SKID LOADER 3310/3410

Form No. 903464 Replaces 903365

SL3310 GASOLINE SL3410 DIESEL



SERVICE PARTS MANUAL

Mr. Dealer:

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model number and serial number for this unit are on a decal located inside the Right Chassis Riser, between the Lift Arm and Lift Cylinder.

"Right" and "Left" are determined from a position sitting on the Seat and facing forward. From this position, the Propulsion Control T-bar is on the "left" and the Lift/Tilt Control T-bar is on the "right".

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any unit previously delivered.

NOTE: On original Tire replacement, company policy prohibits the sale of replacement tires for all original GEHL machinery. Replacement Wheel Sets are available and tire size information is called-out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.

Grease fittings and common attaching hardware, such as Cotter Pins, Set Screws, Woodruff Keys, Screws, Nuts, etc., are included in the parts lists, indented below the part it is (they are) associated with, but **NOT** illustrated, except where a particular routing or special fastening arrangement **MUST** be maintained. The hardware listed is for mounting purposes and is **NOT** included when the part is ordered for replacement. Refer to the abbreviations table for the various fastener descriptions. For the part number of related fasteners, refer to the Attaching Hardware Table, located on the Inside Back Cover. Standard attaching hardware torque values are also provided on the same page.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Cap Screws or Bolts are Grade B; Hexagon Nuts for other Cap Screws or Bolts are Grade A.

The following abbreviations are used in this manual:

CB - Carriage Bolt

CS - Cap Screw (Hexagon Head)

FLS - Flanged Lock Screw

HFCS - Hexagon Flanged Cap Screw
RHMS - Round Head Machine Screw
SHCS - Socket Head Cap Screw
SOHSS - Socket Head Set Screw
SOHSS - Square Head Set Screw

TCS - Thread-cutting Screw

TFS - Thread-forming Screw (Hexagon Head)

THMS - Truss-head Machine Screw

WLS - Whiz-lock Screw CN - Castellated Nut

FLN - Flanged Lock Nut (Hexagon)

JN - Jam Nut (Hexagon)
LN - Lock Nut (Hexagon)
N - Nut (Hexagon)

NILN - Nylon-insert Lock Nut

SN - Slotted Nut L (LW) - Lock (Washer) P (PW) - Plain (Washer)

RGT - Right LT - Left

AR - (Quantity) As Required

DEG - Degree
THD - Thread
MTG - Mounting
BRKT - Bracket

AUX - Auxiliary
SL - Self-locking (Thread)
NF - National Fine (Thread)
LH - Left Hand (Thread)
RH - Right Hand (Thread)

NA - Not Applicable
SMV - Slow-moving Vehicle

SQ - Square T - Tooth

NPT - National Pipe Thread I.D. - Inside Diameter O.D. - Outside Diameter

JIC - Joint Industry Conference (Standards)

DIA - Diameter

PSI - Pounds Per Square Inch ROPS - Roll-over Protective Structure FOPS - Falling Object Protective Structure

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DECAL LOCATIONS

GENERAL INFORMATION

Decal Locations information is provided to assist in the proper selection and application of new decals, in the event the original decal(s) become damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the Kit. Refer to the appropriate illustration(s) for replacement location(s).

NOTE: Certain decals are included in the Kit which are described in the listing as "not shown". These decals may be for different RPM or earlier style units or, for optional field-installed equipment which may or may NOT apply to your machine.

To insure proper selection of the correct replacement decals, compare all of the various closeup location photographs to your machine, before starting to refinish the unit. Then, circle each pictured decal (on or otherwise applicable to your machine) while checking-off its part number in the listing. After you have verified all the decals needed for replacement, place the extra unnecessary decals aside for disposal.

NOTE: Always order decals by the set number listed; do NOT order by separate part numbers. For various reasons, your unit may have some Warning decals which have been superceded by more current Warning, Caution or Danger decals. If such is the case, read the information in the decal on your machine and select the new decal from the Kit which expresses the same directives.

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new Decal. To apply, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Peel the other portion of the backing paper off slowly while applying hand pressure to smooth out Decal surface.

A

CAUTION: Always Observe Safety Rules Shown on Decals. If Decals become damaged, or if unit is repainted, replace Decals.

If repainting, BE SURE that all Decals from the Kit(s) which apply to your machine, are affixed to your unit.

Order paint for refinishing machines from this list:

901225	One Gallon Blaze Paint
902872	One Gallon Gray Paint
902873	One Gallon Black Paint
610239	6 (12 oz.) Cans Blaze Spray Paint
902874	6 (12 oz.) Cans Gray Spray Paint
902875	6 (12 oz.) Cans Black Spray Paint

The Decal Set Number for the SL3310 and SL3410 Skid Loaders is 076600. The Set includes the following:

Ref. Part

No. Number

Description & Quantity

On Loader Frame or Lift Arms

- 1 073078 Left Fender Stripes 2 073080 Left Riser Stripes
- 3 072796 Decal Gasoline Symbol (3310 Only) 072797 Decal - Diesel Fuel Symbol - (3410 Only)
- 4 072794 Decal Hydraulic Oil Symbol
- 5 073079 Right Riser Stripes
- 6 073077 Right Fender Stripes
- 7 067493 Red Reflector Strip (2 Places)
- 8 072795 Decal Choke Symbol (3310 Only)
- 9 073151 CAUTION Carry Load Low
- 10 076713 Decal Slow-Fast Symbol (3310 Only)

