



SITE: **TRP**

Control Equipment: **QC_39 - JOHANSSON TOPAZ 7**

THOMAS REFERENCE: **VD325/A - C1 - 10.09.2021 - 19:00**

OPERATOR: **CA**

DATE : **11/09/21 13:00:42**

SOFTWARE: **METROLOG X4V14**



RESULTS

| Dim/Pos | Nominal | Actual | Tol- | Tol+ | Dev. | Tend. | State |
|---|---------|--------|--------|-------|--------|-------|-------|
| Ø22MAXI ENTRÉE | | | | | | | |
| Criterion: Circumscribed (From 24 Pts On PLAN1) | | | | | | | |
| Diam. | 22.200 | 22.160 | -0.200 | 0.000 | -0.040 | | ✓ |
| Ø22 MAXI SORTIE | | | | | | | |
| Criterion: Circumscribed (From 24 Pts On X-AXIS) | | | | | | | |
| Diam. | 22.200 | 22.144 | -0.200 | 0.000 | -0.056 | | ✓ |
| 19±0.15 - SORTIE | | | | | | | |
| POINT BOUT SORTIE - PLAN 19 SORTIE / ABC 52.3. | | | | | | | |
| D | 19.000 | 18.989 | -0.150 | 0.150 | -0.011 | | ✓ |
| 19±0.15 - ENTREE | | | | | | | |
| PLAN 19 ENTREE - POINT BOUT ENTRÉE / ABC 52.3. | | | | | | | |
| D | 19.000 | 19.068 | -0.150 | 0.150 | 0.068 | | ✓ |
| Ø A 70.6 MINI | | | | | | | |
| Criterion: Inscribed (From 43 Pts On Feature) | | | | | | | |
| Diam. | 70.600 | 70.603 | -0.150 | 0.100 | 0.003 | | ✓ |
| Ø 43.10 MINI | | | | | | | |
| Criterion: Inscribed (From 30 Pts On Feature) | | | | | | | |
| Diam. | 43.100 | 43.021 | -0.150 | 0.150 | -0.079 | | ✓ |
| Ø 43.10 MAXI | | | | | | | |
| Criterion: Circumscribed (From 30 Pts On Feature) | | | | | | | |
| Diam. | 43.100 | 43.114 | -0.150 | 0.150 | 0.014 | | ✓ |
| CONC 43.10 | | | | | | | |
| Ø 43.10 MAXI SUR B/ORIGIN | | | | | | | |
| Val. | 0.000 | 0.064 | | 0.100 | 0.064 | | ✓ |
| Ø27 MINI | | | | | | | |
| Criterion: Inscribed (From 24 Pts On PLAN 20) | | | | | | | |
| Diam. | 27.000 | 26.956 | -0.120 | 0.120 | -0.044 | | ✓ |
| CONC 27 | | | | | | | |
| Ø 27 SUR B/ORIGIN | | | | | | | |
| Val. | 0.000 | 0.070 | | 0.100 | 0.070 | | ✓ |
| Ø 20 | | | | | | | |
| Inters. PLAN 20 - CONE 20. | | | | | | | |
| Diam. | 20.000 | 19.935 | -0.100 | 0.100 | -0.065 | | ✓ |
| CONC 20 | | | | | | | |
| Ø 20 SUR B/Ø A 70.6 | | | | | | | |
| Val. | 0.000 | 0.057 | | 0.100 | 0.057 | | ✓ |
| DIST 2.25 | | | | | | | |
| 2.25 - ORIGIN / ABC 52.3. | | | | | | | |
| D | 2.250 | 2.231 | -0.050 | 0.100 | -0.019 | | ✓ |
| DIST 9.25 | | | | | | | |
| 9.25 - ORIGIN / ABC 52.3. | | | | | | | |
| D | 9.250 | 9.285 | -0.060 | 0.060 | 0.035 | | ✓ |
| DIST 4.98±0.05 | | | | | | | |
| 4.98 - 9.25 / ABC 52.3. | | | | | | | |
| dZ | 4.980 | 4.976 | -0.050 | 0.050 | -0.004 | | ✓ |
| DIST 55.10 0.1/-0.7 | | | | | | | |
| PLAN 14.35 - POINT BOUT ENTRÉE / ABC 52.3. | | | | | | | |
| dZ | 55.100 | 54.641 | -0.700 | 0.100 | -0.459 | | ✓ |
| Tolerance conform to MMC and LMC | | | | | | | |
| CONC 43.10 - M | | | | | | | |
| Ø 43.10 MINI SUR B(M)/ORIGIN | | | | | | | |
| Val. | 0.000 | 0.015 | | 0.171 | 0.015 | | ✓ |
| CONC 27 - L | | | | | | | |
| Ø 27 SUR B(L)/ORIGIN | | | | | | | |
| Val. | 0.000 | 0.070 | | 0.264 | 0.070 | | ✓ |