

HMI tags

Default tag table [108]

Tag_ScreenNumber

General			
Name	Tag_ScreenNumber	Connection	<Internal tag>
Data type	UInt	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	PLC tag	
Coding	Binary	PLC name	
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

start

General			
Name	start	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.start_HMI
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

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stop

General			
Name	stop	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.stop_HMI
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Pauze

General			
Name	Pauze	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.pauze_HMI
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Reset

General			
Name	Reset	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.reset_HMI
Coding	Binary	PLC name	PLC_1

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Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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Block_1_DB_1_Sensor_inductief_materiaal

General

Name	Block_1_DB_1_Sensor_inductief_materiaal	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Metaal
Coding	Binary	PLC name	PLC_1

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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Camera_goedgekeurd

General

Name	Camera_goedgekeurd	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Camera_goedgekeurd
Coding	Binary	PLC name	PLC_1

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
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PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Block_1_DB_1_Sensor_optis_band

General			
Name	Block_1_DB_1_Sensor_optis_band	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Sensor_optis_band
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Block_1_DB_1_Sensor_optis_magazijn

General			
Name	Block_1_DB_1_Sensor_optis_magazijn	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Sensor_optis_magazijn
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	

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Multiplexing

Multiplexing	Disabled	Index tag	
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Block_1_DB_1_Sensor_inductief_tacho

General

Name	Block_1_DB_1_Sensor_inductief_tacho	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Sensor_inductief_tacho
Coding	Binary	PLC name	PLC_1

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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Counter_Tachogenerator

General

Name	Counter_Tachogenerator	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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Counter_Tachogenerator			
Cil_Magazijn_in			
General			
Name	Cil_Magazijn_in	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Cil_Magazijn_in
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Block_1_DB_1_Cil_Magazijn_uit			
General			
Name	Block_1_DB_1_Cil_Magazijn_uit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Cil_Magazijn_uit
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Cil_horizontaal_in			
General			
Name	Cil_horizontaal_in	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	

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Access mode	<symbolic access>	PLC tag	master_DB.Cil_horizontaal_in
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Cil_horizontaal_uit

General			
Name	Cil_horizontaal_uit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Cil_horizontaal_uit
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Block_1_DB_1_Cil_verticaal_in

General			
Name	Block_1_DB_1_Cil_verticaal_in	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Cil_verticaal_in
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	

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Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		

Block_1_DB_1_Ven_Magazijn_in

General					
Name	Block_1_DB_1_Ven_Magazijn_in		Connection	HMI_Connection_2	
Data type	Bool		Array elements	0	
Length	1		Address		
Access mode	<symbolic access>		PLC tag	master_DB.Ven_Magazijn_in	
Coding	Binary		PLC name	PLC_1	
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		

Block_1_DB_1_Ven_Magazijn_uit

General					
Name	Block_1_DB_1_Ven_Magazijn_uit		Connection	HMI_Connection_2	
Data type	Bool		Array elements	0	
Length	1		Address		
Access mode	<symbolic access>		PLC tag	master_DB.Ven_Magazijn_uit	
Coding	Binary		PLC name	PLC_1	
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				

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Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Block_1_DB_1_Ven_horizontaal_in

General			
Name	Block_1_DB_1_Ven_horizontaal_in	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Ven_horizontaal_in
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Block_1_DB_1_Ven_horizontaal_uit

General			
Name	Block_1_DB_1_Ven_horizontaal_uit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Ven_horizontaal_uit
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

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Block_1_DB_1_Ven_Verticaal_in

General			
Name	Block_1_DB_1_Ven_Verticaal_in	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Ven_Verticaal_in
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Block_1_DB_1_Ven_verticaal_uit

General			
Name	Block_1_DB_1_Ven_verticaal_uit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Ven_verticaal_uit
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Block_1_DB_1_Cil_verticaal_uit

General			
Name	Block_1_DB_1_Cil_verticaal_uit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Cil_verticaal_uit
Coding	Binary	PLC name	PLC_1