On Overhead Guard

- 11 073030 GEHL 1-13/32 x 5-11/32
- 12 073031 GEHL 3-5/8 x 14-3/8 (2 Places)
- 13 075989 3310 (2 Places) 077608 3410 (2 Places)
- 14 073152 CAUTION Carry Load Low
- 15 076400 CAUTION Operating Capacities
- 16 073076 Decal Brake Symbol
- 17 072854 Decal Propulsion T-Bar Operation
- 18 076894 CAUTION Operator's Responsibility & Manual
- 19 073149 Decal Overhead Guard (ROPS) Rating
- 20 073391 CAUTION Keep Operator's Manual Here
- 21 073086 CAUTION General Safety
- 22 072853 Decal Lift/Tilt T-bar Operation Symbol

- 23 073173 CAUTION Mechanical Lift Cylinder Lock Operation
- 24 073155 CAUTION Fasten Seat Belt
- 25 074434 CAUTION Secure Rapid Tech Handles
- 26 074433 WARNING Keep Feet Inside
- 27 073075 Decal Fast-Slow Symbol (3410 Only)
- 28 073150 CAUTION Safety Pin for Overhead Guard Locking

On Outside of Hinged Rear Guard

29 073081 GEHL (Gray on Black)

On Underside of Engine Access Cover

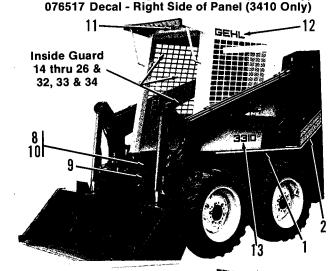
- 30 076401 Decal Service Schedule
- 072058 CAUTION Close or Replace Guard (3410 Only)

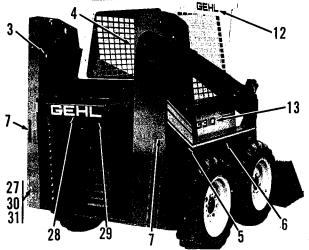
On or Around Engine & Radiator

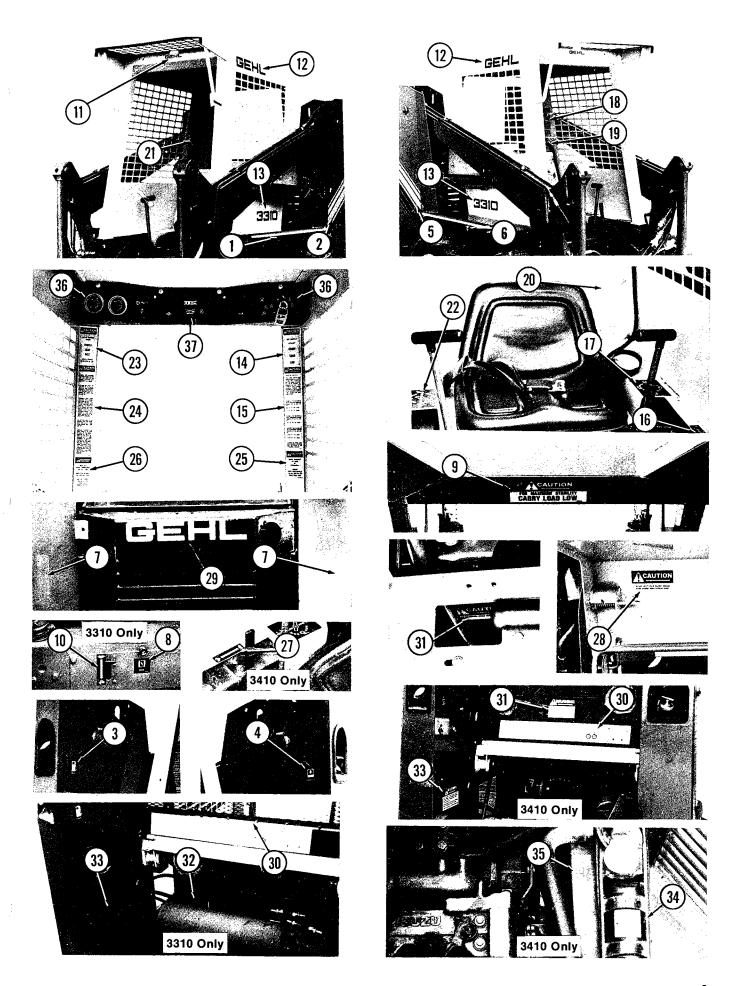
- 31 072058 CAUTION Close or Replace Guard (3310 Only)
- 32 072793 Decal Engine Oil Checkpoint (3310 Only)
- 33 076445 WARNING Jumpstarting Loader
- 34 072798 Decal Coolant Under Pressure (3410 Only)
- 35 056859 Decal Coolant Mixture (3410 Only)

