
Quotation

Item	QTY	Price (USD)	Amount (USD)	Remark
Diesels Heating furnace	1 set	22,900	22,900	
Rolling mill line	1 set	98,000	98,000	
<u>Total amount</u>	<u>USD120,900</u>			

Terms of delivery: EXW China

Payment by T/T : 30% down payment and 70% paid before delivery.

Delivery time: Within 90days after received 30% down payment.

Packing: Negotiable Warranty: 1 Year

Validity: The quotation will be valid for 15 days.

After-sales Service Provided:Free spare parts, installation guide, commissioning and training, field maintenance and repair service, video technical support, online support.

Erection instruction charges: We will send 3-4 engineers to instruct erection and commissioning of this furnace, which charges is USD150.00 per day per man. The round-trip flight ticket, oversea travelling and accommodation will be on the Buy's account.

Seller's scope of responsibilities

1.In accordance to the Buyer's on-site condition, the Seller shall design the complete furnace layout, both in plan view and elevation, and civil

works; and supply the required drawings.

2.The Seller shall design, manufacture and supervise instruction and run of the complete equipment supplied by the Seller.

3.The Seller shall supply the data and technical specification of the utilities requirement (water, gases, and electricity) to the Buyer.

4.The Seller shall supply the Buyer with the Technical Information/Instruction book on the furnace, and Operation/Maintenance Manual in English.

Buyer's scope of responsibilities

1.Buyer shall supply the Seller with all data/information required for the design of the melting furnace.

2.Buyer shall be responsible for the construction and completion of the melting furnace foundation before the installation, including the supply of the foundation bolts.

3.Buyer shall be responsible for the supply of lining materials, hydraulic oil and installation accessories.

4.Buyer shall run the piping for water, electricity to the connecting points of the furnace as designated by the Seller.

5.Buyer shall be responsible in providing Seller's technical personnel with round-trip flight ticket, food, lodging and transport as well as insurance (including medical and human safety) while working in the buyer's factory.

IV Rolling part



Making wire from 40mm to 5.5mm





1. Supply range

Item	Specification & technical parameters	Qty&Usage	Remark
A.Rough Rolling Mill			

Motor	470kw, AC 380V, 50Hz	1 pc Slip ring motor for load start	
Electric cabinet	YQ6-1	1 set	
Reducer		1 pc	
Flywheel	ZG35 Material: cast steel	1 pec	
Gearbox	Material A3	1 pec	

Rolling mill housing	Model: A=250 Material: cast steel	5 pcs The main steel rolling equipment, the three- high rolling mill, the billet shuttles back and forth between the upper and lower rolls to gradually reduce the diameter of the rolled piece.	
Roller	Material: 1.Alloy steel (For first rolling mill) 2.Medium nickel roll (For intermediate mill) 3.High nickel infinite chilled roll (For end mill)	8 pcs 1. Alloy steel has strong toughness, wear resistance and heat cracking resistance. 2.Toughness and strength are more balanced.	

		3.It has high strength, wear resistance and smooth surface	
Connecting shaft	Material: cast steel	8 pcs Including compression bolts and balancing devices.	
B. Middle and Finish Mill			
250 rolling mill Including 130KW motor 1 set , compound reduction box 1 set, connecting shaft 1 set, rolling mill 1 set and control cabinet 6 sets.		1set	



Technological Process



Our experience concept:

**Service innovation seek development,
create value and enjoy win-win.**