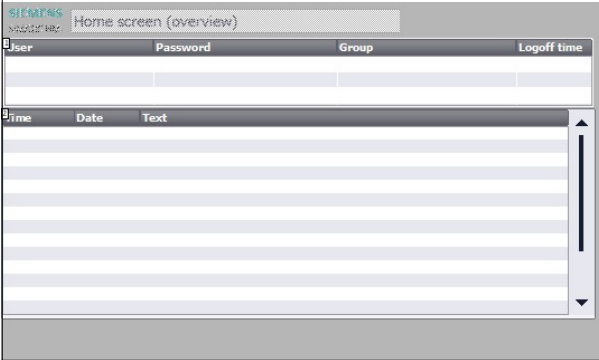


Screens

Admin screen

Hardcopy of Admin screen



General			
Name	Admin screen	Background color	181, 182, 181
Grid color	0, 0, 0	Number	4
Template	Template_1	Tooltip	
Layers			
Active layer	0		
Layer_0		Enabled	
Layer_1		Enabled	
Layer_2		Enabled	
Layer_3		Enabled	
Layer_4		Enabled	
Layer_5		Enabled	
Layer_6		Enabled	
Layer_7		Enabled	
Layer_8		Enabled	
Layer_9		Enabled	
Layer_10		Enabled	
Layer_11		Enabled	
Layer_12		Enabled	
Layer_13		Enabled	
Layer_14		Enabled	
Layer_15		Enabled	
Layer_16		Enabled	
Layer_17		Enabled	
Layer_18		Enabled	

Totally Integrated Automation Portal					
Layer_19		Enabled			
Layer_20		Enabled			
Layer_21		Enabled			
Layer_22		Enabled			
Layer_23		Enabled			
Layer_24		Enabled			
Layer_25		Enabled			
Layer_26		Enabled			
Layer_27		Enabled			
Layer_28		Enabled			
Layer_29		Enabled			
Layer_30		Enabled			
Layer_31		Enabled			
User view_1					
Type		User view			
Appearance					
Table foreground color		66, 73, 82	Background color of table		255, 255, 255
Alternative color		231, 231, 239	Header foreground color		255, 255, 255
Header background color		132, 134, 140	Foreground color of selection		255, 255, 255
Background color of selection		148, 182, 231			
Border					
Width (border)		0	Style (border)		Solid
Foreground color (border)		107, 113, 123	Background color (border)		99, 105, 115
Corner radius (border)		4			
Layout					
X position		2	Y position		48
Width		792	Height		93
Fit object to contents		Disabled			
Columns					
User		200	Password		246
Group		240	Logoff time		102
Display					
Background color		247, 243, 247	Grid color		255, 255, 255
Number of visible items		8	Display table grid		Enabled
Table header border					
Width (table header border)		1	Style (table header border)		Solid
Color (table header border)		99, 97, 107	Background color (table header border)		99, 97, 107
Corner radius (table header border)		2			
Table header fill pattern					
Fill pattern (table header fill pattern)		Vertical gradient	Background color gradient (table header fill pattern)		132, 134, 140
Gradient 1 (table header fill pattern)		Disabled	Color gradient 1 (table header fill pattern)		123, 130, 140
Offset gradient 1 (table header fill pattern)		15	Gradient 2 (table header fill pattern)		Enabled

Totally Integrated Automation Portal			
Color gradient 2 (table header fill pattern)	90, 89, 99	Offset gradient 2 (table header fill pattern)	15
Text format			
Table font	Tahoma, 15px	Table header font	Tahoma, 15px, style=Bold
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	User view_1	Layer	0 - Layer_0
Security			
Allow operator control	Enabled		
Alarm view_1			
Type	Alarm view		
General			
Alarm classes	Errors, Warnings, System	Source of alarms	Alarms
Pending alarms	Enabled	Unacknowledged alarms	Enabled
Alarm log			
Appearance			
Background color of table	255, 255, 255	Alternative color	231, 231, 239
Foreground color of table	24, 28, 49	Foreground color of selection	255, 255, 255
Background color of selection	148, 182, 231	Background color	247, 243, 247
Focus color	148, 182, 231	Header foreground color	255, 255, 255
Header background color	132, 134, 140	Color of the grid lines	255, 255, 255
Border			
Width (border)	1	Style (border)	Solid
Foreground color (border)	107, 113, 123	Background color (border)	99, 105, 115
Corner radius (border)	4		
Layout			
X position	0	Y position	142
Width	796	Height	284
Fit object to contents	Disabled	Lines per alarms	1
Visible alarms	1		
Display			
Vertical scrolling	Enabled	Horizontal scrolling	Disabled
Horizontal grid lines	Disabled	Focus width	2
Text format			
Table font	Tahoma, 15px	Table header font	Tahoma, 15px, style=Bold
Toolbar			
"Info text" button	Disabled	Acknowledge button	Disabled
Loop-In-Alarm button	Disabled	Toolbar style	Buttons
Button border			
Width (button border)	1	Style (button border)	Solid
Foreground color (button border)	156, 154, 165	Background color (button border)	99, 101, 115
Corner radius (button border)	3		
Button fill pattern			
Fill pattern (button fill pattern)	Vertical gradient	Background color (button fill pattern)	239, 235, 239

[illegible]

AfstellenSensorMateriaal

Hardcopy of AfstellenSensorMateriaal

Afstellen inductive sensor materiaal

De trigger waarde is de maximale waarden die door de inductieve sensor gemeten mag worden zodat het blokje als metaal wordt beschouwd, als de sensor een waarde boven dit getal meet wordt het blokje als plastic beschouwd.

Trigger waarden

+

000000

Huidige waarden

+

000000

apply settings

exit

General			
Name	AfstellenSensorMateriaal	Background color	181, 182, 181
Grid color	0, 0, 0	Number	11
Template		Tooltip	
Layers			
Active layer	0		
Layer_0		Enabled	
Layer_1		Enabled	
Layer_2		Enabled	
Layer_3		Enabled	
Layer_4		Enabled	
Layer_5		Enabled	
Layer_6		Enabled	
Layer_7		Enabled	
Layer_8		Enabled	
Layer_9		Enabled	
Layer_10		Enabled	
Layer_11		Enabled	
Layer_12		Enabled	
Layer_13		Enabled	
Layer_14		Enabled	
Layer_15		Enabled	
Layer_16		Enabled	
Layer_17		Enabled	
Layer_18		Enabled	

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Totally Integrated Automation Portal					
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Layer_19	Enabled
Layer_20	Enabled
Layer_21	Enabled
Layer_22	Enabled
Layer_23	Enabled
Layer_24	Enabled
Layer_25	Enabled
Layer_26	Enabled
Layer_27	Enabled
Layer_28	Enabled
Layer_29	Enabled
Layer_30	Enabled
Layer_31	Enabled

Rectangle_1

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	0	Y position	-1
Width	799	Height	481
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_1	Layer	0 - Layer_0

Button_2

Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	exit	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	255, 255, 255	Background fill pattern	Vertical gradient
Corner radius (border)	0	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231

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Totally Integrated Automation Portal					
Layout					
X position	653	Y position	416		
Width	125	Height	46		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled		
Margin left text (layout)	0	Margin top text (layout)	0		
Margin right text (layout)	0	Margin bottom text (layout)	0		
Margin left graphic (layout)	0	Margin top graphic (layout)	0		
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0		
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_2		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name		Press			
Function list\ActivatePreviousScreen					
Text field_1					
Type	Text field				
General					
Text	Afstellen inductive sensor materiaal				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	21	Y position	18		
Width	731	Height	52		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 40px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				

Totally Integrated Automation Portal			
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Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	Text field_1	Layer	0 - Layer_0
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Text field_2

Type	Text field		
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General

Text	De trigger waarde is de maximale waarden die door de inductieve sensor gemeten mag worden zodat het blokje als metaal wordt beschouwd, als de sensor een waarde boven dit getal meet wordt het blokje als plastic beschouwd.		
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Appearance

Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115

Layout

X position	19	Y position	74
Width	778	Height	124
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		

Text format

Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		

Flashing

Flashing	Disabled		
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Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	Text field_2	Layer	0 - Layer_0
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I/O field_1

Type	I/O field		
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General

Process value		Mode	Output
Display format	Decimal	Shift decimal point	0
Field length	6	Show leading zeros	Disabled
Format pattern	s999999		

Appearance

Background color	255, 255, 255	Background fill pattern	Solid
Corner radius	3	Foreground color	49, 52, 74
Unit		Border width	4
Line style	Double line	Border color	66, 73, 82
Border background color	99, 101, 115		

Totally Integrated Automation Portal					
Characteristics					
Hidden input	Disabled				
Layout					
X position	346		Y position	266	
Width	270		Height	60	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Disabled				
Text format					
Font	Tahoma, 35px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Limits					
Color for High limit violated	239, 89, 99		Color for Low limit violated	247, 162, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	I/O field_1		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Tag connection					
Property name	Process value		Tag	iBND_SenAan_Inductief	
Text field_3					
Type	Text field				
General					
Text	Gemeten waarden				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	345		Y position	222	
Width	273		Height	39	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 29px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_3		Layer	0 - Layer_0	

Totally Integrated Automation Portal					
Rectangle_2					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	332		Y position	218	
Width	300		Height	122	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_2		Layer	0 - Layer_0	
Rectangle_3					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	24		Y position	218	
Width	274		Height	238	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_3		Layer	0 - Layer_0	
I/O field_2					
Type	I/O field				
General					
Process value			Mode	Input	
Display format	Decimal		Shift decimal point	0	
Field length	6		Show leading zeros	Disabled	
Format pattern	s999999				
Appearance					
Background color	255, 255, 255		Background fill pattern	Solid	
Corner radius	3		Foreground color	49, 52, 74	
Unit			Border width	4	
Line style	Double line		Border color	66, 73, 82	
Border background color	99, 101, 115				
Characteristics					
Hidden input	Disabled				
Layout					
X position	38		Y position	268	
Width	248		Height	60	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	

Totally Integrated Automation Portal					
Fit object to contents		Disabled			
Text format					
Font	Tahoma, 35px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Limits					
Color for High limit violated	239, 89, 99		Color for Low limit violated	247, 162, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	I/O field_2		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Tag connection					
Property name	Process value		Tag	MaxWaardeMetaal	
Text field_4					
Type	Text field				
General					
Text	Trigger waarden				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	37		Y position	224	
Width	247		Height	39	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 29px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_4		Layer	0 - Layer_0	
Text field_5					
Type	Text field				
General					
Text	Huidige waarden				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	

Totally Integrated Automation Portal					
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	36	Y position	336		
Width	253	Height	39		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 29px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_5		Layer	0 - Layer_0	
I/O field_3					
Type	I/O field				
General					
Process value			Mode	Output	
Display format	Decimal		Shift decimal point	0	
Field length	6		Show leading zeros	Disabled	
Format pattern	s999999				
Appearance					
Background color	255, 255, 255		Background fill pattern	Solid	
Corner radius	3		Foreground color	49, 52, 74	
Unit			Border width	4	
Line style	Double line		Border color	66, 73, 82	
Border background color	99, 101, 115				
Characteristics					
Hidden input	Disabled				
Layout					
X position	40		Y position	379	
Width	248		Height	60	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Disabled				
Text format					
Font	Tahoma, 35px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Limits					
Color for High limit violated	239, 89, 99		Color for Low limit violated	247, 162, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	I/O field_3		Layer	0 - Layer_0	
Tooltip					

Totally Integrated Automation Portal			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	AnalogeSensor_Materiaal_DB_max-waarde_metaal
Button_1			
Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	apply settings	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	99, 101, 115	Background fill pattern	Vertical gradient
Corner radius (border)	0	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	462	Y position	416
Width	178	Height	46
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 23px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_1	Layer	0 - Layer_0
Tooltip			

Totally Integrated Automation Portal		
Security		
Authorization		Allow operator control Enabled
Dynamizations\Event		
Event name	Press	
Function list\SetBitWhileKeyPressed		
Tag	master_DB_ApplySettings	Bit 0
Function list\ActivatePreviousScreen		

Totally Integrated Automation Portal

Screens

Info_Controller_metaal/Plastic

Hardcopy of Info_Controller_metaal/Plastic

Camera Controllen

blablabla

exit

General

Name	Info_Controller_metaal/Plastic	Background color	181, 182, 181
Grid color	0, 0, 0	Number	7
Template		Tooltip	

Layers

Active layer	0
Layer_0	Enabled
Layer_1	Enabled
Layer_2	Enabled
Layer_3	Enabled
Layer_4	Enabled
Layer_5	Enabled
Layer_6	Enabled
Layer_7	Enabled
Layer_8	Enabled
Layer_9	Enabled
Layer_10	Enabled
Layer_11	Enabled
Layer_12	Enabled
Layer_13	Enabled
Layer_14	Enabled
Layer_15	Enabled
Layer_16	Enabled
Layer_17	Enabled
Layer_18	Enabled

Totally Integrated Automation Portal					
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Layer_19	Enabled
Layer_20	Enabled
Layer_21	Enabled
Layer_22	Enabled
Layer_23	Enabled
Layer_24	Enabled
Layer_25	Enabled
Layer_26	Enabled
Layer_27	Enabled
Layer_28	Enabled
Layer_29	Enabled
Layer_30	Enabled
Layer_31	Enabled

Rectangle_1

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	0	Y position	0
Width	799	Height	479
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_1	Layer	0 - Layer_0

Button_2

Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	exit	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	255, 255, 255	Background fill pattern	Vertical gradient
Corner radius (border)	2	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231

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Totally Integrated Automation Portal					
Layout					
X position	653	Y position	416		
Width	125	Height	46		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled		
Margin left text (layout)	0	Margin top text (layout)	0		
Margin right text (layout)	0	Margin bottom text (layout)	0		
Margin left graphic (layout)	0	Margin top graphic (layout)	0		
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0		
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_2		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name	Press				
Function list\ActivatePreviousScreen					
Text field_1					
Type	Text field				
General					
Text	Camera Controllen				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	24		Y position	18	
Width	471		Height	62	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 48px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_1		Layer	0 - Layer_0	
Text field_3					
Type	Text field				
General					
Text	blablabla				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	25		Y position	82	
Width	161		Height	34	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_3		Layer	0 - Layer_0	

Totally Integrated Automation Portal		
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Screens

Info_DelayCamera

Hardcopy of Info_DelayCamera

Delay Camera

blablablablablablablabla

exit

General			
Name	Info_DelayCamera	Background color	181, 182, 181
Grid color	0, 0, 0	Number	6
Template		Tooltip	
Layers			
Active layer	0		
Layer_0			Enabled
Layer_1			Enabled
Layer_2			Enabled
Layer_3			Enabled
Layer_4			Enabled
Layer_5			Enabled
Layer_6			Enabled
Layer_7			Enabled
Layer_8			Enabled
Layer_9			Enabled
Layer_10			Enabled
Layer_11			Enabled
Layer_12			Enabled
Layer_13			Enabled
Layer_14			Enabled
Layer_15			Enabled
Layer_16			Enabled
Layer_17			Enabled
Layer_18			Enabled

Totally Integrated Automation Portal					
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Layer_19	Enabled
Layer_20	Enabled
Layer_21	Enabled
Layer_22	Enabled
Layer_23	Enabled
Layer_24	Enabled
Layer_25	Enabled
Layer_26	Enabled
Layer_27	Enabled
Layer_28	Enabled
Layer_29	Enabled
Layer_30	Enabled
Layer_31	Enabled

Rectangle_1

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	0	Y position	0
Width	799	Height	479
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_1	Layer	0 - Layer_0

Button_2

Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	exit	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	255, 255, 255	Background fill pattern	Vertical gradient
Corner radius (border)	2	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231

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Totally Integrated Automation Portal					
Layout					
X position	653	Y position	416		
Width	125	Height	46		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled		
Margin left text (layout)	0	Margin top text (layout)	0		
Margin right text (layout)	0	Margin bottom text (layout)	0		
Margin left graphic (layout)	0	Margin top graphic (layout)	0		
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0		
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_2		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name	Press				
Function list\ActivatePreviousScreen					
Text field_1					
Type	Text field				
General					
Text	Delay Camera				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	24		Y position	18	
Width	341		Height	62	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 48px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_1		Layer 0 - Layer_0	
Text field_2					
Type		Text field			
General					
Text		blablablablablablablabla			
Appearance					
Background color		255, 255, 255		Background fill pattern Transparent	
Corner radius (border)		3		Foreground color 49, 52, 74	
Border width		0		Line style Double line	
Border color		66, 73, 82		Border background color 99, 101, 115	
Layout					
X position		24		Y position 83	
Width		395		Height 34	
Left margin		3		Top margin 2	
Right margin		2		Bottom margin 2	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 25px, style=Bold		Orientation Horizontal	
Horizontal alignment		Left		Vertical alignment Middle	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_2		Layer 0 - Layer_0	

Totally Integrated Automation Portal		
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Screens

Info_DelayCillHin

Hardcopy of Info_DelayCillHin

Delay Cillinder Horizontaal IN

blablablablablablablabla

exit

General			
Name	Info_DelayCillHin	Background color	181, 182, 181
Grid color	0, 0, 0	Number	9
Template		Tooltip	
Layers			
Active layer	0		
Layer_0			Enabled
Layer_1			Enabled
Layer_2			Enabled
Layer_3			Enabled
Layer_4			Enabled
Layer_5			Enabled
Layer_6			Enabled
Layer_7			Enabled
Layer_8			Enabled
Layer_9			Enabled
Layer_10			Enabled
Layer_11			Enabled
Layer_12			Enabled
Layer_13			Enabled
Layer_14			Enabled
Layer_15			Enabled
Layer_16			Enabled
Layer_17			Enabled
Layer_18			Enabled

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Totally Integrated Automation Portal					
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Layer_19	Enabled
Layer_20	Enabled
Layer_21	Enabled
Layer_22	Enabled
Layer_23	Enabled
Layer_24	Enabled
Layer_25	Enabled
Layer_26	Enabled
Layer_27	Enabled
Layer_28	Enabled
Layer_29	Enabled
Layer_30	Enabled
Layer_31	Enabled

Rectangle_1

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	0	Y position	0
Width	799	Height	479
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_1	Layer	0 - Layer_0

Button_2

Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	exit	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	255, 255, 255	Background fill pattern	Vertical gradient
Corner radius (border)	2	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231

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Totally Integrated Automation Portal					
Layout					
X position	653	Y position	416		
Width	125	Height	46		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled		
Margin left text (layout)	0	Margin top text (layout)	0		
Margin right text (layout)	0	Margin bottom text (layout)	0		
Margin left graphic (layout)	0	Margin top graphic (layout)	0		
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0		
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_2		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name		Press			
Function list\ActivatePreviousScreen					
Text field_1					
Type	Text field				
General					
Text	Delay Cillinder Horizontaal IN				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	24	Y position	18		
Width	722	Height	62		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 48px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_1		Layer 0 - Layer_0	
Text field_2					
Type		Text field			
General					
Text		blablablablablablablabla			
Appearance					
Background color		255, 255, 255		Background fill pattern Transparent	
Corner radius (border)		3		Foreground color 49, 52, 74	
Border width		0		Line style Double line	
Border color		66, 73, 82		Border background color 99, 101, 115	
Layout					
X position		24		Y position 83	
Width		395		Height 34	
Left margin		3		Top margin 2	
Right margin		2		Bottom margin 2	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 25px, style=Bold		Orientation Horizontal	
Horizontal alignment		Left		Vertical alignment Middle	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_2		Layer 0 - Layer_0	

Totally Integrated Automation Portal		
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Screens

Info_DelayZuiger

Hardcopy of Info_DelayZuiger

Delay zuiger

blablablablablablablabla

exit

General			
Name	Info_DelayZuiger	Background color	181, 182, 181
Grid color	0, 0, 0	Number	8
Template		Tooltip	
Layers			
Active layer	0		
Layer_0			Enabled
Layer_1			Enabled
Layer_2			Enabled
Layer_3			Enabled
Layer_4			Enabled
Layer_5			Enabled
Layer_6			Enabled
Layer_7			Enabled
Layer_8			Enabled
Layer_9			Enabled
Layer_10			Enabled
Layer_11			Enabled
Layer_12			Enabled
Layer_13			Enabled
Layer_14			Enabled
Layer_15			Enabled
Layer_16			Enabled
Layer_17			Enabled
Layer_18			Enabled

Totally Integrated Automation Portal					
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Layer_19	Enabled
Layer_20	Enabled
Layer_21	Enabled
Layer_22	Enabled
Layer_23	Enabled
Layer_24	Enabled
Layer_25	Enabled
Layer_26	Enabled
Layer_27	Enabled
Layer_28	Enabled
Layer_29	Enabled
Layer_30	Enabled
Layer_31	Enabled

Rectangle_1

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	0	Y position	0
Width	799	Height	479
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_1	Layer	0 - Layer_0

Button_2

Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	exit	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	255, 255, 255	Background fill pattern	Vertical gradient
Corner radius (border)	2	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231

