

DAMPING MATERIAL A

Dacron 90oz White Color T20mm Size: 430 x 125 x 430 x 185 mm

(2 layers covering the top brace behind tweeter)

DAMPING MATERIAL B

Dacron 90oz White Color T20mm Size: 485 x 125 x 485 x 190 mm (1 layer on the partition (bottom

of midrange chamber))

DAMPING MATERIAL G

Dacron 90oz White Color T20mm Size: 485 x 125 x 485 x 190 mm

(2 layers in top of upper section woofer chamber

(lower layer may rest on the brace between the

side walls as shown))

DAMPING MATERIAL H

Dacron 90oz White Color T20mm Size: 240 x 225 x 220 x 280 mm

(1 layer on each side wall in front half of upper section in woofer chamber)

DAMPING MATERIAL J

Dacron 90oz White Color T20mm Size: 445 x 210 x 445 x 210 mm

(1 layer on each side in center section

of woofer chamber)

DAMPING MATERIAL I

Dacron 90oz White Color T20mm Size: 445 x 125 x 445 x 210 mm

(2 layers on entire lower brace in woofer chamber (must stay in place))

/DAMPING MATERIAL D

Dacron 90oz White Color T20mm

Size: 65 x 125 mm

(2 layers on black wall of midrange chamber (below the brace only))

DAMPING MATERIAL C

Dacron 90oz White Color T20mm

Size: 445 x 185 x 485 x 75 mm (1 layer on each side in the midrange

chamber (below the brace only))

DAMPING MATERIAL E

Dacron 90oz White Color T20mm

Size: 330 x 125 mm

(2 layers on back wall in upper section

of woofer chamber)

DAMPING MATERIAL F

Dacron 90oz White Color T20mm

Size: 220 x 125 x 220 x 160 mm

(1 layer on back half of upper brace in upper section of woofer chamber)

DAMPING MATERIAL L

Dacron 90oz White Color T20mm

Size: 110 x 125 mm

(1 folded piece above port in the back)