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Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Werkings_Optie			
General			
Name	Werkings_Optie	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic continuous
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Werkings_Optie			
Controleer_Metaal			
General			
Name	Controleer_Metaal	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	

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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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Controleer_Metaal

Controleer_Plastic

General

Name	Controleer_Plastic	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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Controleer_Plastic

Bak_metaal

General

Name	Bak_metaal	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
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PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Bak_metaal

Bak_plastic

General			
Name	Bak_plastic	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Bak_plastic

Bak_foutief

General			
Name	Bak_foutief	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic continuous
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

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Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Bak_foutief			
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Probleem_OverWrite			
General			
Name	Probleem_OverWrite	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Probleem_OverWrite
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Block_1_DB_1_Probleem			
General			
Name	Block_1_DB_1_Probleem	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Probleem
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

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Totally Integrated Automation Portal			
Status_Instalatie_HMI			
General			
Name	Status_Instalatie_HMI	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Status_Instalatie_HMI			
Counter_Magazijn			
General			
Name	Counter_Magazijn	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Counter_Magazijn			
Counter_Bak1			
General			
Name	Counter_Bak1	Connection	HMI_Connection_2

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Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Counter_Bak1

Counter_Bak2

General			
Name	Counter_Bak2	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Counter_Bak2

Counter_Bak3

General			
Name	Counter_Bak3	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

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Totally Integrated Automation Portal					
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10		
PLC value range start value	0	HMI device value range end value	100		
HMI device value range start value	0				
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Counter_Bak3					
Status_Sensor_Inductief_HMI					
General					
Name	Status_Sensor_Inductief_HMI	Connection	HMI_Connection_2		
Data type	Int	Array elements	0		
Length	2	Address			
Access mode	<symbolic access>	Coding	Binary		
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10		
PLC value range start value	0	HMI device value range end value	100		
HMI device value range start value	0				
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Status_Sensor_Inductief_HMI					
Status_Camera_HMI					
General					
Name	Status_Camera_HMI	Connection	HMI_Connection_2		
Data type	Int	Array elements	0		
Length	2	Address			
Access mode	<symbolic access>	Coding	Binary		
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			

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Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		

Status_Camera_HMI

master_DB_Blazer

General					
Name	master_DB_Blazer		Connection	HMI_Connection_2	
Data type	Bool		Array elements	0	
Length	1		Address		
Access mode	<symbolic access>		PLC tag	master_DB.Blazer	
Coding	Binary		PLC name	PLC_1	
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		

master_DB_Zuiger

General					
Name	master_DB_Zuiger		Connection	HMI_Connection_2	
Data type	Bool		Array elements	0	
Length	1		Address		
Access mode	<symbolic access>		PLC tag	master_DB.Zuiger	
Coding	Binary		PLC name	PLC_1	
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	

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HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		

Status_Band_HMI

General					
Name	Status_Band_HMI		Connection	HMI_Connection_2	
Data type	Int		Array elements	0	
Length	2		Address		
Access mode	<symbolic access>		Coding	Binary	
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		

Status_Band_HMI

master_DB_Delivered

General					
Name	master_DB_Delivered		Connection	HMI_Connection_2	
Data type	Bool		Array elements	0	
Length	1		Address		
Access mode	<symbolic access>		PLC tag	master_DB.Delivered	
Coding	Binary		PLC name	PLC_1	
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		

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Multiplexing

Multiplexing	Disabled	Index tag	
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BrengNaar_2_DB_Bak{1}

General

Name	BrengNaar_2_DB_Bak{1}	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	BrengNaar_2_DB.Bak[1]
Coding	Binary	PLC name	PLC_1

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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BrengNaar_2_DB_Bak{2}

General

Name	BrengNaar_2_DB_Bak{2}	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	BrengNaar_2_DB.Bak[2]
Coding	Binary	PLC name	PLC_1

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

BrengNaar_2_DB_Bak{3}

General

Name	BrengNaar_2_DB_Bak{3}	Connection	HMI_Connection_2
Data type	Bool	Array elements	0

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Length	1	Address	
Access mode	<symbolic access>	PLC tag	BrengNaar_2_DB.Bak[3]
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

