Propiedades diferenciales exactas

$$\begin{split} & \left[\frac{\partial}{\partial y} \left(\frac{\partial f}{\partial x} \right)_y \right]_x = \left[\frac{\partial}{\partial x} \left(\frac{\partial f}{\partial y} \right)_x \right]_y \\ & \left(\frac{\partial f}{\partial y} \right)_x = \frac{1}{\left(\frac{\partial y}{\partial f} \right)_x} \\ & \left(\frac{\partial f}{\partial x} \right)_y \left(\frac{\partial x}{\partial y} \right)_f \left(\frac{dy}{df} \right)_x = -1 \end{split}$$

Ec. fundamentales - Relaciones de Maxwell

$$dU = TdS - Pdv \qquad \left(\frac{\partial T}{\partial v}\right)_S = -\left(\frac{\partial P}{\partial S}\right)_v$$

$$dH = TdS + vdP \qquad \left(\frac{\partial T}{\partial P}\right)_S = \left(\frac{\partial v}{\partial S}\right)_P$$

$$dF = -SdT - Pdv \qquad \left(\frac{\partial S}{\partial v}\right)_T = \left(\frac{\partial P}{\partial T}\right)_v$$

$$dG = -SdT + vdP \qquad \left(\frac{\partial S}{\partial P}\right)_T = -\left(\frac{\partial v}{\partial T}\right)_P$$

Definiciones termodinámicas

$$\begin{split} T &= \left(\frac{\partial U}{\partial S}\right)_v = \left(\frac{\partial H}{\partial S}\right)_P \\ &- P = \left(\frac{\partial U}{\partial v}\right)_S = \left(\frac{\partial F}{\partial v}\right)_T \\ v &= \left(\frac{\partial H}{\partial P}\right)_S = \left(\frac{\partial G}{\partial P}\right)_T \\ &- S = \left(\frac{\partial F}{\partial T}\right)_v = \left(\frac{\partial G}{\partial T}\right)_P \end{split}$$

Ec. diferenciales de H, U, S

$$dU = C_v dT + \left[T \left(\frac{\partial P}{\partial T} \right)_v - P \right] dv$$

$$dH = C_P dT + \left[v - T \left(\frac{\partial v}{\partial T} \right)_P \right] dP$$

$$dS = \frac{C_v}{T} dT + \left(\frac{\partial P}{\partial T} \right)_v dv$$

$$dS = \frac{C_P}{T} dT - \left(\frac{\partial v}{\partial T} \right)_P dP$$

Relaciones de C_v y C_P

$$\left(\frac{\partial C_P}{\partial P}\right)_T = -T \left(\frac{\partial^2 v}{\partial T^2}\right)_P
\left(\frac{\partial C_P}{\partial v}\right)_T = -T \left(\frac{\partial^2 v}{\partial T^2}\right)_P \left(\frac{\partial P}{\partial v}\right)_T
C_P - C_v = -T \left[\left(\frac{\partial v}{\partial T}\right)_P\right]^2 \left(\frac{\partial P}{\partial v}\right)_T$$

Coeficiente de expansión volumétrica, β

$$\beta = \frac{1}{v} \left(\frac{\partial v}{\partial T} \right)_P$$

Coeficiente de compresibilidad isotérmica, κ

$$\kappa = -\frac{1}{v} \left(\frac{\partial v}{\partial P} \right)_T$$

Coeficiente de Joule-Thompson

$$\mu = \left[T \left(\frac{\partial v}{\partial T} \right)_P - v \right] \frac{1}{C_P}$$

Ecuación Clapeyron

$$\left(\frac{dP}{dT}\right)^{\text{sat}} = \frac{\Delta S^{\alpha\beta}}{\Delta v^{\alpha\beta}}$$

Ecuación Clausius-Clapeyron

$$\left(\frac{d\ln P}{dT}\right)^{\text{sat}} = \frac{\Delta H^{lv}}{RT^2}$$

Propiedades de gases ideales

$$dU = C_v dT; dH = C_P dT$$

$$dS = C_v d \ln T + R d \ln v$$

$$dS = C_P d \ln T - R d \ln P$$

$$C_P - C_v = R; \mu = 0$$

$$\left(\frac{\partial C_P}{\partial P}\right)_T = 0; \left(\frac{\partial C_v}{\partial v}\right)_T = 0$$