DAMPING MATERIAL K

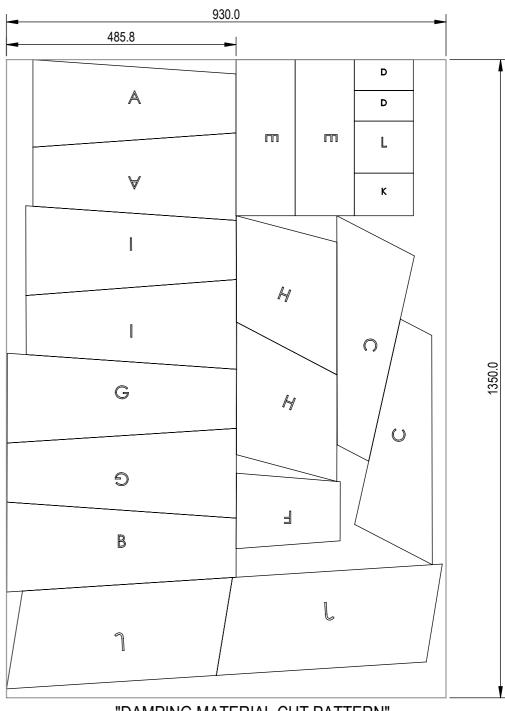
Dacron 90oz White Color T20mm

Size: 90 x 125 mm

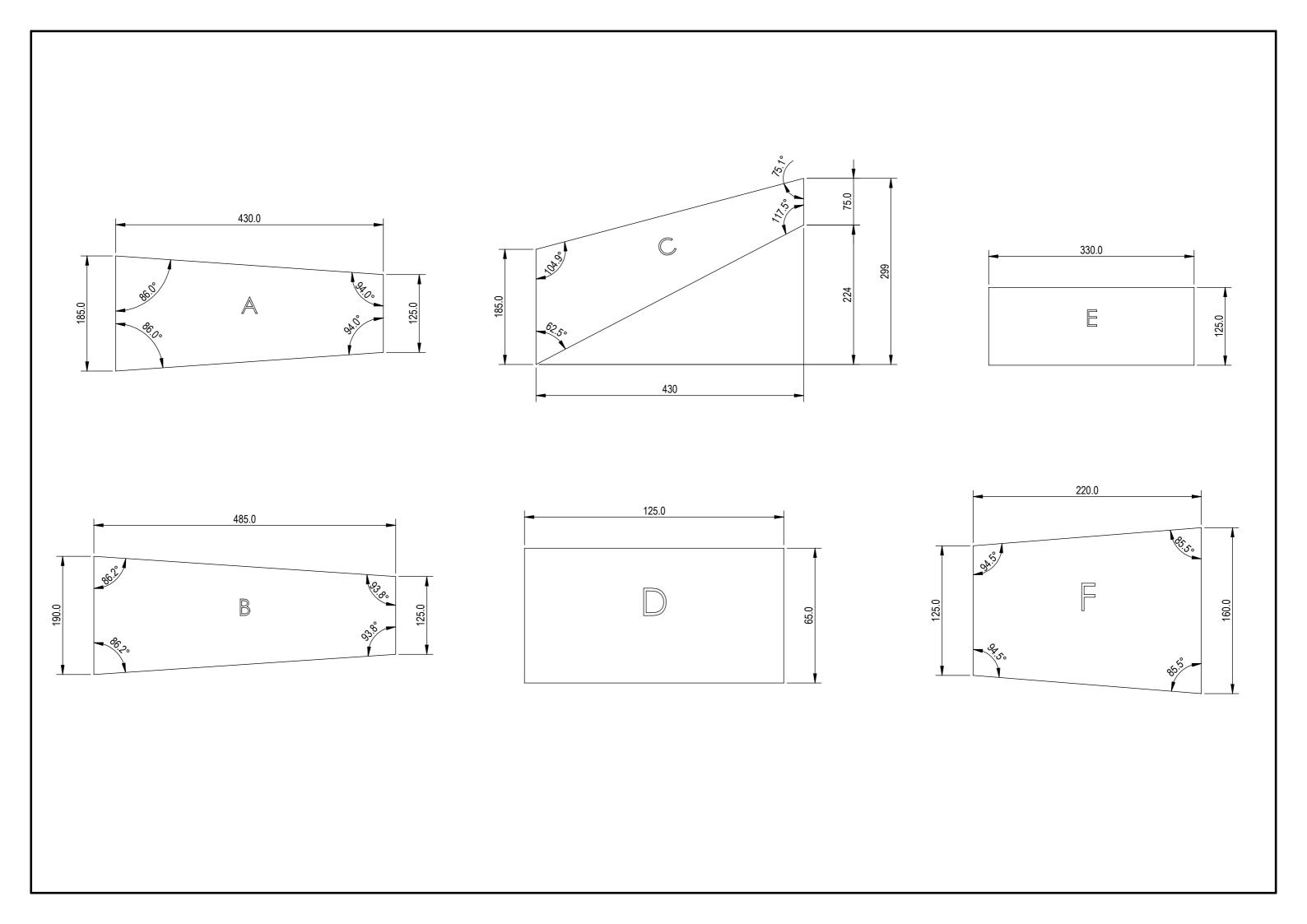
