

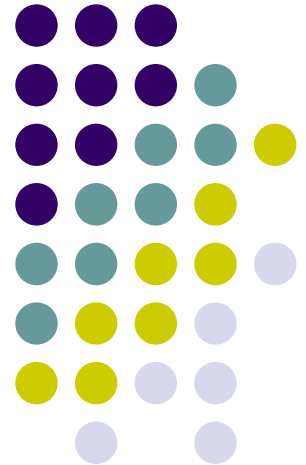
Chapter 1: INTRODUCTION



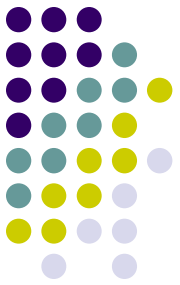
Manuel Jiménez

EMBEDDED SYSTEMS:

Theory and Applications Using the MSP430

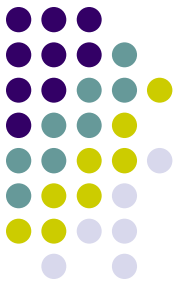


UPRM - Fall 2012



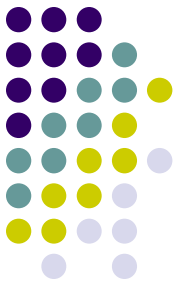
Chapter Outline

- Embedded Systems Overview
 - Early Forms
 - Birth and Evolution of Modern Systems
 - Contemporary Systems
- System Structure
 - Hardware Components
 - Software Components
- System Classification
- Life Cycle of Embedded Designs
- Design Constraints
 - Functionality
 - Cost
 - Performance
 - Power and Energy
 - Time-to-Market
 - Reliability & Maintainability
- Summary

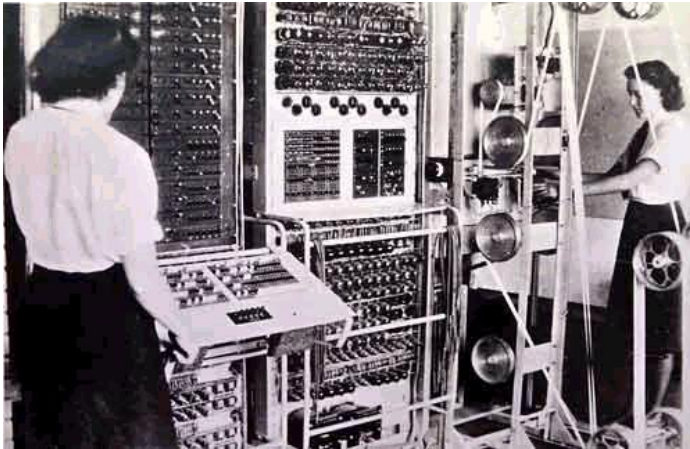


Embedded System Definition

- Electronic systems containing tightly coupled hardware and software components
 - Perform a single function
 - Form part of a larger system
 - Are not intended to be independently programmable by the user
 - Are expected to work with minimal or no human interaction
 - Reactive, Real-time Operation
 - Tightly Constrained



Early Embedded Systems

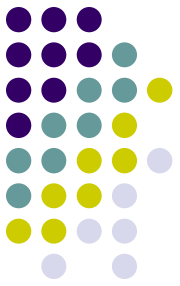


Colossus Mark II



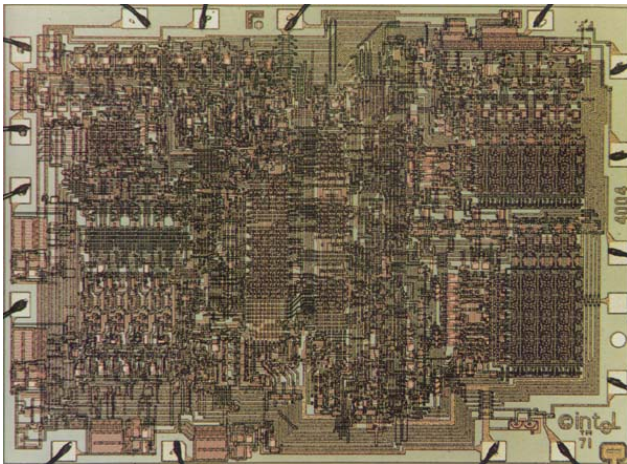
Apollo Guidance Computer

- Early Computers
 - Similar to an ESYS
 - Single functioned
 - Not user programmable
 - Unlike Today's ESYS
 - Large and power thirsty
 - Not integrated
- First Modern ESYS
 - The Apollo Guidance Computer (AGC)
 - Guidance & Navigation
 - CPU+MEM+I/O
 - Assembly Programmed

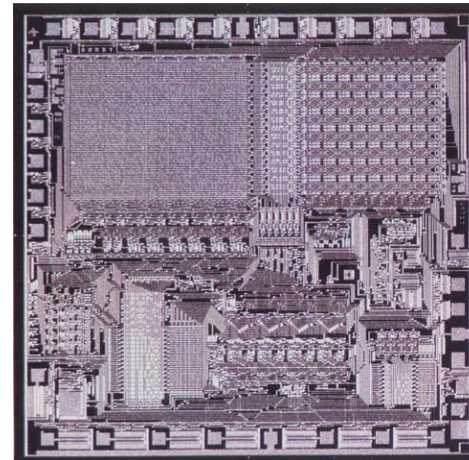
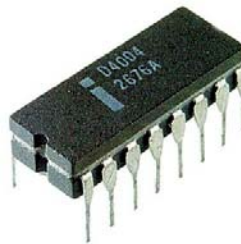


Modern Embedded Systems

- Born with the Microprocessor
 - TMS1000: The first microcontroller
 - Intel 4004: The first commercial microprocessor
 - US Navy CADC: High-performance embedded system