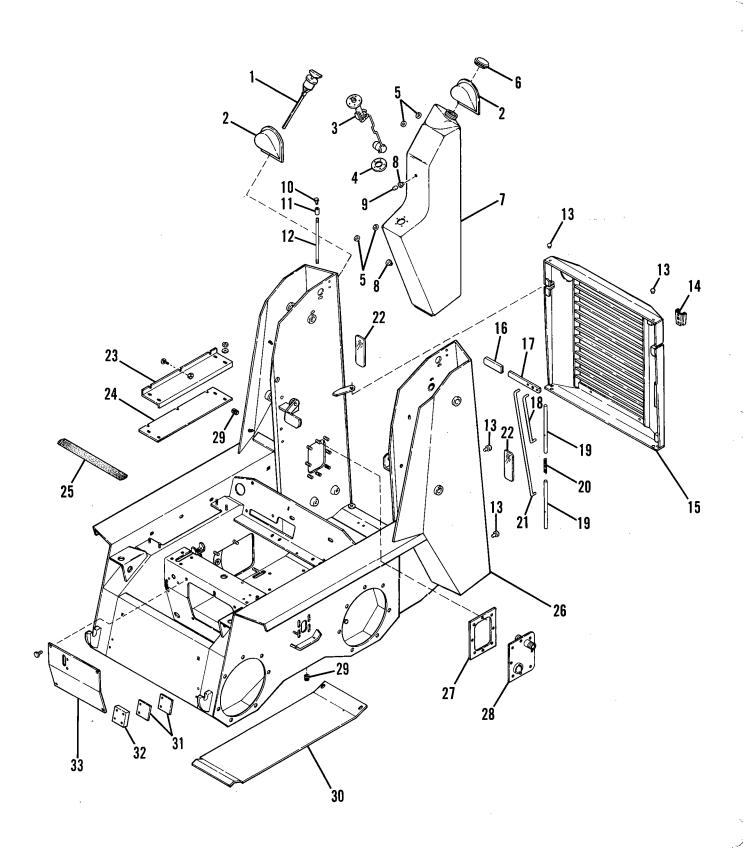
On Instrument & Control Panel

- 6 072935 Decal Left Side of Panel
- 37 076130 Decal Middle of Panel
- 38 072937 Decal Right Side of Panel (3310 Only)