SECTION A-A

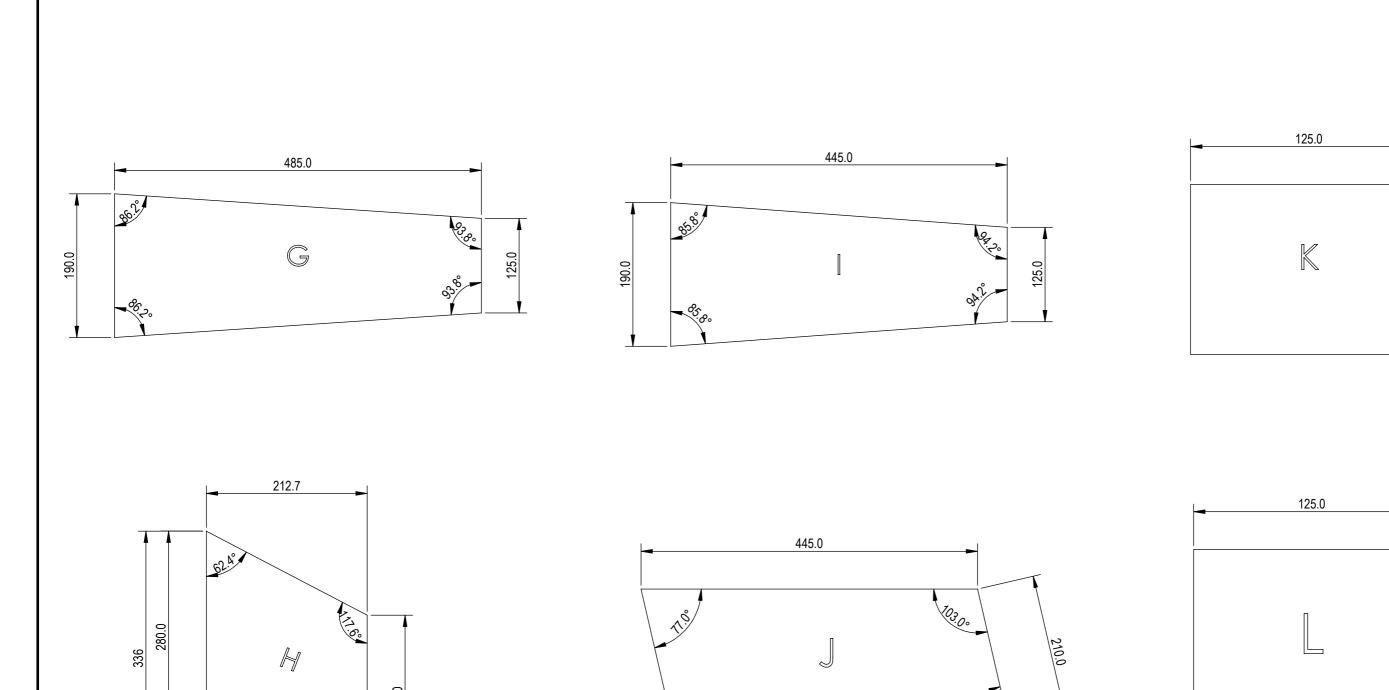
SCALE 1:8

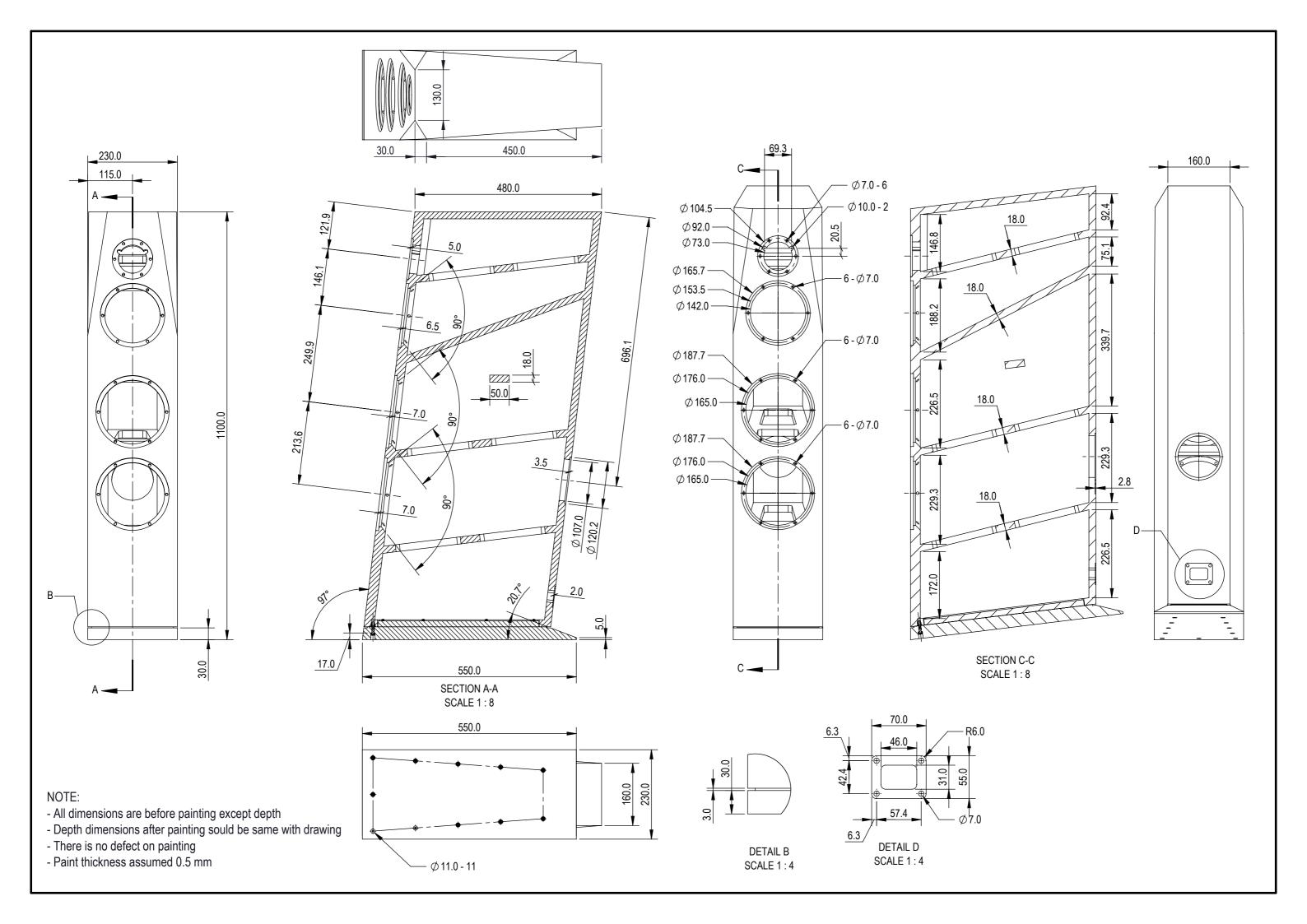
(1 folded piece below port in the back)

