



FABRICATION MATERIALS

7)	COMPONENT DESCRIPTION	N.S.	TIEM COL			
10		(INS)				
1	Pipe ASME B36.10M BE S2 -46C S-30 ASTM A 671 GR. CC 65 CLASS 22 LOW TEMP. E.F.W.	20	35550			
2	Elbow 45 D LR ASME B16.9 BW S-30 ASTM A 420 GR. WPL6 Wrought W	20	30549			
3	Elbow 90 D LR ASMĚ B16.9 BW S-30 ASTM A 420 GR. WPL6 Wrought W	20	1246			

PHASE 14 CONSORTIUM **APPROVED FOR** CONSTRUCTION

ALL CONTROL VALVES, SAFETY VALVES, STRAINERS, SPECIAL PARTS, INSTRUMENT ITEMS SHOULD BE CHECKED WITH LAST REVISION OF VENDOR DRAWING (ACTUAL DIMENSION) BEFORE ANY SPOOL FABRICATION ACTIVITIES.

NOTE	NOTE CONDITION DESIGN OPERATING SOUTH PARS GAS FIELD DEVELOPME											ME	INT							
1- ROOT GAPS OF BUTT WELD FITTINGS ARE NOT INCLUDED IN DIMENSIONS. 2- ISOMETRIC DRAWINGS FOR 1 1/2" AND SMALLER PIPINGS ARE JUST FOR	PRESS. (ba	rg) 47.	. 4	21.3										>	•			PHASE 14		
INFORMATION. PIPING ROUTING, DIMENSIONS AND ELEVATIONS TO BE	TEMP.(°C)	55		-									ORIGINATOR	~	<u> </u>			TOMBAK ONSHO	RE	
CHECKED BY CONSTRUCTION CONTRACTOR BEFORE INSTALLATION. 3- FOR 1 1/2" AND SMALLER, SUPPORTS TO BE SELECTED BY CONSTRUCTION	TEST FLUID	:H PRE	SS. TEST(barg): 7	71.1	D4	26.Jun.19	APPROVED FOR CONSTRUCTION	IPMI	A.KH.	H.L.	A.D.	P.T.B		IDRO	IOEC		isoico	FACILITIES		₩.
CONTRACTOR EXCEPT AS NOTED. 4- BEFORE PRE-FABRICATION CHECK ACTUAL SIZE OF SPECIAL ITEMS.	INSULATION	TYPE:C	INSULA [*]	TION THK.: 70	D3	19.11.18	APPROVED FOR CONSTRUCTION	IPMI	T.R.	H.L.	A.D.	P.T.B		J	å.	1		DETAIL DESIG	N	N.I.O.C
	PAINT CODE	:3	HEAT TE	RANSFER CEMENT:-	D2	04.10.14	APPROVED FOR CONSTRUCTION	IPMI	F.Y.	S.M	M.F	P.T.B	TERRAN RAYMAND	MAPNA GROUP	MSA	NIDC	Payandan Co.	PROJECT No. : POGC-653-89-3		PARS CIL AND GAS COMPANY
	STRESS ANA	STRESS ANALYSIS: 3		DENSITY(kg/m³):587.9		14.12.11	APPROVE FOR CONSTRUCTION	IPMI	Z.Z	A.D	M.F	P.T.B	B LINE No.:			l l		LINE CLASS:	UNIT N	No.:
		STEAM TRACING QTY	. TRACING SIZE	NDT:10%RT	DO	20.10.11	ISSUED FOR APPROVAL	IPMI	Z.Z	A.D	M.F	P.T.B	20"-L.147.100	12-D21-C				D21	147	F
	TRACING	_	_ F	PWHT: N	REV.	DATE	DESCRIPTION	ORIG.	PREP.	CHKD.	APPD.	CONT.	DOCUMENT No.:			ISO DR	AWING No.:	ORG. ID.: REV	V.: SHT. No	lo.: DOC. CLASS
		ELEC. TRACING YE:	S NO X	PHASE: L	REF.	P&ID DWG	5.No.:14-147-0030-0102			1			DWG-14-147-13	330-2001-	[L.14	47.10012	I D	4 1 /	/10 3

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