

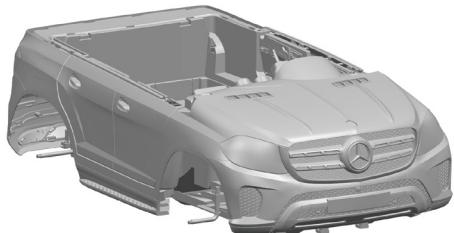
# 12V Frozen Mercedes (GLS-320)

## Step By Step Assembly Procedures

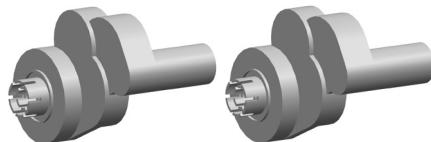
Note : Please follow all procedures strictly to ensure assembly quality .

Please check if all below parts are included in the package.  
These are the parts needed for assembly .

For technical support and spare parts ,please contact below numbers :  
Toll-Free : 1-866-424-0500      Local : 417-204-0563



Vehicle body



Gear boxes



Steering wheel



Rear wheels



Front wheels



Wheel covers



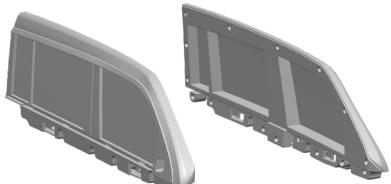
Seat



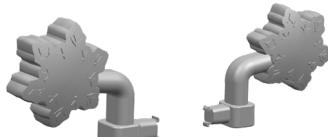
Rear window



Windshield



Side windows  
(left and right)



Side mirrors  
(left and right)

