HMI tags

Default tag table [108]

Tag_ScreenNumber

General			
Name	Tag_ScreenNumber	Connection	<internal tag=""></internal>
Data type	UInt	Array elements	0
Length	2	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	
Coding	Binary	PLC name	
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

start

General			
Name	start	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.start_HMI
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
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Totally Integrated Automation Portal			
stop	-		•
General			
Name	stop	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.stop_HMI
Coding	Binary	PLC name	PLC_1
Settings		<u>"</u>	
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits		"	
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value Values	0		
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
General Name	Pauze	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	-
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.pauze_HMI
Coding	Binary	PLC name	PLC_1
Settings	2	1 20 1121110	, 10_1
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	-		
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Reset			
General	- -		lunu a
Name	Reset	Connection	HMI_Connection_2
Data type Length	Bool	Array elements	0
Lenath	1	Address	
Access mode	<pre><symbolic access=""></symbolic></pre>	PI C tag	master DR reset HMI

PLC tag

PLC name

master_DB.reset_HMI

PLC_1

<symbolic access> Binary

Access mode

Coding

Totally Integrated Automation Portal			
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits		•	
Upper 2		Lower 2	
Linear scaling		201101 2	
Linear scaling	Disabled	PLC value range and	10
Linear scaling	Disabled	PLC value range end value	10
DI C value range start	0	HMI device value	100
PLC value range start value	O	range end value	100
HMI device value	0	range end value	
range start value	O		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Block_1_DB_1_Ser	nsor_inductief_materiaal		
General			
Name	Block_1_DB_1_Sensor_inductief_materiaal	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	-
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Metaal
Coding	Binary	PLC name	
	biliary	rtc name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag	1	Start value	
		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Camera_goedgeke	sulu		
	Campra goodsalisiird	Connection	HMI Connection 3
Name	Camera_goedgekeurd	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Camera_goedgekeurd
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle Limits	1 s	Acquisition mode	Cyclic in operation
Upper 2		Lower 2	
· ·		LUVVEI Z	
Linear scaling	8: 11 1	DI C I	40
Linear scaling	Disabled	PLC value range end value	10

value

PLC value range start	0	HMI device value range end value	100
IMI device value	0		
ange start value			
/alues		Chantualua	
D tag		Start value	
Comment		C	
Comment		Source comment	
Multiplexing Multiplexing	Disabled	Index tag	
Block_1_DB_1_Ser	nsor_optis_band		
General			
Name	Block_1_DB_1_Sensor_optis_band	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Length Access mode	scymbolic access	PLC tag	master DP Sensor entire hand
	<symbolic access=""></symbolic>		master_DB.Sensor_optis_band
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits		-	
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		
range start value Values			
		Start value	
ID tag		Start value	
Comment		C	
Comment		Source comment	
Multiplexing	D: 11 1		
Multiplexing	Disabled nsor_optis_magazijn	Index tag	
General	isor_optis_magazijii		
	Digale 1 DD 1 Canagar entire magaziin	Connection	LIMI Connection 2
Name Data tuna	Block_1_DB_1_Sensor_optis_magazijn		HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Sensor_optis_magazijn
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
inear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value range end value	100
HMI device value	0	range end value	1
range start value			
range start value Values ID tag		Start value	
range start value Values		Start value	

Multiplexing			
	Disabled	Index tag	
Block_1_DB_1_Sen	nsor_inductief_tacho		
General			
Name	Block_1_DB_1_Sensor_inductief_tacho	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Sensor_inductief_tacho
Coding	Binary	PLC name	PLC_1
Settings	Billary	i Le name	120_1
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	1.5	Acquisition mode	Cyclic III operation
		1 2	
Upper 2		Lower 2	
Linear scaling	 	·	
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
		Start value	
ID tag			
ID tag Comment			
ID tag Comment Comment		Source comment	
Comment Comment		Source comment	
Comment Comment Multiplexing Multiplexing	Disabled	Source comment	
Comment Comment Multiplexing Multiplexing Counter_Tachoger	nerator	Index tag	UMI Connection 2
Comment Comment Multiplexing Multiplexing Counter_Tachoger General Name	nerator Counter_Tachogenerator	Index tag Connection	HMI_Connection_2
Comment Comment Multiplexing Multiplexing Counter_Tachoger General Name Data type	Counter_Tachogenerator	Index tag Connection Array elements	HMI_Connection_2
Comment Comment Multiplexing Multiplexing Counter_Tachoger General Name Data type Length	Counter_Tachogenerator	Connection Array elements Address	0
Comment Comment Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode	Counter_Tachogenerator Int 2 <symbolic access=""></symbolic>	Index tag Connection Array elements	
Comment Comment Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name	Counter_Tachogenerator	Connection Array elements Address	0
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Comment Comment Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle	Counter_Tachogenerator Int 2 <symbolic access=""></symbolic>	Connection Array elements Address	0
Comment Comment Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits	Counter_Tachogenerator Int 2 <symbolic access=""> PLC_1</symbolic>	Connection Array elements Address Coding Acquisition mode	Binary
Comment Comment Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2	Counter_Tachogenerator Int 2 <symbolic access=""> PLC_1</symbolic>	Connection Array elements Address Coding	Binary
Comment Comment Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling	Counter_Tachogenerator Int 2 <symbolic access=""> PLC_1 1 s</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2	Binary
Comment Comment Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2	Counter_Tachogenerator Int 2 <symbolic access=""> PLC_1</symbolic>	Connection Array elements Address Coding Acquisition mode	Binary
Comment Comment Multiplexing Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value	Counter_Tachogenerator Int 2 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	Counter_Tachogenerator Int 2 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	Counter_Tachogenerator Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	Counter_Tachogenerator Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	Counter_Tachogenerator Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment	Counter_Tachogenerator Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing Multiplexing Counter_Tachoger General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	Counter_Tachogenerator Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Binary Cyclic in operation

Totally Integrated Automation Portal			
Counter_Tachogen	erator		
Cil_Magazijn_in			
General			
Name	Cil_Magazijn_in	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Cil_Magazijn_in
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Block_1_DB_1_Cil_ General Name	Block_1_DB_1_Cil_Magazijn_uit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	-
Access mode	<pre><symbolic access=""></symbolic></pre>	PLC tag	master_DB.Cil_Magazijn_uit
Coding	Binary	PLC name	PLC_1
Settings	billary	I Le name	1 20_1
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	1 3	Acquisition mode	cyclic in operation
Upper 2		Lower 2	
Linear scaling		LOWEI 2	
Linear scaling	Disabled	PLC value range end	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0	range end value	
range start value			
Values			
ID tag		Start value	
Comment		Juit value	
Comment		Source comment	
Multiplexing		Source Comment	
Multiplexing	Disabled	Index tag	
Cil_horizontaal_in		muex tay	
- -			
General			

Connection

Address

Array elements

HMI_Connection_2

0

Cil_horizontaal_in

Bool

1

Name Data type

Length

Totally Integrated				
Totally Integrated Automation Portal				
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.	Cil_horizontaal_in
Coding	Binary	PLC name	PLC_1	
Settings				
Acquisition cycle	1 s	Acquisition mode	Cyclic in op	eration
Limits				
Upper 2		Lower 2		
Linear scaling				
Linear scaling	Disabled	PLC value range end value	10	
PLC value range start value	0	HMI device value range end value	100	
HMI device value range start value	0			
Values				
ID tag		Start value		
Comment				
Comment		Source comment		
Multiplexing				
Multiplexing	Disabled	Index tag		
Cil_horizontaal_ui	t			
General				
Name	Cil_horizontaal_uit	Connection	HMI_Conne	ection_2
Data type	Bool	Array elements	0	
Length	1	Address		
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.	Cil_horizontaal_uit
Coding	Binary	PLC name	PLC_1	
Settings				
Acquisition cycle	1 s	Acquisition mode	Cyclic in op	eration
Limits				
Upper 2		Lower 2		
Linear scaling	_			
Linear scaling	Disabled	PLC value range end value	10	
PLC value range start value		HMI device value range end value	100	
HMI device value range start value	0			
Values		Caputicalica		
ID tag Comment		Start value		
Comment		Course semana		
-		Source comment		
Multiplexing Multiplexing	Disabled	Indov to a		
Block_1_DB_1_Cil_		Index tag		
General				
Name	Block_1_DB_1_Cil_verticaal_in	Connection	HMI_Conne	ection_2
Data type	Bool	Array elements	0	
Length	1	Address		
Access mode	<symbolic access=""></symbolic>	PLC tag	+	Cil_verticaal_in
	Binary	PLC name	PLC_1	
Settings				
Coding Settings Acquisition cycle Limits	1 s	Acquisition mode	Cyclic in op	eration

