

Company Name:

Controller Firmware Revision: 13.00

Controller Model Number:

Application:

#### **EZ-ZONE® PM Integrated PID Controller**

Enter your company name, controller model number and application usage above. Then use this spreadsheet to document application settings for the EZ-ZONE PM Integrated models. Validate that your model has the format shown below. This is a master template so all possible parameters are listed. Your model will not include all

There are four Pages for programming in the product -

**Factory Page** - Used to determine what is displayed at the Home Page, perform Diagnostics, and perform Calibration.

Setup Page - Used to configure the controller one time for the application.

Operation Page - Used to change day to day activity such as control mode, monitor power and set points,

the C:\WINDOWS\Fonts directory to have the seven segment fonts appear correctly.

The column labeled 'Default' records the settings as delivered from the factory. The column labeled 'User Value' is where you may record the settings for your application. Parameters displayed in a menu are based on hardware present in your model and other parameter's settings, therefore you may not see all parameters as you navigate the menu. Each section may contain more than one instance of a function. Record your settings in the appropriate instance section. As an example; there may be two analog inputs (instance 1 and instance 2). Cells highlighted in

Parameter	Parameter Name	Default	User Value	Appears if:
A OPEr	Analog Input	Menu - Operations Page		Always
	Instanc	Instance 1 - Analog Input		Submenu instance only appear if more than one instance.
Rin	Active Process Value	Read Only		Always
ı,Er	Input Error	Read Only		Always
LA).	Calibration Offset	0.0		Always
	Instanc	e 2 - Analog Input		If 9th digit of model number is C, J, R, P, M or L.
Rin	Active Process Value	Read Only		Always
ı,E r	Input Error	Read Only		Always
L ,C A	Calibration Offset	0.0		Always
Lnr oPEr		Menu - Operations Page		If 4th digit of model number is C, R, J, B, E, N or S.
I Lnr	Instanc	e 1 - Linearization		Submenu instance only appear if more than one instance.
5 u,A	Source Value A	Read Only		Always
oF5E	Offset	0.0		Always
0.0	Output Value	Read Only		Always
2 Lnr	Instanc	Instance 2 - Linearization		If analog input 2 is present.
5 <b>J.</b> R	Source Value A	Read Only		If 9th digit of model number is C, J, R or P.
oF5E	Offset	0.0		If 9th digit of model number is C, J, R or P.
0.0	Output Value	Read Only		If 9th digit of model number is C, J, R or P.
Pu oPEr		Menu - Operations Page	9	If 4th digit of model number is C, R, J, B, E, N or S.
I Pu		e 1 - Process Value		Submenu instance only appear if more than one instance.
5 u.A	Source Value A	Read Only		Always
5 <i>u.</i> b	Source Value B	Read Only		Always
oF5E	Offset	0.0		Always
0.0	Output Value	Read Only		Always
2 Pu	Instance	2 - Process Value		If 9th digit of model number is C, J, R or P.
5 u.R	Source Value A	Read Only		Always
5 <i>u.</i> b	Source Value B	Read Only		Always

oF5E	Offset	0.0	Always
0.0	Output Value	Read Only	Always
dio oper	Digital Input/Out	put Menu - Operations Page	If 5th digit of model number is 2 or 4 OR if 8th digit is C or D.
5 0,0	Instar	nce 5 - Digital I/O	If 5th digit of model number is 2 or 4.
d o.5	Output State	Read Only	If direction is set as output.
<i>E .</i> ,5	Event Status	Read Only	If direction is set as input.
<b>6 6 10</b>	Instai	nce 6 - Digital I/O	If 5th digit of model number is 2 or 4.
d o.5	Output State	Read Only	If direction is set as output.
5. ٤	Event Status	Read Only	If direction is set as input.
7 00	Instar	nce 7 - Digital I/O	If 8th digit of model number is C or D.
d o.5	Output State	Read Only	If direction is set as output.
d ,5	Input State	Read Only	If direction is set as input.
8 0,0	Instance 8 - Digital I/O		If 8th digit of model number is C or D.
d o.5	Output State	Read Only	If direction is set as output.
d ,5	Input State	Read Only	If direction is set as input.
9 0,0	Instar	nce 9 - Digital I/O	If 8th digit of model number is C or D.
d o.5	Output State	Read Only	If direction is set as output.
d ,5	Input State	Read Only	If direction is set as input.
10 d 10	Instan	ce 10 - Digital I/O	If 8th digit of model number is C or D.
d o.5	Output State	Read Only	If direction is set as output.
5، 6	Input State	Read Only	If direction is set as input.
[ ] [ ] [ ]	Instan	ce 11 - Digital I/O	If 8th digit of model number is C or D.
d o.5	Output State	Read Only	If direction is set as output.
d .5	Input State	Read Only	If direction is set as input.
12 0 0	Instan	ce 12 - Digital I/O	If 8th digit of model number is C or D.
d o.5	Output State	Read Only	If direction is set as output.
d .5	Input State	Read Only	If direction is set as input.
Ling oper	Limit Mer	nu - Operations Page	If 4th digit of model number is L, M or D or 9th digit is L or M.

				<b></b>
	L L.5	Limit Low Set Point	0.0 F or -18.0 C	If limit sides is low or both.
	L h.5	Limit High Set Point	0.0 F or -18.0 C	If limit sides is high or both.
	L.Cr	Limit Clear Request	[Lr	If limit is tripped.
	L.5E	Limit State	Read Only	Always
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Mon oper	Monitor Menu - Operations Page		If 4th digit of model number is C, R, J, B, E, N or S.
ורחסט	Instance 1 - Monitor		Submenu instance only appear if more than one instance.
[ [	Control Mode Active	Read Only	Always
h,Pr	Heat Power	Read Only	Always
[Pr	Cool Power	Read Only	Always
C.5 <i>P</i>	Closed Loop Working SP	Read Only	Always
Pu,A	Process Value Active	Read Only	Always
2 [700	Instance 2 - Monitor		If 9th digit of model number is C or J.
[ [	Control Mode Active	Read Only	Always
h,Pr	Heat Power	Read Only	Always
[.Pr	Cool Power	Read Only	Always
C.5P	Closed Loop Working SP	Read Only	Always
Pu,R	Process Value Active	Read Only	Always

Loop oper	Control Loop Menu - Operations Page		
I Loop	Instanc	e 1 - Control Loop	
r.En	Remote Set Point Enable	no	
[רח]	Control Mode	RULO	
R.L SP	Autotune Set Point	90.0	
AUF	Autotune Request	no	
<b>C.5P</b>	Closed Loop Set Point	75.0 F or 24.0 C	
· d.5	Idle Set Point	75.0 F or 24.0 C	
L,Pb	Heat Proportional Band	25.0 F or 14.0 C	
<b>h,h Y</b>	Heat Hysteresis	3.0 F or 2.0 C	
С.РЬ	Cool Proportional Band	25.0 F or 14.0 C	

If 4th digit of model number is C, R, J, B, E, N or S.
Submenu instance only appears if more than one instance.
If 9th digit of model number is R or P
Always

<b>[]</b>	Cool Hysteresis	3.0 F or 2.0 C	A	Always
E ,	Time Integral	180.0	F	Always
E d	Time Derivative	0.0	A	Always
В	Dead Band	0.0	A	Always
o.5 <i>P</i>	Open Loop Set Point	0.0	A	Always
2 Loop	Instanc	e 2 - Control Loop	/i	f 9th digit of model number is C, J.
רית.	Control Mode	RULo	1	Always
R.E SP	Autotune Set Point	90.0	1	Always
AUF	Autotune Request	00	A	4lways
C.5P	Closed Loop Set Point	75.0 F or 24.0 C	F	4 <i>lways</i>
	Idle Set Point	75.0 F or 24.0 C	A	Always
<b>h.Pb</b>	Heat Proportional Band	25.0 F or 14.0 C	A	4 <i>lway</i> s
<b>h,h Y</b>	Heat Hysteresis	3.0 F or 2.0 C	<i>F</i>	Always
С.РЬ	Cool Proportional Band	25.0 F or 14.0 C	A	4 <i>lway</i> s
<b>[.</b> h <b>y</b> ]	Cool Hysteresis	3.0 F or 2.0 C	A	4 <i>lway</i> s
_ <b>E</b> ,	Time Integral	180.0	A	4 <i>lway</i> s
Ed	Time Derivative	0.0	F	4 <i>lways</i>
ФР	Dead Band	0.0	<i>F</i>	Always
o.5 <i>P</i>	Open Loop Set Point	0.0	A	Always

ALMO OPER	Alarm Menu - Operations Page		
I ALLJ	Instance 1 - Alarm		
A.L o	Alarm Low Set Point	32.0 F or 0.0 C	
A.h ,	Alarm High Set Point	300.0 F or 150.0 C	
A.C.L.r	Alarm Clear Request	<u>[Lr</u>	
R.5 .r	Alarm Silence Request	5 ·L	
R.S.E	Alarm State	Read Only	
2 ALLJ	Instance 2 - Alarm		
A.L o	Alarm Low Set Point	32.0 F or 0.0 C	
A,h ,	Alarm High Set Point	300.0 F or 150.0 C	

Always
Always
Always
Always
If alarm is active and alarm latchiing is set to latch.
If alarm is active and alarm silencing is on.
Always
Always
Always
Always

Alarm Clear  R.5 .r  Alarm Silence  R.5 t  Alarm State		[Lr	If alarm is active and alarm latchiing is set to latch.
	ce Request		In all and the desire and all all all all all all all all all al
R.5 E Alarm State	'	5 ·L	If alarm is active and alarm silencing is on.
-		Read Only	Always
	Instance 3 -	Alarm	Always
Alarm Low S	Set Point	32.0 F or 0.0 C	Always
<b>吊</b> .ト Alarm High S	Set Point 30	00.0 F or 150.0 C	Always
R.C.L.r. Alarm Clear	Request	[Lr	If alarm is active and alarm latchiing is set to latch.
R.5 .r Alarm Silence	ce Request	5 ·L	If alarm is active and alarm silencing is on.
R.5 E Alarm State		Read Only	Always
H BLM	Instance 4 -	Alarm	Always
Alarm Low S	Set Point	32.0 F or 0.0 C	Always
Alarm High S	Set Point 30	00.0 F or 150.0 C	Always
R.C.L.r. Alarm Clear	Request	[Lr	If alarm is active and alarm latchiing is set to latch.
Alarm Silence	ce Request	5 ·L	If alarm is active and alarm silencing is on.
<b>R.5</b> Alarm State		Read Only	Always
CUrr OPEr	Current Menu - Operations Page		If 9th digit of model number is a T.
Current High	n Set Point	50	Always
Current Low	Set Point		Always
<b>R.C.L.</b> Current Read	d	Read Only	Always
<b>R.5</b> IF Current Erro	r	Read Only	Always
<b>R.S.E.</b> Heater Error		Read Only	Always
MARE OPER	Math Menu - Ope	rations Page	If 9th digit of PN is a C or J AND 12th digit of PN is a C.
Source Value	e A	Read Only	Always
Source Value	e B	Read Only	Always
	e E	Read Only	Always
Source Value			Always
Source Value  oF5E  Offset			Always
	e	Read Only	Always
Offset Output Value	e cial Output Function Mo	Read Only	

