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**Industrial Eng. Design 2 Project Assignment** 

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# **TABLE OF CONTENTS**

ABBREVIATON	4
FIGURE LIST	5
ABSTRACT	6
1. INTRODUCTION	7
1.1. Literature Review	7
1.2. The Goal of The Project	8
1.3. Assumptions	8
2. APPLICATION	10
2.1. The Description of the Problem	10
2.2. Notations and the Data	10
2.3. The Optimization Model	12
2.4. GAMS Codes	14
2.5. Numerical Results According to GAMS Report	16
3. DISCUSSION AND FUTURE RESEARCH	17
REFERENCES	18

## **ABBREVIATON**

CSPL: The Charging Station Placement

EV: Electric Vehicles

EVCS: Electric Vehicles Charging Station

GAMS: General Algebraic Modeling System

MIT: Mixed Integer Programming

RNC: Route Node Covering

# **FIGURE LIST**

Figure 2. 2. 1	Locations of the vehicles	10
Figure 2. 2. 2	N Matrix	. 11
Figure 2. 2. 3	D Tensor	11
Figure 2. 2. 4	E Tensor	. 12
Figure 2. 4. 1	GAMS code: Sets, scalar, parameters	. 14
Figure 2. 4. 2	GAMS code: tables	. 14
Figure 2. 4. 3	GAMS code: variables	15
Figure 2. 4. 4	GAMS code: variables	15
Figure 2. 4. 5	GAMS code: Objective and constraints	15
Figure 2. 5. 1	Charging status at candidate locations in each period	16
Figure 2, 5, 2	Model results	16

# **Location Optimization of Electric Vehicle Charging Stations**

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Nowadays, with the rapid depletion of fossil fuels and developing technology, the interest in electric vehicles (EV) is increasing day by day. As in the world, the use of EV in our country is increasing day by day. With TOGG, which is a domestic production project, it is thought that many more people will own EV in the coming years. As the number of vehicles increased, the need for electric vehicle condition unit increased. In this study, a model for the location optimization of EV charging stations has been developed. As an example, the candidate stations to be located in Istanbul are used. With the model, it has been decided in which of the candidate locations the charging station will be established. This MIT model was solved with the GAMS program and the optimum result was achieved.

**Keywords:** Optimization, Electric Vehicle, Charge Station, MIT model

#### 1. INTRODUCTION

With the prominent problem of sustainable development and utilization of fossil energy, the environmental and development problems caused by the greenhouse effect are becoming more and more serious. Countries around the world are actively fulfilling their energy conservation and emission reduction commitments [1].

Due to the world's shortage of fossil fuels and the serious environmental pollution from burning them, seeking alternative energy has become a crucial topic of research. Transportation is one of the main consumers of energy and contributors to air pollution. Electric Vehicles (EVs) move pollution away from urban areas and electricity can be efficiently transformed from both traditional fossil fuels and promising renewable energies like solar energy and tidal energy. EVs, as a replacement of traditional internal combustion engine vehicles, provides an environment-friendly solution to modern cities' transportation. A rapid growth of EVs has been seen in recent years along with the rising popularity of the notion of smart cities [2].

While the average fueling times of conventional vehicles vary between a few days and a week, EVs need to be recharged much more frequently due to insufficient battery size. In addition, the EV charging process is much longer than the fuel filling times of conventional vehicles. Therefore, an effective charging infrastructure planning is required to meet EV demands. When making an effective planning, the fact that EVs will use charging stations very often and long charging times should be taken into account. In addition, vehicle driving profiles and electrical network infrastructure should be considered for a determined region and optimal planning should be carried out [3].

The number of electric vehicles is increasing day by day in our country, Turkey, as in other countries. Most of the EVs are located in Istanbul. Together with our domestic project TOGG, which has been on the agenda recently, this number will be exponentially greater in the near future. Therefore, extensive project studies are required. EV owners should reach the charging stations as soon as possible, the charging station should be empty at that time. In terms of cost, the number of charging stations should also be minimal.