Linear scaling Linear scaling Linear scaling Linear scaling Disabled PLC value range end value PLC value value	Totally Integrated			
PLC value range end value PLC value range end value PLC value range start value PLC value range start value PLC value range end valu	Automation Portal			
Disabled PLC value range end value 10 Value range end value 100 Value Value Value Value range end value Val	inear scaling			
range end value Index table Index table		Disabled		10
range start value // salues // D tag		0		100
Start value		0		
Date Start value				
Source comment Sour			Start value	
Multiplexing Multiplexing Multiplexing Multiplexing Multiplexing Multiplexing Multiplexing Block_1_DB_1_Ven_Magazijn_in General Name Block_1_DB_1_Ven_Magazijn_in Connection HMI_Connection_2 Array elements 0 Array elements 0 Access mode csymbolic access> PLC tag master_DB.Ven_Magazijn_in Coding Binary PLC name PLC_1 Settings Acquisition rode Cyclic in operation Limits Lipper 2 Limer scaling Linear scaling Linear scaling Linear scaling Disabled PLC value range end value HMI device value range end value HMI device value range end value Multiplexing D tag Comment Comment Multiplexing Multiplexing Multiplexing Multiplexing Multiplexing Block_1_DB_1_Ven_Magazijn_uit Seneral Name Block_1_DB_1_Ven_Magazijn_uit Connection Block_1_DB_1_Ven_Magazijn_uit Connection Block_1_DB_1_Ven_Magazijn_uit Connection Source comments O Array elements O Array elements O Competion HMI_Connection_2 Data type Bool Array elements O Length Address Access mode csymbolic access> PLC tag master_DB.Ven_Magazijn_uit Connection PLC_1 Address Access mode csymbolic access> PLC tag master_DB.Ven_Magazijn_uit Connection Coding Binary PLC name PLC_1 Extings Acquisition mode Cyclic in operation Limits Lipper 2 Linear scaling Linear sca				
Multiplexing Disabled Index tag Block_1_DB_1_Ven_Magazijn_in General Name Block_1_DB_1_Ven_Magazijn_in Data type Bool Array elements 0 Length 1 Address Length 1 Address PLC tag master_DB.Ven_Magazijn_in Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Linear scaling PLC value range end value PLC value range end value PLC value range end value HMI device value range start value Values Values Values Data type Bool Index tag Block_1_DB_1_Ven_Magazijn_uit General Name Block_1_DB_1_Ven_Magazijn_uit General Name Block_1_DB_1_Ven_Magazijn_uit Connection HMI_Connection_2 Data type Bool Array elements 0 Length 1 Address Length 2 Settings Acquisition rycle 1 s Acquisition mode Cyclic in operation Linear scaling Linear scal	Comment		Source comment	
Block_1_DB_1_Ven_Magazijn_in General Name	Multiplexing			
Semeral Name Block_1_DB_1_Ven_Magazijn_in Connection HMI_Connection_2	Multiplexing	Disabled	Index tag	
Name Block_1_DB_1_Ven_Magazijn_in Connection HMI_Connection_2 Data type Bool Array elements 0 Access mode < symbolic access> PLC tag master_DB.Ven_Magazijn_in PLC name PLC_1 Settings Acquisition cycle 1s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Linear scaling PLC value range end value Source comment Multiplexing Multiplexing Multiplexing Multiplexing Block_1_DB_1_Ven_Magazijn_uit General Name Block_1_DB_1_Ven_Magazijn_uit General Name Block_1_DB_1_Ven_Magazijn_uit General Name Block_sepander of the properties of		n_Magazijn_in		
Data type Bool Array elements O Length 1 Address Accress mode < symbolic access> PLC tag master_DB.Ven_Magazijn_in PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Linear scaling PPC value range end value PPC value range end value Values Values Values Values Value Va				lunu a
Address mode				
Access mode				U
Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2		ļ ·		. DDV
Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Disabled PLC value range end value PLC value range start value PLC value value PLC value value PLC value value PLC value value Values Disabled Value		-		
Acquisition cycle Limits Upper 2		Binary	PLC name	PLC_1
Limits Upper 2		1	Ai-i+i	
Lower 2 Lower 2		1 \$	Acquisition mode	Cyclic in operation
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Linear scaling Disabled PLC value range end value PLC value range start 0 HMI device value range end value HMI device value range start value HMI device value range end value HMI device value range end value Start value Start value			Lower 2	
PLC value range start value value range start value value range end value value range end value value range end value va		Disabled	PLC value range end	10
value range end value range end value range end value range start value range start value range start value range start value range end valu			value	
range start value Values ID tag Start value Comment Comment Multiplexing Multiplexing Multiplexing Multiplexing Multiplexing Block_1_DB_1_Ven_Magazijn_uit General Name Block_1_DB_1_Ven_Magazijn_uit Connection HMI_Connection_2 Array elements 0 Address Access mode <symbolic access=""> PLC tag master_DB.Ven_Magazijn_uit Coding Binary PLC tag master_DB.Ven_Magazijn_uit Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Disabled PLC value range end 10 value PLC value range start 0 HMI device value 100</symbolic>	value			100
Start value Source comment Source	range start value	0		
Comment Comment Source comment Multiplexing Multiplexing Disabled Block_1_DB_1_Ven_Magazijn_uit General Name Block_1_DB_1_Ven_Magazijn_uit Connection HMI_Connection_2 Array elements 0 Length 1 Access mode <symbolic access=""> PLC tag master_DB.Ven_Magazijn_uit PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Linear scaling Linear scaling Disabled PLC value range end value PLC value range end value PLC value range start PMO ACCESS MENT PLC value range start PLC value range start PLC value range start PLC value range start PLC value range end loo</symbolic>				
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Multiplexing Multiplexing Disabled Disabled Index tag Index t				
Index tag Block_1_DB_1_Ven_Magazijn_uit			Source comment	
Block_1_DB_1_Ven_Magazijn_uit General Name Block_1_DB_1_Ven_Magazijn_uit Connection HMI_Connection_2 Data type Bool Array elements 0 Length 1 Address Access mode <symbolic access=""> PLC tag master_DB.Ven_Magazijn_uit Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Disabled PLC value range end value PLC value range start 0 HMI device value 100</symbolic>			•	
General Name Block_1_DB_1_Ven_Magazijn_uit Connection HMI_Connection_2 Data type Bool Array elements 0 Length 1 Address Access mode <symbolic access=""> PLC tag master_DB.Ven_Magazijn_uit PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Disabled PLC value range end value PLC value range start 0 HMI device value 100</symbolic>			Index tag	
Name Block_1_DB_1_Ven_Magazijn_uit Connection HMI_Connection_2 Data type Bool Array elements 0 Length 1 Address Access mode <symbolic access=""> PLC tag master_DB.Ven_Magazijn_uit Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Disabled PLC value range end value 10 PLC value range start 0 HMI device value 100</symbolic>				
Data type Bool Array elements 0 Length 1 Address Access mode <symbolic access=""> PLC tag master_DB.Ven_Magazijn_uit PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Disabled PLC value range end value PLC value range start 0 HMI device value 100</symbolic>	Block_1_DB_1_Ver		,ag	
Length 1 Address Access mode	Block_1_DB_1_Ver	n_Magazijn_uit		UNII Come d' 2
Access mode	Block_1_DB_1_Ver General Name	n_Magazijn_uit Block_1_DB_1_Ven_Magazijn_uit	Connection	
Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Disabled PLC value range end value PLC value range start 0 HMI device value 100	Block_1_DB_1_Ver General Name Data type	n_Magazijn_uit Block_1_DB_1_Ven_Magazijn_uit	Connection Array elements	
Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Disabled PLC value range end value PLC value range start 0 HMI device value 100	Block_1_DB_1_Ver General Name Data type Length	n_Magazijn_uit Block_1_DB_1_Ven_Magazijn_uit Bool 1	Connection Array elements Address	0
Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Disabled PLC value range end value PLC value range start 0 HMI device value 100	Block_1_DB_1_Ver General Name Data type Length Access mode	Block_1_DB_1_Ven_Magazijn_uit Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 master_DB.Ven_Magazijn_uit
Limits Upper 2 Lower 2 Linear scaling Linear scaling Disabled PLC value range end value PLC value range start HMI device value 100	Block_1_DB_1_Ver General Name Data type Length Access mode Coding	Block_1_DB_1_Ven_Magazijn_uit Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 master_DB.Ven_Magazijn_uit
Upper 2 Linear scaling Linear scaling Disabled PLC value range end value PLC value range start HMI device value 100	Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings	Block_1_DB_1_Ven_Magazijn_uit Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	0 master_DB.Ven_Magazijn_uit PLC_1
Linear scaling Linear scaling Disabled PLC value range end value PLC value range start PLC value range start PLC value range start PLC value range and value HMI device value 100	Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle	Block_1_DB_1_Ven_Magazijn_uit Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	0 master_DB.Ven_Magazijn_uit PLC_1
Linear scaling Disabled PLC value range end value PLC value range start 0 HMI device value 100	Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits	Block_1_DB_1_Ven_Magazijn_uit Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode	0 master_DB.Ven_Magazijn_uit PLC_1
PLC value range start 0 HMI device value 100	Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2	Block_1_DB_1_Ven_Magazijn_uit Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode	0 master_DB.Ven_Magazijn_uit PLC_1
	Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	Block_1_DB_1_Ven_Magazijn_uit Bool 1 <symbolic access=""> Binary 1 s</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end	master_DB.Ven_Magazijn_uit PLC_1 Cyclic in operation
	Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	Block_1_DB_1_Ven_Magazijn_uit Bool 1 <symbolic access=""> Binary 1 s Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value	master_DB.Ven_Magazijn_uit PLC_1 Cyclic in operation

Totally Integrated			
Automation Portal			
Values			
ID tag		Start value	
Comment		Juit value	
Comment		Source comment	
Multiplexing		Source comment	
	Disabled	I d 4	
Multiplexing Block_1_DB_1_Ver		Index tag	
General			
Name	Block_1_DB_1_Ven_horizontaal_in	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	77.1.1.1.4.1.1.4
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Ven_horizontaal_in
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment		Jul 13	
- 7111111111111111111111111111111111111		Source comment	
		Source comment	
Comment			
Comment Multiplexing	D'anhlad	Index ton	
Comment	Disabled	Index tag	
Comment Multiplexing		Index tag	
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General	n_horizontaal_uit	<u> </u>	
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name	n_horizontaal_uit Block_1_DB_1_Ven_horizontaal_uit	Connection	HMI_Connection_2
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type	n_horizontaal_uit Block_1_DB_1_Ven_horizontaal_uit Bool	Connection Array elements	HMI_Connection_2
Comment Multiplexing Multiplexing Block_1_DB_1_Ven General Name Data type Length	n_horizontaal_uit Block_1_DB_1_Ven_horizontaal_uit Bool 1	Connection Array elements Address	0
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 master_DB.Ven_horizontaal_uit
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding	n_horizontaal_uit Block_1_DB_1_Ven_horizontaal_uit Bool 1	Connection Array elements Address	0
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag PLC name	0 master_DB.Ven_horizontaal_uit
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 master_DB.Ven_horizontaal_uit
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	0 master_DB.Ven_horizontaal_uit PLC_1
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode	0 master_DB.Ven_horizontaal_uit PLC_1
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	0 master_DB.Ven_horizontaal_uit PLC_1
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end	0 master_DB.Ven_horizontaal_uit PLC_1
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary 1 s Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	master_DB.Ven_horizontaal_uit PLC_1 Cyclic in operation
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary 1 s Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value	master_DB.Ven_horizontaal_uit PLC_1 Cyclic in operation
Comment Multiplexing Multiplexing Block_1_DB_1_Vern General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	master_DB.Ven_horizontaal_uit PLC_1 Cyclic in operation
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	master_DB.Ven_horizontaal_uit PLC_1 Cyclic in operation
Comment Multiplexing Multiplexing Block_1_DB_1_Vern General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	master_DB.Ven_horizontaal_uit PLC_1 Cyclic in operation
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value	master_DB.Ven_horizontaal_uit PLC_1 Cyclic in operation
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value	master_DB.Ven_horizontaal_uit PLC_1 Cyclic in operation
Comment Multiplexing Multiplexing Block_1_DB_1_Ver General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling Linear scaling HMI device value range start value Values ID tag Comment	Block_1_DB_1_Ven_horizontaal_uit Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	master_DB.Ven_horizontaal_uit PLC_1 Cyclic in operation