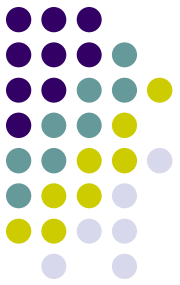


Intel 4004



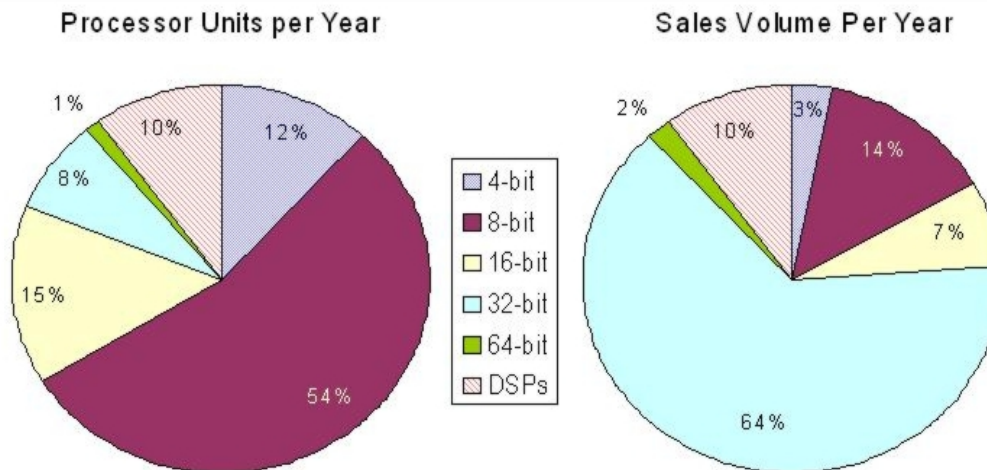
TI's TMS1000



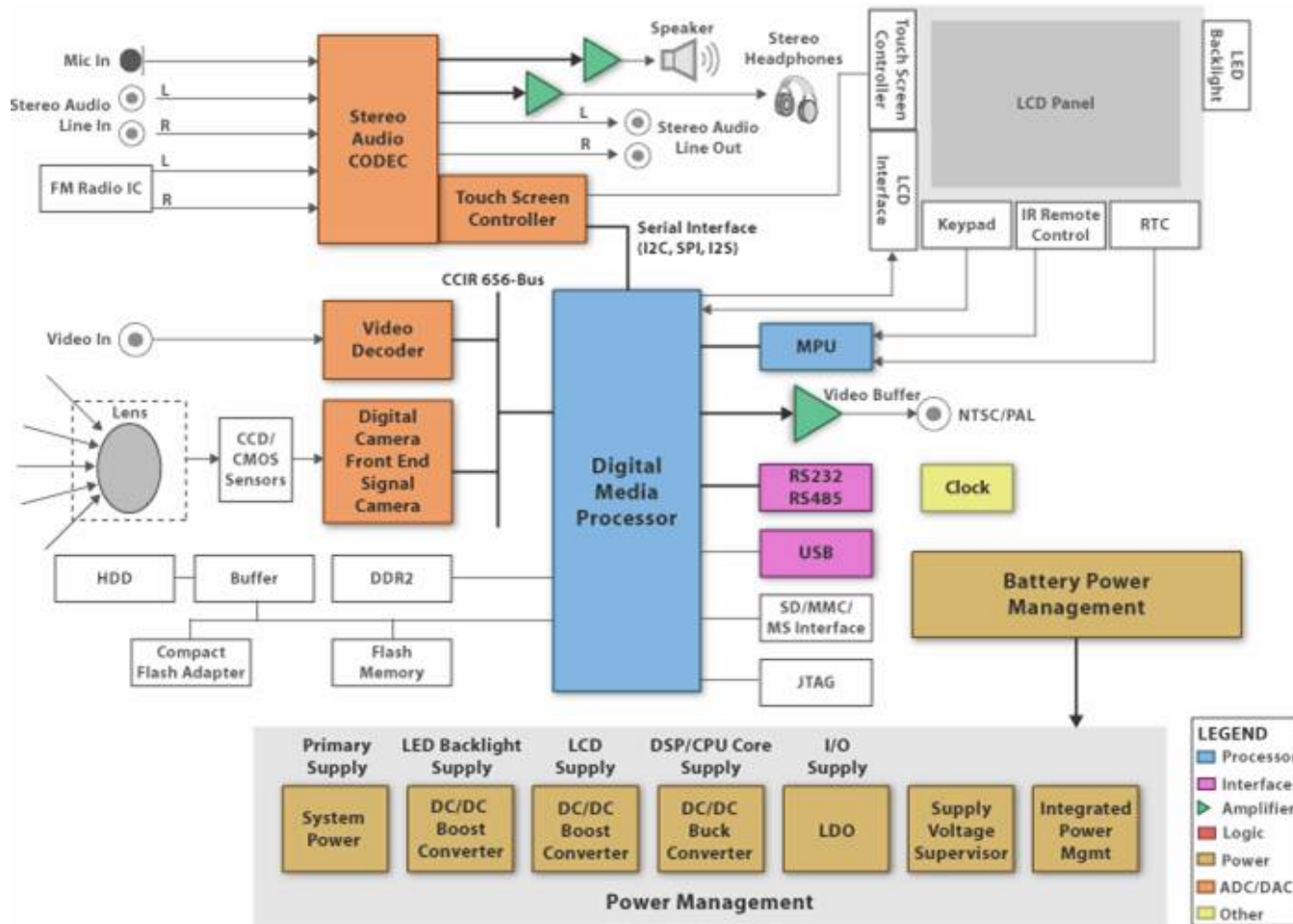
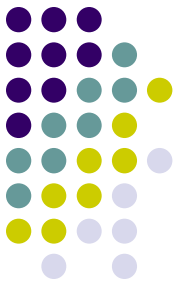