### Tools

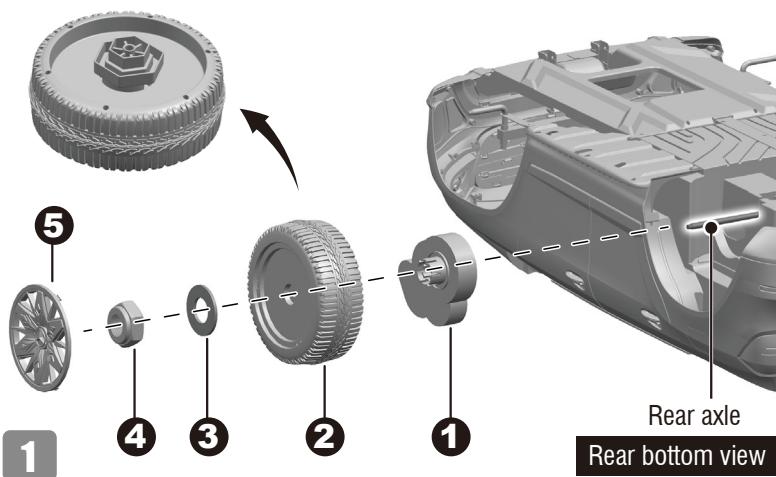


Socket wrench X 2



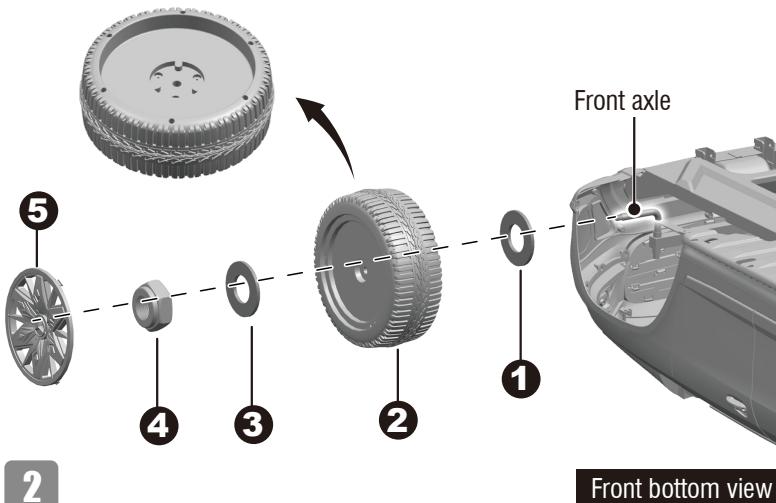
Screwdriver X 1

# Assembly



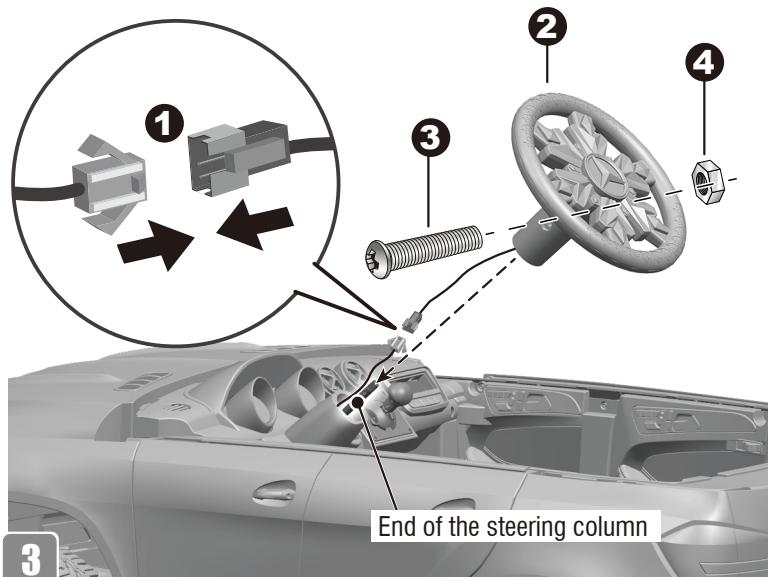
## Install Rear Wheels

- Turn the vehicle body upside down.
- 1. Slide a gear box onto the rear axle.
- 2. Slide a rear wheel onto the rear axle. Make sure that the wheel driver lines up and slides all the way into the gear box.
- 3. Slide a Ø10 washer onto rear axle.
- 4. Tighten a nut to the end of the rear axle with Socket wrench.
- Repeat the above procedure to assemble the other rear wheel.
- 5. Gently press on the wheel cover until it "CLICKS" into place.



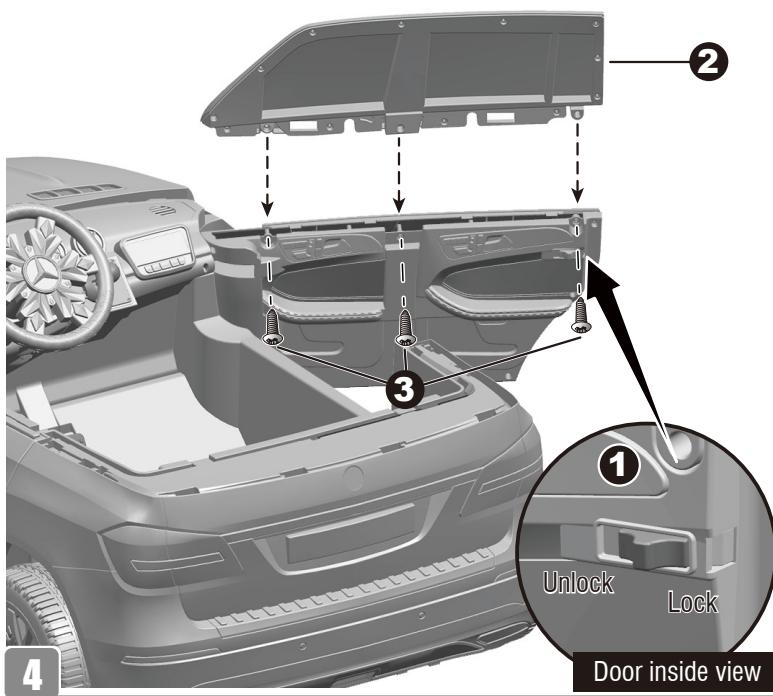
## Install Front Wheels

- 1. Slide a Ø12 washer onto front axle.
- 2. Slide a front wheel onto the front axle.
- 3. Slide a Ø10 washer onto front axle.
- 4. Tighten a nut to the end of the front axle with Socket Wrench.
- 5. Gently press on the wheel cover until it "CLICKS" into place.
- Repeat the above procedure to assemble the other front wheel.