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Block_1_DB_1_Ven_Verticaal_in

General			
Name	Block_1_DB_1_Ven_Verticaal_in	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Ven_Verticaal_in
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Block_1_DB_1_Ven_verticaal_uit

General			
Name	Block_1_DB_1_Ven_verticaal_uit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Ven_verticaal_uit
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

Block_1_DB_1_Cil_verticaal_uit

General			
Name	Block_1_DB_1_Cil_verticaal_uit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Cil_verticaal_uit
Coding	Binary	PLC name	PLC_1
		,	

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Automation Portal			
Settings			1
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value Values	0		
		Charles Inc.	
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Werkings_Optie			
General			
Name	Werkings_Optie	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1	9	, ,
Settings	· ==_		
Acquisition cycle	1 s	Acquisition mode	Cyclic continuous
Limits	1.3	Acquisition mode	Cyclic continuous
		Lower 2	
Upper 2		lower 2	
Linear scaling	B: 11 1	DI C	10
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value		HMI device value range end value	100
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Werkings_Optie			
Controleer_Metaa	<u> </u>		
General			
Name	Controleer_Metaal	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		, ,
Settings	· ·		
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Acquisition cycle Limits	1 3	Acquisition mode	Cyclic III Operation
LIMITS			
Upper 2		Lower 2	

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Automation Portal			
Linear scaling			
Linear scaling	Disabled	PLC value range end	10
		value	
PLC value range start value	0	HMI device value range end value	100
HMI device value	0	range ena value	
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Controleer_Metaal			
Controleer_Plastic			
General			
Name	Controleer_Plastic	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end	10
_		value	
PLC value range start value	0	HMI device value range end value	100
HMI device value	0	range ena value	
range start value			
Values			
ID tag		Start value	
Comment		Start value	
Comment		Source comment	
Multiplexing		Jource comment	
Multiplexing	Disabled	Index tag	
	2.000.00		
Controleer_Plastic			
Bak_metaal			
General			
Name	Bak_metaal	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		·
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	<u></u>		
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end	10
		value	
			ı

Totally Integrated Automation Portal					
PLC value range start	0		HMI device value	100	
value			range end value		
HMI device value	0		_		
range start value					
Values					
ID tag			Start value		
Comment					
Comment	Т		Source comment		
Multiplexing					
Multiplexing	Disa	abled	Index tag		
Bak_metaal	-				
Bak_plastic					
General					
Name	Bak	_plastic	Connection	HMI_Conne	ection_2
Data type	Int		Array elements	0	
Length	2		Address		
Access mode		mbolic access>	Coding	Binary	
PLC name	PLC			Ju. y	
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic in op	eration
Limits	1 3		Acquisition mode	Cyclic III op	eration
			Lower 2		
Upper 2			Lower 2		
Linear scaling	- ·		D	1.0	
Linear scaling		abled	PLC value range end value	10	
PLC value range start	0		HMI device value	100	
value			range end value		
HMI device value	0				
range start value					
Values					
ID tag			Start value		
Comment					
Comment			Source comment		
Multiplexing					
Multiplexing	Disa	abled	Index tag		
Bak_plastic					
Bak_foutief					
General Name	ר ם	foutiaf	Cannastian	LIMI C	action 2
Name	_	_foutief	Connection	HMI_Conne	ecuon_Z
Data type	Int		Array elements	0	
Length	2		Address		
Access mode		mbolic access>	Coding	Binary	
PLC name	PLC	1			
Settings					
Acquisition cycle	1 s		Acquisition mode	Cyclic conti	nuous
Limits					
Upper 2			Lower 2		
Linear scaling			··		
Linear scaling	Disa	abled	PLC value range end value	10	
DI C value range start	0		HMI device value	100	
PLC value range start value	U			100	
	0		range end value		
HMI device value range start value	0				

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Automation Portal			
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Values			
ID tag		Start value	
Comment		Start value	
Comment		Source comment	
Multiplexing		Source comment	
Multiplexing	Disabled	Index tag	
wuttplexing	Disabled	illuex tag	
Bak_foutief			
Probleem_OverWr	ite		
General			
Name	Probleem_OverWrite	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Probleem_OverWrite
Coding	Binary	PLC name	PLC_1
Settings		in 25 name	
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits		requisition mode	Cyclic III operation
Upper 2		Lower 2	
Linear scaling		LOWEI Z	
_	Disabled	DI C value ver == == -	10
Linear scaling	Disabled	PLC value range end value	10
DI C valua range -tt	0	HMI device value	100
PLC value range start value	U	range end value	100
HMI device value	0	lange end value	
range start value			
Values		Ctout valve	
ID tag		Start value	
ID tag Comment			
ID tag Comment Comment		Start value Source comment	
ID tag Comment Comment Multiplexing		Source comment	
ID tag Comment Comment	Disabled		
ID tag Comment Comment Multiplexing		Source comment	
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro		Source comment	
ID tag Comment Comment Multiplexing Multiplexing	bleem	Source comment	HMI Connection 2
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name	bleem Block_1_DB_1_Probleem	Source comment Index tag Connection	HMI_Connection_2
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type	bleem	Source comment Index tag Connection Array elements	HMI_Connection_2
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length	Block_1_DB_1_Probleem Bool	Connection Array elements Address	0
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode	Block_1_DB_1_Probleem Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 master_DB.Probleem
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding	Block_1_DB_1_Probleem Bool	Connection Array elements Address	0
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	0 master_DB.Probleem PLC_1
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle	Block_1_DB_1_Probleem Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 master_DB.Probleem
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode	0 master_DB.Probleem PLC_1
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	0 master_DB.Probleem PLC_1
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary 1 s</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2	master_DB.Probleem PLC_1 Cyclic in operation
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode	0 master_DB.Probleem PLC_1
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary 1 s Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end	master_DB.Probleem PLC_1 Cyclic in operation
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary 1 s Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value	master_DB.Probleem PLC_1 Cyclic in operation
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary 1 s Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	master_DB.Probleem PLC_1 Cyclic in operation
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	master_DB.Probleem PLC_1 Cyclic in operation
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	master_DB.Probleem PLC_1 Cyclic in operation
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	master_DB.Probleem PLC_1 Cyclic in operation
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value	master_DB.Probleem PLC_1 Cyclic in operation
ID tag Comment Comment Multiplexing Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	master_DB.Probleem PLC_1 Cyclic in operation
ID tag Comment Comment Multiplexing Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value	master_DB.Probleem PLC_1 Cyclic in operation
ID tag Comment Comment Multiplexing Multiplexing Block_1_DB_1_Pro General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment	Block_1_DB_1_Probleem Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	master_DB.Probleem PLC_1 Cyclic in operation

Status_Instalatie_	НМІ		
General			
Name	Status_Instalatie_HMI	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits		" '	
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing		"	<u></u>
Multiplexing	Disabled	Index tag	
<u> </u>			
Status_Instalatie_H Counter_Magazijn General Name		Connection	HMI_Connection_2
Counter_Magazijn General		Connection Array elements	HMI_Connection_2
Counter_Magazijn General Name	Counter_Magazijn		
Counter_Magazijn General Name Data type	Counter_Magazijn	Array elements	
Counter_Magazijn General Name Data type Length	Counter_Magazijn Int 2	Array elements Address	0
Counter_Magazijn General Name Data type Length Access mode	Counter_Magazijn Int 2 <symbolic access=""></symbolic>	Array elements Address	0
Counter_Magazijn General Name Data type Length Access mode PLC name Settings	Counter_Magazijn Int 2 <symbolic access=""></symbolic>	Array elements Address Coding	0 Binary
Counter_Magazijn General Name Data type Length Access mode PLC name	Counter_Magazijn Int 2 <symbolic access=""> PLC_1</symbolic>	Array elements Address	0
Counter_Magazijn General Name Data type Length Access mode PLC name Settings Acquisition cycle	Counter_Magazijn Int 2 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding	0 Binary
Counter_Magazijn General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits	Counter_Magazijn Int 2 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding Acquisition mode	0 Binary
Counter_Magazijn General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2	Counter_Magazijn Int 2 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding Acquisition mode	0 Binary
Counter_Magazijn General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end	Binary Cyclic in operation
Counter_Magazijn General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Counter_Magazijn General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Binary Cyclic in operation
Counter_Magazijn General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Counter_Magazijn General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	Binary Cyclic in operation
General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling HMI device value range start value Values ID tag Comment	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Binary Cyclic in operation
General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	Binary Cyclic in operation
Counter_Magazijn General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	Binary Cyclic in operation
General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Binary Cyclic in operation
General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Counter_Magazijn	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Binary Cyclic in operation
General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing	Counter_Magazijn Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Binary Cyclic in operation

Automation Portal			
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1	County	ынагу
Settings	I LC_I		
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
	1.5	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling	D: 11 1	Di C	4.0
Linear scaling	Disabled	PLC value range end value	10
DI Caralas and a stant			100
PLC value range start value	O	HMI device value	100
	0	range end value	
HMI device value	0		
range start value			
Values		C4 L L	
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
		·	
Counter_Bak1			
C			
Counter_Bak2			
General			
	0 10	Connection	
Name	Counter_Bak2	Connection	
			HMI_Connection_2
Data type	Int	Array elements	HMI_Connection_2
Data type Length	Int 2		
		Array elements	
Length	2 <symbolic access=""></symbolic>	Array elements Address	0
Length Access mode PLC name	2	Array elements Address	0
Length Access mode PLC name Settings	2 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding	0 Binary
Length Access mode PLC name Settings Acquisition cycle	2 <symbolic access=""></symbolic>	Array elements Address	0
Length Access mode PLC name Settings Acquisition cycle Limits	2 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding Acquisition mode	0 Binary
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2	2 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding	0 Binary
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling	2 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding Acquisition mode Lower 2	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2	2 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end	0 Binary
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	2 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	2 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value	2 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Counter_Bak2	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Counter_Bak2 Counter_Bak3	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Counter_Bak2 Counter_Bak3	2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Binary Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Counter_Bak2 Counter_Bak3 General	2 <symbolic access=""> PLC_1 1 s Disabled 0 Disabled</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag	Cyclic in operation 10 100
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Counter_Bak2 Counter_Bak3 General Name	2 <symbolic access=""> PLC_1 1 s Disabled 0 Disabled Counter_Bak3</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag Connection	Cyclic in operation 10 100 HMI_Connection_2
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Multiplexing Counter_Bak2 Counter_Bak3 General Name Data type	2 <symbolic access=""> PLC_1 1 s Disabled 0 Disabled Counter_Bak3 Int</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag Connection Array elements	Cyclic in operation 10 100
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Multiplexing Counter_Bak2 Counter_Bak3 General Name Data type Length	2 <symbolic access=""> PLC_1 1 s Disabled 0 Counter_Bak3 Int 2</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag Connection Array elements Address	Cyclic in operation 10 100 HMI_Connection_2 0
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing	2 <symbolic access=""> PLC_1 1 s Disabled 0 Disabled Counter_Bak3 Int</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag Connection Array elements	Cyclic in operation 10 100 HMI_Connection_2