#### 1.1. Literature Review

Many approaches have been proposed to address the optimization problem of allocating EVCSs. Proposed models in the literature can be categorized into flow-capturing models and node-serving models. EVCS allocation is a challenging problem and is extremely crucial to the EV industry. Although flow-capturing models are the most popular solutions proposed in literature. These models suffer from inflexibility, highcomplexity, and centrality. On the other hand, node-serving models such as the models proposed by Vazifeh et al. [4], Rahman et al. [5], and Vasant et al. [6] showed better flexibility and were able to simulate realistic scenarios for an EV network. However, none of these models captured the uncertainty of EV demand. Estimating EV demand has been studied using different methods in the literature. The demand

uncertainty is captured using Markov-chain model. However, none of the proposed models to estimate demand uncertainty using Markov-chain were utilized in allocating EVCS.

Apart from these, there are some optimum route selection models in the literature. In addition, there are various studies on determining the location and capacity of stations. An iterative approach technique is presented to solve the Route Node Covering (RNC) problem [7]. The purpose of the RNC problem is to find the minimum number of charging stations and their locations. Queuing theory has also been used to arrange by charging stations in a way that minimizes drivers' queue time.

A realistic CSPL model [8] is proposed that takes into account the strategic behavior of electric vehicle drivers to minimize charging costs. In addition, the traffic situation and queue time at charging stations, which play a vital role in EV propagation, are also taken into account in our model. The OCEAN algorithm is proposed to calculate the optimal solution. Unfortunately OCEAN is not scalable due to integer variables and large search space. Therefore, an effective heuristic OCEAN-C algorithm is proposed to speed up computation and solve realistic CSPL problems.

There are also studies on route optimization for electric vehicles to use their charge effectively. [9].

According to the researches, many studies have been carried out on the location optimization of electric vehicles. It has been seen that MIT is at the forefront in evaluation methods.

### 1.2. The Goal of The Project

Most of the electric vehicle users are located in Istanbul. This number is expected to increase further in the coming years. With this project, it is aimed to correctly position the candidate charging stations in order to prevent the electric vehicle charging stations from being insufficient.

The purpose of this study to minimize the position of any electric vehicle to any charging station at any time. In this way, it is ensured that the locations of electric vehicle charging stations are optimized. For this purpose, an MIT model was established and a solution was reached with the GAMS program.

#### 1.3. Assumptions

Due to the increasing world population and spreading diseases (especially the COVID-19 virus), it has led people to use their personal vehicles instead of public transportation. This causes the number of vehicles to increase even more. As the technology develops over the years, the developments in the car industry will accelerate. Today, the production of vehicles that work with fossil fuels continues. However, as it is known, fossil fuels are non-renewable energy sources. Therefore, the fossil fuel resource in the world is decreasing day by day. With the developing technology, people have succeeded in producing cars that can run on electricity

instead of fossil fuels. As fossil fuel resources decrease, their prices increase. Electric vehicles are becoming more and more popular day by day. It is claimed that the production of fossil fuel vehicles will end completely in the near future. This will greatly increase the number of electric vehicles. All these developments clearly show that the number of electric vehicle charging stations in the future will be insufficient and the waiting time at the stations will increase. Therefore, precautions should be taken without these problems. For all these reasons, location optimization should be done to find where the electric charging stations will be opened in the most accurate way.

#### 2. APPLICATION

#### 2.1. The Description of the Problem

The number of electric vehicle owners is increasing exponentially. Although it is not a big problem today, electric vehicle owners may have problems in charging their vehicles in the near future. Due to the long charging times, EV owners should be able to get to the nearest available charging station as soon as possible. Since the installation cost of charging stations is high, the number of stations should also be minimal. Therefore, the fact that the small number of charging stations is not positioned correctly creates problems.