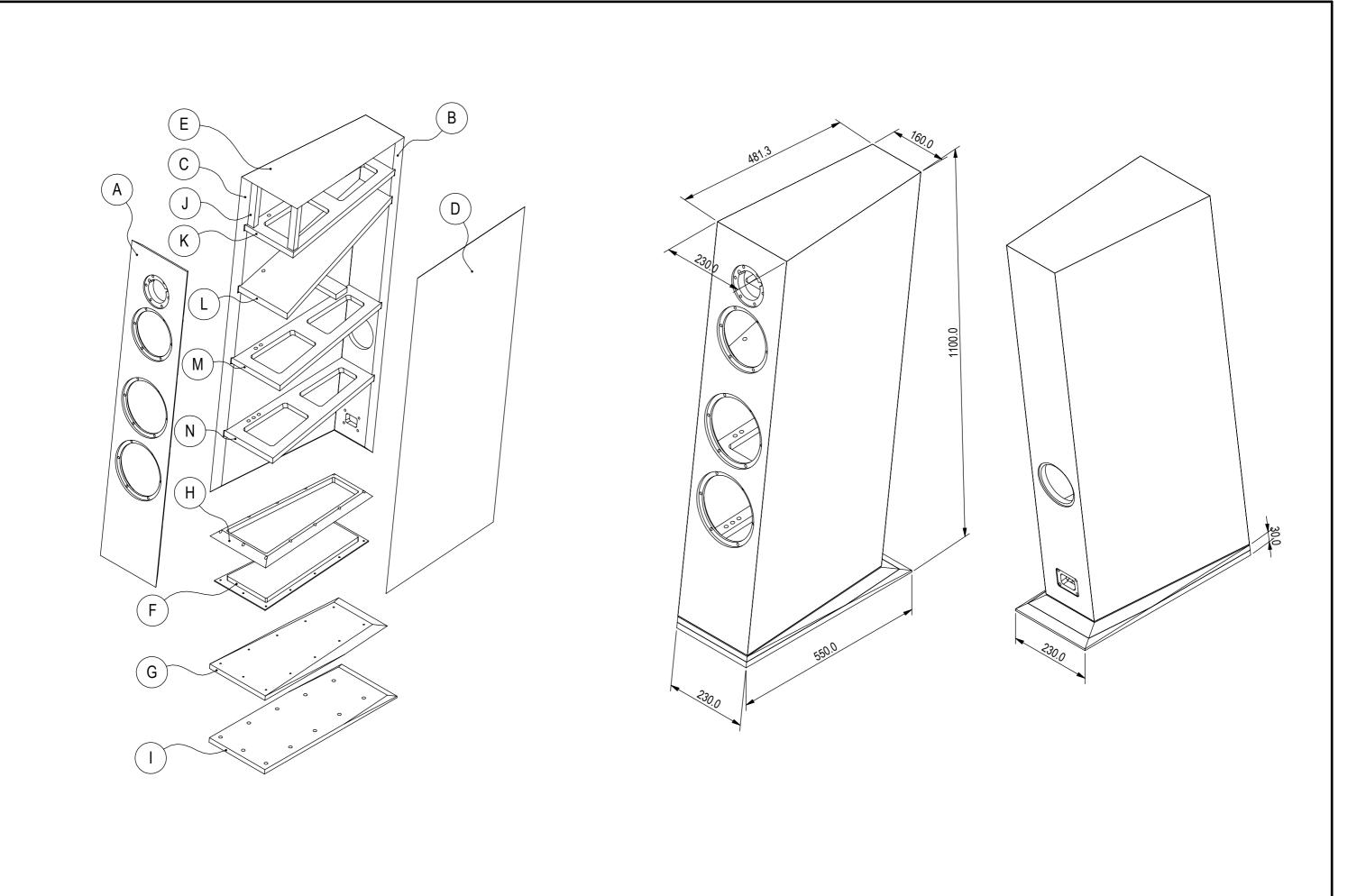


"DAMPING MATERIAL CUT PATTERN"