0	perations	<b>Page</b>
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Su,R	Source Value 1	Read Only	Always
5 v.b	Source Value 2	Read Only	Always
o.u !	Output Value 1	Read Only	Always
٥.υ ک	Output Value 2	Read Only	Always

PSEr OPEr	Profile Status Menu - Operations Page		If 4th digit of model number is R, B, E or N.
P5Er	Profile Start	Read/Write	Always
PRCr	Profile Action Request	Read/Write	Always
SEP	Active Step	Read Only	Profile is active.
5 <u>.</u> E	Active Step Type	Read Only	Profile is active.
E.95 I	Target Set Point Loop 1	Read/Write	Profile is active.
£.952	Target Set Point Loop 2	Read/Write	If 9th digit of model number C or J and profile is active.
ACSP	Produced Set Point 1	Read Only	Profile is active.
P.5 P 2	Produced Set Point 2	Read Only	If 9th digit of model number C or J and profile is active.
hoUr	Hours	Read/Write	Profile is active.
[רט יט	Minutes	Read/Write	Profile is active.
SEC	Seconds	Read/Write	Profile is active.
Ent I	Event Output 1	Read/Write	Always
Ent2	Event Output 2	Read/Write	Always
JE	Jump Count Remaining	Read Only	Always

Parameter	Parameter Name	Default	User Value	Appears if:
R. SEŁ	Analog Input Menu - Setup Page			Always
	Instance 1 - Analog Input			Submenu instance only appears if more than one instance.
5En	Sensor Type	Ec		If 4th digit of model number is C, R or B.
Lin	TC Linearization	L		If 4th digit of model number is C, R or B.
r E.L	RTD Leads	2		If 4th digit of model number is C, R or B AND sensor type is RTD.
Unit	Units	Pro		Always
5 <u>.</u> L o	Scale Low	0.0		If 4th digit of model number is C, R or B AND sensor type is process.
5.h .	Scale High	20.0		If 4th digit of model number is C, R or B AND sensor type is process.
rLo	Range Low	0.0		If 4th digit of model number is C, R or B AND sensor type is process.
r.h ı	Range High	9999		If 4th digit of model number is C, R or B AND sensor type is process.
P.E E	Process Error Enable	oFF		If 4th digit of model number is C, R or B AND sensor type is process.
P.E.L.	Process Error Low	0.0		If 4th digit of model number is C, R or B AND sensor type is process.
E.C	Thermistor Curve	R		If 4th digit of model number is J, N or E.
	Resistance Range	40		If 4th digit of model number is J, N or E.
FIL	Filter	0.5		Always
ı.E r	Input Error Latching	oFF		Always
<b>JEC</b>	Display Precision			Always
5 <u></u> 68	Sensor Backup Enable	oFF		If 3nd digit of model number is 3 or 6 AND 9th digit is R, P, L, or M
L'ER	Calibration Offset	0.0		Always
Rin	Active Process Value	Read Onl	у	Always
ı.Er	Input Error	Read Onl	у	Always
	Instance 2 -	Analog Input		If 9th digit of model number is C, J, R, P, M or L
5En	Sensor Type	Ec		Always
Lin	TC Linearization			Always
r E.L	RTD Leads			Always
שי יב	Units	Pro		Always
5.L o	Scale Low	0.0		Always
5,h ,	Scale High	20.0		Always
r.Lo	Range Low	0.0		Always
r,h ı	Range High	9999		Always
P.E E	Process Error Enable	oFF		Always
P.E L	Process Error Low	0.0		Always

E.C	Thermistor Curve	A	
<b></b>	Resistance Range	40	
FIL	Filter	0.5	
i.Er	Input Error Latching	oFF	
<b>JEC</b>	Display Precision		
R	Calibration Offset	0.0	
A in	Active Process Value	Read Onl	у
ı.Er	Input Error	Read Onl	у

Always			
Always			
Always Always Always			
Always			
Always			
Always			
Always Always Always Always			
Always			

Lor SEt	Setup Page - Linearization Menu			
I Lor	Instance 1 - Linearization			
Fn	Function	oFF		
Un ıE	Units	5rc		
	Input Point 1	0.0		
oP. 1	Output Point 1	0.0		
·P.2	Input Point 2	<u></u>		
o P.2	Output Point 2	<u></u>		
.P.3	Input Point 3	2.0		
o P.3	Output Point 3	<u> 2.0</u>		
, P, Y	Input Point 4	3.0		
<i>₀₽</i> .Ч	Output Point 4	3.0		
.P.5	Input Point 5	4.0		
<i>₀₽</i> .5	Output Point 5	<b>4.0</b>		
·P.5	Input Point 6	5.0		
o P.5	Output Point 6	<b>5.0</b>		
-P.7	Input Point 7	<b>6.0</b>		
o P. 7	Output Point 7	<b>6.0</b>		
·P.8	Input Point 8	7.0		
o P.B	Output Point 8	7.0		
, P. A	Input Point 9	8.0		
o P.9	Output Point 9	8.0		
iP. 10	Input Point 10	9.0		
o P. 10	Output Point 10	9.0		
2 Lor	Instance 2 - Linearization			
Fn	Function	oFF		

If 4th digit of model number is C, R, J, B, E, or N
Submenu instance only appears if more than one instance.
Always
If 9th digit of model number is C, J, R or P
Always

Unit	Units	Src
.P. I	Input Point 1	0.0
o P. 1	Output Point 1	0.0
.P.2	Input Point 2	[ <u>,D</u> ]
o P.2	Output Point 2	1,0
.P.3	Input Point 3	2.0
o P.3	Output Point 3	2.0
.P.Y	Input Point 4	3.0
o P.4	Output Point 4	3.0
.P.5	Input Point 5	4.0
<i>₀ ₽.</i> 5	Output Point 5	4.0
·P.5	Input Point 6	5.0
o P.5	Output Point 6	5.0
·P.7	Input Point 7	6.0
o P.7	Output Point 7	6.0
· <i>P.</i> B	Input Point 8	7.0
o P.B	Output Point 8	7.0
, <i>P</i> .9	Input Point 9	8.0
o P.9	Output Point 9	8.0
<i>P.</i> 10	Input Point 10	9.0
oP. 10	Output Point 10	<b>9.0</b>

	•			
Always				
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Pu SEŁ	Setup Page - Process Value Menu			
I Pu	Instance 1 - Process Value			
Fn	Function	off		
P.unt	Pressure Units	P5 .		
A.unt	Altitude Units	HFE		
b.Pr	Barometric Pressure	14.7		
FIL	Filter	0.0		
2 Pu	Instance 2 -	Process Value		
Fn	Function	off		
P.unt	Pressure Units	P5 .		
A.unt	Altitude Units	HFE		
b.Pr	Barometric Pressure	<u> 14,7</u>		
FIL	Filter	0.0		

If 4th digit of model number is C, R, J, B, E, N or S
Submenu instance only appears if more than one instance.
Always
If function is set pressure to altitude.
If function is set pressure to altitude.
If function is set to Wet Bulb/Dry Bulb
Always
If 9th digit of model number is C, J, R or P
Always
If function is set pressure to altitude.
If function is set pressure to altitude.
If function is set to Wet Bulb/Dry Bulb
Always

dio SEE	Digital Input/Output Menu - Setup Page		If 5th digit of model number is 2 or 4 OR if 8th digit of model number is C or D
5 0 0	Instance 5 - Digital I/O		If 5th digit of model number is 2 or 4
dır	Digital I/O Direction	otPt	Always
Fn	Output Function	oFF	If Digital I/O Direction is set to output.
F	Output Function Instance		If Digital I/O Direction is set to output.
o.C Ł	Output Control	FŁb	If Digital I/O Direction is set to output.
o.t b	Output Time Base	i.O	If Digital I/O Direction is set to output.
o.L o	Output Low Power Scale		If Digital I/O Direction is set to output.
o.h ı	Output High Power Scale	100	If Digital I/O Direction is set to output.
LEu	Active Level	h .gh	If Digital I/O Direction is set to input.
Fn	Action Function	nonE	If Digital I/O Direction is set to input.
F	Function Instance		If Digital I/O Direction is set to input.
<b>6 d</b> · <b>o</b>	Instance 6	- Digital I/O	If 5th digit of model number is 2 or 4
<b>d</b> 15	Digital I/O Direction	ot Pt	Always
Fn	Output Function	oFF	If Digital I/O Direction is set to output.
F	Output Function Instance	1	If Digital I/O Direction is set to output.
o.C Ł	Output Control	FEB	If Digital I/O Direction is set to output.
o.Ł b	Output Time Base	<u></u>	If Digital I/O Direction is set to output.
o.L o	Output Low Power Scale		If Digital I/O Direction is set to output.
o,h i	Output High Power Scale	100	If Digital I/O Direction is set to output.
LEu	Active Level	h .gh	If Digital I/O Direction is set to input.
Fn	Action Function	nonE	If Digital I/O Direction is set to input.
F	Function Instance		If Digital I/O Direction is set to input.
7 0 0	Instance 7	- Digital I/O	If 8th digit of model number is C or D
ط ۱۲	Digital I/O Direction	otPt	Always
Fn	Output Function	oFF	If Digital I/O Direction is set to output.
F	Output Function Instance		If Digital I/O Direction is set to output.
o.C E	Output Control	FEB	If Digital I/O Direction is set to output.
o.t b	Output Time Base	i.D	If Digital I/O Direction is set to output.
o.L o	Output Low Power Scale		If Digital I/O Direction is set to output.
o.h ı	Output High Power Scale	100	If Digital I/O Direction is set to output.
LEu	Active Level	h .gh	If Digital I/O Direction is set to input.
Fn	Action Function	nonE	If Digital I/O Direction is set to input.
Fi	Function Instance		If Digital I/O Direction is set to input.