#### 2.2. Notations and the Data

Consider a finite time horizon T, divided into equal three periods (morning, noon, evening) indexed by t. During this time, a set of vehicles V, need to recharge at p charging stations chosen from a set of candidate locations J.

The set of vehicles V consists of three vehicles: car1, car2, car3. The set of candidate locations J is as follows: Başakşehir, Beşiktaş, Kadıköy, Çekmeköy.

The positions of the vehicles in each period are as follows:

In the Morning (Locations)			
car1	car2	car3	
Bakırköy	Esenler	Maltepe	

In the Noon (Locations)				
car1	car2	car3		
Fatih	Üsküdar	Ümraniye		

In the Evening (Locations)				
car1	car2	car3		
Bakırköy	Ataşehir	Sancaktepe		

Figure 2.2.1. Locations of the vehicles

The time after the position of the vehicles in each time zone their distances from the location they will go to are shown in the N matrix with  $N_{vt}$  elements. (Fig. 2).

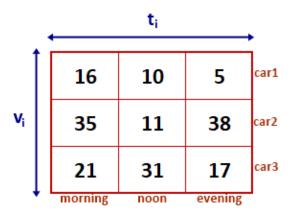


Figure 2.2.2. N Matrix

The distance between the position of v in period t and the position of candidate station j is shown in D tensor with  $\mathbf{d}_{vtj}$  elements.

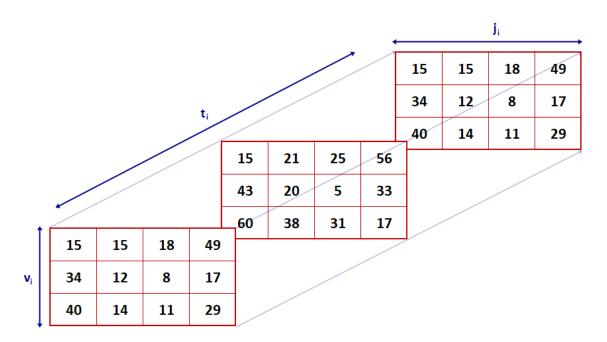


Figure 2.2.3. D Tensor

If the vehicle v does not have enough charge to go to the desired location in period t, the distance between the candidate charging stations and the location it wants to go shown in E tensor with  $\mathbf{E}_{vtj}$  elements.

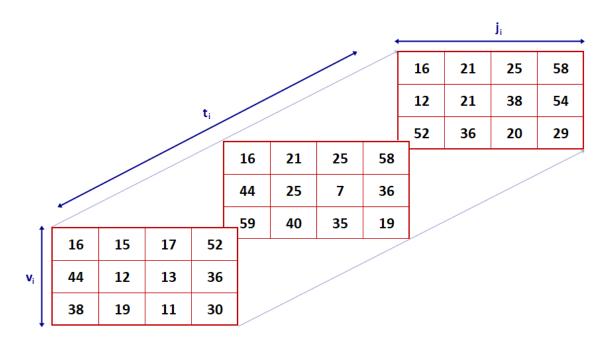


Figure 2.2.4. E Tensor

Each candidate location j has a limited capacity and is denoted by  $\mathbf{Q_j}$ . In other words, a certain number of vehicles can be charged simultaneously at each candidate charging station. The number of vehicles that can be charged at the same time at the Başakşehir location is 8 ( $Q_{Başahşehir} = 0$ ). The capacities of Beşiktaş and Kadıköy candidate stations are 15 ( $Q_{Beşiktaş} = Q_{Kadıköy} = 15$ ). At the last candidate station, Çekmeköy, the number of vehicles that can be charged at the same time is 10 ( $Q_{Cekmeköy} = 10$ ).

The batteries of the vehicles have a capacity (indicates the range in km) and this capacity is shown in  $K_v$ . The capacity of all three vehicles is 100 kilometers ( $K_{car1} = K_{car2} = K_{car3} = 100$ ).