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Automation Portal			
Settings			•
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value		HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Counter_Bak3			
Status_Sensor_Inc	ductief_HMI		
General			
Name	Status_Sensor_Inductief_HMI	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			1 2
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
Status_Sensor_Indu	uctief_HMI		
Status_Camera_H	MI		
General			
Name	Status_Camera_HMI	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits		• -	
Upper 2		Lower 2	

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Automation Portal			
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment		П	
Comment		Source comment	
Multiplexing	Die bl. d	Use all a section of	
Multiplexing	Disabled	Index tag	
Status_Camera_HM master_DB_Blazer			
General		 	WW 6
Name	master_DB_Blazer	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length		Address	master DD DI
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Blazer
	Binary	PLC name	PLC_1
Settings	1 s	Acquisition mode	Cyclic in aparation
Acquisition cycle Limits	I S	Acquisition mode	Cyclic in operation
Upper 2		Lower 2	
Linear scaling		Lower 2	
	Disabled	PLC value range end	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
master_DB_Zuiger			
General	DD 7	C	LIMI Committee
	master_DB_Zuiger	Connection	HMI_Connection_2
Data type Length	Bool 1	Array elements Address	0
	<symbolic access=""></symbolic>	PLC tag	master_DB.Zuiger
Access mode	-		
Access mode Coding	Binary	PLC name	PLC_1
Access mode Coding Settings	Binary		
Access mode Coding Settings Acquisition cycle	-	Acquisition mode	PLC_1 Cyclic in operation
Access mode Coding Settings Acquisition cycle Limits	Binary	Acquisition mode	
Access mode Coding Settings Acquisition cycle Limits Upper 2	Binary		
Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	Binary 1 s	Acquisition mode	Cyclic in operation
Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	Binary 1 s Disabled	Acquisition mode	

Automation Portal			
HMI device value	0		
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D tag		Start value	
Comment		Start value	
Comment		Source comment	
		Source comment	
Multiplexing	D: 11 1		
Multiplexing	Disabled	Index tag	
Status_Band_HMI			
General			
Name	Status_Band_HMI	Connection	HMI_Connection_2
Data type	Int	Array elements	0
Length	2	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			<u> </u>
Linear scaling	Disabled	PLC value range end	10
car scannig	D.Japica	value	
PLC value range start	0	HMI device value	100
value		range end value	100
HMI device value range start value	0	range ena value	
raniue start value			
Values			
Values ID tag		Start value	
Values ID tag Comment			
Values ID tag Comment Comment		Start value Source comment	
Values ID tag Comment Comment		Source comment	
Values ID tag Comment	Disabled		
Values ID tag Comment Comment Multiplexing Multiplexing	Disabled	Source comment	
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI		Source comment	
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive		Source comment	
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive	red	Source comment Index tag	HMI Connection 2
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name	red master_DB_Delivered	Source comment Index tag Connection	HMI_Connection_2
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type	red master_DB_Delivered Bool	Source comment Index tag Connection Array elements	HMI_Connection_2
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length	red master_DB_Delivered Bool 1	Source comment Index tag Connection Array elements Address	0
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode	master_DB_Delivered Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 master_DB.Delivered
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding	red master_DB_Delivered Bool 1	Source comment Index tag Connection Array elements Address	0
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding Settings	master_DB_Delivered Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	0 master_DB.Delivered PLC_1
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding Settings Acquisition cycle	master_DB_Delivered Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 master_DB.Delivered
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding Settings Acquisition cycle Limits	master_DB_Delivered Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode	0 master_DB.Delivered PLC_1
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2	master_DB_Delivered Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	0 master_DB.Delivered PLC_1
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	master_DB_Delivered Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode	0 master_DB.Delivered PLC_1
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	master_DB_Delivered Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode	0 master_DB.Delivered PLC_1
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive	master_DB_Delivered Bool 1 <symbolic access=""> Binary 1 s Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	master_DB.Delivered PLC_1 Cyclic in operation
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value	master_DB_Delivered Bool 1 <symbolic access=""> Binary 1 s Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value	master_DB.Delivered PLC_1 Cyclic in operation
Values ID tag Comment Comment Multiplexing Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	master_DB_Delivered Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	master_DB.Delivered PLC_1 Cyclic in operation
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	master_DB_Delivered Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value	master_DB.Delivered PLC_1 Cyclic in operation
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	master_DB_Delivered Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	master_DB.Delivered PLC_1 Cyclic in operation
Values ID tag Comment Comment Multiplexing Multiplexing Status_Band_HMI master_DB_Delive General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	master_DB_Delivered Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value	master_DB.Delivered PLC_1 Cyclic in operation

Automation Portal	1		
Multiplexing			
Multiplexing	Disabled	Index tag	
BrengNaar_2_DB_	Bak{1}		
General			
Name	BrengNaar_2_DB_Bak{1}	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	BrengNaar_2_DB.Bak[1]
Coding	Binary	PLC name	PLC_1
Settings	Billary	i ce name	1 20_1
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	1 3	Acquisition mode	Cyclic III operation
Upper 2		Lower 2	
Linear scaling		Lower z	
	Disabled	PLC value range end	10
Linear scaling	Disabled	value range end	10
PLC value range start	0	HMI device value	100
value	O	range end value	100
HMI device value	0	go ona raido	
range start value			
Values			
D tag		Start value	
Comment			
Comment		Source comment	
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Multinlexina		"	
Multiplexing Multiplexing	Disabled	Index tag	
Multiplexing	Disabled Bak{2}	Index tag	
Multiplexing BrengNaar_2_DB_ General	Bak{2}		HMI Connection 2
Multiplexing BrengNaar_2_DB_ General Name	Bak{2} BrengNaar_2_DB_Bak{2}	Connection	HMI_Connection_2
Multiplexing BrengNaar_2_DB_ General Name Data type	Bak{2}	Connection Array elements	HMI_Connection_2
Multiplexing BrengNaar_2_DB_ General Name Data type Length	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1	Connection Array elements Address	0
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 BrengNaar_2_DB.Bak[2]
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1	Connection Array elements Address	0
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	O BrengNaar_2_DB.Bak[2] PLC_1
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 BrengNaar_2_DB.Bak[2]
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode	O BrengNaar_2_DB.Bak[2] PLC_1
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	O BrengNaar_2_DB.Bak[2] PLC_1
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2	BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end	O BrengNaar_2_DB.Bak[2] PLC_1
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value	D BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	D BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	D BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value	D BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
Multiplexing BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values D tag	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	D BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values UD tag Comment	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	D BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values UD tag Comment Comment	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value	D BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	D BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled O Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	D BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing BrengNaar_2_DB_	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled O Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	D BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation
BrengNaar_2_DB_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing BrengNaar_2_DB_ General	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled 0 Disabled Bak{3}</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag	BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation 10 100
Multiplexing BrengNaar_2_DB_	Bak{2} BrengNaar_2_DB_Bak{2} Bool 1 <symbolic access=""> Binary 1 s Disabled O Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	D BrengNaar_2_DB.Bak[2] PLC_1 Cyclic in operation

Automation Portal			
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	BrengNaar_2_DB.Bak[3]
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment		"	
Comment		Source comment	
Multiplexing			·
Multiplexing	Disabled	Index tag	
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BrengNaar_2_DB_	Camera		
C			
General	D N 0.55.6		luni c
Name	BrengNaar_2_DB_Camera	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	BrengNaar_2_DB.Bak[0]
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
		Lower 2	
Upper 2			
Upper 2 Linear scaling			
	Disabled	PLC value range end value	10
Linear scaling		value HMI device value	100
Linear scaling Linear scaling PLC value range start value HMI device value		value	
Linear scaling Linear scaling PLC value range start value HMI device value range start value	0	value HMI device value	
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	0	value HMI device value range end value	
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	0	value HMI device value	
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment	0	value HMI device value range end value Start value	
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	0	value HMI device value range end value	
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	0	value HMI device value range end value Start value Source comment	
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Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing master_DB_Band_	0 0 Disabled	value HMI device value range end value Start value Source comment	
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing master_DB_Band_ General	0 0 Disabled	value HMI device value range end value Start value Source comment Index tag	100
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing master_DB_Band_ General Name	0 0 Disabled K1 master_DB_Band_K1	value HMI device value range end value Start value Source comment Index tag Connection	
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing master_DB_Band_ General Name Data type	0 0 Disabled	value HMI device value range end value Start value Source comment Index tag Connection Array elements	100
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing master_DB_Band_ General Name Data type Length	0 0 Disabled K1 master_DB_Band_K1	value HMI device value range end value Start value Source comment Index tag Connection	HMI_Connection_2
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing master_DB_Band_ General Name Data type	0 0 Disabled K1 master_DB_Band_K1	value HMI device value range end value Start value Source comment Index tag Connection Array elements	HMI_Connection_2
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing master_DB_Band_ General Name Data type Length	Disabled Master_DB_Band_K1 Bool 1	value HMI device value range end value Start value Source comment Index tag Connection Array elements Address	HMI_Connection_2
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing master_DB_Band_ General Name Data type Length Access mode	Disabled K1 master_DB_Band_K1 Bool 1 <symbolic access=""></symbolic>	value HMI device value range end value Start value Source comment Index tag Connection Array elements Address PLC tag	HMI_Connection_2 0 master_DB.Band_K1
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing master_DB_Band_ General Name Data type Length Access mode Coding	Disabled K1 master_DB_Band_K1 Bool 1 <symbolic access=""></symbolic>	value HMI device value range end value Start value Source comment Index tag Connection Array elements Address PLC tag	HMI_Connection_2 0 master_DB.Band_K1
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing master_DB_Band_ General Name Data type Length Access mode Coding Settings	Disabled K1 master_DB_Band_K1 Bool 1 <symbolic access=""> Binary</symbolic>	value HMI device value range end value Start value Source comment Index tag Connection Array elements Address PLC tag PLC name	HMI_Connection_2 0 master_DB.Band_K1 PLC_1
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Multiplexing General Name Data type Length Access mode Coding Settings Acquisition cycle	Disabled K1 master_DB_Band_K1 Bool 1 <symbolic access=""> Binary</symbolic>	value HMI device value range end value Start value Source comment Index tag Connection Array elements Address PLC tag PLC name	HMI_Connection_2 0 master_DB.Band_K1 PLC_1