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Totally Integrated Automation Portal					
Layout					
X position	653	Y position	416		
Width	125	Height	46		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled		
Margin left text (layout)	0	Margin top text (layout)	0		
Margin right text (layout)	0	Margin bottom text (layout)	0		
Margin left graphic (layout)	0	Margin top graphic (layout)	0		
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0		
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_2		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name	Press				
Function list\ActivatePreviousScreen					
Text field_1					
Type	Text field				
General					
Text	Delay zuiger				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	24		Y position	18	
Width	305		Height	62	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 48px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_1		Layer 0 - Layer_0	
Text field_2					
Type		Text field			
General					
Text		blablablablablablablabla			
Appearance					
Background color		255, 255, 255		Background fill pattern Transparent	
Corner radius (border)		3		Foreground color 49, 52, 74	
Border width		0		Line style Double line	
Border color		66, 73, 82		Border background color 99, 101, 115	
Layout					
X position		24		Y position 83	
Width		395		Height 34	
Left margin		3		Top margin 2	
Right margin		2		Bottom margin 2	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 25px, style=Bold		Orientation Horizontal	
Horizontal alignment		Left		Vertical alignment Middle	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_2		Layer 0 - Layer_0	

Totally Integrated Automation Portal

Screens

info_werkingsopties

Hardcopy of info_werkingsopties

Werkingsopties

blablablablablablablabla

exit

General			
Name	info_werkingsopties	Background color	181, 182, 181
Grid color	0, 0, 0	Number	10
Template		Tooltip	
Layers			
Active layer	0		
Layer_0			Enabled
Layer_1			Enabled
Layer_2			Enabled
Layer_3			Enabled
Layer_4			Enabled
Layer_5			Enabled
Layer_6			Enabled
Layer_7			Enabled
Layer_8			Enabled
Layer_9			Enabled
Layer_10			Enabled
Layer_11			Enabled
Layer_12			Enabled
Layer_13			Enabled
Layer_14			Enabled
Layer_15			Enabled
Layer_16			Enabled
Layer_17			Enabled
Layer_18			Enabled

Totally Integrated Automation Portal					
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Layer_19	Enabled
Layer_20	Enabled
Layer_21	Enabled
Layer_22	Enabled
Layer_23	Enabled
Layer_24	Enabled
Layer_25	Enabled
Layer_26	Enabled
Layer_27	Enabled
Layer_28	Enabled
Layer_29	Enabled
Layer_30	Enabled
Layer_31	Enabled

Rectangle_1

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	0	Y position	0
Width	799	Height	479
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_1	Layer	0 - Layer_0

Button_2

Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	exit	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	255, 255, 255	Background fill pattern	Vertical gradient
Corner radius (border)	2	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231

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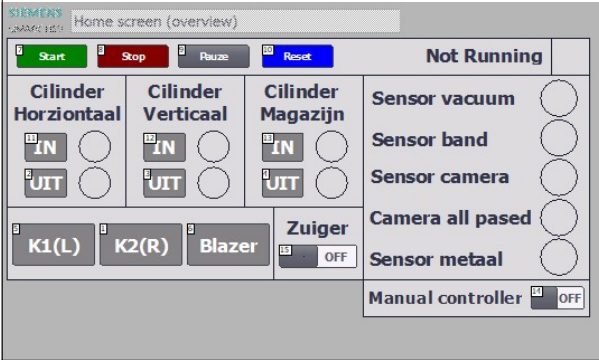
Totally Integrated Automation Portal					
Layout					
X position	653	Y position	416		
Width	125	Height	46		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled		
Margin left text (layout)	0	Margin top text (layout)	0		
Margin right text (layout)	0	Margin bottom text (layout)	0		
Margin left graphic (layout)	0	Margin top graphic (layout)	0		
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0		
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_2		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name	Press				
Function list\ActivatePreviousScreen					
Text field_1					
Type	Text field				
General					
Text	Werklings opties				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	24	Y position	18		
Width	395	Height	62		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 48px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_1		Layer 0 - Layer_0	
Text field_2					
Type		Text field			
General					
Text		blablablablablablablabla			
Appearance					
Background color		255, 255, 255		Background fill pattern Transparent	
Corner radius (border)		3		Foreground color 49, 52, 74	
Border width		0		Line style Double line	
Border color		66, 73, 82		Border background color 99, 101, 115	
Layout					
X position		24		Y position 83	
Width		395		Height 34	
Left margin		3		Top margin 2	
Right margin		2		Bottom margin 2	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 25px, style=Bold		Orientation Horizontal	
Horizontal alignment		Left		Vertical alignment Middle	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_2		Layer 0 - Layer_0	

Screens

Manual controller

Hardcopy of Manual controller



General			
Name	Manual controller	Background color	181, 182, 181
Grid color	0, 0, 0	Number	12
Template	Template_1	Tooltip	
Layers			
Active layer	0		
Layer_0	Enabled		
Layer_1	Enabled		
Layer_2	Enabled		
Layer_3	Enabled		
Layer_4	Enabled		
Layer_5	Enabled		
Layer_6	Enabled		
Layer_7	Enabled		
Layer_8	Enabled		
Layer_9	Enabled		
Layer_10	Enabled		
Layer_11	Enabled		
Layer_12	Enabled		
Layer_13	Enabled		
Layer_14	Enabled		
Layer_15	Enabled		
Layer_16	Enabled		
Layer_17	Enabled		
Layer_18	Enabled		

Totally Integrated Automation Portal			
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Layer_19	Enabled
Layer_20	Enabled
Layer_21	Enabled
Layer_22	Enabled
Layer_23	Enabled
Layer_24	Enabled
Layer_25	Enabled
Layer_26	Enabled
Layer_27	Enabled
Layer_28	Enabled
Layer_29	Enabled
Layer_30	Enabled
Layer_31	Enabled

Button_10

Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	K2(R)	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	132, 130, 132	Background fill pattern	Solid
Corner radius (border)	3	Foreground color	255, 255, 255
Border width	1	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	132	Y position	297
Width	111	Height	56
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_10		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name	Press				
Function list\SetBitWhileKeyPressed					
Tag	manual_controller_DB_hmi_k2		Bit	0	
Button_7					
Type	Button				
General					
Mode	Text		Hotkey	None	
Text OFF	K1(L)		Text ON	Text	
Text list			Graphic OFF		
Graphic ON			Graphic list		
Process value			Bit number	0	
Appearance					
Background color	132, 130, 132		Background fill pattern	Solid	
Corner radius (border)	3		Foreground color	255, 255, 255	
Border width	1		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115		Gradient 1 (fill pattern)	Enabled	
Color gradient 1 (fill pattern)	132, 134, 140		Offset gradient 1 (fill pattern)	15	
Gradient 2 (fill pattern)	Enabled		Color gradient 2 (fill pattern)	90, 89, 99	
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	15		Y position	297	
Width	111		Height	56	
Fit graphic to size	Stretch graphic		Horizontal alignment of the graphic	Centered	
Vertical alignment of the graphic	Middle		Fit object to contents	Disabled	
Margin left text (layout)	0		Margin top text (layout)	0	
Margin right text (layout)	0		Margin bottom text (layout)	0	
Margin left graphic (layout)	0		Margin top graphic (layout)	0	
Margin right graphic (layout)	0		Margin bottom graphic (layout)	0	
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	

Totally Integrated Automation Portal					
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_7		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name		Press			
Function list\SetBitWhileKeyPressed					
Tag	manual_controller_DB_hmi_k1		Bit	0	
Button_9					
Type	Button				
General					
Mode	Text		Hotkey	None	
Text OFF	Blazer		Text ON	Text	
Text list			Graphic OFF		
Graphic ON			Graphic list		
Process value			Bit number	0	
Appearance					
Background color	132, 130, 132		Background fill pattern	Solid	
Corner radius (border)	3		Foreground color	255, 255, 255	
Border width	1		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115		Gradient 1 (fill pattern)	Enabled	
Color gradient 1 (fill pattern)	132, 134, 140		Offset gradient 1 (fill pattern)	15	
Gradient 2 (fill pattern)	Enabled		Color gradient 2 (fill pattern)	90, 89, 99	
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	249		Y position	297	
Width	111		Height	56	
Fit graphic to size	Stretch graphic		Horizontal alignment of the graphic	Centered	
Vertical alignment of the graphic	Middle		Fit object to contents	Disabled	
Margin left text (layout)	0		Margin top text (layout)	0	
Margin right text (layout)	0		Margin bottom text (layout)	0	
Margin left graphic (layout)	0		Margin top graphic (layout)	0	
Margin right graphic (layout)	0		Margin bottom graphic (layout)	0	

Totally Integrated Automation Portal					
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Text format

Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle

Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	Button_9	Layer	0 - Layer_0
Tooltip			

Security

Authorization		Allow operator control	Enabled
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Dynamizations\Event

Event name	Press
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Function list\SetBitWhileKeyPressed

Tag	manual_controller_DB_hmi_blazer	Bit	0
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Rectangle_5

Type	Rectangle		
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Appearance

Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		

Layout

X position	8	Y position	274
Width	477	Height	99
Round corner width	0	Round corner height	0

Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	Rectangle_5	Layer	0 - Layer_0
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Rectangle_6

Type	Rectangle		
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Appearance

Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		

Layout

X position	8	Y position	48
Width	781	Height	50
Round corner width	0	Round corner height	0

Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	Rectangle_6	Layer	0 - Layer_0
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Button_11

Type	Button
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Totally Integrated Automation Portal			
General			
Mode	Text	Hotkey	None
Text OFF	Start	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	0, 130, 0	Background fill pattern	Solid
Corner radius (border)	3	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	20	Y position	57
Width	96	Height	32
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_11	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Event			
Event name	Press		
Function list\SetBitWhileKeyPressed			
Tag	start	Bit	0

Totally Integrated Automation Portal			
Button_12			
Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	Stop	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	132, 0, 0	Background fill pattern	Solid
Corner radius (border)	3	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	129	Y position	57
Width	96	Height	32
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 13px, style=Bold		Orientation
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_12	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Event			
Event name	Press		

Totally Integrated Automation Portal			
Function list\SetBitWhileKeyPressed			
Tag	stop	Bit	0
Button_13			
Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	Pauze	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	99, 101, 115	Background fill pattern	Vertical gradient
Corner radius (border)	3	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	237	Y position	57
Width	96	Height	32
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_13	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled

Totally Integrated Automation Portal					
Dynamizations\Event					
Event name			Press		
Function list\SetBitWhileKeyPressed					
Tag		Pauze		Bit 0	
Button_14					
Type		Button			
General					
Mode		Text		Hotkey None	
Text OFF		Reset		Text ON Text	
Text list				Graphic OFF	
Graphic ON				Graphic list	
Process value				Bit number 0	
Appearance					
Background color		0, 0, 255		Background fill pattern Solid	
Corner radius (border)		3		Foreground color 255, 255, 255	
Border width		2		Line style Solid	
Border color		66, 73, 82		Border background color 107, 105, 107	
Fill pattern					
Background color gradient (fill pattern)		99, 101, 115		Gradient 1 (fill pattern) Enabled	
Color gradient 1 (fill pattern)		132, 134, 140		Offset gradient 1 (fill pattern) 15	
Gradient 2 (fill pattern)		Enabled		Color gradient 2 (fill pattern) 90, 89, 99	
Offset gradient 2 (fill pattern)		15			
Design					
Focus width		2		Focus color 148, 182, 231	
Layout					
X position		349		Y position 57	
Width		96		Height 32	
Fit graphic to size		Stretch graphic		Horizontal alignment of the graphic Centered	
Vertical alignment of the graphic		Middle		Fit object to contents Disabled	
Margin left text (layout)		0		Margin top text (layout) 0	
Margin right text (layout)		0		Margin bottom text (layout) 0	
Margin left graphic (layout)		0		Margin top graphic (layout) 0	
Margin right graphic (layout)		0		Margin bottom graphic (layout) 0	
Text format					
Font		Tahoma, 13px, style=Bold		Orientation Horizontal	
Horizontal alignment of the text		Centered		Vertical alignment of the text Middle	
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Button_14		Layer 0 - Layer_0	
Tooltip					

Totally Integrated Automation Portal					
Security					
Authorization				Allow operator control	Enabled
Dynamizations\Event					
Event name		Press			
Function list\SetBitWhileKeyPressed					
Tag	Reset	Bit	0		
Symbolic I/O field_5					
Type	Symbolic I/O field				
General					
Process value	0	Bit number	0		
Mode	Output	Value status ON	1		
Text OFF	0	Text ON	1		
Text list	Text_list_Status	Number of visible items	3		
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Design					
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0		
Alternative color	231, 231, 239				
Layout					
X position	562	Y position	54		
Width	165	Height	32		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled	Display selection list	Disabled		
Show selection field	Disabled				
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Right		Vertical alignment	Middle	
Limits					
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Symbolic I/O field_5	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization				Allow operator control	Enabled
Dynamizations\Tag connection					
Property name	Process value	Tag	Status_Instalatie_HMI		
Rectangle_7					
Type	Rectangle				

Totally Integrated Automation Portal					
Appearance					
Background color	222, 219, 222	Background fill pattern	Solid		
Border width	1	Line style	Solid		
Border color	24, 28, 49				
Layout					
X position	737	Y position	48		
Width	52	Height	50		
Round corner width	0	Round corner height	0		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Rectangle_7	Layer	0 - Layer_0		
Dynamizations\Appearance					
Tag - Cycle	Status_Instalatie_HMI -	Data type	Range		
Range	0..0	Foreground color	24, 28, 49		
Background color	255, 255, 255	Flashing	No		
Range	1..1	Foreground color	24, 28, 49		
Background color	0, 255, 0	Flashing	No		
Range	2..2	Foreground color	24, 28, 49		
Background color	0, 0, 255	Flashing	No		
Range	3..3	Foreground color	24, 28, 49		
Background color	255, 0, 0	Flashing	No		
Range	4..4	Foreground color	24, 28, 49		
Background color	0, 255, 0	Flashing	Yes		
Circle_2					
Type	Circle				
Appearance					
Background color	222, 219, 222	Background fill pattern	Solid		
Border width	1	Line style	Solid		
Border color	24, 28, 49				
Layout					
X position	95	Y position	222		
Width	43	Height	43		
Radius	21				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Circle_2	Layer	0 - Layer_0		
Rectangle_1					
Type	Rectangle				
Appearance					
Background color	222, 219, 222	Background fill pattern	Solid		
Border width	1	Line style	Solid		
Border color	24, 28, 49				
Layout					
X position	8	Y position	97		
Width	160	Height	179		
Round corner width	0	Round corner height	0		

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_1		Layer	0 - Layer_0	
Button_2					
Type	Button				
General					
Mode	Text		Hotkey	None	
Text OFF	UIT		Text ON	Text	
Text list			Graphic OFF		
Graphic ON			Graphic list		
Process value			Bit number	0	
Appearance					
Background color	132, 130, 132		Background fill pattern	Solid	
Corner radius (border)	3		Foreground color	255, 255, 255	
Border width	1		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115		Gradient 1 (fill pattern)	Enabled	
Color gradient 1 (fill pattern)	132, 134, 140		Offset gradient 1 (fill pattern)	15	
Gradient 2 (fill pattern)	Enabled		Color gradient 2 (fill pattern)	90, 89, 99	
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	32		Y position	223	
Width	56		Height	39	
Fit graphic to size	Stretch graphic		Horizontal alignment of the graphic	Centered	
Vertical alignment of the graphic	Middle		Fit object to contents	Disabled	
Margin left text (layout)	0		Margin top text (layout)	0	
Margin right text (layout)	0		Margin bottom text (layout)	0	
Margin left graphic (layout)	0		Margin top graphic (layout)	0	
Margin right graphic (layout)	0		Margin bottom graphic (layout)	0	
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_2		Layer	0 - Layer_0	
Tooltip					

Totally Integrated Automation Portal					
Security					
Authorization				Allow operator control	Enabled
Dynamizations\Event					
Event name			Press		
Function list\SetBitWhileKeyPressed					
Tag		manual_controller_DB_hmi_CilHuit		Bit	0
Circle_1					
Type	Circle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	104		Y position	172	
Width	43		Height	43	
Radius	21				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_1		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	iPnP_SenAan_Hin -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	217, 217, 217		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Text field_1					
Type	Text field				
General					
Text	Cilinder Horzientaal				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	13		Y position	101	
Width	150		Height	64	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Centered		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_1		Layer	0 - Layer_0	
Circle_12					
Type	Circle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	104		Y position	221	
Width	43		Height	43	
Radius	21				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_12		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	iPnP_SenAan_Huit -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	222, 219, 222		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Button_1					
Type	Button				
General					
Mode	Text		Hotkey	None	
Text OFF	IN		Text ON	Text	
Text list			Graphic OFF		
Graphic ON			Graphic list		
Process value			Bit number	0	
Appearance					
Background color	132, 130, 132		Background fill pattern	Solid	
Corner radius (border)	3		Foreground color	255, 255, 255	
Border width	1		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115		Gradient 1 (fill pattern)	Enabled	
Color gradient 1 (fill pattern)	132, 134, 140		Offset gradient 1 (fill pattern)	15	
Gradient 2 (fill pattern)	Enabled		Color gradient 2 (fill pattern)	90, 89, 99	
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	32		Y position	175	
Width	56		Height	39	

Totally Integrated Automation Portal			
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Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_1	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled

Dynamizations\Event	
Event name	Press

Function list\SetBitWhileKeyPressed	
Tag	manual_controller_DB_hmi_CilHin
Bit	0

Circle_3	
Type	Circle
Appearance	
Background color	222, 219, 222
Background fill pattern	Solid
Border width	1
Line style	Solid
Border color	24, 28, 49
Layout	
X position	254
Y position	222
Width	43
Height	43
Radius	21
Styles/Designs	
Use style/design	Disabled
Style item appearance	
Miscellaneous	
Name	Circle_3
Layer	0 - Layer_0

Rectangle_2	
Type	Rectangle
Appearance	
Background color	222, 219, 222
Background fill pattern	Solid
Border width	1
Line style	Solid
Border color	24, 28, 49
Layout	
X position	167
Y position	97

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Totally Integrated Automation Portal			
Width	160	Height	179
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_2	Layer	0 - Layer_0
Button_3			
Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	UIT	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	132, 130, 132	Background fill pattern	Solid
Corner radius (border)	3	Foreground color	255, 255, 255
Border width	1	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	191	Y position	223
Width	56	Height	39
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_3	Layer	0 - Layer_0
Tooltip			

Totally Integrated Automation Portal					
Security					
Authorization				Allow operator control	Enabled
Dynamizations\Event					
Event name			Press		
Function list\SetBitWhileKeyPressed					
Tag		manual_controller_DB_hmi_CilVuit		Bit	0
Circle_4					
Type		Circle			
Appearance					
Background color		222, 219, 222		Background fill pattern	Solid
Border width		1		Line style	Solid
Border color		24, 28, 49			
Layout					
X position		263		Y position	172
Width		43		Height	43
Radius		21			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Circle_4		Layer	0 - Layer_0
Dynamizations\Appearance					
Tag - Cycle		iPnP_SenAan_Vin -		Data type	Range
Range		0..0		Foreground color	24, 28, 49
Background color		222, 219, 222		Flashing	No
Range		1..1		Foreground color	24, 28, 49
Background color		0, 255, 0		Flashing	No
Text field_2					
Type		Text field			
General					
Text		Cilinder Verticaal			
Appearance					
Background color		255, 255, 255		Background fill pattern	Transparent
Corner radius (border)		3		Foreground color	49, 52, 74
Border width		0		Line style	Double line
Border color		66, 73, 82		Border background color	99, 101, 115
Layout					
X position		188		Y position	101
Width		117		Height	64
Left margin		3		Top margin	2
Right margin		2		Bottom margin	2
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 25px, style=Bold		Orientation	Horizontal
Horizontal alignment		Centered		Vertical alignment	Middle
Line break		Disabled			
Flashing					
Flashing		Disabled			

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_2		Layer	0 - Layer_0	
Circle_5					
Type	Circle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	263		Y position	221	
Width	43		Height	43	
Radius	21				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_5		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	iPnP_SenAan_Vuit -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	222, 219, 222		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Button_4					
Type	Button				
General					
Mode	Text		Hotkey	None	
Text OFF	IN		Text ON	Text	
Text list			Graphic OFF		
Graphic ON			Graphic list		
Process value			Bit number	0	
Appearance					
Background color	132, 130, 132		Background fill pattern	Solid	
Corner radius (border)	3		Foreground color	255, 255, 255	
Border width	1		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115		Gradient 1 (fill pattern)	Enabled	
Color gradient 1 (fill pattern)	132, 134, 140		Offset gradient 1 (fill pattern)	15	
Gradient 2 (fill pattern)	Enabled		Color gradient 2 (fill pattern)	90, 89, 99	
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	191		Y position	175	
Width	56		Height	39	

