SPECIFICATIONS:					
STEPS PER REVOLUTION: 200	ROTOR INERTIA: 82.0 G-CM <sup>2</sup> (0.440Z-IN <sup>2</sup> ) REF				
STEP ANGLE: 1.8°	DETENT TORQUE: 244.7 G-CM (3.39 OZ-IN) MIN				
STEP TO STEP ACCURACY: ±5 % 1,2	INSULATION CLASS: B				
POSITIONAL ACCURACY: ±5 % 1,3	BEARINGS: ABEC 3, DOUBLE SHIELDED				
HYSTERESIS: - %	WEIGHT: 360 G (12.6 OZ) APPROXIMATE				
SHAFT RUNOUT: 0.03 T.I.R.	TEMP. RISE: 80 °C MAX.				
RADIAL PLAY: 0.02 MAX W/A .5KG RADIAL LOAD	OPERATING TEMP. RANGE: -20 TO +50 °C				
END PLAY: 0.08 MAX W/A .5KG AXIAL LOAD	STORAGE TEMP. RANGE: -30 TO +70 °C				
	RELATIVE HUMIDITY RANGE: 15 TO 85 %				

	REVISIONS						
ECO NO.	REV	DESCRIPTION	DATE	APPROVED			
5976	Α	INITIAL RELEASE	8/28/09	J KORDIK			
6036	В	REVISE SPECS	12/10/09	J KORDIK			
6090	С	STANDARDIZE ENCODER HOLES	3/10/10	J KORDIK			

278

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SPECIFICATION	NUMBER	RESISTANCE	INDUCTANCE	RATED	RATED	HOLDING	1		
	OF	PER PHASE	PER PHASE	CURRENT	VOLTAGE	TORQUE			
CONNECTION	PHASE	OHM ±10%	mH ±20%	Amp	V	N.m Min	1		
BI-POLAR SERIES	2	6.6	12.8	0.85	5.6	0.55	]		
BI-POLAR PARALLEL	2	1.7	3.2	1.70	2.9	0.55			
UNI-POLAR	4	3.3	3.2	1.20	4.0	0.39			

## NOTES, UNLESS OTHERWISE SPECIFIED:

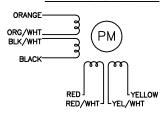
- 1 MEASUREMENTS MADE AT RATED CURRENT IN EACH PHASE.
- 2 BETWEEN ANY TWO ADJACENT STEP POSITIONS.
- 3 MAXIMUM ERROR IN 360°.
- 4. HIPOT 500 VAC, 60 Hz FOR ONE MINUTE.
- 5. LEADS: 8, 26 AWG, 7 STRAND MIN., UL AND CSA APPROVED, UL 1430 OR UL 3265.
- 6. INSULATION RESISTANCE: 100 MEGOHMS MIN AT 500 VDC.
- 7 AS MEASURED USING AN A.C. INDUCTANCE BRIDGE, AT 1KHz.
- 8 AS MEASURED BY THE CHANGE IN RESISTANCE METHOD, WITH RATED VOLTAGE APPLIED TO 2 PHASES; WITH MOTOR AT REST.
- SHAFT OPTION: IF DOUBLE SHAFT REQUIRED ADD "D" TO END OF PART NUMBER,
   DOUBLE SHAFT REQUIRES ADDED HOLES FOR ENCODER OPTIONS.
- 10. THIS MOTOR TO BE MANUFACTURED IN COMPLIANCE WITH EU DIRECTIVE "ROHS 2002/95/EC".
- MOTOR LABEL TO INCLUDE "ROHS" COMPLIANT, 'MADE IN (COUNTRY OF ORIGIN)' AND DATE CODE.

## DRIVE SEQUENCE MODEL BI-POLAR FULL STEP

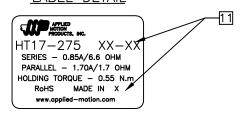
STEP	ORANGE & BLK/WHT	BLACK & ORG/WHT	RED &: YEL/WHT	YELLOW & RED/WHT	ccw
1	+	-	+	_	♦
2	_	+	+	_	
3	-	+	_	+	
4	+	ı	_	+	l
	1 2 3 4	STEP GRANGE & BLK/WHT  1 + 2 - 3 - 4 +	STEP   ORANGE & BLACK & ORG/WHT	STEP   ORANGE & BLACK & RED & YEL/WHT	STEP   ORANGE & BLACK & RED & YELLOW & RED/WHT

CW(CLOCKWISE) AND CCW(COUNTER-CLOCKWISE) ROTATION
WHEN SEEN FROM THE FLANGE SIDE OF THE MOTOR

## WIRING DIAGRAM

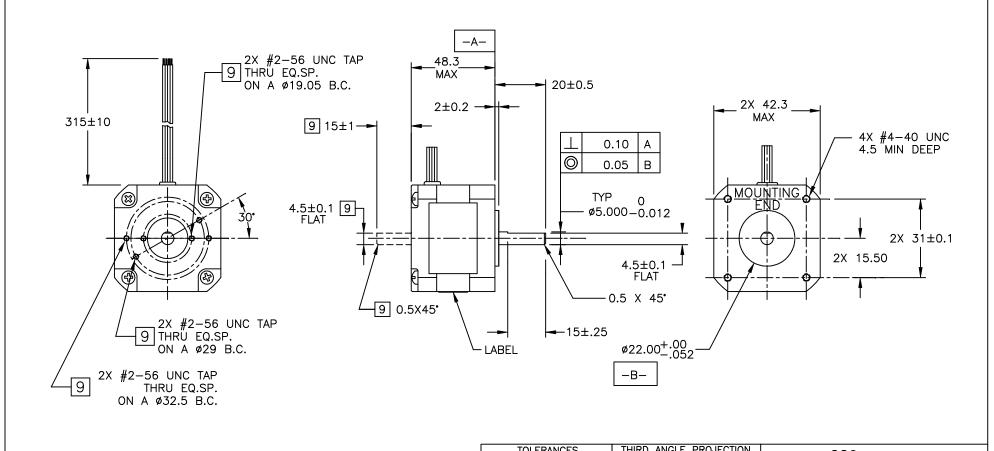


## LABEL DETAIL



CONTRACT NO.				W	APPLIED MOTION PRODUCTS,	INC.	
APPROVALS	DATE						_
DRAWN R.JONEZ	8/24/09	$\mid S$	TEI	<sup>o</sup> MO	TOR	OUTLINE	;
CHECKED							
			COMPL	JTER DATA	DWG NO.		REV
APPROVED		B		DRAWING	HT1	7-275	С
APPROVED		SCALE:	NONE			SHEET 1 OF 2	





TOLERANCES	THIRD ANGLE P	ROJECTION	APPLIED MOTION PRODUCTS, INC.				
DECIMALS: MM (INCH) X.XXX= $\pm$ (.005)	<del>-</del>	-[					
$X.XX = \pm 0.13 (.010)$	$\Box$						
$X.X = \pm 0.25 (.020)$ ANGLES:	APPROVALS	DATE	STEP MOTOR OUTLIN				
MACH. = ±.5°	DRAWN						
CHAM - +E*	R.JONEZ CHECKED	8/24/09	ъ	DWG NO.			REV
	CHECKED		В		HT1	17-275	C
COMPUTER DATA BASE DRAWING	APPROVED		SCALE:	NONE		SHEET 2 OF 2	
	APPROVED		SCALE:	NONE		SHEET 2 OF 2	