

UNIVERSITI TEKNOLOGI MARA

**COMPARATIVE ANALYSIS OF
SPEECH DETECTION MODELS WITH
A FOCUS ON THE JAPANESE
LANGUAGE**

**MUHAMMAD ALIFF AIMAN BIN
ZOLKIFELI**

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TABLE OF CONTENTS

	Page
TABLE OF CONTENTS	i
LIST OF TABLES	iv
LIST OF FIGURES	v
CHAPTER ONE: INTRODUCTION	1
1.1 Research Background	1
1.2 Problem Statement	2
1.3 Research Objectives	3
1.4 Research Questions	3
1.5 Scope of Study	3
1.6 Significance of Study	4
1.7 Conclusion	4
CHAPTER TWO: LITERATURE REVIEW	6
2.1 Introduction	6
2.2 Challenges in Japanese Speech Detection	7
2.2.1 Complexity of Japanese Writing System and Characters	7
2.3 Traditional Speech Detection Models	8
2.3.1 Gaussian Mixture Models (GMM)	8
2.3.2 Hidden Markov Models (HMM)	8
2.3.3 The GMM-HMM Combination	9
2.4 Modern Deep Learning Approaches	10
2.4.1 Deep Neural Networks (DNN)	10
2.4.2 Convolutional Neural Networks (CNN)	11
2.4.3 Recurrent Neural Networks (RNN)	11

2.4.4	Convolutional-Recurrent DNN with Connectionist Temporal Classification (CRDNN-CTC)	12
2.5	Transformers Models in Japanese Speech Recognition	13
2.5.1	Transformer-based Models	13
2.5.2	Whisper by OpenAI	14
2.5.3	wav2vec 2.0 by Facebook AI Research	16
2.5.4	ChirpV2: an Universal speech model from Google	17
2.6	Current Comparative Analysis of Japanese ASR Models	18
2.7	Datasets and Tools	19
2.7.1	Datasets	19
2.7.2	Python Moviepy	20
2.7.3	Hugging Face	20
2.8	Gaps in Literature	20
2.9	Conclusion	21
	CHAPTER THREE: RESEARCH METHODOLOGY	22
3.1	Introduction	22
3.2	Research Design	22
3.3	Data Collection Pipeline	23
3.3.1	Data Source Selection	24
3.3.2	Data Scraping in Python	24
3.3.3	Transcript Cleaning and Normalization	25
3.3.4	Audio Segmentation	25
3.3.5	Resampling and Format Standardization	26
3.3.6	Train / Validation / Test Split	27
3.4	Text Preparation for ASR Training	27
3.4.1	Lexicon and Token Units	28
3.4.2	Language Model Text for the GMM–HMM System	29
3.4.3	Final Reference Transcripts for Scoring	30
3.5	Feature Extraction and Front-End Processing	31
3.5.1	MFCC with Cepstral Mean and Variance Normalization	31
3.5.2	Log-Mel Filterbank and Spectrogram-Derived Features	32

3.5.3	Data Augmentation	34
3.6	Model Family A: GMM–HMM (Kaldi-Style Hybrid Baseline)	35
3.6.1	Data and Language Preparation	36
3.6.2	Acoustic Features	37
3.6.3	Training Schedule	38
3.6.4	Decoding Graph Construction	39
3.6.5	Inference and Lattice Rescoring	39
3.6.6	Scoring	40
3.7	Model Family B: CRDNN–CTC (End-to-End, Non-Transformer)	40
3.7.1	Architecture and Rationale	41
3.7.2	Data Manifest and Supervision	42
3.7.3	Feature Pipeline	42
3.7.4	Training Procedure	43
3.7.5	Decoding and Hypothesis Generation	44
3.7.6	Post-Processing of Hypotheses	45
3.7.7	Scoring and Metrics	45
3.8	Model Family C: Whisper (Transformer Encoder–Decoder, Fine-Tuned)	46
3.8.1	Model Overview and Motivation	47
3.8.2	Dataset Formatting and Input Representation	48
3.8.3	Fine-Tuning Configuration and Optimization	49
3.8.4	Inference and Decoding Strategy	50
3.8.5	Text Normalization and Style Consistency	51
3.8.6	Scoring and Metrics	51
3.9	Unified Evaluation Protocol	52
3.9.1	Accuracy: CER and WER	52
3.9.2	Latency: Real-Time Factor	53
3.9.3	Consistency and Comparability	53
3.10	Challenges and Limitations	53
3.11	Ethical Considerations	54
3.12	Chapter Summary	54
	REFERENCES	56

LIST OF TABLES

Tables	Title	Page
Table 2.1	WER and CER performance of Whisper models. Reproduced from Bajo et al., 2024.	16
Table 2.2	WER on Librispeech dev/test sets using 10 minutes of labeled data and different unlabeled data setups.	16
Table 2.3	Word Error Rate (WER) Comparison of ASR Models	17
Table 2.4	Character error rates on CSJ dev/eval1/eval2/eval3 sets cited from Karita et al., 2021.	18
Table 2.5	Comparison of ASR accuracy on two datasets, Standard Japanese (CSJ) and Japanese dialects (COJADS) cited from Takahashi et al., 2024.	19
Table 3.1	Overview of the Research Methodology Plan	23

LIST OF FIGURES

Figures	Title	Page
Figure 2.1	Literature Review Mind Map	6
Figure 2.2	Whisper WER cited from Radford et al., 2023	15
Figure 3.1	Audio resampling from 44.1 kHz(Top) to 16 kHz(Bottom)	26

CHAPTER ONE

INTRODUCTION

1.1 Research Background

The advancement of technology has become the driver of the importance of human-computer interaction. Human-computer interaction has been evolved from manual input into more natural interface and one of the natural interface is Automatic Speech Recognition (ASR). ASR have the capabilities to convert spoken language into text which is really useful in application such as captioning, meeting minutes, media archiving, and voice-enabled search(Wei Xu & Gao, 2023). In the context of Japanese language, the quality of the transcription is still a challenge because of the multiple writing system that is kanji, hiragana and katakana and also context-sensitive readings that exist in the language (Koenecke et al., 2020).

Most of the ASR pipelines is focusing on the acoustic or end-to-end model (Xu et al., 2023). However the real-world performance really depends on the preprocessing and feature extraction decision made before the data is fed into the model. The important preprocessing step is noise and reverberation reduction, voice activity detection (VAD), segmentation, resampling, channel and gain normalization, and cepstral mean/variance normalization (CMVN). Meanwhile the important feature extraction that need to be carried out is MFCC and PLP for traditional systems, and log-Mel filterbanks (with or without augmentation) for modern neural models. The preprocessing and feature extraction step can give a big impact to the accuracy and stability of the model (Latif et al., 2020).

In addition to the preprocessing steps, the model's output also must be clean for easy reading, quoting, and storing. This creates additional considerations, such as post-processing and text formalization. For example, inconsistent punctuation and stopwords like "eeto" and "ano" must be handled during post-processing. This step is important to convert raw ASR output into a standardized format that can be utilized for lecture notes, reports, or subtitles (Ando & Fujihara, 2021).

This paper will be focusing on formal Japanese speech transcription and com-

pare three representative modeling approaches under controlled pre-processing and feature extraction. The first model is GMM-HMM pipeline that is traditional model, the second model is CRDNN-CTC model that is hybrid model, and the last model is fine-tuned Whisper model that is transformer model. This paper will also evaluate the model performance based on Character Error Rate (CER) as the primary metric, and Word Error Rate (WER) and Real-Time Factor (RTF) as secondary metrics.

1.2 Problem Statement

Despite rapid progress in automatic speech recognition (ASR), reliable transcription of Japanese remains difficult due to its mixed writing systems (kanji, hiragana, katakana) and context-sensitive readings, which challenge both tokenization and error scoring. At the same time, much prior work emphasizes acoustic/end-to-end architectures, while real-world accuracy and stability also hinge on upstream choices—noise handling, VAD/segmentation, resampling/normalization, and feature design (e.g., MFCC vs. log-Mel)—that are often configured inconsistently across studies. These inconsistencies, together with heterogeneous datasets and scoring conventions, obscure which model family and preprocessing pipeline actually minimize character errors for formal Japanese speech, and how accuracy trades off with practical decoding latency. As a result, there is still a documented gap in adapting and evaluating state-of-the-art systems for Japanese-specific contexts with attention to both

This study addresses that gap by conducting a controlled, apples-to-apples comparison of three representative approaches—Kaldi-style GMM-HMM, an end-to-end CRDNN-CTC model, and a fine-tuned Whisper transformer—under a single data pipeline and a unified evaluation protocol on formal Japanese speech. All systems are trained and scored on the same held-out test set using identical, normalized reference transcripts; Character Error Rate (primary), Word Error Rate (supporting, with shared tokenization), and Real-Time Factor (latency) are computed in a consistent way to quantify both accuracy and usability, including the expected latency trade-offs of autoregressive transformers. The core problem, therefore, is to determine which combination of preprocessing/feature configuration and model family yields the lowest CER while maintaining acceptable RTF for formal Japanese transcription under matched conditions.

1.3 Research Objectives

1. To identify the key requirements for constructing speech-to-text model within the context of Japanese language.
2. To analyze speech-to-text models to determine the most effective pre-processing setup to reduce CER and RTF in Japanese language processing.
3. To evaluate the CER and the transcription latency using RTF of different speech-to-text model when transcribing Japanese formal and informal language.

1.4 Research Questions

1. What is the key requirements for constructing speech-to-text model within the context of Japanese language.
2. What is the most effective pre-processing setup to reduce CER and RTF in Japanese language processing.
3. How to calculate the performance and effectiveness using CER and RTF of different speech-to-text model in context of Japanese language?

1.5 Scope of Study

This study will be focusing on speech-to-text transcription of Japanese language using only formal speech. The dialect speech will not be included in this study. The main focus of this study is to produce a readable and standardized text rather than detect dialects or classify speaking styles. For the preprocessing and feature extraction, this study will be focusing on segmentation, resampling and normalization (CMVN), and two feature families of MFCC and log-Mel filterbanks.

The models that will be compared in this study are GMM-HMM, CRDNN-CTC, and fine-tuned Whisper. The evaluation metrics that will be used in this study are Character Error Rate (CER) as the primary metric, and Word Error Rate (WER) and Real-Time Factor (RTF) as secondary metrics. The RTF will be calculated by dividing the total decoding wall-clock time by the total audio duration, using a fixed

hardware/software setup. For the text post-processing, this study will be focusing on normalizing the output for formal use by removing fillers words, numeric and punctuation normalization, and consistent script conventions. Semantic editing and translation are out of scope for this study.

For the dataset, this study will only be using formal Japanese speech with available transcripts. The data that will be used is TEDx talks in Japanese language from YouTube that is scraped using *yt-dlp* tool and then the audio is extracted using *ffmpeg* tool.

1.6 Significance of Study

This study is aimed to address the gap of effective speech-to-text solution that focusing on Japanese language. Most of the developed models is focusing on English language or a generic transcribe model that is developed for multi-language. Organization that rely on accurate transcript like broadcasters, government agencies, and archives rely on this kind of technology. This thesis will be a guidance to determine which pre-processing and feature configurations most improve outcomes for formal Japanese across different model types.

This study also contributes to the research by providing a systematic comparison of preprocessing and feature extraction choices across traditional, hybrid, and fine-tuned transformer models in the context of formal Japanese transcription. By filling this gap, the findings will inform best practices for ASR system design in Japanese, supporting both academic research and practical applications in industries that depend on accurate speech-to-text conversion.

1.7 Conclusion

In this chapter, the advancement in machine learning and artificial intelligence that made the computer can understand human better by improving the speech to text model accuracy and speed has been discussed. However, there is still challenges to transcribe a language that has complex structure like Japanese that include syllable-based formation and the use of multiple writing systems. Because of this, a study to find which implementation and which model is the most performance for handling

Japanese language. The finding from this study is very important to answer the question of which model is the best for speech-to-text solution in Japanese language. By identifying the specific linguistic challenges and comparing these models, this study will provide a valuable information that will be able to guide future advancements in speech-to-text technology in Japanese language and ultimately will be able to support its broader application across the industries that rely heavily on precise and efficient transcription.

CHAPTER TWO

LITERATURE REVIEW

2.1 Introduction

The technology for Automatic Speech Recognition (ASR) has advanced rapidly in these years. Starting from traditional models like GMM and HMM into more sophisticated deep learning approaches such as DNN, CNN, RNN, and Transformer-based architectures.