Totally Integrated Automation Portal					
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled		
Margin left text (layout)	0	Margin top text (layout)	0		
Margin right text (layout)	0	Margin bottom text (layout)	0		
Margin left graphic (layout)	0	Margin top graphic (layout)	0		
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0		
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_4		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name		Press			
Function list\SetBitWhileKeyPressed					
Tag	manual_controller_DB_hmi_CilVin		Bit	0	
Circle_6					
Type	Circle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	412		Y position	222	
Width	43		Height	43	
Radius	21				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_6		Layer	0 - Layer_0	
Rectangle_3					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	325		Y position	97	

Totally Integrated Automation Portal			
Width	160	Height	179
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_3	Layer	0 - Layer_0
Button_5			
Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	UIT	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	132, 130, 132	Background fill pattern	Solid
Corner radius (border)	3	Foreground color	255, 255, 255
Border width	1	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	349	Y position	223
Width	56	Height	39
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_5	Layer	0 - Layer_0
Tooltip			

Totally Integrated Automation Portal					
Security					
Authorization				Allow operator control	Enabled
Dynamizations\Event					
Event name		Press			
Function list\SetBitWhileKeyPressed					
Tag	manual_controller_DB_hmi_CilMuit		Bit	0	
Circle_13					
Type	Circle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	421		Y position	172	
Width	43		Height	43	
Radius	21				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_13		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	iPnP_SenAan_Min -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	222, 219, 222		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Text field_3					
Type	Text field				
General					
Text	Cilinder Magazijn				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	343		Y position	101	
Width	119		Height	64	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Centered		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_3		Layer	0 - Layer_0	
Circle_14					
Type	Circle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	421		Y position	221	
Width	43		Height	43	
Radius	21				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_14		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	iPnP_SenAan_Muit -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	222, 219, 222		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Button_6					
Type	Button				
General					
Mode	Text		Hotkey	None	
Text OFF	IN		Text ON	Text	
Text list			Graphic OFF		
Graphic ON			Graphic list		
Process value			Bit number	0	
Appearance					
Background color	132, 130, 132		Background fill pattern	Solid	
Corner radius (border)	3		Foreground color	255, 255, 255	
Border width	1		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115		Gradient 1 (fill pattern)	Enabled	
Color gradient 1 (fill pattern)	132, 134, 140		Offset gradient 1 (fill pattern)	15	
Gradient 2 (fill pattern)	Enabled		Color gradient 2 (fill pattern)	90, 89, 99	
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	349		Y position	175	
Width	56		Height	39	

Totally Integrated Automation Portal			
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Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_6	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled

Dynamizations\Event	
Event name	Press

Function list\SetBitWhileKeyPressed	
Tag	manual_controller_DB_hmi_CilMin
Bit	0

Rectangle_4	
Type	Rectangle
Appearance	
Background color	222, 219, 222
Background fill pattern	Solid
Border width	1
Line style	Solid
Border color	24, 28, 49
Layout	
X position	484
Y position	97
Width	305
Height	276
Round corner width	0
Round corner height	0
Styles/Designs	
Use style/design	Disabled
Style item appearance	
Miscellaneous	
Name	Rectangle_4
Layer	0 - Layer_0

Text field_4	
Type	Text field
General	
Text	Sensor vacuum
Appearance	
Background color	255, 255, 255
Background fill pattern	Transparent
Corner radius (border)	3
Foreground color	49, 52, 74
Border width	0
Line style	Double line

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Totally Integrated Automation Portal					
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Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	494	Y position	110
Width	196	Height	34
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_4	Layer	0 - Layer_0

Text field_5

Type	Text field
General	
Text	Sensor band
Appearance	
Background color	255, 255, 255
Corner radius (border)	3
Border width	0
Border color	66, 73, 82
Background fill pattern	Transparent
Foreground color	49, 52, 74
Line style	Double line
Border background color	99, 101, 115
Layout	
X position	493
Width	161
Left margin	3
Right margin	2
Fit object to contents	Enabled
Text format	
Font	Tahoma, 25px, style=Bold
Horizontal alignment	Left
Line break	Disabled
Flashing	
Flashing	Disabled
Styles/Designs	
Use style/design	Disabled
Style item appearance	
Miscellaneous	
Name	Text field_5
Layer	0 - Layer_0

Text field_6

Type	Text field
General	
Text	Sensor camera
Appearance	
Background color	255, 255, 255
Corner radius (border)	3
Background fill pattern	Transparent
Foreground color	49, 52, 74

Totally Integrated Automation Portal					
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Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	492	Y position	216
Width	191	Height	34
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_6	Layer	0 - Layer_0

Text field_7

Type	Text field		
General			
Text	Camera all pased		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	490	Y position	271
Width	222	Height	34
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_7	Layer	0 - Layer_0

Text field_8

Type	Text field		
General			
Text	Sensor metaal		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent

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Totally Integrated Automation Portal					
Corner radius (border)		3	Foreground color		49, 52, 74
Border width		0	Line style		Double line
Border color		66, 73, 82	Border background color		99, 101, 115
Layout					
X position		490	Y position		326
Width		185	Height		34
Left margin		3	Top margin		2
Right margin		2	Bottom margin		2
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 25px, style=Bold		Orientation	
Horizontal alignment		Left		Vertical alignment	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_8		Layer	
				0 - Layer_0	
Circle_7					
Type		Circle			
Appearance					
Background color		222, 219, 222		Background fill pattern	
				Solid	
Border width		1		Line style	
				Solid	
Border color		24, 28, 49			
Layout					
X position		722		Y position	
				104	
Width		50		Height	
				50	
Radius		25			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Circle_7		Layer	
				0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle		iSB_SenDruk_Zuiger -		Data type	
				Range	
Range		1..1		Foreground color	
				24, 28, 49	
Background color		222, 219, 222		Flashing	
				No	
Range		0..0		Foreground color	
				24, 28, 49	
Background color		0, 255, 0		Flashing	
				No	
Circle_8					
Type		Circle			
Appearance					
Background color		222, 219, 222		Background fill pattern	
				Solid	
Border width		1		Line style	
				Solid	
Border color		24, 28, 49			
Layout					
X position		722		Y position	
				157	
Width		50		Height	
				50	
Radius		25			

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_8		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	iBND_SenAan_Optis -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	217, 217, 217		Flashing	No	
Circle_9					
Type	Circle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	722		Y position	210	
Width	50		Height	50	
Radius	25				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_9		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	iMAG_SenAan_Optis -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	217, 217, 217		Flashing	No	
Circle_10					
Type	Circle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	722		Y position	264	
Width	50		Height	50	
Radius	25				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_10		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	iBND_CamOK_Allpassed -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	217, 217, 217		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	

Totally Integrated Automation Portal					
Circle_11					
Type	Circle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	722		Y position	317	
Width	50		Height	50	
Radius	25				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_11		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	AnalogeSensor_Materiaal_DB_metaal -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	217, 217, 217		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Rectangle_8					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	484		Y position	372	
Width	305		Height	50	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_8		Layer	0 - Layer_0	
Text field_9					
Type	Text field				
General					
Text	Manual controller				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	489		Y position	381	
Width	211		Height	32	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	

Totally Integrated Automation Portal					
Fit object to contents		Enabled			
Text format					
Font	Tahoma, 23px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_9		Layer	0 - Layer_0	
Switch_1					
Type	Switch				
General					
Process value			Value status ON	1	
Mode	Switch		Text ON	ON	
Text OFF	OFF		Graphic ON		
Graphic OFF					
Appearance					
Foreground color	90, 89, 107		Background color	99, 101, 115	
Inner background color ON	247, 243, 247		Inner background color OFF	247, 243, 247	
Border width	2		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Corner radius	3				
Fill pattern					
Background fill pattern	Vertical gradient		Background color gradient (fill pattern)	99, 101, 115	
Gradient 1 (fill pattern)	Enabled		Color gradient 1 (fill pattern)	132, 134, 140	
Offset gradient 1 (fill pattern)	15		Gradient 2 (fill pattern)	Enabled	
Color gradient 2 (fill pattern)	90, 89, 99		Offset gradient 2 (fill pattern)	15	
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	709		Y position	381	
Width	72		Height	32	
Fit graphic to size	Stretch graphic		Horizontal alignment of the graphic	Centered	
Vertical alignment of the graphic	Middle		Switch orientation	Left to right	
Fit object to contents	Disabled		Margin left text (layout)	0	
Margin top text (layout)	0		Margin right text (layout)	0	
Margin bottom text (layout)	0		Margin left graphic (layout)	0	
Margin top graphic (layout)	0		Margin right graphic (layout)	0	
Margin bottom graphic (layout)	0				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	

Totally Integrated Automation Portal					
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle		
Limits					
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Switch_1	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	manual_controller_enabled		
Switch_2					
Type	Switch				
General					
Process value		Value status ON	1		
Mode	Switch	Text ON	ON		
Text OFF	OFF	Graphic ON			
Graphic OFF					
Appearance					
Foreground color	90, 89, 107	Background color	99, 101, 115		
Inner background color ON	247, 243, 247	Inner background color OFF	247, 243, 247		
Border width	2	Line style	Solid		
Border color	66, 73, 82	Border background color	107, 105, 107		
Corner radius	3				
Fill pattern					
Background fill pattern	Vertical gradient	Background color gradient (fill pattern)	99, 101, 115		
Gradient 1 (fill pattern)	Enabled	Color gradient 1 (fill pattern)	132, 134, 140		
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pattern)	Enabled		
Color gradient 2 (fill pattern)	90, 89, 99	Offset gradient 2 (fill pattern)	15		
Design					
Focus width	2	Focus color	148, 182, 231		
Layout					
X position	372	Y position	325		
Width	105	Height	32		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Switch orientation	Left to right		
Fit object to contents	Disabled	Margin left text (layout)	0		
Margin top text (layout)	0	Margin right text (layout)	0		
Margin bottom text (layout)	0	Margin left graphic (layout)	0		
Margin top graphic (layout)	0	Margin right graphic (layout)	0		

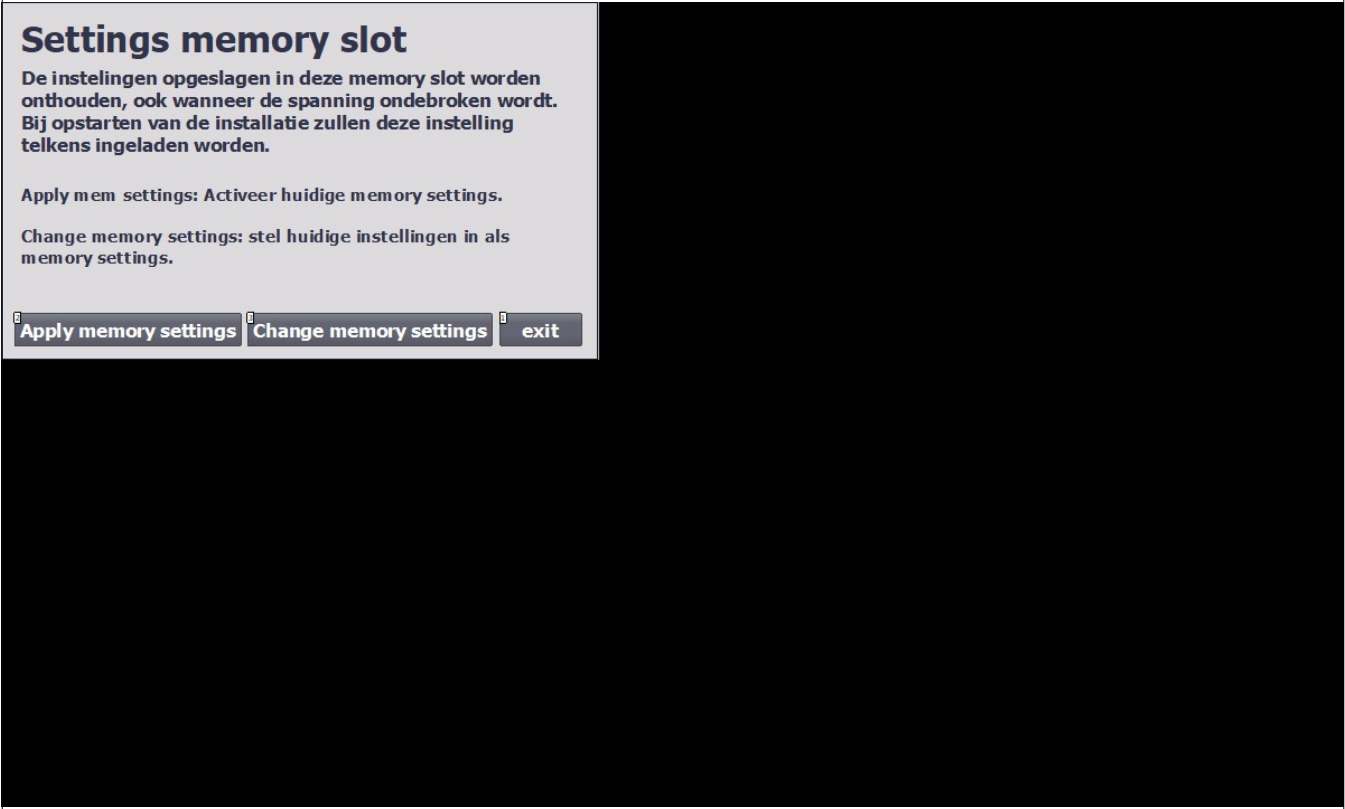
Totally Integrated Automation Portal					
Margin bottom graphic (layout)					
0					
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Limits					
Color for High limit violated	239, 97, 99		Color for Low limit violated	255, 219, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Switch_2		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Tag connection					
Property name	Process value		Tag	manual_controller_DB_hmi_zuiger	
Text field_10					
Type	Text field				
General					
Text	Zuiger				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	380		Y position	285	
Width	87		Height	34	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_10		Layer	0 - Layer_0	
Line_1					
Type	Line				
Appearance					
Line width	1		Line style	Solid	
Color	24, 28, 49		Background color	255, 255, 255	
Fill pattern	Transparent		Line-start style	Default	
Line-end style	Default		Line-end shape	Flush	

Totally Integrated Automation Portal			
Layout			
X position	364	Y position	275
Width	0	Height	97
Line start X position	364	Line start Y position	275
Line end X position	364	Line end Y position	372
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Line_1	Layer	0 - Layer_0

Screens

memory slot settings

Hardcopy of memory slot settings



General			
Name	memory slot settings	Background color	181, 182, 181
Grid color	0, 0, 0	Number	13
Template		Tooltip	
Layers			
Active layer	0		
Layer_0		Enabled	
Layer_1		Enabled	
Layer_2		Enabled	
Layer_3		Enabled	
Layer_4		Enabled	
Layer_5		Enabled	
Layer_6		Enabled	
Layer_7		Enabled	
Layer_8		Enabled	
Layer_9		Enabled	
Layer_10		Enabled	
Layer_11		Enabled	
Layer_12		Enabled	
Layer_13		Enabled	
Layer_14		Enabled	
Layer_15		Enabled	
Layer_16		Enabled	
Layer_17		Enabled	
Layer_18		Enabled	

Totally Integrated Automation Portal					
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Layer_19	Enabled
Layer_20	Enabled
Layer_21	Enabled
Layer_22	Enabled
Layer_23	Enabled
Layer_24	Enabled
Layer_25	Enabled
Layer_26	Enabled
Layer_27	Enabled
Layer_28	Enabled
Layer_29	Enabled
Layer_30	Enabled
Layer_31	Enabled

Rectangle_1

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	0	Y position	0
Width	799	Height	479
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_1	Layer	0 - Layer_0

Button_2

Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	exit	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	255, 255, 255	Background fill pattern	Vertical gradient
Corner radius (border)	2	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231

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Totally Integrated Automation Portal					
Layout					
X position	667	Y position	416		
Width	111	Height	46		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled		
Margin left text (layout)	0	Margin top text (layout)	0		
Margin right text (layout)	0	Margin bottom text (layout)	0		
Margin left graphic (layout)	0	Margin top graphic (layout)	0		
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0		
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_2		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name		Press			
Function list\ActivatePreviousScreen					
Text field_1					
Type	Text field				
General					
Text	Settings memory slot				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	24		Y position	18	
Width	521		Height	62	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 48px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				

Totally Integrated Automation Portal					
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Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	Text field_1	Layer	0 - Layer_0
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Text field_2

Type	Text field		
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General

Text	De instellingen opgeslagen in deze memory slot worden onthouden, ook wanneer de spanning ondebroke wordt. Bij opstarten van de installatie zullen deze instelling telkens ingeladen worden.		
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Appearance

Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115

Layout

X position	24	Y position	83
Width	724	Height	154
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		

Text format

Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		

Flashing

Flashing	Disabled		
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Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	Text field_2	Layer	0 - Layer_0
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Button_1

Type	Button		
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General

Mode	Text	Hotkey	None
Text OFF	Apply memory settings	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0

Appearance

Background color	255, 255, 255	Background fill pattern	Vertical gradient
Corner radius (border)	2	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107

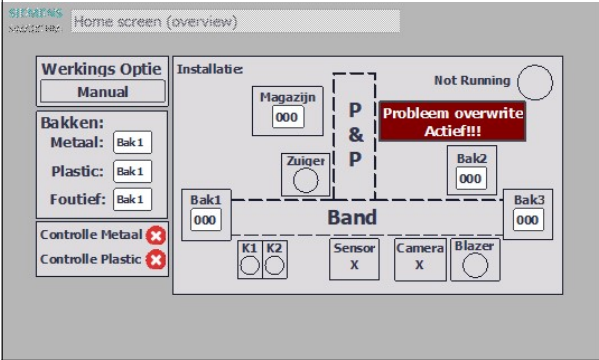
Totally Integrated Automation Portal			
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	17	Y position	416
Width	305	Height	46
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_1	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Event			
Event name	Press		
Function list\SetBitWhileKeyPressed			
Tag	ApplyMemorySettings_HMI	Bit	0
Dynamizations\Event			
Event name	Release		
Function list\ActivatePreviousScreen			
Button_3			
Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	Change memory settings	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0

Totally Integrated Automation Portal			
Appearance			
Background color	255, 255, 255	Background fill pattern	Vertical gradient
Corner radius (border)	2	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	329	Y position	416
Width	329	Height	46
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_3	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Event			
Event name	Press		
Function list\SetBitWhileKeyPressed			
Tag	ChangeMemorySettings_HMI	Bit	0
Dynamizations\Event			
Event name	Release		

Screens

Root screen

Hardcopy of Root screen



General			
Name	Root screen	Background color	181, 182, 181
Grid color	0, 0, 0	Number	1
Template	Template_1	Tooltip	
Layers			
Active layer	0		
Layer_0	Enabled		
Layer_1	Enabled		
Layer_2	Enabled		
Layer_3	Enabled		
Layer_4	Enabled		
Layer_5	Enabled		
Layer_6	Enabled		
Layer_7	Enabled		
Layer_8	Enabled		
Layer_9	Enabled		
Layer_10	Enabled		
Layer_11	Enabled		
Layer_12	Enabled		
Layer_13	Enabled		
Layer_14	Enabled		
Layer_15	Enabled		
Layer_16	Enabled		
Layer_17	Enabled		
Layer_18	Enabled		

Totally Integrated Automation Portal					
Layer_19		Enabled			
Layer_20		Enabled			
Layer_21		Enabled			
Layer_22		Enabled			
Layer_23		Enabled			
Layer_24		Enabled			
Layer_25		Enabled			
Layer_26		Enabled			
Layer_27		Enabled			
Layer_28		Enabled			
Layer_29		Enabled			
Layer_30		Enabled			
Layer_31		Enabled			
Dynamizations\Event					
Event name		Loaded			
Function list\SetTag					
Tag	Tag_ScreenNumber	Value	1		
Rectangle_4					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	229		Y position	72	
Width	524		Height	320	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_4		Layer	0 - Layer_0	
Text field_18					
Type	Text field				
General					
Text	Installatie:				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	233		Y position	77	
Width	95		Height	23	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	

Totally Integrated Automation Portal					
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_18		Layer 0 - Layer_0	
Rectangle_8					
Type		Rectangle			
Appearance					
Background color		222, 219, 222		Background fill pattern Solid	
Border width		1		Line style Solid	
Border color		24, 28, 49			
Layout					
X position		241		Y position 251	
Width		67		Height 69	
Round corner width		0		Round corner height 0	
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Rectangle_8		Layer 0 - Layer_0	
I/O field_1					
Type		I/O field			
General					
Process value				Mode Output	
Display format		Decimal		Shift decimal point 0	
Field length		3		Show leading zeros Disabled	
Format pattern		999			
Appearance					
Background color		255, 255, 255		Background fill pattern Solid	
Corner radius		3		Foreground color 49, 52, 74	
Unit				Border width 2	
Line style		Double line		Border color 66, 73, 82	
Border background color		99, 101, 115			
Characteristics					
Hidden input		Disabled			
Layout					
X position		253		Y position 276	
Width		43		Height 32	
Left margin		3		Top margin 2	
Right margin		2		Bottom margin 2	
Fit object to contents		Disabled			
Text format					
Font		Tahoma, 16px, style=Bold		Orientation Horizontal	
Horizontal alignment		Left		Vertical alignment Middle	
Line break		Disabled			
Limits					
Color for High limit violated		239, 89, 99		Color for Low limit violated 247, 162, 41	

