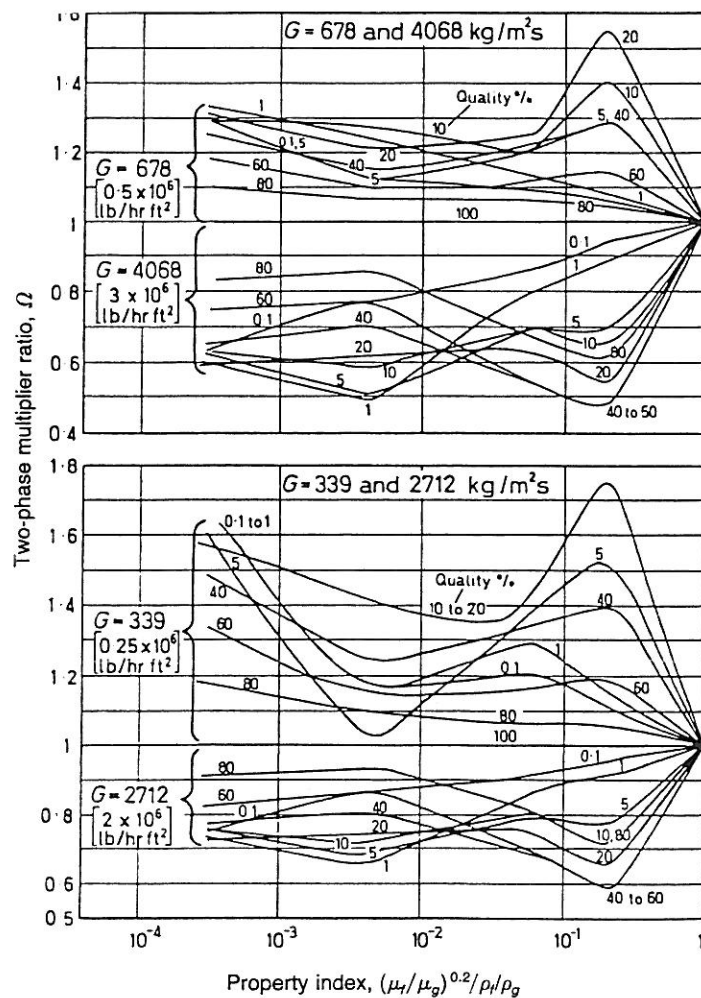


Figure 11-22 Baroczy mass flux correction factor. (From Baroczy [4].)