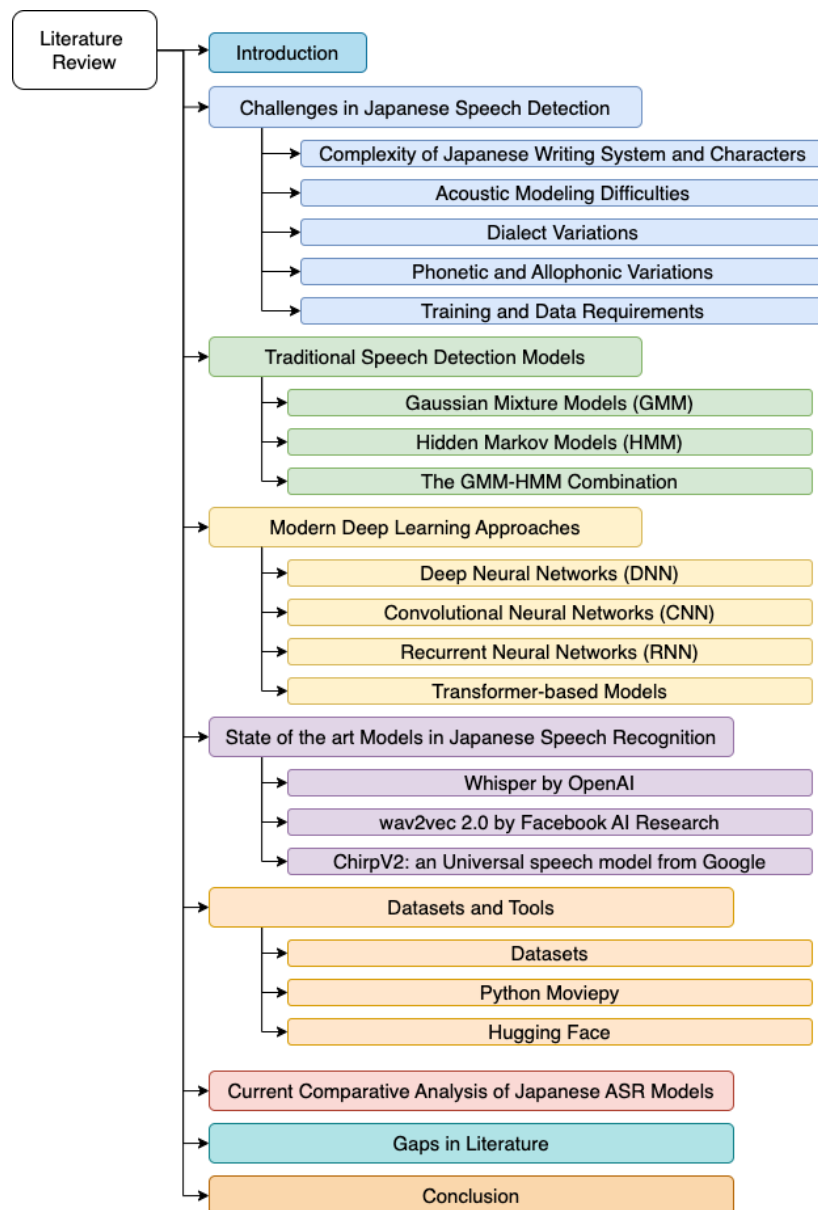


Figure 2.1 Literature Review Mind Map

However, to apply these technologies to the Japanese language may pose few challenges due to its complex writing systems. In this chapter, the challenges of Japanese speech detection and the traditional and modern ASR models will be reviewed. The state-of-the-art model like Whisper, wav2vec, and Chirp will also be discussed based on their applicability to Japanese. By identifying the key challenges and gaps in existing research, this chapter prepared for a focused analysis of Japanese-specific ASR systems.

2.2 Challenges in Japanese Speech Detection

2.2.1 Complexity of Japanese Writing System and Characters

The complexity of Japanese writing system and character can cause challenge in ASR system especially in end-to-end neural network architectures. Japanese writing system is a combination of multiple character sets, such as the Hiragana, Katakana, Kanji (ideographic characters), Roman letters and various symbols, leading to a considerably larger and more varied character (Rose, 2019). As mentioned by Ito et al. (2016, 2017), the number of possible Japanese character labels can exceed several thousand.

A single character of kanji may have a few ways to pronounce it because each character of kanji has Onyomi (Chinese derived) and Kunyomi (native Japanese) readings, and these readings can change depending on the word context (Curtin, 2020). Because of this ambiguity, the ASR system must be able to model and distinguish numerous acoustic differences in the speech data with same sound. The training model must be able to handle thousands of character and each of the character is potentially linked to multiple context dependent phonetic outcome which require a significant computational resources and large scale training data to ensure adequate coverage (Ito et al., 2016, 2017).

2.3 Traditional Speech Detection Models

2.3.1 Gaussian Mixture Models (GMM)

GMM have been the earliest technology used for developing Japanese speech detection and recognition systems because of their capability in capturing the statistical distribution of speech features very well (Imaishi & Kawabata, 2022). Because of the absence of word boundaries and the nuances of pitch accent in the Japanese language, it is really complicated to understand the context of the spoken words. However, GMM would be useful by employing probabilities to manage and characterize intricate patterns (Sun & Chol, 2020). For example, Povey et al. (2011) were able to use GMM to model phoneme-based acoustic features, and this approach led to a good performance of speech recognition systems.

Imaishi and Kawabata (2022) developed an approach within the EM algorithm that leads to the stabilization of the GMM parameters as well as increasing the discriminative power of the model in cases where there is not much evaluation data available. In other work, Povey et al. (2011) point out that it is possible to represent the distribution of speech features in GMM mode by employing a combination of several Gaussian components. This way the GMM can account for the phonetic or speaker variability which is known to be present during word is being pronounce.

Takami and Kawabata (2020) emphasized a different direction which starts with the creation of the Universal Background Model, which is a Gaussian Mixture Model calculated from the collection of a large number of speech samples. To develop a model of the characteristics of a given UBM, the UBM is modified through Maximum A Posteriori (MAP) Adaptation. This method adjusts parameters of the UBM such as mean vectors, covariance matrices, and mixture weights depending on the individual's data (Dehak et al., 2009). Studies also have shown that the use of speaker factor space constructed in the GMM and Joint Factor Analysis (JFA) can greatly improves the accuracy and efficiency of GMM systems (Matrouf et al., 2011).

2.3.2 Hidden Markov Models (HMM)

HMM is working quite well with Japanese speech detection because of the incorporation of the acoustic and temporal characteristics of speech, including the

difficulties found in the encoding of Japanese speech (Tokuda, 1999). Moreover, HMM is so useful in ASR because they are very efficient in the representation of time varying systems by a succession of discrete time states. A unique segment of the speech signal is represented in each state, and the segment is described using a specific set of acoustic features (Juang & Rabiner, 1991). ASR systems incorporated with HMM are more superior in portraying Japanese speech characteristics' rhythm and tone including essential features like pitch accent and mora timing which features will enhance the performance of the systems on the phonology aspects of the language (Tokuda, 2000).

ASR systems based on HMMs give quite satisfactory results especially on languages like Japanese because it is possible to interpolate between a discrete set of states, where each state stands for a segment of the speech signal that has distinct acoustic features like pitch, duration, and phoneme quality (Juang & Rabiner, 1991). To further increase Japanese ASR project, few other models are used along with HMM which is context-sensitive such as Tri-phone method. Tri-phone method is a phonetic expansion that employs phonetics of the neighbor sounds to the phoneme as context in order to increase the recognition accuracy by taking into account the co-articulation that takes place during fast speech production (Tokuda, 2000). Other models by Gales and Young (2008) were used together with HMM are Maximum Mutual Information and Minimum Phone Error which are useful for optimizing the parameters of the HMM and improve the recognition performance.

2.3.3 The GMM-HMM Combination

The GMM-HMM model uses GMM for the observation probabilities corresponding to each state of the HMM. Each state of an HMM is assumed to have a library of Gaussian mixtures with which the state's acoustic feature is pooled. Because transition probabilities of each state are determined by the HMM, temporal dependency of speech is well modelled. This combination allows the system to account for some of the variations in speech signals, such as those related to accent and the differences in the pronunciation of words in the Japanese language (Taheri & Taheri, 2006). While HMMs trained with large datasets under maximum likelihood criteria may have limited discriminative power, incorporating GMMs as observation models

captures a broader range of acoustic variations. This method works really well for Japanese language, which are sensitive to the duration of phonemes in the context of the language.

Furthermore, the integration of GMM and HMM eliminates the need for applying state-of-the-art feature extraction techniques like Mel-Frequency Cepstral Coefficients (MFCC), hence increasing recognition performance (Sonali Nemade, 2019). This hybrid approach has been successful in speaker-dependent as well as in speaker-independent systems. When fuzzy clustering and the expectation-maximisation algorithm are used, lower error rates are usually obtained by GMM-HMM than the methods used in isolation. For example, in a paper on speech data collected in a noisy environment, it was demonstrated that GMM-HMM provided much improvement in recognition performance over the conventional HMM scheme (Sonali Nemade, 2019; Taheri & Taheri, 2006).

2.4 Modern Deep Learning Approaches

2.4.1 Deep Neural Networks (DNN)

The use of DNN in conjunction with HMM, also known as DNN-HMM has been shown to improve performance in Japanese speech recognition tasks. Seki et al. (2014) compared syllable-based and phoneme-based DNN-HMM and found that the syllable-based DNN-HMM was better, as its parameter space is less coupled with the context of the syllables. They reported that an 11% relative decrease in the WER for triphone DNN-HMMs over syllable-based DNN-HMMs when used on large databases such as ASJ+JNAS. The multilayered structure of DNNs makes it much suitable for developing models of contextual dependencies for speech signals (Hojo et al., 2018). GMM-HMM models are less effective compared to DNN when the task involves the estimation of posterior probabilities. In particular, pre-training with restricted Boltzmann machines has been quite useful for weight initialization, the vanishing gradient problem, and overall performance (Masato Mimura et al., 2013).

Mu et al. (2020) developed a double-deep neural network for the evaluation of Japanese pronunciation to address the problems of text-to-speech alignment and scoring. The DDNN integrated CNN and RNNs with attention and it is effective for

detecting pronunciation mistakes. Lin et al. (2017) noted the importance of addressing the particular problem of the lack of annotated Japanese speech corpora by emphasizing the use of transfer learning with DNN. First, pre-training on large universal datasets increases the generalization ability. Then, fine-tuning on Japanese databases enhances the performance that is critical in low-resource applications. The authors were also able to use CNN and recurrent architectures to attend to the granularity features of the Japanese language.

2.4.2 Convolutional Neural Networks (CNN)

There are difficulties in the visual speech recognition areas and specifically within lipreading because a limitation for the use of CNNs for phoneme recognition tasks was considered to be the number of training datasets (Noda et al., 2014). The research was conducted using elastic net regression on a seven-layer CNN structure and 58% of phoneme recognition accuracy was obtained for Japanese datasets. Building upon this work, Yalta et al. (2019) constructed a functional speech recognition framework inclusive of several types of words spoken intended for tight spots like houses. There are more focused methods for connecting microphones such as incorporating residual connections and batch denormalization.

Noda et al. (2014) investigated the use of CNNs for solving the problem of creating a Japanese speech acoustic model. CNN used to encode the frequency-time domain images and properly exploit the spatial and temporal aspects. The C-nets employed in this model aided in recognizing fine speech traits that improved performance in terms of recognition in contrast to the prevalent GMMs and HMMs methods. The combination of CNNs with attention mechanisms has yielded some results in the accurate detection of Japanese speech. This integration has been beneficial in increasing accuracy and interoperability during the detection of long utterances and multi-speaker datasets (Kohei Mukohara et al., 2015).

2.4.3 Recurrent Neural Networks (RNN)

In the work of Takeuchi et al. (2020), a novel design of the RNN is introduced, which enables the processing of input speech while removing noise caused by the room impulse response. This network mitigates the vanishing and exploding gradient

problems often seen in RNNs while also keeping the parameter count low, making it very suitable for real-time applications. Yusuke Kida et al. (2016) investigated linear prediction filters based on LSTM. Their method trained an LSTM which did not require direct access to raw information and thus can extract features from distorted signals, as an LSTM estimated linear prediction coefficients.

Kubo (2014) broadened approaches incorporating RNNs into synthesizing speech for Japanese, particularly focusing on improving prosody and intonation. Their work underscored the necessity to consider the sequential modelling features of RNNs units, especially LSTMs, techniques for natural voice synthesis of Japanese language sounds. Takeuchi et al. (2020) took advantage of the RNN-based architectures for the acoustic modelling for Japanese ASR. They showed that even though GRUs have a simpler gating strategy than LSTMs, they could achieve a similar level of classification accuracy with lower compute requirements. Then, the studies on bidirectional LSTMs (BLSTMs). Imaizumi et al. (2022) revealed that they could utilise the past context and the future context of the signal for better performance of the speech recognition device. Many applications of automatic speech recognition in which the Japanese language is used have demonstrated that BLSTMs are particularly helpful for modelling complex phonological and prosodic structures of the Japanese language.