Totally Integrated Automation Portal					
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Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	I/O field_1	Layer	0 - Layer_0
Tooltip			

Security

Authorization		Allow operator control	Enabled
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Dynamizations\Tag connection

Property name	Process value	Tag	Counter_Bak1
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Text field_7

Type

Type	Text field
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General

Text	Bak1
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Appearance

Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115

Layout

X position	251	Y position	253
Width	46	Height	23
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		

Text format

Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		

Flashing

Flashing	Disabled
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Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	Text field_7	Layer	0 - Layer_0
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Rectangle_6

Type

Type	Rectangle
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Appearance

Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Dash
Border color	24, 28, 49		

Layout

X position	306	Y position	265
Width	369	Height	48
Round corner width	0	Round corner height	0

Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	Rectangle_6	Layer	0 - Layer_0
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Totally Integrated Automation Portal			
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Dynamizations\Appearance

Tag - Cycle	Status_Band_HMI -	Data type	Range
Range	0..0	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No
Range	1..1	Foreground color	24, 28, 49
Background color	206, 255, 206	Flashing	No
Range	2..2	Foreground color	24, 28, 49
Background color	206, 255, 206	Flashing	No

Rectangle_27

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	316	Y position	319
Width	34	Height	52
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_27	Layer	0 - Layer_0

Circle_10

Type	Circle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	320	Y position	340
Width	26	Height	26
Radius	13		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Circle_10	Layer	0 - Layer_0

Dynamizations\Appearance

Tag - Cycle	master_DB_Band_K1 -	Data type	Range
Range	0..0	Foreground color	24, 28, 49
Background color	222, 219, 222	Flashing	No
Range	1..1	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No

Text field_42

Type	Text field		
General			
Text	K1		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74

Totally Integrated Automation Portal					
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	319	Y position	317		
Width	26	Height	23		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_42		Layer	0 - Layer_0	
Rectangle_28					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	349		Y position	319	
Width	34		Height	52	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_28		Layer	0 - Layer_0	
Circle_11					
Type	Circle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	353		Y position	340	
Width	26		Height	26	
Radius	13				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_11		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	master_DB_Band_K2 -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	

Totally Integrated Automation Portal					
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Background color	222, 219, 222	Flashing	No
Range	1..1	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No

Text field_43

Type	Text field		
General			
Text	K2		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	352	Y position	317
Width	26	Height	23
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_43	Layer	0 - Layer_0

Symbolic I/O field_7

Type	Symbolic I/O field		
General			
Process value	0	Bit number	0
Mode	Output	Value status ON	1
Text OFF	0	Text ON	1
Text list	Text_list_Band	Number of visible items	3
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	3D style
Border color	66, 73, 82	Border background color	99, 101, 115
Design			
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0
Alternative color	231, 231, 239		
Layout			
X position	369	Y position	271
Width	243	Height	32
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2

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Totally Integrated Automation Portal					
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Fit object to contents	Disabled	Display selection list	Disabled
Show selection field	Disabled		
Text format			
Font	Tahoma, 27px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Limits			
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Symbolic I/O field_7	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Status_Band_HMI

Text field_10

Type	Text field		
General			
Text	Magazijn		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	344	Y position	115
Width	79	Height	23
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_10	Layer	0 - Layer_0

Rectangle_9

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		

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Totally Integrated Automation Portal			
Layout			
X position	336	Y position	113
Width	95	Height	67
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_9	Layer	0 - Layer_0
I/O field_4			
Type	I/O field		
General			
Process value		Mode	Output
Display format	Decimal	Shift decimal point	0
Field length	3	Show leading zeros	Disabled
Format pattern	999		
Appearance			
Background color	255, 255, 255	Background fill pattern	Solid
Corner radius	3	Foreground color	49, 52, 74
Unit		Border width	2
Line style	Double line	Border color	66, 73, 82
Border background color	99, 101, 115		
Characteristics			
Hidden input	Disabled		
Layout			
X position	362	Y position	138
Width	44	Height	32
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Disabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Limits			
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	I/O field_4	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Counter_Magazijn
Rectangle_25			
Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid

Totally Integrated Automation Portal					
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Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	375	Y position	203
Width	66	Height	57
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_25	Layer	0 - Layer_0

Text field_41

Type	Text field		
General			
Text	Zuiger		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	374	Y position	200
Width	62	Height	23
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_41	Layer	0 - Layer_0

Circle_9

Type	Circle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	391	Y position	222
Width	34	Height	34
Radius	17		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Circle_9	Layer	0 - Layer_0

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Totally Integrated Automation Portal			
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Dynamizations\Appearance

Tag - Cycle	master_DB_Zuiger -	Data type	Range
Range	0..0	Foreground color	24, 28, 49
Background color	222, 219, 222	Flashing	No
Range	1..1	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No

Rectangle_10

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Dash
Border color	24, 28, 49		
Layout			
X position	445	Y position	95
Width	56	Height	171
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_10	Layer	0 - Layer_0

Dynamizations\Appearance

Tag - Cycle	P&P_1_DB_P&P_Actief -	Data type	Range
Range	0..0	Foreground color	24, 28, 49
Background color	222, 219, 222	Flashing	No
Range	1..1	Foreground color	24, 28, 49
Background color	206, 255, 206	Flashing	No

Text field_12

Type	Text field		
General			
Text	P & P		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	462	Y position	125
Width	26	Height	103
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 27px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_12		Layer	0 - Layer_0	
Rectangle_11					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	440		Y position	317	
Width	66		Height	56	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_11		Layer	0 - Layer_0	
Text field_11					
Type	Text field				
General					
Text	Sensor				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	443		Y position	317	
Width	60		Height	23	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_11		Layer	0 - Layer_0	
Symbolic I/O field_6					
Type	Symbolic I/O field				
General					
Process value	0		Bit number	0	
Mode	Output		Value status ON	1	

Totally Integrated Automation Portal			
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Text OFF	P	Text ON	M
Text list	Text_list_Inductieve_Sensor	Number of visible items	3
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Solid
Border color	66, 73, 82	Border background color	99, 101, 115
Design			
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0
Alternative color	231, 231, 239		
Layout			
X position	451	Y position	336
Width	45	Height	32
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Disabled	Display selection list	Disabled
Show selection field	Disabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Centered	Vertical alignment	Middle
Limits			
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Symbolic I/O field_6	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Status_Sensor_Inductief_HMI

Rectangle_12

Type	Rectangle
Appearance	
Background color	222, 219, 222
Border width	1
Border color	24, 28, 49
Layout	
X position	527
Width	70
Round corner width	0
Styles/Designs	
Use style/design	Disabled
Miscellaneous	
Name	Rectangle_12
Layer	0 - Layer_0

Text field_13

Type	Text field
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Totally Integrated Automation Portal					
General					
Text	Camera				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	527		Y position	317	
Width	68		Height	23	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_13		Layer	0 - Layer_0	
Symbolic I/O field_8					
Type	Symbolic I/O field				
General					
Process value	0		Bit number	0	
Mode	Output		Value status ON	1	
Text OFF	P		Text ON	M	
Text list	Text_list_camera		Number of visible items	3	
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Solid	
Border color	66, 73, 82		Border background color	99, 101, 115	
Design					
Foreground color of selection	255, 255, 255		Background color of selection	0, 0, 0	
Alternative color	231, 231, 239				
Layout					
X position	538		Y position	336	
Width	45		Height	32	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Disabled		Display selection list	Disabled	
Show selection field	Disabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Centered		Vertical alignment	Middle	

Totally Integrated Automation Portal					
Limits					
Color for High limit violated	239, 89, 99		Color for Low limit violated	247, 162, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Symbolic I/O field_8		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Tag connection					
Property name	Process value		Tag	Status_Camera_HMI	
Rectangle_24					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	602		Y position	317	
Width	66		Height	57	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_24		Layer	0 - Layer_0	
Text field_40					
Type	Text field				
General					
Text	Blazer				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	605		Y position	315	
Width	57		Height	23	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		

Totally Integrated Automation Portal					
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Miscellaneous

Name	Text field_40	Layer	0 - Layer_0
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Circle_8

Type	Circle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	618	Y position	336
Width	34	Height	34
Radius	17		
Styles/Designs			
Use style/design	Disabled	Style item appearance	

Miscellaneous

Name	Circle_8	Layer	0 - Layer_0
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Dynamizations\Appearance

Tag - Cycle	master_DB_Blazer -	Data type	Range
Range	0..0	Foreground color	24, 28, 49
Background color	222, 219, 222	Flashing	No
Range	1..1	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No

Rectangle_7

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	672	Y position	250
Width	67	Height	69
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	

Miscellaneous

Name	Rectangle_7	Layer	0 - Layer_0
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Text field_8

Type	Text field		
General			
Text	Bak3		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	684	Y position	253
Width	46	Height	23

Totally Integrated Automation Portal					
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_8	Layer	0 - Layer_0		
I/O field_2					
Type	I/O field				
General					
Process value		Mode	Output		
Display format	Decimal	Shift decimal point	0		
Field length	3	Show leading zeros	Disabled		
Format pattern	999				
Appearance					
Background color	255, 255, 255	Background fill pattern	Solid		
Corner radius	3	Foreground color	49, 52, 74		
Unit		Border width	2		
Line style	Double line	Border color	66, 73, 82		
Border background color	99, 101, 115				
Characteristics					
Hidden input	Disabled				
Layout					
X position	685	Y position	276		
Width	43	Height	32		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Limits					
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	I/O field_2	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Counter_Bak3		

Totally Integrated Automation Portal					
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Rectangle_5

Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	597		Y position	192	
Width	67		Height	67	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_5		Layer	0 - Layer_0	

Text field_9

Type	Text field				
General					
Text	Bak2				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	607		Y position	197	
Width	46		Height	23	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_9		Layer	0 - Layer_0	

I/O field_3

Type	I/O field				
General					
Process value			Mode	Output	
Display format	Decimal		Shift decimal point	0	
Field length	3		Show leading zeros	Disabled	
Format pattern	999				
Appearance					
Background color	255, 255, 255		Background fill pattern	Solid	

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Totally Integrated Automation Portal					
Corner radius	3	Foreground color	49, 52, 74		
Unit		Border width	2		
Line style	Double line	Border color	66, 73, 82		
Border background color	99, 101, 115				
Characteristics					
Hidden input	Disabled				
Layout					
X position	608	Y position	220		
Width	43	Height	32		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Limits					
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	I/O field_3	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Counter_Bak2		
Symbolic I/O field_5					
Type	Symbolic I/O field				
General					
Process value	0	Bit number	0		
Mode	Output	Value status ON	1		
Text OFF	0	Text ON	1		
Text list	Text_list_Status	Number of visible items	3		
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Design					
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0		
Alternative color	231, 231, 239				
Layout					
X position	519	Y position	89		
Width	165	Height	32		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled	Display selection list	Disabled		
Show selection field	Disabled				

Totally Integrated Automation Portal					
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Right		Vertical alignment	Middle	
Limits					
Color for High limit violated	239, 89, 99		Color for Low limit violated	247, 162, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Symbolic I/O field_5		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Tag connection					
Property name	Process value		Tag	Status_Instalatie_HMI	
Circle_1					
Type	Circle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	691		Y position	84	
Width	48		Height	48	
Radius	24				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Circle_1		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	Status_Instalatie_HMI -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	255, 255, 255		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Range	2..2		Foreground color	24, 28, 49	
Background color	0, 0, 255		Flashing	No	
Range	3..3		Foreground color	24, 28, 49	
Background color	255, 0, 0		Flashing	No	
Range	4..4		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	Yes	
Rectangle_17					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	47		Y position	72	
Width	177		Height	68	

Totally Integrated Automation Portal					
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Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_17	Layer	0 - Layer_0

Text field_16				
Type	Text field			
General				
Text	Werklings Optie			
Appearance				
Background color	255, 255, 255	Background fill pattern	Transparent	
Corner radius (border)	3	Foreground color	49, 52, 74	
Border width	0	Line style	Double line	
Border color	66, 73, 82	Border background color	99, 101, 115	
Layout				
X position	51	Y position	74	
Width	166	Height	29	
Left margin	3	Top margin	2	
Right margin	2	Bottom margin	2	
Fit object to contents	Enabled			
Text format				
Font	Tahoma, 21px, style=Bold		Orientation	Horizontal
Horizontal alignment	Left		Vertical alignment	Middle
Line break	Disabled			
Flashing				
Flashing	Disabled			
Styles/Designs				
Use style/design	Disabled	Style item appearance		
Miscellaneous				
Name	Text field_16	Layer	0 - Layer_0	

Symbolic I/O field_4			
Type	Symbolic I/O field		
General			
Process value	0	Bit number	0
Mode	Output	Value status ON	1
Text OFF	0	Text ON	1
Text list	Text_list_werklings_opties	Number of visible items	3
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	1	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Design			
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0
Alternative color	231, 231, 239		
Layout			
X position	52	Y position	104
Width	168	Height	31

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Totally Integrated Automation Portal					
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Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Disabled	Display selection list	Disabled
Show selection field	Disabled		
Text format			
Font	Tahoma, 19px, style=Bold	Orientation	Horizontal
Horizontal alignment	Centered	Vertical alignment	Middle
Limits			
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Symbolic I/O field_4	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Werkings_Optie

Rectangle_15

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	47	Y position	146
Width	176	Height	145
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_15	Layer	0 - Layer_0

Text field_6

Type	Text field		
General			
Text	Metaal:		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	63	Y position	174
Width	76	Height	27
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		

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Totally Integrated Automation Portal			
Text format			
Font	Tahoma, 19px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_6	Layer	0 - Layer_0
Symbolic I/O field_2			
Type	Symbolic I/O field		
General			
Process value	0	Bit number	0
Mode	Output	Value status ON	1
Text OFF	0	Text ON	1
Text list	Text_list_bakken	Number of visible items	3
Appearance			
Background color	255, 255, 255	Background fill pattern	Solid
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	2	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Design			
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0
Alternative color	231, 231, 239		
Layout			
X position	150	Y position	211
Width	53	Height	32
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Disabled	Display selection list	Disabled
Show selection field	Disabled		
Text format			
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Limits			
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Symbolic I/O field_2	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Bak_plastic
Symbolic I/O field_3			
Type	Symbolic I/O field		

Totally Integrated Automation Portal					
General					
Process value	0	Bit number	0		
Mode	Output	Value status ON	1		
Text OFF	0	Text ON	1		
Text list	Text_list_bakken	Number of visible items	3		
Appearance					
Background color	255, 255, 255	Background fill pattern	Solid		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	2	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Design					
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0		
Alternative color	231, 231, 239				
Layout					
X position	150	Y position	249		
Width	53	Height	32		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled	Display selection list	Disabled		
Show selection field	Disabled				
Text format					
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Limits					
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Symbolic I/O field_3	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Bak_foutief		
Text field_14					
Type	Text field				
General					
Text	Plastic:				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	64	Y position	212		
Width	75	Height	27		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		

Totally Integrated Automation Portal					
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Fit object to contents		Enabled			
Text format					
Font	Tahoma, 19px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_14		Layer	0 - Layer_0	

Text field_15					
Type	Text field				
General					
Text	Foutief:				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	63		Y position	250	
Width	79		Height	27	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents		Enabled			
Text format					
Font	Tahoma, 19px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_15		Layer	0 - Layer_0	

Text field_44					
Type	Text field				
General					
Text	Bakken:				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	43		Y position	146	
Width	97		Height	29	
Left margin	3		Top margin	2	

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Totally Integrated Automation Portal					
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 21 px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_44	Layer	0 - Layer_0		
Symbolic I/O field_1					
Type	Symbolic I/O field				
General					
Process value	0	Bit number	0		
Mode	Output	Value status ON	1		
Text OFF	0	Text ON	1		
Text list	Text_list_bakken	Number of visible items	3		
Appearance					
Background color	255, 255, 255	Background fill pattern	Solid		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	2	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Design					
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0		
Alternative color	231, 231, 239				
Layout					
X position	150	Y position	172		
Width	53	Height	32		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled	Display selection list	Disabled		
Show selection field	Disabled				
Text format					
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Limits					
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Symbolic I/O field_1	Layer	1 - Layer_1		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Bak_metaal		

Totally Integrated Automation Portal					
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Rectangle_16

Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	47		Y position	294	
Width	177		Height	75	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_16		Layer	0 - Layer_0	

Text field_17

Type	Text field				
General					
Text					
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	48		Y position	298	
Width	17		Height	25	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 17px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_17		Layer	1 - Layer_1	

Text field_1

Type	Text field				
General					
Text	Controlle Metaal				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	

Totally Integrated Automation Portal					
Layout					
X position	50	Y position	300		
Width	141	Height	23		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_1	Layer	0 - Layer_0		
Text field_3					
Type	Text field				
General					
Text	Controlle Plastic				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	50	Y position	333		
Width	139	Height	23		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_3	Layer	0 - Layer_0		
Graphic I/O field_1					
Type	Graphic I/O field				
General					
Process value	0	Bit number	0		
Mode	Output	Value status ON	1		
Graphic ON		Graphic OFF			
Graphic list	aan/uit				
Appearance					
Background color	173, 174, 181	Background fill pattern	Transparent		

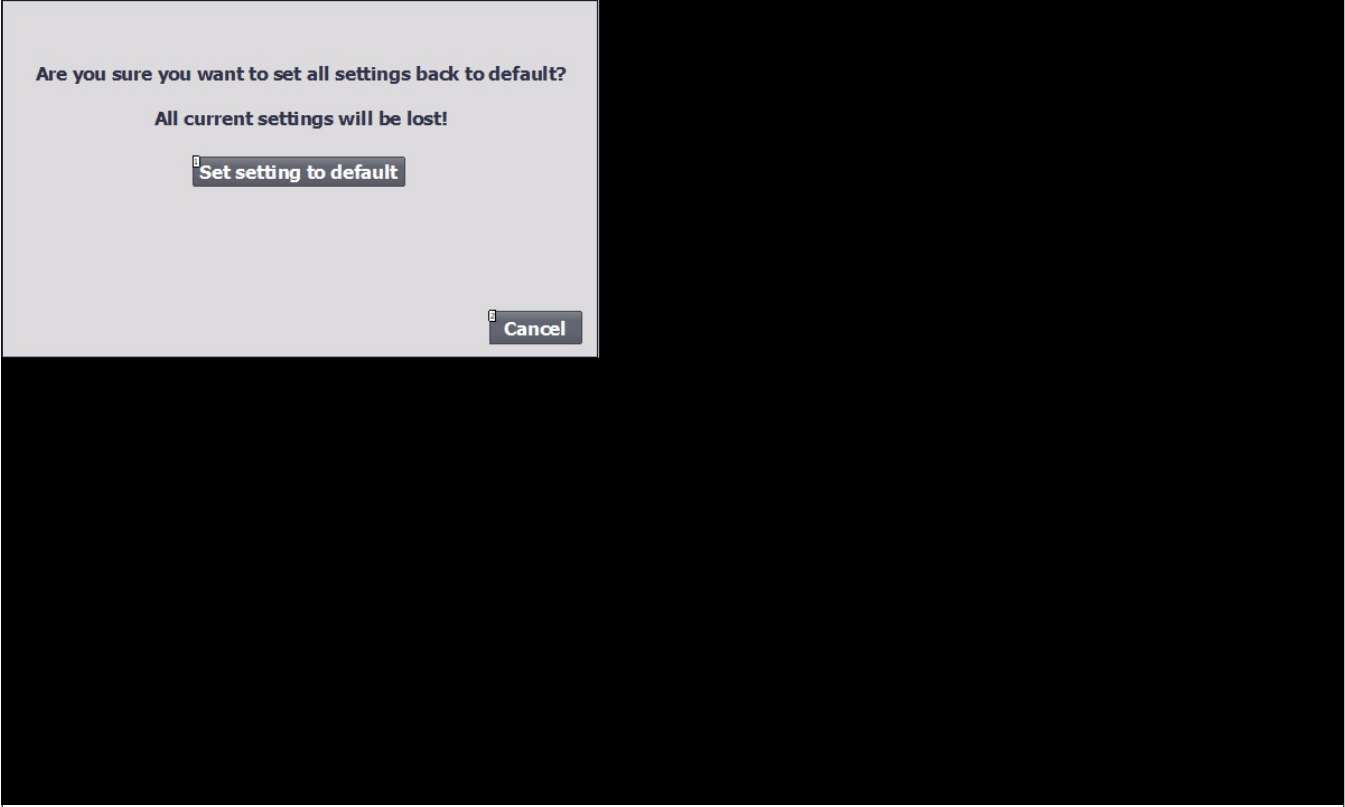
Totally Integrated Automation Portal					
Focus width	1	Focus color	255, 255, 255		
Border width	0	Line style	Solid		
Border color	0, 0, 0				
Layout					
X position	193	Y position	300		
Width	27	Height	26		
Fit embedded graphic object to screen size	Fit graphic to object size	Fit graphic to size	Stretch graphic		
Fit object to contents	Disabled				
Limits					
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41		
Miscellaneous					
Name	Graphic I/O field_1	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Controleer_Metaal		
Graphic I/O field_2					
Type	Graphic I/O field				
General					
Process value	0	Bit number	0		
Mode	Output	Value status ON	1		
Graphic ON		Graphic OFF			
Graphic list	aan/uit				
Appearance					
Background color	173, 174, 181	Background fill pattern	Transparent		
Focus width	1	Focus color	255, 255, 255		
Border width	0	Line style	Solid		
Border color	0, 0, 0				
Layout					
X position	193	Y position	332		
Width	27	Height	26		
Fit embedded graphic object to screen size	Fit graphic to object size	Fit graphic to size	Stretch graphic		
Fit object to contents	Disabled				
Limits					
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41		
Miscellaneous					
Name	Graphic I/O field_2	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Controleer_Plastic		
Text field_2					
Type	Text field				
General					
Text	Probleem overwrite Actief!!!				