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Automation Portal			
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
master_DB_Band_	K2		
General			
Name	master_DB_Band_K2	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.Band_K2
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value		HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
P&P_1_DB_P&P_Ac	tief		
General			
Name	P&P_1_DB_P&P_Actief	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	"P&P_1_DB".P&P_Actief
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value HMI device value	0	range end value	

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Automation Portal			
Values			,
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
BrengNaar_2_DB_			
General			
Name	BrengNaar_2_DB_Delay_camera	Connection	HMI_Connection_2
Data type	Time	Array elements	0
Length	4	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	ProngNaar 2 DP Dolay camora
	-	PLC tag PLC name	BrengNaar_2_DB.Delay_camera
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
wattpicking	Disabled	mucx tag	
P&P_1_DB_Delay_:	zuiger		
General	DOD 1 DD Delevi miner	Connection	LIMI Compostion 2
Name	P&P_1_DB_Delay_zuiger		HMI_Connection_2
Data type	Time	Array elements	0
Length	4	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	"P&P_1_DB". Delay_zuiger
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start		HMI device value	100
value range start		range end value	
HMI device value	0	range enu value	
range start value	U		
_			
Values			
ID 4		Start value	
ID tag			
Comment			
Comment Comment		Source comment	
Comment	Disabled	Source comment	

P&P_1_DB_Delay_VenVerticaal_in

General			
Name	P&P_1_DB_Delay_VenVerticaal_in	Connection	HMI_Connection_2
Data type	Time	Array elements	0
Length	4	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	"P&P_1_DB".Delay_VenVerticaal_in
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0	_	
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

BrengNaar_2_DB_timerON

General			
Name	BrengNaar_2_DB_timerON	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	BrengNaar_2_DB.timerON
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

$master_DB_SetDefaultSettings$

General			
Name	master_DB_SetDefaultSettings	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.SetDefaultSettings
Coding	Binary	PLC name	PLC_1

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Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Upper 2		Lower 2	
Linear scaling		LOWE! Z	
Linear scaling	Disabled	PLC value range end	10
Linear stannig	Disabled .	value	
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment		II.	
Comment		Source comment	
Multiplexing	D: 11 1	Use all a section of	
Multiplexing	Disabled	Index tag	
master_DB_ApplyS	Settings		
ao.o, .pp.y.			
General			
Name	master_DB_ApplySettings	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	master_DB.ApplySettings
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values		a	
ID tag		Start value	
Comment		C	
Comment		Source comment	
Multiplexing	Disabled	Inday to a	
Multiplexing	Disabled	Index tag	
Settings_Manager	_DB_Stap0_NietActief		
General			
Name	Settings_Manager_DB_Stap0_NietAc-	Connection	HMI_Connection_2
	tief		
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	Settings_Manager_DB.CantApplySet tings
Coding	Binary	PLC name	PLC_1
Settings		" 	
Acquisition cycle	1 s	Acquisition mode	Cyclic continuous
Limits			
Upper 2		Lower 2	

led led ngs_Optie_HMI polic access>	PLC value range end value HMI device value range end value Start value Source comment Index tag Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	HMI_Connection_2 0 Binary Cyclic in operation
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ngs_Optie_HMI bolic access>	value HMI device value range end value Start value Source comment Index tag Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	HMI_Connection_2 0 Binary Cyclic in operation
ngs_Optie_HMI polic access>	Start value Source comment Index tag Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	HMI_Connection_2 0 Binary Cyclic in operation
ngs_Optie_HMI polic access>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
ngs_Optie_HMI polic access>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
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	Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
	Acquisition mode Lower 2 PLC value range end value HMI device value	Cyclic in operation
	Acquisition mode Lower 2 PLC value range end value HMI device value	Cyclic in operation
	Lower 2 PLC value range end value HMI device value	10
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led	PLC value range end value HMI device value	
led	value HMI device value	
ed	value HMI device value	
		100
	Start value	
	Source comment	
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	much ag	
netaal_HMI		HMI_Connection_2
	Array elements	0
	Address	
oolic access>	Coding	Binary
	Acquisition mode	Cyclic in operation
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	Lower 2	
	LUVVCI Z	
led	PLC value range end	10
	HMI device value range end value	100
	netaal_HMI polic access>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value

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D tag		Start value	
Comment			
Comment		Source comment	
Multiplexing	D's let d	land and be a	
Multiplexing	Disabled	Index tag	
Bak_metaal_HMI			
Bak_plastic_HMI			
General			hu u z
Name	Bak_plastic_HMI	Connection	HMI_Connection_2
Data type	Int	Array elements	0
_ength	2	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Jpper 2		Lower 2	
inear scaling			
inear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		
ange start value			
/alues			
D tag		Start value	
Comment			
Comment		Source comment	
Multiplexing		• • ·	
Multiplexing	Disabled	Index tag	
Bak_plastic_HMI Bak_foutief_HMI			
Name	Bak_foutief_HMI	Connection	HMI_Connection_2
Name Data type	Int	Array elements	HMI_Connection_2
Name Data type Length	Int 2	Array elements Address	0
Name Data type Length Access mode	Int 2 <symbolic access=""></symbolic>	Array elements	
Name Data type Length Access mode PLC name	Int 2	Array elements Address	0
Name Data type Length Access mode PLC name Settings	Int 2 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding	0 Binary
Name Data type Length Access mode PLC name Settings Acquisition cycle	Int 2 <symbolic access=""></symbolic>	Array elements Address	0
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits	Int 2 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding Acquisition mode	0 Binary
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Jpper 2	Int 2 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding	0 Binary
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Jpper 2 Linear scaling	Int 2 <symbolic access=""> PLC_1 1 s</symbolic>	Array elements Address Coding Acquisition mode Lower 2	O Binary Cyclic in operation
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Jpper 2 Linear scaling Linear scaling	Int 2 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value	Binary Cyclic in operation
General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value	Int 2 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end	O Binary Cyclic in operation
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value	Int 2 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value	Int 2 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation

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Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
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Controleer_Metaa	І_НМІ		
General			
Name	Controleer_Metaal_HMI	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings	1 23_1		
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	1.5	, tequisition mode	ey and in operation
Upper 2		Lower 2	
Upper 2 Linear scaling		LOWEI Z	
Linear scaling	Disabled	PLC value range end	10
PLC value range start	0	HMI device value	100
value HMI device value	0	range end value	
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
	HMI		
Controleer_Metaal_	_1 11V11		
	_		
Controleer_Plastic	_		
Controleer_Plastic	_	Connection	HMI_Connection_2
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Settings_Manager	_DB_delay_camera_hmi		
General			
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Data type	Time	Array elements	0
_ength	4	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	Settings_Manager_DB.delay_cam- era_hmi
Coding	Binary	PLC name	PLC_1
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ID tag		Start value	
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General		- 11	
			HMI_Connection_2
Name	Settings_Manager_DB_delay_zuig- er_hmi	Connection	
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ID tag		Start value	
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General			
Name	Settings_Manager_DB_SettingsApplied	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
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General			
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Data type	Bool	Array elements	0
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Coding	Binary	PLC name	PLC_1
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Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Linear scaling			
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value		range end value	
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Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
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Settings_Manager	_DB_default		
General			
Name	Settings_Manager_DB_default	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	Settings_Manager_DB.default
Coding	Binary	PLC name	PLC_1
	Billary	rtc name	FEC_1
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Data type	Bool	Array elements	0
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PLC name Settings Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		,
Settings	·-·		
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	· ·	The second secon	
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end	10
Linear scannig	Disabled	value	
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0	ga ana valua	
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
manupically	Disabled	maex tag	
iSB_SenDruk_Zuige	r		
iBND_SenAan_Opt	is		
General			
General Name	iRND Sandan Ontic	Connection	HMI Connection 2
Name	iBND_SenAan_Optis	Connection	HMI_Connection_2
Name Data type	Bool	Array elements	HMI_Connection_2
Name Data type Length	Bool 1	Array elements Address	0
Name Data type Length Access mode	Bool 1 <symbolic access=""></symbolic>	Array elements	
Name Data type Length Access mode PLC name	Bool 1	Array elements Address	0
Name Data type Length Access mode PLC name Settings	Bool 1 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding	0 Binary
Name Data type Length Access mode PLC name Settings Acquisition cycle	Bool 1 <symbolic access=""></symbolic>	Array elements Address	0
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits	Bool 1 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding Acquisition mode	0 Binary
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2	Bool 1 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding	0 Binary
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling	Bool 1 <symbolic access=""> PLC_1 1 s</symbolic>	Array elements Address Coding Acquisition mode Lower 2	O Binary Cyclic in operation
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2	Bool 1 <symbolic access=""> PLC_1</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end	0 Binary
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	Bool 1 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value	O Binary Cyclic in operation
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	Bool 1 <symbolic access=""> PLC_1 1 s Disabled</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	O Binary Cyclic in operation
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value	Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value	O Binary Cyclic in operation
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Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	O Binary Cyclic in operation
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	O Binary Cyclic in operation
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	O Binary Cyclic in operation
Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value	Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	O Binary Cyclic in operation

Multiplexing		II.	
Multiplexing	Disabled	Index tag	
iBND_SenAan_Opti	is		
iMAG_SenAan_Օր	otis		
General			
Name	iMAG_SenAan_Optis	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling	D: ht d	DI C. I	10
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
ID tag Comment		Start value	
		Start value Source comment	
Comment			
Comment Comment Multiplexing Multiplexing	Disabled tis		
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt	tis	Source comment	
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All	passed	Source comment Index tag	
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All	passed iBND_CamOK_Allpassed	Source comment Index tag Connection	HMI_Connection_2
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type	iBND_CamOK_Allpassed	Source comment Index tag Connection Array elements	HMI_Connection_2
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length	iBND_CamOK_Allpassed Bool	Source comment Index tag	0
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode	iBND_CamOK_Allpassed Bool 1 <symbolic access=""></symbolic>	Source comment Index tag Connection Array elements	
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name	iBND_CamOK_Allpassed Bool	Source comment Index tag	0
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1</symbolic>	Connection Array elements Address Coding	0 Binary
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle	iBND_CamOK_Allpassed Bool 1 <symbolic access=""></symbolic>	Source comment Index tag	0
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1</symbolic>	Connection Array elements Address Coding Acquisition mode	0 Binary
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1</symbolic>	Connection Array elements Address Coding	0 Binary
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end	0 Binary
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1 Disabled</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1 Disabled</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Binary Cyclic in operation
Comment Comment Multiplexing Multiplexing iMAG_SenAan_Opt iBND_CamOK_All General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment	iBND_CamOK_Allpassed Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	Binary Cyclic in operation

