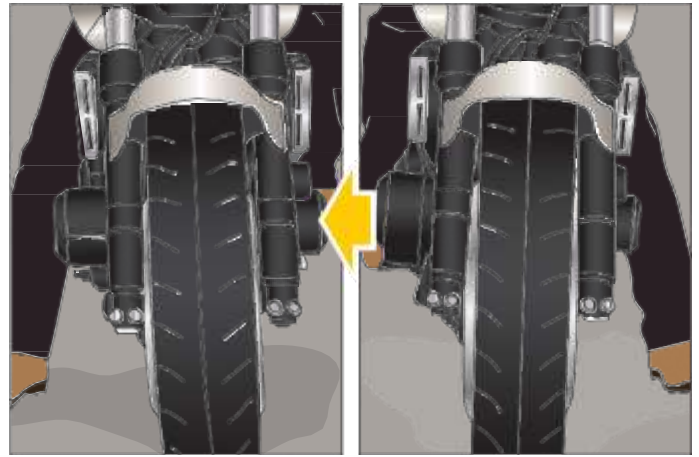


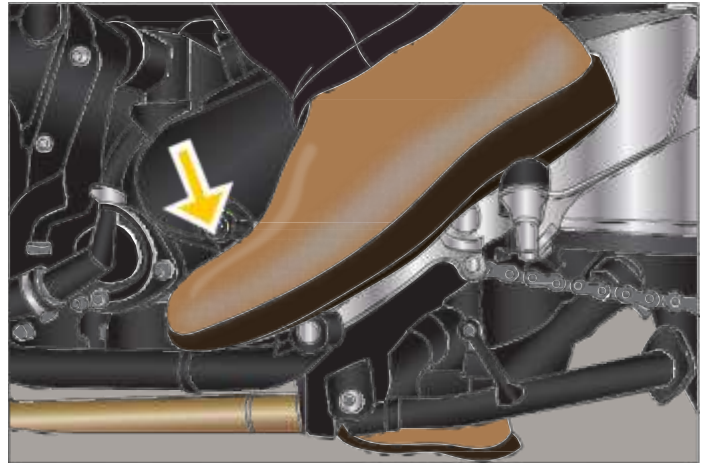
CHANGE LEGS POSITION

110. Release your right foot from the right foot rest to the ground and put your left foot on the left foot rest. Be sure to hold the front brake to prevent accidental movement. Check safety before putting the foot down.



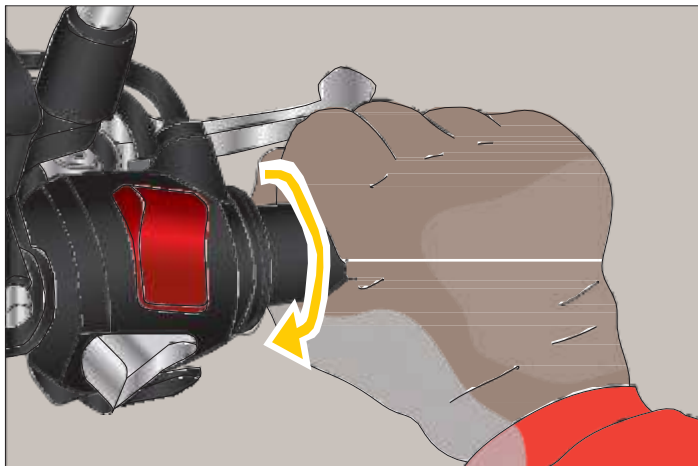
PULL IN THE CLUTCH LEVER AND ENGAGE TO 1ST GEAR

111. When you pull in the clutch lever and depress the gear shift pedal, the gear switches from neutral to first gear. The 'N' green indicator light will go off when the first gear is engaged. Lower your left foot to the ground and place your right foot on the right foot rest.



OPEN THROTTLE

112. Turn the throttle slightly. Maintain the standard rotation speed between 2,000 rpm to 3,000 rpm. Be careful as the engine will stall if the rotation speed is low.



ATTAINING THE BITING POINT

113. Release the clutch lever slowly from position 'A' to position 'B' (refer to picture) while maintaining the throttle, the engine revolution will start to drop slightly. This position is the biting point (half-clutch). While keeping the engine running, release the rear brakes and gradually release the clutch lever to position 'C'. Beware that continuously using the 'Half-clutch' technique for long period of time will cause the clutch linings to wear out faster.

Note: A sudden release of the clutch lever will cause the engine to stall.