Today's MCU Market

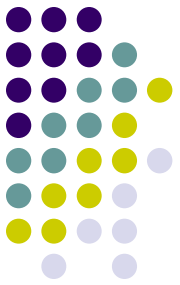
- Plenty of Vendors
 - TI (MSP430)
 - Microchip (PIC)
 - Intel (8051, 80x86)
 - Freescale (HC11, HC08)
 - Zilog (Z80, Z8000)
 - ARM Ltd. (ARM7)
 - Natl. Inst (COP)
- Plenty of Sizes
 - 4-bit, 8-bit, 16-bit, 32-bit, 64-bit
 - CISC Vs. RISC
 - Harvard Vs. vonNeumann
- Wide Market
 - Over 6 Billion chips per year
 - Nearly \$50 billion sales



Contemporary Systems

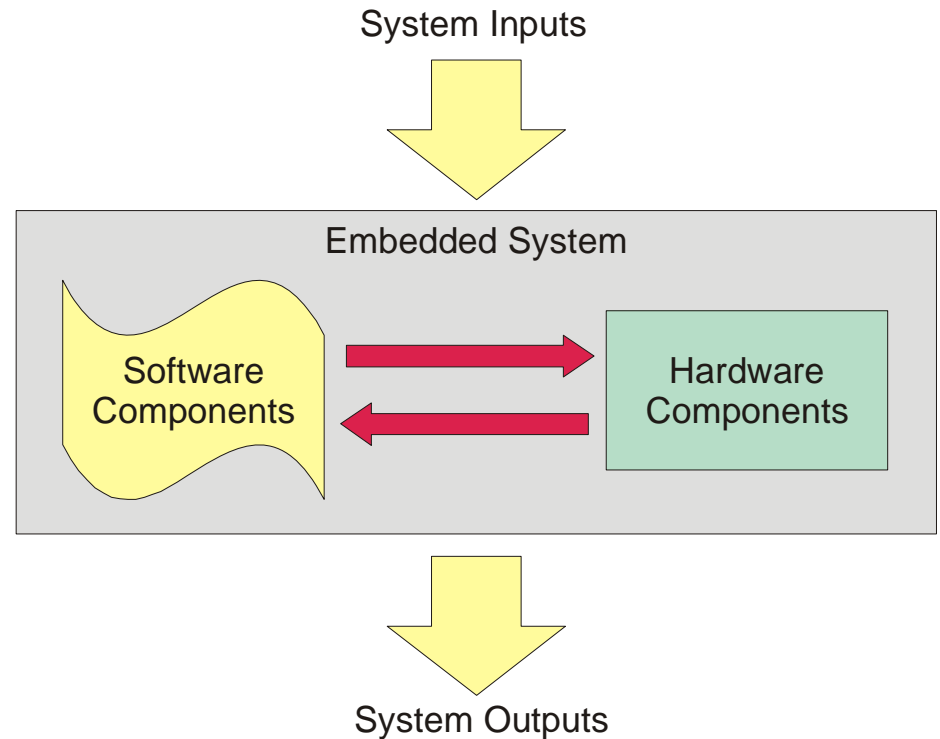


Media Player Example

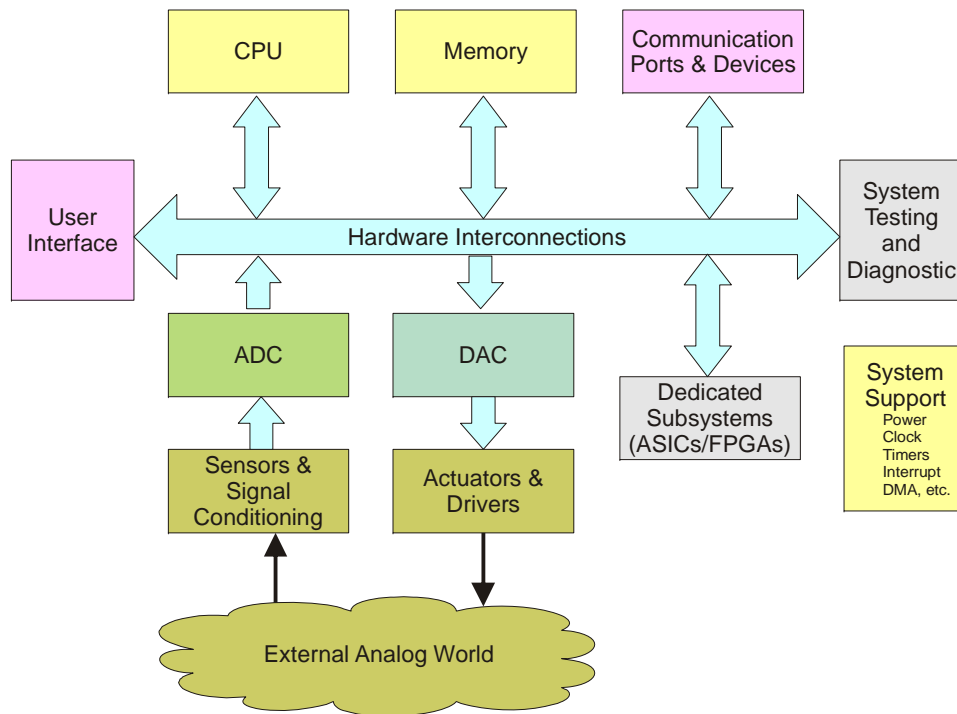
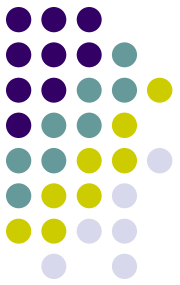


Embedded System Structure

- Hardware Components:
Electronics Infrastructure
 - CPU
 - Memory
 - I/O Subsystem
- Software Components:
System Functionality
 - Firmware
 - Operating System
 - Application Programs