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iBND_CamOK_Allpa	l ssed		
 AnalogeSensor_M	ateriaal_DB_metaal		
General			
Name	AnalogeSensor_Materiaal_DB_metaal	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	Analoge Sensor_Materiaal_DB.metaal
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling		,,	
Linear scaling	Disabled	PLC value range end	10
		value	
PLC value range start	O	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment		II -	
Comment		Source comment	
Multiplexing Multiplexing	Disabled	Index tag	
iPnP_SenAan_Hin General			
Name	iPnP_SenAan_Hin	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1	3	, ,
Settings	_		
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end	10
PLC value range start	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			<u></u>
Comment		Source comment	
Multiplexing		- 53. 55 Comment	
Multiplexing	Disabled	Index tag	
iPnP_SenAan_Hin	J. Sabied	much tag	
iPnP_SenAan_Huit			
iPnP_SenAan_Huit General Name	iPnP_SenAan_Huit	Connection	HMI_Connection_2

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Automation Fortar			
Data type	Bool	Array elements	0
	1	Address	
Length	·		D'
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling		201121 2	
	D'- I-I -I	BLC and have many and	10
Linear scaling	Disabled	PLC value range end	10
	-	value	
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
iPnP_SenAan_Huit			
iPnP_SenAan_Vin			
General			
Name	iPnP_SenAan_Vin	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
	1 1	Coding	Binary
	<symbolic access=""></symbolic>		
Access mode	<symbolic access=""></symbolic>	County	ынагу
Access mode PLC name	<pre><symbolic access=""> PLC_1</symbolic></pre>	County	ынагу
Access mode PLC name Settings	PLC_1		
Access mode PLC name Settings Acquisition cycle	-	Acquisition mode	Cyclic in operation
Access mode PLC name Settings Acquisition cycle	PLC_1		
Access mode PLC name Settings Acquisition cycle Limits	PLC_1		
Access mode PLC name Settings Acquisition cycle Limits Upper 2	PLC_1	Acquisition mode	
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling	PLC_1 1 s	Acquisition mode	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2	PLC_1	Acquisition mode Lower 2 PLC value range end	
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	PLC_1 1 s Disabled	Acquisition mode Lower 2 PLC value range end value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start	PLC_1 1 s Disabled	Acquisition mode Lower 2 PLC value range end value HMI device value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value	PLC_1 1 s Disabled O	Acquisition mode Lower 2 PLC value range end value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value	PLC_1 1 s Disabled	Acquisition mode Lower 2 PLC value range end value HMI device value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value	PLC_1 1 s Disabled O	Acquisition mode Lower 2 PLC value range end value HMI device value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	PLC_1 1 s Disabled O	Acquisition mode Lower 2 PLC value range end value HMI device value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	PLC_1 1 s Disabled O	Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	PLC_1 1 s Disabled O	Acquisition mode Lower 2 PLC value range end value HMI device value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment	PLC_1 1 s Disabled O	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	PLC_1 1 s Disabled O	Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	PLC_1 1 s Disabled 0	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	PLC_1 1 s Disabled O	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	PLC_1 1 s Disabled 0	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing	PLC_1 1 s Disabled 0	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	PLC_1 1 s Disabled 0	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing iPnP_SenAan_Vin	PLC_1 1 s Disabled 0 Disabled	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing iPnP_SenAan_Vin iPnP_SenAan_Vuit	PLC_1 1 s Disabled 0 Disabled	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Cyclic in operation
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing iPnP_SenAan_Vin iPnP_SenAan_Vuit General	PLC_1 1 s Disabled 0 Disabled	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag	Cyclic in operation 10 100
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing iPnP_SenAan_Vin iPnP_SenAan_Vuit General Name	PLC_1 1 s Disabled 0 Disabled iPnP_SenAan_Vuit	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag Connection	Cyclic in operation 10 100 HMI_Connection_2
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing iPnP_SenAan_Vin iPnP_SenAan_Vuit General Name Data type	PLC_1 1 s Disabled 0 Disabled	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag	Cyclic in operation 10 100
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing iPnP_SenAan_Vin iPnP_SenAan_Vuit General Name	PLC_1 1 s Disabled 0 Disabled iPnP_SenAan_Vuit	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag Connection	Cyclic in operation 10 100 HMI_Connection_2
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing iPnP_SenAan_Vin iPnP_SenAan_Vuit General Name Data type Length	PLC_1 1 s Disabled 0 Disabled iPnP_SenAan_Vuit Bool 1	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag Connection Array elements Address	Cyclic in operation 10 100 HMI_Connection_2 0
Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing iPnP_SenAan_Vin iPnP_SenAan_Vuit General Name Data type	PLC_1 1 s Disabled 0 Disabled iPnP_SenAan_Vuit Bool	Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag Connection Array elements	Cyclic in operation 10 100 HMI_Connection_2

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Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0	pango ona ranao	
Values			
ID tag		Start value	
		Start value	
Comment		Ca,,,,,,	
Comment		Source comment	
Multiplexing	D'. III d	11	
Multiplexing	Disabled	Index tag	
iPnP_SenAan_Vuit			
iPnP_SenAan_Min			
General			
Name	iPnP_SenAan_Min	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	1 3	Acquisition mode	Cyclic III Operation
Upper 2		Lower 2	
Linear scaling		Lower z	
_	Diaghlad	DI Caralasa namana ana	10
Linear scaling	Disabled	PLC value range end	10
PLC value range start value	O	HMI device value	100
		range end value	
HMI device value range start value	0		
Values			
ID 4		Charateria	
ID tag		Start value	
Comment			
Comment Comment		Start value Source comment	
Comment Comment Multiplexing		Source comment	
Comment Comment	Disabled		
Comment Comment Multiplexing	Disabled	Source comment	
Comment Comment Multiplexing Multiplexing iPnP_SenAan_Min		Source comment	
Comment Comment Multiplexing Multiplexing iPnP_SenAan_Min iPnP_SenAan_Mui		Source comment	
Comment Comment Multiplexing Multiplexing iPnP_SenAan_Min iPnP_SenAan_Mui	t iPnP_SenAan_Muit	Source comment Index tag Connection	HMI_Connection_2
Comment Comment Multiplexing Multiplexing iPnP_SenAan_Min iPnP_SenAan_Mui General Name	t	Source comment Index tag	HMI_Connection_2
Comment Comment Multiplexing Multiplexing iPnP_SenAan_Min iPnP_SenAan_Mui	t iPnP_SenAan_Muit	Source comment Index tag Connection	
Comment Comment Multiplexing Multiplexing iPnP_SenAan_Min iPnP_SenAan_Muir General Name Data type	t iPnP_SenAan_Muit Bool	Source comment Index tag Connection Array elements	
Comment Comment Multiplexing Multiplexing iPnP_SenAan_Min iPnP_SenAan_Mui General Name Data type Length Access mode	iPnP_SenAan_Muit Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address	0
Comment Comment Multiplexing Multiplexing iPnP_SenAan_Min iPnP_SenAan_Mui General Name Data type Length Access mode PLC name	iPnP_SenAan_Muit Bool	Connection Array elements Address	0
Comment Comment Multiplexing Multiplexing iPnP_SenAan_Min iPnP_SenAan_Mui General Name Data type Length Access mode PLC name Settings	iPnP_SenAan_Muit Bool 1 <symbolic access=""> PLC_1</symbolic>	Connection Array elements Address Coding	Binary
Comment Comment Multiplexing Multiplexing iPnP_SenAan_Min iPnP_SenAan_Muir General Name Data type Length Access mode PLC name Settings Acquisition cycle	iPnP_SenAan_Muit Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address	0
Comment Comment Multiplexing Multiplexing iPnP_SenAan_Min iPnP_SenAan_Mui General Name Data type Length Access mode PLC name Settings	iPnP_SenAan_Muit Bool 1 <symbolic access=""> PLC_1</symbolic>	Connection Array elements Address Coding	Binary

Totally Integrated			
Automation Portal			
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment		Start value	
Comment		Source comment	
Multiplexing		Source comment	
Multiplexing	Disabled	Index tag	
iPnP_SenAan_Muit			
oSB_VenActie_Hin			
General			
Name	oSB_VenActie_Hin	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<pre><symbolic access=""></symbolic></pre>	Coding	Binary
	-	County	טווומו y
PLC name	PLC_1		
Settings		A	lo III
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
		Start value	
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	
oSB_VenActie_Hin			
oSB_VenActie_Hui	t		
General			
Name	oSB_VenActie_Huit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
	1	Address	
Length			Dinana
Length	<symbolic access=""></symbolic>	Coding	Binary
Length Access mode	<symbolic access=""></symbolic>	Coding	Dilidiy
Length Access mode PLC name	'	Coding	DITION
Length Access mode PLC name Settings	<symbolic access=""> PLC_1</symbolic>		
Length Access mode PLC name Settings Acquisition cycle	<symbolic access=""></symbolic>	Coding Acquisition mode	Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits	<symbolic access=""> PLC_1</symbolic>	Acquisition mode	
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2	<symbolic access=""> PLC_1</symbolic>		
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling	<symbolic access=""> PLC_1 1 s</symbolic>	Acquisition mode	Cyclic in operation
Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling	<symbolic access=""> PLC_1</symbolic>	Acquisition mode	
	<symbolic access=""> PLC_1 1 s</symbolic>	Acquisition mode Lower 2 PLC value range end	Cyclic in operation