2.4.4 Convolutional-Recurrent DNN with Connectionist Temporal Classification (CRDNN-CTC)

The CRDNN-CTC architecture combines a convolutional front end, a recurrent middle block, and fully connected layers at the output, and is trained using the Connectionist Temporal Classification (CTC) objective. In this setup, the convolutional layers operate directly on spectral features such as MFCC or log-Mel filterbanks and learn local time-frequency patterns that are robust to small shifts due to noise or channel variation (Ravanelli et al., 2019). The recurrent layers (typically bidirectional LSTM or GRU) then model longer-range temporal dependencies and phonotactic structure across frames, capturing context that spans multiple morae or syllables in continuous Japanese speech (Ravanelli et al., 2019; Takeuchi et al., 2020). The final fully connected layers project these sequence representations to label poste-

riors (characters, kana, or subword units), and CTC is used to align the predictions to the transcription without requiring frame-level labels (Fujita et al., 2024).

A key property of CRDNN-CTC is that it removes the need for an explicit pronunciation lexicon or an HMM-based alignment stage during training. Instead, the model directly learns to map acoustic frames to symbol sequences under a monotonic alignment constraint enforced by CTC (Fujita et al., 2024). This is especially attractive for Japanese ASR because Japanese can be transcribed at the character or kana level, and word boundaries are often not explicitly marked in continuous speech. The CTC formulation avoids manual segmentation of long utterances and is tolerant of small timing mismatches, which simplifies data preparation for large-scale or semi-supervised corpora where detailed alignments are expensive to obtain (Watanabe et al., 2018).

CRDNN-CTC has also proven effective in settings where compute and latency matter. Compared to purely recurrent systems, the convolutional front end reduces redundancy by downsampling in time, which lowers the number of recurrent steps and thus reduces inference cost (Ravanelli et al., 2019). At the same time, compared to purely convolutional encoders, the recurrent block helps preserve long-span prosodic cues and coarticulation effects that are important in Japanese, such as vowel length and pitch accent, which affect meaning (Takeuchi et al., 2020). Toolkits such as PyTorch-Kaldi and SpeechBrain have standardized CRDNN-CTC style models as strong, lightweight baselines for character-level ASR in multiple languages, including Japanese broadcast and read speech, where they report competitive character error rates without resorting to very large transformer encoders (Ravanelli et al., 2019, 2021; Watanabe et al., 2018).

2.5 Transformers Models in Japanese Speech Recognition

2.5.1 Transformer-based Models

Taniguchi et al. (2022) propose a series of Transformer-based ASR models aimed at improving Japanese speech recognition, particularly in the context of simultaneous interpretation. They investigate the possibility of utilizing auxiliary input like the source language text to resolve issues such as disfluencies, hesitations, and

self-repairs commonly observed in the interpreter speech which helps to improve the transcription quality (Futami et al., 2020). The models combined audio and text data via multi-modal transformer encoders and decoders, which offers a broader scope of recognition by using previously provided source language text for interpreter training programs (Taniguchi et al., 2022).

A wide range of datasets for source text and simultaneous interpretation speech are however not readily available, so the authors use a adapted speech translation corpora from MuST-C and CoVoST 2 while also introducing TED based Japanese texts for evaluation purposes (Taniguchi et al., 2022). With an additional goal of enhancing performance, the authors fine-tune the source language text encoder by using large machine translation corpora which helps in lowering the word error rates during translation of English, Dutch, German and Japanese (Taniguchi et al., 2024). Results consistently demonstrate that incorporating source language text into Transformer-based ASR models significantly improves recognition performance, with the greatest impact observed when auxiliary input is introduced at later stages of the audio encoding and decoding process (Futami et al., 2020).

2.5.2 Whisper by OpenAI

Large scale weak supervision has emerged as one of the major approaches in speech recognition as noted by Radford et al. (2023) in their development of whisper model that has been trained on multilingual and multitask audio datasets that has a combined duration of 680,000 hours. This work is a continuation to the self-supervised methods such as Wav2Vec 2.0 (Baevski et al., 2020), which demonstrated learning without supervision from audio without any human-provided labels. However, dataset-specific fine-tuning is often necessary to obtain good performance, whereas with Whisper such reliance is reduced because of the efficacy of weak supervision.

By scaling weak supervision across diverse datasets, Whisper able to bypass the need for dataset-specific adaptation while able offer a robust zero-shot performance across languages and tasks. The authors also mentioned that by using this method, it will ensure the generalization and the robustness of the model while at the same time addressing main limitation in traditional models that is struggled to

transcribe unfamiliar audio. This method also resulting in the models to have similar trends with other state of the art model in machine learning where a large, diverse datasets will improve model resilience which is align the with the advancements in computer vision (Kolesnikov et al., 2020) and NLP (Radford et al., 2019).The Whisper model’s architecture, a simple encoder-decoder Transformer, reinforces the effectiveness of minimal preprocessing and sequence-to-sequence training, simplifying the transcription pipeline while achieving near-human-level accuracy.

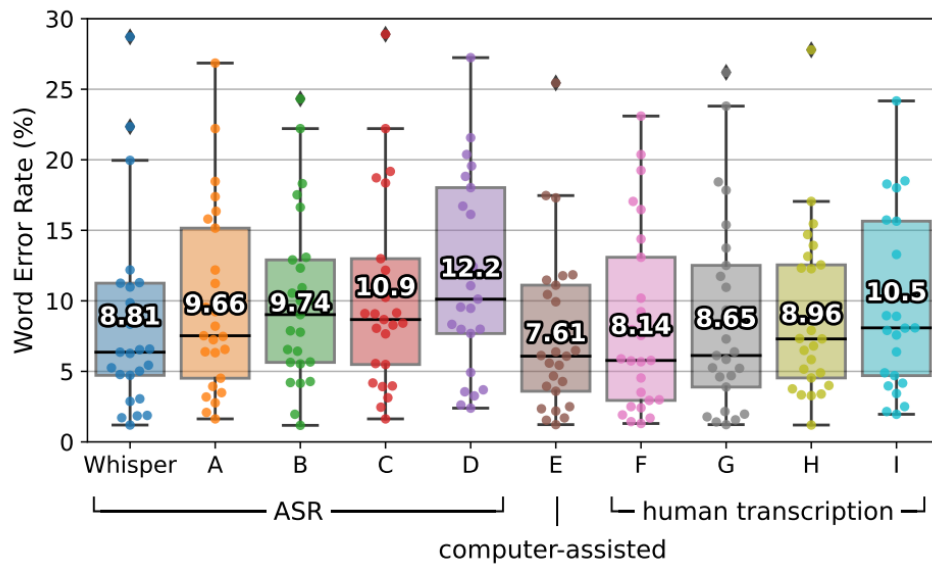


Figure 2.2 Whisper WER cited from Radford et al., 2023

Based on the work of Radford et al. (2023), there is further research that seeks to improve the performance of multilingual models on tasks that involve a Japanese language. Bajo et al. (2024) detail their work on adapting OpenAI’s Whisper model to enhance its performance in ASR for the Japanese language. The research draws attention to the dilemma faced in balancing the multilingual being and the accuracy of an English-only product, ReazonSpeech, that seeks to maximize on the Japanese language ASR, which is monolingual in nature. By using a Japanese dataset while utilizing Low-Rank Adaptation (LoRA) and fine-tuning methods, they were able to lower Whisper-Tiny’s Cumulative Expenditure Rate (CER) from 32.7% to 14.7%. This fine tuning method showed that smaller multilingual models give more promising result, after being tuned for the desired language outperform their larger baseline models, for example the case of the Whisper-Base model (Bajo et al., 2024).

Table 2.1

WER and CER performance of Whisper models. Reproduced from Bajo et al., 2024.

Model	WER (%)	CER (%)
Whisper Tiny	47.48	32.74
Whisper Base	29.81	20.20
Whisper Small	16.14	9.89
Whisper Medium	10.84	6.86
Whisper Large	7.41	4.77
Whisper Tiny + LoRA	33.16	20.83
Whisper Base + LoRA	23.36	14.50
Whisper Small + LoRA	14.90	9.16

2.5.3 wav2vec 2.0 by Facebook AI Research

The research conducted by Baevski et al. (2020) proved that self-supervised learning greatly reduces the dependency on large amounts of labeled data in speech recognition. They achieved this by using a technique called wav2vec 2.0. With this method, models are trained over a significant set of unlabeled speech data by masking the raw audio inputs and then treating a contrastive task. Thereafter, a model can be fine tuned using a limited set of labeled data which enables it to perform better when compared to semi-supervised techniques. Furthermore, according to Baevski et al. (2020), while their approach performed well with all the available labeled data by raising the WER to 1.8% for clean data and 3.3% for other data, it went even better with 10 mins of labeled and 53k hours of unlabeled data which had WER rates of 4.8% and 8.2%.

Table 2.2

WER on Librispeech dev/test sets using 10 minutes of labeled data and different unlabeled data setups.

Model	Unlabeled Data	LM	dev (clean)	test (other)
Discrete BERT	LS-960	4-gram	15.7	25.2
BASE	LS-960	4-gram+Transf.	8.9	15.6
		Transf.	6.6	12.9
LARGE	LS-960	Transf.	5.0	10.0
	LV-60k	Transf.	4.6	8.2
Highlighted Result	LV-60k (53k hours)	Transf.	4.8	8.2

In Japanese speech recognition, self-supervised learning (SSL) has emerged as one of the major tools for tackling the problems of dialectal diversity and low-resourced datasets. Miwa and Kai (2023) showcased what they refer to as successful

adaptation of the wav2vec 2.0-based XLSR model to the Corpus of Japanese Dialects (COJADS), a collection of data capturing various dialects from different regions of Japan. They reported significant gains in ASR metrics for dialectal speech, achieving CER reductions of as much as 8.9% relatively to the models only trained on tagged data.

2.5.4 ChirpV2: an Universal speech model from Google

Zhang et al. (2023) demonstrated a novel technique that scales ASR to more than a hundred languages, this is achieved with the aid of large multilingual datasets with self-supervised learning, they refer to their model as the Universal speech model. The model was pretrained on 12 million hours of unlabelled audio data collection of 300 languages, in addition to 90 thousand hours of multilingual labelled audio data. One of the crucial innovations is BEST-RQ (BERT-based Speech pretraining with Random-projection Quantizer) because it improves the performance of speech representation without complicated quantization modules.

The model also outperformed specialized models including Whisper that have previously been trained with more data. In addition to this, chunk-wise attention is used to solve the performance drop-off problem that USM has with long audio, allowing USM to transcribe long audio. Other language resource enabling techniques such as noisy student training and adapter modules have enhanced USM performance with low resource and unseen languages considerably, as it did with low resource languages ensuring a robust ASR system (Zhang et al., 2023). USM proves the efficacy of self-supervised models in minimizing multilingualism and far supersedes existing standards for ASR systems.

Table 2.3
Word Error Rate (WER) Comparison of ASR Models

Dataset	USM-CTC (%)	USM-LAS (%)	Whisper (%)
YouTube (en-US)	13.7	14.4	17.7
YouTube (CORAAL)	18.7	19.0	27.8
SpeechStew (en-US)	26.7	29.8	-
FLEURS (62 languages)	12.1	11.2	13.2
Multilingual (YouTube)	15.5	12.5	23.9

2.6 Current Comparative Analysis of Japanese ASR Models

A comparative analysis that carried out by Karita et al. (2021) shows that Conformer-based models perform better than Conformer BLSTM architectures, as they obtained 4.1, 3.2, and 3.5 character error rates for CSJ in eval1, eval2, and eval3 tasks respectively. It is noted that both the BLSTM and Conformer models have character error rates below 7% and the character error rate is lower when using Conformer Itself. Conformer encoders also offer increased accuracy and efficiency, with a throughput of 628.4 utterances processed per second and 430.0 for the BLSTM models. The scope of the work also emphasizes the importance of the analysis of the specific problem of training parameters optimization, noting the importance of the implementation of SpecAugment, exponential moving average (EMA) and variational noise (VN). The SpecAugment technique results in the largest shifts which affect the performance. The integration of the Conformer transducers with the described set of training approaches surpasses all existing solutions in Japanese ASR and open the path for further development (Karita et al., 2021).

Table 2.4

Character error rates on CSJ dev/eval1/eval2/eval3 sets cited from Karita et al., 2021.