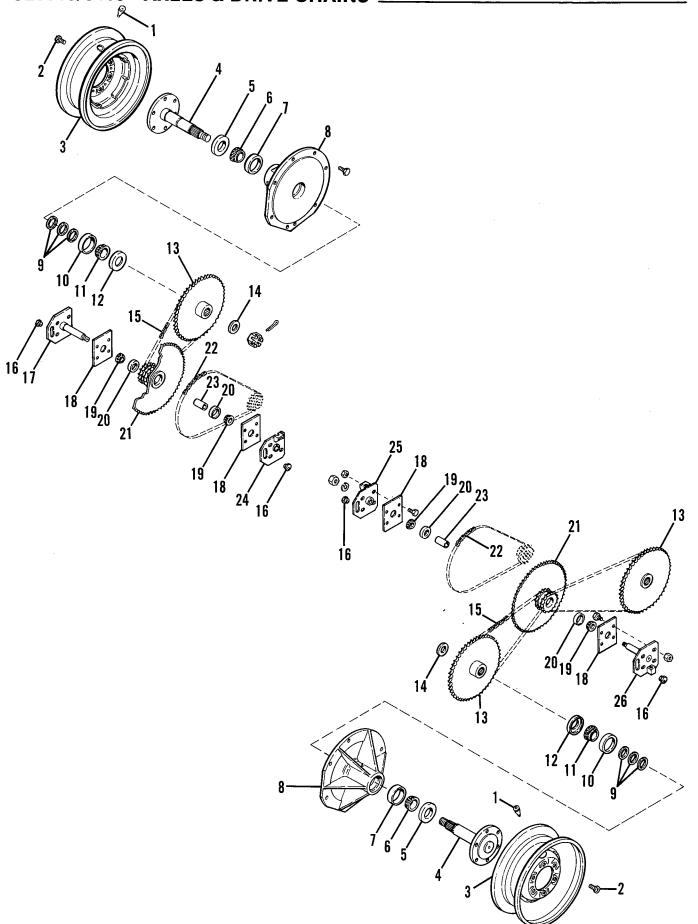






_ SL3310/3410 - CHASSIS, FUEL TANK, REAR GRILL & ACCESS COVERS

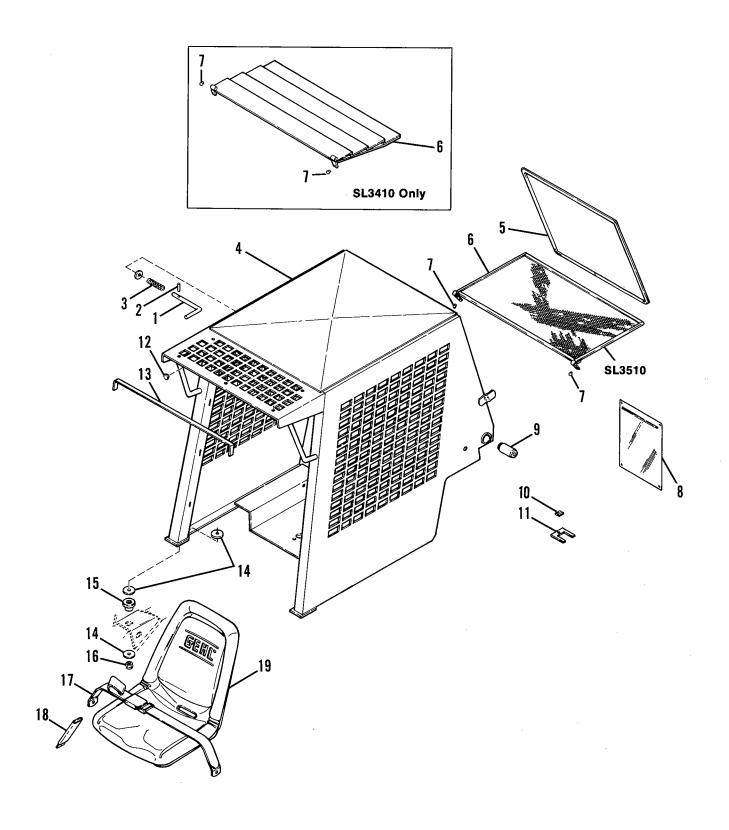
REF.	PART		NO.	REF.	PART		NO.
NO.	NO.	PART NAME	REQ.	NO.	NO.	PART NAME	REQ.
01	075858	OIL DIPSTICK	. 1	19	072524	LATCH ROD	. 2
02	073115	SPILL GUARD	. 2	20	072527	COMPRESSION SPRING	. 1
03	072802	FUEL LEVEL SENDER	. 1	21	072525	LONG LATCH ROD	. 1
	650548	RHMS #10-24X1/2 (L)	. 5		650590	COTTER PIN 1/16X1/2	. 2
04	072343	GASKET				(2) 1/4P	
05	055097	WASHER	. 4	22	067493	RED REFLECTOR STRIP	. 2
06	064650	GAS CAP	. 1	23	072582	CHAINCASE COVER	. 2
07	072619	FUEL TANK	. 1		650573	CB 5/16X1 (NILN,P)	. 6
	650488	CS 3/8X3/4	. 4			(8) 5/16NILN,P	
08	073024	RUBBER BUSHING		24	072583	CHAINCASE COVER GASKET	. 2
09	073183	FUEL TANK PLUG (3310 ONLY)) 1	25	073458	NON-SKID STRIP (NARROW)	. 1
10	570016	RELIEF FITTING		26	076006	CHASSIS	. 1
11	660025	1/8 PIPE COUPLING	. 1	27	072574	CLEANOUT COVER GASKET	. 1
12	650982	PIPE NIPPLE- 1/8X10		28	072575	TANK CLEANOUT COVER	. 1
13	074860	RUBBER BUMPER	. 4	•		(8) 3/8NILN	
14	047269	SMV SOCKET MTG. BRACKET	. 1	29	057569	MAGNETIC DRAIN PLUG	. 2
_,	650687	CB 5/16X3/4 (NILN)	. 2	30	072763	BELLYPAN	. 1
15	076061	REAR GRILL			650490	CS 3/8X1 (L,P)	. 2
-	650569	CS 1/2X1-3/4 (NILN,P)	. 2	31	073452	STOP SPACER	. 4
16	062282	VINYL GRIP		32	072980	LIFT ARM STOP	. 2
17	072523	COUNTERWEIGHT LEVER	. 1		650577	CS 5/16X1-1/2 (NILN,P)	. 4
		(1) 5/16LN,NILN		33	076066	PUMP ACCESS COVER(3310)	. 1
18	072526	SHORT LATCH ROD	. 1		072581	PUMP ACCESS COVER(3410)	. 1
	650590	COTTER PIN 1/16X1/2 (2) 1/4P			650486	CS 5/16X3/4 (L)	



____ SL3310/3410 - AXLES & DRIVE CHAINS

REF.	PART		NO.		REF.	PART		NO.
NO.	NO.	PART NAME	REQ.		NO.	NO.	PART NAME	REQ.
01	045581	TIRE VALVE	. 4		16	059148	TAKE-UP PLATE CAM	. 4
02	046136	WHEEL BOLT 9/16-18X1-19/3	2 24				(4) 5/16 NILN	
03	061905	WHEEL (FOR 27X8.50 4-PLY.	. 4		17	072282	RGT. OUTSIDE TAKE-UP PLAT	
		TUBELESS FLOTATION TIRE)	ı			650704	CB 3/8X1 (FLN)	
	062193	WHEEL (FOR 5.70X15 4-PLY.	. 4			650250	SQHSS 1/2X5 (N)	. 1
		TUBELESS TIRE)			18	059153	TAKE-UP PLATE GASKET	. 4
۵04	076019	AXLE	. 4	C	19	054750	BEARING CONE	. 4
	650554	COTTER PIN 1/4X2-1/4	. 4		20	041884	BEARING CUP	. 4
	650964	1-1/4NF-SN	. 4		21	076016	JACKSHAFT SPROCKET	. 2
05	076023	OIL SEAL	. 4		22	076015	ROLLER CHAIN (#50) OF 80.	. 2
06	044204	BEARING CONE	. 4				LINKS INCLUDING ONE SPRI	NG
07	044205	BEARING CUP	. 4				CLIP CONNECTOR LINK	
08	076025	WHEEL HUB	. 4		23	054751	JACKSHAFT SPACER	. 2
	570002	GREASE FITTING	. 4		24	072285	RGT. INSIDE TAKE-UP PLATE	. 1
	650495	CS 1/2X1-1/4 (L)	. 28			650704	CB 3/8X1 (FLN)	. 4
09	065829	SHIM				072871	CS 3/8X2 (NILN,P)	. 1
10	076021	BEARING CUP				650250	SQHSS 1/2X5 (N)	. 1
11	076022	BEARING CONE	. 4				(1) 5/8N,L	
12	076018	GREASE RETAINER WASHER	. 4		25	072288	LT. INSIDE TAKE-UP PLATE.	. 1
13	072280	AXLE SPROCKET	. 4			650704	CB 3/8X1 (FLN)	. 4
14	072297	THRUST WASHER	. 4			072871	CS 3/8X2 (NILN,P)	. 1
15	072184	DRIVE CHAIN #60 OF 78	. 4			650250	SQHSS 1/2X5 (N)	. 1
	3.223.	LINKS WITH ONE SPRING					(1) 5/8N,L	
		CLIP CONNECTOR LINK			26	072284	LT. OUTSIDE TAKE-UP PLATE	. 1
		22.7 222				650704	CB 3/8X1 (FLN)	. 4
						650250	SQHSS 1/2X5 (N)	. 1