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General			
Name	oSB_VenActie_Blazer	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	D' -
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name Settings	PLC_1		
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	1 3	Acquisition mode	cyclic in operation
Upper 2		Lower 2	
Linear scaling		LOWEI Z	
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0	3	
Values			
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Comment Multiplexing Multiplexing oSB_VenActie_Blaz oSB_VenActie_Zui General Name Data type Length Access mode	oSB_VenActie_Zuiger Bool 1 <symbolic access=""></symbolic>	Connection Array elements	
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Comment Multiplexing Multiplexing oSB_VenActie_Blaz oSB_VenActie_Zui General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits	oSB_VenActie_Zuiger Bool 1 <symbolic access=""> PLC_1 Disabled</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end	Binary Cyclic in operation
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Comment Multiplexing Multiplexing OSB_VenActie_Blaz OSB_VenActie_Zui General Name Data type Length Access mode PLC name Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value	oSB_VenActie_Zuiger Bool 1 <symbolic access=""> PLC_1 1 s Disabled 0</symbolic>	Connection Array elements Address Coding Acquisition mode Lower 2 PLC value range end value HMI device value range end value	Binary Cyclic in operation
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General			
Name	alarmwoord	Connection	HMI_Connection_2
Data type	Word	Array elements	0
Length	2	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic continuous
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values		 -	
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Comment			
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Datag Start value Comment Source comment Multiplexing Multiplexing Disabled Index tag manual_controller_enabled_HMI manual_controller_DB_hmi_CilMin Seneral Name manual_controller_DB_hmi_CilMin Connection HMI_Connection_2 Array elements 0 Address 0 Address 0 Address 0 Address PLC tag manual_controller_DB.hmi_CilMin Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Inter scaling Disabled PLC value range end value HMI device value range start 0 HMI device value range end value FIL value range	HMI device value range start value	0		
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manual_controller_DB_hmi_CilMin Seneral Name manual_controller_DB_hmi_CilMin Connection HMI_Connection_2 Data type Bool Array elements 0 Name manual_controller_DB_hmi_CilMin Data type Bool Array elements 0 Name manual_controller_DB_hmi_CilMin Data type Bool PLC tag manual_controller_DB.hmi_CilMin Data type PLC name PLC_1 Settings Name manual_controller_DB.hmi_CilMin Data type PLC name PLC_1 Settings Nacquisition cycle 1 s Acquisition mode Cyclic in operation Interest scaling Disabled PLC value range end value PLC value range start value PLC value range end value Name manual_controller_DB_hmi_CilHin Seneral Index tag Index tag Index tag	Multiplexing			
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Address Addres	Multiplexing manual_controller_ manual_controller	enabled_HMI		
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Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Linear scaling Disabled PLC value range end value PLC value range start 0 HMI device value range end value HMI device value ange start value Values D tag Start value Comment Comment Comment Multiplexing Multiplexing Multiplexing Disabled Index tag PLC name PLC_1 Acquisition mode Cyclic in operation Lower 2 Start value range end value Start value Start value Index tag Multiplexing Multiplexing Multiplexing Multiplexing Manual_controller_DB_hmi_CilHin General	Multiplexing manual_controller_ manual_controller General Name	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin	Index tag Connection	
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Upper 2 Lower 2 Linear scaling Linear scaling Linear scaling Linear scaling Linear scaling Linear scaling Disabled PLC value range end value PLC value range start Value PLC value range end value HMI device value range end value MI device value Start value Values D tag Start value Comment Comment Comment Source comment Multiplexing Multiplexing Multiplexing Disabled Index tag Manual_controller_DB_hmi_CilHin General	Multiplexing manual_controller manual_controller General Name Data type Length Access mode	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	manual_controller_DB.hmi_CilMin
Lower 2 Lower 2	Multiplexing manual_controller manual_controller General Name Data type Length Access mode Coding	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	manual_controller_DB.hmi_CilMin
Linear scaling Linear	Multiplexing manual_controller manual_controller General Name Data type Length Access mode Coding Settings	manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	manual_controller_DB.hmi_CilMin PLC_1
Disabled PLC value range end value PLC value range start O HMI device value range end value HMI device value range end value Tange end value Start value Comment Comment Comment Multiplexing Multiplexing Multiplexing Disabled Disabled Index tag PLC value range end value 100 Start value Start value Index tag Index tag	Multiplexing manual_controller_ manual_controller General Name Data type Length Access mode Coding Settings Acquisition cycle	manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	manual_controller_DB.hmi_CilMin PLC_1
value PLC value range start value HMI device value range end value HMI device value range end value Values Values Values Values Values Values Values Value Values Value Values Value Values Value Values Value Values Value	Multiplexing manual_controller manual_controller General Name Data type Length Access mode Coding Settings Acquisition cycle Limits	manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode	manual_controller_DB.hmi_CilMin PLC_1
range end value HMI device value range start value /alues D tag Comment Comment Multiplexing Multiplexing Multiplexing Disabled Index tag General	Multiplexing manual_controller manual_controller General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	enabled_HMI r_DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary 1 s</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2	manual_controller_DB.hmi_CilMin PLC_1 Cyclic in operation
ange start value /alues D tag Start value Comment Comment Source comment Multiplexing Multiplexing Disabled Index tag manual_controller_DB_hmi_CilHin General	Multiplexing manual_controller manual_controller General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary 1 s Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value	manual_controller_DB.hmi_CilMin PLC_1 Cyclic in operation
D tag Start value Comment Comment Source comment Multiplexing Multiplexing Disabled Index tag manual_controller_DB_hmi_CilHin General	Multiplexing manual_controller_ manual_controller General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	manual_controller_DB.hmi_CilMin PLC_1 Cyclic in operation
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Comment Source comment Multiplexing Multiplexing Disabled Index tag manual_controller_DB_hmi_CilHin General	manual_controller_ manual_controller_ manual_controller General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Jpper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value	manual_controller_DB.hmi_CilMin PLC_1 Cyclic in operation
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Multiplexing Disabled Index tag manual_controller_DB_hmi_CilHin General	manual_controller_ manual_controller_ manual_controller General Name Data type Length Access mode Coding Gettings Acquisition cycle Limits Jpper 2 Linear scaling Linear scaling Linear scaling Linear scaling July Start value HMI device value Tange start value Jalues D tag Comment	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	manual_controller_DB.hmi_CilMin PLC_1 Cyclic in operation
manual_controller_DB_hmi_CilHin General	manual_controller_ manual_controller_ manual_controller General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value values D tag Comment Comment	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary 1 s Disabled 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value	manual_controller_DB.hmi_CilMin PLC_1 Cyclic in operation
General Genera	manual_controller_ manual_controller_ manual_controller General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values D tag Comment Comment Multiplexing	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary 1 s Disabled 0 0</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	manual_controller_DB.hmi_CilMin PLC_1 Cyclic in operation
	manual_controller_ manual_controller_ manual_controller General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start Value HMI device value range start value Values D tag Comment Comment Multiplexing Multiplexing Multiplexing	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary 1 s Disabled O Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	manual_controller_DB.hmi_CilMin PLC_1 Cyclic in operation
vame manual_controller_DB_nml_CliHin Connection HMI_Connection_2	manual_controller_ manual_controller_controller_ manual_controller_controller_controller_controller_controller_controller_controller_controller_controller_controller_controller_control	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary 1 s Disabled O Disabled</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment	manual_controller_DB.hmi_CilMin PLC_1 Cyclic in operation
	manual_controller_ manual_controller_ manual_controller_ General Name Data type Length Access mode Coding Settings Acquisition cycle Limits Jpper 2 Linear scaling Linear scaling Linear scaling July Setting Linear scaling Linear scaling Linear scaling Linear scaling July Setting Multiplexing Multiplexing Multiplexing Multiplexing Manual_controller General	enabled_HMI DB_hmi_CilMin manual_controller_DB_hmi_CilMin Bool 1 <symbolic access=""> Binary 1 s Disabled O Disabled DB_hmi_CilHin</symbolic>	Connection Array elements Address PLC tag PLC name Acquisition mode Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag	manual_controller_DB.hmi_CilMin PLC_1 Cyclic in operation 10 100

Totally Integrated			
Automation Portal			
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	manual_controller_DB.hmi_CilHin
Coding	Binary	PLC name	PLC_1
Settings	2		, <u></u> :
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	1 3	Acquisition mode	Cyclic in operation
		1	
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end	10
		value	
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment		"	
Comment		Source comment	
Multiplexing		Dodrec comment	
	Disabled	Indov to a	
Multiplexing	Disabled	Index tag	
manual_controller	_DB_hmi_CilHuit		
General			
Name	manual controller DR hmi Cilluit	Connection	HMI_Connection_2
	manual_controller_DB_hmi_CilHuit		
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	manual_controller_DB.hmi_CilHuit
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits		•	
Upper 2		Lower 2	
Linear scaling		LOWE! 2	
	D:- 14 d	DI Caralana manana ana d	10
Linear scaling	Disabled	PLC value range end	10
		value	
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
_			
Comment			
		Source comment	
Comment		Source comment	
Comment Multiplexing	Disabled		
Comment	Disabled	Source comment Index tag	
Comment Multiplexing			
Comment Multiplexing Multiplexing manual_controller			
Comment Multiplexing Multiplexing manual_controller General	DB_hmi_CilVin	Index tag	HMI Connection 2
Comment Multiplexing Multiplexing manual_controller General Name	DBhmiCilVin manual_controller_DB_hmi_CilVin	Index tag Connection	HMI_Connection_2
Comment Multiplexing Multiplexing manual_controller General Name Data type	DBhmiCilVin manual_controllerDBhmiCilVin Bool	Connection Array elements	HMI_Connection_2
Comment Multiplexing Multiplexing manual_controller General Name Data type Length	DBhmiCilVin manual_controller_DBhmiCilVin Bool	Connection Array elements Address	0
Comment Multiplexing Multiplexing manual_controller General Name Data type Length Access mode	manual_controller_DB_hmi_CilVin Bool 1 <symbolic access=""></symbolic>	Connection Array elements	0 manual_controller_DB.hmi_CilVin
Comment Multiplexing Multiplexing	DBhmiCilVin manual_controller_DBhmiCilVin Bool	Connection Array elements Address	0
Comment Multiplexing Multiplexing manual_controller General Name Data type Length Access mode	manual_controller_DB_hmi_CilVin Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 manual_controller_DB.hmi_CilVin
Comment Multiplexing Multiplexing manual_controller General Name Data type Length Access mode Coding Settings	manual_controller_DB_hmi_CilVin Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	0 manual_controller_DB.hmi_CilVin PLC_1
Comment Multiplexing Multiplexing manual_controller General Name Data type Length Access mode Coding Settings Acquisition cycle	manual_controller_DB_hmi_CilVin Bool 1 <symbolic access=""></symbolic>	Connection Array elements Address PLC tag	0 manual_controller_DB.hmi_CilVin
Comment Multiplexing Multiplexing manual_controller General Name Data type Length Access mode Coding	manual_controller_DB_hmi_CilVin Bool 1 <symbolic access=""> Binary</symbolic>	Connection Array elements Address PLC tag PLC name	0 manual_controller_DB.hmi_CilVin PLC_1