Totally Integrated Automation Portal					
Appearance					
Background color	132, 0, 0		Background fill pattern	Solid	
Corner radius (border)	3		Foreground color	255, 255, 255	
Border width	3		Line style	Solid	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	505		Y position	132	
Width	199		Height	56	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 19px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Centered		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_2		Layer	0 - Layer_0	
Dynamizations\Visibility					
Tag - Cycle	Probleem_OverWrite -		Data type	Range	
Start range	0		End range	0	
Visibility	Invisible				

Screens

Set_settings_to_default screen

Hardcopy of Set_settings_to_default screen



General			
Name	Set_settings_to_default screen	Background color	181, 182, 181
Grid color	0, 0, 0	Number	5
Template		Tooltip	
Layers			
Active layer	0		
Layer_0		Enabled	
Layer_1		Enabled	
Layer_2		Enabled	
Layer_3		Enabled	
Layer_4		Enabled	
Layer_5		Enabled	
Layer_6		Enabled	
Layer_7		Enabled	
Layer_8		Enabled	
Layer_9		Enabled	
Layer_10		Enabled	
Layer_11		Enabled	
Layer_12		Enabled	
Layer_13		Enabled	
Layer_14		Enabled	
Layer_15		Enabled	
Layer_16		Enabled	
Layer_17		Enabled	
Layer_18		Enabled	

Totally Integrated Automation Portal					
Layer_19		Enabled			
Layer_20		Enabled			
Layer_21		Enabled			
Layer_22		Enabled			
Layer_23		Enabled			
Layer_24		Enabled			
Layer_25		Enabled			
Layer_26		Enabled			
Layer_27		Enabled			
Layer_28		Enabled			
Layer_29		Enabled			
Layer_30		Enabled			
Layer_31		Enabled			
Rectangle_1					
Type		Rectangle			
Appearance					
Background color		222, 219, 222		Background fill patternSolid	
Border width		1		Line styleSolid	
Border color		24, 28, 49			
Layout					
X position		0		Y position0	
Width		799		Height479	
Round corner width		0		Round corner height0	
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Rectangle_1		Layer0 - Layer_0	
Text field_1					
Type		Text field			
General					
Text		Are you sure you want to set all settings back to default? All current settings will be lost!			
Appearance					
Background color		255, 255, 255		Background fill patternTransparent	
Corner radius (border)		3		Foreground color49, 52, 74	
Border width		0		Line styleDouble line	
Border color		66, 73, 82		Border background color99, 101, 115	
Layout					
X position		43		Y position80	
Width		716		Height94	
Left margin		3		Top margin2	
Right margin		2		Bottom margin2	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 25px, style=Bold		OrientationHorizontal	
Horizontal alignment		Centered		Vertical alignmentMiddle	
Line break		Disabled			
Flashing					
Flashing		Disabled			

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_1		Layer	0 - Layer_0	
Button_1					
Type	Button				
General					
Mode	Text		Hotkey	None	
Text OFF	Set setting to default		Text ON	Text	
Text list			Graphic OFF		
Graphic ON			Graphic list		
Process value			Bit number	0	
Appearance					
Background color	49, 101, 255		Background fill pattern	Vertical gradient	
Corner radius (border)	2		Foreground color	255, 255, 255	
Border width	2		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115		Gradient 1 (fill pattern)	Enabled	
Color gradient 1 (fill pattern)	132, 134, 140		Offset gradient 1 (fill pattern)	15	
Gradient 2 (fill pattern)	Enabled		Color gradient 2 (fill pattern)	90, 89, 99	
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	256		Y position	209	
Width	285		Height	41	
Fit graphic to size	Stretch graphic		Horizontal alignment of the graphic	Centered	
Vertical alignment of the graphic	Middle		Fit object to contents	Disabled	
Margin left text (layout)	0		Margin top text (layout)	0	
Margin right text (layout)	0		Margin bottom text (layout)	0	
Margin left graphic (layout)	0		Margin top graphic (layout)	0	
Margin right graphic (layout)	0		Margin bottom graphic (layout)	0	
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_1		Layer	0 - Layer_0	
Tooltip					

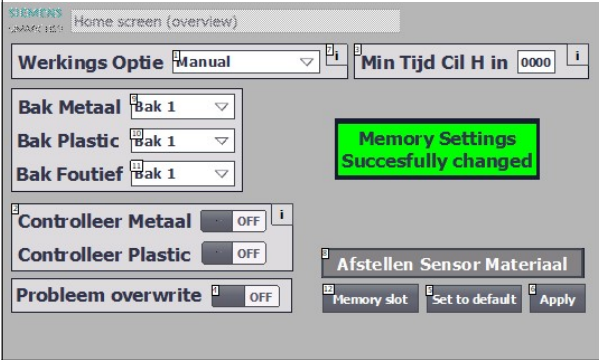
Totally Integrated Automation Portal					
Security					
Authorization				Allow operator control	Enabled
Dynamizations\Event					
Event name			Press		
Function list\SetBitWhileKeyPressed					
Tag	master_DB_SetDefaultSettings		Bit	0	
Function list\ActivatePreviousScreen					
Button_2					
Type	Button				
General					
Mode	Text		Hotkey	None	
Text OFF	Cancel		Text ON	Text	
Text list			Graphic OFF		
Graphic ON			Graphic list		
Process value			Bit number	0	
Appearance					
Background color	255, 255, 255		Background fill pattern	Vertical gradient	
Corner radius (border)	2		Foreground color	255, 255, 255	
Border width	2		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115		Gradient 1 (fill pattern)	Enabled	
Color gradient 1 (fill pattern)	132, 134, 140		Offset gradient 1 (fill pattern)	15	
Gradient 2 (fill pattern)	Enabled		Color gradient 2 (fill pattern)	90, 89, 99	
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	653		Y position	416	
Width	125		Height	46	
Fit graphic to size	Stretch graphic		Horizontal alignment of the graphic	Centered	
Vertical alignment of the graphic	Middle		Fit object to contents	Disabled	
Margin left text (layout)	0		Margin top text (layout)	0	
Margin right text (layout)	0		Margin bottom text (layout)	0	
Margin left graphic (layout)	0		Margin top graphic (layout)	0	
Margin right graphic (layout)	0		Margin bottom graphic (layout)	0	
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	

Totally Integrated Automation Portal		
Styles/Designs		
Use style/design	Disabled	Style item appearance
Miscellaneous		
Name	Button_2	Layer0 - Layer_0
Tooltip		
Security		
Authorization		Allow operator controlEnabled
Dynamizations\Event		
Event name	Press	
Function list\ActivatePreviousScreen		

Screens

Settings screen

Hardcopy of Settings screen



General			
Name	Settings screen	Background color	181, 182, 181
Grid color	0, 0, 0	Number	3
Template	Template_1	Tooltip	
Layers			
Active layer	0		
Layer_0	Enabled		
Layer_1	Enabled		
Layer_2	Enabled		
Layer_3	Enabled		
Layer_4	Enabled		
Layer_5	Enabled		
Layer_6	Enabled		
Layer_7	Enabled		
Layer_8	Enabled		
Layer_9	Enabled		
Layer_10	Enabled		
Layer_11	Enabled		
Layer_12	Enabled		
Layer_13	Enabled		
Layer_14	Enabled		
Layer_15	Enabled		
Layer_16	Enabled		
Layer_17	Enabled		
Layer_18	Enabled		

Totally Integrated Automation Portal					
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Layer_19	Enabled
Layer_20	Enabled
Layer_21	Enabled
Layer_22	Enabled
Layer_23	Enabled
Layer_24	Enabled
Layer_25	Enabled
Layer_26	Enabled
Layer_27	Enabled
Layer_28	Enabled
Layer_29	Enabled
Layer_30	Enabled
Layer_31	Enabled

Text field_27

Type	Text field			
General				
Text	Werklings Optie			
Appearance				
Background color	255, 255, 255	Background fill pattern	Transparent	
Corner radius (border)	3	Foreground color	49, 52, 74	
Border width	0	Line style	Double line	
Border color	66, 73, 82	Border background color	99, 101, 115	
Layout				
X position	19	Y position	62	
Width	200	Height	34	
Left margin	3	Top margin	2	
Right margin	2	Bottom margin	2	
Fit object to contents	Enabled			
Text format				
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle	
Line break	Disabled			
Flashing				
Flashing	Disabled			
Styles/Designs				
Use style/design	Disabled	Style item appearance		
Miscellaneous				
Name	Text field_27	Layer	0 - Layer_0	

Symbolic I/O field_4

Type	Symbolic I/O field		
General			
Process value	0	Bit number	0
Mode	Input/output	Value status ON	1
Text OFF	0	Text ON	1
Text list	Text_list_werklings_opties	Number of visible items	3
Appearance			
Background color	255, 255, 255	Background fill pattern	Solid
Corner radius (border)	0	Foreground color	49, 52, 74
Border width	2	Line style	Double line

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Totally Integrated Automation Portal					
Border color	66, 73, 82	Border background color	99, 101, 115		
Design					
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0		
Alternative color	231, 231, 239				
Layout					
X position	229	Y position	64		
Width	199	Height	32		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled	Display selection list	Enabled		
Show selection field	Enabled				
Text format					
Font	Tahoma, 20px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Limits					
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Symbolic I/O field_4	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Werking's_Optie_HMI		
Text field_28					
Type	Text field				
General					
Text	Bak Metaal				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	19	Y position	122		
Width	144	Height	34		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			

Totally Integrated Automation Portal			
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Miscellaneous			
Name	Text field_28	Layer	0 - Layer_0
Symbolic I/O field_1			
Type	Symbolic I/O field		
General			
Process value	0	Bit number	0
Mode	Input	Value status ON	1
Text OFF	0	Text ON	1
Text list	Text_list_bakken	Number of visible items	3
Appearance			
Background color	255, 255, 255	Background fill pattern	Solid
Corner radius (border)	0	Foreground color	49, 52, 74
Border width	2	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Design			
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0
Alternative color	231, 231, 239		
Layout			
X position	173	Y position	123
Width	141	Height	35
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Disabled	Display selection list	Enabled
Show selection field	Enabled		
Text format			
Font	Tahoma, 20px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Limits			
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Symbolic I/O field_1	Layer	1 - Layer_1
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Bak_metaal_HMI
Text field_1			
Type	Text field		
General			
Text	Bak Plastic		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115

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Totally Integrated Automation Portal					
Layout					
X position	18	Y position	168		
Width	142	Height	34		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_1	Layer	0 - Layer_0		
Symbolic I/O field_2					
Type	Symbolic I/O field				
General					
Process value	0	Bit number	0		
Mode	Input	Value status ON	1		
Text OFF	0	Text ON	1		
Text list	Text_list_bakken	Number of visible items	3		
Appearance					
Background color	255, 255, 255	Background fill pattern	Solid		
Corner radius (border)	0	Foreground color	49, 52, 74		
Border width	2	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Design					
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0		
Alternative color	231, 231, 239				
Layout					
X position	173	Y position	169		
Width	141	Height	34		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled	Display selection list	Enabled		
Show selection field	Enabled				
Text format					
Font	Tahoma, 20px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Limits					
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Symbolic I/O field_2	Layer	1 - Layer_1		
Tooltip					

Totally Integrated Automation Portal					
Security					
Authorization				Allow operator control	Enabled
Dynamizations\Tag connection					
Property name	Process value	Tag	Bak_plastic_HMI		
Text field_2					
Type	Text field				
General					
Text	Bak Foutief				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	17		Y position	212	
Width	148		Height	34	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 25px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_2		Layer	0 - Layer_0	
Symbolic I/O field_3					
Type	Symbolic I/O field				
General					
Process value	0		Bit number	0	
Mode	Input		Value status ON	1	
Text OFF	0		Text ON	1	
Text list	Text_list_bakken		Number of visible items	3	
Appearance					
Background color	255, 255, 255		Background fill pattern	Solid	
Corner radius (border)	0		Foreground color	49, 52, 74	
Border width	2		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Design					
Foreground color of selection	255, 255, 255		Background color of selection	0, 0, 0	
Alternative color	231, 231, 239				
Layout					
X position	173		Y position	212	
Width	141		Height	36	
Left margin	3		Top margin	2	

Totally Integrated Automation Portal					
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled	Display selection list	Enabled		
Show selection field	Enabled				
Text format					
Font	Tahoma, 20px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Limits					
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Symbolic I/O field_3	Layer	1 - Layer_1		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Bak_foutief_HMI		
Rectangle_4					
Type	Rectangle				
Appearance					
Background color	222, 219, 222	Background fill pattern	Solid		
Border width	1	Line style	Solid		
Border color	24, 28, 49				
Layout					
X position	13	Y position	56		
Width	451	Height	47		
Round corner width	0	Round corner height	0		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Rectangle_4	Layer	0 - Layer_0		
Rectangle_5					
Type	Rectangle				
Appearance					
Background color	222, 219, 222	Background fill pattern	Solid		
Border width	1	Line style	Solid		
Border color	24, 28, 49				
Layout					
X position	13	Y position	115		
Width	310	Height	140		
Round corner width	0	Round corner height	0		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Rectangle_5	Layer	0 - Layer_0		
Button_1					
Type	Button				

Totally Integrated Automation Portal			
General			
Mode	Text	Hotkey	None
Text OFF	Set to default	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	99, 101, 115	Background fill pattern	Vertical gradient
Corner radius (border)	0	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	569	Y position	379
Width	129	Height	38
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_1	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Event			
Event name	Press		
Function list\ActivateScreen			
Screen name	Set_settings_to_default screen	Object number	0

Totally Integrated Automation Portal			
Button_2			
Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	Apply	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	99, 101, 115	Background fill pattern	Vertical gradient
Corner radius (border)	0	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	707	Y position	378
Width	76	Height	39
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 16px, style=Bold		Orientation
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_2	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Event			
Event name	Press		

Totally Integrated Automation Portal			
Function list\SetBitWhileKeyPressed			
Tag	master_DB_ApplySettings	Bit	0
Button_6			
Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	i	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	99, 101, 115	Background fill pattern	Transparent
Corner radius (border)	0	Foreground color	0, 0, 0
Border width	1	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	435	Y position	56
Width	29	Height	29
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_6	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled

Totally Integrated Automation Portal					
Dynamizations\Event					
Event name		Press			
Function list\ActivateScreen					
Screen name		info_werkingsopties		Object number 0	
Group					
Type		Group			
Layout					
X position		472		Y position 56	
Width		315		Height 47	
Miscellaneous					
Name		Group		Layer 0 - Layer_0	
Group_1					
Type		Group			
Layout					
X position		14		Y position 270	
Width		377		Height 91	
Miscellaneous					
Name		Group_1		Layer 0 - Layer_0	
Rectangle_1					
Type		Rectangle			
Appearance					
Background color		222, 219, 222		Background fill pattern Solid	
Border width		1		Line style Solid	
Border color		24, 28, 49			
Layout					
X position		13		Y position 371	
Width		377		Height 46	
Round corner width		0		Round corner height 0	
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Rectangle_1		Layer 0 - Layer_0	
Switch_2					
Type		Switch			
General					
Process value				Value status ON 1	
Mode		Switch		Text ON ON	
Text OFF		OFF		Graphic ON	
Graphic OFF					
Appearance					
Foreground color		90, 89, 107		Background color 99, 101, 115	
Inner background color ON		247, 243, 247		Inner background color OFF 247, 243, 247	
Border width		2		Line style Solid	
Border color		66, 73, 82		Border background color 107, 105, 107	
Corner radius		3			

Totally Integrated Automation Portal					
Fill pattern					
Background fill pattern		Vertical gradient		Background color gradient (fill pattern)	
Gradient 1 (fill pattern)		Enabled		Color gradient 1 (fill pattern)	
Offset gradient 1 (fill pattern)		15		Gradient 2 (fill pattern)	
Color gradient 2 (fill pattern)		90, 89, 99		Offset gradient 2 (fill pattern)	
				15	
Design					
Focus width		2		Focus color	
				148, 182, 231	
Layout					
X position		282		Y position	
				379	
Width		91		Height	
				31	
Fit graphic to size		Stretch graphic		Horizontal alignment of the graphic	
				Centered	
Vertical alignment of the graphic		Middle		Switch orientation	
				Left to right	
Fit object to contents		Disabled		Margin left text (layout)	
				0	
Margin top text (layout)		0		Margin right text (layout)	
				0	
Margin bottom text (layout)		0		Margin left graphic (layout)	
				0	
Margin top graphic (layout)		0		Margin right graphic (layout)	
				0	
Margin bottom graphic (layout)		0			
Text format					
Font		Tahoma, 16px, style=Bold		Orientation	
				Horizontal	
Horizontal alignment of the text		Centered		Vertical alignment of the text	
				Middle	
Limits					
Color for High limit violated		239, 97, 99		Color for Low limit violated	
				255, 219, 41	
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Switch_2		Layer	
				0 - Layer_0	
Tooltip					
Security					
Authorization				Allow operator control	
				Enabled	
Dynamizations\Tag connection					
Property name		Process value		Tag	
				probleemoverwrite_HMI	
Text field_6					
Type		Text field			
General					
Text		Probleem overwrite			
Appearance					
Background color		255, 255, 255		Background fill pattern	
				Transparent	
Corner radius (border)		3		Foreground color	
				49, 52, 74	
Border width		0		Line style	
				Double line	
Border color		66, 73, 82		Border background color	
				99, 101, 115	

Totally Integrated Automation Portal					
Layout					
X position	17	Y position	375		
Width	253	Height	34		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 25px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_6	Layer	0 - Layer_0		
Rectangle_9					
Type	Rectangle				
Appearance					
Background color	132, 130, 132	Background fill pattern	Solid		
Border width	1	Line style	Solid		
Border color	24, 28, 49				
Layout					
X position	429	Y position	330		
Width	352	Height	40		
Round corner width	0	Round corner height	0		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Rectangle_9	Layer	0 - Layer_0		
Text field_3					
Type	Text field				
General					
Text	Afstellen Sensor Materiaal				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	255, 255, 255		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	447	Y position	335		
Width	314	Height	32		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 23px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				

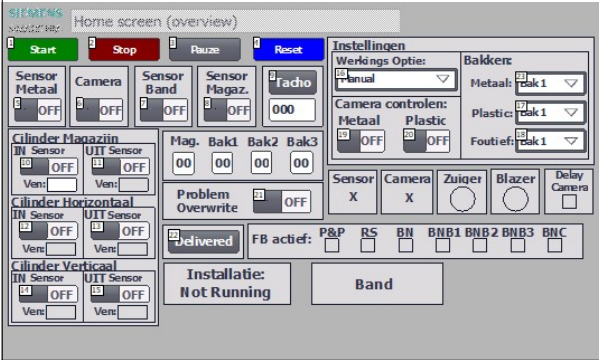
Totally Integrated Automation Portal			
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled		Style item appearance
Miscellaneous			
Name	Text field_3	Layer	0 - Layer_0
Button_8			
Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF		Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	99, 101, 115	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	255, 255, 255
Border width	3	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	429	Y position	330
Width	351	Height	41
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 23px, style=Bold		Orientation
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled		Style item appearance
Miscellaneous			
Name	Button_8	Layer	0 - Layer_0
Tooltip			

Totally Integrated Automation Portal					
Security					
Authorization				Allow operator control	Enabled
Dynamizations\Event					
Event name			Press		
Function list\ActivateScreen					
Screen name		AfstellenSensorMateriaal		Object number	0
Button_3					
Type	Button				
General					
Mode	Text		Hotkey	None	
Text OFF	Memory slot		Text ON	Text	
Text list			Graphic OFF		
Graphic ON			Graphic list		
Process value			Bit number	0	
Appearance					
Background color	99, 101, 115		Background fill pattern	Vertical gradient	
Corner radius (border)	0		Foreground color	255, 255, 255	
Border width	2		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115		Gradient 1 (fill pattern)	Enabled	
Color gradient 1 (fill pattern)	132, 134, 140		Offset gradient 1 (fill pattern)	15	
Gradient 2 (fill pattern)	Enabled		Color gradient 2 (fill pattern)	90, 89, 99	
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	430		Y position	378	
Width	129		Height	39	
Fit graphic to size	Stretch graphic		Horizontal alignment of the graphic	Centered	
Vertical alignment of the graphic	Middle		Fit object to contents	Disabled	
Margin left text (layout)	0		Margin top text (layout)	0	
Margin right text (layout)	0		Margin bottom text (layout)	0	
Margin left graphic (layout)	0		Margin top graphic (layout)	0	
Margin right graphic (layout)	0		Margin bottom graphic (layout)	0	
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		