8 d.o	Instance 8 - Digital I/O			
الم رح	Digital I/O Direction	otPt	,	
Fn	Output Function	oFF		
F	Output Function Instance			
o.C Ł	Output Control	FEB		
o.t b	Output Time Base	<u></u>		
o.L o	Output Low Power Scale			
o.h ı	Output High Power Scale	100		
LEu	Active Level	h .9h		
Fn	Action Function	nonE		
F	Function Instance			
9 6 10	Instance 9	- Digital I/O		
<b>d</b> 10	Digital I/O Direction	otPt	,	
Fn	Output Function	oFF		
F	Output Function Instance	<u> </u>		
o.E Ł	Output Control	FEB		
o.E b	Output Time Base	<b></b>		
o.L o	Output Low Power Scale			
o.h ı	Output High Power Scale	100	ı	
LEu	Active Level	h 19h	ı	
Fn	Action Function	nonE		
F	Function Instance			
10 d 10	Instance 10	) - Digital I/O		
dır	Digital I/O Direction	otPt		
Fn	Output Function	off		
Fi	Output Function Instance			
o.C E	Output Control	FŁb		
o.t b	Output Time Base			
o.L o	Output Low Power Scale			
o.h ı	Output High Power Scale			
LEu	Active Level	h 19h		
Fn	Action Function			
Fi	Function Instance			
11 0 10	Instance 11 - Digital I/O			
dır	Digital I/O Direction	otPt	,	

If 8th digit of model number is C or D
Always
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to input.
If Digital I/O Direction is set to input.
If Digital I/O Direction is set to input.
If 8th digit of model number is C or D
Always
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to input.
If Digital I/O Direction is set to input.
If Digital I/O Direction is set to input.
If 8th digit of model number is C or D
Always
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to output.
If Digital I/O Direction is set to input.
If Digital I/O Direction is set to input.
If Digital I/O Direction is set to input.
If 8th digit of model number is C or D
Always

## **Setup Page**

Fn	Output Function	oFF	If Digital I/O Direction is set to output.
F	Output Function Instance	1	If Digital I/O Direction is set to output.
o.C Ł	Output Control	FEB	If Digital I/O Direction is set to output.
o.t b	Output Time Base	<b></b>	If Digital I/O Direction is set to output.
o.L o	Output Low Power Scale	<b>0</b>	If Digital I/O Direction is set to output.
o.h ı	Output High Power Scale	100	If Digital I/O Direction is set to output.
LEu	Active Level	h ·9h	If Digital I/O Direction is set to input.
Fn	Action Function	nonE	If Digital I/O Direction is set to input.
F	Function Instance		If Digital I/O Direction is set to input.
12 0 10	Instance 12	2 - Digital I/O	If 8th digit of model number is C or D
الم ال	Digital I/O Direction	OEPE	Always
Fn	Output Function	oFF	If Digital I/O Direction is set to output.
Fi	Output Function Instance		If Digital I/O Direction is set to output.
o.C Ł	Output Control	FEB	If Digital I/O Direction is set to output.
o.E b	Output Time Base		If Digital I/O Direction is set to output.
o.L o	Output Low Power Scale		If Digital I/O Direction is set to output.
o.h ı	Output High Power Scale	100	If Digital I/O Direction is set to output.
LEu	Active Level	h .gh	If Digital I/O Direction is set to input.
Fn	Action Function	nonE	If Digital I/O Direction is set to input.
Fi	Function Instance	<u> </u>	If Digital I/O Direction is set to input.
	Limit Manag	Oston Pana	
Ling SEF		- Setup Page	If 4th digit of model number is L, M or D or 9th digit is an L or M
L.5d	Limit Sides	both	If limit sides is low or both.
L.h.y	Limit Hysteresis	3.0 F or 2.0 C	If limit sides is high or both.
5 <i>P.</i> L h	Set Point High Limit	9999	If limit is tripped.
5 <i>P.</i> L L	Set Point Low Limit	- 1999	Always
L h.5	Limit High Set Point	0.0 F or -18.0 C	Always
L L.5	Limit Low Set Point	0.0 F or -18.0 C	Always
5Fn.R	Source Function A	nonE	Always
5 ,R	Source Instance A		Always
L[r	Limit Clear Request	appears if active	Always
L.5E	Limit Status	Read Only	y Always
L. iE	Integrate with System	no	If 4th digit of model number is a C, R, J, B, E, N or S AND 9th digit is an L or M

Loop SEL
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Control Loop Menu - Setup Page

If 4th digit of part number is C, R, B, J, N, E, or S.

I Loop	Instance 1 - Control Loop		
<b>L.A.S</b>	Heat Algorithm	Pid	
<i>C.</i> 89	Cool Algorithm	oFF	
Cool Output Curve		oFF	
<b>Б.Р</b> Ь	Heat Proportional Band	25.0 F or 14.0 C	
<b>h</b> ,h <b>y</b>	Heat Hysteresis	3.0 F or 2.0 C	
СРЬ	Cool Proportional Band	25.0 F or 14.0 C	
[[.hy]	Cool Hysteresis	3.0 F or 2.0 C	
E	Time Integral	180	
Ed	Time Derivative		
dЬ	Dead Band		
E.E Un	TRU-TUNE+ Enable	no	
E.bnd	TRU-TUNE+ Band		
E.9n	TRU-TUNE+ Gain	3	
R.L SP	Autotune Set Point	90	
E.A9r	Autotune Aggressiveness	[r it	
P.dL	Peltier Delay	0.0	
r.En	Remote Set Point Enable	no	
r.Ł Y	Remote Set Point Type	RULo	
UFA	User Failure Action	USEr	
FAIL	Input Error Failure	USEr	
<u> የገጸ</u> ሰ	Fixed Power	0.0	
L.dE	Open Loop Detect Enable	00	
L.dE	Open Loop Detect Time	100	
L.dd	Open Loop Detect Deviation	10 F or 6 C	
-P	Ramp Action	oFF	
r.5E	Ramp Scale	רטיט	
r.r.t	Ramp Rate		
L.SP	Low Set Point	-1999 F or -1128 C	
h.5 P	High Set Point	9999 F or 5537 C	
<i>E.</i> 5 <i>P</i>	Closed Loop Set Point	75.0 F or 24.0 C	
, d.5	Idle Set Point	75.0 F or 24.0 C	
5 <i>P.</i> L o	Set Point Open Limit Low	- 100	
5 <i>P.</i> h ,	Set Point Open Limit High	100	
o.5 <i>P</i>	Open Loop Set Point	<b>0.0</b>	

Abores
Always
Always
If cool algorithm is set to PID.
If heat algorithm is set to PID.
If heat algorithm is set to ON/OFF.
If cool algorithm is set to PID.
If cool algorithm is set to ON/OFF.
If heat or cool algorithm is set to PID.
If heat or cool algorithm is set to PID.
If heat or cool algorithm is set to PID.
Always
If 9th digit of model number is R or P.
If 9th digit of model number is R or P.
Always

רית.	Control Mode	RUEO	
2 Loop	Instance 2 - Control Loop		
<b>L.A.S</b>	Heat Algorithm	Pid	
<b>C.R9</b>	Cool Algorithm	oFF	
[[.[	Cool Output Curve	oFF	
<b>Б.Р</b> Ь	Heat Proportional Band	25.0 F or 14.0 C	
<u> </u>	Heat Hysteresis	3.0 F or 2.0 C	
С.РЬ	Cool Proportional Band	25.0 F or 14.0 C	
<b>[[, h y</b> ]	Cool Hysteresis	3.0 F or 2.0 C	
E	Time Integral	180	
Ed	Time Derivative		
дЬ	Dead Band		
E.E Un	TRU-TUNE+ Enable	00	
E.bnd	TRU-TUNE+ Band		
E.Sn	TRU-TUNE+ Gain	3	
R.L SP	Autotune Set Point	90	
E.Rgr	Autotune Aggressiveness	[r,E	
P.dL	Peltier Delay	0.0	
UFA	User Failure Action	USEr	
FRIL	Input Error Failure	USEr	
<u> የኅጸ</u> ሰ	Fixed Power	<b>0.0</b>	
L.dE	Open Loop Detect Enable	no	
L.dE	Open Loop Detect Time	100	
L.dd	Open Loop Detect Deviation	10 F or 6 C	
_ <b>rP</b>	Ramp Action	oFF	
r.5 <i>E</i>	Ramp Scale	רטיה	
r.r.t	Ramp Rate		
L.5P	Low Set Point	-1999 F or -1128 C	
h.5P	High Set Point	9999 F or 5537 C	
<i>C.5P</i>	Closed Loop Set Point	75.0 F or 24.0 C	
· d.5	Idle Set Point	75.0 F or 24.0 C	
5 <i>P.</i> L o	Set Point Open Limit Low	- 100	
5 <i>P.</i> h ,	Set Point Open Limit High	100	
o.5 <i>P</i>	Open Loop Set Point	0.0	
[רח]	Control Mode	AULo	

Always
If 9th digit of model number is C or J
Always
Always
If cool algorithm is set to PID.
If heat algorithm is set to PID.
If heat algorithm is set to ON/OFF.
If cool algorithm is set to PID.
If cool algorithm is set to ON/OFF.
If heat or cool algorithm is set to PID.
If heat or cool algorithm is set to PID.
If heat or cool algorithm is set to PID.
Always

otpt SEt	Output Menu - Setup Page		Always
I OFFE	Instance 1 - Output		Submenu instance only appears if more than one instance.
Fn	Output Function (output digital)	HERE	If 6th digit of part number is C, E, or K.
F	Output Function Instance		If 6th digit of part number is C, E, or K.
o.C Ł	Output Control	FEB	If 6th digit of part number is C, E, or K AND output function is heat or cool.
o.Ł b	Output Time Base	1 or 20	If 6th digit of part number is C, E, or K AND output control is fixed time base.
o.L o	Output Low Power Scale		If 6th digit of part number is C, E, or K.
o.h ı	Output High Power Scale	100	If 6th digit of part number is C, E, or K.
o.Ł Y	Output Type (output process)	uoLt	If 6th digit of part number is F.
Fn	Output Function	hEAL	If 6th digit of part number is F.
r.5r	Retransmit Source	R.	If 6th digit of part number is F AND output function is retransmit.
F	Output Function Instance		If 6th digit of part number is F.
5 <u>.</u> L o	Scale Low		If 6th digit of part number is F.
<u>5.</u> h ,	Scale High	10	If 6th digit of part number is F.
r.L o	Range Low	0 F or -18 C	If 6th digit of part number is F.
r.h ı	Range High	9999 F or 5537 C	If 6th digit of part number is F.
o.C A	Calibration Offset		If 6th digit of part number is F.
2 otPt	Instance 2 - Output		If 7th digit of model number is C, H, J or K.
Fn	Output Function (output digital)	ALM	Always (Limit is default if 4th digit of model number is L or D.
F	Output Function Instance	į	If output function is not limit.
o.C Ł	Output Control	FŁb	If output function is heat or cool.
o.Ł b	Output Time Base	1 or 20	If output control is fixed time base.
o.L o	Output Low Power Scale	<b>8</b>	Always
o.h ı	Output High Power Scale	100	Always
3 otPt	Instance	3 - Output	If 10th digit of part number is C, E, F, or K.
Fn	Output Function (output digital)	hEAt	If 10th digit of part number is C, E, or K.
F	Output Function Instance	I	If 10th digit of part number is C, E, or K.
o.C Ł	Output Control	FŁb	If 10th digit of part number is C, E or K AND output function is heat or cool.
o.t b	Output Time Base	1 or 20	If 10th digit of part number is C, E or K AND output control is fixed time base.
o.L o	Output Low Power Scale		If 10th digit of part number is C, E, or K.
o.h ı	Output High Power Scale	100	If 10th digit of part number is C, E, or K.
o.E Y	Output Type (output process)	uoLt	If 10th digit of part number is F.
Fn	Output Function	<b>LERE</b>	If 10th digit of part number is F.
r.5r	Retransmit Source	R	If 10th digit of part number is F AND output function is retransmit.