Encoder	Decoder	Param	Utt/sec	CER [%]
BLSTM	CTC	258M	430.0	3.9 / 5.2 / 3.7 / 4.0
BLSTM	attention	309M	365.5	3.8 / 5.3 / 3.7 / 3.7
BLSTM	transducer	274M	297.6	3.8 / 5.1 / 3.7 / 4.0
Conformer	CTC	117M	628.4	3.1 / 4.1 / 3.2 / 3.5
Conformer	attention	124M	534.8	3.3 / 4.5 / 3.3 / 3.5
Conformer	transducer	120M	376.1	3.1 / 4.1 / 3.2 / 3.5

Another comparative analysis in the domain of the Japanese language is presented by Takahashi et al. (2024), focusing on the accuracy of speech recognition for different dialects. The study evaluates three models: Whisper, XLSR, and XLS-R, which are self-supervised learning frameworks. The Whisper model significantly underperformed for any Japanese outside of standard Japanese, recording a 4.1% CER only after it has gone through fine tuning. However, when the accuracy is low when the language identification marker is absent where some instances of being higher than 100%. This marks the weakness of Whisper in terms of its application for wide ranging applications in different dialects of Japanese. However, Whisperer and XLS-

R both of which were trained on multilingual speech data show improvement in the recognition of Japanese dialects. These models apply multi-task learning paradigms such as DID and ASR to increase their efficiency. Multi tasking adds significantly to the dialect accuracy and a three-step efficient training of the models reduce the CER by 3-4% relative to conventional transfer learning. Some dialects, especially those from Kyushu and Chubu, have larger CER than those spoken in Kanto, where there is a greater linguistic affinity (Takahashi et al., 2024).

Current comparative analysis from these studies shows that several challenges need to be addressed. A study to compare the existing models in Japanese ASR is needed because of the unique characteristics of the Japanese language. The comparative analysis from Karita et al. (2021) and Takahashi et al. (2024) shows that while models like Conformer and Whisper have made significant strides in ASR, they still face challenges in handling the complexities of Japanese. The results indicate that while Conformer-based models excel in standard Japanese. Similarly, Whisper’s performance is notably affected by the presence or absence of language identification markers. These findings underscore the need for further research and development to enhance the adaptability and accuracy of ASR systems in Japanese language contexts.

Table 2.5

Comparison of ASR accuracy on two datasets, Standard Japanese (CSJ) and Japanese dialects (COJADS) cited from Takahashi et al., 2024.

Pre-Trained Model Name	Adaptation Method	CER [%] CSJ	CER [%] COJADS
Whisper-medium (zeroshot)	-	25.6*	116.0*
Whisper-medium	full finetuning	4.1	32.9
XLSR	full finetuning	6.5	34.1
XLSR	3-steps finetuning	-	30.0
XLS-R	full finetuning	6.1	32.6
XLS-R	3-steps finetuning	-	29.2

*After post-processing with kanji-to-kana conversion.

2.7 Datasets and Tools

2.7.1 Datasets

Dataset is a crucial component in training and evaluating ASR models. In this study, the dataset that will be used is JSUT, which is a large-scale Japanese speech corpus that contains over 10 hours of read speech from 100 speakers ([sonobe2017jsut](#)).

The dataset includes a variety of speech styles, such as formal and informal speech, and covers a wide range of topics. The JSUT dataset is suitable for training ASR models because it provides a diverse set of speech samples that can help improve the model's ability to generalize to different speakers and speech styles.

2.7.2 Python Moviepy

MoviePy is a Python library for video editing that can be used to extract audio from video files. It provides a simple and intuitive interface for working with video and audio files, making it easy to extract audio clips from video files (Boishakhi et al., 2021). One of the key features to use MoviePy in this study is to extract audio from video files and convert them into a format that can be used for training ASR models.

2.7.3 Hugging Face

Hugging Face is a platform that provides a wide range of pre-trained models for natural language processing tasks, including speech recognition. It offers a variety of models that can be fine-tuned on custom datasets to improve performance on specific tasks (Boishakhi et al., 2021). In this study, Hugging Face will be used to access pre-trained models for Japanese ASR. These model will be downloaded from Hugging Face and analyze the performance of the models based on the dataset used in this study.

2.8 Gaps in Literature

Based on the literature review, shows that there is several gaps in the research on Japanese ASR. One of the area is the insufficient exploration of how state-of-the-art models can be adapted to the specific nuances of the Japanese language. Although there is few study that evaluate the performance of these model, but there is no notable research that focusing on evaluating the state of the art models in Japanese ASR. Another research gap from the literature review is the lack of focus on the performance of these models when dealing with dialectical variations of Japanese. Although research has been conducted on their effectiveness with standard Japanese, there is a clear need for further work on how these newly developed models perform when handling

dialectical speech. Lastly, another gap identified is the underexplored area of these models application in real-time environments. Despite some investigations into their use in real-time scenarios, additional research is required to optimize these models for applications where quick response times are essential.

2.9 Conclusion

This chapter highlighted the evolution of traditional ASR model to the cutting-edge technologies also has been highlighted in this chapter. Despite the advancements of the model and ASR framework, there is still a gap in adapting these models to Japanese-specific contexts. There is still work to be done to further refine the accuracy, speed, and dataset availability to advance Japanese ASR. This result can be used as a foundation for developing more effective and inclusive speech-to-text solutions tailored for Japanese language. For the dataset and tools, TED talks, CSJ, and CO-JADS are the most commonly used datasets for Japanese ASR research. To extract audio from video files, Python Moviepy is used and to access pre-trained models for Japanese ASR, the model will be obtain from Hugging Face.

CHAPTER THREE

RESEARCH METHODOLOGY

3.1 Introduction

This chapter explains the methodology used to evaluate Japanese automatic speech recognition (ASR) across three model families: a traditional Kaldi-style GMM–HMM system, an end-to-end CRDNN–CTC model, and a fine-tuned transformer encoder–decoder model based on Whisper. These models were chosen to represent three major paradigms in ASR: classic hybrid acoustic modeling with an explicit lexicon, recurrent end-to-end modeling with CTC alignment, and large-scale pretrained transformer modeling. All systems are trained and tested on the same curated set of formal Japanese speech (lecture-style and TED-style talks). The audio is collected, cleaned, segmented into utterances, normalized, and converted to a consistent 16 kHz mono WAV format. Transcripts are also normalized to produce a publishable-style reference that is used consistently across all models.

The evaluation focuses on both accuracy and usability. Accuracy is measured using Character Error Rate (CER) as the primary metric, with Word Error Rate (WER) as supporting context. Usability is measured using Real-Time Factor (RTF), which reflects how fast each model can decode speech relative to the length of the audio. The rest of this chapter describes the data pipeline (collection, cleaning, segmentation, and splits), the feature extraction and augmentation strategy, the training and decoding process for each model family, and the scoring protocol used to compute CER, WER, and RTF on the same held-out test set.

3.2 Research Design

This study is organised into four phases: Preparation, Data Collection, Analysis, and Discussion. An overview of the phases, activities, methods, and expected deliverables is shown in Table 3.1.

Table 3.1
Overview of the Research Methodology Plan

Phase	Activities	Methods	Deliverables
Phase 1 — Preparation	Define research area Define problem statement Define research objectives, scope, questions, and significance	Review of related articles and journals Discussion and guidance with supervisor	Approved research proposal Completed Chapter 1 (Introduction)
Phase 2 — Data Collection	Study prior work on Automatic Speech Recognition (ASR) Identify current challenges in Japanese ASR Identify promising techniques for improving transcription accuracy and latency Collect and prepare speech data	Literature review Data collection from: – TED Talks (YouTube) Data preprocessing: – Audio segmentation – Normalisation and cleaning of transcripts – Train/validation/test split	Selection of target ASR models (GMM–HMM, CRDNN–CTC, Whisper) Processed and standardised audio–text pairs Experimental environment and training configuration
Phase 3 — Analysis	Train and evaluate the selected ASR models Compute evaluation metrics Compare models quantitatively Analyse error patterns	Model training and inference on held-out test data Performance measurement: – Character Error Rate (CER) – Word Error Rate (WER) – Real-Time Factor (RTF, transcription latency)	Quantitative comparison of GMM–HMM, CRDNN–CTC, and Whisper Strengths, weaknesses, and trade-offs for each model Analysis of accuracy vs. latency
Phase 4 — Discussion	Interpret the results Discuss limitations and challenges Relate findings to the research objectives Outline implications and future work	Synthesis of findings across all models Identification of remaining gaps in Japanese ASR for formal speech	Final dissertation write-up Chapters on discussion, conclusion, and future work

3.3 Data Collection Pipeline

In this section, each step of the data collection pipeline is described in detail, highlighting the methods and tools used to ensure the quality and consistency of the collected data. The process begins with identifying suitable sources of formal spoken Japanese, followed by programmatically scraping of audio and subtitle data from YouTube and TED Talk platforms. The raw subtitles are then cleaned and normalized

to produce high-quality transcripts. The long-form audio recordings are segmented into utterance-level clips aligned with the cleaned transcripts. All audio clips are standardized to a consistent 16 kHz, mono and WAV format. Finally, the dataset is split into speaker-independent for training, validation, and test sets.

3.3.1 Data Source Selection

The first step in data collection is to identify the suitable data sources that will be used in this study. The focus is on formal speech rather than spontaneous conversation or noisy environments. Suitable sources include TED and TEDx talks, invited lectures, conference presentations, public addresses, and university lectures. These audio usually have clear speech, minimal background noise, and well-structured content. However to gather data from private lectures or talks that are not publicly available, permission from the content owners may be required. Because of that, this work focuses on publicly accessible content on platforms like YouTube and the official TEDx talks website.

video from TEDx talks have 2 types that is manually curated subtitles and automatically generated subtitles. Manually curated subtitles will become the primary choice because they tend to be more accurate and better aligned with the spoken content. Another strong reason to choose TEDx talks is that they often cover a wide range of topics, which helps ensure lexical diversity in the collected dataset. The speakers are usually professionals or experts in their fields, which means the speech is generally clear and well-articulated.

3.3.2 Data Scraping in Python

After selecting the data sources, the next step is to programmatically scrape the audio and subtitle data. A python library yt-dlp is used to download audio and subtitles from YouTube videos. This tools has the option to specify download option so that only video that has manual japanese transcription only that will be downloaded. Additionally, yt-dlp supports downloading subtitles in various formats, including SRT and VTT, which are commonly used for captioning.

The video will be downloaded using a custom Python script that leverages the yt-dlp library. The script takes a list of video URLs as input and iterates through each

URL to perform the following actions. First, it checks whether the video has Japanese subtitles available, either human-curated or automatically generated. If subtitles are present, the script proceeds to download the audio track of the video. Then, the audio is then downloaded in high quality for example, as .m4a and kept in its original form temporarily before the audio files is converted into wav using ffmpeg.

3.3.3 Transcript Cleaning and Normalization

The downloaded subtitle files contain time-aligned text segments that correspond to the spoken content in the audio. However, they may also include non-speech elements such as speaker labels, overlapping dialogue, or background noise descriptions. There is also the issue of inconsistent formatting, such as different use of punctuation, capitalization, and spacing. Because of this, the raw subtitle text cannot be used directly as the reference transcript for ASR training and evaluation. Instead, the subtitles must be normalized by removing non-speech annotations so that only the spoken content remains.

A custom Python script is developed to process each subtitle file. The script reads the subtitle data and applies a series of normalization rules. These rules include removing any tags or annotations that do not correspond to spoken words, such as [laughter], (applause), or speaker identifiers like Speaker 1:. The output of this stage is a cleaned transcript for each time span covered by the subtitle timestamps. This cleaned transcript becomes the reference text for evaluation. Applying the same normalization rules consistently across the entire dataset is important, because the comparisons between models will be based on this single source of truth.

3.3.4 Audio Segmentation

Most of the downloaded audio consists of long-form recordings, often ranging from 5 minutes to over an hour in length. However, ASR models are typically trained and evaluated on much shorter utterances, often in the range of a few seconds. This is because long audio will cause memory and computational challenges during both training and decoding. To address this issue, the long recordings must be segmented into shorter clips that align with the ASR training requirements. The time stamps

provided in the subtitle data create natural cut points that can be used to break a long recording into manageable clips.

A custom Python script is used to perform the segmentation. The script reads the cleaned subtitle timestamps and uses them to extract corresponding audio segments from the long-form recordings. Each segment is saved as a separate audio file, typically in WAV format, along with its associated cleaned transcript. If the subtitle is less than 1 second, it may be discarded to avoid training on extremely short utterances that provide little context. The final output of this stage is a collection of utterance-level audio clips, each paired with its cleaned transcript.

3.3.5 Resampling and Format Standardization

After segmentation, all clips are converted to a consistent audio format so that different model families can be trained and evaluated under the same acoustic conditions. In this paper, every utterance-level clip is resampled to 16 kHz, converted to mono, and stored as 16-bit PCM WAV. Standardizing at this stage has two main benefits. First, traditional hybrid systems such as GMM–HMM in Kaldi commonly assume 16 kHz WAV input. Second, by storing all clips in an identical format, end-to-end neural systems such as CRDNN-CTC and Whisper can operate directly on the same files without requiring model-specific resampling or channel conversion later.