The minimum number of charging stations that need to be opened for the system to work properly is expressed with  $\mathbf{p}$ . Whether or not the charging station is opened in a location is checked in binary (0,1) and shown with  $\mathbf{y}_{j}$ . Likewise, whether a vehicle is in any location at any time or not is specified in the model in binary (0,1) with the variable  $\mathbf{x}_{vtj}$ . In addition, the amount of charge (range in kilometers) that the vehicle  $\mathbf{v}$  has in the period t is shown with  $\mathbf{R}_{vt}$ , while the amount of charge (range in kilometers) it receives by visiting any station is also indicated by  $\mathbf{a}_{vt}$ . The initial  $\mathbf{R}_{vt}$  values of car1, car2 and car3 are respectively as follows: 20, 50, 60

#### 2.3. The Optimization Model

In this part, a new and original model is created by replacing the missing parts of the model proposed by Andrews [10] and the models proposed by Arayıcı and Poyrazoğlu [11], who contributed to the development of this model.

The MIP model, which ensures that the stations to be opened by using all these data are at the closest distance to the vehicles, is as follows.

The objective (Z) is to minimize the total distance traveled by all vehicles to access the selected charging stations. Constraint (1) ensures that each vehicle is charged by selecting one charging option. Constraint (2) ensures that each vehicle is charged at least once a day. Constraint (3) says vehicle v can charge at location j only if a charging station is opened there. In constraint (4), we state that its capacity must be suitable for us to be able to charge from a station opened at position j. The variable p in constraint (5) represents the minimum number of charging stations and ensures that the number of stations to be opened is minimal. Constraint (6) states that no matter how much the vehicle is charged, the amount of charge cannot exceed the maximum capacity of the vehicle. Constraint (7) ensures that the vehicle cannot discharge, that is, it can only charge. Constraint (8) states that in order for the vehicle to go to the location, the vehicle's range must not be less than its distance from the location. Constraint (9) ensures that the charge value  $a_{vt}$  is 0 if we are not going to visit location j. Constraint (10) checks whether the current range of our vehicle is enough to the target location, if not, it indicates that we should go to the charging station. Constraint (11) says our current range to decrease by the distance we travel, and if we get a charge from a station it adds it to our

current range. Constraints (12), (13) and (14) determine the initial available range amounts of car1, car2 and car3, respectively. Constraints (15) and (16) ensure that our decision variables  $x_{vtj}$  and  $y_j$  only take values of 0 or 1.

#### 2.4. GAMS Codes

Sets, scalar and parameters are defined:

```
v vehicles /car1, car2, car3/
   t time horizon /morning, noon, evening/
   j candidate locations /basaksehir, besiktas, kadikoy, cekmekoy/
   scalar
   R_initial_Car1 amount of initial charge (km) of vehicle car1 /20/
   R initial Car2 amount of initial charge (km) of vehicle car2 /50/
10 R initial Car3 amount of initial charge (km) of vehicle car3 /60/
11 :
14 parameters
   q(j) capacity of the candidate locations
16▼ /basaksehir 8
17
    besiktas 15
   kadikoy 15
19 cekmekoy 10/
21 k(v) battery capacity (km) of the vehicles
22▼/car1 100
    car2 100
   car3 100/;
```