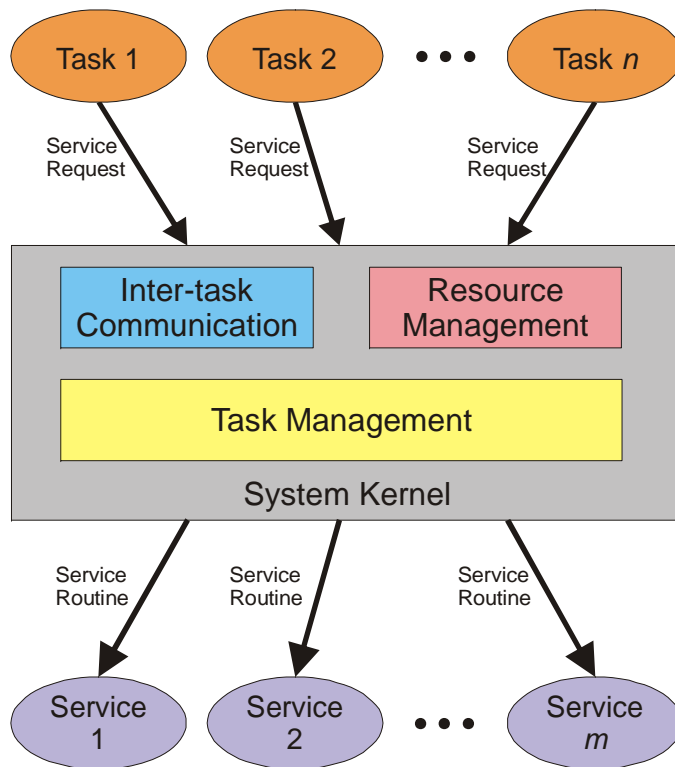
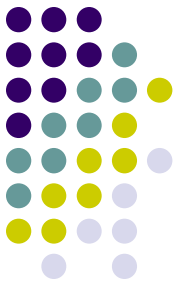


Hardware Components

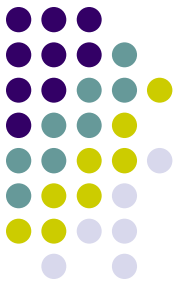


- Central Processing Unit
 - Registers, ALU, CU
- Memory
 - Program Memory
 - Data Memory
- I/O Devices
 - Communication Ports
 - User Interfaces
 - Sensors & Actuators
 - Diagnostics Support
 - System controllers
 - Dedicated Hardware

Software Components

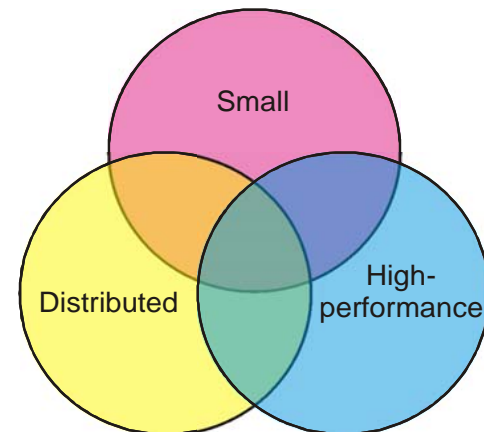


- System Tasks
 - Actions making use of system resources
- System Kernel
 - Component managing system resources
 - Coordinates task services
- Services
 - Routines performing specific tasks

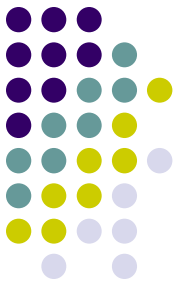


Types of Embedded Systems

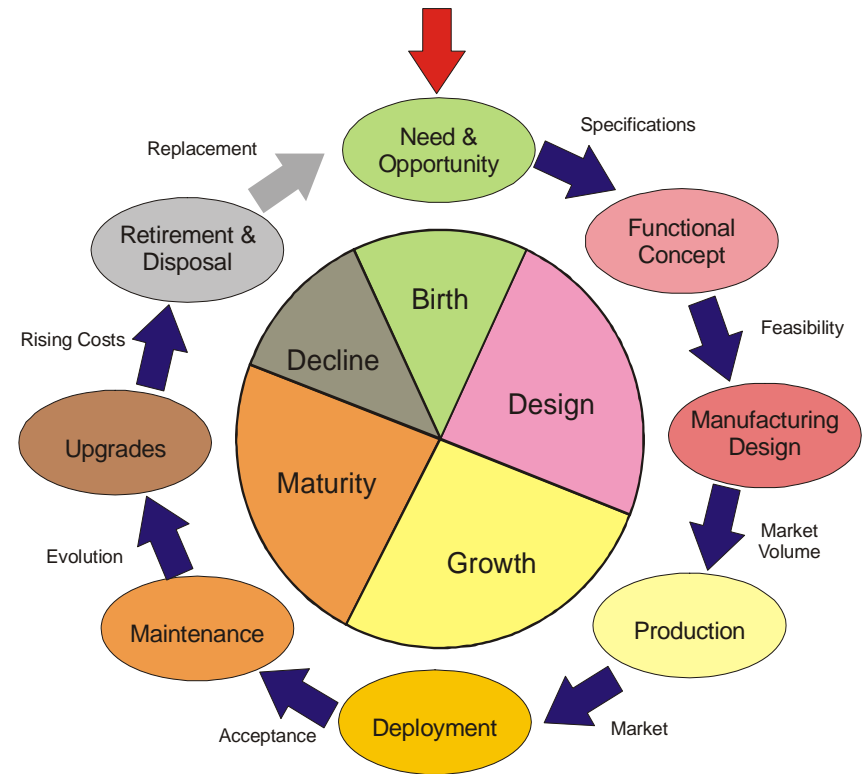
- Small
 - MCU-based, low component count
 - Large volume
 - Single tasked
 - Low-cost, maintenance free
- Distributed
 - Multi-chip, board-level
 - Multi-tasked
 - Medium volume & cost
 - Maintainable, upgradeable
- High-performance
 - Dedicated board-level hardware
 - Task intensive, RTOS-based
 - Low-volume, high cost
 - High maintenance

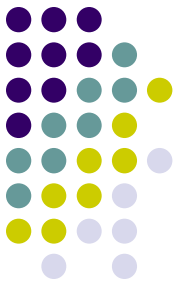


Embedded Systems Life Cycle



- Birth
 - Need & opportunity
 - Specifications
- Design
 - Proof-of-concept
 - Manufacturing design
- Growth
 - Production & deployment
- Maturity
 - Maintenance & upgrade
- Decline
 - System disposal





Design Constraints

- **Functionality**
 - System ability to perform the function it was designed for (REQ)
- **Cost**
 - Amount of resources needed to conceive, design, and produce an embedded system
- **Performance**
 - System ability to perform its function in time.
 - Affected by both HW & SW factors
- **Size**
 - Physical space taken by a system solution.
- **Power and Energy**
 - Energy required by a system to perform its function.
- **Time to Market**
 - The time it takes from system conception to deployment.
- **Maintainability**
 - System ability to be kept functional during its mature life.