Screens

Testing screen

Hardcopy of Testing screen



General			
Name	Testing screen	Background color	181, 182, 181
Grid color	0, 0, 0	Number	2
Template	Template_1	Tooltip	
Layers			
Active layer	0		
Layer_0		Enabled	
Layer_1		Enabled	
Layer_2		Enabled	
Layer_3		Enabled	
Layer_4		Enabled	
Layer_5		Enabled	
Layer_6		Enabled	
Layer_7		Enabled	
Layer_8		Enabled	
Layer_9		Enabled	
Layer_10		Enabled	
Layer_11		Enabled	
Layer_12		Enabled	
Layer_13		Enabled	
Layer_14		Enabled	
Layer_15		Enabled	
Layer_16		Enabled	
Layer_17		Enabled	
Layer_18		Enabled	

Totally Integrated Automation Portal			
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Layer_19	Enabled
Layer_20	Enabled
Layer_21	Enabled
Layer_22	Enabled
Layer_23	Enabled
Layer_24	Enabled
Layer_25	Enabled
Layer_26	Enabled
Layer_27	Enabled
Layer_28	Enabled
Layer_29	Enabled
Layer_30	Enabled
Layer_31	Enabled

Button_1

Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	Start	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	0, 130, 0	Background fill pattern	Solid
Corner radius (border)	3	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	8	Y position	47
Width	96	Height	32
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_1		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name		Press			
Function list\SetBitWhileKeyPressed					
Tag	start		Bit	0	
Button_2					
Type	Button				
General					
Mode	Text		Hotkey	None	
Text OFF	Stop		Text ON	Text	
Text list			Graphic OFF		
Graphic ON			Graphic list		
Process value			Bit number	0	
Appearance					
Background color	132, 0, 0		Background fill pattern	Solid	
Corner radius (border)	3		Foreground color	255, 255, 255	
Border width	2		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115		Gradient 1 (fill pattern)	Enabled	
Color gradient 1 (fill pattern)	132, 134, 140		Offset gradient 1 (fill pattern)	15	
Gradient 2 (fill pattern)	Enabled		Color gradient 2 (fill pattern)	90, 89, 99	
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	117		Y position	47	
Width	96		Height	32	
Fit graphic to size	Stretch graphic		Horizontal alignment of the graphic	Centered	
Vertical alignment of the graphic	Middle		Fit object to contents	Disabled	
Margin left text (layout)	0		Margin top text (layout)	0	
Margin right text (layout)	0		Margin bottom text (layout)	0	
Margin left graphic (layout)	0		Margin top graphic (layout)	0	
Margin right graphic (layout)	0		Margin bottom graphic (layout)	0	
Text format					
Font	Tahoma, 13px, style=Bold		Orientation	Horizontal	

Totally Integrated Automation Portal			
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_2	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Event			
Event name	Press		
Function list\SetBitWhileKeyPressed			
Tag	stop	Bit	0
Button_3			
Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	Pause	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	99, 101, 115	Background fill pattern	Vertical gradient
Corner radius (border)	3	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	225	Y position	47
Width	96	Height	32
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0

Totally Integrated Automation Portal			
Text format			
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_3	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Event			
Event name	Press		
Function list\SetBitWhileKeyPressed			
Tag	Pauze	Bit	0
Button_4			
Type	Button		
General			
Mode	Text	Hotkey	None
Text OFF	Reset	Text ON	Text
Text list		Graphic OFF	
Graphic ON		Graphic list	
Process value		Bit number	0
Appearance			
Background color	0, 0, 255	Background fill pattern	Solid
Corner radius (border)	3	Foreground color	255, 255, 255
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Fill pattern			
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99
Offset gradient 2 (fill pattern)	15		
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	337	Y position	47
Width	96	Height	32
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled
Margin left text (layout)	0	Margin top text (layout)	0
Margin right text (layout)	0	Margin bottom text (layout)	0
Margin left graphic (layout)	0	Margin top graphic (layout)	0

Totally Integrated Automation Portal					
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Margin right graphic (layout)	0	Margin bottom graphic (layout)	0
Text format			
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Button_4	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled

Dynamizations\Event	
Event name	Press

Function list\SetBitWhileKeyPressed	
Tag	Reset
Bit	0

Rectangle_1			
Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	9	Y position	85
Width	78	Height	83
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_1	Layer	0 - Layer_0

Switch_1			
Type	Switch		
General			
Process value		Value status ON	1
Mode	Switch	Text ON	ON
Text OFF	OFF	Graphic ON	
Graphic OFF			
Appearance			
Foreground color	90, 89, 107	Background color	99, 101, 115
Inner background color ON	247, 243, 247	Inner background color OFF	247, 243, 247
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Corner radius	3		
Fill pattern			
Background fill pattern	Vertical gradient	Background color gradient (fill pattern)	99, 101, 115

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Totally Integrated Automation Portal			
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Gradient 1 (fill pattern)	Enabled	Color gradient 1 (fill pattern)	132, 134, 140
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pattern)	Enabled
Color gradient 2 (fill pattern)	90, 89, 99	Offset gradient 2 (fill pattern)	15
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	17	Y position	128
Width	64	Height	33
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Switch orientation	Left to right
Fit object to contents	Disabled	Margin left text (layout)	0
Margin top text (layout)	0	Margin right text (layout)	0
Margin bottom text (layout)	0	Margin left graphic (layout)	0
Margin top graphic (layout)	0	Margin right graphic (layout)	0
Margin bottom graphic (layout)	0		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Limits			
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Switch_1	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Block_1_DB_1_Sensor_inductief_materiaal

Text field_1

Type	Text field
General	
Text	Sensor Metaal
Appearance	
Background color	255, 255, 255
Background fill pattern	Transparent
Corner radius (border)	3
Foreground color	49, 52, 74
Border width	0
Line style	Double line
Border color	66, 73, 82
Border background color	99, 101, 115
Layout	
X position	17
Y position	86

Totally Integrated Automation Portal					
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Width	61	Height	42
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_1	Layer	0 - Layer_0

Rectangle_2

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	92	Y position	85
Width	78	Height	83
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_2	Layer	0 - Layer_0

Switch_2

Type	Switch		
General			
Process value		Value status ON	1
Mode	Switch	Text ON	OK
Text OFF	OFF	Graphic ON	
Graphic OFF			
Appearance			
Foreground color	90, 89, 107	Background color	99, 101, 115
Inner background color ON	247, 243, 247	Inner background color OFF	247, 243, 247
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Corner radius	3		
Fill pattern			
Background fill pattern	Vertical gradient	Background color gradient (fill pattern)	99, 101, 115
Gradient 1 (fill pattern)	Enabled	Color gradient 1 (fill pattern)	132, 134, 140
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pattern)	Enabled
Color gradient 2 (fill pattern)	90, 89, 99	Offset gradient 2 (fill pattern)	15

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Totally Integrated Automation Portal					
Design					
Focus width	2	Focus color	148, 182, 231		
Layout					
X position	100	Y position	128		
Width	64	Height	33		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Switch orientation	Left to right		
Fit object to contents	Disabled	Margin left text (layout)	0		
Margin top text (layout)	0	Margin right text (layout)	0		
Margin bottom text (layout)	0	Margin left graphic (layout)	0		
Margin top graphic (layout)	0	Margin right graphic (layout)	0		
Margin bottom graphic (layout)	0				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle		
Limits					
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Switch_2	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Camera_goedgekeurd		
Text field_2					
Type	Text field				
General					
Text	Camera				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	96	Y position	94		
Width	68	Height	23		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				

Totally Integrated Automation Portal					
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_2		Layer	0 - Layer_0	
Rectangle_3					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	178		Y position	85	
Width	78		Height	83	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_3		Layer	0 - Layer_0	
Switch_3					
Type	Switch				
General					
Process value			Value status ON	1	
Mode	Switch		Text ON	ON	
Text OFF	OFF		Graphic ON		
Graphic OFF					
Appearance					
Foreground color	90, 89, 107		Background color	99, 101, 115	
Inner background color ON	247, 243, 247		Inner background color OFF	247, 243, 247	
Border width	2		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Corner radius	3				
Fill pattern					
Background fill pattern	Vertical gradient		Background color gradient (fill pattern)	99, 101, 115	
Gradient 1 (fill pattern)	Enabled		Color gradient 1 (fill pattern)	132, 134, 140	
Offset gradient 1 (fill pattern)	15		Gradient 2 (fill pattern)	Enabled	
Color gradient 2 (fill pattern)	90, 89, 99		Offset gradient 2 (fill pattern)	15	
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	186		Y position	128	
Width	64		Height	33	
Fit graphic to size	Stretch graphic		Horizontal alignment of the graphic	Centered	
Vertical alignment of the graphic	Middle		Switch orientation	Left to right	

Totally Integrated Automation Portal					
Fit object to contents	Disabled	Margin left text (layout)	0		
Margin top text (layout)	0	Margin right text (layout)	0		
Margin bottom text (layout)	0	Margin left graphic (layout)	0		
Margin top graphic (layout)	0	Margin right graphic (layout)	0		
Margin bottom graphic (layout)	0				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle		
Limits					
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Switch_3	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Block_1_DB_1_Sensor_optis_band		
Text field_3					
Type	Text field				
General					
Text	Sensor Band				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	186	Y position	86		
Width	60	Height	42		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_3	Layer	0 - Layer_0		

Totally Integrated Automation Portal					
Rectangle_13					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	263		Y position	85	
Width	78		Height	83	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_13		Layer	0 - Layer_0	
Switch_4					
Type	Switch				
General					
Process value			Value status ON	1	
Mode	Switch		Text ON	ON	
Text OFF	OFF		Graphic ON		
Graphic OFF					
Appearance					
Foreground color	90, 89, 107		Background color	99, 101, 115	
Inner background color ON	247, 243, 247		Inner background color OFF	247, 243, 247	
Border width	2		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Corner radius	3				
Fill pattern					
Background fill pattern	Vertical gradient		Background color gradient (fill pattern)	99, 101, 115	
Gradient 1 (fill pattern)	Enabled		Color gradient 1 (fill pattern)	132, 134, 140	
Offset gradient 1 (fill pattern)	15		Gradient 2 (fill pattern)	Enabled	
Color gradient 2 (fill pattern)	90, 89, 99		Offset gradient 2 (fill pattern)	15	
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	271		Y position	128	
Width	64		Height	33	
Fit graphic to size	Stretch graphic		Horizontal alignment of the graphic	Centered	
Vertical alignment of the graphic	Middle		Switch orientation	Left to right	
Fit object to contents	Disabled		Margin left text (layout)	0	
Margin top text (layout)	0		Margin right text (layout)	0	
Margin bottom text (layout)	0		Margin left graphic (layout)	0	
Margin top graphic (layout)	0		Margin right graphic (layout)	0	

Totally Integrated Automation Portal					
<div>Margin bottom graphic (layout)</div> <div>0</div>					
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Limits					
Color for High limit violated	239, 97, 99		Color for Low limit violated	255, 219, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Switch_4		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Tag connection					
Property name	Process value		Tag	Block_1_DB_1_Sensor_optis_magazijn	
Text field_4					
Type	Text field				
General					
Text	Sensor Magaz.				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	271		Y position	86	
Width	63		Height	42	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_4		Layer	0 - Layer_0	
Rectangle_14					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				

Totally Integrated Automation Portal					
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Layout					
X position	350	Y position	85		
Width	81	Height	82		
Round corner width	0	Round corner height	0		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Rectangle_14	Layer	0 - Layer_0		

Text field_5					
Type	Text field				
General					
Text					
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	359	Y position	106		
Width	16	Height	23		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_5	Layer	0 - Layer_0		

Button_5					
Type	Button				
General					
Mode	Text	Hotkey	None		
Text OFF	Tacho	Text ON	Text		
Text list		Graphic OFF			
Graphic ON		Graphic list			
Process value		Bit number	0		
Appearance					
Background color	99, 101, 115	Background fill pattern	Vertical gradient		
Corner radius (border)	3	Foreground color	255, 255, 255		
Border width	2	Line style	Solid		
Border color	66, 73, 82	Border background color	107, 105, 107		
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled		

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Totally Integrated Automation Portal					
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15		
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99		
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2	Focus color	148, 182, 231		
Layout					
X position	358	Y position	91		
Width	65	Height	33		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled		
Margin left text (layout)	0	Margin top text (layout)	0		
Margin right text (layout)	0	Margin bottom text (layout)	0		
Margin left graphic (layout)	0	Margin top graphic (layout)	0		
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0		
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Button_5	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Event					
Event name		Press			
Function list\SetBitWhileKeyPressed					
Tag	Block_1_DB_1_Sensor_inductief_tacho	Bit	0		
I/O field_5					
Type	I/O field				
General					
Process value		Mode	Output		
Display format	Decimal	Shift decimal point	0		
Field length	3	Show leading zeros	Disabled		
Format pattern	999				
Appearance					
Background color	255, 255, 255	Background fill pattern	Solid		
Corner radius	3	Foreground color	49, 52, 74		
Unit		Border width	2		
Line style	Double line	Border color	66, 73, 82		
Border background color	99, 101, 115				

Totally Integrated Automation Portal					
Characteristics					
Hidden input	Disabled				
Layout					
X position	358		Y position	128	
Width	64		Height	32	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Disabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Limits					
Color for High limit violated	239, 89, 99		Color for Low limit violated	247, 162, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	I/O field_5		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Tag connection					
Property name	Process value		Tag	Counter_Tachogenerator	
Rectangle_26					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	9		Y position	170	
Width	202		Height	265	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_26		Layer	0 - Layer_0	
Text field_19					
Type	Text field				
General					
Text	Cilinder Magazijn				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	7		Y position	170	

Totally Integrated Automation Portal					
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Width	152	Height	23
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_19	Layer	0 - Layer_0

Rectangle_18

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	14	Y position	189
Width	97	Height	70
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_18	Layer	0 - Layer_0

Switch_7

Type	Switch		
General			
Process value		Value status ON	1
Mode	Switch	Text ON	ON
Text OFF	OFF	Graphic ON	
Graphic OFF			
Appearance			
Foreground color	90, 89, 107	Background color	99, 101, 115
Inner background color ON	247, 243, 247	Inner background color OFF	247, 243, 247
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Corner radius	3		
Fill pattern			
Background fill pattern	Vertical gradient	Background color gradient (fill pattern)	99, 101, 115
Gradient 1 (fill pattern)	Enabled	Color gradient 1 (fill pattern)	132, 134, 140
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pattern)	Enabled
Color gradient 2 (fill pattern)	90, 89, 99	Offset gradient 2 (fill pattern)	15

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Totally Integrated Automation Portal			
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	25	Y position	208
Width	79	Height	25
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Switch orientation	Left to right
Fit object to contents	Disabled	Margin left text (layout)	0
Margin top text (layout)	0	Margin right text (layout)	0
Margin bottom text (layout)	0	Margin left graphic (layout)	0
Margin top graphic (layout)	0	Margin right graphic (layout)	0
Margin bottom graphic (layout)	0		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Limits			
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Switch_7	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Event			
Event name	Switch ON		
Function list\SetTag			
Tag	Cil_Magazijn_in	Value	1
Dynamizations\Event			
Event name	Switch OFF		
Function list\SetTag			
Tag	Cil_Magazijn_in	Value	0
Text field_20			
Type	Text field		
General			
Text	IN		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line

Totally Integrated Automation Portal					
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Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	13	Y position	187
Width	24	Height	23
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_20	Layer	0 - Layer_0

Text field_22

Type	Text field
General	
Text	Sensor
Appearance	
Background color	255, 255, 255
Corner radius (border)	3
Border width	0
Border color	66, 73, 82
Background fill pattern	Transparent
Foreground color	49, 52, 74
Line style	Double line
Border background color	99, 101, 115
Layout	
X position	37
Width	50
Left margin	3
Right margin	2
Fit object to contents	Enabled
Text format	
Font	Tahoma, 13px, style=Bold
Horizontal alignment	Left
Line break	Disabled
Flashing	
Flashing	Disabled
Styles/Designs	
Use style/design	Disabled
Style item appearance	
Miscellaneous	
Name	Text field_22
Layer	0 - Layer_0

Text field_23

Type	Text field
General	
Text	Ven:
Appearance	
Background color	255, 255, 255
Corner radius (border)	3
Background fill pattern	Transparent
Foreground color	49, 52, 74

Totally Integrated Automation Portal					
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	27	Y position	234		
Width	35	Height	20		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 13px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_23		Layer	0 - Layer_0	
Rectangle_4					
Type	Rectangle				
Appearance					
Background color	255, 255, 255		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	61		Y position	236	
Width	40		Height	18	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_4		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	Block_1_DB_1_Ven_Magazijn_in -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	255, 255, 255		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Rectangle_5					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	110		Y position	189	
Width	97		Height	70	
Round corner width	0		Round corner height	0	

Totally Integrated Automation Portal			
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_5	Layer	0 - Layer_0
Switch_5			
Type	Switch		
General			
Process value		Value status ON	1
Mode	Switch	Text ON	ON
Text OFF	OFF	Graphic ON	
Graphic OFF			
Appearance			
Foreground color	90, 89, 107	Background color	99, 101, 115
Inner background color ON	247, 243, 247	Inner background color OFF	247, 243, 247
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Corner radius	3		
Fill pattern			
Background fill pattern	Vertical gradient	Background color gradient (fill pattern)	99, 101, 115
Gradient 1 (fill pattern)	Enabled	Color gradient 1 (fill pattern)	132, 134, 140
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pattern)	Enabled
Color gradient 2 (fill pattern)	90, 89, 99	Offset gradient 2 (fill pattern)	15
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	121	Y position	208
Width	79	Height	25
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Switch orientation	Left to right
Fit object to contents	Disabled	Margin left text (layout)	0
Margin top text (layout)	0	Margin right text (layout)	0
Margin bottom text (layout)	0	Margin left graphic (layout)	0
Margin top graphic (layout)	0	Margin right graphic (layout)	0
Margin bottom graphic (layout)	0		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Limits			
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	

Totally Integrated Automation Portal					
Miscellaneous					
Name	Switch_5	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Block_1_DB_1_Cil_Magazijn_uit		
Text field_6					
Type	Text field				
General					
Text	UIT				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	109	Y position	187		
Width	35	Height	23		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_6	Layer	0 - Layer_0		
Text field_7					
Type	Text field				
General					
Text	Sensor				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	141	Y position	189		
Width	50	Height	20		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 13px, style=Bold		Orientation	Horizontal	

Totally Integrated Automation Portal					
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Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_7	Layer	0 - Layer_0

Text field_8

Type	Text field		
General			
Text	Ven:		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	123	Y position	234
Width	35	Height	20
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_8	Layer	0 - Layer_0

Rectangle_6

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	157	Y position	236
Width	40	Height	18
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_6	Layer	0 - Layer_0
Dynamizations\Appearance			
Tag - Cycle	Block_1_DB_1_Ven_Magazijn_uit -	Data type	Range

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Totally Integrated Automation Portal			
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Range	0..0	Foreground color	24, 28, 49
Background color	255, 255, 255	Flashing	No
Range	1..1	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No

Rectangle_7

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	13	Y position	275
Width	97	Height	70
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_7	Layer	0 - Layer_0

Switch_6

Type	Switch		
General			
Process value		Value status ON	1
Mode	Switch	Text ON	ON
Text OFF	OFF	Graphic ON	
Graphic OFF			
Appearance			
Foreground color	90, 89, 107	Background color	99, 101, 115
Inner background color ON	247, 243, 247	Inner background color OFF	247, 243, 247
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Corner radius	3		
Fill pattern			
Background fill pattern	Vertical gradient	Background color gradient (fill pattern)	99, 101, 115
Gradient 1 (fill pattern)	Enabled	Color gradient 1 (fill pattern)	132, 134, 140
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pattern)	Enabled
Color gradient 2 (fill pattern)	90, 89, 99	Offset gradient 2 (fill pattern)	15
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	24	Y position	294
Width	79	Height	25
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Switch orientation	Left to right
Fit object to contents	Disabled	Margin left text (layout)	0

Totally Integrated Automation Portal					
Margin top text (layout)	0	Margin right text (layout)	0		
Margin bottom text (layout)	0	Margin left graphic (layout)	0		
Margin top graphic (layout)	0	Margin right graphic (layout)	0		
Margin bottom graphic (layout)	0				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle		
Limits					
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Switch_6	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Cil_horizontaal_in		
Text field_9					
Type	Text field				
General					
Text	IN				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	12	Y position	273		
Width	24	Height	23		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_9	Layer	0 - Layer_0		
Text field_10					
Type	Text field				