Figure 2.4.1. GAMS code: Sets, scalar, parameters

We define the N matrix with  $N_{vt}$ , the D tensor with  $d_{vtj}$  and E tensor with  $E_{vtj}$  as tables:

```
table n(v,t) distance to target location
         morning
                    noon
    car1
         16
                    10
   car2
         35
                            38
                            17
   car3 21
                    31
33 table\ d(v,t,j) the distance between the location of v in period t and location j
                   basaksehir besiktas kadikoy cekmekoy
35 carl.morning
                   15
                               21
                                         25
   car1.noon
                               15
   carl.evening
                   15
                               21
                                         2.5
                                                  56
                               25
                                                  52
   car2.morning
                   10
                                         38
   car2.noon
                               12
                                                  17
   car2.evening
   car3.morning
                   53
                               26
                                         12
                                                  29
   car3.noon
                   40
                                         11
   car3.evening
                   60
                               38
   table \ e(v,t,j) the distance between location j and destination
                   basaksehir besiktas kadikoy
                                                  cekmekoy
47 carl.morning
                               15
                   16
   car1.noon
   car1.evening
   car2.morning
                   44
                               12
                                         13
                                                  36
   car2.noon
                   44
                               25
                                                  36
   car2.evening
                   12
   car3.morning
                   38
                               19
                                                  30
   car3.noon
                               40
                   52
   car3.evening
                               36
```

Figure 2.4.2. GAMS code: tables

#### Variables are defined:

```
variable
z objective function;

positive variable
r(v,t) amount of current charge (km) of vehicle v in period t
a(v,t) amount of charge (km) that vehicle v receives in period t
p The minimum number of the electic charge stations

times

binary variable
x(v,t,j) whether v vehicle is charging in period
y(j) whether to open a charging station at candidate location j

y
```

Figure 2.4.3. GAMS code: variables

We define our objective function and constraints under the name "equation":

```
71 equation
72 objective To minimize the distance of any vehicle from any charging station at any time.
73 constraint1 A vehicle cannot be charged at more than one station at the same time.
74 constraint2 Every vehicle must be charged at least once a day.
75 constraint3 In order for charging station must first be opened at that location.
76 constraint4 If the capacity of the station is full vehicles cannot be charged there.
77 constraint5 The number of stations opened should be the minimum amount.
78 constraint6 Charge received from a station cannot exceed the charge capacity of the vehicle
79 constraint7 Vehicles cannot be discharged
80 constraint8 Vehicles should be able to go to the station if needed.
   constraint9 The charge value is 0 if we are not going to visit location j
82 constraint10 If the range is not enough it indicates that we have to go to the charging station
83 constraint11 Current range to decrease by the distance we travel
84 constraint12 The initial available range amounts of car1
85 constraint13 The initial available range amounts of car2
86 constraint14 The initial available range amounts of car3
87
88
```

Figure 2.4.4. GAMS code: variables

This is the main part where we code the model. The objective function and constraints are formulated with equations and inequalities:

```
objective. Z === sum((v,t,j),d(v,t,j)*x(v,t,j));

constraint1(v,t).. sum(j,x(v,t,j)) === 1;
constraint2(v).. sum((t,j),x(v,t,j)) === 1;
constraint3(v,t,j).. x(v,t,j) === y(j);
constraint4(t,j).. sum(v,x(v,t,j)) === q(j)*y(j);
constraint5.. sum((v,t,j),x(v,t,j)) === p;
constraint5.. sum((v,t,j),x(v,t,j)) === p;
constraint6(v,t,j).. r(v,t)+a(v,t)-(d(v,t,j)*x(v,t,j)) === k(v);
constraint8(v,t,j).. r(v,t) === 0;
constraint8(v,t,j).. r(v,t) === d(v,t,j)*x(v,t,j);
constraint10(v,t).. r(v,t)+a(v,t)-sum(j,x(v,t,j))*x(v,t,j))-(n(v,t)*(1-sum(j,x(v,t,j)))) === 0;
constraint11(v,t).. r(v,t)+a(v,t)-sum(j,((e(v,t,j)+d(v,t,j))*x(v,t,j)))-(n(v,t)*(1-sum(j,x(v,t,j))));
constraint12.. r('car1', 'morning') === R initial_Car1;
constraint13.. r('car2', 'morning') === R_initial_Car2;
constraint14.. r('car3', 'morning') === R_initial_Car2;
constraint14.. r('car3', 'morning') === R_initial_Car3;

model LOCOPT /all/;
solve LOCOPT using MIP minimizing Z;
display x.l,r.l,a.l,p.l,y.l;
```