Principio de estados correspondientes (PEC)

$$Z = \frac{Pv}{RT}$$

$$Z = Z^{0} + \omega Z^{1}$$

$$\omega = -\log_{10} (P_{r}^{\text{sat}})_{T=0.7} - 1$$

Propiedades residuales

$$\begin{split} &M^{\mathrm{R}}(T,P) = M(T,P) - M^{\mathrm{gi}}(T,P) \\ &H^{\mathrm{R}}\left(T,P\right) = \int_{0}^{P} \left[v - T\left(\frac{\partial v}{\partial T}\right)_{P}\right] dP \\ &S^{\mathrm{R}}\left(T,P\right) = -\int_{0}^{P} \left[\left(\frac{\partial v}{\partial T}\right)_{P} - \frac{R}{P}\right] dP \\ &H^{\mathrm{R}}\left(T,P\right) = -T^{2}R\int_{0}^{P} \left(\frac{\partial Z}{\partial T}\right)_{P} \frac{dP}{P} \\ &\frac{H^{\mathrm{R}}}{R\,T_{c}} = -T_{r}^{2}\int_{0}^{P_{r}} \left(\frac{\partial Z}{\partial T_{r}}\right)_{P_{r}} \frac{dP_{r}}{P_{r}} \end{split}$$

Pitzer/Lee-Kesler

$$\begin{split} \frac{H^{\mathrm{R}}}{R\,T_c} &= \frac{(H^{\mathrm{R}})^0}{R\,T_c} + \omega \frac{(H^{\mathrm{R}})^1}{R\,T_c} \\ \frac{S^{\mathrm{R}}}{R} &= \frac{(S^{\mathrm{R}})^0}{R} + \omega \frac{(S^{\mathrm{R}})^1}{R} \end{split}$$

Fugacidad, f

■ Componente gaseoso

$$f = P \exp\left(\frac{G^R(T, P)}{RT}\right)$$

■ Componente líquido

$$f = \phi^{\text{sat}} P^{\text{sat}} \exp \left[\frac{v^{\text{sat}} (P - P^{\text{sat}})}{RT} \right]$$

Coeficiente de fugacidad, ϕ

$$\ln \phi = \ln \left(\frac{f}{P}\right) = \int_{0}^{P} (Z - 1) \frac{dP}{P} = \frac{G^{R}}{RT}$$

Cálculo del Coeficiente de fugacidad

Propiedades residuales

$$\ln \phi = \frac{H^R}{RT} - \frac{S^R}{R}$$

■ Ecuación de El Virial truncada

$$\ln \phi = \frac{P_r}{T_r} \left(B^0 + \omega B^1 \right)$$

■ Pitzer/Lee-Kesler

$$\phi = (\phi^0)(\phi^1)^\omega$$

Ecuaciones de estado

■ Ecuación de El virial

$$Z = \frac{Pv}{RT} = 1 + \frac{B(T)}{v} + \frac{C(T)}{v^2} + \frac{D(T)}{v^3} + \cdots$$

$$Z = 1 + \frac{BP}{RT} = 1 + \left(\frac{BP_c}{RT_c}\right) \frac{P_r}{T_r}$$

$$\frac{BP_c}{RT_c} = B^0 + \omega B^1$$

$$B^0 = 0.083 - \frac{0.422}{T_r^{1.6}}$$

$$B^1 = 0.139 - \frac{0.172}{T_r^{4.2}}$$

$$\frac{H^R}{RT_c} = P_r \left[B^0 - T_r \frac{dB^0}{dT_r} + \omega \left(B^1 - T_r \frac{dB^1}{dT_r}\right)\right]$$

$$\frac{S^R}{R} = -P_r \left(\frac{dB^0}{dT_r} + \omega \frac{dB^1}{dT_r}\right)$$

$$\frac{dB^0}{dT_r} = \frac{0.675}{T_c^{2.6}}; \qquad \frac{dB^1}{dT_r} = \frac{0.722}{T_c^{5.2}}$$

■ Ecuación Soave-Redlich-Kwong

$$\begin{split} P &= \frac{RT}{v-b} - \frac{a}{v(v+b)} \\ a &= 0.42748 \, \frac{(RT_c)^2}{P_c} \alpha, \quad b = 0.08664 \, \frac{RT_c}{P_c} \\ \alpha &= \left[1 + \left(0.48 + 1.574\omega - 0.176\omega^2 \right) \left(1 - \sqrt{Tr} \right) \right]^2 \\ A &= 0.42748 \left(\frac{P_r}{T_r^2} \right) \alpha, \qquad B = 0.08664 \left(\frac{P_r}{T_r} \right) \\ Z^3 - Z^2 + (A - B - B^2)Z - AB &= 0 \\ H^R &= RT \left(Z - 1 \right) + \frac{T (da/dT) - a}{b} \ln \left(\frac{Z + B}{Z} \right) \\ S^R &= R \ln(Z - B) + \frac{(da/dT)}{b} \ln \left(\frac{Z + B}{Z} \right) \\ \frac{da}{dT} &= -0.4278 \frac{R^2 T_c}{P_c} \frac{\left(1 + \Omega \left(1 - \sqrt{T_r} \right) \right) \Omega}{\sqrt{T_r}} \end{split}$$

$$\ln \phi = Z - 1 - \ln(Z - B) - \frac{A}{B} \ln \left(1 + \frac{B}{Z} \right)$$

