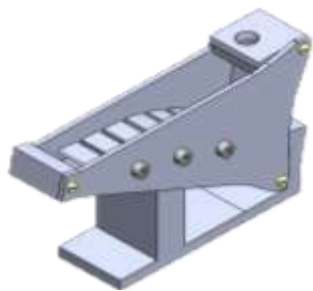
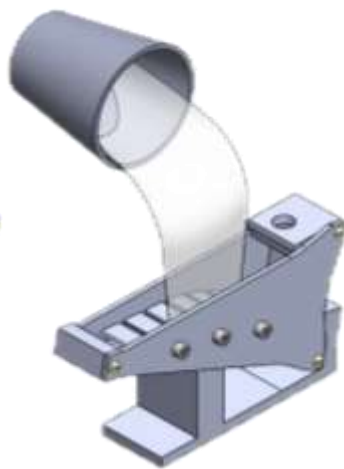


(1.1) 3D print the molds



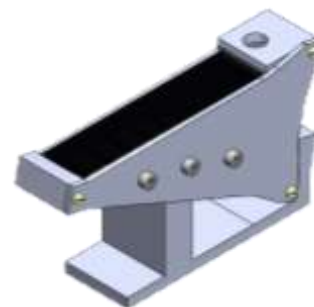
(1.2) Fabricate the molds



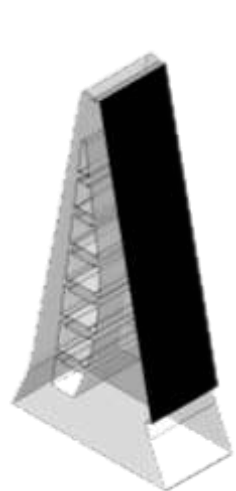
(2) Transparent body cast
(3.1) Semi-transparent layer cast



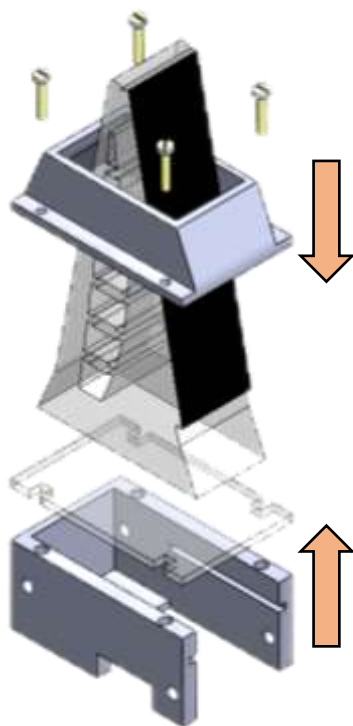
(3.2) Black silicone paint



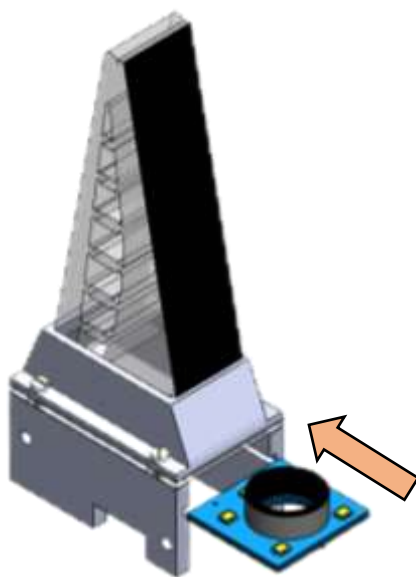
(3.3) Solidify



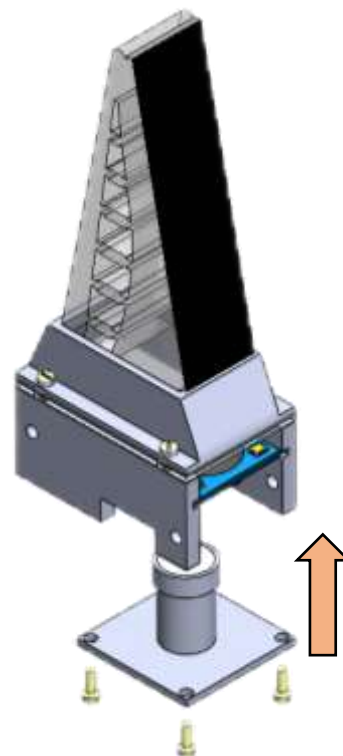
(4.1) Demold the finger



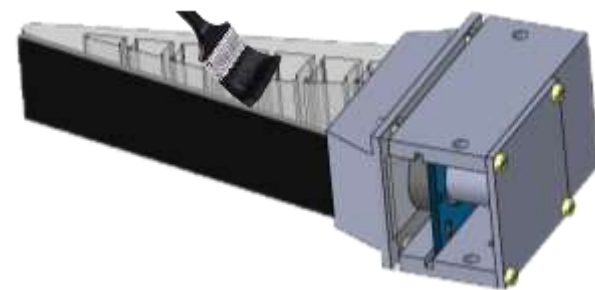
(4.2) Fabricate the base and shell



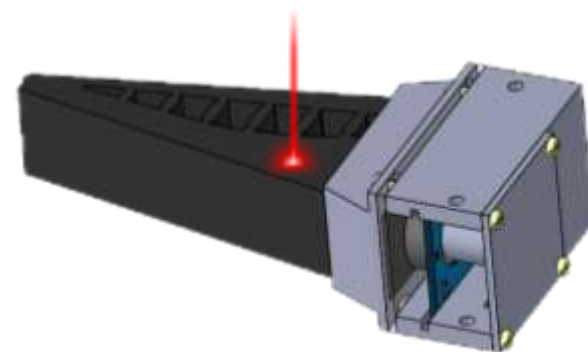
(4.3) Fabricate the ring and LED



(4.4) Fabricate the camera



(5.1) Black silicone paint



(5.2) Laser dot markers