Totally Integrated Automation Portal					
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General					
Text		Sensor			
Appearance					
Background color		255, 255, 255		Background fill pattern	
Corner radius (border)		3		Foreground color	
Border width		0		Line style	
Border color		66, 73, 82		Border background color	
				99, 101, 115	
Layout					
X position		36		Y position	
Width		50		Height	
Left margin		3		Top margin	
Right margin		2		Bottom margin	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 13px, style=Bold		Orientation	
Horizontal alignment		Left		Vertical alignment	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_10		Layer	
				0 - Layer_0	
Text field_11					
Type		Text field			
General					
Text		Ven:			
Appearance					
Background color		255, 255, 255		Background fill pattern	
Corner radius (border)		3		Foreground color	
Border width		0		Line style	
Border color		66, 73, 82		Border background color	
				99, 101, 115	
Layout					
X position		26		Y position	
Width		35		Height	
Left margin		3		Top margin	
Right margin		2		Bottom margin	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 13px, style=Bold		Orientation	
Horizontal alignment		Left		Vertical alignment	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_11		Layer	
				0 - Layer_0	

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Totally Integrated Automation Portal					
Rectangle_8					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	60		Y position	322	
Width	40		Height	18	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_8		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	Block_1_DB_1_Ven_horizontaal_in -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	255, 255, 255		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Rectangle_9					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	109		Y position	275	
Width	97		Height	70	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_9		Layer	0 - Layer_0	
Switch_8					
Type	Switch				
General					
Process value			Value status ON	1	
Mode	Switch		Text ON	ON	
Text OFF	OFF		Graphic ON		
Graphic OFF					
Appearance					
Foreground color	90, 89, 107		Background color	99, 101, 115	
Inner background color ON	247, 243, 247		Inner background color OFF	247, 243, 247	
Border width	2		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Corner radius	3				

Totally Integrated Automation Portal					
Fill pattern					
Background fill pattern		Vertical gradient		Background color gradient (fill pattern)	
Gradient 1 (fill pattern)		Enabled		Color gradient 1 (fill pattern)	
Offset gradient 1 (fill pattern)		15		Gradient 2 (fill pattern)	
Color gradient 2 (fill pattern)		90, 89, 99		Offset gradient 2 (fill pattern)	
				15	
Design					
Focus width		2		Focus color	
				148, 182, 231	
Layout					
X position		120		Y position	
Width		79		Height	
Fit graphic to size		Stretch graphic		Horizontal alignment of the graphic	
Vertical alignment of the graphic		Middle		Switch orientation	
Fit object to contents		Disabled		Left to right	
Margin top text (layout)		0		Margin left text (layout)	
Margin bottom text (layout)		0		Margin right text (layout)	
Margin top graphic (layout)		0		Margin left graphic (layout)	
Margin bottom graphic (layout)		0		Margin right graphic (layout)	
Text format					
Font		Tahoma, 16px, style=Bold		Orientation	
Horizontal alignment of the text		Centered		Horizontal	
				Vertical alignment of the text	
				Middle	
Limits					
Color for High limit violated		239, 97, 99		Color for Low limit violated	
				255, 219, 41	
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Switch_8		Layer	
Tooltip				0 - Layer_0	
Security					
Authorization				Allow operator control	
				Enabled	
Dynamizations\Tag connection					
Property name		Process value		Tag	
				Cil_horizontaal_uit	
Text field_12					
Type		Text field			
General					
Text		UIT			
Appearance					
Background color		255, 255, 255		Background fill pattern	
Corner radius (border)		3		Transparent	
Border width		0		Foreground color	
Border color		66, 73, 82		49, 52, 74	
				Line style	
				Double line	
				Border background color	
				99, 101, 115	

Totally Integrated Automation Portal					
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Layout					
X position	108	Y position	273		
Width	35	Height	23		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_12	Layer	0 - Layer_0		

Text field_13					
Type	Text field				
General					
Text	Sensor				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	140	Y position	275		
Width	50	Height	20		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_13	Layer	0 - Layer_0		

Text field_14					
Type	Text field				
General					
Text	Ven:				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		

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Totally Integrated Automation Portal					
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	122	Y position	320		
Width	35	Height	20		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_14	Layer	0 - Layer_0		
Rectangle_10					
Type	Rectangle				
Appearance					
Background color	222, 219, 222	Background fill pattern	Solid		
Border width	1	Line style	Solid		
Border color	24, 28, 49				
Layout					
X position	156	Y position	322		
Width	40	Height	18		
Round corner width	0	Round corner height	0		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Rectangle_10	Layer	0 - Layer_0		
Dynamizations\Appearance					
Tag - Cycle	Block_1_DB_1_Ven_horizontaal_uit -	Data type	Range		
Range	0..0	Foreground color	24, 28, 49		
Background color	255, 255, 255	Flashing	No		
Range	1..1	Foreground color	24, 28, 49		
Background color	0, 255, 0	Flashing	No		
Text field_15					
Type	Text field				
General					
Text	Cilinder Horizontaal				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	11	Y position	256		
Width	168	Height	23		

Totally Integrated Automation Portal					
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Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_15	Layer	0 - Layer_0

Rectangle_11

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	13	Y position	360
Width	97	Height	70
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_11	Layer	0 - Layer_0

Switch_9

Type	Switch		
General			
Process value		Value status ON	1
Mode	Switch	Text ON	ON
Text OFF	OFF	Graphic ON	
Graphic OFF			
Appearance			
Foreground color	90, 89, 107	Background color	99, 101, 115
Inner background color ON	247, 243, 247	Inner background color OFF	247, 243, 247
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Corner radius	3		
Fill pattern			
Background fill pattern	Vertical gradient	Background color gradient (fill pattern)	99, 101, 115
Gradient 1 (fill pattern)	Enabled	Color gradient 1 (fill pattern)	132, 134, 140
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pattern)	Enabled
Color gradient 2 (fill pattern)	90, 89, 99	Offset gradient 2 (fill pattern)	15
Design			
Focus width	2	Focus color	148, 182, 231

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Totally Integrated Automation Portal					
Layout					
X position	24	Y position	379		
Width	79	Height	25		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Switch orientation	Left to right		
Fit object to contents	Disabled	Margin left text (layout)	0		
Margin top text (layout)	0	Margin right text (layout)	0		
Margin bottom text (layout)	0	Margin left graphic (layout)	0		
Margin top graphic (layout)	0	Margin right graphic (layout)	0		
Margin bottom graphic (layout)	0				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle		
Limits					
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Switch_9	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Block_1_DB_1_Cil_verticaal_in		
Text field_16					
Type	Text field				
General					
Text	IN				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	12	Y position	358		
Width	24	Height	23		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				

Totally Integrated Automation Portal					
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Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	Text field_16	Layer	0 - Layer_0
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Text field_17

Type	Text field		
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General

Text	Sensor		
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Appearance

Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115

Layout

X position	36	Y position	360
Width	50	Height	20
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		

Text format

Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		

Flashing

Flashing	Disabled		
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Styles/Designs

Use style/design	Disabled	Style item appearance	
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Miscellaneous

Name	Text field_17	Layer	0 - Layer_0
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Text field_18

General

Text	Ven:		
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Appearance

Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115

Layout

X position	26	Y position	405
Width	35	Height	20
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		

Text format

Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		

Totally Integrated Automation Portal					
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_18		Layer	0 - Layer_0	
Rectangle_12					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	60		Y position	407	
Width	40		Height	18	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_12		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	Block_1_DB_1_Ven_Verticaal_in -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	255, 255, 255		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Rectangle_15					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	109		Y position	360	
Width	97		Height	70	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_15		Layer	0 - Layer_0	
Switch_10					
Type	Switch				
General					
Process value			Value status ON	1	
Mode	Switch		Text ON	ON	
Text OFF	OFF		Graphic ON		
Graphic OFF					
Appearance					
Foreground color	90, 89, 107		Background color	99, 101, 115	

Totally Integrated Automation Portal			
Inner background color ON	247, 243, 247	Inner background color OFF	247, 243, 247
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Corner radius	3		
Fill pattern			
Background fill pattern	Vertical gradient	Background color gradient (fill pattern)	99, 101, 115
Gradient 1 (fill pattern)	Enabled	Color gradient 1 (fill pattern)	132, 134, 140
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pattern)	Enabled
Color gradient 2 (fill pattern)	90, 89, 99	Offset gradient 2 (fill pattern)	15
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	120	Y position	379
Width	79	Height	25
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Switch orientation	Left to right
Fit object to contents	Disabled	Margin left text (layout)	0
Margin top text (layout)	0	Margin right text (layout)	0
Margin bottom text (layout)	0	Margin left graphic (layout)	0
Margin top graphic (layout)	0	Margin right graphic (layout)	0
Margin bottom graphic (layout)	0		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Limits			
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Switch_10	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Block_1_DB_1_Cil_verticaal_uit
Text field_21			
Type	Text field		
General			
Text	UIT		

Totally Integrated Automation Portal			
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	108	Y position	358
Width	35	Height	23
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_21	Layer	0 - Layer_0
Text field_24			
Type	Text field		
General			
Text	Sensor		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	141	Y position	360
Width	50	Height	20
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_24	Layer	0 - Layer_0
Text field_25			
Type	Text field		

Totally Integrated Automation Portal					
General					
Text		Ven:			
Appearance					
Background color		255, 255, 255		Background fill pattern	
				Transparent	
Corner radius (border)		3		Foreground color	
				49, 52, 74	
Border width		0		Line style	
				Double line	
Border color		66, 73, 82		Border background color	
				99, 101, 115	
Layout					
X position		122		Y position	
				405	
Width		35		Height	
				20	
Left margin		3		Top margin	
				2	
Right margin		2		Bottom margin	
				2	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 13px, style=Bold		Orientation	
				Horizontal	
Horizontal alignment		Left		Vertical alignment	
				Middle	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_25		Layer	
				0 - Layer_0	
Rectangle_16					
Type		Rectangle			
Appearance					
Background color		222, 219, 222		Background fill pattern	
				Solid	
Border width		1		Line style	
				Solid	
Border color		24, 28, 49			
Layout					
X position		156		Y position	
				407	
Width		40		Height	
				18	
Round corner width		0		Round corner height	
				0	
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Rectangle_16		Layer	
				0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle		Block_1_DB_1_Ven_verticaal_uit -		Data type	
				Range	
Range		0..0		Foreground color	
				24, 28, 49	
Background color		255, 255, 255		Flashing	
				No	
Range		1..1		Foreground color	
				24, 28, 49	
Background color		0, 255, 0		Flashing	
				No	
Text field_26					
Type		Text field			
General					
Text		Cilinder Verticaal			
Appearance					
Background color		255, 255, 255		Background fill pattern	
				Transparent	

Totally Integrated Automation Portal					
Corner radius (border)		3	Foreground color	49, 52, 74	
Border width		0	Line style	Double line	
Border color		66, 73, 82	Border background color	99, 101, 115	
Layout					
X position		11	Y position	341	
Width		146	Height	23	
Left margin		3	Top margin	2	
Right margin		2	Bottom margin	2	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 16px, style=Bold		Orientation	Horizontal
Horizontal alignment		Left	Vertical alignment	Middle	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_26	Layer	0 - Layer_0	
Rectangle_20					
Type		Rectangle			
Appearance					
Background color		222, 219, 222		Background fill pattern	Solid
Border width		1		Line style	Solid
Border color		24, 28, 49			
Layout					
X position		436		Y position	46
Width		359		Height	173
Round corner width		0		Round corner height	0
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Rectangle_20	Layer	0 - Layer_0	
Rectangle_17					
Type		Rectangle			
Appearance					
Background color		222, 219, 222		Background fill pattern	Solid
Border width		1		Line style	Solid
Border color		24, 28, 49			
Layout					
X position		443		Y position	66
Width		173		Height	61
Round corner width		0		Round corner height	0
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Rectangle_17	Layer	0 - Layer_0	

Totally Integrated Automation Portal					
Text field_27					
Type	Text field				
General					
Text	Werkings Optie:				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	445		Y position	67	
Width	126		Height	22	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 15px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_27		Layer	0 - Layer_0	
Symbolic I/O field_4					
Type	Symbolic I/O field				
General					
Process value	0		Bit number	0	
Mode	Input/output		Value status ON	1	
Text OFF	0		Text ON	1	
Text list	Text_list_werking_opties		Number of visible items	3	
Appearance					
Background color	255, 255, 255		Background fill pattern	Solid	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	4		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Design					
Foreground color of selection	255, 255, 255		Background color of selection	0, 0, 0	
Alternative color	231, 231, 239				
Layout					
X position	447		Y position	88	
Width	165		Height	31	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Disabled		Display selection list	Enabled	
Show selection field	Enabled				
Text format					
Font	Tahoma, 13px, style=Bold		Orientation	Horizontal	

Totally Integrated Automation Portal					
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Horizontal alignment	Left	Vertical alignment	Middle
Limits			
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Symbolic I/O field_4	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Werkings_Optie

Rectangle_19

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	615	Y position	66
Width	172	Height	145
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_19	Layer	0 - Layer_0

Text field_28

Type	Text field		
General			
Text	Metaal:		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	626	Y position	97
Width	61	Height	22
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 15px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		

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Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_28		Layer	0 - Layer_0	
Symbolic I/O field_2					
Type	Symbolic I/O field				
General					
Process value	0		Bit number	0	
Mode	Input		Value status ON	1	
Text OFF	0		Text ON	1	
Text list	Text_list_bakken		Number of visible items	3	
Appearance					
Background color	255, 255, 255		Background fill pattern	Solid	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	4		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Design					
Foreground color of selection	255, 255, 255		Background color of selection	0, 0, 0	
Alternative color	231, 231, 239				
Layout					
X position	688		Y position	132	
Width	96		Height	32	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Disabled		Display selection list	Enabled	
Show selection field	Enabled				
Text format					
Font	Tahoma, 13px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Limits					
Color for High limit violated	239, 89, 99		Color for Low limit violated	247, 162, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Symbolic I/O field_2		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Tag connection					
Property name	Process value		Tag	Bak_plastic	
Symbolic I/O field_3					
Type	Symbolic I/O field				
General					
Process value	0		Bit number	0	
Mode	Input		Value status ON	1	
Text OFF	0		Text ON	1	
Text list	Text_list_bakken		Number of visible items	3	

Totally Integrated Automation Portal					
Appearance					
Background color	255, 255, 255	Background fill pattern	Solid		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	4	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Design					
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0		
Alternative color	231, 231, 239				
Layout					
X position	688	Y position	170		
Width	96	Height	32		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled	Display selection list	Enabled		
Show selection field	Enabled				
Text format					
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Limits					
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Symbolic I/O field_3	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Bak_foutief		
Text field_29					
Type	Text field				
General					
Text	Plastic:				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	627	Y position	137		
Width	61	Height	22		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 15px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				

Totally Integrated Automation Portal					
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_29		Layer	0 - Layer_0	
Text field_30					
Type	Text field				
General					
Text	Foutief:				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	626		Y position	175	
Width	63		Height	22	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 15px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_30		Layer	0 - Layer_0	
Text field_44					
Type	Text field				
General					
Text	Bakken:				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	611		Y position	65	
Width	77		Height	23	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	

Totally Integrated Automation Portal			
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_44	Layer	0 - Layer_0
Rectangle_21			
Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	443	Y position	126
Width	173	Height	85
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_21	Layer	0 - Layer_0
Text field_31			
Type	Text field		
General			
Text	Instellingen		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	441	Y position	46
Width	102	Height	23
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_31	Layer	0 - Layer_0
Text field_32			
Type	Text field		

Totally Integrated Automation Portal					
General					
Text		Camera controlen:			
Appearance					
Background color		255, 255, 255		Background fill pattern	
Corner radius (border)		3		Foreground color	
Border width		0		Line style	
Border color		66, 73, 82		Border background color	
				99, 101, 115	
Layout					
X position		444		Y position	
Width		156		Height	
Left margin		3		Top margin	
Right margin		2		Bottom margin	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 16px, style=Bold		Orientation	
Horizontal alignment		Left		Vertical alignment	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_32		Layer	
				0 - Layer_0	
Text field_33					
Type		Text field			
General					
Text		Metaal Plastic			
Appearance					
Background color		255, 255, 255		Background fill pattern	
Corner radius (border)		3		Foreground color	
Border width		0		Line style	
Border color		66, 73, 82		Border background color	
				99, 101, 115	
Layout					
X position		448		Y position	
Width		150		Height	
Left margin		3		Top margin	
Right margin		2		Bottom margin	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 16px, style=Bold		Orientation	
Horizontal alignment		Left		Vertical alignment	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_33		Layer	
				0 - Layer_0	

Totally Integrated Automation Portal			
Switch_11			
Type	Switch		
General			
Process value		Value status ON	1
Mode	Switch	Text ON	ON
Text OFF	OFF	Graphic ON	
Graphic OFF			
Appearance			
Foreground color	90, 89, 107	Background color	99, 101, 115
Inner background color ON	247, 243, 247	Inner background color OFF	247, 243, 247
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Corner radius	3		
Fill pattern			
Background fill pattern	Vertical gradient	Background color gradient (fill pattern)	99, 101, 115
Gradient 1 (fill pattern)	Enabled	Color gradient 1 (fill pattern)	132, 134, 140
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pattern)	Enabled
Color gradient 2 (fill pattern)	90, 89, 99	Offset gradient 2 (fill pattern)	15
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	450	Y position	170
Width	64	Height	32
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Switch orientation	Left to right
Fit object to contents	Disabled	Margin left text (layout)	0
Margin top text (layout)	0	Margin right text (layout)	0
Margin bottom text (layout)	0	Margin left graphic (layout)	0
Margin top graphic (layout)	0	Margin right graphic (layout)	0
Margin bottom graphic (layout)	0		
Text format			
Font	Tahoma, 16px, style=Bold		Orientation
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Limits			
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Switch_11	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled

Totally Integrated Automation Portal			
Dynamizations\Tag connection			
Property name	Process value	Tag	Controleer_Metaal
Switch_12			
Type	Switch		
General			
Process value		Value status ON	1
Mode	Switch	Text ON	ON
Text OFF	OFF	Graphic ON	
Graphic OFF			
Appearance			
Foreground color	90, 89, 107	Background color	99, 101, 115
Inner background color ON	247, 243, 247	Inner background color OFF	247, 243, 247
Border width	2	Line style	Solid
Border color	66, 73, 82	Border background color	107, 105, 107
Corner radius	3		
Fill pattern			
Background fill pattern	Vertical gradient	Background color gradient (fill pattern)	99, 101, 115
Gradient 1 (fill pattern)	Enabled	Color gradient 1 (fill pattern)	132, 134, 140
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pattern)	Enabled
Color gradient 2 (fill pattern)	90, 89, 99	Offset gradient 2 (fill pattern)	15
Design			
Focus width	2	Focus color	148, 182, 231
Layout			
X position	538	Y position	170
Width	64	Height	32
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
Vertical alignment of the graphic	Middle	Switch orientation	Left to right
Fit object to contents	Disabled	Margin left text (layout)	0
Margin top text (layout)	0	Margin right text (layout)	0
Margin bottom text (layout)	0	Margin left graphic (layout)	0
Margin top graphic (layout)	0	Margin right graphic (layout)	0
Margin bottom graphic (layout)	0		
Text format			
Font	Tahoma, 16px, style=Bold		Orientation
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle
Limits			
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Switch_12	Layer	0 - Layer_0
Tooltip			

Totally Integrated Automation Portal					
Security					
Authorization				Allow operator control	Enabled
Dynamizations\Tag connection					
Property name	Process value		Tag	Controleer_Plastic	
Rectangle_22					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	216		Y position	242	
Width	216		Height	50	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_22		Layer	0 - Layer_0	
Switch_13					
Type	Switch				
General					
Process value			Value status ON	1	
Mode	Switch		Text ON	ON	
Text OFF	OFF		Graphic ON		
Graphic OFF					
Appearance					
Foreground color	90, 89, 107		Background color	99, 101, 115	
Inner background color ON	247, 243, 247		Inner background color OFF	247, 243, 247	
Border width	2		Line style	Solid	
Border color	66, 73, 82		Border background color	107, 105, 107	
Corner radius	3				
Fill pattern					
Background fill pattern	Vertical gradient		Background color gradient (fill pattern)	99, 101, 115	
Gradient 1 (fill pattern)	Enabled		Color gradient 1 (fill pattern)	132, 134, 140	
Offset gradient 1 (fill pattern)	15		Gradient 2 (fill pattern)	Enabled	
Color gradient 2 (fill pattern)	90, 89, 99		Offset gradient 2 (fill pattern)	15	
Design					
Focus width	2		Focus color	148, 182, 231	
Layout					
X position	337		Y position	251	
Width	79		Height	33	
Fit graphic to size	Stretch graphic		Horizontal alignment of the graphic	Centered	
Vertical alignment of the graphic	Middle		Switch orientation	Left to right	
Fit object to contents	Disabled		Margin left text (layout)	0	