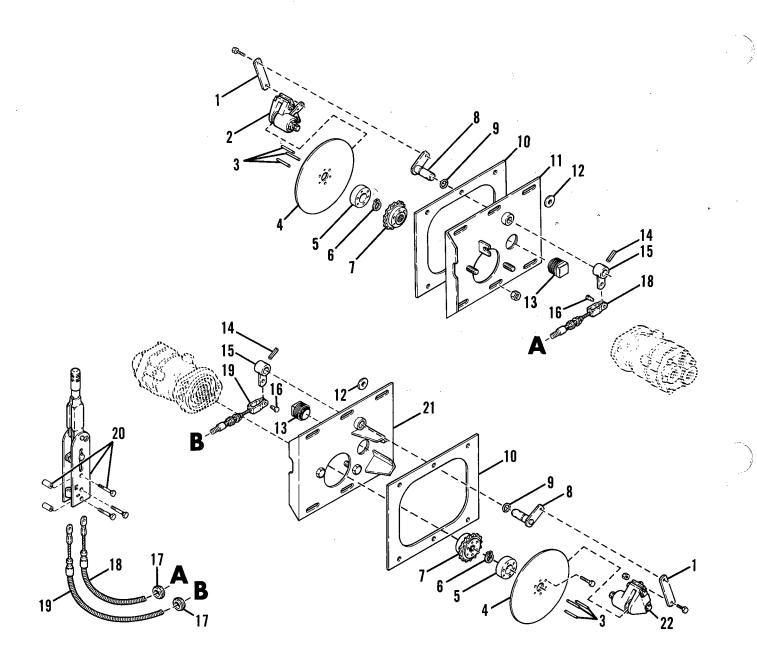
SL3310/3410 - OVERHEAD GUARD, SEAT & ENGINE ACCESS COVER ___



_ SL3310/3410 - OVERHEAD GUARD, SEAT & ENGINE ACCESS COVER

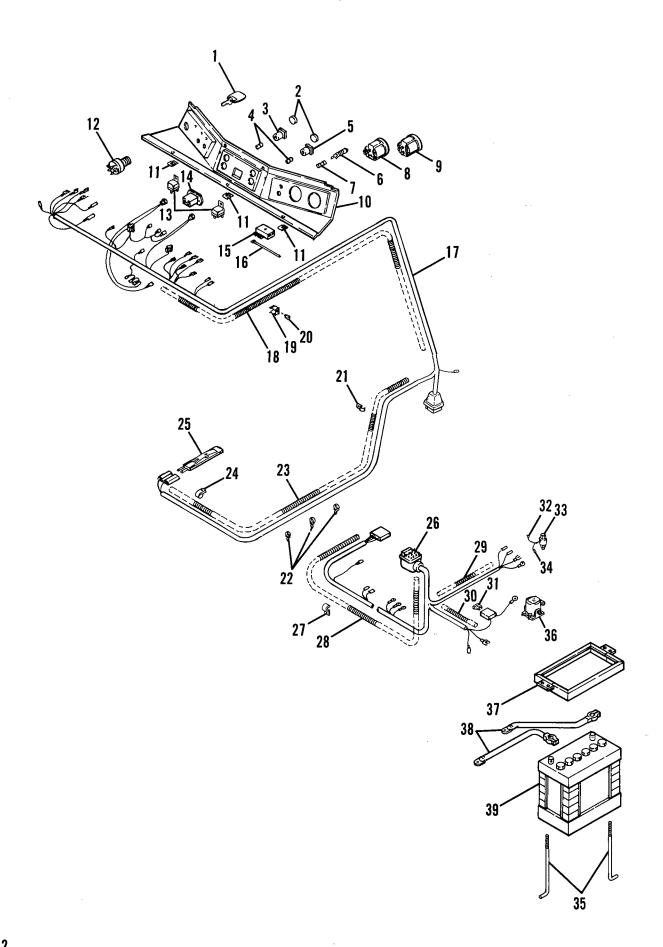
REF.	PART NO.	PART NAME	NO. REQ.	REF.	PART NO.	PART NAME	NO. REQ.
01	073103	STOP PIN	. 1	10	067750	1/4 U-TYPE SPRING NUT	. 1
		(2) 1/2P		11	076118	PLUG KEEPER	. 1
02	074090	ROLL PIN 3/16X1-1/2	. 1		650945	THMS 1/4X3/4	. 1
03	R 13247	COMPRESSION SPRING	. 1	12	073675	PLASTIC HOLE PLUG	. 2
04	072818	OVERHEAD GUARD (ROPS-FOPS) 1	13	073044	FLEXIBLE TRIM	. 1
	650354	CS 5/8X4-1/2 (NILN)	. 2	14	057557	WASHER	. 6
05	076444	TRIM	. 1	15	064543	ROPS FRONT MTG. ISOLATOR.	. 2
06	076457	ENGINE ACCESS COVER(3310)	. 1		650644	CS 1/2X3 (NILN)	. 2
	076700	ENGINE ACCESS COVER(3410)	. 1	16	068034	1/2 NILN	. 2
	650449	CS 1/4X2-1/2 (NILN)	. 2	17	073043	SEAT BELT (STANDARD)	. 1
07	074860	RUBBER BUMPER	. 2		054941	SEAT BELT (CALIFORNIA)	. 1
08	073120	MANUAL POUCH	. 1	18	072864	SEAT BELT SLEEVE	. 2
	072916	WLS 1/4X3/4 (NILN)	. 4		650495	CS 1/2X1-1/4 (NILN)	. Ź
09	072490	ROPS REAR MTG. ISOLATOR	. 2	19	076055	SEAT	. 1
	650354	CS 5/8X4-1/2 (NILN)	. 2		650486	CS 5/16X3/4 (L,P)	. 4
					650949	THMS 5/16X3/4	. 1