F	Output Function Instance		
5.L o	Scale Low		
5.h .	Scale High	10	
r.L o	Range Low	0 F or -18 C	
r.h ı	Range High	9999 F or 5537 C	
o.CA	Calibration Offset		
Y OFFE	Instance	4 - Output	
Fn Fn	Output Function (output digital)	4 - Output	
Fn	Output Function (output digital)	off	
Fn	Output Function (output digital) Output Function Instance	of F	
Fn F,	Output Function (output digital) Output Function Instance Output Control	off I Ftb	

If 10th digit of part number is F.
If 10th digit of part number is F.
If 10th digit of part number is F.
If 10th digit of part number is F.
If 10th digit of part number is F.
If 10th digit of part number is F.
If 11th digit of model number is C, H, J or K.
Limit is default if 9th digit of model number is L or M.
If output function is not limit.
If output function is heat or cool.
If output control is fixed time base.
Always
Always

RLM SEE	Alarm Menu	- Setup Page	Always
I BLLJ	Instance 1 - Alarm		Always
R.E Y	Alarm Type	oFF	Always
5r.R	Alarm Source	A.	If alarm t
. <u>5.</u> 8	Alarm Source Instance		If alarm t
Loop	Alarm Control Loop		If 9th dig
R.h.y	Alarm Hysteresis	1	If alarm t
RL 9	Alarm Logic	AL 9	If alarm t
R.5 d	Alarm Sides	both	If alarm t
R.L o	Alarm Low Set Point	32.0 F or 0.0 C	If alarm t
R.h.	Alarm High Set Point	300.0 F or 150.0 C	If alarm t
RLA	Alarm Latching	∩LAF	If alarm t
R.bl	Alarm Blocking	oFF	If alarm t
<i>R</i> .5 .	Alarm Silencing	oFF	If alarm t
R.d5P	Alarm Display	on	If alarm t
R.d L	Alarm Delay Time		If alarm t
A.C.L.r	Alarm Clear Request	[Lr	If alarm i
A.5 .c	Alarm Silence Request	5 ,L	If alarm i
<i>R</i> .5 <i>E</i>	Alarm State	Read Onl	y <i>Always</i>
2 ALLJ	Instance	2 - Alarm	Always
R.E Y	Alarm Type	off	Always

ı	Aiways
	Always
	Always
	If alarm type is process or deviation.
	If alarm type is process or deviation.
	If 9th digit of part number is C or J.
	If alarm type is process or deviation.
	If alarm type is process or deviation.
	If alarm type is process or deviation.
	If alarm type is process or deviation AND alarm sides is low or both.
	If alarm type is process or deviation AND alarm sides is high or both.
	If alarm type is process or deviation.
	If alarm type is process or deviation.
	If alarm type is process or deviation.
	If alarm type is process or deviation.
	If alarm type is process or deviation.
	If alarm is active.
	If alarm is active AND silencing is on.
	Always
I	Always
	Always

Sr.A	Alarm Source	R.	
<b>5.8</b>	Alarm Source Instance		
Loop	Alarm Control Loop		
R.h.y	Alarm Hysteresis		
AL 9	Alarm Logic	RL 9	
R.5 d	Alarm Sides	both	
R.L o	Alarm Low Set Point	32.0 F or 0.0 C	
R.h.	Alarm High Set Point	300.0 F or 150.0 C	
ALA	Alarm Latching	nLAF	
R.b.L	Alarm Blocking	oFF	
R.5 .	Alarm Silencing	oFF	
A.dSP	Alarm Display	on	
R.dL	Alarm Delay Time	<u> </u>	
R.C.L.r	Alarm Clear Request	[Lr	
R.5 .r	Alarm Silence Request	5 ·L	
R.S.E	Alarm State	Read Only	
3 ALLI	Instance 3 - Alarm		
R.E Y	Alarm Type	oFF	
5r.A	Alarm Source	A.	
<b>5.</b> 8	Alarm Source Instance	1	
Loop	Alarm Control Loop	1	
RAY	Alarm Hysteresis	1	
R.L. 9	Alarm Logic	AL 9	
R.5 d	Alarm Sides	both	
R.L o	Alarm Low Set Point	32.0 F or 0.0 C	
R.h .	Alarm High Set Point	300.0 F or 150.0 C	
R.L.A	Alarm Latching	nlat	
R.b.L	Alarm Blocking	oFF	
<i>R</i> .5 .	Alarm Silencing	oFF	
A.d5P	Alarm Display	on	
R.dL	Alarm Delay Time		
ACL	Alarm Clear Request	[Lr	
R.5 .r	Alarm Silence Request	5 ·L	
A.S.E.	Alarm State	Read Only	
א אנריז	Instance	4 - Alarm	

If alarm type is process or deviation.
If alarm type is process or deviation.
If 9th digit of part number is C or J.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation AND alarm sides is low or both.
If alarm type is process or deviation AND alarm sides is high or both.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm is active.
If alarm is active AND silencing is on.
Always
Always
Always
If alarm type is process or deviation.
If alarm type is process or deviation.
If 9th digit of part number is C or J.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation AND alarm sides is low or both.
If alarm type is process or deviation AND alarm sides is high or both.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm is active.
If alarm is active AND silencing is on.
Always
Always

## **Setup Page**

R.E Y	Alarm Type	oFF	
<b>5r.R</b> Alarm Source		R	
, <u>5.</u> 8	Alarm Source Instance	I	
LooP	Loop Alarm Control Loop		
A.h Y	Alarm Hysteresis		
RL 9	Alarm Logic	AL 9	
R.5 d	Alarm Sides	both	
Alarm Low Set Point		32.0 F or 0.0 C	
Alarm High Set Point		300.0 F or 150.0 C	
RLR Alarm Latching		Non-Latching	
R.b L	Alarm Blocking	oFF	
R.5 .	Alarm Silencing	oFF	
A.d5P	Alarm Display	on	
R.d L	Alarm Delay Time		
ACL	Alarm Clear Request	[Lr	
A.5 .r	Alarm Silence Request	5 ·L	
A.S.E	Alarm State	Read Only	

Always
If alarm type is process or deviation.
If alarm type is process or deviation.
If 9th digit of part number is C or J.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation AND alarm sides is low or both.
If alarm type is process or deviation AND alarm sides is high or both.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm type is process or deviation.
If alarm is active.
If alarm is active AND silencing is on.
Always

CUrr SEŁ	Current Menu - Setup Page		
€.5 d	Current Sides	oFF	
[.Ur	Current Read Enable	no	
[.dE	Input Current Detection Threshold	9	
<i>C.</i> 5 <i>C</i>	Current Scaling	50.0	
C.oF5	Heater Current Offset	0.0	
<i>[.</i> 5 ·	Current Output Source Instance	9	

If 9th digit of part number is T.	
Always	
Always Always	
Always	
Always	
Always Always Always Always	
Always	

MARE SEE	Math Menu - Setup Page		
Fn	Function	oFF	
SF n.E	Source Function E		
5 .E	Source Instance E		
5.L o	Scale Low	0.0	
5.h ,	Scale High	1.0	
r.L o	Range Low	0.0	
r.h ı	Range High	<u></u>	
FIL	Filter	0.0	

Always
Function is set to deviation scale or process scale.
Function is set to deviation scale or process scale.
Function is set to deviation scale or process scale.
Function is set to deviation scale or process scale.
Function is set to deviation scale or process scale.
Function is set to deviation scale or process scale.
Function is set to deviation scale or process scale.

If 9th digit of part number is C or J AND 12th digit C.

Sof SEE	Special Output Function Menu - Setup Page		If 12th digit of part number is C.
Fn	Function	oFF	Always
5Fn.R	Source Function A	nonE	If function is set to motorized valve or compressor control.
5 .R	Source Instance A		If function is set to motorized valve or compressor control.
5Fn.b	Source Function B	nonE	If function is set to motorized valve or compressor control.
5 .b	Source Instance B		If function is set to motorized valve or compressor control.
PonR	Power On Level 1		If function is set to compressor control.
PoF.A	Power Off Level 1	5	If function is set to compressor control.
Pon.b	Power On Level 2		If function is set to compressor control.
PoF.b	Power Off Level 2	5	If function is set to compressor control.
on.E	On Time	20	If function is set to compressor control.
oF.Ł	Off Time	20	If function is set to compressor control.
<u> </u>	Valve Travel Time	5	If function is set to motorized valve control.
dЬ	Dead Band	20	If function is set to motorized valve control.
E.dL	Time Delay	20	If function is set to compressor control.
FUn SEŁ	· ·	enu - Setup Page	If 3rd digit of part number is 6, 8, 9 or 4.
I FUn		tion Key (not PM3)	Always
LEU	Active Level	h ·9h	Always
Fn	Action Function	nonE	Always
F	Function Instance		If action function selected.
2 FUn			
		tion Key (not PM6)	If 3rd digit of part number is 8, 9 or 4.
LEU	Instance 2 - Func Active Level	tion Key (not PM6)	
Fn		tion Key (not PM6)	If 3rd digit of part number is 8, 9 or 4.
	Active Level	tion Key (not PM6)	If 3rd digit of part number is 8, 9 or 4.  Always
F <sub>n</sub>	Active Level Action Function Function Instance	tion Key (not PM6)  h .9h  nonE	If 3rd digit of part number is 8, 9 or 4.  Always  Always  If action function selected.
Fn Fi	Active Level Action Function Function Instance Global Menu	tion Key (not PM6)  h .gh  nonE  1 - Setup Page	If 3rd digit of part number is 8, 9 or 4.  Always  Always  If action function selected.
Fn F, GLBL SEE	Active Level Action Function Function Instance  Global Menu Display Units	tion Key (not PM6)  h . gh  nonE  0  - Setup Page	If 3rd digit of part number is 8, 9 or 4.  Always  Always  If action function selected.  Always  Always  Always
SLBL SEE  C_F  BCLF	Active Level Action Function Function Instance  Global Menu Display Units AC Line Frequency	tion Key (not PM6)  h .9h  nonE  1 - Setup Page  F  60	If 3rd digit of part number is 8, 9 or 4.  Always  Always  If action function selected.  Always  Always  Always  Always  Always
Fr. Fr.  GLBL SEE  C_F  RCLF  r.EYP	Active Level Action Function Function Instance  Global Menu Display Units AC Line Frequency Ramping Type	tion Key (not PM6)  h.gh  nonE  U  - Setup Page  F  50	If 3rd digit of part number is 8, 9 or 4.  Always  Always  If action function selected.  Always  Always  Always  Always  If 4th digit of part number is B, E, R or N.
Fn F, 9LbL SEL C_F RCLF r.EYP PEYP	Active Level Action Function Function Instance  Global Menu Display Units AC Line Frequency Ramping Type Profile Type	tion Key (not PM6)  h	If 3rd digit of part number is 8, 9 or 4.  Always  Always  If action function selected.  Always  Always  Always  Always  If 4th digit of part number is B, E, R or N.  If 4th digit of part number is B, E, R or N.
State SEE  C_F  RCLF  FLYP  PLYP  95E	Active Level Action Function Function Instance  Global Menu Display Units AC Line Frequency Ramping Type Profile Type Guaranteed Soak Enable	tion Key (not PM6)  h .9h  nanE  0  I - Setup Page  F  50  E .  5EPE	If 3rd digit of part number is 8, 9 or 4.  Always  Always  If action function selected.  Always  Always  Always  Always  If 4th digit of part number is B, E, R or N.  If 4th digit of part number is B, E, R or N.  If 4th digit of part number is B, E, R or N.
Fn   F	Active Level Action Function Function Instance  Global Menu Display Units AC Line Frequency Ramping Type Profile Type	tion Key (not PM6)  h	If 3rd digit of part number is 8, 9 or 4.  Always  Always  If action function selected.  Always  Always  Always  Always  If 4th digit of part number is B, E, R or N.  If 4th digit of part number is B, E, R or N.