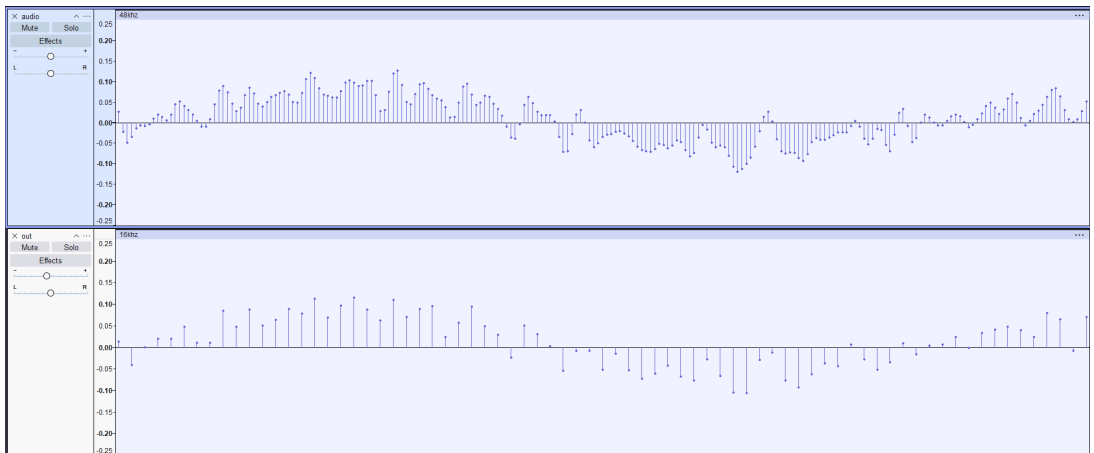


Figure 3.1 Audio resampling from 44.1 kHz(Top) to 16 kHz(Bottom)

Alongside the WAV files, machine-readable metadata is generated. For each utterance ID, the metadata records the path to the audio file, the audio duration, the cleaned transcript text from transcript cleaning, and basic information about the

speaker or the talk. For the GMM–HMM experiments, these fields are also exported into the conventional Kaldi-style files `wav.scp`, `text`, `utt2spk`, and `spk2utt`. For the CRDNN-CTC and Whisper pipelines, the same information is exported into JSON or CSV manifests, which are the common input format for modern end-to-end ASR training recipes.

3.3.6 Train / Validation / Test Split

The final step in the data collection pipeline is to split the data into training, validation, and test folders. This data has to be split because the ASR models need to be trained on one portion of the data (training set), tuned on another portion (validation set), and evaluated on a completely held-out portion (test set). Another reason to split the data is to prevent the system from overfitting to a particular voice and then benefiting from that familiarity at test time, which would give an unrealistically optimistic error rate.

Since the data is collected from multiple speakers, the data will be split in a folder level so that no speaker appears in more than one split. And then the data is divided into three disjoint sets: 80% for training, 10% for validation, and 10% for testing. Since every model in this thesis is always trained and evaluated on these same splits, their performance can be compared directly.

3.4 Text Preparation for ASR Training

After collecting and segmenting the audio, the corresponding text is prepared for consistent use across all models. The process has three steps. First, the prediction units for each model family—phonetic units for GMM–HMM, characters or subwords for CRDNN–CTC, and tokenizer units for Whisper must be defined. Secondly, the auxiliary text resources required by each model, such as the pronunciation lexicon and language model text for GMM–HMM, must be built. Finally, a final normalized reference transcript for each utterance must be created to serve as the ground truth for evaluation metrics. This section describes each of these steps in detail.

3.4.1 Lexicon and Token Units

Different ASR model families represent “text” in different ways. The GMM–HMM system follows a traditional hybrid ASR design in which there is an explicit pronunciation lexicon and an explicit phone (or phoneme-like) inventory. In this setting, each written unit that appears in the transcript is mapped to one or more pronunciations, and each pronunciation is represented as a sequence of phones. The acoustic model is trained to predict these phones (or context-dependent phone states), and decoding proceeds by searching over phone sequences consistent with both the lexicon and the language model. Preparing this system therefore requires defining a consistent phone set for Japanese, determining which symbols count as silence or noise, and producing a lexicon that links each lexical item in the transcript to its allowed pronunciations. This lexicon becomes part of the standard Kaldi-style `lang/` directory and is later used to construct the decoding graph.

In contrast, the CRDNN–CTC model does not depend on an externally defined pronunciation dictionary. Instead, it is trained to map acoustic features directly to character-like units using the Connectionist Temporal Classification (CTC) loss. In this work, these prediction targets are typically Japanese characters or subword units derived from the cleaned transcripts described in Section ?? . Because CTC training does not require frame-level alignments, the model can learn the alignment between audio and text implicitly. This simplifies the preparation pipeline: once the final normalized transcript text is available for each utterance, it can be used directly as the target sequence, and there is no need to define or maintain an explicit pronunciation lexicon.

The fine-tuned Whisper model follows yet another strategy. Whisper is a transformer encoder–decoder model that uses a multilingual tokenizer to represent text as a sequence of subword tokens. These tokens are not simple characters; instead, they are learned units from Whisper’s large-scale pretraining, which cover Japanese along with many other languages. During fine-tuning, the model is optimized to continue predicting these tokenizer units, conditioned on the input audio and any decoding settings (e.g., “transcribe” mode without translation). As a result, for Whisper there is no need to design a new token set. However, it is important that the

transcripts fed into Whisper fine-tuning are formatted in a way that matches Whisper’s expectations: consistent script usage, stable punctuation rules, and no inserted tags that Whisper would never naturally emit. Any mismatch between training-time targets and Whisper’s decoding style can cause degraded performance.

Although these three model families operate on different units (phones, raw characters, or subword tokens), they must all remain aligned to the same semantic content. A polite form such as *saseteitadakimasu*, for example, should not be normalized away in one system and kept in another, because that would make direct comparison of CER and WER unreliable. For this reason, the transcript normalization policy described in Section ?? is applied globally before any model-specific tokenization is carried out.

3.4.2 Language Model Text for the GMM–HMM System

The GMM–HMM pipeline uses a separate language model (LM) during decoding to constrain which word sequences are likely. Preparing this component requires assembling a clean text corpus that reflects the type of Japanese we expect the system to transcribe. The starting point for this text corpus is the set of cleaned transcripts obtained from the scraping and normalization steps. Because these transcripts come from formal, presentation-style speech, they are already well matched to the target domain of this thesis.

Depending on the experiment configuration, additional external text may also be incorporated to improve language coverage. For example, publicly available written Japanese in a similar register (conference abstracts, formal articles, lecture summaries, or encyclopedic prose) can be added to increase lexical diversity and provide better coverage of technical vocabulary or polite forms. When such external data is used, it is subjected to the same normalization rules as the in-domain transcripts to keep punctuation, numerals, and stylistic conventions consistent. The goal is not to build a large, general-purpose language model for arbitrary Japanese text, but rather to model the specific style of well-structured, mostly single-speaker public speech.

Once the text corpus is prepared, it is tokenized according to the unit definition adopted for the GMM–HMM decoding stage. In many Japanese ASR recipes, “words” may be approximated using segmentation heuristics or morphological ana-

lyzers, since Japanese does not naturally separate words with spaces. Whatever segmentation strategy is chosen, it must remain stable from training through evaluation, because WER depends directly on how “word boundaries” are defined. The processed text is then used to train an n -gram language model. This language model, together with the lexicon and the phone set described above, is compiled into the decoding graph (often represented in Kaldi as `HCLG.fst`) that will be used at inference time.

3.4.3 Final Reference Transcripts for Scoring

All reported evaluation metrics in this thesis — including Character Error Rate (CER), Word Error Rate (WER), and Real-Time Factor (RTF) — are computed against a single, consistent set of reference transcripts. These reference transcripts come from the normalized text produced in the data collection stage (Section ??), after cleaning, disfluency handling, and punctuation standardization. No model is allowed to “see” a different or more favorable version of the truth. This is important for fairness: the GMM–HMM, the CRDNN–CTC model, and the fine-tuned Whisper model must all be judged against exactly the same textual target for each utterance in the held-out test set.

For CER, the reference transcript is converted into the agreed-upon character sequence. This sequence typically includes kanji, hiragana, and katakana, with punctuation either retained or removed according to a fixed scoring policy. CER reflects substitutions, insertions, and deletions at the character level, and is especially meaningful for Japanese because spaces are not required between words. For WER, the same reference transcript is segmented into word-like units using a consistent segmentation procedure. Although Japanese does not naturally include whitespace boundaries, defining an explicit segmentation allows us to report WER in a way that is at least internally consistent across experiments. WER is treated as a supporting metric in this thesis, while CER is treated as the primary metric.

It is worth emphasizing that text normalization and scoring policy are tightly connected. For example, if numbers are spoken aloud and then replaced in the transcript by Arabic numerals, a model that outputs the spoken form will be penalized even if it is “correct” from a speech perception point of view. To avoid this ambiguity, numerals and similar constructs are normalized to a stable written form before any

model is trained, and that same written form is used everywhere in evaluation. Likewise, non-speech events such as laughter or applause are removed from the transcripts entirely, so that systems are not punished for failing to output tokens that they were never supposed to predict.

Finally, Real-Time Factor (RTF) is computed using the same test set and the same reference transcripts, but it is conceptually different: RTF measures how fast the model produces its hypothesis relative to the length of the audio, rather than how accurate that hypothesis is. By tying CER, WER, and RTF to the same held-out speakers and the same canonical reference text, this thesis ensures that downstream comparisons between traditional hybrid models, end-to-end recurrent models, and transformer-based models remain meaningful and reproducible.

3.5 Feature Extraction and Front-End Processing

Before any acoustic model can be trained, the raw waveform for each utterance must be converted into a numeric representation that is suitable for learning. This section describes the feature extraction pipeline used in this thesis. Although the three model families — GMM–HMM, CRDNN–CTC, and fine-tuned Whisper — ultimately rely on different assumptions about how speech should be represented, they all begin from the standardized 16 kHz mono WAV clips described in Section ???. The processing described here covers two main aspects: (i) how acoustic features are computed, normalized, and prepared for consumption by each model family; and (ii) how data augmentation is applied in a controlled way to improve robustness and allow fair comparison across systems.

3.5.1 MFCC with Cepstral Mean and Variance Normalization

The GMM–HMM system in this work uses Mel-Frequency Cepstral Coefficients (MFCCs) as its primary acoustic representation. MFCCs are a conventional hand-crafted feature set for ASR. The waveform is first divided into short, overlapping frames using a fixed frame length (for example, 25 ms) and a fixed frame shift (for example, 10 ms). For each frame, a short-time Fourier transform is computed. The resulting magnitude spectrum is then passed through a Mel-scaled filterbank that

emphasizes perceptually relevant frequency regions. The log energies in these Mel bands are decorrelated using a discrete cosine transform, yielding a compact cepstral vector per frame. In many ASR recipes, first- and second-order temporal derivatives (deltas and delta-deltas) are appended to capture local dynamics. The final MFCC feature at a given frame therefore encodes both the short-term spectral shape and how that shape is changing over time.

After MFCC extraction, Cepstral Mean and Variance Normalization (CMVN) is applied. The goal of CMVN is to reduce channel mismatch and long-term amplitude drift by forcing each feature dimension to have approximately zero mean and unit variance. In traditional GMM–HMM pipelines, CMVN can be computed per speaker, using all utterances from that speaker, or at minimum per utterance when speaker identity is not reliably known. In this thesis, because data is collected from multiple unrelated speakers and recording conditions, normalization is applied consistently across all clips so that the acoustic model sees features that are less sensitive to absolute loudness, microphone characteristics, or background coloration. This normalized MFCC representation is then used in all stages of the GMM–HMM acoustic training pipeline, including monophone training, triphone training, and subsequent alignment and re-alignment steps.

The MFCC+CMVN front end is important not only for historical reasons, but also because it provides a baseline reference point when comparing more modern approaches. Later chapters report how this classical front end performs under the same Japanese speech data used by end-to-end models, which helps answer whether such “older” features are still competitive when the domain is formal, relatively clean speech.

3.5.2 Log-Mel Filterbank and Spectrogram-Derived Features

While MFCCs are well matched to GMM–HMM systems, contemporary neural ASR models tend to operate on less aggressively compressed representations such as log-Mel filterbanks or related spectrogram features. In this thesis, the CRDNN–CTC model is trained on features derived from the short-time magnitude spectrum computed over 16 kHz audio. The waveform is framed and windowed in a similar way (for example, 25 ms windows with 10 ms stride), and a Fourier transform is

applied to obtain the frequency content over time. Instead of applying the discrete cosine transform to decorrelate these spectra into cepstral coefficients, the model directly consumes the log-scaled Mel filterbank energies or a closely related log-Mel time–frequency matrix. This preserves more fine-grained structure in the frequency domain, which is especially useful for convolutional front ends. Convolutional layers in CRDNN architectures benefit from two-dimensional structure ($\text{time} \times \text{frequency}$) because they can learn local patterns such as formant transitions, onsets, and consonant bursts.