SL3310/3410 - HAND BRAKE & MOTOR MOUNTING PLATES _____



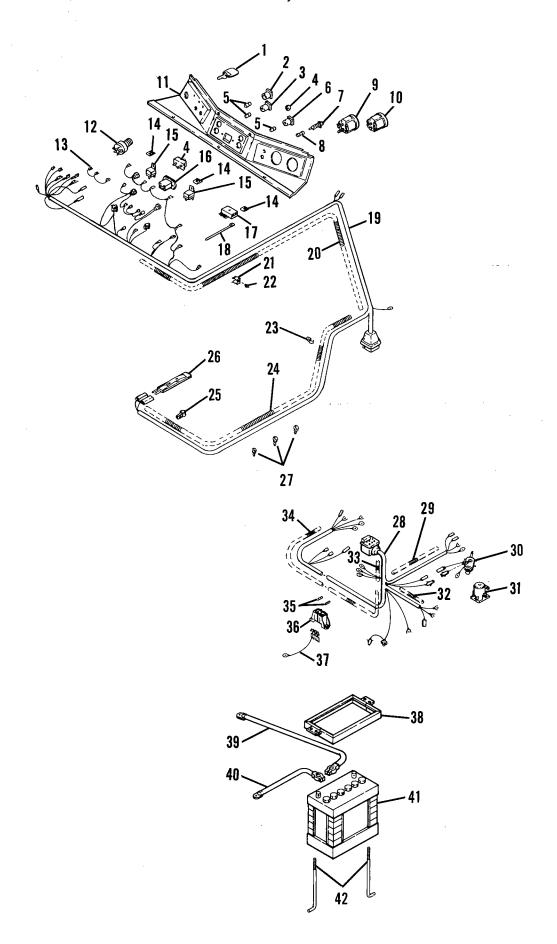
SL3310/3410 - HAND BRAKE & MOTOR MOUNTING PLATES

REF.	PART NO.	PART NAME	NO. REQ.	REF.	PART NO.	PART NAME	NO. REQ.
01	072292	CALIPER LINK	. 2	16	072299	CLEVIS PIN- 5/16	2
	650835	CS 1/4X1 (NILN)	. 4		650553	COTTER PIN 1/8X3/4	2
02	072186 ₄	RIGHT BRAKE CALIPER	. 1	. 17	068216	GROMMET	2
03	072310	DRIVE PIN	. 6	18	072308	RIGHT BRAKE CABLE	1
04	072293	BRAKE DISC- 8-1/2 DIA	. 2	19	072309	LEFT BRAKE CABLE	1
	650588	CS 1/4X1-1/2 (L)	. 6	20	072185 _B	BRAKE LEVER	1
05	072307	DISC BRAKE SPACER	. 2		655001	COTTER PIN 1/16X3/4	2
06	055683	RETAINING RING	. 2		650692	CS 5/16X1-3/4 (2L,1NILN). 3
07	072300	DRIVE SPROCKET (15T)	. 2	21	074769	MOTOR LEFT MOUNT	1
08	072304	BRAKE LINK	. 2			(6) 1/2N,L	
09	065241	O-RING	. 2	22	072187 _A	LEFT BRAKE CALIPER	1
10	072291	MOTOR MTG. PLATE GASKET	. 2		.,		
11	074767	MOTOR RIGHT MOUNT	. 1	A	FOR REPLACEM	ENT, ORDER LINING KIT 0736) 3
		(6) 1/2N,L			HAVING TWO B	RAKE PADS, ONE BACKING PLA	ſΕ
12	073776	WASHER	. 12		& INSTALLATI	ON INSTRUCTIONS.	
13	074766	PLASTIC PIPE PLUG	. 2				
14	040775	ROLL PIN 1/4X1-1/4	. 2	В	LEVER INCLUD	ES TWO BRACKETS, ONE COTTE	₹ PIN,
15	072301	CABLE LINK	. 2		ONE LONG PIN	, TWO SHORT PINS, TWO LONG	
					SPACERS, ONE	SHORT SPACER & TWO CLAMPS	