Functionality

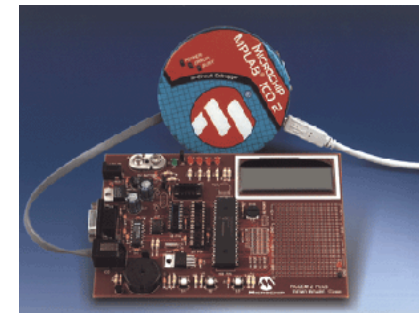


- Functional verification is a difficult task
 - Can consume up to 70% of development time
- Verification Methods
 - Simulation Techniques
 - Behavioral (HDL-based)
 - Logic (Circuit Modeling)
 - Processor (Software)
 - JTAG Debugger
 - Hardware supported through dedicated ports
 - Used also for testing (boundary scan test)
 - Cost effective



MSP430 FET Tool

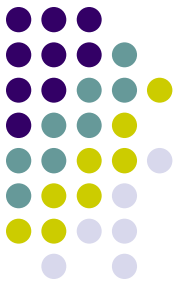
Courtesy of Texas Instruments Inc.



PIC In-circuit Debugger

Courtesy of Microchip Corporation

Functionality (Cont.)



- In-Circuit Emulators
 - Replace MCU in target system
 - A powerful debugger
 - Expensive
- ROM Monitors
 - Monitor functions in ROM
 - Status sent via serial port



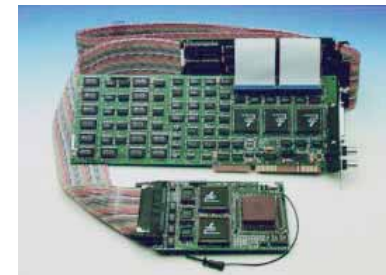
68HC11 In-circuit Emulator
Courtesy of Nohau Systems



8051 In-circuit Emulator
Courtesy of Signum Systems

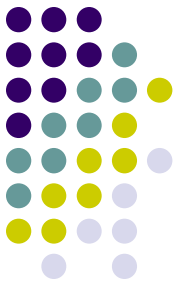


ICE Test Pod
Courtesy of Signum Systems



8086 In-circuit Emulator
Courtesy of Nohau Systems

System Cost



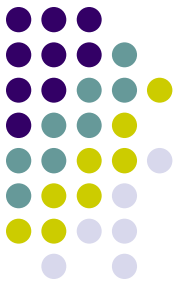
- The cost of a given Volume (V) of units:

$$C_T = NRE + (RP \cdot V) \therefore$$

$$U_C = \frac{C_T}{V} = \frac{NRE}{V} + RP$$

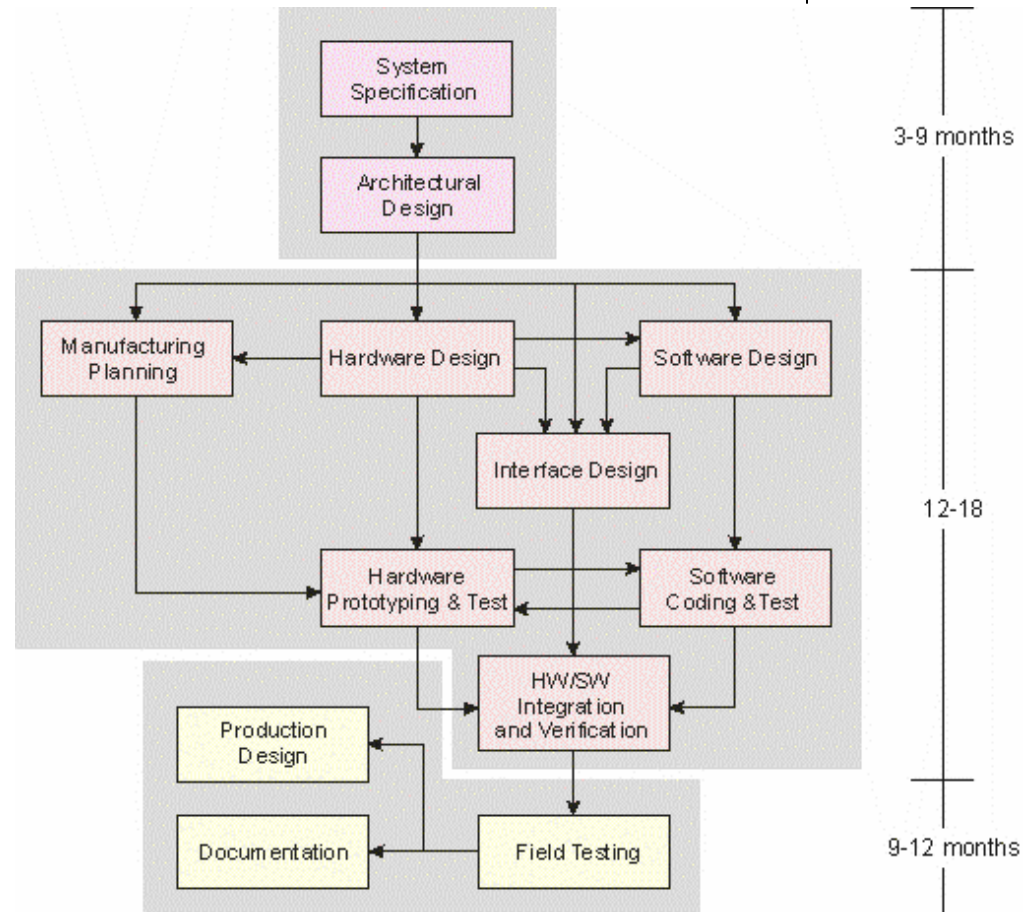
- NRE = Non-Recurrent Engineering costs (Fixed)
 - Investment to complete all design aspects
 - Very large and independent of volume in C_T
 - Include man-hours, infrastructure, and R&D
- RP = Recurrent Production costs (Variable)
 - Expenses in producing each unit of a given volume
 - Small but affected by V in C_T
 - Include components, boards, packages, and testing