■ Ecuación Peng-Robinson

$$\begin{split} P &= \frac{RT}{v - b} - \frac{a}{v^2 + 2bv - b^2} \\ \alpha &= \left[1 + \left(0.37464 + 1.54226\omega - 0.26992\omega^2 \right) \left(1 - \sqrt{Tr} \right) \right]^2 \\ a &= 0.45724 \, \frac{(RT_c)^2}{P_c} \alpha \\ b &= 0.07780 \, \frac{RT_c}{P_c} \\ A &= 0.45724 \left(\frac{P_r}{T_r^2} \right) \alpha \qquad B = 0.07780 \left(\frac{P_r}{T_r} \right) \\ Z^3 + (B - 1)Z^2 + (A - 2B - 3B^2)Z - AB + B^2 + B^3 = 0 \\ H^R &= RT \left(Z - 1 \right) + \frac{T(da/dT) - a}{2\sqrt{2}b} \ln \left[\frac{\left(1 + \sqrt{2} \right)B + Z}{\left(1 - \sqrt{2} \right)B + Z} \right] \\ S^R &= R \ln(Z - B) + \frac{(da/dT)}{2\sqrt{2}b} \ln \left[\frac{\left(1 + \sqrt{2} \right)B + Z}{\left(1 - \sqrt{2} \right)B + Z} \right] \\ \frac{da}{dT} &= -\frac{a}{T} \left(0.37464 + 1.54226\omega - 0.26992\omega^2 \right) \sqrt{\frac{T_r}{\alpha}} \\ \ln \phi &= Z - 1 - \ln(Z - B) - \frac{A}{2\sqrt{2}B} \ln \left(\frac{Z + \left(1 + \sqrt{2} \right)B}{Z + \left(1 - \sqrt{2} \right)B} \right) \end{split}$$

Ecuación de Rackett

$$v^{\text{sat}} = v_c Z_c^{(1-T_r)^{0.2857}}$$

Resolvente de Cardano

$$z^3 + az^2 + bz + c = 0$$

 \blacksquare Se calcula los parámetros Q y R

$$Q = \frac{a^2 - 3b}{9}; \quad R = \frac{2a^3 - 9ab + 27c}{54}$$

• Si $R^2 < Q^3$

$$z_1 = -2\sqrt{Q}\cos\left(\frac{\theta}{3}\right) - \frac{a}{3}$$

$$z_2 = -2\sqrt{Q}\cos\left(\frac{\theta + 2\pi}{3}\right) - \frac{a}{3}$$

$$z_3 = -2\sqrt{Q}\cos\left(\frac{\theta - 2\pi}{3}\right) - \frac{a}{3}$$

$$\theta \equiv \arccos\left(\frac{R}{\sqrt{Q^3}}\right)$$

Si
$$R^2 > Q^3$$

$$A = -\operatorname{sign}(R) \left(|R| + \sqrt{R^2 - Q^3} \right)^{1/3}$$

$$B = \begin{cases} Q/A & \text{Si } A \neq 0 \\ 0 & \text{Si } A = 0 \end{cases}$$

$$z_1 = (A+B) - \frac{a}{2}$$

Sistema multicomponente Para cualquier propiedad termodinámica nM = f(T, P, n):

$$d\left(nM\right) = \left(\frac{\partial\left(nM\right)}{\partial T}\right)_{P,n} dT + \left(\frac{\partial\left(nM\right)}{\partial P}\right)_{T,n} dP + \sum_{i=1}^{\mathcal{C}} \overline{M}_{i} dn_{i}$$

Potencial químico

$$\mu_{i} = \left(\frac{\partial \left(nG\right)}{\partial n_{i}}\right)_{T,P,n_{j \neq i}}$$

Propiedad molar parcial

$$\overline{M}_i = \left(\frac{\partial (nM)}{\partial n_i}\right)_{T,P,n_{j\neq i}}$$

Teorema de Euler

$$M = \sum_{i} x_i \overline{M}_i$$

Ecuación Gibbs-Duhem

$$\left(\frac{\partial M}{\partial P}\right)_{T,x} dP + \left(\frac{\partial M}{\partial T}\right)_{P,x} dT - \sum_{i} x_{i} d\overline{M}_{i} = 0$$

Evaluación de prop. molar parcial

• Si $nM = f(T, P, n_1, \cdots, n_{\mathcal{C}})$

$$\overline{M}_i = \left(\frac{\partial (nM)}{\partial n_i}\right)_{T,P,n_{j\neq i}}$$

• Si $M = f(T, P, x_1, x_{i-1}, x_{i+1}, \dots, x_{\mathcal{C}})$

$$\overline{M}_i = M - \sum_{\substack{j \neq i \\ j-1}} x_j \left(\frac{\partial M}{\partial x_j} \right)_{\substack{T, P, x_l \\ l \neq i, \ l \neq j}}$$

