





Individual Vehicle Approval (IVA) Manual for Vehicle Categories N2 and N3

(Heavy Goods Vehicles)

An executive agency of the Department for Transport

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Time bound concessions to required standards

Section Number	Section Title	End Date	Details	Notes
21	Retro Reflectors	09 th JULY 2011	Conspicuity Markings Conspicuity marking material will be required to be fitted to new heavy goods vehicles from 10 July 2011.	NONE

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IVA N2 / N3 Inspection Manual (Version 4)
Date: 31/07/2011

Foreword

This Manual is a detailed guide on the inspection of vehicles submitted to an authorised testing station under the Individual Vehicle Approval (IVA) scheme.

It is produced for the examiners who carry out the inspections and for vehicle presenters and other interested parties who wish to familiarise themselves with the technical requirements and inspection procedures.

Application

The IVA scheme is one of three routes for a road vehicle to gain approval and thereby obtain licensing and registration in UK.

The IVA route is open to vehicles falling under the following categories:

M1, M2, M3,

N1, N2, N3

01, 02, 03, 04

This manual covers solely the IVA technical requirements for vehicles of the following categories:

Motor vehicles with at least four wheels used for the carriage of goods.

N2: Vehicles used for the carriage of goods and having a maximum mass exceeding 3.5 tonnes but not exceeding 12 tonnes.

N3: Vehicles used for the carriage of goods and having a maximum mass exceeding 12 tonnes.

For information on other vehicle categories, the following VOSA IVA inspection manuals should be consulted.

- The Passenger Vehicle IVA Inspection Manual for vehicle category M1
- The Light Goods Vehicle IVA Inspection Manual for vehicle category N1
- The Trailer IVA Inspection Manual for categories O1, O2, O3 and O4
- The Bus and Coach IVA Inspection Manual for vehicle categories M2 and M3

Obligatory Individual Approval Certificates

The IVA scheme is one of three routes for a road vehicle to gain approval and thereby obtain licensing and registration in UK. For N2 and N3 category vehicles the other two routes are: European Whole Vehicle Type Approval (ECWVTA), and National Small Series Type Approval (NSSTA). Refer to the Road Vehicles (Approval) Regulations 2009 (SI 2009 No. 717 for more information).

Approval to any of these routes is optional from 29 April 2009, and in GB will be accepted as an alternative to GB Goods Vehicle National Type Approval (GB GV NTA) for vehicles submitted for registration. From 29 October 2012, new N2/N3 vehicles built in a single stage (except N2/N3 Special Purpose Vehicles) must comply with one of the 3 above mentioned approval schemes in order to be registered. From 29 October 2014, new N2/N3 vehicles built in more than one stage (multi-stage build) and all N2/N3 Special Purpose Vehicles must comply, in order to be registered. Before these latter two dates, 'new types' (in other words, newly designed vehicles) to be registered in GB will need to comply with one of the new approval routes where GVNTA is applied for and refused due to the vehicle being deemed a new type."

Approval Process

With the IVA inspection, the onus is on the applicant to provide evidence of compliance. This can, for example, be in the form of manufacturer's markings on the vehicle or component, an EC certificate of conformity for an incomplete or base vehicle and details of the systems approved, documentary evidence from the competent authority in the country of origin or the manufacturer, submission of a test report from a Technical Service or a combination of such elements, and it may also include a degree of visual examination and practical tests. Applicants may be required to dismantle certain parts of the vehicle to allow VOSA examiners to carry out a full and meaningful inspection.

Applications and supportive documentation will be assessed prior to the issue of an appointment. Examination of the vehicle will include verification checks to confirm as far as possible compliance with the required standards.

Where evidence of compliance is supplied and no obvious modification has been carried out – assume compliance has been met.

The physical examination criterion for this part of the process is contained in sections 1 to 60 of this manual.

Scope of inspection

The design and construction requirements applicable to new road vehicles are contained within the Road Vehicles (Approval) Regulations 2009. The inspection procedures within this manual have been developed to assess as far as practicable the ability of the vehicle to comply with those Regulations. This manual is however not a legal interpretation of the Regulations.

The issue of an Approval Certificate should not be taken as absolute evidence that the vehicle can legally be used on the road, since there may be other applicable requirements contained in other regulations.

Examiners are not required to carry out a roadworthiness inspection but where obvious safety defects are noted the vehicle may be subject to prohibition action, The IVA certificate will not be issued and where applicable it may be indicated on the IVA 30 (refusal to issue a certificate) that a relevant section of the inspection was "Unable to be assessed fully" due to the condition of an item. i.e. In the case of tyres where any tyre displays cuts or damage.