#### **Setup Page**

5 .A	Source Instance A	<u></u>	
5 ,b	Source Instance B		
Poti	Pot Power Off Time		
5utb	Syncronized Variable Time Base		
C.L E d	Communications LED Action	both	
2onE	Zone	on	
[h8n	[hannel Channel		
d.Pr5	Display Pairs	2	
<b>d.</b> E 1	Display Time		
U5r.5	USer Settings Save		
U5r.r	User Settings Restore	nonE	

If 4th digit of part number is B, E, R or N AND digit 9 is C or J.

If 4th digit of part number is B, E, R or N AND digit 9 is C or J.

If 4th digit of part number is B, or E.

If 4th digit of part number is B, or E AND firmware 13 or newer.

Always

Always

Always

Always

Always

Always

Always

Always

Corn SEE	Communications Menu - Setup Page		
ונסריו	Instance 1 - Communication		
	Standard Bus and Modbus RTU Model		
PCoL	Protocol	Modbus or Standard Bus	
<i>Rd.</i> 5	Standard Bus Address	<u> </u>	
Rdrn	Modbus Address		
PUA	Baud Rate	9600	
Par	Parity	nonE	
[_F	Display Units	F	
ቦጊአር	Modbus Word Order	Lohi	
MAP	Data Map	1 or 2	
_ ∩ U.5	Non-Volatile Save	YE S	
2 [67]	Instance 2 - Communication		
	Modbus RTU Model		
Rdrn	Modbus Address	<u></u>	
PANA	Baud Rate	9600	
Par	Parity	nonE	
ቦጊአር	Modbus Word Order	Lohi	
[_F	Display Units	F	
rap	Data Map	1 or 2	
n U.5	Non-Volatile Save	YES	
	Ethernet Model		
ቦጊአር	Modbus Word Order	<u>Loh</u> ,	

#### Always Always If 8th digit of part number 1 or D for Modbus RTU. If 8th digit of part number 1 or D. Always If 8th digit of part number 1 or D AND protocol is set to Modbus. If 8th digit of part number 1 or D AND protocol is set to Modbus. If 8th digit of part number 1 or D AND protocol is set to Modbus. If 8th digit of part number 1 or D. If 8th digit of part number 1 or D AND protocol is set to Modbus. Always Always If 8th digit of part number is 2, 3, 5, or 6,. If 8th digit of part number is 2. Always Always Always Always Always Always Always If 8th digit of part number is 3. Always

, <i>P.</i> P T	IP Address Mode	<b>ВНСР</b>		Always
·P.F I	IP Fixed Address Part 1	169		Always
<i>.P.F.2</i>	IP Fixed Address Part 2	254		Always
.P.F 3	IP Fixed Address Part 3			Always
, P, F Y	IP Fixed Address Part 4			Always
.P.5 I	IP Fixed Subnet Part 1	255		Always
.P.52	IP Fixed Subnet Part 2	255		Always
<i>∙P.</i> 53	IP Fixed Subnet Part 3			Always
г <u>Р.5</u> Ч	IP Fixed Subnet Part 4			Always
<i>∙P.9 1</i>	IP Fixed Gateway Part 1			Always
<i>∙P.</i> 92	IP Fixed Gateway Part 2			Always
<i>∙P.</i> 93	IP Fixed Gateway Part 3			Always
1P.94	IP Fixed Gateway Part 4			Always
rnь.E	Modbus TCP Enable	<b>4E5</b>		Always
E P.E	EtherNet/IP Enable	<b>4E5</b>		Always
Ronb	Implicit Output Assembly Size	20		If EtherNet/IP Enable is set to yes.
A LOB	Implicit Input Assembly Size	20		If EtherNet/IP Enable is set to yes.
[_F	Display Units	F		Always
MAP	Data Map	1 or 2		Always
∩ U.5	Non-volatile Save	<b>4E5</b>		Always
	Device	let Model		If 8th digit of part number 5.
Rd.d	DeviceNet Node Address	<b>63</b>		Always
PUNG	Baud Rate DeviceNet	125		Always
F C.E	DeviceNet Quick Connect Enable	no		Always
Ronb	Implicit Output Assembly Size	<u> 20</u>		Always
R .ob	Implicit Input Assembly Size	<u> 20</u>		Always
	Profibu	ıs Model		If 8th digit of part number 6.
P.Rdd	Profibus Node Address	126		Always
R.Loc	Profibus Address Lock	no		Always
SERE	Profibus Status User	Read Onl	у	Always
	Dool Time Obests	Manuel Catum Davis		If the digit of part words and Day 5
rt[ 5Et	Hours	Menu - Setup Page		If 4th digit of part number is B or E.
rour rour				Always
	Minutes			Always
dolJ	Day of Week			Always

Parameter	Parameter Name	Default	User Value		Instance
CUSE FCEY		Custom M	lenu - Factory	Page	
I CUSE			Instance	1 - Cus	tom
PAr	Parameter	AC.Pu		יים	<i>I</i>
S CUSE			Instance	2 - Cus	tom
PAr	Parameter	AC.SP		יים	<u></u>
3 CUSE			Instance	3 - Cus	tom
PAr	Parameter	[רח.]		יש	
<b>4 CUSE</b>			Instance	4 - Cus	tom
PAr	Parameter	h,Pr		יש	
S CUSE			Instance	5 - Cus	tom
PAr	Parameter	[Pr		יים	
6 CUSE			Instance	6 - Cus	tom
PAr	Parameter	AULo		יים	
7 CUSE			Instance	7 - Cus	tom
PAr	Parameter	·dLE		יים	<i>I</i>
8 CUSE			Instance	8 - Cus	tom
PAr	Parameter	P.5 ± 5		١٠٥	
9 CUSE			Instance	9 - Cus	tom
PAr	Parameter	P.R.C.		4	
IO CUSE			Instance '	10 - Cus	stom
PAr	Parameter	nonE		١٠٨	
II CUSE			Instance '	11 - Cus	stom
PAr	Parameter	nonE		d	
IS CUSE			Instance '	12 - Cus	stom
PAr	Parameter	nonE		المارا	
I3 CUSE			Instance '	13 - Cus	stom

	Appears if:
Always	
Always	
Always	
Always	

PAr	Parameter	nonE I
IY CUSE		Instance 14 - Custom
PAr	Parameter	nonE I
IS CUSE		Instance 15 - Custom
PAr	Parameter	nonE I
IS CUSE		Instance 16 - Custom
PAr	Parameter	nonE I I
וז בעזב		Instance 17 - Custom
PAr	Parameter	nonE I I
IB CUSE		Instance 18 - Custom
PAr	Parameter	nonE I I
IA CASE		Instance 19 - Custom
PAr	Parameter	nonE I
20 CUSE		Instance 20 - Custom
PAr	Parameter	nonE I

Always			
Always			
Always	 		
		•	

Parameter	Parameter Name	Default	User Value
LoC FCEY	Security Setting Menu - Factory Page		
LoC.o	Operations Page	2	
LoC.P	Profiling Page	3	
PAS.E	Password Enable	oFF	
rLo[	Read Lockout Security	5	
5LoC	Set Lockout Security	5	
LoC.L	Locked Access Level	5	
roll	Rolling Password	oFF	
P R S.u	User Password	<u> 63</u>	
PA 5.A	Administrator Password	156	

Appears if:	
If Password Enable is set off.	
Always	

ULOC FCEY	Security Setting Menu - Factory Page		
CodE	Public Key	Rea	ad Only
PRSS	Password	changes	

If Password Enable is set on.
Always
Always

d AB FCEY	Diagnostics Menu - Factory Page	
Pn	Part Number	Read Only
rEu	Software Revision	Read Only
5.6 L d	Software Build	Read Only
5n	Serial Number	Read Only
<b>GRFE</b>	Date of Manufacture	Read Only
IP,AC	IP Address Mode	Read Only
<u> </u>	IP Actual Address Part 1	Read Only
<u> 19,92</u>	IP Actual Address Part 2	Read Only
<u> </u>	IP Actual Address Part 3	Read Only
<u> </u>	IP Actual Address Part 4	Read Only

Always
Always
If 8th digit of part number is 3.
If 8th digit of part number is 3.
If 8th digit of part number is 3.
If 8th digit of part number is 3.
If 8th digit of part number is 3.

CAL FCEY	Calibration Menu - Factory Page		
I CAL	Instance 1 - Calibration		
լող	Electrical Measurement	Read Only	
EL. 10	Electrical Input Offset	0.000	
EL. 15	Electrical Input Slope	1.000	
EL o.o	Electrical Output Offset	0.000	
EL 0.5	Electrical Output Slope	1.000	
Pn	Part Number	Fcty	
CodE	Public Key	4999	
	Instance 2 - Calibration		
ריוי	Electrical Measurement Read Only		

If Password Enable is set off AND read lock is set greater than 3.
Always
Always
Always
Always
If 6th digit of part number is F.
If 6th digit of part number is F.
Always if revision 13 or newer.
Always if revision 13 or newer.
Always
Always

EL. 10	Electrical Input Offset	0.000	
EL. 15	Electrical Input Slope	1.000	
3 CAL	Instance 3 - Calibration		
EL o.o	Electrical Output Offset	0.000	

Always	
Always	
Always	
If 10th digit of part number is F.	
If 10th digit of part number is F.	

