With pipelining

$$T_p = 4 * t + (len - 1) * t$$

pipelined
execution
time

With pipelining execution time reduced by sixty percent
If we assume $t = 1$ and $len = 5$.

$$I = \frac{len * 4 * t}{4 * t + (len - 1) * t} = \frac{len * 4}{4 + len - 1} \quad \text{if we increase } len$$

$$\boxed{\lim_{len \to \infty} I \to 4}$$