
































































Default tag table [91]

PLC tags

PLC tags

	Name	Data type	Address	Retain	Access- ible from HMI/O PC UA	Writa- ble from HMI/O PC UA	Visi- ble in HMI engi- neering	Supervision	Comment
	iSB_Dk1_NC	Bool	%I1.3	False	True	True	True		
	iSB_Dk2	Bool	%I1.1	False	True	True	True		
	iBND_SenAan_Optis	Bool	%I8.6	False	True	True	True		
	iMAG_SenAan_Optis	Bool	%I8.5	False	True	True	True		
	iBND_SenBew_Tacho	Bool	%I8.4	False	True	True	True		
	iBND_SenAan_Induc- tief	Int	%IW64	False	True	True	True		
	iPnP_SenAan_Hin	Bool	%IO.0	False	True	True	True		
	iPnP_SenAan_Huit	Bool	%IO.1	False	True	True	True		
	iPnP_SenAan_Vin	Bool	%IO.2	False	True	True	True		
	iPnP_SenAan_Vuit	Bool	%IO.3	False	True	True	True		
	iPnP_SenAan_Min	Bool	%IO.4	False	True	True	True		
	iPnP_SenAan_Muit	Bool	%IO.5	False	True	True	True		
	iSB_Dk3	Bool	%IO.7	False	True	True	True		
	iSB_Dk4_NC	Bool	%I1.4	False	True	True	True		
	iSB_Dk5	Bool	%I1.2	False	True	True	True		
	iSB_Dk6	Bool	%I1.0	False	True	True	True		
	iBND_CamNOK_De- tailFailed	Bool	%I8.0	False	True	True	True		
	iSB_SenDruk_Zuiger	Bool	%I8.3	False	True	True	True		
	iBND_CamOK_All- passed	Bool	%I1.5	False	True	True	True		
	oSB_RelLinks	Bool	%Q8.1	False	True	True	True		
	oSB_RelRechts	Bool	%Q8.0	False	True	True	True		
	oSB_VenActie_Blazer	Bool	%Q0.0	False	True	True	True		
	oSB_VenActie_Zuiger	Bool	%Q0.1	False	True	True	True		
	oSB_VenActie_Vin	Bool	%Q0.2	False	True	True	True		
	oSB_VenActie_Vuit	Bool	%Q0.3	False	True	True	True		
	oSB_VenActie_Hin	Bool	%Q0.4	False	True	True	True		
	oSB_VenActie_Huit	Bool	%Q0.5	False	True	True	True		
	oSB_VenActie_Min	Bool	%Q0.6	False	True	True	True		
	oSB_VenActie_Muit	Bool	%Q0.7	False	True	True	True		
	Counter_Bak1	Int	%MW22	False	True	True	True		
	Counter_Bak2	Int	%MW24	False	True	True	True		
	Counter_Bak3	Int	%MW26	False	True	True	True		
	Bak_metaal	Int	%MW28	False	True	True	True		
	Bak_plastic	Int	%MW30	False	True	True	True		
	Bak_foutief	Int	%MW32	False	True	True	True		

Totally Integrated Automation Portal									
	Name	Data type	Address	Retain	Access- ible from HMI/O PC UA	Writa- ble from HMI/O PC UA	Visi- ble in HMI engi- neer- ing	Supervision	Comment
	Counter_Magazijn	Int	%MW34	False	True	True	True		
	Status_Instalatie_HMI	Int	%MW36	False	True	True	True		
	Status_Sensor_Induc- tief_HMI	Int	%MW38	False	True	True	True		
	Status_Camera_HMI	Int	%MW40	False	True	True	True		
	Status_Band_HMI	Int	%MW42	False	True	True	True		
	Counter_Tachogener- ator	Int	%MW44	False	True	True	True		
	Controleer_Metaal	Bool	%M0.0	False	True	True	True		
	Controleer_Plastic	Bool	%M0.1	False	True	True	True		
	Werkings_Optie	Int	%MW46	False	True	True	True		
	System_Byte	Byte	%MB1	False	True	True	True		
	FirstScan	Bool	%M1.0	False	True	True	True		
	DiagStatusUpdate	Bool	%M1.1	False	True	True	True		
	AlwaysTRUE	Bool	%M1.2	False	True	True	True		
	AlwaysFALSE	Bool	%M1.3	False	True	True	True		
	Bak_metaal_HMI	Int	%MW48	False	True	True	True		
	Bak_plastic_HMI	Int	%MW50	False	True	True	True		
	Bak_foutief_HMI	Int	%MW52	False	True	True	True		
	Werkings_Optie_HMI	Int	%MW54	False	True	True	True		
	Controleer_Meta- al_HMI	Bool	%M0.2	False	True	True	True		
	Controleer_Plas- tic_HMI	Bool	%M0.3	False	True	True	True		
	MaxWaardeMe- taal_HMI	Int	%MW56	False	True	True	True		
	SnelheidMotor_HMI	Int	%MW58	False	True	True	True		
	alarmwoord	Word	%MW60	False	True	True	True		
	probleemover- write_HMI	Bool	%M62.0	False	True	True	True		
	ApplyMemorySet- tings_HMI	Bool	%M62.1	False	True	True	True		
	ChangeMemorySet- tings_HMI	Bool	%M62.2	False	True	True	True		
	MemorySettingsUp- dated	Bool	%M62.3	False	True	True	True		
	manual_control- ler_enabled_HMI	Bool	%M62.4	False	True	True	True		

Totally Integrated Automation Portal																	
<div>Default tag table [91]</div> <div>User constants</div> <table><tr><th colspan="5">User constants</th></tr><tr><th></th><th>Name</th><th>Data type</th><th>Value</th><th>Comment</th></tr><tr><td colspan="5"></td></tr></table>			User constants						Name	Data type	Value	Comment					
User constants																	
	Name	Data type	Value	Comment													