Parent Block :

Size : 500 X 500 X 2000 MM

800X400X2000

(Approx)Material: Graphite ,CARBON

Process:
-    Cutting of different shapes as shown in figure.-
Cutting direction Horizantal ,angular & Vertical Only

Method Of Cutting :
-    Automatic band Saw Machine

Requirement:
-    Plan for cutting , execute by machine as per plan.

Report:
-    Summary , Stock available after cutting , Final - recovery

Sequence:

Specifies which block to use and how to position it on the machine. Initially, all the cuts which are possible according to the current orientation of the block are carried out.

✓ Finished parts are assigned to orders or commissions so that the operator can remove, label, and store them.

✓ Residual blocks are provided with a clear identifier and back posted to the stock.

✓ Temporary blocks are still required in the further course of the cutting program. Also provided with a clear identifier, stored temporarily, and repositioned for the next steps according to the specification.

✓ Every instruction must be confirmed by the operator by pressing the button on the touch screen before the next step is specified.