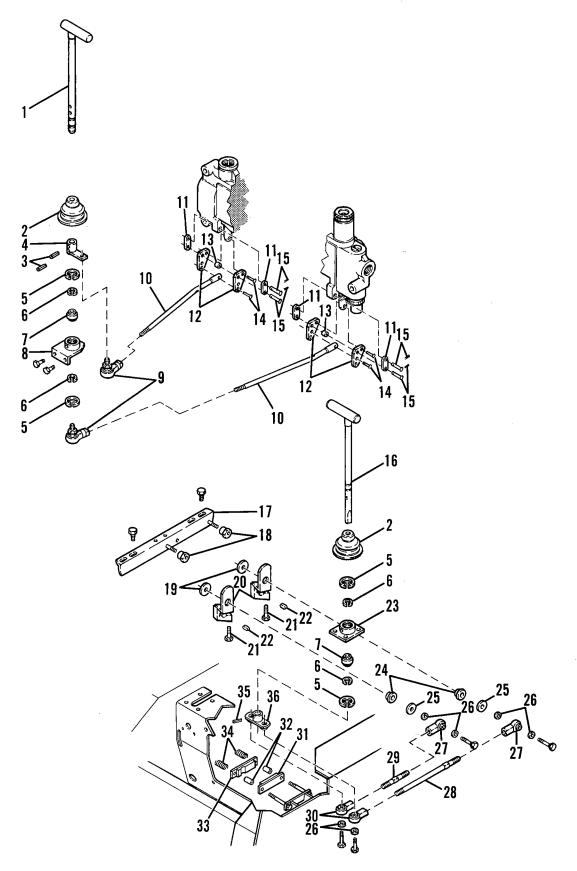
_ SL3310 ONLY - INSTRUMENT PANEL, WIRING & BATTERY

REF.	PART		NO.	REF.	PART		NO.
NO.	NO.	PART NAME	REQ.	NO.	NO.	PART NAME	REQ.
01	075147	KEY RETAINER	. 1	24	076147	CLAMP	. 1
02	076131	PLASTIC HOLE PLUG	. 2		650949	THMS 5/16X3/4	. 1
03	072346	ENGINE OIL INDICATOR LENS	E 1	25	076057	SEAT SWITCH	. 1
04	073696	INDICATOR LIGHT BULB	. 2	26	076127	ENGINE HARNESS	. 1
05	076108	FASTEN SEAT BELT INDICATOR	R 1			(1) 3/8NILN	
		LENSE		27	058615	J-CLAMP	
06	069745	FUSE HOLDER	. 1		650790	CB 3/8X3/4 (NILN)	. 2
07	076056	FERRULE FUSE- 10 AMPERE	. 1	28	076125	FLEX-GARD ENGINE LOOM	. 1
08	076004	AMMETER	. 1	29	076126	FLEX-GARD LOOM	. 1
09	072337	FUEL GAUGE	. 1	30	076446	FLEX-GARD LOOM	. 1
10	076117	INSTRUMENT PANEL	. 1	31	076124	20 AMPERE FUSE	. 1
	650945	STHMS 1/4X3/4	. 7	32	076681	INSULATED BLADE TERMINAL.	. 1
11	067750	SPRING NUT- 1/4	. 3	33	076110	SHUTOFF SOLENOID	. 1
12	072808₄	IGNITION SWITCH	. 1			(1) #12P	
13	076058	RELAY		34	055104	RING TERMINAL	. 1
	650548	RHMS #10-24X1/2 (N,L)	. 2	35	062148	BATTERY HOLDDOWN BOLT	. 2
14	072340	HOURMETER				(2) 5/16NILN,P	
	650394	RHMS #6-32X1/2 (N,L)	. 2	36	054988	STARTER RELAY	. 1
15	076109	TIMED BUZZER			650542	CS 1/4X1/2 (L,P)	. 2
16	074091	NYLON TIE	. 1	37	064111	BATTERY HOLDDOWN	. 1
17	076128	INSTRUMENT HARNESS	. 1	38	054984	BATTERY CABLE	. 2
18	076119	FLEX-GARD LOOM	. 1	39	073703 _B	BATTERY	. 1
19	076121	SPRING CLIP	. 5		_	·	
20	076122	BLIND RIVET	. 5	Α	FOR REPLACEM	ENT KEY, ORDER 073694	
21	072198	CHUSIONED HALF CLAMP	. 1				
22	076123	ROSE BUD CLIP	. 3	В	REPLACEMENT	BATTERY IS SHIPPED DRY.	
23	076120	FLEX-GARD SEAT LOOM	. 1				