Relaciones entre prop. molar parcial

$$\begin{split} d\overline{U}_i &= T d\overline{S}_i - P d\overline{v}_i \\ d\overline{H}_i &= T d\overline{S}_i + \overline{v}_i dP \\ d\overline{F}_i &= -\overline{S}_i dT - P d\overline{v}_i \end{split}$$

$$d\overline{G}_{i} = -\overline{S}_{i}dT + \overline{v}_{i}dP$$

Propiedad de cambio de mezclado, ΔM_m

$$\Delta M_m = M - \sum x_i M_i$$

Mezclador adiabático

$$\frac{H_a - H_c}{H_c - H_b} = \frac{x_{1,a} - x_{1,c}}{x_{1,c} - x_{1,b}} = \frac{n_b}{n_a}$$

Mezclas de gases ideales

$$\begin{split} \overline{M}_i^{\mathrm{gi}}\left(T,P\right) &= M_i^{\mathrm{gi}}\left(T,p_i\right) \\ \overline{U}_i^{\mathrm{gi}}(T,y_i) &= U_i^{\mathrm{gi}}(T) \\ \overline{H}_i^{\mathrm{gi}}(T,y_i) &= H_i^{\mathrm{gi}}(T) \\ \overline{v}_i^{\mathrm{gi}}(T,P,y_i) &= v_i^{\mathrm{gi}}(T,P) \\ \overline{S}_i^{\mathrm{gi}}(T,P,y_i) &= S_i^{\mathrm{gi}}(T,P) - R \ln y_i \\ \overline{G}_i^{\mathrm{gi}}(T,P,y_i) &= G_i^{\mathrm{gi}}(T,P) + R T \ln y_i \end{split}$$

Reglas de mezclado

• Ecuación de El virial (truncada)

$$Z = 1 + \frac{B P_c}{R T_c} \frac{P_r}{T_r}$$
$$B = \sum_{i} \sum_{j} y_i y_j B_{ij}$$

con B_{ii} y B_{jj} son los compuestos puros

$$\frac{B_{ii}P_{ci}}{RT_{ci}} = B^0 + \omega_i B^1 \begin{cases} B^0 = 0.083 - \frac{0.422}{T_r^{1.6}} \\ B^1 = 0.139 - \frac{0.172}{T_r^{4.2}} \end{cases}$$

Con respecto a B_{ij} ;

$$\frac{B_{ij}P_{cij}}{RT_{cij}} = B^0 + \omega_{ij}B^1 \quad \text{con} \quad T_r = \frac{T}{T_{cij}}$$

$$\omega_{ij} = \frac{\omega_i + \omega_j}{2}$$

$$T_{cij} = (T_{ci}T_{cj})^{1/2}(1 - k_{ij}), \quad P_{cij} = \frac{Z_{cij} R T_{cij}}{v_{cij}}$$

$$Z_{cij} = \frac{Z_{ci} + Z_{cj}}{2}$$

$$v_{cij} = \left(\frac{v_{ci}^{1/3} + v_{cj}^{1/3}}{2}\right)^3$$

■ Ecuaciones Peng-Robinson.

$$\begin{split} Z_{\text{mix}}^{3} + p Z_{\text{mix}}^{2} + q Z_{\text{mix}} + r &= 0 \\ p &= B_{\text{mix}} - 1 \\ q &= A_{\text{mix}} - 2 B_{\text{mix}} - 3 B_{\text{mix}}^{2} \\ r &= -A_{\text{mix}} B_{\text{mix}} + B_{\text{mix}}^{2} + B_{\text{mix}}^{3} \\ A_{\text{mix}} &= \sum_{i} \sum_{j} x_{i} x_{j} A_{ij} \\ A_{ij} &= (1 - k_{ij}) \sqrt{A_{i} A_{j}} \\ B_{\text{mix}} &= \sum_{i} x_{i} B_{i} \\ \Omega_{\text{mix}} &= -\frac{1}{2} \sum_{i=1}^{k} \sum_{j=1}^{k} x_{i} x_{j} A_{ij} \left(\Gamma_{i} + \Gamma_{j} \right) - A_{\text{mix}} \\ \Gamma_{i} &= \left(0.37464 + 1.54226 \, \omega_{i} - 0.26992 \, \omega_{i}^{2} \right) \sqrt{\frac{T_{r_{i}}}{\alpha_{i}}} \\ \Theta_{\text{mix}} &= \Omega_{\text{mix}} + A_{\text{mix}} \end{split}$$

$$\frac{H^R(T,P)}{RT} = Z_{\text{mix}} - 1 + \cdots$$

$$\cdots + \frac{\Omega_{\text{mix}}}{\sqrt{8}B_{\text{mix}}} \ln \left[\frac{Z_{\text{mix}} + (1 + \sqrt{2}) B_{\text{mix}}}{Z_{\text{mix}} + (1 - \sqrt{2}) B_{\text{mix}}} \right]$$

$$\frac{S^R(T,P)}{R} = \ln\left(Z_{\text{mix}} - B_{\text{mix}}\right) + \cdots$$

$$\cdots + \frac{\Theta_{\text{mix}}}{\sqrt{8}B_{\text{mix}}} \ln \left[\frac{Z_{\text{mix}} + (1 + \sqrt{2}) B_{\text{mix}}}{Z_{\text{mix}} + (1 - \sqrt{2}) B_{\text{mix}}} \right]$$