BrengNaar_2_DB_Camera

General			
Name	BrengNaar_2_DB_Camera	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	BrengNaar_2_DB.Bak[0]
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

master_DB_Band_K1

General			
Name	master_DB_Band_K1	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Band_K1
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	

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Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

master_DB_Band_K2

General			
Name	master_DB_Band_K2	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.Band_K2
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

P&P_1_DB_P&P_Actief

General			
Name	P&P_1_DB_P&P_Actief	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	"P&P_1_DB".P&P_Actief
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

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Values					
ID tag				Start value	
Comment					
Comment				Source comment	
Multiplexing					
Multiplexing		Disabled		Index tag	

BrengNaar_2_DB_Delay_camera

General					
Name		BrengNaar_2_DB_Delay_camera		Connection	
Data type		Time		HMI_Connection_2	
Length		4		Array elements	
Access mode		<symbolic access>		0	
Coding		Binary		Address	
				PLC tag	
				BrengNaar_2_DB.Delay_camera	
				PLC name	
				PLC_1	
Settings					
Acquisition cycle		1 s		Acquisition mode	
				Cyclic in operation	
Limits					
Upper 2				Lower 2	
Linear scaling					
Linear scaling		Disabled		PLC value range end value	
				10	
PLC value range start value		0		HMI device value range end value	
				100	
HMI device value range start value		0			

Values					
ID tag				Start value	
Comment					
Comment				Source comment	
Multiplexing					
Multiplexing		Disabled		Index tag	

P&P_1_DB_Delay_zuiger

General					
Name		P&P_1_DB_Delay_zuiger		Connection	
Data type		Time		HMI_Connection_2	
Length		4		Array elements	
Access mode		<symbolic access>		0	
Coding		Binary		Address	
				PLC tag	
				"P&P_1_DB".Delay_zuiger	
				PLC name	
				PLC_1	
Settings					
Acquisition cycle		1 s		Acquisition mode	
				Cyclic in operation	
Limits					
Upper 2				Lower 2	
Linear scaling					
Linear scaling		Disabled		PLC value range end value	
				10	
PLC value range start value		0		HMI device value range end value	
				100	
HMI device value range start value		0			

Values					
ID tag				Start value	
Comment					
Comment				Source comment	
Multiplexing					
Multiplexing		Disabled		Index tag	

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P&P_1_DB_Delay_VenVerticaal_in

General			
Name	P&P_1_DB_Delay_VenVerticaal_in	Connection	HMI_Connection_2
Data type	Time	Array elements	0
Length	4	Address	
Access mode	<symbolic access>	PLC tag	"P&P_1_DB".Delay_VenVerticaal_in
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

BrengNaar_2_DB_timerON

General			
Name	BrengNaar_2_DB_timerON	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	BrengNaar_2_DB.timerON
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

master_DB_SetDefaultSettings

General			
Name	master_DB_SetDefaultSettings	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.SetDefaultSettings
Coding	Binary	PLC name	PLC_1

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Totally Integrated Automation Portal					
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Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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master_DB_ApplySettings

General

Name	master_DB_ApplySettings	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	master_DB.ApplySettings
Coding	Binary	PLC name	PLC_1

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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Settings_Manager_DB_Stap0_NietActief

General

Name	Settings_Manager_DB_Stap0_NietActief	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	Settings_Manager_DB.CantApplySettings
Coding	Binary	PLC name	PLC_1

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic continuous
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Limits

Upper 2		Lower 2	
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Totally Integrated Automation Portal					
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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Werkings_Optie_HMI

General

Name	Werkings_Optie_HMI	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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Werkings_Optie_HMI

Bak_metaal_HMI

General

Name	Bak_metaal_HMI	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100

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HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		

Bak_metaal_HMI

Bak_plastic_HMI

General					
Name	Bak_plastic_HMI		Connection	HMI_Connection_2	
Data type	Int		Array elements	0	
Length	2		Address		
Access mode	<symbolic access>		Coding	Binary	
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		