Totally Integrated			
Automation Portal			
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		
range start value			
Values		.,.	
ID tag		Start value	
Comment		The state of the s	
Comment		Source comment	
Multiplexing	B: 11 1		
Multiplexing	Disabled	Index tag	
manual_controlle	_DB_hmi_CilVuit		
General			
Name	manual_controller_DB_hmi_CilVuit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	manual_controller_DB.hmi_CilVuit
Coding	Binary	PLC name	PLC_1
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing		- -	
Multiplexing	Disabled	Index tag	
manual_controlle	r_DB_hmi_CilMuit		
General			
Name	manual_controller_DB_hmi_CilMuit	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
	1	Address	
		PLC tag	manual_controller_DB.hmi_CilMuit
Access mode	<symbolic access=""></symbolic>		
Access mode Coding	<symbolic access=""> Binary</symbolic>	PLC name	PLC_1
Access mode Coding Settings	Binary	PLC name	
Access mode Coding Settings Acquisition cycle	-		Cyclic in operation
Access mode Coding Settings Acquisition cycle Limits	Binary	PLC name Acquisition mode	
Access mode Coding Settings Acquisition cycle Limits Upper 2	Binary	PLC name	
Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling	Binary 1 s	PLC name Acquisition mode Lower 2	Cyclic in operation
Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	Binary 1 s Disabled	PLC name Acquisition mode Lower 2 PLC value range end value	Cyclic in operation
Length Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	Binary 1 s Disabled	PLC name Acquisition mode Lower 2 PLC value range end	Cyclic in operation
Access mode Coding Settings Acquisition cycle Limits Upper 2 Linear scaling Linear scaling	Binary 1 s Disabled	PLC name Acquisition mode Lower 2 PLC value range end value HMI device value	Cyclic in operation

Comment Columns				
Data Start value Comment Com	Values			
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Source comment Multiplexing Disabled Index tag			Start value	
Multiplexing Multiplexing Disabled Index tag Multiplexing Disabled Index tag Multiplexing Disabled Index tag Mananal_controller_DB_hmi_k1 General Name manual_controller_DB_hmi_k1 Connection HMI_Connection_2 Data type Bool Array elements OAddress PLC tag manual_controller_DB_hmi_k1 Access mode <symbolic access=""> PLC tag manual_controller_DB_hmi_k1 Coding Binary PLC name PLC_1 Settings Acquisition cycle I s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Lower 2 Linear scaling L</symbolic>			Source comment	
Multiplexing Disabled Index tag manual_controller_DB_hmi_k1 General Acray elements Name manual_controller_DB_hmi_k1 Connection HMI_Connection_2 Length 1 Address Access mode Acgus place Acquisition and place PLC_1 Coding Binary PLC tag manual_controller_DB.hmi_k1 PLC_1 Settings Acquisition globe PLC_1 Settings Acquisition mode Cyclic in operation Limeter scaling Linear scaling Lower 2 Linear scaling Disabled PLC value range end value 100 Linear scaling Disabled PLC value range end value 100 PLC value range end value Value Yalue Source comment Multiplexing Disabled Index value Connection HMI_Connection_2 Aray elements 0 Aray elements 0 <td></td> <td></td> <td>Source comment</td> <td></td>			Source comment	
manual_controller_DB_hmi_k1 General Name		Disabled	Index tag	
General Name manual_controller_DB_hmi_k1 Connection HMI_Connection_2 Data type Bool Array elements O Access mode csymbolic access> PLC tag manual_controller_DB.hmi_k1 Access mode csymbolic access> PLC value range end value Access mode csymbolic access Csymbolic access Acquisition mode Csymbolic access Acquisition controller_DB_hmi_k2 Access mode csymbolic access PLC tag manual_controller_DB.hmi_k2 Access mode csymbolic access PLC tag tag t			mack tag	
Name manual_controller_DB_hmi_k1 Connection HMI_Connection_2 Data type Bool Array elements 0 Length 1 Address Access mode <symbolic access=""> PLC tag manual_controller_DB.hmi_k1 Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Universaling Disabled PLC value range end value HMI device value of the value Value Values Uplication with the value Total Manual_controller_DB_hmi_k2 General Name manual_controller_DB_h</symbolic>	manual_controller	Z_DR_UMI_K1		
Data type Bool Array elements O Address PLC tag manual_controller_DB.hmi_k1 Data type Binary PLC name PLC_1 Disabled Di	General			
Length Access mode	Name	manual_controller_DB_hmi_k1	Connection	HMI_Connection_2
Access mode symbolic access> PLC tag manual_controller_DB.hmi_k1 Coding Binary PLC name PLC_T Settings PLC name PLC_T Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Vulue PLC value range end value PLC value range start value value range at start value HMI device value range start value value PLC value range end value HMI device value range start value value O Formal Source comment Multiplexing Disabled Index tag Multiplexing Disabled Index tag Multiplexing PLC tag manual_controller_DB.hmi_k2 General Address Acquisition cycle 1 s Address Access mode symbolic access> PLC tag manual_controller_DB.hmi_k2 Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Limits Limear scaling Disabled PLC value range end value PLC value range start value Value PLC value range end value PLC value range end value PLC value range end value PLC value range start value Values PLC value range end value PLC value range start value PLC values value O HMI device value Range end value PLC values PLC value range end value PLC values PLC value range end value PLC values PLC value range end value PLC values PLC value range end value PLC values PLC value range end value PLC values PLC value range end value PLC values PLC value range end value PLC values PLC value range end value PLC values PLC value range end value PLC values PLC value range end value PLC values PLC value range end value PLC values PLC value range end value PL	Data type	Bool	Array elements	0
Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Limear scaling Linear scaling Linear scaling Disabled PLC value range end value PLC value range end value PLC value range start value PLC values PLC value range end value PLC values PLC value range cond value PLC value range end value	Length	1	Address	
Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Limear scaling Linear scaling Linear scaling Disabled PLC value range end value PLC value range end value PLC value range start value PLC values PLC value range end value PLC values PLC value range cond value PLC value range end value		<symbolic access=""></symbolic>	PLC tag	manual_controller_DB.hmi_k1
Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling PLC value range end value Value Start value Values Start value Values Upper 2 Index tag Multiplexing Disabled Index tag Multiplexing Disabled Index tag Manaual_controller_DB_hmi_k2 General Name manual_controller_DB_hmi_k2 Connection HMI_Connection_2 Acquisition occle Is Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Linear scaling Disabled HAI device value range end value HMI device value range end value Device comment Comment Comment Comment Comment Comment Source comment		-		
Acquisition cycle 1 s			. ==	
Limits Upper 2 Linear scaling Linear scaling Linear scaling PLC value range end value PLC value range start value Value PLC value range start value Values Upper 2 Values Upper 3 Values Values Upper 4 Values Upper 5 Values Values Upper 6 Values Values Upper 7 Values Upper 8 Values Upper 9 Values Va	-	1 c	Acquisition mode	Cyclic in operation
Upper 2 Linear scaling Linear scaling Linear scaling PLC value range end value PLC value range start value Value HMI device value range start value Value HMI device value range end value HMI device value range start value Values ID tag Comment Comment Source comment Multiplexing Multiplexing Disabled Index tag FLC tag Manual_controller_DB_hmi_k2 General Name Manual_controller_DB_hmi_k2 General Name Source comments Oata type Bool Array elements Oatdress Access mode <ymbox access="" symbolic=""> PLC tag Manual_controller_DB.hmi_k2 Coding Binary PLC name PLC_1 Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling Linear scaling Linear scaling Linear scaling Linear scaling PLC value range end value HMI device value range end value FLC value range end value HMI device value range end value HMI device value range end value FLC value range end value HMI device value range end value FLC v</ymbox>		1 3	Acquisition mode	Cyclic in operation
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Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Linear scaling Linear scaling Disabled PLC value range end value PLC value range end value HMI device value range end value HMI device value range start value Values ID tag Comment Comment Comment Multiplexing				<u> </u>
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Multiplexing				
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General			
Name	manual_controller_DB_hmi_zuiger	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	manual_controller_DB.hmi_zuiger
Coding	Binary	PLC name	PLC_1
Settings		·	
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
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Values			
ID tag		Start value	
Comment			
Comment		Source comment	
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manual_controlle	r_DB_hmi_blazer		
General			
Name	manual_controller_DB_hmi_blazer	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	manual_controller_DB.hmi_blazer

General					
Name	manual_controller_DB_hmi_blazer	Connection	HMI_Connection_2		
Data type	Bool	Array elements	0		
Length	1	Address			
Access mode	<symbolic access=""></symbolic>	PLC tag	manual_controller_DB.hmi_blazer		
Coding	Binary	PLC name	PLC_1		
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10		
PLC value range start value	0	HMI device value range end value	100		
HMI device value range start value	0				
Values					
ID tag		Start value			
Comment		•			
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			

${\bf Memory Setting s Updated}$

General				
Name	MemorySettingsUpdated	Connection	HMI_Connection_2	
Data type	Bool	Array elements	0	
Length	1	Address		
Access mode	<symbolic access=""></symbolic>	Coding	Binary	
PLC name	PLC_1			

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Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value		HMI device value range end value	100
HMI device value range start value	0		
Values		W	
ID tag		Start value	
Comment		-	
Comment		Source comment	
Multiplexing	D: 11 1		
Multiplexing	Disabled	Index tag	
MemorySettingsUp	dated		
ChangeMemorySe	ettings_HMI		
General			
Name	Change Memory Settings_HMI	Connection	HMI_Connection_2
Data type	Bool	Array elements	0
Length	1	Address	
Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Acquisition cycle Limits	1 s	Acquisition mode	Cyclic in operation
Acquisition cycle Limits Upper 2	1 s	Acquisition mode	Cyclic in operation
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Acquisition cycle Limits Upper 2 Linear scaling Linear scaling PLC value range start value	Disabled 0	Lower 2 PLC value range end	
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Linear scaling			
Linear scaling	Disabled	PLC value range end 10	
Linear scannig	Pisabled	value	
PLC value range start	0	HMI device value 100	
value		range end value	
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range start value			
Values			
ID tag		Start value	
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