Principio de los estados correspondientes.

$$\begin{split} Z &= \frac{PV}{RT} = Z\left(T_r, P_r, \omega\right) \\ T_{psr} &= \frac{T}{T_{psc}} \qquad P_{psr} = \frac{P}{P_{psc}} \\ T_{psc} &= \sum_i y_i T_{c,i} \qquad P_{psc} = \sum_i y_i P_{c,i} \end{split}$$

Coeficiente de fugacidad parcial, $\hat{\phi}_i$

$$\hat{\phi}_i = \left(\frac{\hat{f}_i}{\hat{f}_i^{gi}}\right) = \left(\frac{\hat{f}_i}{y_i P}\right)$$

$$\lim_{P \to 0} \hat{f}_i = y_i P; \quad \lim_{P \to 0} \hat{\phi}_i = 1$$

$$\ln\left(\frac{\hat{f}_i}{\hat{f}^{gi}}\right) = \frac{\overline{G}_i^R}{RT} = \frac{1}{RT} \int_0^P \overline{v}_i^R dP$$

Cálculo de coeficiente de fugacidad parcial

■ Ecuación El Virial (truncada)

$$\ln \hat{\phi}_k = \frac{P}{RT} \left[B_{kk} + \frac{1}{2} \sum_i \sum_j y_i y_j (2\delta_{ik} - \delta_{ij}) \right]$$
$$\delta_{ik} \equiv 2B_{ik} - B_{ii} - B_{kk}, \quad \delta_{ij} \equiv 2B_{ij} - B_{ii} - B_{jj}$$
$$\delta_{ii} = 0, \delta_{kk} = 0, \quad \delta_{ki} = \delta_{ik}$$

■ EDE Peng-Robinson

$$\ln \hat{\phi}_i = \frac{B_i}{B_{\text{mix}}} (Z_{\text{mix}} - 1) - \ln(Z_{\text{mix}} - B_{\text{mix}}) - \cdots$$

$$\cdots - \frac{C_i}{2\sqrt{2}} \ln \left[\frac{Z_{\text{mix}} + (\sqrt{2} + 1) B_{\text{mix}}}{Z_{\text{mix}} - (\sqrt{2} - 1) B_{\text{mix}}} \right]$$

$$C_i = \frac{A_{\text{mix}}}{B_{\text{mix}}} \left(\frac{2}{A_{\text{mix}}} \sum_{j=1} y_j A_{ij} - \frac{B_i}{B_{\text{mix}}} \right)$$

Soluciones líquidas ideales

Generales

$$\begin{split} G^{\mathrm{id}} &= \sum x_i \overline{G}_i^{\mathrm{id}} = \sum_i x_i G_i + RT \sum_i x_i \ln x_i \\ S^{\mathrm{id}} &= \sum x_i \overline{S}_i^{\mathrm{id}} = \sum_i x_i S_i - R \sum_i x_i \ln x_i \\ V^{\mathrm{id}} &= \sum x_i \overline{V}_i^{\mathrm{id}} = \sum x_i V_i \\ H^{\mathrm{id}} &= \sum x_i \overline{H}_i^{\mathrm{id}} = \sum x_i H_i \end{split}$$

■ Ley de Lewis-Randall

$$\hat{f}_i^{\text{id}} = f_i x_i$$

■ Ley de Henry

$$\hat{f}_i^{\text{id}} = \mathcal{H}_i \, x_i = x_i \, f_i^{\infty}$$

Soluciones líquidas no ideales

 \blacksquare Coeficiente de actividad, γ_i

$$\begin{split} \gamma_i &= \frac{\hat{f_i}}{f_i x_i} (\text{Lewis/Randall}) \\ \ln \gamma_i &= \frac{\overline{G}_i^{\text{E}}}{RT} \end{split}$$