PIProF	Profile 1 Step Menu - Profiling Page	
	Step 1 - Profile 1	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	
SEC .	Seconds	
rafe	Rate	0.0
LJP.	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3 L J	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	off

PI ProF	Profile 1 Step Menu - Profiling Page	
	Step 2 - Profile 1	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	
SEC	Seconds	
r A L E	Rate	0.0
LJP,	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

Pi Prof	Profile 1 Step Menu - Profiling Page	
	Step 3 - Profile 1	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רט יט	Minutes	
SEC	Seconds	
rate	Rate	0.0
LJP.	Wait For Process Instance	
L J.P I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
LJE.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	off

PI Prof	Profile 1 Step Menu - Profiling Page	
<u> </u>	Step 4 - Profile 1	
5.E 4 P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רט יט	Minutes	
SEC	Seconds	
rate	Rate	0.0
LJP .	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
UJE, I	Wait Event 1	oFF
<b>5.3</b> <i>L</i> J	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Ent 1	Event 1	off
Ent2	Event 2	oFF

PI Prof	Profile 1 Step Menu - Profiling Page	
	Step 5 - Profile 1	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	0
SEC .	Seconds	
rafe	Rate	0.0
LJP.	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3 L J	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

PI ProF	Profile 1 Step Menu - Profiling Page	
<u> </u>	Step 6 - Profile 1	
5.E Y P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hour	Hours	
[רט יט	Minutes	0
SEC	Seconds	
r A E E	Rate	0.0
LJP .	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
<b>□ JE.</b> I	Wait Event 1	oFF
<i>โมป</i> <b>E.2</b>	Wait Event 2	oFF
dobd	Day of Week	Sun
J5	Jump Step	<b>0</b>
JE	Jump Count	<b>0</b>
End	End Type	USEr
Ent 1	Event 1	off
Ent2	Event 2	oFF

PI Prof	Profile 1 Step Menu - Profiling Page	
7 71	Step 7 - Profile 1	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רט יט	Minutes	0
SEC .	Seconds	<b>O</b>
rafe	Rate	0.0
LJP.	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	0
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	oFF
Ent2	Event 2	off

PI Prof	Profile 1 Step Menu - Profiling Page	
	Step 8 - Profile 1	
5.E 4 P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.5P2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רין יה	Minutes	
SEC	Seconds	
r A E E	Rate	0.0
LJP .	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
UJE, I	Wait Event 1	oFF
<b>5.3</b> <i>L</i> J	Wait Event 2	oFF
dobJ	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Ent 1	Event 1	off
Ent2	Event 2	oFF

Pi Prof	Profile 1 Step Menu - Profiling Page	
<b>9 P</b> 1	Step 9 - Profile 1	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רט יט	Minutes	
SEC	Seconds	
rafe	Rate	0.0
LJP.	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
LJE.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	off

PI ProF	Profile 1 Step Menu - Profiling Page	
	Step 10 - Profile 1	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	
SEC	Seconds	
r A L E	Rate	0.0
LJP,	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dobd	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

P2 ProF	Profile 2 Step Menu - Profiling Page	
	Step 11 - Profile 2	
S.E YP	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רט יט	Minutes	
SEC	Seconds	
r A E E	Rate	0.0
LJP.	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JC	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	off

P2 ProF	Profile 2 Step Menu - Profiling Page	
	Step 12 - Profile 2	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	
SEC	Seconds	
r A L E	Rate	0.0
LJP,	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

P2 ProF	Profile 2 Step Menu - Profiling Page	
[ 13 P2	Step 13 - Profile 2	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רט יט	Minutes	
SEC .	Seconds	
r A E E	Rate	0.0
LJP,	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3 L J	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	off

P2 Prof	Profile 2 Step Menu - Profiling Page	
	Step 14 - Profile 2	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	
SEC	Seconds	
r A E E	Rate	0.0
LJP,	Wait For Process Instance	
L J.P I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dobd	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

P2 ProF	Profile 2 Step Menu - Profiling Page	
	Step 15 - Profile 2	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רח יה	Minutes	
SEC	Seconds	
rafe	Rate	0.0
LJP.	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
LJE.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	<b>B</b>
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

P2 ProF	Profile 2 Step Menu - Profiling Page	
[ 16] P2	Step 16 - Profile 2	
5.E Y P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רין יה	Minutes	
SEC	Seconds	
r A E E	Rate	0.0
LJP .	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
UJE, I	Wait Event 1	oFF
<b>5.3</b> <i>L</i> J	Wait Event 2	oFF
dobd	Day of Week	5un
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Ent 1	Event 1	off
Ent2	Event 2	oFF

P2 ProF	Profile 2 Step Menu - Profiling Page	
	Step 17 - Profile 2	
S.E YP	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רט יט	Minutes	
SEC	Seconds	
r A E E	Rate	0.0
LJP,	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JC	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	off

P2 Prof	Profile 2 Step Menu - Profiling Page	
	Step 18 - Profile 2	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	
SEC	Seconds	
r A E E	Rate	0.0
LJP.	Wait For Process Instance	
L J.P I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dobd	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	<b>B</b>
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

P2 ProF	Profile 2 Step Menu - Profiling Page	
[ 19 P2	Step 19 - Profile 2	
S.E YP	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רט יט	Minutes	
SEC	Seconds	
rafe	Rate	0.0
LJP,	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JC	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	off

P2 ProF	Profile 2 Step Menu - Profiling Page	
	Step 20 - Profile 2	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	
SEC	Seconds	
r A E E	Rate	0.0
LJP,	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

P3 Prof	Profile 3 Step Menu - Profiling Page	
	Step 21 - Profile 3	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רט יט	Minutes	
SEC	Seconds	
rafe	Rate	0.0
LJP.	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
LJE.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	off

P3 Prof	Profile 3 Step Menu - Profiling Page	
	Step 22 - Profile 3	
5.E 4 P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hour	Hours	
[רין יה	Minutes	0
SEC	Seconds	
rALE	Rate	0.0
LJP .	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3LJ	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Ent 1	Event 1	off
Ent2	Event 2	oFF

P3 ProF	Profile 3 Step Menu - Profiling Page	
	Step 23 - Profile 3	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רט יט	Minutes	0
SEC	Seconds	
rafe	Rate	0.0
LJP.	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	0
JC	Jump Count	0
End	End Type	USEr
Entl	Event 1	oFF
Ent2	Event 2	off

P3 Prof	Profile 3 Step Menu - Profiling Page	
	Step 24 - Profile 3	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	
SEC	Seconds	
r A E E	Rate	0.0
LJP.	Wait For Process Instance	
L J.P I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dobd	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	<b>B</b>
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

P3 ProF	Profile 3 Step Menu - Profiling Page	
25	Step 25 - Profile 3	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רטיה	Minutes	
SEC	Seconds	
rafe	Rate	0.0
LJP.	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	off

P3 ProF	Profile 3 Step Menu - Profiling Page	
26P3	Step 26 - Profile 3	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	
SEC	Seconds	
r A L E	Rate	0.0
LJP,	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dobd	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

P3 ProF	Profile 3 Step Menu - Profiling Page	
	Step 27 - Profile 3	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	0
[רחים	Minutes	0
SEC	Seconds	
<u>rafe</u>	Rate	0.0
LJP.	Wait For Process Instance	1
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	off
6.3E.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	0
JE	Jump Count	0
End	End Type	USEr
Entl	Event 1	oFF
Ent2	Event 2	off

P3 ProF	Profile 3 Step Menu - Profiling Page	
	Step 28 - Profile 3	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רט יט	Minutes	
SEC	Seconds	
rafe	Rate	0.0
LJP.	Wait For Process Instance	
LJ.PI	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dobd	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	<b>B</b>
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	off

P3 ProF	Profile 3 Step Menu - Profiling Page	
	Step 29 - Profile 3	
S.E YP	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רט יט	Minutes	
SEC	Seconds	
r A E E	Rate	0.0
LJP,	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JC	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	off

P3 ProF	Profile 3 Step Menu - Profiling Page	
	Step 30 - Profile 3	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	
SEC	Seconds	
r A L E	Rate	0.0
LJP,	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3E.2	Wait Event 2	oFF
dobd	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

PY Prof	Profile 4 Step Menu - Profiling Page	
	Step 31 - Profile 4	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
רח יה	Minutes	
SEC	Seconds	
rate	Rate	0.0
LJP.	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
LJE.2	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

P4 Prof	Profile 4 Step Menu - Profiling Page	
	Step 32 - Profile 4	
5.E 4P	Step Type	USEP
E.SP I	Target Set Point Loop 1	0 F or -18 C
E.SP2	Target Set Point Loop 2	0 F or -18 C
hoUr	Hours	
[רחים	Minutes	
SEC .	Seconds	
rafe	Rate	0.0
LJP.	Wait For Process Instance	
LJP I	Wait For Process 1	0 F or -18 C
LJE.I	Wait Event 1	oFF
6.3 L J	Wait Event 2	oFF
dold	Day of Week	Sun
J5	Jump Step	
JE	Jump Count	
End	End Type	USEr
Entl	Event 1	off
Ent2	Event 2	oFF

P4 ProF	Profile 4 Step Menu - Profiling Page		
	Step 33 - Profile 4		
5.E 4P	Step Type	USEP	
E.SP I	Target Set Point Loop 1	0 F or -18 C	
E.SP2	Target Set Point Loop 2	0 F or -18 C	
hoUr	Hours		
רט יט	Minutes		
SEC .	Seconds		
rafe	Rate	0.0	
LJP.	Wait For Process Instance		
LJP I	Wait For Process 1	0 F or -18 C	
LJE.I	Wait Event 1	oFF	
6.3 L J	Wait Event 2	oFF	
dold	Day of Week	Sun	
J5	Jump Step		
JE	Jump Count		
End	End Type	USEr	
Entl	Event 1	off	
Ent2	Event 2	off	

P4 ProF	Profile 4 Step Menu - Profiling Page		
<b>34 P4</b>	Step 34 - Profile 4		
5.E 4P	Step Type	USEP	
E.SP I	Target Set Point Loop 1	0 F or -18 C	
E.SP2	Target Set Point Loop 2	0 F or -18 C	
hoUr	Hours		
רט יט	Minutes		
SEC .	Seconds		
r A E E	Rate	0.0	
LJP,	Wait For Process Instance		
LJP I	Wait For Process 1	0 F or -18 C	
LJE.I	Wait Event 1	oFF	
6.3 L J	Wait Event 2	oFF	
dobd	Day of Week	Sun	
J5	Jump Step		
JE	Jump Count		
End	End Type	USEr	
Ent 1	Event 1	off	
Ent2	Event 2	oFF	

P4 ProF	PY Profile 4 Step Menu - Profiling Page		
35 P4	Step 35 - Profile 4		
5.E 4P	Step Type	USEP	
E.SP I	Target Set Point Loop 1	0 F or -18 C	
E.SP2	Target Set Point Loop 2	0 F or -18 C	
hoUr	Hours		
[רחים	Minutes	0	
SEC	Seconds		
r A E E	Rate	0.0	
LJP,	Wait For Process Instance		
LJP I	Wait For Process 1	0 F or -18 C	
LJE.I	Wait Event 1	oFF	
6.3E.2	Wait Event 2	oFF	
dold	Day of Week	Sun	
J5	Jump Step	0	
JC	Jump Count	0	
End	End Type	USEr	
Entl	Event 1	oFF	
Ent2	Event 2	off	

P4 ProF	Profile 4 Step Menu - Profiling Page		
<b>36 P4</b>	Step 36 - Profile 4		
5.E Y P	Step Type	USEP	
E.SP I	Target Set Point Loop 1	0 F or -18 C	
E.SP2	Target Set Point Loop 2	0 F or -18 C	
hoUr	Hours		
[רט יט	Minutes	0	
SEC	Seconds		
r A E E	Rate	0.0	
LJP .	Wait For Process Instance		
LJP I	Wait For Process 1	0 F or -18 C	
IJE.I	Wait Event 1	oFF	
<b>5.3</b> <i>L</i> J	Wait Event 2	oFF	
dobJ	Day of Week	Sun	
JS	Jump Step	0	
JE	Jump Count	0	
End	End Type	USEr	
Ent 1	Event 1	oFF	
Ent2	Event 2	oFF	