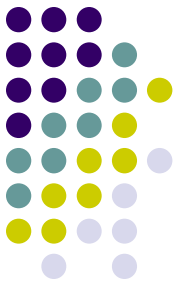




COTS-based NRE Costs

- *Commercial off-the-shelf* parts-based design
 - Traditional methodology for Embedded Systems
 - Minimizes Hardware costs
 - Increases design & verification costs
- NREs in U_c are diluted by a large production volume
- Balance between technology choice and production volume

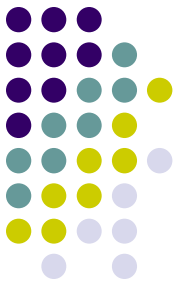




Performance: HW Factors

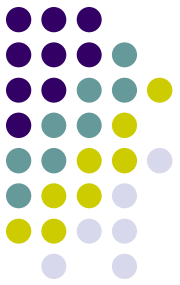
- Clock Frequency
 - System clock speed: not an absolute performance metric
- Architecture
 - Determines how clock cycles are used
- Component Speed
 - Response time and access time
- Handshaking
 - Signalization required to complete a transaction
- Low-power Modes
 - Wake-up times might affect application speed
- High speed is *expensive!!!*
 - Use it wisely





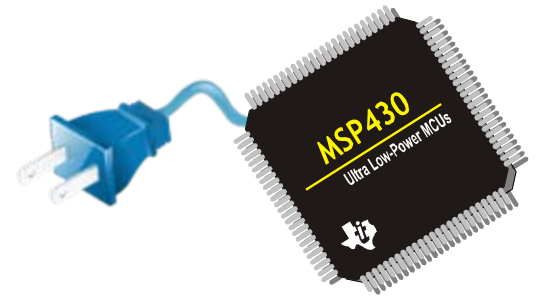
Performance: SW Factors

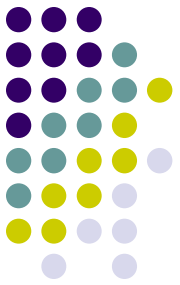
- Algorithm Complexity
 - Steps and resources needed to complete a task
- Task Scheduling
 - Affects waiting time in multitasking system
- Inter-task Communication
 - Time taken by tasks to exchange information
- Level of Parallelism
 - Software usage of system hardware resources



Power & Energy

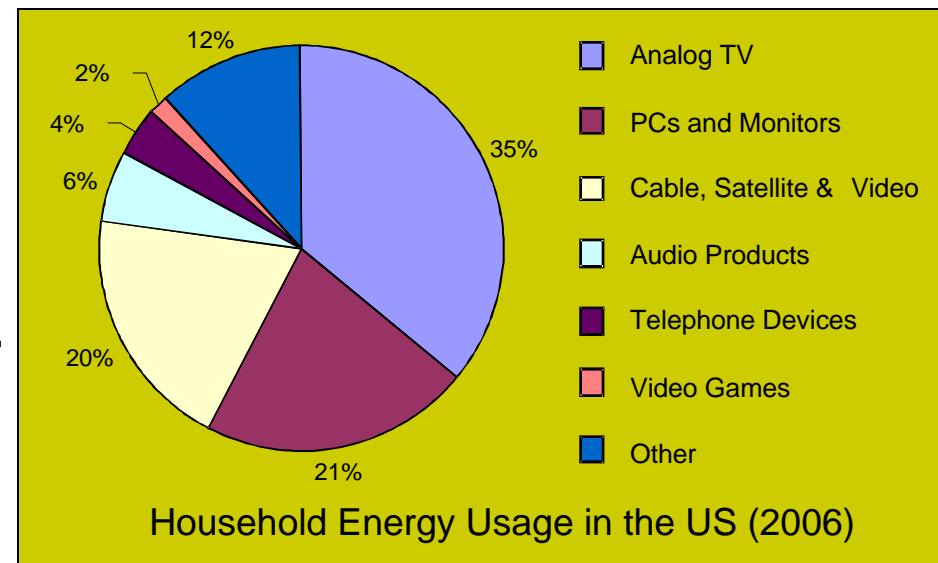
- Critical parameter for a long chain of design events
 - System reliability
 - Stress, noise, and heat
 - Cooling Costs
 - High power = lot of heat to remove
 - Power Supply Requirements
 - Larger batteries of power supply
 - Size, Weight, and Form
 - Mechanical system parameters affected by heat density

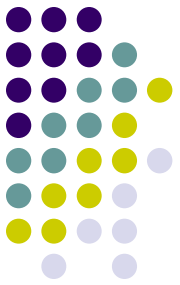




Power & Energy (Cont.)

- Environmental Impact of Embedded Systems
 - Average individual uses 60 microprocessors per day
 - Household electronics accounts for 11% of all energy consumed in the USA
 - 147,000,000,000 KWh (147TWh) per year
 - Excludes digital TVs and large appliances
 - Excludes industry, schools, hospitals, etc
 - Trend continues to grow...
Is there a limit?

