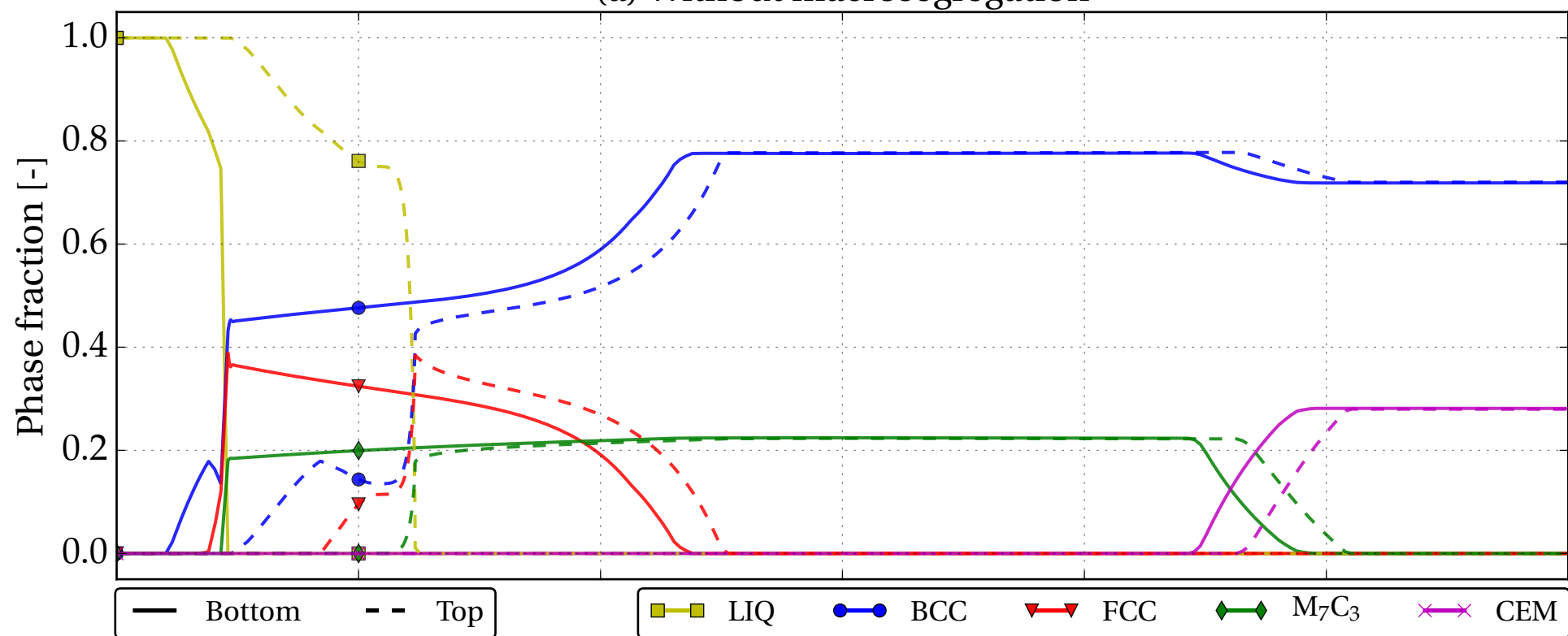


(a) Without macrosegregation



(b) With macrosegregation