_ SL3410 ONLY - INSTRUMENT PANEL, WIRING & BATTERY

REF.	PART		NO.	REF.	PART		NO.
NO.	NO .	PART NAME	REQ.	NO.	NO.	PART NAME	REQ.
01	075147	KEY RETAINER	. 1	24	076120	FLEX GARD LOOM	1
02	076108	FASTEN SEAT BELT INDICATOR	₹ 1	25	076147	CLAMP	1
		LENSE		2 6	076057	SEAT SWITCH	1
03	072345	BATTERY CHARGE INDICATOR.	. 1	27	076123	ROSE BUD CLIP	3
		LENSE		28	077703	ENGINE HARNESS	1
04	078210	RESISTANCE CONTROL	. 1	29	076861	FLEX GARD LOOM	1
05	073696	LIGHT BULB	. 3	30	077715	SHUTOFF SOLENOID	1
06	072346	ENGINE OIL INDICATOR LENSE	1		650448	CS 1/4X3/4 (N,L,P)	2
07	069745	FUSE HOLDER	. 1	31	054988	STARTER SOLENOID	1
08	076056	FERRULE FUSE- 10 AMPERE	. 1		650448	CS 1/4X3/4 (N,L)	2
09	072336	WATER TEMPERATURE GAUGE	. 1	32	076446	FLEX-GARD LOOM	1
10	072337	FUEL GAUGE	. 1	33	077706	FLEX GARD LOOM	1
11	076520	INSTRUMENT PANEL	. 1	34	077705	FLEX GARD LOOM	1
	650945	STHMS 1/4X3/4	. 7	35	076516	30 AMPERE FUSE	2
12	078208A	IGNITION SWITCH	. 1	36	077714	FUSE BLOCK	1
13	076706	GLOW PLUG INDICATOR WIRE	. 1		650815	RHMS #10-24X3/4 (N,L)	2
14	067750	SPRING NUT- 1/4	. 3	37	077710	FUSE RELAY WIRE	1
15	076058	RELAY	. 2	38	064111	BATTERY HOLDDOWN	1
	650815	RHMS #10-24X3/4 (N,L)	. 2	39	054987	BATTERY CABLE	1
16	072340	HOURMETER	. 1	40	054984	GROUND CABLE	1
	650394	RHMS #6-32X1/2 (N,L)	. 2	41	073703 _B	BATTERY	1
17	076109	TIMED BUZZER	. 1	42	062148	BATTERY HOLDDOWN BOLT	2
18	055648	WIRE TIE	. 1			(2) 5/16NILN,P	
19	076521	INSTRUMENT HARNESS	. 1				
20	076119	FLEX GARD LOOM	. 1	A	FOR REPLACEME	ENT KEY, ORDER 078209.	
21	076121	SPRING CLIP	. 5				
22	076122	POP RIVET	. 5	В	REPLACEMENT I	BATTERY IS SHIPPED DRY.	
23	072198	CHUSIONED HALF CLAMP	. 1				



SL3310/3410 - CONTROL LEVERS (T-BARS) & LINKAGES

REF.	PART		NO.	REF.	PART		NO.
NO.	NO.	PART NAME	REQ.	NO.	NO.	PART NAME	REQ.
01	077856	LIFT/TILT LEVER	. 1	20	072508	PUMP ARM	2
02	074093	RUBBER BOOT	. 2	21	072547	NYLON-COATED CS 3/8NF X	2
03	040775	ROLL PIN 1/4X1-1/4	. 2			1-3/4	
04	072333	TILT LEVER ARM	. 1	22	069899	KEY- 3/16" SQ	2
05	072373	RETAINING RING	. 4	23	072353	TRACTION LEVER PIVOT	. 1
06	073453	RETAINING RING	. 4		570019	GREASE FITTING	. 1
07	072335	SPHERICAL BEARING	. 2		650486	CS 5/16X3/4 (L)	
08	072371	BEARING SUPPORT	. 1	24	064363	RUBBER MOUNT (ISOLATOR)	2
	570019	GREASE FITTING	. 1	25	065663	WASHER- 1-1/20D	2
	650487	CS 5/16X1 (L)	. 2	26	064371	SPACER	6
09	054202	BALL JOINT	. 2	27	058999	FEMALE ROD END- 1/2-20LH	2
		(2) 3/8NF-N,L			650503	CS 1/2X2-1/2 (NILN)	2
10	074763	CONTROL ROD	. 2	28	072915	LT. PUMP CONTROLROD(3310).	. 1
11	075318	VALVE LINK	. 4		072920	LT. PUMP CONTROLROD(3410).	. 1
12	075317	SPOOL ACTUATOR	. 4			(1) 1/2NF-RH-N,NF-LH-N	
13	H 8010	BUSHING	. 2	29	072914	RGT. PUMP CONTROLROD(3310)	1
14	054842	CLEVIS PIN	. 4		072919	RGT. PUMP CONTROLROD(3410)	1
	650590	COTTER PIN 1/16X1/2	. 4			(1) 1/2NF-RH-N,NF-LH-N	
15	500187	COUPLER PIN W/COTTER PINS	. 4	3 0	064372	FEMALE ROD END- 1/2-20RH	2
16	077854	TRACTION(PROPULSION) LEVE	R 1		650858	CS 1/2NFX1-1/2	2
17	074092	PUMP ARM STOP BRACKET	. 1	31	075282	FRICTION ASSEMBLY PAD	1
	650687	CB 5/16X3/4 (NILN)	. 1	32	064330	SPACER	2
	650949	THMS 5/16X3/4 (NILN)	. 1	33	075280	FRICTION PAD W/DETENT	1
18	072502	PUMP ARM STOP CAM	. 2	34	A 162	SPRING	2
		(2) 3/8NILN				(2) 5/16LN	
19	055447	WASHER- 1-27/320D	. 2	35	075288	ROLL PIN 5/16X1-1/4	1
				36	075285	LEVER PIVOT	1