NOTE: The vehicle will be assessed for compliance in all modes of operation (as required for normal road use), for example, in the case of a lifting axle, with the axle up and down / if dual fuelled, when running on each separate fuel source etc unless otherwise specified.

Method of Inspection

The examination will be limited to parts of the vehicle which can be readily seen without dismantling. However, the presenter might be required to open lockable compartments and remove engine covers, inspection/access panels, trims or carpeting, etc and tilt the vehicles cab in order to gain access to items subject to examination.

The visual assessment of certain items e.g. seat belt anchorages (which in Type Approval undergo a physical test) might not always be sufficient to satisfy the examiners that the vehicle complies with the requirements of the regulations. In such circumstances the onus is on the applicant to demonstrate, for example, by the production of satisfactory test result documentation, or (by arrangement), during construction, of the inspection of relevant structural elements, that the vehicle complies with the requirements of the regulations.

In some areas of the inspection, evidence that the vehicle complies with the relevant criteria may be submitted in the form of documentation. This can, for example, be satisfactory evidence that the vehicle complies with the relevant requirements of a European Directive. In certain cases calculations will be required to prove compliance. Where these are required they should be submitted with the application for inspection to VOSA, Technical Services Branch for verification prior to the inspection. Failure to produce these calculations may delay or prohibit the inspection appointment being confirmed.

If the examiner has any doubts over any item covered by documentary evidence, calculations or declarations, they have the right to ask for the original copies of these approvals / declarations which were accepted at time of application, to compare against the vehicle they are inspecting.

Use of this manual

The manual has been arranged in chronological order to reflect the Recast Framework Directive (RFD) from which the inspection criteria are derived. Each inspection area broadly covers the requirements that vehicles must meet or exceed based upon the National IVA scheme.

General Construction is a section that does not explicitly exist in the RFD, rather it is implicit that unsafe vehicles are not permitted to be approved.

Note: For areas where documentary evidence is not required all vehicles will be subject to a visual inspection as detailed within the method of inspection

Special Purpose Vehicles. (SPV)

Certain vehicles are classified as Special Purpose Vehicles. If built in a single stage they are given more time to comply with the new approval regime (see above) and they <u>may</u> be subject to additional exemptions from the required standards but only where the special function of the vehicle <u>makes it</u> impossible to comply.

Special Purpose N2/N3 Vehicles are as follows: a) Armoured vehicles, b) Mobile Cranes, c) Snow plough, d) Recovery vehicle, e) Electric vehicle, f) Small road sweeper, g) Abnormal Indivisible Load vehicles, h)

a. Armoured Vehicle

A vehicle intended for the protection of conveyed passengers and/or goods and complying with armour plating anti-bullet requirements.

"anti - bullet requirements" shall be interpreted as meaning: the driver and passenger compartment (front, rear and sides including doors and glazing are capable of withstanding ballistic penetration from small arms fire. E.g. materials to CEN 1029 or an equivalent level of protection.

b. Mobile crane

A vehicle of N3 category not fitted for the carriage of goods, provided with a crane whose lifting moment is equal to or higher than 400kNm (Evidence from the crane manufacture will be required)

c. Snow plough

A vehicle designed for clearing snow and ice from roads,

d. Recovery vehicle

A vehicle fitted with equipment to lift a vehicle partly off the ground and tow it, and not able to carry any other load other than necessary equipment;

e. Electric vehicle

A vehicle powered purely by electricity,

f. Small road sweeper

A road sweeper with inside track width under 850mm and max speed under 20 mph,

g. Abnormal Indivisible Load vehicle

A vehicle which is designed to carry loads which are over the maximum vehicle dimensions or weights specified in Section 48

Refusal to examine

The examination of a vehicle may be refused for any of the following reasons

- the vehicle is not submitted for examination at the time and place appointed
- the correct fee has not been paid
- the vehicle submitted for examination is of the incorrect category
- the vehicle cannot be driven or has insufficient fuel or oil to enable the test to be completed
- the vehicle is presented in a dirty or dangerous condition such as to make it unreasonable for the examination to be carried out
- a load or items on the vehicle are not secured or removed as requested
- a proper examination cannot be carried out because any door, tailgate, boot lid, engine cover, fuel cap or other device designed to be readily opened cannot be opened
- the condition of the vehicle (in the opinion of the examiner) is such that proper examination of the vehicle would involve a danger of injury to any person or damage to the vehicle or any other property
- the vehicle does not display, permanently, in an accessible position and readily legible, the required stamped in vehicle identification number
- the presenter does not remain in the vehicle or its vicinity and operate the controls, drive the vehicle or to remove, refit panels as requested to allow a meaningful examination of the vehicle or is uncooperative.

