

# Two Level Factorial Design

Peter Yeh

12/22/2022

## Introduction

Also written as  $2^k$  factorial design. It involves  $k$  factors which has two levels each (+ and -).

## Factor Effect Estimation

$$A = \bar{y}_{A+} - \bar{y}_{A-} = \frac{1}{2n}[ab + a - b - 1]$$

$$B = \bar{y}_{B+} - \bar{y}_{B-} = \frac{1}{2n}[ab + b - a - 1]$$

$$AB = \text{difference in diagonal averages} = \frac{1}{2n}[ab + 1 - a - b]$$

The portions in the brackets is called the total effect of the factor, or the factors' contrast.

There is a one-to-one correspondence between effects and contrasts:

$$\text{effect} = \frac{1}{2} \sum c_i \bar{y}_i$$

## Sum of Squares

$$SS_{Contrast} = \frac{(\sum c_i \bar{y}_i)^2}{\sum c_i^2/n}, \text{ where the number of } c \text{ is } 2^k$$

Or,

$$SS_A = \frac{[ab+a-b-1]^2}{4n} \text{ with } df = 1$$

$$SS_B = \frac{[ab+b-a-1]^2}{4n} \text{ with } df = 1$$

$$SS_{AB} = \frac{[ab+1-a-b]^2}{4n} \text{ with } df = 1$$

$$SS_E = SS_T - SS_A - SS_B - SS_{AB} \text{ with } df = N - 4 = abn - 4$$

$$SS_T = \sum_{i=1}^2 \sum_{j=1}^2 \sum_{k=1}^n y_{ijk}^2 - \frac{y_{...}^2}{4n} \text{ with } df = N - 1 = abn - 1$$

## Regression Model

$y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \beta_{12} x_1 x_2 + \epsilon = y = \bar{y}_{..} + \frac{A}{2} x_1 + \frac{B}{2} x_2 + \frac{AB}{2} x_1 x_2$ , which means that the estimated coefficients are half of the effects.

## 2<sup>3</sup> Factorial Design

### Introduction

Can be extended to 2<sup>3</sup>, ... 2<sup>k</sup> design. Every column has an equal number of + and - signs. The sum of the product of signs in any two columns is zero. Multiplying any column by *I* leaves that column unchanged. The product of any two columns in the table yields another column. Orthogonal design as in AB X B = A

### Estimates

grand mean:  $\frac{\sum \bar{y}_{i.}}{2^3}$ , effect:  $\frac{\sum c_i \bar{y}_{i.}}{2^{3-1}}$ , Var(effect):  $\frac{\sigma^2}{n2^{3-2}}$

Contrast Sum of Squares:  $SS_{effect} = \frac{(\sum c_i \bar{y}_{i.})^2}{2^3/n} = 2n(effect)^2$

### Confidence Interval

#### t-test for effects

effect  $\pm t_{\alpha/2, 2^k(n-1)} \text{S.E.}(\text{effect})$

### Model Summary Statistics

$\hat{\beta} - t_{\alpha/2, df_E} se(\hat{\beta}) \leq \beta \leq \hat{\beta} + t_{\alpha/2, df_E} se(\hat{\beta})$ , where Standard Error:  $se(\hat{\beta}) = \sqrt{\frac{MSE}{n2^k}} = \sqrt{\frac{\sigma^2}{n2^k}}$

$R^2 = \frac{SS_{Model}}{SS_T}$ ,  $R^2_{Adj} = 1 - \frac{SS_E/df_E}{SS_T/df_T}$

Notes:

### ■ TABLE 6.3

Algebraic Signs for Calculating Effects in the 2<sup>3</sup> Design

Treatment Combination	Factorial Effect							
	<i>I</i>	<i>A</i>	<i>B</i>	<i>AB</i>	<i>C</i>	<i>AC</i>	<i>BC</i>	<i>ABC</i>
(1)	+	−	−	+	−	+	+	−
<i>a</i>	+	+	−	−	−	−	+	+
<i>b</i>	+	−	+	−	−	+	−	+
<i>ab</i>	+	+	+	+	−	−	−	−
<i>c</i>	+	−	−	+	+	−	−	+
<i>ac</i>	+	+	−	−	+	+	−	−
<i>bc</i>	+	−	+	−	+	−	+	−
<i>abc</i>	+	+	+	+	+	+	+	+

Figure 1: 2<sup>3</sup> Factorial Effect Table

## General $2^k$ Design

Has  $k$  factors each with 2 levels. Consists of all possible level combinations  $2^k$  treatments each with  $n$  replicates. The main effects are first order with  $k$  effects. 2-factor or second order interactions have  $\binom{k}{2}$ . Third... Has  $2^{k-1}$  total effects. Each effect has 1 degree of freedom and error has  $2^k - 1$  degrees of freedom that add up to  $2^{k-1}$  degrees of freedom.

Has one-to-one correspondence between effects and contrasts. For main effect, column level only needs to be changed. For interactions, multiplying the contrasts of the main effects of the involved factors.

### Estimates

grand mean:  $\frac{\sum \bar{y}_i}{2^k}$

For effect with contrast  $C = (c_1, c_2, \dots, c_{2^k})$ ,  $effect = \frac{\sum c_i \bar{y}_i}{2^{(k-1)}}$

Variance:  $\text{Var}(\text{effect}) = \frac{\sigma^2}{n2^{k-2}} = \frac{MSE}{n2^{k-2}}$

t-test:  $effect \pm t_{\alpha/2, 2^k(n-1)} S.E.(effect)$

$SS_{effect} = \frac{(\sum c_i \bar{y}_i)^2}{2^k/n} = n2^{k-2}(effect)^2$

Coefficients are estimated by half of effects they represent in regression model.

## Unreplicated $2^k$ Design

No degree of freedom left for error if full model is fitted. Estimates and contrast sum of squares is the same as the general model with  $n = 1$ . No error sum of squares available, cannot estimate  $\sigma^2$  and test effects in both the ANOVA and Regression approaches.

### Approach 1: Pooling high-order interactions

Usually 3 or higher interactions do not occur and are pooled. May pool significant interactions.

### Approach 2: Using the normal probability plot to identify significant effects

Estimates of effects are assumed to follow  $N(0, \frac{\sigma^2}{2^{k-2}})$

The QQ plot of the estimates is expected to be a linear line. Deviations from a linear line indicates significant effects.