Propiedad de Exceso

$$\begin{split} M^{\mathrm{E}} &\equiv M - M^{\mathrm{id}} \\ d\left(\frac{nG^{\mathrm{E}}}{RT}\right) &= \frac{(nV)^{\mathrm{E}}}{RT} dP - \frac{(nH)^{\mathrm{E}}}{RT^{2}} dT + \sum_{i=1}^{\mathcal{C}} \ln \gamma_{i} dn_{i} \\ \left(\frac{\partial \ln \gamma_{i}}{\partial P}\right)_{T, \vec{x}} &= \frac{\overline{v}_{i}^{\mathrm{E}}}{RT} \\ \left(\frac{\partial \ln \gamma_{i}}{\partial T}\right)_{P, \vec{x}} &= -\frac{\overline{H}_{i}^{\mathrm{E}}}{RT^{2}} \\ \sum_{i=1}^{\mathcal{C}} x_{i} d \ln \gamma_{i} &= 0 \\ \frac{G^{\mathrm{E}}}{RT} &= \sum_{i=1}^{n} x_{i} \ln \gamma_{i} \\ v^{\mathrm{E}} &= v - v^{\mathrm{id}} &= \sum_{i=1}^{n} x_{i} \overline{v}_{i} - \sum_{i=1}^{n} x_{i} v_{i} = \Delta v_{\mathrm{m}} \\ H^{\mathrm{E}} &= H - H^{\mathrm{id}} &= \sum_{i=1}^{n} x_{i} \overline{H}_{i} - \sum_{i=1}^{n} x_{i} H_{i} = \Delta H_{\mathrm{m}} \end{split}$$

Test de consistencia termodinámica

$$\begin{split} &\int_{x_1=0}^{x_1=1} \ln \left(\frac{\gamma_1}{\gamma_2}\right) dx_1 = 0 \\ &\frac{d \ln \gamma_2}{dx_1} = -\frac{x_1}{x_2} \frac{d \ln \gamma_1}{dx_1} \\ &\lim_{x_1 \to 0} \left(\ln \frac{\gamma_1}{\gamma_2}\right) = \gamma_1^\infty \Rightarrow \lim_{x_1 \to 0} \frac{G^{\mathrm{E}}}{x_1 x_2 R T} = \gamma_1^\infty \\ &\lim_{x_1 \to 1} \left(\ln \frac{\gamma_1}{\gamma_2}\right) = \gamma_2^\infty \Rightarrow \lim_{x_1 \to 1} \frac{G^{\mathrm{E}}}{x_1 x_2 R T} = \gamma_2^\infty \end{split}$$

Modelos de coeficientes de actividad

■ Margules de 2 constantes

$$\frac{G^{E}}{RT} = x_{1}x_{2} [A + B (x_{1} - x_{2})]$$

$$\ln \gamma_{1} = x_{2}^{2} (A + 3B - 4Bx_{2})$$

$$\ln \gamma_{2} = x_{1}^{2} (A - 3B + 4Bx_{1})$$

$$\ln \gamma_{1}^{\infty} = A - B$$

$$\ln \gamma_{2}^{\infty} = A + B$$

■ Modelo de van Laar

$$\frac{G^{\mathcal{E}}}{x_1 x_2 R T} = \frac{AB}{A x_1 + B x_2}$$

$$\ln \gamma_1 = A \left(1 + \frac{A x_1}{B x_2} \right)^{-2}$$

$$\ln \gamma_2 = B \left(1 + \frac{B x_2}{A x_1} \right)^{-2}$$

$$x_1 = 0 \qquad \ln \gamma_1^{\infty} = A$$

$$x_1 = 1 \qquad \ln \gamma_2^{\infty} = B$$

■ Modelo de Wilson

$$\begin{split} &\frac{G^{\mathrm{E}}}{RT} = -x_1 \ln \left(x_1 + \Lambda_{12} x_2 \right) - x_2 \ln \left(\Lambda_{21} x_1 + x_2 \right) \\ &\ln \gamma_1 = -\ln \left(x_1 + \Lambda_{12} x_2 \right) + \beta x_2 \\ &\ln \gamma_2 = -\ln \left(x_2 + \Lambda_{21} x_1 \right) - \beta x_1 \\ &\beta \equiv \left(\frac{\Lambda_{12}}{x_1 + \Lambda_{12} x_2} - \frac{\Lambda_{21}}{\Lambda_{21} x_1 + x_2} \right) \\ &\Lambda_{12} = \frac{V_2}{V_1} \exp \left(-\frac{a_{12}}{RT} \right) \\ &\Lambda_{21} = \frac{V_1}{V_2} \exp \left(-\frac{a_{21}}{RT} \right) \\ &\ln \gamma_1^{\infty} = -\ln \Lambda_{12} + (1 - \Lambda_{21}) \\ &\ln \gamma_2^{\infty} = -\ln \Lambda_{21} + (1 - \Lambda_{12}) \end{split}$$