Section Number	Directive Requirement	As amended by #	UNECE Regulations	N2 & N3
1 Noise	70/157/EEC	1999/101/EC	51.02	Approval & Inspection
2 Emissions	70/220/EEC / 88/77/EEC	See Section	83.05 & 49.04	Approval
Fuel tank & rear under-run	70/221/EEC	2006/20/EC	34.02 & 58.01	Approval & Inspection
Rear registration plate space	70/222/EEC			Inspection
Steering effort	70/311/EEC	1999/07/EC	79.01	Approval
Door latches & hinges	70/387/EEC	2001/31/EC	11.02	Inspection
Audible warning	70/388/EEC	87/354/EC	28.00	Inspection
Indirect vision	2003/97/EC		46.02	Inspection
Braking	71/320/EEC	98/12/EC	13.08 / 13H	Approval
0 EMC	72/245/EEC	2006/28/EC	10.03	Approval
3 Anti theft	74/61/EEC	95/56/EC	18.02 / 97.00 / 116.00	Inspection
5 Seat strength	74/408/EEC	2005/39/EC	80.01	Inspection
7 Speedo & reverse gear	75/443/EEC	97/39/EC	39.00	Inspection
8 Statutory plates	76/114/EEC	78/507/EEC		Inspection
9 Seat belt anchorages	76/115/EEC	2005/41/EC	14.05	Inspection
0 Installation of lighting and signalling devices			48.03	Inspection
1 Retro reflectors	76/757/EEC	97/29/EC	3.02 / 104	Inspection
22 End outline, position, stop & side marker lights	76/758/EEC	97/30/EC	7.02 / 87.00 / 91.00	Inspection
23 Direction indicators	76/759/EEC	99/15/EC	6.01	Inspection
24 Rear registration plate lamp	76/760/EEC	97/31/EC	4.00	Inspection
25 Headlights	76/761/EEC	99/17/EC	1.01 / 5.02 / 8.04 / 20.02 / 31.02 / 98.00 /	Inspection

Section Number	Directive Requirement	As amended by #	UNECE Regulations	N2 & N3
			112.00 / 123.00	
26 Front fog lights	76/762/EEC	98/18/EC	19.02	Inspection
27 Tow hooks	77/389/EEC	96/64/EC		Inspection
28 Rear fog lights	77/538/EEC	99/14/EC	38.00	Inspection
29 Reverse lights	77/539/EEC	97/32/EC	23.00	Inspection
30 Parking lights	77/540/EEC	99/16/EC	77.00	Inspection
31 Seat belts	77/541/EEC	2005/40/EC	16.04	Inspection
33 Identification of controls	78/316/EEC	94/53/EC	121.00	Inspection
34 Defrost / Demist				Inspection
35 Wash / Wipe				Inspection
36 Heater systems	2001/56/EC	2006/119/EC	122.00	Inspection
42 Lateral protection	89/297/EEC		73.00	Inspection
43 Spray suppression systems	91/226/EEC			Inspection >7.5t
45 Safety Glass			43:00	Inspection
46 Tyres	92/23/EEC	2005/11/EC	30.02 / 54.00 / 64.01 / 117.01	Inspection
47 Speed limiter	92/24/EEC	2004/11/EC	89.00	Inspection
48 Masses & Dimensions	97/27/EC	2003/19/EC	107.02	Inspection
49 External projections of Cabs	92/114/EEC		61.00	Inspection
50 Couplings	94/20/EC		55.01	Inspection
57 Front under-run protection	2000/40/EC		93.00	Approval / Inspection

[#] Vehicles may be approved to a later level directive, these approvals will be acceptable

Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add Regulations to the Table of summarised requirements, add new statement to foreword
3	31/01/2011	Add text to foreword, redefine Modes of Operation

Foreword

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IVA for N2/N3 Vehicles manufactured before 29th April 2009 up to a maximum of 25 years old

Purpose of this document

To describe the policy and procedures for IVA to be followed in order for N2/N3 vehicles up to 25 years old to become approved for registration following the implementation of ECWVTA. Vehicles over 25 years old do not require type approval or IVA before registration, although they will require submission to VOSA for a Plating examination and first annual test. (unless manufactured before 1968).

Key dates (existing types only)

N2/N3 vehicles approved in a single stage will require some form of "Type Approval" under ECWVTA (e.g. IVA) for registration after the 29th October 2012, while for N2/N3 vehicles approved under multi–stage build and SPVs the date will be the 29th October 2014. Before this date IVA will of course be accepted for registrations.