P4 ProF	Profile 4 Step Menu - Profiling Page		
	Step 37 - Profile 4		
S.E YP	Step Type	USEP	
E.SP I	Target Set Point Loop 1	0 F or -18 C	
E.SP2	Target Set Point Loop 2	0 F or -18 C	
hoUr	Hours		
רט יט	Minutes		
SEC	Seconds		
rafe	Rate	0.0	
LJP.	Wait For Process Instance		
LJP I	Wait For Process 1	0 F or -18 C	
LJE.I	Wait Event 1	oFF	
6.3E.2	Wait Event 2	oFF	
dold	Day of Week	Sun	
J5	Jump Step		
JC	Jump Count		
End	End Type	USEr	
Entl	Event 1	off	
Ent2	Event 2	off	

P4 Prof	Profile 4 Step Menu - Profiling Page		
	Step 38 - Profile 4		
5.E 4P	Step Type	USEP	
E.SP I	Target Set Point Loop 1	0 F or -18 C	
E.SP2	Target Set Point Loop 2	0 F or -18 C	
hoUr	Hours		
[רחים	Minutes		
SEC	Seconds		
rafe	Rate	0.0	
LJP.	Wait For Process Instance		
L J.P I	Wait For Process 1	0 F or -18 C	
LJE.I	Wait Event 1	oFF	
LJE.2	Wait Event 2	oFF	
dold	Day of Week	Sun	
J5	Jump Step		
JE	Jump Count		
End	End Type	USEr	
Entl	Event 1	off	
Ent2	Event 2	oFF	

Profile 4 Step Menu - Profiling Page			
39 P4	Step 39 - Profile 4		
5.E 4P	Step Type	USEP	
E.SP I	Target Set Point Loop 1	0 F or -18 C	
E.SP2	Target Set Point Loop 2	0 F or -18 C	
hoUr	Hours		
רח יה	Minutes		
SEC	Seconds		
rate	Rate	0.0	
LJP.	Wait For Process Instance		
LJP I	Wait For Process 1	0 F or -18 C	
LJE.I	Wait Event 1	oFF	
LJE.2	Wait Event 2	oFF	
dold	Day of Week	Sun	
J5	Jump Step		
JE	Jump Count		
End	End Type	USEr	
Entl	Event 1	off	
Ent2	Event 2	oFF	

P4 ProF	Profile 4 Step Menu - Profiling Page		
<u> 40 P4</u>	Step 40 - Profile 4		
5.E 4P	Step Type	USEP	
E.SP I	Target Set Point Loop 1	0 F or -18 C	
E.SP2	Target Set Point Loop 2	0 F or -18 C	
hoUr	Hours		
רט יט	Minutes		
SEC .	Seconds		
r A E E	Rate	0.0	
LJP,	Wait For Process Instance		
LJP I	Wait For Process 1	0 F or -18 C	
LJE.I	Wait Event 1	oFF	
6.3 L J	Wait Event 2	oFF	
dobd	Day of Week	Sun	
J5	Jump Step		
JC	Jump Count		
End	End Type	USEr	
Entl	Event 1	off	
Ent2	Event 2	oFF	

If 4th digit of model number is R, B, N or E.
Always
Always
Always
If 9th digit of model number is C or J.
If step type is time or soak.
If step type is time or soak.
If step type is time or soak.
If profile type is set to rate.
If step type is Wait for Process or Wait for Both.
If step type is Wait for Process or Wait for Both.
If step type is Wait for Event.
If step type is Wait for Event.
If 4th digit of model number is B or E AND step type is Wait for Time.
It step type is Jump Loop.
It step type is Jump Loop.
If step type is End.
Always
Always

If 4th digit of mode	I number is	R, B, N	or E.
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Always

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If 9th digit of model number is C or J.

If step type is time or soak.

If step type is time or soak.

If step type is time or soak.

If profile type is set to rate.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Event.

If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

It step type is Jump Loop.

It step type is Jump Loop.

If step type is End.

Always

If 4th digit of model number is R, B, N or E.
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If 9th digit of model number is C or J.
If step type is time or soak.
If step type is time or soak.
If step type is time or soak.
If profile type is set to rate.
If step type is Wait for Process or Wait for Both.
If step type is Wait for Process or Wait for Both.
If step type is Wait for Event.
If step type is Wait for Event.
If 4th digit of model number is B or E AND step type is Wait for Time.
It step type is Jump Loop.
It step type is Jump Loop.
If step type is End.
Always
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If 4th digit of model	number is R	В,	N or E.
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If 9th digit of model number is C or J.

If step type is time or soak.

If step type is time or soak.

If step type is time or soak.

If profile type is set to rate.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Event.

If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

It step type is Jump Loop.

It step type is Jump Loop.

If step type is End.

Always

f 4th digit of model number is R, B, N or E.
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f 9th digit of model number is C or J.
f step type is time or soak.
f step type is time or soak.
f step type is time or soak.
f profile type is set to rate.
f step type is Wait for Process or Wait for Both.
f step type is Wait for Process or Wait for Both.
f step type is Wait for Event.
f step type is Wait for Event.
f 4th digit of model number is B or E AND step type is Wait for Time.
lt step type is Jump Loop.
t step type is Jump Loop.
f step type is End.
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If 9th digit of model number is C or J.

If 4th digit of model number is R, B, N or E.

If step type is time or soak.

If step type is time or soak.

If step type is time or soak.

If profile type is set to rate.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Event.

If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

It step type is Jump Loop.

It step type is Jump Loop.

If step type is End.

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If 4th digit of model number is R, B, N or E.
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If 9th digit of model number is C or J.
If step type is time or soak.
If step type is time or soak.
If step type is time or soak.
If profile type is set to rate.
If step type is Wait for Process or Wait for Both.
If step type is Wait for Process or Wait for Both.
If step type is Wait for Event.
If step type is Wait for Event.
If 4th digit of model number is B or E AND step type is Wait for Time.
It step type is Jump Loop.
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If step type is time or soak.

If step type is time or soak.

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If profile type is set to rate.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Event.

If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

It step type is Jump Loop.

It step type is Jump Loop.

If step type is End.

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4th digit of model number is R, B, N or E.
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9th digit of model number is C or J.
step type is time or soak.
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profile type is set to rate.
step type is Wait for Process or Wait for Both.
step type is Wait for Process or Wait for Both.
step type is Wait for Event.
step type is Wait for Event.
4th digit of model number is B or E AND step type is Wait for Time.
step type is Jump Loop.
step type is Jump Loop.
step type is End.
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If 9th digit of model number is C or J.

If step type is time or soak.

If step type is time or soak.

If step type is time or soak.

If profile type is set to rate.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Event.

If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

It step type is Jump Loop.

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If 4th digit of model number is R, B, N or E.
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If 4th digit of model number is B or E AND step type is Wait for Time.

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If 4th digit of model number is R, B, N or E.
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If step type is End.
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If 4th digit of model number is R, B, N or E.	lf	4th	digit	of	model	number	is	R,	В,	N or	E.
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If 9th digit of model number is C or J.

If step type is time or soak.

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If step type is Wait for Process or Wait for Both.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Event.

If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

It step type is Jump Loop.

It step type is Jump Loop.

If step type is End.

Always

Always

#### If 4th digit of model number is R, B, N or E.

Always

Always

Always

If 9th digit of model number is C or J.

If step type is time or soak.

If step type is time or soak.

If step type is time or soak.

If profile type is set to rate.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Event.

If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

It step type is Jump Loop.

It step type is Jump Loop.

If step type is End.

Always

If 4th	digit of	<sup>f</sup> model	number	is R,	B,	N or	E.

Always

Always

Always

If 9th digit of model number is C or J.

If step type is time or soak.

If step type is time or soak.

If step type is time or soak.

If profile type is set to rate.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Event.

If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

It step type is Jump Loop.

It step type is Jump Loop.

If step type is End.

Always

Always

#### If 4th digit of model number is R, B, N or E.

Always

Always

Always

If 9th digit of model number is C or J.

If step type is time or soak.

If step type is time or soak.

If step type is time or soak.

If profile type is set to rate.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Event.

If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

It step type is Jump Loop.

It step type is Jump Loop.

If step type is End.

Always

### F7-70NF PM

LZ-ZONL FIVI
If 4th digit of model number is R, B, N or E.
Always
Always
Always
If 9th digit of model number is C or J.
If step type is time or soak.
If step type is time or soak.
If step type is time or soak.
If profile type is set to rate.
If step type is Wait for Process or Wait for Both.
If step type is Wait for Process or Wait for Both.
If step type is Wait for Event.
If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

It step type is Jump Loop.

It step type is Jump Loop.

If step type is End.

Always

Always

If 4th digit of model number is R, B, N or E.
Always
Always
Always
If 9th digit of model number is C or J.
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If step type is time or soak.
If step type is time or soak.
If profile type is set to rate.
If step type is Wait for Process or Wait for Both.
If step type is Wait for Process or Wait for Both.
If step type is Wait for Event.
If step type is Wait for Event.
If 4th digit of model number is B or E AND step type is Wait for Time.
It step type is Jump Loop.
It step type is Jump Loop.
If step type is End.
Always

If 4th digit of model number is R, B, N or E.	
Always	
Always	
Always	

If 9th digit of model number is C or J.

If step type is time or soak.

If step type is time or soak.

If step type is time or soak.

If profile type is set to rate.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Process or Wait for Both.

If step type is Wait for Event.

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It step type is Jump Loop.

It step type is Jump Loop.

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Always

Always

#### If 4th digit of model number is R, B, N or E.

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If 9th digit of model number is C or J.

If step type is time or soak.

If step type is time or soak.

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If step type is Wait for Process or Wait for Both.

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If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

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It step type is Jump Loop.

If step type is End.

Always

If 4th digit of model number is R, B, N or E.
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If 4th digit of model i	number is R, B, N or E.
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Always

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If 9th digit of model number is C or J.

If step type is time or soak.

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If step type is Wait for Process or Wait for Both.

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If step type is Wait for Event.

If 4th digit of model number is B or E AND step type is Wait for Time.

It step type is Jump Loop.

It step type is Jump Loop.

If step type is End.