■ Modelo de NRTL

$$\begin{split} &\frac{G^{\mathrm{E}}}{RT} = x_1 x_2 \left[\frac{\tau_{21} G_{21}}{x_1 + x_2 G_{21}} + \frac{\tau_{12} G_{12}}{x_2 + x_1 G_{12}} \right] \\ &\ln \gamma_1 = x_2^2 \left[\tau_{21} \left(\frac{G_{21}}{x_1 + x_2 G_{21}} \right)^2 + \frac{\tau_{12} G_{12}}{\left(x_2 + x_1 G_{12} \right)^2} \right] \\ &\ln \gamma_2 = x_1^2 \left[\tau_{12} \left(\frac{G_{12}}{x_2 + x_1 G_{12}} \right)^2 + \frac{\tau_{21} G_{21}}{\left(x_1 + x_2 G_{21} \right)^2} \right] \\ &\tau_{12} = \frac{b_{12}}{RT} \qquad \tau_{21} = \frac{b_{21}}{RT} \\ &G_{12} = \exp\left(-\alpha \, \tau_{12} \right) \qquad G_{21} = \exp\left(-\alpha \, \tau_{21} \right) \\ &\ln \gamma_1^\infty = \tau_{21} + \tau_{12} \exp\left(-\alpha \, \tau_{12} \right) \\ &\ln \gamma_2^\infty = \tau_{12} + \tau_{21} \exp\left(-\alpha \, \tau_{21} \right) \end{split}$$

Criterio de Equilibrio fásico

$$\begin{split} \hat{f}_i^\alpha &= \hat{f}_i^\beta = \dots = \hat{f}_i^\pi \quad (i = 1, 2, \dots N) \\ T^\alpha &= T^\beta = T_i^{(j)} = \dots = T^\pi \\ P^\alpha &= P^\beta = P_:^{(j)} = \dots = P^\pi \end{split}$$

Parámetros básicos de ELV

■ Factor de vaporización

$$\psi = \frac{V}{F}$$

■ Constante de reparto.

$$K_i = \frac{y_i}{x_i}$$

■ Volatilidad relativa

$$\alpha_{12} = \frac{y_1/x_1}{y_2/x_2}$$

Ecuación general de equilibrio

$$y_i \,\hat{\phi}_i \, P = x_i \, \gamma_i \, \phi_i^{\text{sat}} P_i^{\text{sat}} \exp \left[\frac{V_i^{\text{sat}} (P - P_i^{\text{sat}})}{RT} \right]$$

Extensión a multicomponentes

Modelo	$\ln \gamma_i$	parámetros requeridos
Wilson	$1 - \ln \left[\sum_{j=1}^{n} \Lambda_{ij} x_j \right] - \sum_{k=1}^{n} \left[\frac{\Lambda_{ki} x_k}{\sum_{j=1}^{n} \Lambda_{kj} x_j} \right]$	$\Lambda_{ij} = \frac{V_j}{V_i} \exp\left(\frac{-a_{ij}}{RT}\right)$
NRTL	$\frac{\sum_{j=1}^{n} \tau_{ji} G_{ji} x_{j}}{\sum_{k=1}^{n} G_{ki} x_{k}} + \sum_{j=1}^{n} \left[\frac{G_{ij} x_{j}}{\sum_{k=1}^{n} G_{kj} x_{k}} \right] \left[\tau_{ij} - \frac{\sum_{m=1}^{n} \tau_{mj} G_{mj} x_{m}}{\sum_{k=1}^{n} G_{kj} x_{k}} \right]$	$\tau_{ji} = \frac{g_{ji} - g_{ii}}{RT}$ $G_{ji} = \exp(-\alpha \tau_{ij})$

Cálculo de evaporación instantánea

Método de Rachford-Rice (Caso general)

$$\begin{split} y_i &= \frac{z_i \, K_i}{1 + \psi(K_i - 1)} \\ x_i &= \frac{z_i}{1 + \psi(K_i - 1)} \\ \sum_i \frac{z_i \, (K_i - 1)}{1 + \psi(K_i - 1)} &= 0 \\ \psi \, H_V + (1 - \psi) \, H_L - H_F - q &= 0 \end{split}$$

Método de Newton-Raphson

Aplicación a ELV conociendo T, P, z_i

■ Una ecuación

$$f(\psi) = \sum_{i=1}^{k} \frac{z_i (K_i - 1)}{\psi (K_i - 1) + 1} = 0$$

$$\psi_{n} = \psi_{n-1} + \frac{f(\psi_{n-1})}{f'(\psi_{n-1})} \quad n > 0$$

$$\psi_{n} = \psi_{n-1} + \frac{\sum_{i=1}^{k} \frac{z_{i} (K_{i} - 1)}{\psi_{n-1} (K_{i} - 1) + 1}}{\sum_{i=1}^{k} \frac{z_{i} (K_{i} - 1)^{2}}{\left[1 + \psi_{n-1} (K_{i} - 1)\right]^{2}}} \quad n > 0$$