Figure 2.4.5. GAMS code: Objective and constraints

When we run the model we coded in GAMS, we see that the model works successfully and we have minimized our objective function. The objective function Z is found to be 34, which is the minimum number for the feasible region but the values that interest us are the  $x_{vtj}$  values. If the vehicle visits v candidate station j, the  $d_{vtj}$  value is 1. So, vehicle v receives charge from candidate station j, we decide that station j should be opened. In the next part of the report, you can see the numerical results of the model and the candidate stations that were decided to be opened.

## 2.5. Numerical Results According to GAMS Report

According to the GAMS report, the  $d_{vtj}$  values are found as follows:

	Başakşehir			Beşiktaş				
	Morning	Noon	Evening			Morning	Noon	Evening
Car1	1	0	0		Car1	0	0	0
Car2	0	0	0		Car2	0	0	0
Car3	0	0	0		Car3	0	0	0
	Kadıköy					Çekm	neköy	
	Morning	Noon	Evening			Morning	Noon	Evening
Car1	0	0	0		Car1	0	0	0
Car2	0	1	0		Car2	0	0	0
Car3	0	1	0		Car3	0	0	0

Figure 2.5.1. Charging status at candidate locations in each period

Car1 received a charge from the candidate station Başakşehir in the morning period. On the other hand, car2 and car3 received a charge from the candidate station Kadıköy in the noon period. According to these results, it should be decided to open the candidate stations Kadıköy and Başakşehir.

Finally, according to the final report, the current charge amounts of the vehicles in each period, the kilometers traveled by the vehicles and the amount of charge they received from the station were found as follows:

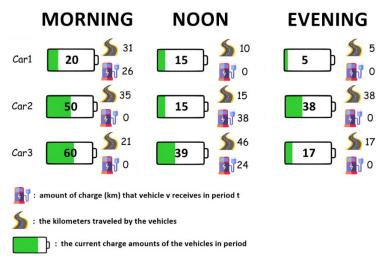


Figure 2.5.2. Model results

#### 3. DISCUSSION AND FUTURE RESEARCH

As mentioned before, the model was developed in the GAMS program and successfully achieved using MIP.

The model was created by dividing a day equally into three time zones (morning, noon and evening), choosing four possible charging stations and using three electric vehicles. In general, the model determines the most likely charging points at the shortest distance according to the vehicles moving in different scenarios on a certain route.

As a result of the entered data and constraints, the optimization model has successfully shown the results showing the state of charge of the vehicles and how far they have traveled in each time period. It also enabled the determination of how much was charged in the charging case made in any time period. The range of the vehicles in each time period, the distance of the road to be traveled while passing to the next time period and if the vehicle needs to be charged in order to travel this road, the amount of charge made has been determined.

The developed model achieves the best results regardless of the data size. In case the data grows instead of the test data used in this study, the result can be achieved successfully without the need for any editing on the model.

This study is a small step of a large-scale project. In order to solve our problem comprehensively; The density of the existing parking lots and the waiting times of the vehicles should be analyzed. The distance of the car parks to the closest transformer center and the capacity of the transformer center should be determined. The number and power of the charging unit should be chosen considering the traffic and usage density, as well as the power of the transformer center and the amount of loading. The weekly, daily and hourly load demand curves of the point where the charging units will be connected should be obtained and analyzed. The distance of the parking lot to the closest transformer station and the capacity of the transformer center should be determined. The number and power of the charging unit should be chosen considering the traffic and usage density, as well as the power of the transformer center and the amount of loading. The weekly, daily and hourly load demand curves of the point where the charging units will be connected should be obtained and analyzed. While the planning and capacity of the new car parks to be built are examined in terms of traffic and transportation parameters, a parking lot planning including a charging unit should be made, taking into account the density and increasing number of electric vehicles in traffic.

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