As VOSA is offering Optional IVA on the above mentioned vehicle categories, an application (before or after the above dates) will be assessed to make sure that the vehicle receives the correct level of inspection:

- N2 or N3 vehicle manufactured on or after the introduction of the Road Vehicles (Approval) Regulations 2009 will be required to meet the standards as laid down by the approval regulations (April 29th 2009)
- N2 or N3 vehicles manufactured before 29th April 2009 will be eligible for IVA using Retrospective Directive Requirements.

Ethos of IVA for older vehicles

Vehicles (up to 25 years old) which can no longer be approved via the GVNTA route will now require to be approved using the IVA scheme, these vehicles may also be subject to an Annual Test (MOT) or if exempt Testing and Plating a full roadworthiness check. This will depend on whether the vehicle is to be classed by DVLA as New or Used. **After 29 April 2013**, **all vehicles using this route will be deemed to be "Used"**.

DVLA Definitions for N2 / N3 new or used vehicles

New: (these vehicles will not require an Annual Test / Roadworthiness Check at time of the IVA Inspection)

- the vehicle has not previously been sold for retail,
- the vehicle has not been subject to excessive use, and
- the vehicle is a current model or a model that has ceased production in the last two years.

Used: (these vehicles will require an Annual Test / Roadworthiness Check at time of the IVA Inspection)

• vehicles not falling into the above "New" category

Scope of IVA inspection carried out on vehicles up to 25 years old

Importantly, most elements of the current IVA inspection (latest levels as per RVAR 2009) will apply, with only the 6 areas covered by GVNTA differing from the conventional IVA requirements, these Age-related standards are detailed below. All age related exemptions are show in the relevant sections of the IVA Manual.

Vehicles will be tested based on their date of manufacture. Where only the **year** of manufacture is known, assume a date of 1 January in the relevant year. For vehicles which have been previously used overseas or by the armed forces, the date of manufacture should be used as the "date of first use" when submitted for annual inspection.

Scope of existing Goods Vehicle National Type Approval GVNTA

Currently GVNTA covers 6 main areas of compliance. These are;

- Emissions (Diesel and Petrol, including Smoke for diesels)
- Radio interference suppression
- Brakes
- Noise
- Speed Limiter
- Tyre Noise

Age-related Directive Requirements for Heavy Vehicles up to 25 years old				
Section Number	Directive Requirement	As amended by #	UNECE Regulations	N2 & N3
1 Noise				
29/04/2009 IVA Requirement	70/157/EEC	1999/101/EC	51.02	Approval
Vehicles manufactured on or after 1 st January 1987:	70/157/EEC	77/212/EEC	51.00	
Vehicles manufactured on or after 1 st October 1990:	70/157/EEC	84/424/EEC	51.01	
Vehicles manufactured on or after 1 st October 1996:	70/157/EEC	92/97/EEC	51.02	
2 Emissions				
29/04/2009 IVA Requirement	70/220/EEC	See Section	83.05	Approval
Light Duty				
Vehicles manufactured on or after 1 st January 1987:	70/220/EEC	83/351/EEC	15.04	
Vehicles manufactured on or after 1 st October 1989:	70/220/EEC	88/76/EEC	83.00	
Vehicles manufactured on or after 1 st October 1990:	70/220/EEC	88/436/EEC	83.00	
Vehicles manufactured on or after 1 st October 1994:	70/220/EEC	93/59/EEC (Euro 1)	83.02	
Vehicles manufactured on or after 1 st October 1998:	70/220/EEC	96/69/EEC (Euro 2)	83.04	
Vehicles manufactured on or after 1 st January 2002:	70/220/EEC	98/69/EEC Row A Limits apply (Euro 3)	83.05	

Section Number	Directive Requirement	As amended by #	UNECE Regulations	N2 & N3
Vehicles manufactured on or after 1 st January 2007:	70/220/EEC	98/69/EEC Row B Limits apply (Euro 4)	83.05	
8 Indirect vision				
29/04/2009 IVA Requirement	2003/97/EC		46.02	Inspection
Vehicles manufactured on or after 1 st January 1987:	71/127/EEC	79/795/EEC	46.01	
Vehicles manufactured on or after 1 st October 1988:	71/127/EEC	85/205/EEC	46.01	
Vehicles manufactured on or after 1st October 1990:	71/127/EEC	88/321/EEC	46.01	
Vehicles manufactured on or after 1 st January 2000:	71/127/EEC	88/321/EEC or 2003/97/EC	46.01 or 46.02	
9 Braking				
29/04/2009 IVA Requirement	71/320/EEC	98/12/EC	13.08 / 13H	Approval
Vehicles manufactured on or after 1 st January 1987:	71/320/EEC	79/489/EEC	13.04	
Vehicles manufactured on or after 1st October 1988:	71/320/EEC	85/647/EEC	13.05	
Vehicles manufactured on or after 1 st October 1991:	71/320/EEC	88/194/EEC	13.06	
Vehicles manufactured on or after 1 st October 1994:	71/320/EEC	91/422/EEC	13.07	
Vehicles manufactured on or after 31 st March 2001:	71/320/EEC	98/12/EC	13.08	