Bak_plastic_HMI

Bak_foutief_HMI

General					
Name	Bak_foutief_HMI		Connection	HMI_Connection_2	
Data type	Int		Array elements	0	
Length	2		Address		
Access mode	<symbolic access>		Coding	Binary	
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		

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Totally Integrated Automation Portal					
Comment					
Comment				Source comment	
Multiplexing					
Multiplexing		Disabled		Index tag	
Bak_foutief_HMI					
Controleer_Metaal_HMI					
General					
Name		Controleer_Metaal_HMI		Connection	
Data type		Bool		HMI_Connection_2	
Length		1		Array elements	
Access mode		<symbolic access>		Address	
PLC name		PLC_1		Coding	
				Binary	
Settings					
Acquisition cycle		1 s		Acquisition mode	
				Cyclic in operation	
Limits					
Upper 2				Lower 2	
Linear scaling					
Linear scaling		Disabled		PLC value range end value	
				10	
PLC value range start value		0		HMI device value range end value	
				100	
HMI device value range start value		0			
Values					
ID tag				Start value	
Comment					
Comment				Source comment	
Multiplexing					
Multiplexing		Disabled		Index tag	
Controleer_Metaal_HMI					
Controleer_Plastic_HMI					
General					
Name		Controleer_Plastic_HMI		Connection	
Data type		Bool		HMI_Connection_2	
Length		1		Array elements	
Access mode		<symbolic access>		Address	
PLC name		PLC_1		Coding	
				Binary	
Settings					
Acquisition cycle		1 s		Acquisition mode	
				Cyclic in operation	
Limits					
Upper 2				Lower 2	
Linear scaling					
Linear scaling		Disabled		PLC value range end value	
				10	
PLC value range start value		0		HMI device value range end value	
				100	
HMI device value range start value		0			
Values					
ID tag				Start value	
Comment					
Comment				Source comment	
Multiplexing					
Multiplexing		Disabled		Index tag	

Totally Integrated Automation Portal					
Controleer_Plastic_HMI					
Settings_Manager_DB_delay_camera_hmi					
General					
Name	Settings_Manager_DB_delay_camera_hmi	Connection	HMI_Connection_2		
Data type	Time	Array elements	0		
Length	4	Address			
Access mode	<symbolic access>	PLC tag	Settings_Manager_DB.delay_camera_hmi		
Coding	Binary	PLC name	PLC_1		
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10		
PLC value range start value	0	HMI device value range end value	100		
HMI device value range start value	0				
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Settings_Manager_DB_delay_zuiger_hmi					
General					
Name	Settings_Manager_DB_delay_zuiger_hmi	Connection	HMI_Connection_2		
Data type	Time	Array elements	0		
Length	4	Address			
Access mode	<symbolic access>	PLC tag	Settings_Manager_DB.delay_zuiger_hmi		
Coding	Binary	PLC name	PLC_1		
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10		
PLC value range start value	0	HMI device value range end value	100		
HMI device value range start value	0				
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			

Totally Integrated Automation Portal			
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Settings_Manager_DB_delay_venHin_hmi

General			
Name	Settings_Manager_DB_delay_ven-Hin_hmi	Connection	HMI_Connection_2
Data type	Time	Array elements	0
Length	4	Address	
Access mode	<symbolic access>	PLC tag	Settings_Manager_DB.delay_ven-Hin_hmi
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Settings_Manager_DB_SettingsApplied

General			
Name	Settings_Manager_DB_SettingsApplied	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	Settings_Manager_DB.SettingsApplied
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

iBND_SenAan_Inductief

General			
Name	iBND_SenAan_Inductief	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	

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Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

iBND_SenAan_Inductief

MaxWaardeMetaal

General			
Name	MaxWaardeMetaal	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

MaxWaardeMetaal_HMI

AnalogeSensor_Materiaal_DB_maxwaarde_metaal

General			
Name	AnalogeSensor_Materiaal_DB_max-waarde_metaal	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	PLC tag	AnalogeSensor_Materiaal_DB.max-waarde_metaal
Coding	Binary	PLC name	PLC_1

