

Glock 17

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Chapter 1. Glock 17 Shooting Training Procedure

Document Type: Instructional Guide

Target Audience: Border Guard Officers undergoing standard firearms training , with participation of Officers from Estonia, Lithuania and Latvia

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Language: English

Weapon Model: Glock 17 (9mm semi-automatic pistol)

Chapter 2. 1. Safety Procedures

1. Safety Procedures (Mandatory Before Handling Firearm)

All officers must adhere to the four universal firearm safety rules:

- Treat every firearm as if it is loaded.
- Never point the muzzle at anything you do not intend to shoot.
- Keep your finger off the trigger until ready to fire.
- # Be sure of your target and what is beyond it.

Additional Range Safety Protocols for Border Guard Personnel:

- Wear certified ballistic-rated eye protection and hearing protection.
- Comply with all instructions from the firearms instructor.
- Use only authorized service ammunition.
- Handle firearms only within designated shooting zones.
- Immediately report any malfunction, misfire, or unsafe conduct.

Chapter 3. 2. Preparing the Glock 17 for Shooting

2.1 Initial Inspection

- Confirm the firearm is unloaded:
 - Remove the magazine.
 - Lock the slide open.
 - Visually and physically inspect the chamber.
- Inspect the barrel for damage.
- Verify that the magazine is clean and functional.

2.2 Loading Procedure

- Load the magazine with approved ammunition (maximum 17 rounds).
- Insert the magazine into the grip until it locks.
- Pull the slide fully rearward and release to chamber the first round.
- Maintain muzzle discipline and situational awareness.

Chapter 4. 3. Shooting Procedure at the Range

3.1 Shooting Stance and Grip

- Assume a stable tactical stance (e.g., isosceles or modified Weaver).
- Grip the pistol firmly with both hands.
- Align sights with the designated target using the front post and rear notch.

3.2 Firing

- Place finger on the trigger only when ready to engage.
- Apply smooth, controlled pressure to fire.
- Reassess grip, stance, and sight alignment after each shot.
- Fire in accordance with training directives (single shot, controlled pairs, etc.).

3.3 Post-Firing Actions

- Remove finger from trigger.
- Engage slide lock if required.
- Remove magazine and inspect.
- Lock slide open and verify empty chamber.

Chapter 5. Glock 17 Full Disassembly and Reassembly Guide

Audience: Border Guard Officers , with participation of officers from Estonia, Lithuania and Latvia.

Purpose: Deep cleaning, inspection, and maintenance

Author: Aleksandra Giebień – Technical Translator and Instructional Designer

Model: Glock 17 (Gen 3 & Gen 4)

Chapter 6. Safety

Before beginning any disassembly:

- Ensure the firearm is **unloaded**:
 - Remove the magazine.
 - Lock the slide open.
 - Visually and physically inspect the chamber.
- Point the firearm in a **safe direction**.
- Wear **eye protection** and follow all armory protocols.

Chapter 7. 1. Field Stripping (Basic Disassembly), 2 Extract internal parts

This level is sufficient for routine cleaning.

Steps:

1. **Safe the weapon:** Point in a safe direction and pull the trigger.
2. **Remove the slide:**
 - Pull the slide back ~3mm.
 - Depress both slide lock levers.
 - Slide the upper receiver forward off the frame.
3. **Remove internal components:**
 - Take out the recoil spring assembly.
 - Remove the barrel.

2. Full Slide Disassembly

Recommended every 6 months or after heavy use.

Tools:

- 3/32" punch
- Small pick

Steps:

1. **Remove end plate:**
 - Depress the striker sleeve to relieve tension.
 - Slide off the end plate while keeping thumb over it to prevent spring ejection.
2. **Extract internal parts:**
 - Remove striker assembly.
 - Remove extractor depressor plunger and spring.
 - Depress firing pin safety plunger and remove extractor.
 - Remove safety plunger.

Chapter 8. 3. Frame Disassembly

Steps:

1. **Remove pins** (left to right):

- Locking block pin
- Trigger pin (wiggle slide release lever to ease removal)
- Trigger housing pin

2. **Remove components:**

- Slide release lever
- Locking block
- Trigger assembly

3. **Optional:**

- Remove slide lock spring and lever (push spring down to release).
- Remove magazine release (disengage wire spring and pull out).

Chapter 9. 4. Reassembly Procedure

Frame Reassembly:

1. **Install magazine release:**
 - Use pick to reposition spring.
 - Insert release and lock spring back into channel.
2. **Install slide lock lever:**
 - Ensure groove faces the user.
 - Depress spring and insert lever.
3. **Reinsert components:**
 - Trigger assembly
 - Locking block
4. **Pin installation order:**
 - Insert locking block pin first.
 - Then slide release lever.
 - Wiggle lever to align trigger pin hole.
 - Insert trigger pin and housing pin.

Slide Reassembly:

1. Insert firing pin safety plunger.
2. Install extractor (hold plunger down to lock it).
3. Insert extractor depressor plunger and spring.
4. Insert striker assembly.
5. Slide end plate back on:
 - Depress striker sleeve and extractor depressor to seat plate.

Chapter 10. 5. Function Check

After reassembly:

- Rack the slide.
- Pull the trigger (dry fire in safe direction).
- Hold trigger, rack slide again.
- Release trigger slowly to feel reset.
- Confirm striker safety: firing pin should only protrude when plunger is depressed.