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PARAMETRIC OPTIMIZATION FOR MACHINING WITH WIRE EDM



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Parametric Optimization For
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Parameters Optimization in WEDM



Condition: New. Publisher/Verlag: LAP Lambert Academic Publishing | Parameters Optimization in WEDM | This book contains how (a)experiments were carried out to analyze the effects of machining current on various machining criteria, like cutting speed, spark gap, surface finish and MRR for machining different electrode materials as work pieces, that is Graphite and Aluminum of 5 mm thickness and to decide the best suitable machining current to be used for machining. (b)effect of the work piece thickness on cutting speed,...

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