These log-Mel features are typically mean/variance normalized before being fed into the network. Normalization can be applied globally (for example, using statistics computed over the entire training set) or on a per-utterance basis. In practice, either approach reduces variation due to recording conditions and helps stabilize training. The CRDNN–CTC model then learns to map these normalized log-Mel features to character or subword predictions under the CTC loss. Because the model has recurrent or bidirectional recurrent layers on top of the convolutional stack, it is able to integrate long-range temporal information that goes well beyond a single frame.

The Whisper model follows a similar but more specialized approach. Whisper’s original pretraining uses a log-Mel spectrogram computed with a fixed configuration (for example, a particular FFT size, hop length, and Mel filterbank definition) and expects audio resampled to a specific rate. During fine-tuning in this thesis, Whisper continues to consume (and internally normalize) log-Mel spectrogram features consistent with its pretraining regime. This is a key difference from MFCC-based systems: in Whisper and other transformer encoder–decoder models, the learned encoder expects the raw spectral structure, not a hand-designed compact representation. As a result, it is important that the front end for Whisper remains faithful to the preprocessing used during its large-scale pretraining; deviating from this can harm downstream accuracy.

Although MFCCs and log-Mel features share the same physical input (the standardized 16 kHz WAV clips), they embed different assumptions. MFCCs assume that a relatively low-dimensional, decorrelated cepstral space is best for a Gaussian mixture model with diagonal covariances. Log-Mel features assume that downstream neural layers will learn useful patterns directly from a higher-resolution time–

frequency surface. One contribution of this thesis is to evaluate both styles of features under matched Japanese data and report how these front ends affect CER, WER, and real-time decoding speed.

3.5.3 Data Augmentation

In addition to extracting features, this work also considers controlled forms of data augmentation. Augmentation is useful because the dataset described in Section ?? is drawn from a limited number of speakers and recording setups. Without augmentation, a model might overfit to those specific voices, microphones, or rooms and then degrade noticeably on new speakers in the held-out test set.

One common augmentation strategy is speed perturbation, where the audio waveform is played slightly faster or slower (for example, by factors such as $0.9\times$, $1.0\times$, and $1.1\times$) without altering the pitch too aggressively. This produces additional training examples that mimic natural variations in speaking rate. Speed perturbation effectively changes both the temporal dynamics and the apparent formant trajectories, which encourages the acoustic model to become less sensitive to how quickly a speaker delivers each phrase. In traditional hybrid systems such as GMM–HMM, speed perturbation is often applied before MFCC extraction so that each perturbed version of the audio yields its own set of MFCC features. In end-to-end systems such as CRDNN–CTC, it is usually applied on the fly during training, so the model is repeatedly exposed to slightly different versions of the same utterance.

Another augmentation strategy, more common in neural end-to-end models, is spectrogram masking (often referred to as SpecAugment). After computing log-Mel features, small contiguous time regions or frequency bands are randomly masked out during training. The CRDNN–CTC model can be trained with this kind of masking so that it learns to rely on context rather than any single narrowband cue. Time masking imitates short dropouts or pauses, while frequency masking imitates mild channel distortion or bandwidth limitations. The net effect is improved robustness to local corruption and noise.

Additive noise or reverberation simulation can also be applied, although in this thesis the speech domain is relatively clean lecture-style audio rather than highly noisy conversational speech. For that reason, augmentation is chosen to be conservative:

the goal is not to invent extreme background noise that does not exist in the target domain, but rather to introduce realistic variability in rate, bandwidth emphasis, and mild spectral dropouts. This approach keeps the augmented data close to the style of formal Japanese speech that this thesis aims to model.

It is important to note that augmentation policies must be applied consistently when comparing model families. If CRDNN-CTC benefits from aggressive augmentation while the GMM-HMM system is trained only on clean audio, then any accuracy gap might reflect augmentation rather than architectural differences. In this work, augmentation is therefore documented alongside each model’s training recipe, and its impact is evaluated explicitly in later chapters. The final reported WER, CER, and RTF values are always computed on the unmodified held-out test set, so that improvements in robustness do not come at the cost of unfair evaluation.

3.6 Model Family A: GMM-HMM (Kaldi-Style Hybrid Baseline)

This section will be detailed the process taken to build the GMM-HMM baseline system used in this thesis. HMM-GMM system that carefully configured still remains a strong point of reference for controlled studies on lexicon design, tokenization, and LM effects although end-to-end systems like CRDNN-CTC, Whisper are become more mainstream. Kaldi recipes will be used for all steps, following best practices from existing Japanese ASR recipes since creating a new GMM-HMM pipeline from scratch will be taking a considerable amount of time and out of scope for this thesis. The GMM-HMM acoustic will be trained in stages like below:

- Monophone (mono)
- Context-dependent triphone with delta features (tri1)
- Context-dependent triphone with LDA+MLLT (tri2)
- Context-dependent triphone with SAT (tri3-SAT)
- Decoding with WFST HCLG graph

The conducted steps will be split into step that is data and language preparation, acoustic features, training schedule, and decoding graph construction to get CER and WER.

3.6.1 Data and Language Preparation

Before proceeding to acoustic model training, we need to prepare the Kaldi data directories. This involves creating a `data/` directory with subdirectories for training names `train/`, validation names `valid/`, and test names `test/`. In each subdirectory, the required files will be `wav.scp` for 16kHz mono WAV that point to the correct paths, `text` for normalized transcripts that map utterance IDs to their text, `utt2spk` for utterance-to-speaker mapping that maps utterance IDs to speaker IDs, and `spk2utt` derived from `utt2spk`. The speaker-ids will be assigned based on talk-level speakers to enforce speaker-independence between train/valid/test splits. The Folder structure will be like below:

- `data/`
 - `train/`
 - * `wav.scp`
 - * `text`
 - * `utt2spk`
 - * `spk2utt`
 - `valid/`
 - * `wav.scp`
 - * `text`
 - * `utt2spk`
 - * `spk2utt`
 - `test/`
 - * `wav.scp`
 - * `text`
 - * `utt2spk`

* spk2utt

There is 1000s of kanji characters in Japanese, each with multiple possible readings depending on context. To avoid a combinatorial phone explosion with mixed kanji/kana, we convert transcripts to readings and train with a *grapheme-level kana phoneset*. The lexicon uses kana characters (plus digits and a small set of normalized symbols) as phones, with `sil` as the optional silence phone. The dictionary includes:

- `lexicon.txt`: <token> <space-separated kana symbols>
- `nonsilence_phones.txt`: full kana inventory (typically ~80–120 symbols)
- `silence_phones.txt` and `optional_silence.txt`: `sil`

This low number of feature will make sure model training and decoding are efficient. Also without a very large number of "character" as phones, this will help to mitigate the risk of overfitting and improve generalization.

For building language models, the cleaned training transcripts from data collection pipeline is used as LM text. Then the text is used to train pruned 3-gram LM using KenLM `lmplz` with `-discount_fallback` and light pruning. A test language directory (`lang_kana_test_3g`) is formatted. Then during decoding, this smaller 3-gram LM is used to build HCLG more efficiently, and a larger 4-gram LM is used for lattice rescoring to improve accuracy without creating a huge decoding graph.

3.6.2 Acoustic Features

For building the GMM–HMM acoustic models, MFCC features with per-speaker CMVN needs to be extracted. For this setup, 13-dim MFCCs per 25 ms frame with 10 ms shift and apply per-speaker CMVN is used. The details of MFCC extraction configuration are as follows:

- `-sample-frequency=16000, -frame-length=25, -frame-shift=10`
- `-num-ceps=13, -num-mel-bins=23, -low-freq=20, -high-freq=0`
- `-snip-edges=false, -use-energy=true`

Model	Features	Dimensionality
Mono	MFCC	13
Tri1	MFCC + Δ + $\Delta\Delta$	39
Tri2	LDA+MLLT (spliced context ± 3)	40
Tri3-SAT	fMLLR (spliced context ± 3)	40

For monophone training we use only the static 13-dim MFCCs. However, for triphone training we append dynamic features to capture temporal context. The specifics are as in table below:

Dimensionality is increased in triphone stages to capture more context and improve discriminability. LDA+MLLT and fMLLR transforms are learned during training to optimize feature representation for the GMM–HMM models. (Praveen Kumar P S, 2019)

3.6.3 Training Schedule

The acoustic model is trained in multiple stages, each building on the previous one to increase modeling power and robustness. The first step of training is to build a monophone model using the MFCC+CMVN features. This model provides initial alignments between audio frames and phone sequences derived from the transcripts. The monophone model is relatively simple, but it establishes a foundation for more complex models. After the monophone model is trained, we proceed to context-dependent triphone models. The first triphone model (`tri1`) uses MFCC features augmented with delta and delta-delta coefficients to capture temporal dynamics. This model leverages the alignments from the monophone stage to learn context-dependent phone representations. Then the second triphone model (`tri2`) used LDA+MLLT transforms to project the spliced features into a lower-dimensional space that is more suitable for Gaussian modeling. This stage refines the acoustic model further by improving feature representation. Finally, the third triphone model (`tri3-SAT`) incorporates speaker-adaptive training (SAT) using fMLLR transforms. This allows the model to adapt to individual speaker characteristics, improving robustness across different voices and recording conditions.

3.6.4 Decoding Graph Construction

After training the acoustic model, the next step is to build the decoding graph `HCLG.fst` that combines acoustic, pronunciation, and language model information into a single weighted finite-state transducer (WFST). HCLG is constructed by composing several components: the HMM topology for context-dependent phones (H), the context-dependency transducer (C), the lexicon transducer (L), and the language model transducer (G). Each component serves a specific purpose in constraining the decoding process.

$$\text{HCLG} = H \circ C \circ L \circ G.$$

In practice, large or dense G can cause memory spikes during `fstcomposecontext`. To avoid the “bad FST header” / OOM failures seen with bigger character LMs, we:

1. Build LG using *Kaldi’s* `fstbin` utilities (`fsttablecompose` \rightarrow `fstdeterminizestar` \rightarrow `fstminimizeencoded` \rightarrow `fstpushspecial`).
2. Compose context with the kana disambig symbols to produce CLG.
3. Create Ha with `make-h-transducer`, then compose Ha with CLG and finalize (`fstrmsymbols`, `fstrmepslocal`, `fstdeterminizestar`, `add-self-loops`).

Using a compact 3-gram for HCLG and deferring the 4-gram to lattice rescoring eliminates the memory pathologies while preserving final accuracy.

3.6.5 Inference and Lattice Rescoring

Before scoring the model, we perform decoding on the held-out test set using the trained acoustic model and the constructed `HCLG.fst` graph. This step uses two-pass fMLLR decoding to adapt to speaker characteristics in the test data. In the first pass, we use a speaker-independent (SI) model to estimate fMLLR transforms for each speaker in the test set. These transforms are then applied to the features in the second pass, where we decode using the adapted features. This two-pass approach helps improve accuracy by normalizing speaker variability.

3.6.6 Scoring

After the model is trained and decoded using GMM-HMM, we evaluate its performance using Character Error Rate (CER) as the primary metric. Since Japanese text is not whitespace-delimited, CER is particularly well-suited for this language. The CER is computed by comparing the decoded hypotheses against the reference transcripts at the character level. Both hypotheses and references are converted into sequences of characters, and we compute the edit distance (substitutions, insertions, deletions) between these sequences. The CER is then calculated as the total number of errors divided by the total number of characters in the reference transcript.

Another important metric reported in this thesis is Word Error Rate (WER). WER is computed by aligning the decoded hypotheses with the reference transcripts at the word level, counting substitutions, insertions, and deletions, and normalizing by the total number of words in the reference. For Japanese, where word boundaries are not explicitly marked, we use a consistent segmentation procedure to tokenize both hypotheses and references into word-like units. This ensures that WER comparisons are fair and meaningful across different models.

The last metric that is used is the Real-Time Factor (RTF). The RTF will be used to measure the decoding speed of the GMM-HMM system. RTF is defined as the ratio of the time taken to decode an audio segment to the actual duration of that audio segment. An RTF less than 1 indicates that the model can decode faster than real-time, which is desirable for realtime applications. To obtain a machine- and configuration-stable latency estimate, we perform a 1-job fMLLR decode on the full test set, record wall time, and divide by the total audio duration:

$$\text{RTF} = \text{wall-clock decode time (1 job)} / \text{total audio seconds}$$

3.7 Model Family B: CRDNN-CTC (End-to-End, Non-Transformer)

This section describes the end-to-end acoustic model used as the second major system in this thesis: a Convolutional Recurrent Deep Neural Network trained with the Connectionist Temporal Classification (CTC) loss, referred to here as CRDNN-CTC. Unlike the GMM-HMM system in Section 3.6, which relies on an explicit pronunciation lexicon, phone-level alignment, and a separately trained language model

during decoding, the CRDNN–CTC model is trained to map acoustic features directly to character-level (or subword-level) transcriptions. There is no requirement for forced alignment between frames and labels. Instead, the model learns both acoustic modeling and alignment jointly, by optimizing the CTC objective on pairs of audio and transcripts drawn from the dataset described in Section ???. The goal of including this model family is to represent a strong non-transformer baseline from the modern end-to-end ASR literature: it is neural, sequence-to-sequence in spirit, but still lighter and more conventional than large transformer encoder–decoder models such as Whisper.