Totally Integrated Automation Portal					
Margin top text (layout)	0	Margin right text (layout)	0		
Margin bottom text (layout)	0	Margin left graphic (layout)	0		
Margin top graphic (layout)	0	Margin right graphic (layout)	0		
Margin bottom graphic (layout)	0				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment of the text	Centered	Vertical alignment of the text	Middle		
Limits					
Color for High limit violated	239, 97, 99	Color for Low limit violated	255, 219, 41		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Switch_13	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Probleem_OverWrite		
Text field_34					
Type	Text field				
General					
Text	Problem Overwrite				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	233	Y position	245		
Width	86	Height	42		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_34	Layer	0 - Layer_0		

Totally Integrated Automation Portal			
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Symbolic I/O field_5

Type	Symbolic I/O field		
General			
Process value	0	Bit number	0
Mode	Output	Value status ON	1
Text OFF	0	Text ON	1
Text list	Text_list_Status	Number of visible items	3
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Design			
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0
Alternative color	231, 231, 239		
Layout			
X position	218	Y position	372
Width	165	Height	32
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Disabled	Display selection list	Disabled
Show selection field	Disabled		
Text format			
Font	Tahoma, 19px, style=Bold		Orientation
Horizontal alignment	Centered	Vertical alignment	Middle
Limits			
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Symbolic I/O field_5	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Status_Instalatie_HMI

I/O field_1

Type	I/O field		
General			
Process value		Mode	Output
Display format	Decimal	Shift decimal point	0
Field length	2	Show leading zeros	Disabled
Format pattern	99		
Appearance			
Background color	255, 255, 255	Background fill pattern	Solid
Corner radius	3	Foreground color	49, 52, 74
Unit		Border width	2
Line style	Double line	Border color	66, 73, 82

Totally Integrated Automation Portal					
Border background color		99, 101, 115			
Characteristics					
Hidden input		Disabled			
Layout					
X position		282		Y position 200	
Width		29		Height 31	
Left margin		3		Top margin 2	
Right margin		2		Bottom margin 2	
Fit object to contents		Disabled			
Text format					
Font		Tahoma, 16px, style=Bold		Orientation Horizontal	
Horizontal alignment		Left		Vertical alignment Middle	
Line break		Disabled			
Limits					
Color for High limit violated		239, 89, 99		Color for Low limit violated 247, 162, 41	
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		I/O field_1		Layer 0 - Layer_0	
Tooltip					
Security					
Authorization				Allow operator control Enabled	
Dynamizations\Tag connection					
Property name		Process value		Tag Counter_Bak1	
Text field_35					
Type		Text field			
General					
Text		Bak1			
Appearance					
Background color		255, 255, 255		Background fill pattern Transparent	
Corner radius (border)		3		Foreground color 49, 52, 74	
Border width		0		Line style Double line	
Border color		66, 73, 82		Border background color 99, 101, 115	
Layout					
X position		274		Y position 175	
Width		46		Height 23	
Left margin		3		Top margin 2	
Right margin		2		Bottom margin 2	
Fit object to contents		Enabled			
Text format					
Font		Tahoma, 16px, style=Bold		Orientation Horizontal	
Horizontal alignment		Left		Vertical alignment Middle	
Line break		Disabled			
Flashing					
Flashing		Disabled			
Styles/Designs					
Use style/design		Disabled		Style item appearance	
Miscellaneous					
Name		Text field_35		Layer 0 - Layer_0	

Totally Integrated Automation Portal					
Rectangle_25					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	216		Y position	172	
Width	216		Height	67	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_25		Layer	0 - Layer_0	
I/O field_4					
Type	I/O field				
General					
Process value			Mode	Output	
Display format	Decimal		Shift decimal point	0	
Field length	2		Show leading zeros	Disabled	
Format pattern	99				
Appearance					
Background color	255, 255, 255		Background fill pattern	Solid	
Corner radius	3		Foreground color	49, 52, 74	
Unit			Border width	2	
Line style	Double line		Border color	66, 73, 82	
Border background color	99, 101, 115				
Characteristics					
Hidden input	Disabled				
Layout					
X position	229		Y position	200	
Width	30		Height	32	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Disabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Limits					
Color for High limit violated	239, 89, 99		Color for Low limit violated	247, 162, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	I/O field_4		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	

Totally Integrated Automation Portal					
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Dynamizations\Tag connection

Property name	Process value	Tag	Counter_Magazijn
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Text field_36

Type	Text field		
General			
Text	Mag.		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	224	Y position	174
Width	44	Height	23
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_36	Layer	0 - Layer_0

Rectangle_27

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	584	Y position	225
Width	66	Height	60
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_27	Layer	0 - Layer_0

Circle_9

Type	Circle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		

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Totally Integrated Automation Portal					
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Layout					
X position	601	Y position	247		
Width	34	Height	34		
Radius	17				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Circle_9	Layer	0 - Layer_0		
Dynamizations\Appearance					
Tag - Cycle	master_DB_Zuiger -	Data type	Range		
Range	0..0	Foreground color	24, 28, 49		
Background color	222, 219, 222	Flashing	No		
Range	1..1	Foreground color	24, 28, 49		
Background color	0, 255, 0	Flashing	No		

Text field_41					
Type	Text field				
General					
Text	Zuiger				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	584	Y position	224		
Width	62	Height	23		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal		
Horizontal alignment	Left	Vertical alignment	Middle		
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Text field_41	Layer	0 - Layer_0		

I/O field_2					
Type	I/O field				
General					
Process value		Mode	Output		
Display format	Decimal	Shift decimal point	0		
Field length	2	Show leading zeros	Disabled		
Format pattern	99				
Appearance					
Background color	255, 255, 255	Background fill pattern	Solid		
Corner radius	3	Foreground color	49, 52, 74		
Unit		Border width	2		

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Totally Integrated Automation Portal					
Line style	Double line	Border color	66, 73, 82		
Border background color	99, 101, 115				
Characteristics					
Hidden input	Disabled				
Layout					
X position	334	Y position	199		
Width	29	Height	32		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Limits					
Color for High limit violated	239, 89, 99		Color for Low limit violated	247, 162, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	I/O field_2		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations/Tag connection					
Property name	Process value		Tag	Counter_Bak2	
Text field_37					
Type	Text field				
General					
Text	Bak2				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	327		Y position	175	
Width	46		Height	23	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_37		Layer	0 - Layer_0	

Totally Integrated Automation Portal					
I/O field_3					
Type	I/O field				
General					
Process value		Mode	Output		
Display format	Decimal	Shift decimal point	0		
Field length	2	Show leading zeros	Disabled		
Format pattern	99				
Appearance					
Background color	255, 255, 255	Background fill pattern	Solid		
Corner radius	3	Foreground color	49, 52, 74		
Unit		Border width	2		
Line style	Double line	Border color	66, 73, 82		
Border background color	99, 101, 115				
Characteristics					
Hidden input	Disabled				
Layout					
X position	387	Y position	199		
Width	31	Height	32		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Disabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Limits					
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41		
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	I/O field_3	Layer	0 - Layer_0		
Tooltip					
Security					
Authorization		Allow operator control	Enabled		
Dynamizations\Tag connection					
Property name	Process value	Tag	Counter_Bak3		
Text field_38					
Type	Text field				
General					
Text	Bak3				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	380	Y position	175		
Width	46	Height	23		
Left margin	3	Top margin	2		

Totally Integrated Automation Portal					
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Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_38	Layer	0 - Layer_0

Rectangle_30

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	438	Y position	225
Width	66	Height	60
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_30	Layer	0 - Layer_0

Symbolic I/O field_6

Type	Symbolic I/O field		
General			
Process value	0	Bit number	0
Mode	Output	Value status ON	1
Text OFF	P	Text ON	M
Text list	Text_list_Inductieve_Sensor	Number of visible items	3
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Solid
Border color	66, 73, 82	Border background color	99, 101, 115
Design			
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0
Alternative color	231, 231, 239		
Layout			
X position	449	Y position	245
Width	45	Height	32
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Disabled	Display selection list	Disabled
Show selection field	Disabled		

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Totally Integrated Automation Portal					
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Centered		Vertical alignment	Middle	
Limits					
Color for High limit violated	239, 89, 99		Color for Low limit violated	247, 162, 41	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Symbolic I/O field_6		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Tag connection					
Property name	Process value		Tag	Status_Sensor_Inductief_HMI	
Text field_39					
Type	Text field				
General					
Text	Sensor				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	441		Y position	225	
Width	60		Height	23	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_39		Layer	0 - Layer_0	
Rectangle_31					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	509		Y position	225	
Width	70		Height	60	

Totally Integrated Automation Portal					
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Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_31	Layer	0 - Layer_0

Symbolic I/O field_8			
Type	Symbolic I/O field		
General			
Process value	0	Bit number	0
Mode	Output	Value status ON	1
Text OFF	P	Text ON	M
Text list	Text_list_camera	Number of visible items	3
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Solid
Border color	66, 73, 82	Border background color	99, 101, 115
Design			
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0
Alternative color	231, 231, 239		
Layout			
X position	524	Y position	246
Width	45	Height	32
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Disabled	Display selection list	Disabled
Show selection field	Disabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Centered	Vertical alignment	Middle
Limits			
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Symbolic I/O field_8	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Status_Camera_HMI

Text field_40			
Type	Text field		
General			
Text	Camera		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent

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Totally Integrated Automation Portal					
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Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	510	Y position	224
Width	68	Height	23
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_40	Layer	0 - Layer_0

Rectangle_32

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	655	Y position	224
Width	66	Height	61
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_32	Layer	0 - Layer_0

Text field_42

Type	Text field		
General			
Text	Delay Camera		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	734	Y position	222
Width	54	Height	36
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		

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Totally Integrated Automation Portal			
Text format			
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment	Centered	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_42	Layer	0 - Layer_0
Symbolic I/O field_7			
Type	Symbolic I/O field		
General			
Process value	0	Bit number	0
Mode	Output	Value status ON	1
Text OFF	0	Text ON	1
Text list	Text_list_Band	Number of visible items	3
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Design			
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0
Alternative color	231, 231, 239		
Layout			
X position	423	Y position	353
Width	203	Height	51
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Disabled	Display selection list	Disabled
Show selection field	Disabled		
Text format			
Font	Tahoma, 20px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Limits			
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Symbolic I/O field_7	Layer	0 - Layer_0
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Status_Band_HMI
Rectangle_34			
Type	Rectangle		

Totally Integrated Automation Portal					
Appearance					
Background color	222, 219, 222	Background fill pattern	Solid		
Border width	1	Line style	Solid		
Border color	24, 28, 49				
Layout					
X position	216	Y position	298		
Width	109	Height	46		
Round corner width	0	Round corner height	0		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Rectangle_34	Layer	0 - Layer_0		
Rectangle_38					
Type	Rectangle				
Appearance					
Background color	222, 219, 222	Background fill pattern	Solid		
Border width	1	Line style	Solid		
Border color	24, 28, 49				
Layout					
X position	330	Y position	297		
Width	450	Height	47		
Round corner width	0	Round corner height	0		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Rectangle_38	Layer	0 - Layer_0		
Button_6					
Type	Button				
General					
Mode	Text	Hotkey	None		
Text OFF	Delivered	Text ON	Text		
Text list		Graphic OFF			
Graphic ON		Graphic list			
Process value		Bit number	0		
Appearance					
Background color	99, 101, 115	Background fill pattern	Vertical gradient		
Corner radius (border)	3	Foreground color	255, 255, 255		
Border width	2	Line style	Solid		
Border color	66, 73, 82	Border background color	107, 105, 107		
Fill pattern					
Background color gradient (fill pattern)	99, 101, 115	Gradient 1 (fill pattern)	Enabled		
Color gradient 1 (fill pattern)	132, 134, 140	Offset gradient 1 (fill pattern)	15		
Gradient 2 (fill pattern)	Enabled	Color gradient 2 (fill pattern)	90, 89, 99		
Offset gradient 2 (fill pattern)	15				
Design					
Focus width	2	Focus color	148, 182, 231		

Totally Integrated Automation Portal					
Layout					
X position	223	Y position	305		
Width	96	Height	32		
Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered		
Vertical alignment of the graphic	Middle	Fit object to contents	Disabled		
Margin left text (layout)	0	Margin top text (layout)	0		
Margin right text (layout)	0	Margin bottom text (layout)	0		
Margin left graphic (layout)	0	Margin top graphic (layout)	0		
Margin right graphic (layout)	0	Margin bottom graphic (layout)	0		
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment of the text	Centered		Vertical alignment of the text	Middle	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Button_6		Layer	0 - Layer_0	
Tooltip					
Security					
Authorization			Allow operator control	Enabled	
Dynamizations\Event					
Event name	Press				
Function list\SetBitWhileKeyPressed					
Tag	master_DB_Delivered	Bit	0		
Text field_43					
Type	Text field				
General					
Text	BNB1 BNB2 BNB3 BNC				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	569	Y position	296		
Width	191	Height	23		
Left margin	3	Top margin	2		
Right margin	2	Bottom margin	2		
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				

Totally Integrated Automation Portal					
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_43		Layer	0 - Layer_0	
Rectangle_35					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	582		Y position	317	
Width	19		Height	19	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_35		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	BrengNaar_2_DB_Bak{1} -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	217, 217, 217		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Rectangle_36					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	632		Y position	317	
Width	19		Height	19	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_36		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	BrengNaar_2_DB_Bak{2} -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	222, 219, 222		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	
Rectangle_37					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	

Totally Integrated Automation Portal					
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Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	682	Y position	317
Width	19	Height	19
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_37	Layer	0 - Layer_0
Dynamizations\Appearance			
Tag - Cycle	BrengNaar_2_DB_Bak{3} -	Data type	Range
Range	0..0	Foreground color	24, 28, 49
Background color	222, 219, 222	Flashing	No
Range	1..1	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No

Rectangle_39

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	732	Y position	317
Width	19	Height	19
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_39	Layer	0 - Layer_0
Dynamizations\Appearance			
Tag - Cycle	BrengNaar_2_DB_Camera -	Data type	Range
Range	0..0	Foreground color	24, 28, 49
Background color	222, 219, 222	Flashing	No
Range	1..1	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No

Text field_45

Type	Text field		
General			
Text	FB actief:		
Appearance			
Background color	255, 255, 255	Background fill pattern	Transparent
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	0	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Layout			
X position	333	Y position	306
Width	86	Height	25
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2

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Totally Integrated Automation Portal			
Fit object to contents Enabled			
Text format			
Font	Tahoma, 17px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_45	Layer	0 - Layer_0
Symbolic I/O field_1			
Type	Symbolic I/O field		
General			
Process value	0	Bit number	0
Mode	Input	Value status ON	1
Text OFF	0	Text ON	1
Text list	Text_list_bakken	Number of visible items	3
Appearance			
Background color	255, 255, 255	Background fill pattern	Solid
Corner radius (border)	3	Foreground color	49, 52, 74
Border width	4	Line style	Double line
Border color	66, 73, 82	Border background color	99, 101, 115
Design			
Foreground color of selection	255, 255, 255	Background color of selection	0, 0, 0
Alternative color	231, 231, 239		
Layout			
X position	688	Y position	93
Width	96	Height	32
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Disabled	Display selection list	Enabled
Show selection field	Enabled		
Text format			
Font	Tahoma, 13px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Limits			
Color for High limit violated	239, 89, 99	Color for Low limit violated	247, 162, 41
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Symbolic I/O field_1	Layer	1 - Layer_1
Tooltip			
Security			
Authorization		Allow operator control	Enabled
Dynamizations\Tag connection			
Property name	Process value	Tag	Bak_metaal

Totally Integrated Automation Portal					
Rectangle_23					
Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	217		Y position	349	
Width	171		Height	57	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_23		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	Status_Instalatie_HMI -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	255, 255, 255		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	206, 255, 206		Flashing	No	
Range	2..2		Foreground color	24, 28, 49	
Background color	156, 207, 255		Flashing	No	
Range	3..3		Foreground color	24, 28, 49	
Background color	255, 101, 0		Flashing	No	
Range	4..4		Foreground color	24, 28, 49	
Background color	206, 255, 206		Flashing	Yes	
Text field_46					
Type	Text field				
General					
Text	Installatie:				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	246		Y position	350	
Width	110		Height	27	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 19px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_46		Layer	0 - Layer_0	

Totally Integrated Automation Portal					
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Text field_47

Type	Text field				
General					
Text	P&P RS				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	423		Y position	296	
Width	102		Height	23	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_47		Layer	0 - Layer_0	

Rectangle_24

Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	433		Y position	317	
Width	19		Height	19	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_24		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	P&P_1_DB_P&P_Actief -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	217, 217, 217		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	

Rectangle_28

Type	Rectangle				
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Totally Integrated Automation Portal					
Appearance					
Background color	222, 219, 222	Background fill pattern	Solid		
Border width	1	Line style	Solid		
Border color	24, 28, 49				
Layout					
X position	482	Y position	317		
Width	19	Height	19		
Round corner width	0	Round corner height	0		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Rectangle_28	Layer	0 - Layer_0		
Dynamizations\Appearance					
Tag - Cycle	Reset -	Data type	Range		
Range	0..0	Foreground color	24, 28, 49		
Background color	255, 0, 0	Flashing	No		
Range	1..1	Foreground color	24, 28, 49		
Background color	255, 0, 0	Flashing	No		
Rectangle_29					
Type	Rectangle				
Appearance					
Background color	222, 219, 222	Background fill pattern	Solid		
Border width	1	Line style	Solid		
Border color	24, 28, 49				
Layout					
X position	532	Y position	317		
Width	19	Height	19		
Round corner width	0	Round corner height	0		
Styles/Designs					
Use style/design	Disabled	Style item appearance			
Miscellaneous					
Name	Rectangle_29	Layer	0 - Layer_0		
Dynamizations\Appearance					
Tag - Cycle	BrengNaar_2_DB_Bak{3} -	Data type	Range		
Range	0..0	Foreground color	24, 28, 49		
Background color	222, 219, 222	Flashing	No		
Range	1..1	Foreground color	24, 28, 49		
Background color	0, 255, 0	Flashing	No		
Text field_48					
Type	Text field				
General					
Text	BN				
Appearance					
Background color	255, 255, 255	Background fill pattern	Transparent		
Corner radius (border)	3	Foreground color	49, 52, 74		
Border width	0	Line style	Double line		
Border color	66, 73, 82	Border background color	99, 101, 115		
Layout					
X position	527	Y position	296		

Totally Integrated Automation Portal					
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Width	28	Height	23
Left margin	3	Top margin	2
Right margin	2	Bottom margin	2
Fit object to contents	Enabled		
Text format			
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal
Horizontal alignment	Left	Vertical alignment	Middle
Line break	Disabled		
Flashing			
Flashing	Disabled		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Text field_48	Layer	0 - Layer_0

Rectangle_33

Type	Rectangle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	727	Y position	224
Width	66	Height	61
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_33	Layer	0 - Layer_0

Circle_1

Type	Circle		
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	672	Y position	247
Width	34	Height	34
Radius	17		
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Circle_1	Layer	0 - Layer_0
Dynamizations\Appearance			
Tag - Cycle	master_DB_Blazer -	Data type	Range
Range	0..0	Foreground color	24, 28, 49
Background color	222, 219, 222	Flashing	No
Range	1..1	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No

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Text field_49

Type	Text field				
General					
Text	Blazer				
Appearance					
Background color	255, 255, 255		Background fill pattern	Transparent	
Corner radius (border)	3		Foreground color	49, 52, 74	
Border width	0		Line style	Double line	
Border color	66, 73, 82		Border background color	99, 101, 115	
Layout					
X position	660		Y position	225	
Width	57		Height	23	
Left margin	3		Top margin	2	
Right margin	2		Bottom margin	2	
Fit object to contents	Enabled				
Text format					
Font	Tahoma, 16px, style=Bold		Orientation	Horizontal	
Horizontal alignment	Left		Vertical alignment	Middle	
Line break	Disabled				
Flashing					
Flashing	Disabled				
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Text field_49		Layer	0 - Layer_0	

Rectangle_40

Type	Rectangle				
Appearance					
Background color	222, 219, 222		Background fill pattern	Solid	
Border width	1		Line style	Solid	
Border color	24, 28, 49				
Layout					
X position	751		Y position	258	
Width	19		Height	19	
Round corner width	0		Round corner height	0	
Styles/Designs					
Use style/design	Disabled		Style item appearance		
Miscellaneous					
Name	Rectangle_40		Layer	0 - Layer_0	
Dynamizations\Appearance					
Tag - Cycle	BrengNaar_2_DB_timerON -		Data type	Range	
Range	0..0		Foreground color	24, 28, 49	
Background color	222, 219, 222		Flashing	No	
Range	1..1		Foreground color	24, 28, 49	
Background color	0, 255, 0		Flashing	No	

Rectangle_41

Type	Rectangle				
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Totally Integrated Automation Portal			
Appearance			
Background color	222, 219, 222	Background fill pattern	Solid
Border width	1	Line style	Solid
Border color	24, 28, 49		
Layout			
X position	415	Y position	349
Width	177	Height	57
Round corner width	0	Round corner height	0
Styles/Designs			
Use style/design	Disabled	Style item appearance	
Miscellaneous			
Name	Rectangle_41	Layer	0 - Layer_0