Sistema de ecuaciones.
 Suponiendo sistema de dos ecuaciones

$$f_{1}(x,y) = 0$$

$$f_{2}(x,y) = 0$$

$$\begin{bmatrix} \frac{\partial f_{1}}{\partial x} & \frac{\partial f_{1}}{\partial y} \\ \frac{\partial f_{2}}{\partial x} & \frac{\partial f_{2}}{\partial y} \end{bmatrix} \cdot \begin{bmatrix} \Delta_{1} \\ \Delta_{2} \end{bmatrix} = -\begin{bmatrix} f_{1} \\ f_{2} \end{bmatrix}$$

$$\mathbf{Y} = -\mathbf{J}^{-1} \cdot \mathbf{F}$$

$$\Delta_{1} = x^{(k)} - x^{(k-1)}$$

$$\Delta_{2} = y^{(k)} - y^{(k-1)}$$

Relaciones para estimar valores semillas

$$T = \sum x_i T_i^{\text{sat}}$$

$$P = \sum x_i P_i^{\text{sat}}$$

$$K_i = \frac{P_i^{\text{sat}}}{P}$$

Coordenada de reacción, ξ

$$d\xi = \frac{dn_i}{\nu_i}$$

 $\xi = \frac{1}{\nu_i} (n_i - n_{i_0}) \equiv n_i = n_{i_0} + \nu_i \xi$

 ν_i : Coeficiente estequiométrico

Para UNA reacción gaseosa

$$n = n_0 + \xi \nu$$

$$y_i = \frac{n_i}{n} = \frac{n_{i_0} + \nu_i \xi}{n_0 + \nu \xi}$$

$$X_i = \frac{-\nu_i \xi}{n_{i_0}} \quad \text{con} \quad 0 \leqslant \alpha \leqslant 1$$

 X_i : conversión fraccional.

Reacciones simultáneas

$$\begin{split} \nu_{j} &= \sum_{i} \nu_{i,j} \\ n &= n_{0} + \sum_{j} \nu_{j} \; \xi_{j} \\ y_{i} &= \frac{n_{i_{0}} + \sum_{j} \nu_{i,j} \; \xi_{j}}{n_{0} + \sum_{i} \nu_{j} \; \xi_{j}} \quad (i = 1, 2, \cdots N) \end{split}$$

Actividad, a

$$a_i = \frac{\hat{f}_i}{f_i^0}$$

Criterio de equilibrio

$$d(nG) = (nV)dP - (nS)dT + \sum_{i} \mu_{i} \nu_{i} d\xi = 0$$

$$\left[\frac{d(nG)}{d\xi}\right]_{T,P} = \sum_{i}^{C} \mu_{i} \nu_{i} = 0$$

Constante de equilibrio químico, K

$$\Delta G^{\circ}(T_o) = \sum_{i}^{\mathcal{C}} \nu_i \Delta G^{\circ}_{f,i}(T_o)$$
$$K = \prod_{i} \left(\frac{\hat{f}_i}{f_i^{\circ}}\right)^{\nu_i} = \exp\left(\frac{-\Delta G^{\circ}}{RT}\right)$$

Efecto de T. Ecuación de van't Hoff

$$\begin{split} &\frac{\Delta H_r^\circ(T)}{RT^2} = \frac{d \ln K(T)}{dT} \\ &\Delta H_r^\circ(T^\circ) = \sum_i^{\mathcal{C}} \nu_i \Delta H_{f,i}^\circ(T^\circ) \\ &\Delta H_r^\circ(T) = \Delta H_r^\circ(T^\circ) + \int_{T^\circ}^T \Delta C_p^\circ(t) \, dt \\ &\Delta C_p^\circ = \sum \nu_i C_{p_i}^\circ \end{split}$$

Cálculo de ΔG_r° a cualquier T

$$\Delta H_r^{\circ}(T) = \Delta H_r^{\circ}(T_0) + \int_{T_0}^T \Delta C_p^{\circ} dT$$
$$\Delta S_r^{\circ}(T) = \Delta S_r^{\circ}(T_0) + \int_{T_0}^T \Delta C_p^{\circ} \frac{dT}{T}$$
$$\Delta G_r^{\circ}(T) = \Delta H_r^{\circ}(T) - T \Delta S_r^{\circ}(T)$$

Efecto de composición sobre *K* Fase gaseosa

$$K = \prod_{i} (y_i \, \hat{\phi}_i)^{\nu_i} \left(\frac{P}{P^{\circ}}\right)^{\nu}$$

Fase líquida

$$K = \prod_{i} (\gamma_i x_i)^{\nu_i} \exp \left[\frac{(P - P^{\circ})}{RT} \sum_{i} (V_i \nu_i) \right]$$

Balance de energía en sistema reactivo

$$\dot{Q} = \sum_{i} n_i^e \int_{T^e}^{T_0} Cp_i^{\circ} dT + \sum_{i} n_i^s \int_{T_0}^{T^s} Cp_i^{\circ} dT + \cdots$$
$$\cdots + \sum_{j}^{N} \xi_j \Delta H_j^{\circ}(T_0)$$