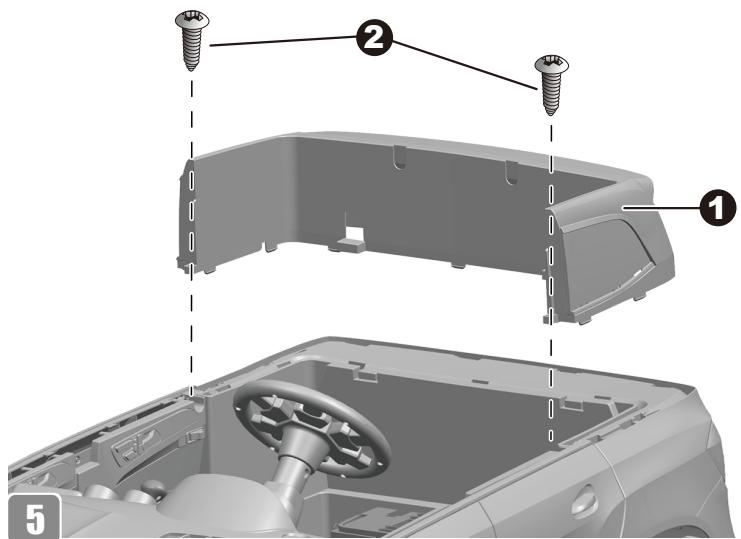
## Install Steering Wheel

- Turn the vehicle body upright.
- 1. Plug the sound unit connector on the steering wheel into the connector on the vehicle body.
- 2. Fit the steering wheel to the end of the steering column.
- 3. Align the holes on each side of steering wheel with the holes at the end of the steering column.
- 4. Fasten a nut on the opposite end of the M5X35 machine screw to secure the steering wheel to the steering column.



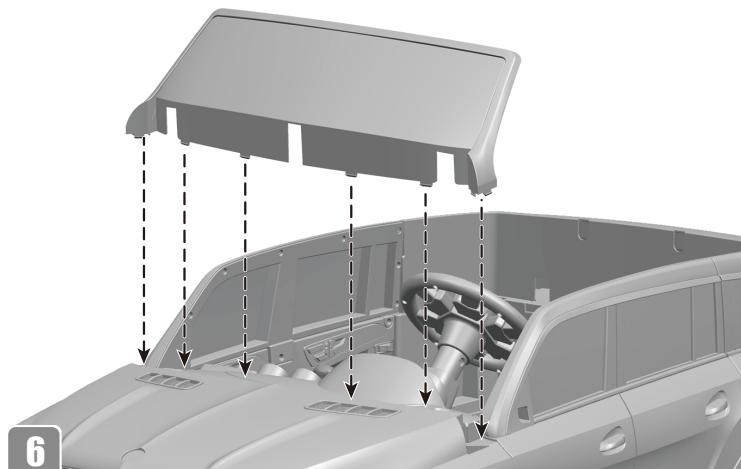
## Install Side Windows

- Push the door lock into the “unlock” position and open the door.
  - Select the RIGHT SIDE window piece (Shown as (2) in the diagram) to install onto the RIGHT SIDE DOOR. Carefully line up the TABS on the window with the SLOTS on the door and press into place.
  - Insert the three Ø4x14 screws and tighten with a screwdriver.
- Repeat this procedure for the LEFT SIDE DOOR.



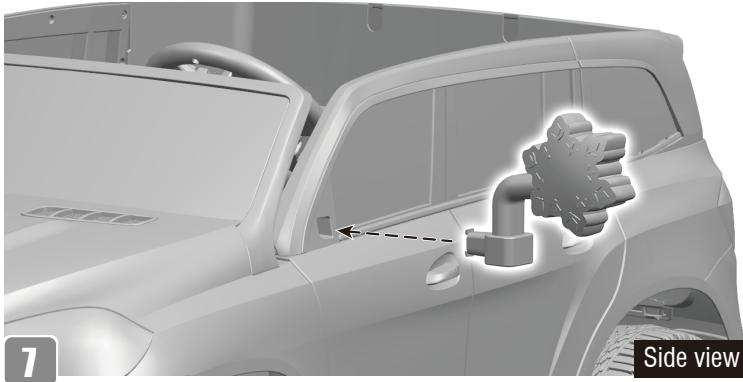
## Install Rear Windows

- Insert the tabs on the rear window into the grooves on the vehicle body, along the length of the rear window, push until you hear it “click” into place. Ensure the entire rear window is secured in place.
- Insert the two Ø4x12 screws and tighten with a screwdriver.