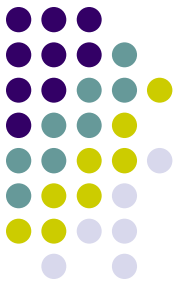




Power and Energy (Cont.)

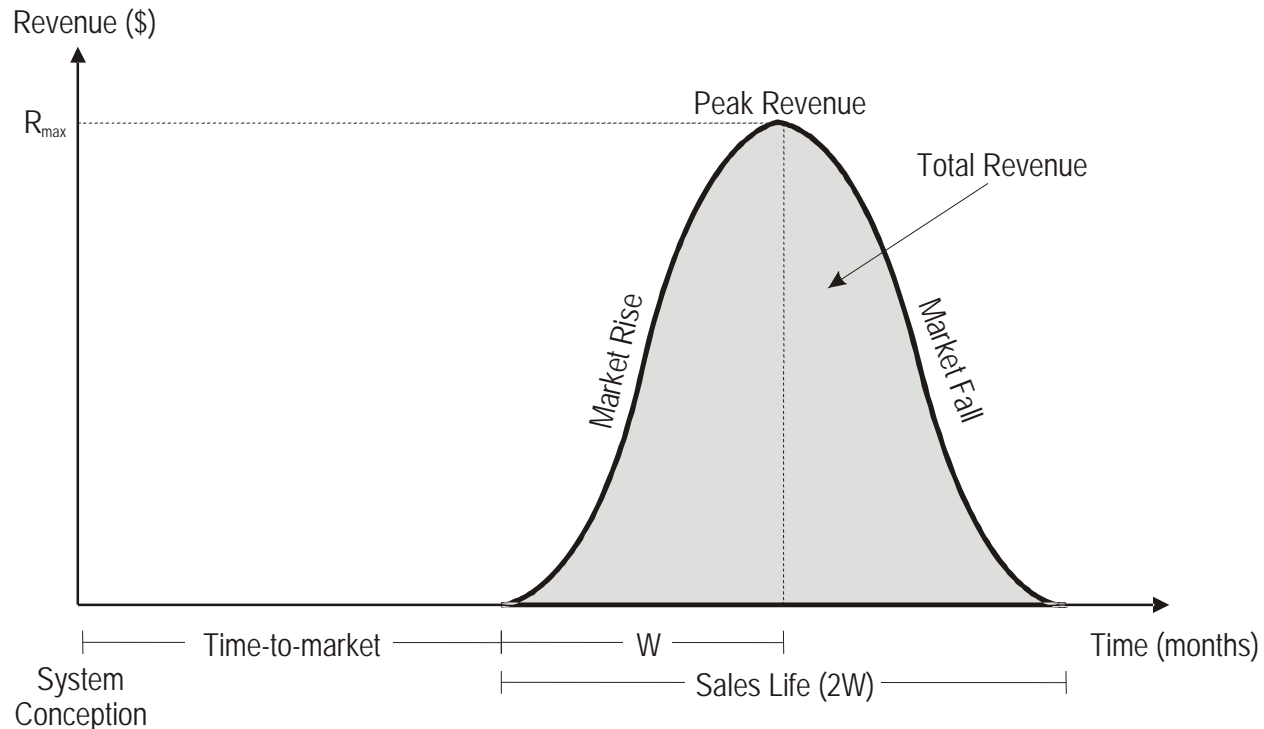
- Save the Planet! Design Power Efficient Embedded Systems
 - Use low-power MCUs and peripherals
 - Activate CPU standby and sleep modes
 - Write power efficient code
 - Every wasted CPU cycle is energy that will never come back
 - Use power management techniques
 - Power and clock gating plus efficient coding techniques

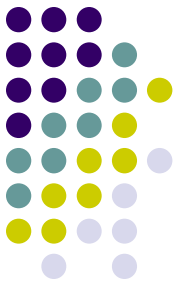




Time-to-Market

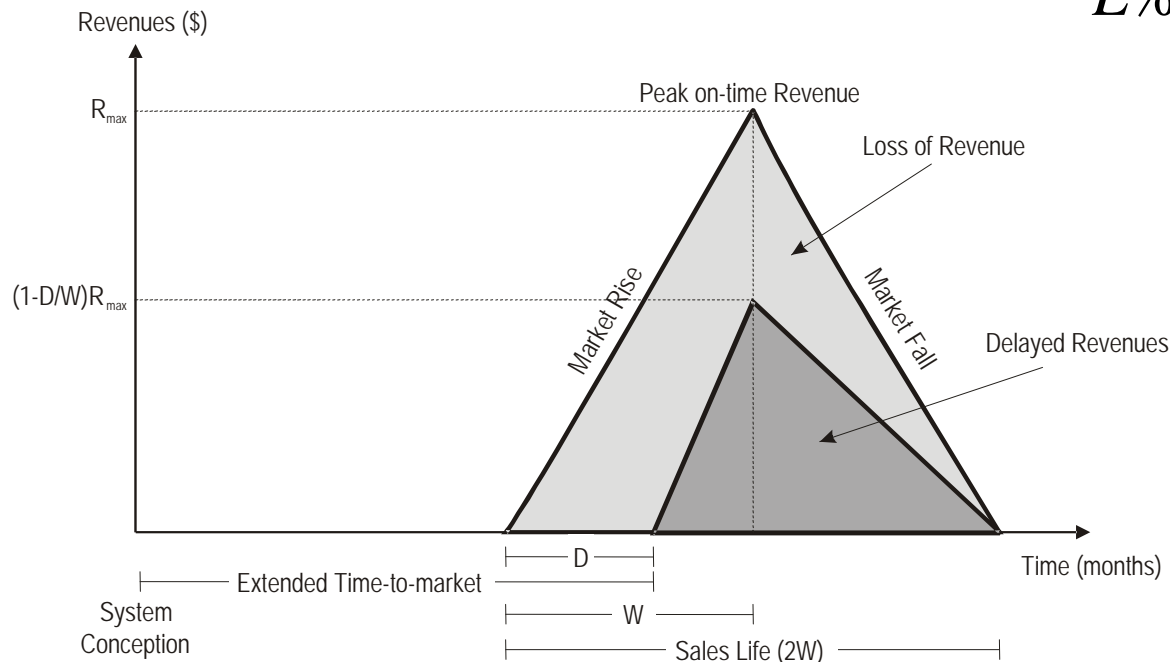
- Critical Constraint for Applications with a Narrow Market Window (W)





Time-to-Market (Cont.)

