

THOMAS TONTEC

SITE: TRP

Control Equipment: QC_74 - DEA Performance

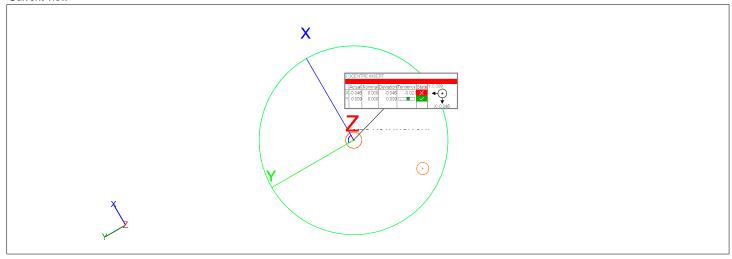
THOMAS REFERENCE: VD328/A - C7.1 - 24.06.2021 - Piese recla...

OPERATOR: TP

DATE: 28/07/21 15:09:17 SOFTWARE: METROLOG X4V14







RESULTS

Dim/Pos	Nominal	Actual	Tol-	Tol+	Dev.	Tend.	State
7 PLANEITE B1				-			
PL B1 G							
Val.	0.000	0.007		0.050	0.007		~
7 PLANEITE B2							
PL B2 G							
Val.	0.000	0.005		0.050	0.005		~
7 PLANEITE B3		<u>'</u>	'	<u> </u>	<u> </u>		
PL B3 G							
Val.	0.000	0.005		0.050	0.005		~
CYL 37.35 REF A					•		
Criterion: Least Squa	ares (From 18 Pts On P	LB)					
Diam.	37.350	37.335	-0.050	0.050	-0.015		~
CYL 37.35 MAXI							
Criterion: Circumscri	bed (From 18 Pts On C						
Diam.	37.350	37.374	-0.050	0.050	0.024		~
CYL INSERT							
Criterion: Inscribed (
Diam.	6.000	5.998	-0.003	0.009	-0.002		✓
LOCALISATION INSERT							
CENTRE INSERT - (
Alignment of tolerand							
Val.	0.000	0.094		0.050	0.094	0.044	×
Oerc Ø70.30 - all surface							
Criterion: Least Squa	,	,					
Diam.	70.300	70.205	-0.100	0.100	-0.095		~
Ø70.30 all surface Maxi							
Criterion: Circumscri							
Diam.	70.300	70.364	-0.100	0.100	0.064		~
DIST 700							
COTE 700 SUR B - 0							
D	0.100	0.051	-0.100	0.000	-0.049		~
☐ DIST 502 - 0.80							
POSITION 0.80 INSE							
dZ	0.800	0.923	-0.100	0.200	0.123		~
™ DIST 506 - 10.75							
CENTRE INSERT DI							
D	10.750	10.726	-0.100	0.050	-0.024		~
PARALLÉLISME 0.20							
PL 10.75 PALPEUR							
Val.	0.000	0.140		0.200	0.140		~
POSITION 6.65		_					
Inters. PL 10.75 PAL							
Z	-6.650	-6.645	-0.075	0.060	0.005		~
™ DIST 508 - 2.25 PAL Ø4 /							
POSITION 2.25 PAL							
D	2.250	2.261	-0.050	0.050	0.011		V