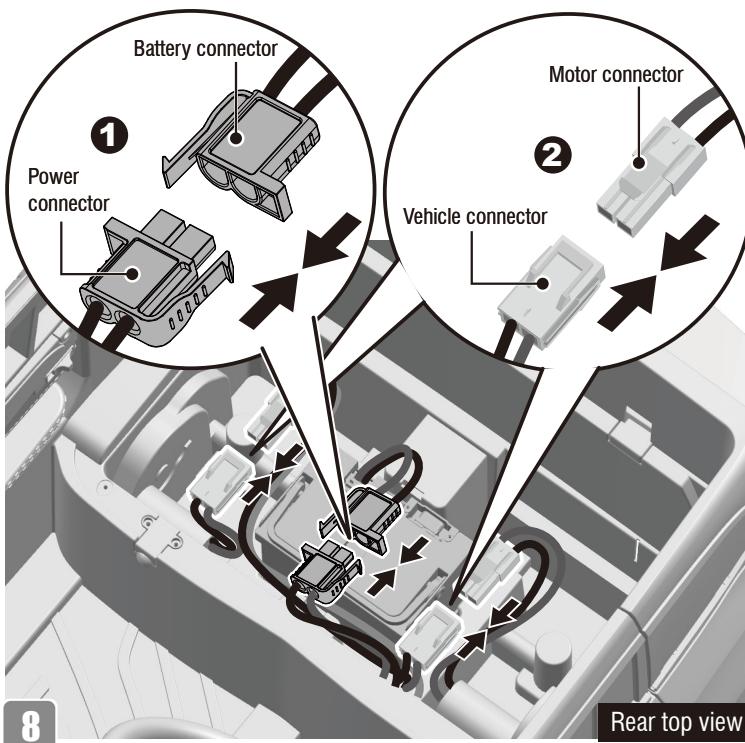
## Install Windshield

- Insert the tabs on the windshield into the grooves on the vehicle body, push until you hear it “click” into place.



## Install Side Mirrors

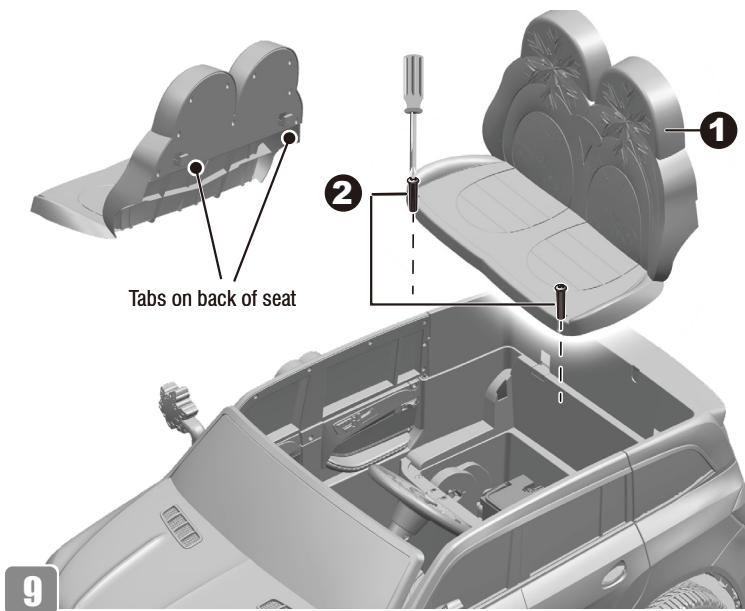
1. Insert the side mirror into the hole on the side window, push until you hear it "click" into place.



## Connect Power Supply

1. Plug the battery connector on the battery into the power connector on vehicle body.
2. Plug the vehicle connector into the motor connector. Repeat for the other side.

NOTE: Do not force the connection if they do not go together smoothly. Double check the alignment to be sure that the positive is connecting to positive and negative to the negative.



## Install Seat

1. Insert the tabs on the back of the seat into the grooves in the vehicle body and slide the seat into place.
2. Tighten the two screws with a screwdriver.

# Pictures of actual products

**EC-1926-DTR**

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