



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	OP_Wireless_Insert_Sub	Insert Subassembly	1
2	Op_Wireless_Shell_Top	Top Shell Component	1
3	ZUSAS70FDA1X28	D1.0 x 28mm Silicone O Ring	2
4	Op_Wireless_Shell_Bottom	Bottom Shell Component	1
5	MOLYKOTE 111	Dow Corning MOLYKOTE 111	1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:  Sand progressively with: 1000 -> 1500 -> 2000 Wet/Dry 3M Sand Paper Until Smooth		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
NAME		SIGNATURE		DATE						TITLE:  Water Resistant Wireless Charging Case for RileyLink 433MHz	
DRAWN		Ian Davison		11/24/19							
CHK'D											
APPV'D											
MFG											
Q.A						MATERIAL:  FormLabs Standard Resin		DWG NO.  OP_Wireless_Assem		A3	
						WEIGHT:		SCALE:1:1		SHEET 1 OF 2	

