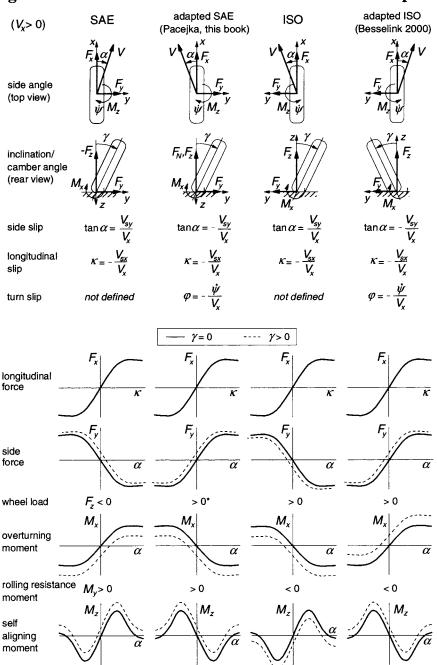
Appendix 1

Sign Conventions for Force and Moment and Wheel Slip



^{*}except for Chapter 9 where $F_N = -F_z > 0$