Totally Integrated Automation Portal					
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Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic continuous
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Settings_Manager_DB_default

General

Name	Settings_Manager_DB_default	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	Settings_Manager_DB.default
Coding	Binary	PLC name	PLC_1

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

oSB_RelLinks

General

Name	oSB_RelLinks	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10

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PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

oSB_RelLinks

oSB_RelRechts

General			
Name	oSB_RelRechts	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

oSB_RelRechts

SnelheidMotor_HMI

General			
Name	SnelheidMotor_HMI	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

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Totally Integrated Automation Portal					
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		
SnelheidMotor_HMI					
iSB_SenDruk_Zuiger					
General					
Name	iSB_SenDruk_Zuiger		Connection	HMI_Connection_2	
Data type	Bool		Array elements	0	
Length	1		Address		
Access mode	<symbolic access>		Coding	Binary	
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		
iSB_SenDruk_Zuiger					
iBND_SenAan_Optis					
General					
Name	iBND_SenAan_Optis		Connection	HMI_Connection_2	
Data type	Bool		Array elements	0	
Length	1		Address		
Access mode	<symbolic access>		Coding	Binary	
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		

Totally Integrated Automation Portal					
Multiplexing					
Multiplexing	Disabled		Index tag		
iBND_SenAan_Optis					
iMAG_SenAan_Optis					
General					
Name	iMAG_SenAan_Optis		Connection	HMI_Connection_2	
Data type	Bool		Array elements	0	
Length	1		Address		
Access mode	<symbolic access>		Coding	Binary	
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		
iMAG_SenAan_Optis					
iBND_CamOK_Allpassed					
General					
Name	iBND_CamOK_Allpassed		Connection	HMI_Connection_2	
Data type	Bool		Array elements	0	
Length	1		Address		
Access mode	<symbolic access>		Coding	Binary	
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		

Totally Integrated Automation Portal			
iBND_CamOK_Allpassed			
AnalogeSensor_Materiaal_DB_metaal			
General			
Name	AnalogeSensor_Materiaal_DB_metaal	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	AnalogeSensor_Materiaal_DB.metaal
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
iPnP_SenAan_Hin			
General			
Name	iPnP_SenAan_Hin	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
iPnP_SenAan_Hin			
iPnP_SenAan_Huit			
General			
Name	iPnP_SenAan_Huit	Connection	HMI_Connection_2

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Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

iPnP_SenAan_Huit

iPnP_SenAan_Vin

General			
Name	iPnP_SenAan_Vin	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

iPnP_SenAan_Vin

iPnP_SenAan_Vuit

General			
Name	iPnP_SenAan_Vuit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Totally Integrated Automation Portal					
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Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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iPnP_SenAan_Vuit

iPnP_SenAan_Min

General

Name	iPnP_SenAan_Min	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
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Comment

Comment		Source comment	
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Multiplexing

Multiplexing	Disabled	Index tag	
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iPnP_SenAan_Min

iPnP_SenAan_Muit

General

Name	iPnP_SenAan_Muit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Totally Integrated Automation Portal			
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
iPnP_SenAan_Muit			
oSB_VenActie_Hin			
General			
Name	oSB_VenActie_Hin	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
oSB_VenActie_Hin			
oSB_VenActie_Huit			
General			
Name	oSB_VenActie_Huit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10

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PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

oSB_VenActie_Huit

oSB_VenActie_Vin

General			
Name	oSB_VenActie_Vin	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

oSB_VenActie_Vin

oSB_VenActie_Vuit

General			
Name	oSB_VenActie_Vuit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

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Values

ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

oSB_VenActie_Vuit

oSB_VenActie_Min

General

Name	oSB_VenActie_Min	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

oSB_VenActie_Min

oSB_VenActie_Muit

General

Name	oSB_VenActie_Muit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Limits

Upper 2		Lower 2	
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Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	
Comment			
Comment		Source comment	

