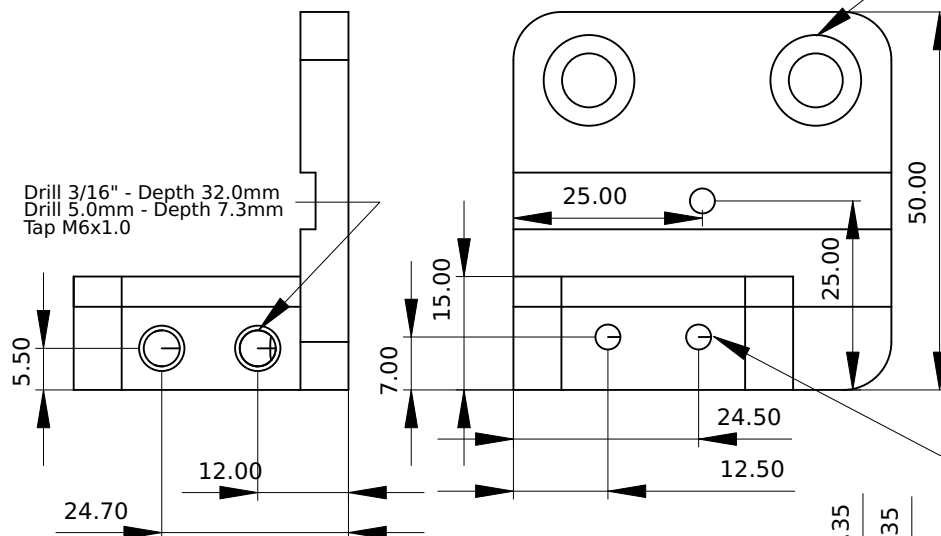


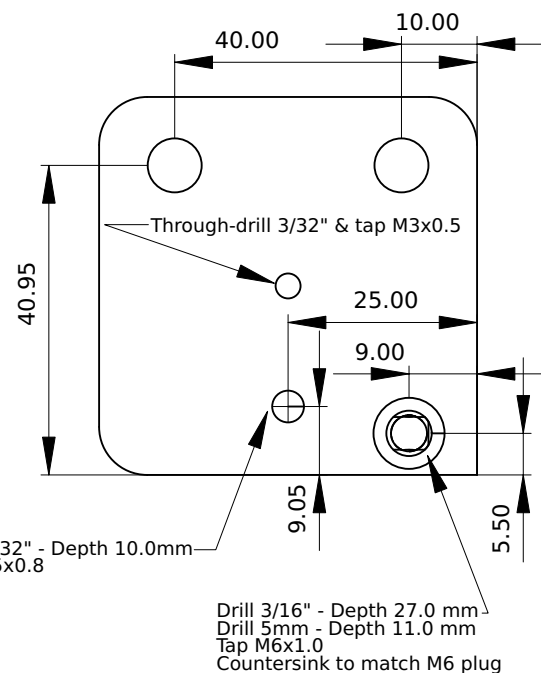
Drill 7.20mm  
Counterbore 12.0mm  
Depth 2.18mm

Drill 3/16" - Depth 32.0mm  
Drill 5.0mm - Depth 7.3mm  
Tap M6x1.0

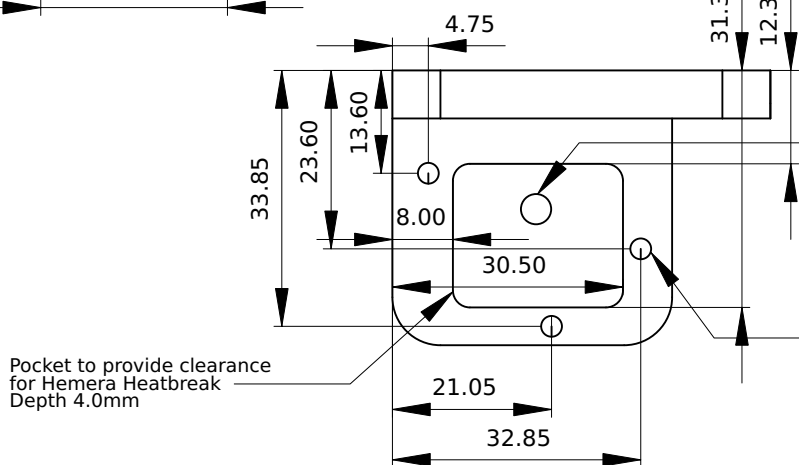


Drill 3/32" - Depth 7.0mm  
Tap M3x0.5

Drill 5/32" - Depth 10.0mm  
Tap M5x0.8



Drill 3/16" - Depth 27.0 mm  
Drill 5mm - Depth 11.0 mm  
Tap M6x1.0  
Countersink to match M6 plug



Pocket to provide clearance  
for Hemera Heatbreak  
Depth 4.0mm

Through Drill 1/8" & tap M4x0.7

Drill 5/64" - Depth 6.0mm  
Tap M2.5x0.45

## Watercooled Print Head

For 20mm V-Slot Rail

Author: <b>Alex Neufeld</b>		DWG #: <b>2020-105</b>
Date: <b>09/05/2020</b>	Scale: <b>NTS</b>	Revision: <b>1</b>