3.7.1 Architecture and Rationale

The CRDNN architecture used in this work follows a common structure: an initial stack of convolutional layers that operate on time–frequency features, followed by recurrent layers that model longer temporal dependencies, and finally one or more fully connected layers that project into the symbol inventory used for decoding (for example, Japanese characters). The convolutional front end consumes log-Mel filterbank or spectrogram-derived features of the type described in Section 3.5, and learns to detect local acoustic patterns such as consonant bursts, vowel formants, or transitions in place of hand-designed features. Because these convolutional layers typically subsample or stride over time, they also reduce the effective sequence length, which lowers the computational cost for later recurrent processing.

On top of the convolutional stack, the model includes bidirectional recurrent layers, typically using gated units such as LSTMs or GRUs. These recurrent layers allow the network to integrate information over a longer time window than any single convolutional filter can see. Bidirectionality is important here because the task is offline transcription of pre-recorded speech rather than streaming recognition; the model is allowed to condition on both past and future frames when predicting the output sequence. After the recurrent block, a fully connected (feed-forward) projection layer maps each time step to a logit distribution over the output symbol set. In this thesis, the output symbols correspond directly to the normalized Japanese transcription units described in Section ??, such as characters or subword units.

The model is trained with the CTC loss. CTC introduces an additional special

“blank” symbol and defines an objective that marginalizes over all possible frame-level alignments between the acoustic frames and the target label sequence. This removes the need for frame-aligned supervision or pre-computed phone boundaries. Conceptually, the CRDNN–CTC model learns both what to say (which character sequence best describes the utterance) and when to say it (how that sequence aligns in time), without external alignment steps. This property makes CRDNN–CTC attractive in low- and medium-resource setups, and it is one reason it is selected as a representative non-transformer end-to-end baseline in this thesis.

3.7.2 Data Manifest and Supervision

Training the CRDNN–CTC model requires a manifest that links each utterance-level audio clip to its cleaned transcript. For every utterance in the train split (as defined in Section ??), the manifest records the absolute or relative path to the audio file, the duration of the clip, and the normalized reference transcript text. This transcript is exactly the same text that will later be used for scoring Character Error Rate (CER) and Word Error Rate (WER). The manifest may also include identifying information such as the talk or speaker label, which can be useful for diagnostic analysis and optional speaker-dependent normalization, but the core requirement is simply that each clip is paired with its target transcription.

A parallel manifest is created for the validation split. The validation manifest is used during training to monitor overfitting and to select checkpoints. A third manifest is created for the test split, but the test data is not used for training or early stopping. By keeping these manifests aligned with the splits defined earlier, we ensure that the CRDNN–CTC model is evaluated under the same speaker-independent and talk-independent conditions as the GMM–HMM system, and later as the Whisper system.

3.7.3 Feature Pipeline

The CRDNN–CTC model operates on log-Mel or similar spectrogram-derived features extracted from the standardized 16 kHz mono WAV audio described in Section ?. Each utterance is framed into short overlapping windows (for example, 25 ms frames with a 10 ms stride), transformed into the frequency domain, and pro-

jected onto a Mel-scaled filterbank. The log-Mel energies over time form a two-dimensional time–frequency representation. This representation is then normalized, typically through mean and variance normalization either per utterance or using global statistics computed over the training set.

Unlike MFCCs, which are further decorrelated using a discrete cosine transform and reduced to a small number of cepstral coefficients, log-Mel features preserve local spectral structure. This is helpful for the convolutional front end, which expects a 2D “image-like” input and learns filters that can detect salient acoustic patterns directly. The combination of convolutional layers and log-Mel inputs also makes it straightforward to apply spectrogram-level data augmentation such as time masking and frequency masking. During training, segments of the time–frequency plane may be randomly masked so that the model is forced to rely on broader contextual cues instead of memorizing narrow, local spectral details. This masking strategy improves robustness to mild channel variation or short dropouts without requiring artificially heavy noise injection.

In addition to masking, modest speed perturbation may be applied to the raw waveform before feature extraction. By slightly compressing or stretching the audio in time, the model is exposed to natural variations in speaking rate. This is particularly relevant for public talk data, where individual speakers may have different pacing styles. The goal is to increase generalization across speakers and recording conditions while keeping the augmented data realistic for the target domain.

3.7.4 Training Procedure

The CRDNN–CTC model is trained end to end using minibatch stochastic optimization. Each minibatch consists of multiple utterances drawn from the training manifest. Because utterances vary in length, batching typically uses padding and length-aware masking so that the loss is only computed over valid frames for each sequence. The optimizer (for example, Adam or a similar adaptive method) updates all model parameters jointly: convolutional front end, recurrent stack, and final projection layer. A learning rate schedule is used to gradually reduce the step size over time, which helps stabilize training once the model enters a lower-loss regime.

Early stopping and checkpoint selection are based on the validation split. After

some fixed number of optimization steps or epochs, the current model is evaluated on the validation manifest. The evaluation computes the CTC greedy transcription (described below) and measures CER on the validation references. The checkpoint that yields the best validation CER is kept as the final model for testing. This approach makes CER, rather than training loss alone, the main selection criterion, which aligns with how results are ultimately reported in Chapter 4.

One important practical detail is that CTC training does not require external forced alignments, which simplifies the pipeline compared to GMM–HMM training. There is no alternating loop of alignment and re-estimation. Instead, once the manifests and normalized transcripts are prepared, training can proceed directly. This property is valuable when assembling domain-specific datasets like the Japanese formal speech used in this thesis, because it reduces the amount of manual supervision and specialized linguistic resources required.

3.7.5 Decoding and Hypothesis Generation

At inference time, the trained CRDNN–CTC model produces, for each time step, a probability distribution over the output symbols plus the special CTC blank symbol. The simplest decoding strategy is greedy decoding: at each frame, select the most likely symbol, then collapse repeated symbols and remove blanks. This produces a raw character sequence for the utterance without requiring any external language model. Greedy decoding is fast and has low computational overhead, which is useful when measuring the Real-Time Factor (RTF) of the system.

A more accurate but slower alternative is beam search decoding with CTC. In a beam search, instead of keeping only the single most likely symbol at each time step, multiple partial hypotheses are maintained in parallel. These partial hypotheses are extended over time, and low-probability paths are pruned. Beam search can optionally incorporate an external character-level or subword-level language model, which biases the decoding toward sequences that are more plausible in well-formed Japanese. Such shallow fusion between the acoustic model (the CRDNN output probabilities) and the language model can reduce insertion/deletion noise and improve CER and WER, especially on longer utterances. Whether or not a language model is used, the decoding output is ultimately a sequence of Japanese characters or subword

units that is intended to match the style of the normalized reference transcripts.

In this thesis, decoding for evaluation on the test set is performed under controlled settings so that CER, WER, and RTF can be compared fairly across systems. The same test utterances used for GMM–HMM scoring are fed to the CRDNN–CTC model, and decoding is run in a consistent, documented configuration (for example, greedy versus beam). The wall-clock time required to decode the full test set is recorded so that RTF can later be computed in a comparable manner.

3.7.6 Post-Processing of Hypotheses

The raw output sequence from CTC decoding still requires light post-processing before it can be scored. First, CTC collapsing is applied: repeated characters that arise from the alignment structure of CTC are merged, and all blank symbols are removed. Second, the resulting character sequence is normalized so that it matches the same conventions used by the reference transcripts. This normalization includes applying the same punctuation policy, numeral formatting, and handling of formal expressions described in Section ???. The goal is that what the model outputs and what the reference contains differ only because of recognition errors, not because of mismatched formatting rules.

This step is important for fairness. If the CRDNN–CTC output preserved filler sounds or hesitations that were intentionally removed from the reference transcripts, the model would be penalized even when it correctly captured the spoken audio. By applying consistent normalization rules to the hypotheses, we ensure that CER and WER reflect genuine transcription quality rather than stylistic disagreements.

3.7.7 Scoring and Metrics

After post-processing, the CRDNN–CTC hypotheses for the held-out test set are scored using the same evaluation protocol as the GMM–HMM system. The primary metric is Character Error Rate (CER), computed by aligning the predicted and reference character sequences and counting substitutions, insertions, and deletions. CER is especially relevant for Japanese because it avoids ambiguities in word boundary definition. Word Error Rate (WER) is also reported for completeness. For WER, both the hypothesis and the reference are segmented into word-like units using the

same segmentation method that was used to train and score the GMM–HMM system’s language model. Although WER is less natural for Japanese than CER, it provides an additional point of comparison across model families.

In addition to CER and WER, Real-Time Factor (RTF) is measured by timing the decoding process on the test set. RTF is defined as the ratio between the total wall-clock decoding time and the total audio duration. This gives an estimate of how practical the system would be in real or near-real-time transcription scenarios. Because CRDNN–CTC decoding can be done greedily without an expensive search graph, it can often achieve relatively low RTF compared to heavier transformer-based models. On the other hand, adding beam search and an external language model can increase accuracy at the cost of higher RTF.

By evaluating CER, WER, and RTF on the same held-out speakers and the same test utterances used for the GMM–HMM baseline, this thesis is able to compare a traditional hybrid ASR pipeline against a modern end-to-end recurrent architecture under matched conditions. This comparison helps isolate which improvements in accuracy and latency come from architectural advances, which come from feature choices such as log-Mel versus MFCC, and which come from decoding strategies.

3.8 Model Family C: Whisper (Transformer Encoder–Decoder, Fine-Tuned)

This section describes the third model family evaluated in this thesis: a transformer-based encoder–decoder model derived from Whisper, fine-tuned on the Japanese formal speech data described in Section ???. Whisper differs fundamentally from both the GMM–HMM system in Section 3.6 and the CRDNN–CTC system in Section 3.7. Unlike the GMM–HMM pipeline, Whisper does not require an explicit pronunciation lexicon, external language model, or pre-built decoding graph. Unlike CRDNN–CTC, it does not rely on CTC loss or a collapse step with blanks; instead, Whisper generates text autoregressively, one token at a time, using a decoder that is conditioned on a continuous acoustic representation learned by a transformer encoder. In this sense, Whisper can be seen as a sequence-to-sequence model trained to perform speech recognition directly as conditional generation.

The motivation for including Whisper in this thesis is twofold. First, Whisper represents the current generation of large-scale, multilingual transformer ASR sys-

tems, pretrained on massive amounts of weakly supervised speech–text pairs. Second, by fine-tuning Whisper on the domain-specific, cleaned, formal Japanese lecture speech assembled in this work, we can measure how far such pretrained models can be adapted to narrow domains in terms of both accuracy and latency. The evaluation in later chapters therefore compares Whisper not only to a traditional ASR baseline (GMM–HMM) and a recurrent end-to-end baseline (CRDNN–CTC), but also to a high-capacity transformer model that arrives with strong prior knowledge of Japanese.

3.8.1 Model Overview and Motivation

Whisper consists of two main components: an encoder and a decoder, both implemented as transformer stacks. The encoder consumes a log-Mel spectrogram derived from the input waveform. The spectrogram is computed at a fixed sample rate and with a fixed short-time analysis configuration that Whisper expects from its original pretraining. The encoder processes this time–frequency representation and produces a sequence of high-level latent vectors that summarize the acoustic content of the utterance. These encoder outputs function as a learned representation of “what was said”, abstracted away from raw waveform details such as pitch, microphone color, or background artifacts.

The decoder then generates the transcription autoregressively, token by token, using cross-attention over the encoder outputs. At each decoding step, the model predicts the next subword token from Whisper’s multilingual vocabulary. This vocabulary is based on a tokenizer learned during large-scale pretraining and is shared across many languages, including Japanese. The decoder behaves similarly to a standard transformer language model that happens to be conditioned on the speech representation from the encoder. Because decoding is autoregressive, Whisper is naturally able to insert punctuation, spacing, and other textual conventions it has learned during pretraining.

From an ASR perspective, this architecture has several advantages. First, it does not require an explicit alignment between acoustic frames and text positions. The decoder implicitly learns alignment through attention, rather than through CTC-style monotonic constraints. Second, the output text is produced in its final form rather than as an intermediate symbol sequence that must later be post-processed.

This makes Whisper especially suitable for domains where stylistic output (for example punctuation and polite forms) matters, such as captioning or archival transcription of public speech in Japanese. Finally, because Whisper is pretrained on large multilingual corpora, it already has prior exposure to Japanese orthography, polite speech markers, and common discourse patterns. Fine-tuning can then specialize this broad ability to the narrower register studied in this thesis.

