



SITE: **TRP** Control Equipment: **QC_39 - JOHANSSON TOPAZ 7**

THOMAS REFERENCE: **VD325/A - C1 - 28.09.2021 - 04.00**

OPERATOR: **IR**

DATE : **28/09/21 11:29:18**

SOFTWARE: **METROLOG X4V14**



RESULTS

Dim/Pos	Nominal	Actual	Tol-	Tol+	Dev.	Tend.	State
Ø22MAXI ENTRÉE							
Criterion: Circumscribed (From 24 Pts On PLAN1)							
Diam.	22.200	22.157	-0.200	0.000	-0.043		✓
Ø22 MAXI SORTIE							
Criterion: Circumscribed (From 24 Pts On X-AXIS)							
Diam.	22.200	22.138	-0.200	0.000	-0.062		✓
19±0.15 - SORTIE							
POINT BOUT SORTIE - PLAN 19 SORTIE / ABC 52.3.							
D	19.000	18.977	-0.150	0.150	-0.023		✓
19±0.15 - ENTREE							
PLAN 19 ENTREE - POINT BOUT ENTRÉE / ABC 52.3.							
D	19.000	19.069	-0.150	0.150	0.069		✓
Ø A 70.6 MINI							
Criterion: Inscribed (From 43 Pts On Feature)							
Diam.	70.600	70.607	-0.150	0.100	0.007		✓
Ø 43.10 MINI							
Criterion: Inscribed (From 30 Pts On Feature)							
Diam.	43.100	43.022	-0.150	0.150	-0.078		✓
Ø 43.10 MAXI							
Criterion: Circumscribed (From 30 Pts On Feature)							
Diam.	43.100	43.117	-0.150	0.150	0.017		✓
CONC 43.10							
Ø 43.10 MAXI SUR B/ORIGIN							
Val.	0.000	0.043		0.100	0.043		✓
Ø27 MINI							
Criterion: Inscribed (From 24 Pts On PLAN 20)							
Diam.	27.000	26.970	-0.120	0.120	-0.030		✓
CONC 27							
Ø 27 SUR B/ORIGIN							
Val.	0.000	0.108		0.100	0.108	0.008	✗
Ø 20							
Inters. PLAN 20 - CONE 20.							
Diam.	20.000	19.943	-0.100	0.100	-0.057		✓
CONC 20							
Ø 20 SUR B/Ø A 70.6							
Val.	0.000	0.048		0.100	0.048		✓
DIST 2.25							
2.25 - ORIGIN / ABC 52.3.							
D	2.250	2.230	-0.050	0.100	-0.020		✓
DIST 9.25							
9.25 - ORIGIN / ABC 52.3.							
D	9.250	9.274	-0.060	0.060	0.024		✓
DIST 4.98±0.05							
4.98 - 9.25 / ABC 52.3.							
dZ	4.980	4.980	-0.050	0.050	0.000		✓
DIST 55.10 0.1/-0.7							
PLAN 14.35 - POINT BOUT ENTRÉE / ABC 52.3.							
dZ	55.100	54.640	-0.700	0.100	-0.460		✓
Tolerance conform to MMC and LMC							
CONC 43.10 - M							
Ø 43.10 MINI SUR B(M)/ORIGIN							
Val.	0.000	0.040		0.172	0.040		✓
CONC 27 - L							
Ø 27 SUR B(L)/ORIGIN							
Val.	0.000	0.108		0.250	0.108		✓