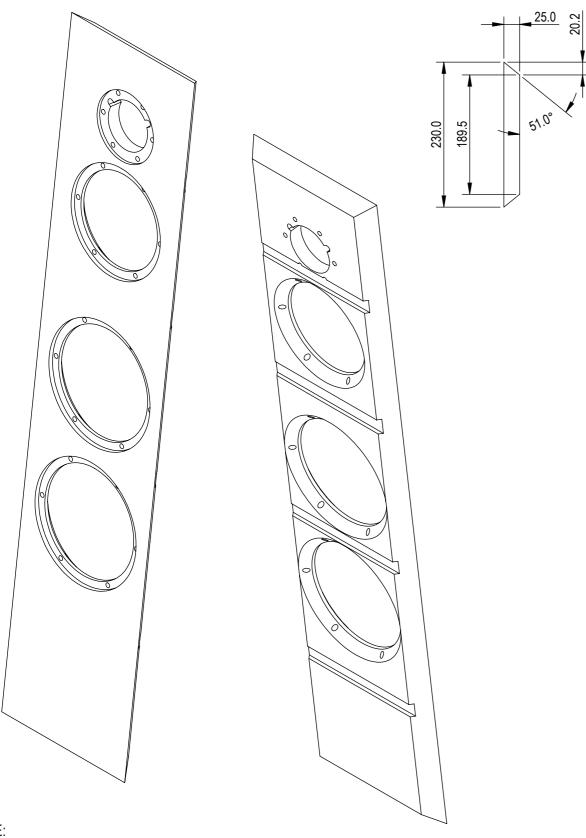


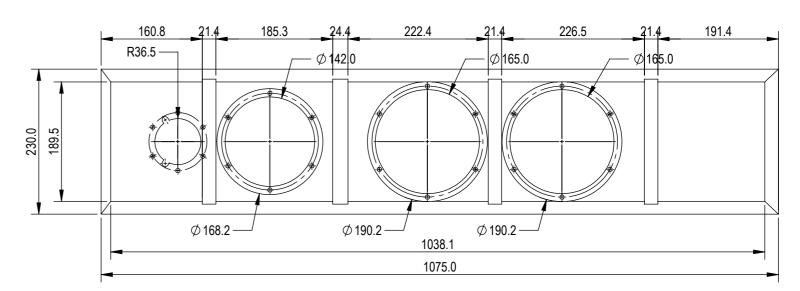


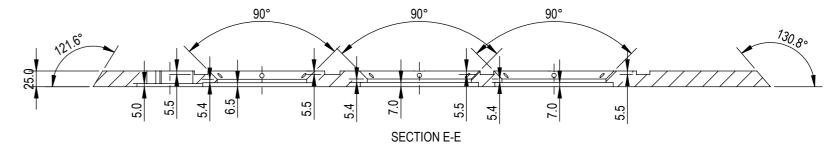


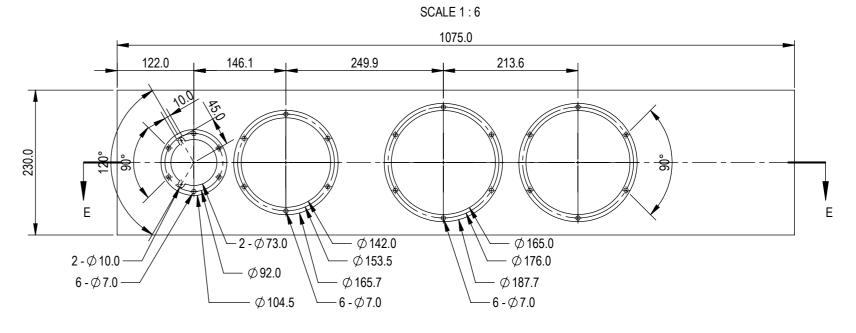


BOARD (A)









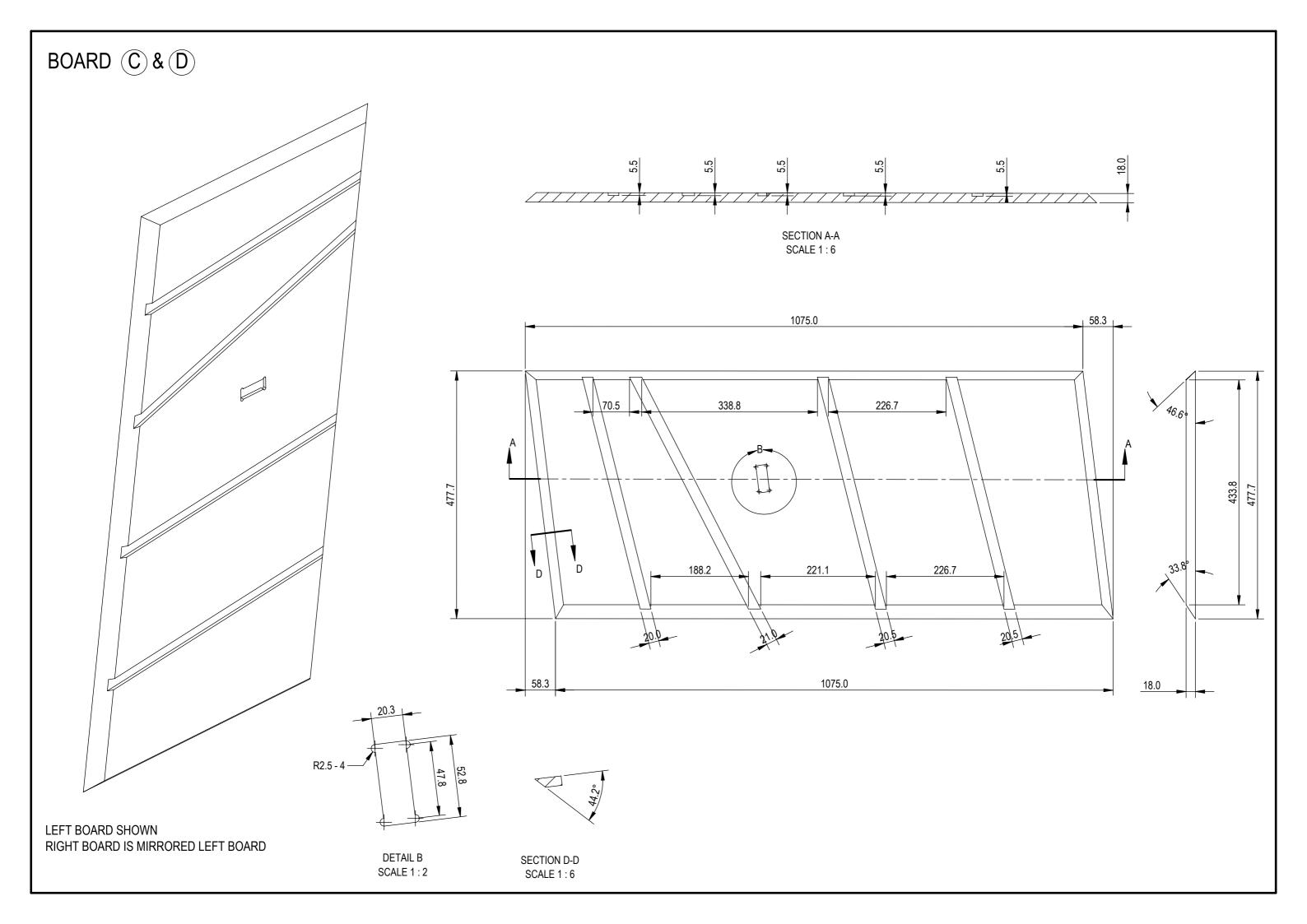
NOTE:

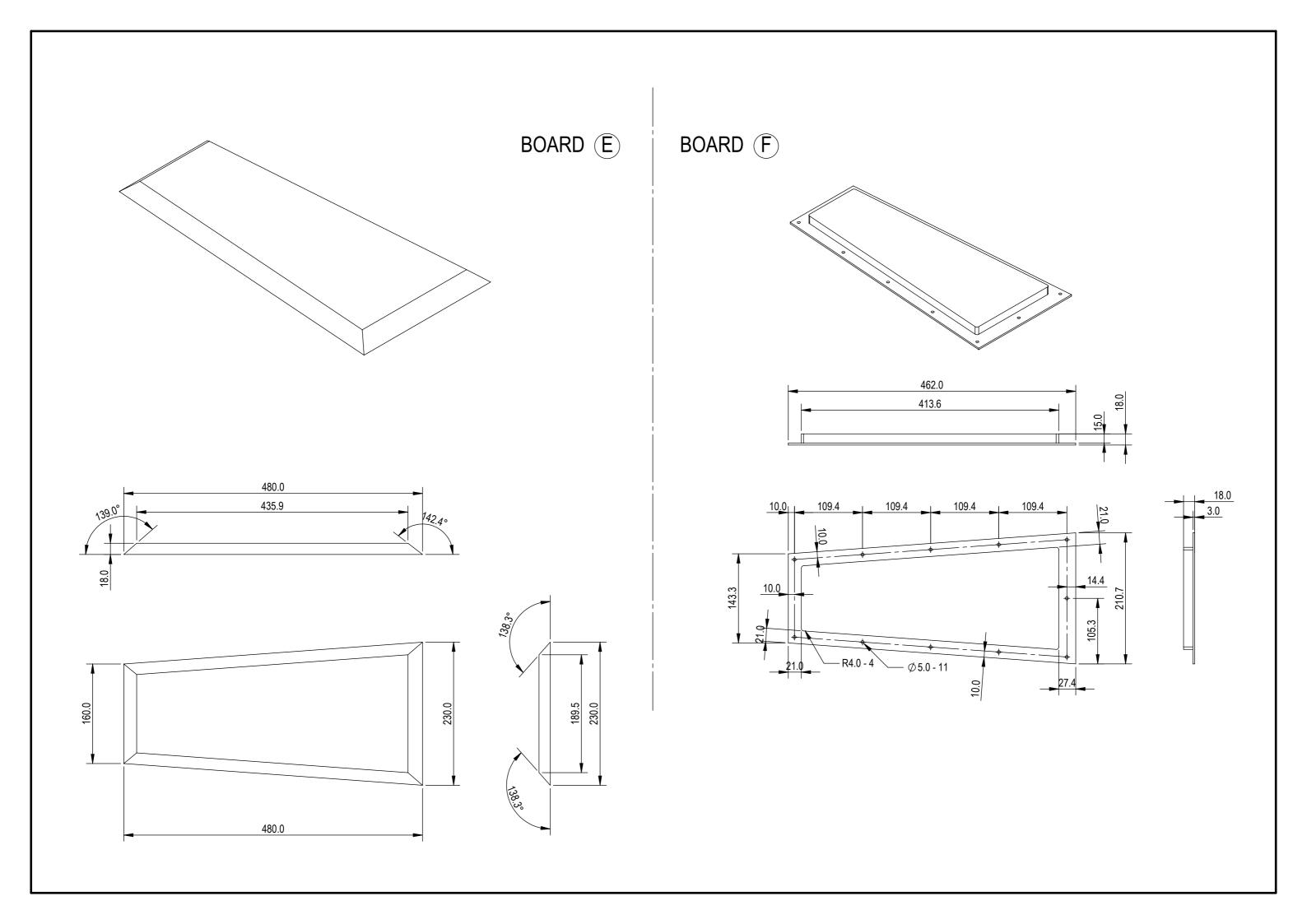
- All dimensions are before painting except depth
- Depth dimensions after painting sould be same with drawing
- There is no defect on painting
- Paint thickness assumed 0.5 mm