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Totally Integrated Automation Portal					
Multiplexing					
Multiplexing	Disabled		Index tag		
oSB_VenActie_Muit					
oSB_VenActie_Blazer					
General					
Name	oSB_VenActie_Blazer		Connection	HMI_Connection_2	
Data type	Bool		Array elements	0	
Length	1		Address		
Access mode	<symbolic access>		Coding	Binary	
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		
oSB_VenActie_Blazer					
oSB_VenActie_Zuiger					
General					
Name	oSB_VenActie_Zuiger		Connection	HMI_Connection_2	
Data type	Bool		Array elements	0	
Length	1		Address		
Access mode	<symbolic access>		Coding	Binary	
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in operation	
Limits					
Upper 2			Lower 2		
Linear scaling					
Linear scaling	Disabled		PLC value range end value	10	
PLC value range start value	0		HMI device value range end value	100	
HMI device value range start value	0				
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disabled		Index tag		

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oSB_VenActie_Zuiger

alarmwoord

General			
Name	alarmwoord	Connection	HMI_Connection_2
Data type	Word	Array elements	0
Length	2	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic continuous
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

alarmwoord

probleemoverwrite_HMI

General			
Name	probleemoverwrite_HMI	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

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Totally Integrated Automation Portal					
problemoverwrite_HMI					
manual_controller_enabled					
General					
Name	manual_controller_enabled	Connection	HMI_Connection_2		
Data type	Bool	Array elements	0		
Length	1	Address			
Access mode	<symbolic access>	Coding	Binary		
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10		
PLC value range start value	0	HMI device value range end value	100		
HMI device value range start value	0				
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
manual_controller_enabled_HMI					
manual_controller_DB_hmi_CilMin					
General					
Name	manual_controller_DB_hmi_CilMin	Connection	HMI_Connection_2		
Data type	Bool	Array elements	0		
Length	1	Address			
Access mode	<symbolic access>	PLC tag	manual_controller_DB.hmi_CilMin		
Coding	Binary	PLC name	PLC_1		
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10		
PLC value range start value	0	HMI device value range end value	100		
HMI device value range start value	0				
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
manual_controller_DB_hmi_CilHin					
General					
Name	manual_controller_DB_hmi_CilHin	Connection	HMI_Connection_2		

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Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	manual_controller_DB.hmi_CilHin
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

manual_controller_DB_hmi_CilHuit

General			
Name	manual_controller_DB_hmi_CilHuit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	manual_controller_DB.hmi_CilHuit
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

manual_controller_DB_hmi_CilVin

General			
Name	manual_controller_DB_hmi_CilVin	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	manual_controller_DB.hmi_CilVin
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	

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Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

manual_controller_DB_hmi_CilVuit

General			
Name	manual_controller_DB_hmi_CilVuit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	manual_controller_DB.hmi_CilVuit
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

manual_controller_DB_hmi_CilMuit

General			
Name	manual_controller_DB_hmi_CilMuit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	manual_controller_DB.hmi_CilMuit
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

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Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

manual_controller_DB_hmi_k1

General			
Name	manual_controller_DB_hmi_k1	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	manual_controller_DB.hmi_k1
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

manual_controller_DB_hmi_k2

General			
Name	manual_controller_DB_hmi_k2	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	manual_controller_DB.hmi_k2
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

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Totally Integrated Automation Portal			
manual_controller_DB_hmi_zuiger			
General			
Name	manual_controller_DB_hmi_zuiger	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	manual_controller_DB.hmi_zuiger
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
manual_controller_DB_hmi_blazer			
General			
Name	manual_controller_DB_hmi_blazer	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	PLC tag	manual_controller_DB.hmi_blazer
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
MemorySettingsUpdated			
General			
Name	MemorySettingsUpdated	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		

Totally Integrated Automation Portal			
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
MemorySettingsUpdated			
ChangeMemorySettings_HMI			
General			
Name	ChangeMemorySettings_HMI	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
ChangeMemorySettings_HMI			
ApplyMemorySettings_HMI			
General			
Name	ApplyMemorySettings_HMI	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	

Totally Integrated Automation Portal			
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
ApplyMemorySettings_HMI			