3.8.2 Dataset Formatting and Input Representation

Although Whisper comes pretrained, it still requires supervised fine-tuning data in a format that matches its expectations. The starting point for this data is the segmented, speaker-separated, 16 kHz mono audio prepared in Section ??, together with the cleaned and normalized transcripts described in Section ?. For each utterance in the training split, we create an entry that includes the absolute or relative file path to the audio clip, its duration, and the final reference transcript that will also be used during scoring. The transcript at this stage must follow a consistent style. For example, if the normalization policy removes explicit stage directions such as “[applause]” and regularizes numbers and punctuation to formal written Japanese, then the same policy is applied here so that Whisper is trained to output text in that style from the start.

Whisper expects audio to be resampled to its canonical sample rate and transformed into a log-Mel spectrogram with the same FFT parameters and hop sizes used during its original pretraining. To avoid mismatches, the fine-tuning pipeline does not invent a new feature extractor; instead, it reuses Whisper’s own front-end computation. In practice, this means that even though the dataset has already been standardized to 16 kHz WAV for compatibility with the other model families, Whisper may internally resample or reinterpret the audio according to its own specification before feeding it into the encoder. Keeping Whisper’s front end intact is important: if the spectrogram differs from what the model saw during pretraining, performance can degrade sharply.

The dataset is split into train, validation, and test using the same speaker-independent partitions introduced earlier. The validation portion is used to monitor fine-tuning progress and select the final checkpoint. The test portion is kept strictly

held out and is used only for reporting CER, WER, and Real-Time Factor in later chapters, ensuring a fair comparison with the other systems.

3.8.3 Fine-Tuning Configuration and Optimization

Fine-tuning Whisper on the in-domain Japanese speech involves updating some or all of the model’s parameters using supervised learning on the train split. In practical terms, each training sample consists of the input spectrogram from one utterance and the corresponding transcript tokens in Whisper’s subword vocabulary. The model is optimized to maximize the likelihood of generating the correct token sequence, conditioned on the audio. Because the decoder is autoregressive, this is equivalent to minimizing the cross-entropy between the predicted token distribution at each step and the ground truth token at that step.

There are several design choices in fine-tuning. One choice is whether to update all layers of the encoder and decoder or to freeze some parts of the network and only train a subset of parameters. Freezing most of the encoder and training only higher layers can reduce memory usage and stabilize convergence on smaller datasets, but may also cap ultimate performance. Another choice is the effective batch size, which is limited by GPU memory because both the encoder activations and the decoder’s autoregressive states must be stored for backpropagation. A learning rate schedule is typically applied so that the model takes relatively larger steps early in training and then gradually reduces the step size to refine accuracy.

During training, performance on the validation split is monitored at regular intervals. The model generates transcriptions for the validation utterances using the decoding strategy described in Section 3.8.4, and these hypotheses are scored against the cleaned reference text. Validation Character Error Rate (CER) is treated as the main early stopping signal. The checkpoint that achieves the best CER on the validation set is selected as the final model for evaluation on the held-out test set. This mirrors the procedure used for the CRDNN–CTC model in Section 3.7, ensuring that both neural systems are chosen according to transcription quality rather than raw training loss alone.

3.8.4 Inference and Decoding Strategy

At inference time, Whisper performs conditional text generation. The encoder first processes the log-Mel spectrogram of the input utterance and produces a sequence of latent acoustic embeddings. The decoder then generates the transcript token by token. Decoding can be done greedily (always selecting the most likely next token at each step) or using beam search (maintaining multiple candidate transcriptions in parallel and selecting the one with highest overall probability at the end). Greedy decoding is generally faster and is useful when measuring Real-Time Factor. Beam search typically improves accuracy, especially on longer or more formal utterances where punctuation and clause structure matter, but it also increases decoding cost.

Whisper includes additional decoding controls such as temperature settings, repetition penalties, and suppression of unwanted tokens. For example, since Whisper is multilingual and can also perform translation in some modes, it is important during fine-tuning and evaluation to force the model into “transcribe Japanese as Japanese” mode rather than “translate Japanese into another language.” This is done by constraining the decoding setup so that the output language is fixed to Japanese and translation modes are disabled. Similarly, when the target domain expects well-formed written Japanese with standard punctuation, decoding parameters can be chosen to allow natural punctuation rather than aggressively stripping it.

The output of decoding is a sequence of subword tokens from Whisper’s tokenizer. These tokens are then detokenized back into Japanese text. Because Whisper was pretrained on large-scale multilingual data, it tends to produce well-structured sentences directly, including punctuation and spacing conventions that resemble written text rather than raw disfluency. This behavior is desirable in the present work, where the reference transcripts are also normalized toward a polished, publishable style.

For evaluation, decoding is run on every utterance in the test split using a fixed configuration (for example, a specific beam size and temperature). Wall-clock decoding time is recorded for the full test set so that Real-Time Factor can be computed later. This procedure parallels the timing strategy for the GMM–HMM and CRDNN–CTC systems, enabling a fair comparison of latency.

3.8.5 Text Normalization and Style Consistency

Although Whisper often produces final-looking text, some light normalization is still applied before scoring. The goal is not to rewrite the model’s output, but to make sure that formatting decisions do not artificially inflate error rates. The same normalization policy used for the reference transcripts in Sections ?? and ?? is applied to Whisper’s hypotheses. For example, if the reference consistently writes numbers in a particular way, the hypothesis is converted to match that convention so that differences in numeral formatting are not counted as substitutions. Likewise, any non-speech tags or artifacts that Whisper may occasionally emit due to its pretraining (for example, language ID tokens or timestamp markers, depending on configuration) are removed if those elements were intentionally excluded from the reference transcripts.

This normalization step has the same purpose here as the post-processing step described for CRDNN–CTC in Section 3.7.6: to ensure that CER and WER reflect real recognition errors rather than stylistic mismatches. Because Whisper is capable of inserting punctuation and discourse markers that resemble written Japanese prose, the normalization also checks that this punctuation policy aligns with the reference. The goal of the thesis is to compare transcription quality, not to penalize minor stylistic punctuation choices that fall within the range of acceptable formal Japanese.

3.8.6 Scoring and Metrics

After normalization, the Whisper hypotheses for the held-out test set are evaluated using the same metrics applied to the other model families. The primary metric is Character Error Rate (CER). CER is computed by aligning the predicted and reference character sequences and counting substitutions, insertions, and deletions, then dividing by the number of reference characters. CER is particularly appropriate for Japanese because it does not require pre-defined whitespace boundaries. Word Error Rate (WER) is also reported for completeness. As with the GMM–HMM and CRDNN–CTC systems, WER is computed using a consistent segmentation procedure that defines word-like units in Japanese. WER is treated as a supporting metric, since its value depends more directly on the details of that segmentation.

In addition to CER and WER, Real-Time Factor (RTF) is measured for Whisper. RTF is defined as the ratio between total decoding time and total audio duration for the entire test set. Because Whisper is a transformer encoder–decoder model with autoregressive generation, it can be computationally heavier than a greedy-decoding CRDNN–CTC system, especially if beam search is enabled. Measuring RTF therefore provides a concrete sense of the latency trade-off: Whisper may deliver very strong accuracy after fine-tuning, but potentially at higher inference cost.

By evaluating CER, WER, and RTF on exactly the same held-out speakers and utterances used for the GMM–HMM baseline and the CRDNN–CTC model, this thesis is able to compare three distinct ASR paradigms under matched experimental conditions: a traditional hybrid system with an explicit pronunciation lexicon and language model, an end-to-end recurrent model trained with CTC, and a large pretrained transformer model fine-tuned for in-domain Japanese formal speech. The results in Chapter 4 quantify not only raw transcription accuracy, but also practical considerations such as inference speed and stylistic conformity to professional transcription norms.

3.9 Unified Evaluation Protocol

All models in this study—the GMM–HMM baseline (Section 3.6), the CRDNN–CTC model (Section 3.7), and the fine-tuned Whisper model (Section 3.8)—are evaluated with one protocol. The same held-out test set and the same reference transcripts are used for every system. Evaluation is performed only after model selection; no system is tuned on the test set.

3.9.1 Accuracy: CER and WER

Character Error Rate (CER) is the primary metric because it suits Japanese orthography. Given substitutions S , deletions D , insertions I , and reference length N_{ref} ,

$$\text{CER} = \frac{S + D + I}{N_{\text{ref}}}.$$

Word Error Rate (WER) is reported as a secondary metric. It is computed on a shared tokenization (“word-like” units) applied consistently to all systems, using the same

segmentation policy as the language model in the GMM–HMM pipeline. Before scoring, the same normalization rules (Sections ?? and ??) are applied to hypotheses and references to standardize punctuation, numerals, and markup.

3.9.2 Latency: Real-Time Factor

Latency is measured with Real-Time Factor (RTF), the ratio of total decoding time to total audio duration:

$$\text{RTF} = \frac{T_{\text{decode}}}{T_{\text{audio}}}.$$

$\text{RTF} < 1$ indicates faster-than-real-time processing. Timing is end-to-end on the same hardware: GMM–HMM includes feature extraction, likelihoods, and beam search; CRDNN–CTC includes features, neural inference, and greedy/beam decoding; Whisper includes spectrograms, encoder inference, and autoregressive decoding.

3.9.3 Consistency and Comparability

All results follow three rules: (1) identical test utterances with held-out speakers; (2) identical, normalized references; (3) identical scoring (CER on characters, WER on shared tokens, RTF as above). Under these conditions, differences reported in Chapter 4 reflect model architecture, features, and decoding strategy rather than data or scoring mismatches.

3.10 Challenges and Limitations

Challenges in the methodology include ensuring data quality during scraping, handling diverse speaking styles within formal speech, and managing computational resources for training large models like Whisper. Limitations include potential biases in the selected public talks, the representativeness of the dataset for all forms of formal Japanese speech, and the generalizability of results to other languages or dialects. The limitations of each model architecture, such as the GMM–HMM’s reliance on handcrafted features or Whisper’s dependence on large-scale pretraining, also affect the conclusions drawn from the experiments.

3.11 Ethical Considerations

Ethical considerations in this research include respecting copyright and usage rights when scraping public talks, ensuring that speaker consent is obtained where necessary, and being mindful of privacy concerns related to audio data. Additionally, the potential societal impact of deploying ASR systems, such as accessibility improvements versus risks of misrepresentation or bias in transcription, must be carefully weighed. The research adheres to ethical guidelines for data collection and model evaluation to mitigate these concerns.

3.12 Chapter Summary

This chapter has described the full experimental methodology used in this thesis, from raw data collection to evaluation. The process begins with assembling a domain-specific corpus of formal Japanese speech. Public talks, lecture-style presentations, and similar sources are scraped programmatically, and their audio and Japanese subtitles are harvested. The subtitles are cleaned to remove applause markers and other non-speech annotations, and the remaining text is normalized to match a professional, publishable style. The long-form audio is segmented into utterance-level clips aligned with timestamped transcript segments. All clips are standardized to a consistent technical format (16 kHz mono WAV), and each clip is paired with its cleaned transcript and assigned to a speaker-independent train, validation, or test split.

On top of this dataset, three different ASR model families are trained and evaluated. The first is a traditional Kaldi-style GMM–HMM system, which uses MFCC features with cepstral mean and variance normalization, an explicit pronunciation lexicon, and a decoding graph that integrates acoustic likelihoods with a language model. The second is a CRDNN–CTC model, an end-to-end neural recognizer with a convolutional front end, recurrent temporal modeling, and CTC loss, which learns alignment implicitly and decodes either greedily or with beam search. The third is a fine-tuned Whisper model, which is a transformer encoder–decoder architecture pretrained on multilingual speech and adapted here to the target domain of formal Japanese. Whisper performs autoregressive decoding directly into text-like output,

including punctuation and polite forms.

All three systems are evaluated on the same held-out speakers using the same reference transcripts. Character Error Rate (CER) is used as the primary metric, Word Error Rate (WER) is reported as a supporting metric, and Real-Time Factor (RTF) is measured to capture inference speed. The evaluation protocol enforces consistent normalization and scoring rules so that differences in CER, WER, and RTF can be traced back to meaningful differences in modeling approach, feature design, or decoding strategy, rather than to inconsistencies in preprocessing.

Finally, this chapter outlined how ablation studies are used to interpret the results. By contrasting MFCC-based and log-Mel-based front ends, testing augmentation versus no augmentation, varying decoding complexity, and examining the role of transcript normalization, the thesis aims to separate architectural gains from procedural gains. The next chapter presents the quantitative results of these experiments, including detailed CER, WER, and RTF measurements for each model family, as well as qualitative error analyses that highlight typical substitution patterns, honorific handling, and stylistic differences between raw hypotheses and the final cleaned transcripts.

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