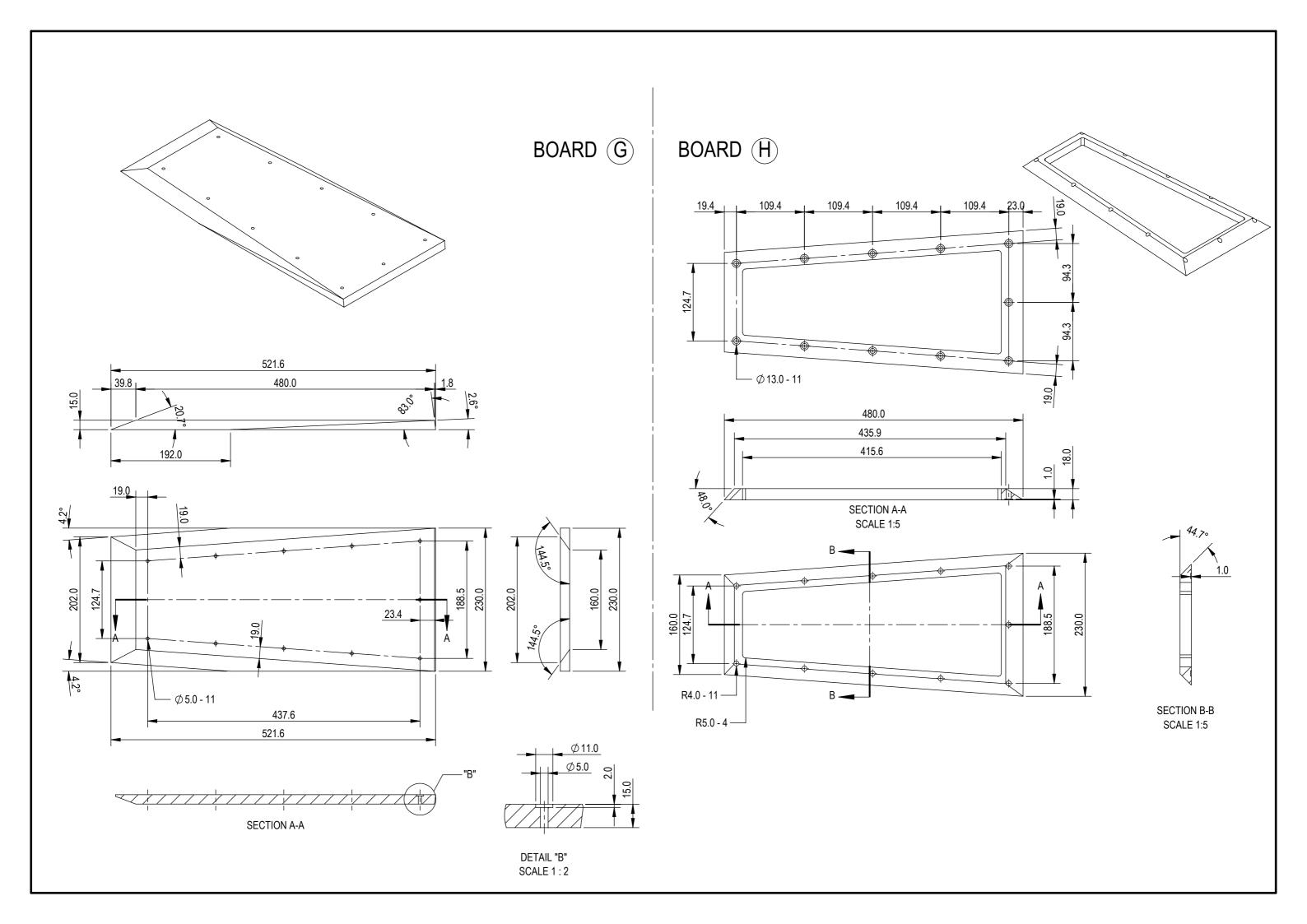
BOARD (B) 1075.0 696.1 R6.0 - 8 — 0.08 160.0 Ø 7.0 - 4 -SECTION F-F SCALE 1:6 160.0 126.0 1075.0

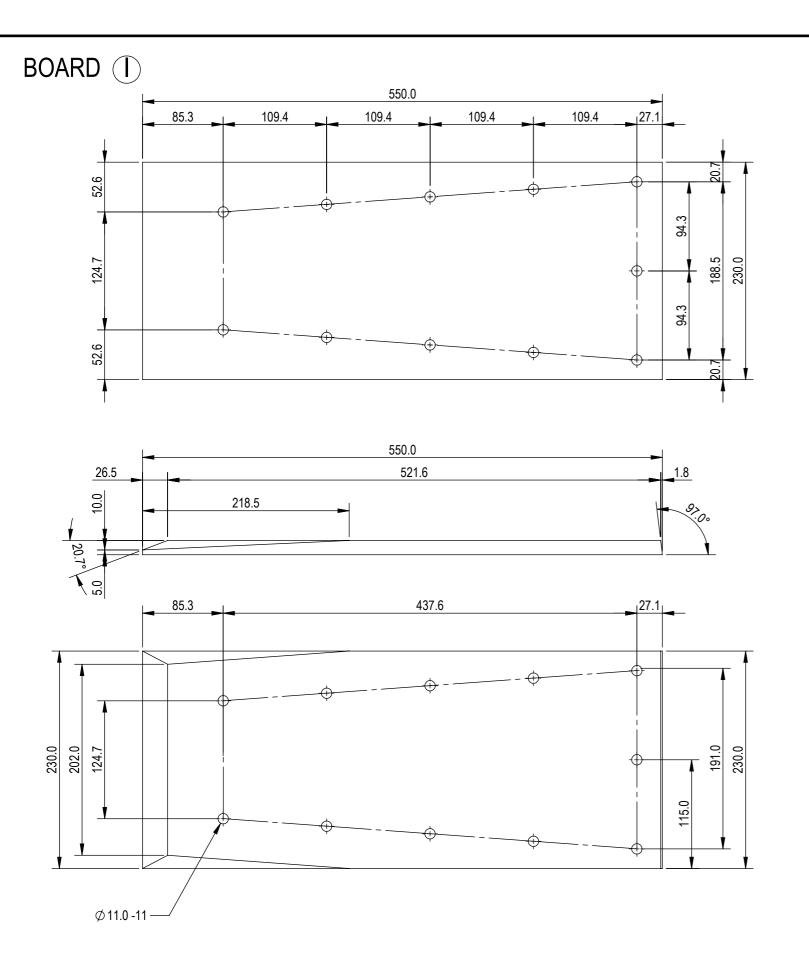
NOTE:

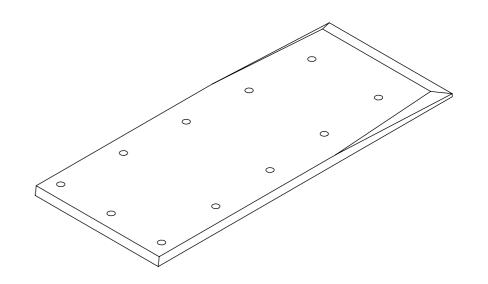
- All dimensions are before painting except depth
- Depth dimensions after painting sould be same with drawing
- There is no defect on painting
- Paint thickness assumed 0.5 mm

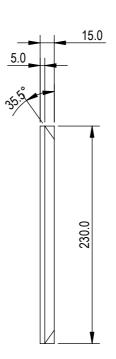






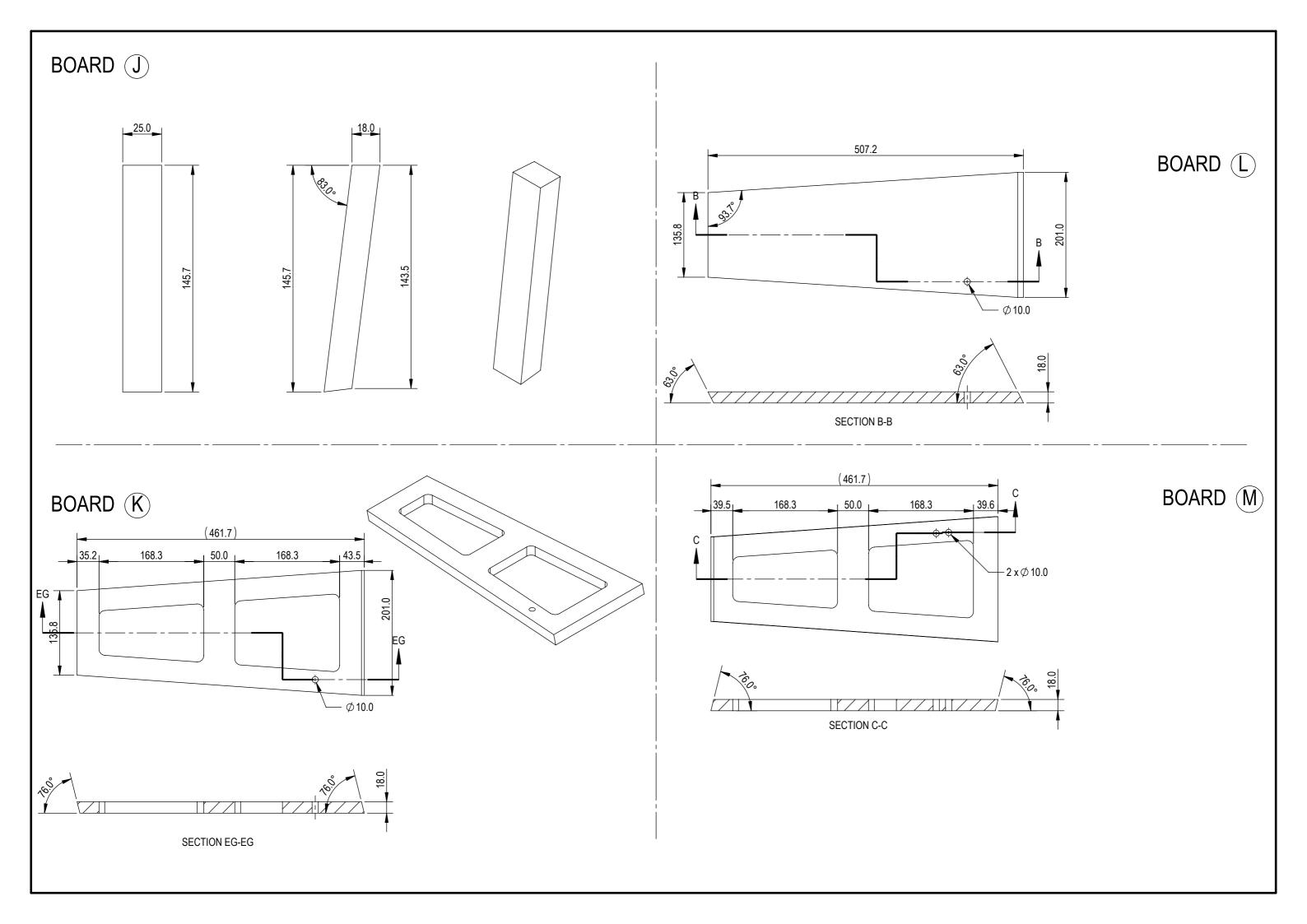






NOTE:

- All dimensions are before painting except depth
- Depth dimensions after painting sould be same with drawing
- There is no defect on painting
- Paint thickness assumed 0.5 mm



BOARD (N)