- A Moderate Market Entry Delay Could Cause a Large Loss of Revenue



$$L\% = \frac{D(3W - D)}{2W^2} \times 100\%$$

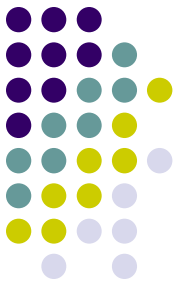
Assume:

- $2W = 24$ months

- $D = 4$ months

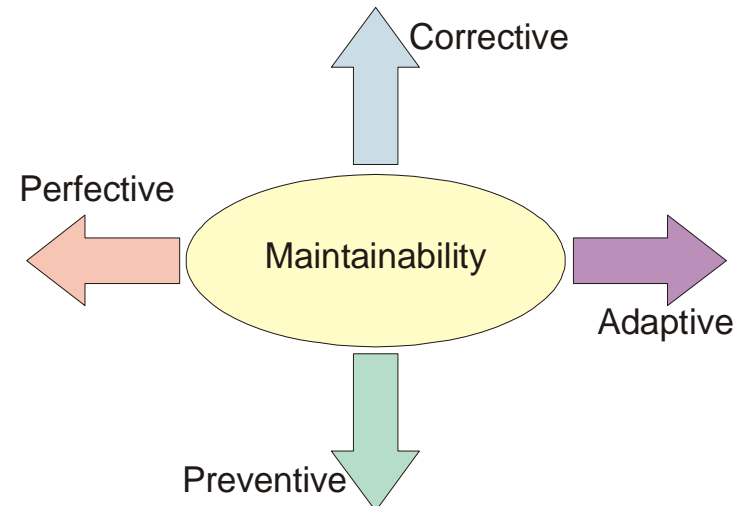
Estimated Revenue Loss:

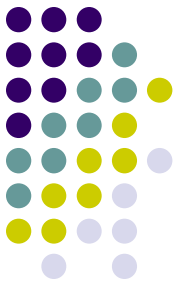
- $L\% = 50\%$



Maintainability

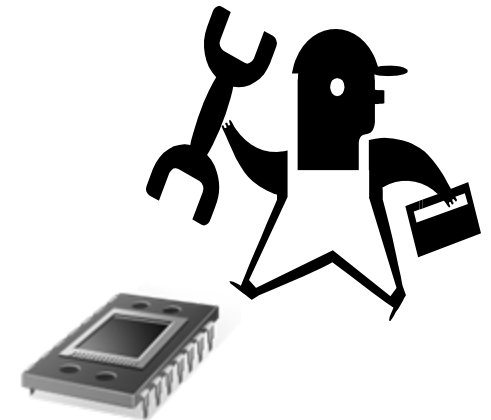
- Maintenance enables reliable system operation throughout entire useful life
- Relevance of maintenance depends on application
 - Expected lifespan
 - Application criticality
- Maintainability is a design requirement
 - Must be included among system specifications
- Must consider both aspects:
 - Hardware Maintenance
 - Software Maintenance
- Four maintenance dimensions
 - Corrective: Fixes faults
 - Adaptive: Copes with a changing environment
 - Perfective: Adds enhancements
 - Preventive: Anticipates events



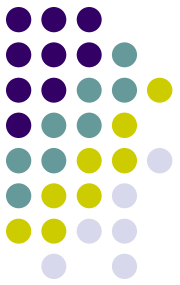


Hardware Maintenance Issues

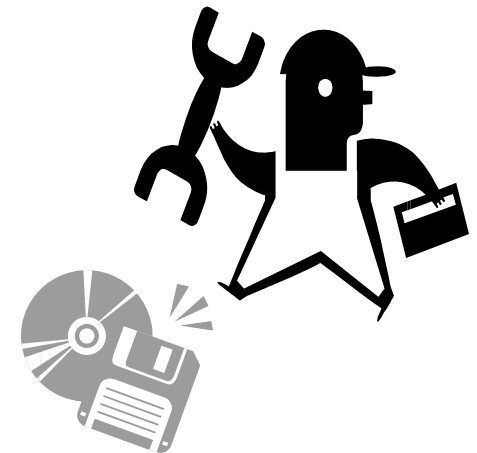
- Increased NREs
 - Design overhead to support HW maintenance
- Time-to-market Impact
 - Additional development time
- Increases Recurrent Cost
 - More components in system
- Component Obsolescence
 - Limit system useful life span

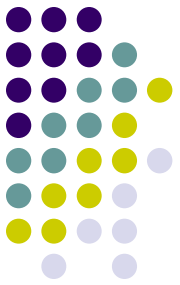


Software Maintenance Issues



- Hardware Constraints
 - Stringent HW constraints leave little room for support functions
- Cost of Verification
 - Undiscovered software bugs become maintenance headaches
- Inadequate Code Documentation
 - Meaningful and up-to-date
- Technology Changes
 - Compatibility with tool newer versions
- Ripple Effect of Changes
 - Identifying effect down the code
- Qualified Personnel
 - Everybody wants to design





Summary

- Birth and evolution of Embedded Systems
 - From origins to current trends
- Embedded Systems Structure & Classification
 - Hardware and software components
 - Scope and consideration for diverse target applications
- Life Cycle of Embedded Applications
 - Global perspective from birth to disposal
- Design Constraints and Challenges
 - Functionality, cost, performance, energy, time-to-market, and maintenance
- Overall view of implications of design decisions