Always

# **Modbus Assembly**

Assembly Row (element)	Parameter ID (contains pointer)	Standard Bus Instance	Assembly	Modbus Register	User - Modbus Register Pointer	User - Pointer Description	_	Default Modbus Register Pointer - Map 2	Attribute Name
1	19001	1	1	40			1880	2360	Loop 1 - User Control Mode
2	19002	1	2	42			2160	2640	Loop 1 - Closed Loop Set Point
3	19003	1	3	44			2162	2642	Loop 1 - Open Loop Set Point
4	19004	1	4	46			1480	1880	Alarm 1 - Alarm High Set Point
5	19005	1	5	48			1482	1882	Alarm 1 - Alarm Low Set Point
6	19006	1	6	50			1530	1940	Alarm 2 - Alarm High Set Point
7	19007	1	7	52			1532	1942	Alarm 2 - Alarm Low Set Point
8	19008	1	8	54			1580	2000	Alarm 3 - Alarm High Set Point
9	19009	1	9	56			1582	2002	Alarm 3 - Alarm Low Set Point
10	19010	1	10	58			1630	2120	Alarm 4 - Alarm High Set Point
11	19011	1	11	60			1632	2062	Alarm 4 - Alarm Low Set Point
12	19012	1	12	62			2540	4360	Profile Action Request
13	19013	1	13				2520	4340	Profile Start
14	19014	1	14	66			1890	2370	Loop 1 - Heat Proportional Band
15	19015	1	15	68			1892	2372	Loop 1 - Cool Proportional Band
16	19016	1	16				1894	2374	Loop 1 - Time Integral
17	19017	1	17	72			1896	2376	Loop 1 - Time Derivative
18	19018	1	18				1900	2380	Loop 1 - Heat Hysteresis
19	19019	1	19	76			1902	2382	Loop 1 - Cool Hysteresis
20	19020	1	20	78			1898	2378	Loop 1 - Dead Band

# **Modbus Assembly**

Assembly Row (element)	Parameter ID (contains pointer)	Standard Bus Instance	Assembly	Modbus Register	User - Modbus Register Pointer	User - Pointer Description	Pointer -	Default Modbus Register Pointer - Map 2	Attribute Name
1	19001	2	21	80			360		Analog Input 1, Analog Input Value
2	19002	2	22	82			362	362	Analog Input 1, Input Error
3	19003	2	23	84			440	450	Analog Input 2, Analog Input Value
4	19004	2	24	86			442	452	Analog Input 2, Input Error
5	19005	2	25	88			1496	1896	Alarm 1, Alarm State
6	19006	2	26	90			1546	1956	Alarm 2, Alarm State
7	19007	2	27	82			1596	2016	Alarm 3, Alarm State
8	19008	2	28	84			1646	2076	Alarm 4, Alarm State
9	19009	2	29	86			1328	1568	Event Status 1
10	19010	2	30	98			1348	1588	Event Status 2
11	19011	2	31	100			1882	2362	Loop 1 - Control Mode Active
12	19012	2	32	102			1904	2384	Loop 1 - Heat Power
13	19013	2	33	104			1906	2386	Loop 1 - Cool Power
14	19014	2	34	106			690	730	Limit State
15	19015	2	35	108			2520	4340	Profile Start
16	19016	2	36	110			2540	4360	Profile Action Request
17	19017	2	37	112			2524	4344	Current Profile
18	19018	2	38	114			2526	4346	Current Step
19	19019	2	39	116				4348	Produced Set Point 1
20	19020	2	40	118			2536	4356	Step Time Remaining

EZ-ZONE® PM models equipped with the Modbus protocol (PM\_\_\_\_\_ [1, 2, or 3] \_\_\_\_\_) features a block of addresses that can be configured by the user to provide direct access to a list of 40 user configured parameters. This allows the user easy access to this customized list by reading from or writing to a contiguous block of registers. The controller can be set for Modbus Map 1 or Modbus Map 2.

2

	Originator [PLC] to Target [EZ-ZONE] - Instance 1											
	Pointers of Data								Value Referenced by Pointer			
Assembly Row (element)	Parameter ID (contains table pointer)	Watlow Class, Inst, Member Table Pointer	Parameter ID Write Value (data pointer)	Watlow Class, Inst, Member (data pointer)	CIP - Explicit write Class, Inst, Attritbute (table pointer)	CIP - Write Class, Inst, Attritbute (data pointer)	Parameter Name and Function (description)	Data Type (pointer)	Parameter ID (contains value)	Controller to Receive from PLC	Data Type (data value)	
1	19001	19, 1, 1	51001001	51, 1, 1	119, 1, 1	151, 1, 1	Control Loop 1, User Control Mode	DINT	20001		DINT	
2	19002	19, 1, 2	7001001	7, 1, 1	119, 1, 2	107, 1, 1	Control Loop 1, Closed Loop Set Point	DINT	20002		REAL	
3	19003	19, 1, 3	7002001	7, 1, 2	119, 1, 3	107, 1, 2	Control Loop 1, Open Loop Set Point	DINT	20003		REAL	
4	19004	19, 1, 4	9001001	9, 1, 1	119, 1, 4	109, 1, 1	Alarm 1, Alarm High Set Point	DINT	20004		REAL	
5	19005	19, 1, 5	9002001	9, 1, 2	119, 1, 5	109, 1, 2	Alarm 1, Alarm Low Set Point	DINT	20005		REAL	
6	19006	19, 1, 6	9001002	9, 2, 1	119, 1, 6	109, 2, 1	Alarm 2, Alarm High Set Point	DINT	20006		REAL	
7	19007	19, 1, 7	9002002	9, 2, 2	119, 1, 7	109, 2, 2	Alarm 2, Alarm Low Set Point	DINT	20007		REAL	
8	19008	19, 1, 8	9001003	9, 3, 1	119, 1, 8	109, 3, 1	Alarm 3, Alarm High Set Point	DINT	20008		REAL	
9	19009	19, 1, 9	9002003	9, 3, 2	119, 1, 9	109, 3, 2	Alarm 3, Alarm Low Set Point	DINT	20009		REAL	
10	19010	19, 1, 10	9001004	9, 4, 1	119, 1, 10	109, 4, 1	Alarm 4, Alarm High Set Point	DINT	20010		REAL	
11	19011	19, 1, 11	9002004	9, 4, 2	119, 1, 11	109, 4, 2	Alarm 4 - Alarm Low Set Point	DINT	20011		REAL	
12	19012	19, 1, 12	22011001	22, 1, 11	119, 1, 12	122, 1, 11	Profile Action Request	DINT	20012		DINT	
13	19013	19, 1, 13	22001001	22, 1, 1	119, 1, 13	122, 1, 1	Profile Start	DINT	20013		DINT	
14	19014	19, 1, 14	51006001	51, 1, 6	119, 1, 14	151, 1, 6	Control Loop 1, Heat Proportional Band	DINT	20014		REAL	
15	19015	19, 1, 15	51007001	51, 1, 7	119, 1, 15	151, 1, 7	Control Loop 1, Cool Proportional Band	DINT	20015		REAL	
16	19016	19, 1, 16	51008001	51, 1, 8	119, 1, 16	151, 1, 8	Control Loop 1, Time Integral	DINT	20016		REAL	
17	19017	19, 1, 17	51009001	51, 1, 9	119, 1, 17	151, 1, 9	Control Loop 1, Time Derivative	DINT	20017		REAL	
18	19018	19, 1, 18	51011001	51, 1, 11	119, 1, 18	151, 1, 11	Control Loop 1, Heat Hysteresis	DINT	20018		REAL	
19	19019	19, 1, 19	51012001	51, 1, 12	119, 1, 19	151, 1, 12	Control Loop 1, Cool Hysteresis	DINT	20019		REAL	
20	19020	19, 1, 20	51010001	51, 1, 10	119, 1, 20	151, 1, 10	Control Loop 1, Dead Band	DINT	20020		REAL	

	Target [EZ-ZONE] to Originator [PLC] - Instance 2											
	Pointers of Data								Value Re	Value Referenced by Pointer		
Assembly Row (element)	Parameter ID (contains table pointer)	Watlow Class, Inst, Member Table Pointer	Parameter ID Write Value (data pointer)	Watlow Class, Inst, Member (data pointer)	CIP - Explicit write Class, Inst, Attritbute (table pointer)	CIP - Write Class, Inst, Attritbute (data pointer)	Parameter Name and Function (description)	Data Type (pointer)	Parameter ID (contains value)	Controller to Send to PLC	Data Type (data value)	
0	none	none	none	none	none	none	Device Status	DINT	none		BIN	
1	19001	19, 2, 1	4001001	4, 1, 1	119, 2, 1		Analog Input 1, Analog Input Value	DINT	20001		REAL	
2	19002	19, 2, 2	4002001	4, 1, 2	119, 2, 2	104, 1. 2	Analog Input 1, Input Error	DINT	20002		REAL	
3	19003	19, 2, 3	4001002	4, 2, 1	119, 2, 3	104, 2, 1	Analog Input 2, Analog Input Value	DINT	20003		REAL	
4	19004	19, 2, 4	4002002	4, 2, 2	119, 2, 4	104, 2, 2	Analog Input 2, Input Error	DINT	20004		REAL	
5	19005	19, 2, 5	9009001	9, 1, 9	119, 2, 5	109, 1, 9	Alarm 1, Alarm State	DINT	20005		DINT	
6	19006	19, 2, 6	9009002	9, 2, 9	119, 2, 6	109, 2, 9	Alarm 2, Alarm State	DINT	20006		DINT	
7	19007	19, 2, 7	9009003	9, 3, 9	119, 2, 7	109, 3, 9	Alarm 3, Alarm State	DINT	20007		DINT	
8	19008	19, 2, 8	9009004	9, 4, 9	119, 2, 8	109, 4, 9	Alarm 4, Alarm State	DINT	20008		DINT	
9	19009	19, 2, 9	10005001	10, 1, 5	119, 2, 9	110, 1, 5	Digital Input 1, Event Status	DINT	20009		DINT	
10	19010	19, 2, 10	10005002	10, 2, 5	119, 2, 10	110, 2, 5	Digital Input 2, Event Status	DINT	20010		DINT	
11	19011	19, 2, 11	51002001	51, 1, 2	119, 2, 11	151, 1, 2	Control Mode Active	DINT	20011		DINT	
12	19012	19, 2, 12	51013001	51, 1, 13	119, 2, 12	151, 1, 13	Control Loop 1, Heat Power	DINT	20012		REAL	
13	19013	19, 2, 13	51014001	51, 1, 14	119, 2, 13	151, 1, 14	Control Loop 1, Cool Power	DINT	20013		REAL	
14	19014	19, 2, 14	12006001	12, 1, 6	119, 2, 14	112, 1, 6	Limit State	DINT	20014		DINT	
15	19015	19, 2, 15	22001001	22, 1, 1	119, 2, 15	116, 1, 1	Profile Start	DINT	20015		DINT	
16	19016	19, 2, 16	22011001	22, 1 11	119, 2, 16	116, 1, 11	Profile Action Request	DINT	20016		DINT	
17	19017	19, 2, 17	22003001	22, 1, 3	119, 2, 17	116, 1, 3	Current Profile	DINT	20017		DINT	
18	19018	19, 2, 18	22004001	22, 1, 4	119, 2, 18	116, 1, 4	Current Step	DINT	20018		DINT	
19	19019	19, 2, 19	22005001	22, 1, 5	119, 2, 19	116, 1, 5	Profile Active Set Point	DINT	20019		REAL	
20	19020	19, 2, 20	22009001	22, 1, 9	119, 2, 20	116, 1, 9	Step Time Remaining	DINT	20020		DINT	