Section Number	Directive Requirement	As amended by #	UNECE Regulations	N2 & N3
10 EMC			_	
29/04/2009 IVA Requirement	72/245/EEC	2006/28/EC	10.03	Approval
Spark Ignition Engines Only				
Vehicles manufactured on or after 1 st January 1987:	72/245/EEC		10.01	
Vehicles manufactured on or after 1 st October 2002:	72/245/EEC	95/54/EC	10.02	
Vehicles manufactured on or after 1 st January 2009:	72/245/EEC	2004/104/EC	10.03	
11. Diesel Smoke				
29/04/2009 IVA Requirement	72/306/EEC	2005/21/EC		Inspection
	72/306/EEC		24.03	
	Or 2005/55/EC	2008/74/EC		
	Or 715/2007	692/2008		
Vehicles manufactured on or after 1 st January 1987:	Or A free acceleration test such t exhaust emissions from the er shall not exceed - (a) if the engine of the vehicle (b) in any other case, 2.5 per respectively.	ngine immediately after is turbo-charged, 3.0 pc	leaving the exhaust	
41. Diesel Emissions				
29/04/2009 IVA Requirement	88/77/EEC	See Section	49.04	Approval
Heavy Duty	33	333 333.3.1	.515 1	pp

Section Number	Directive Requirement	As amended by #	UNECE Regulations	N2 & N3
Vehicles manufactured on or after 1 st October 1990:	88/77/EEC	(Euro 0)	49.01	
Vehicles manufactured on or after 1 st October 1993:	88/77/EEC	91/542/EEC Row A Limits apply (Euro I)	49.02	
Vehicles manufactured on or after 1 st October 1996:	88/77/EEC	91/542/EEC Row B Limits apply (Euro II)	49.02	
Vehicles manufactured on or after 1 st October 2001:	88/77/EEC	1999/96/EC Row A Limits apply (Euro III)	49.03	
Vehicles manufactured on or after 1 st October 2006:	2005/55/EC Row B1 Limits apply	(Euro IV)	49.04	
Vehicles manufactured on or after 1 st October 2009:	2005/55/EC Row B2 Limits apply	(Euro V)	49.05	
46 Tyres				
29/04/2009 IVA Requirement	92/23/EEC	2005/11/EC	30.02 / 54.00 / 64.01 / 117.01	Inspection
Vehicles manufactured on or after 4 th February 2005:	92/23/EEC	2005/11/EC	117.00	
47 Speed limiter				
29/04/2009 IVA Requirement	92/24/EEC	2004/11/EC	89.00	Inspection
Vehicles manufactured on or after 1 st October 1994:	92/24/EEC	2004/11/EC	89.00	
57 Front under- run protection				
29/04/2009 IVA Requirement	2000/40/EC		93.00	Inspection

Section Number	Directive Requirement	As amended by #	UNECE Regulations	N2 & N3
	2000/40/EC		93.00	
Vehicles manufactured on or after 10 th August 2003:	Or A device for which an approval been witnessed by the approva 200/40/EC or UNECE 93.00 Ar	al authority with respec	t to the requirements of	

[#] Vehicles may be approved to a later level directive, these approvals will be acceptable

The above table lists the "Age-related Standards" which will be applied to vehicles presented for this scheme. Under items noted as "Inspection", an Approval can be provided instead, as an alternative.

Record of Revision

Revision	Date	Description of Change
1	31/07/2011	New Section

01 Noise

Application: All Vehicles (except Electric Vehicles)

Method of Inspection	Required Standard
The examiner will ensure that the evidence is relevant to the vehicle as presented for test.	The vehicle as presented must be accompanied by satisfactory evidence of compliance with the required standard for "Noise" (See note 1)
Note 1: Only a minor modification to the exhaust system is allowed. If modified the noise must be assessed with a static noise test.	2. The exhaust system must be fitted with a silencer.
Minor modification means :-	3. The exhaust system must be securely mounted.
A change to length of tail pipe after the last silencer of more than 2	4. Exhaust system components must be secure.
metres. (Any change up to 2 metres is allowed and would not require a noise test to be carried out)	5. The exhaust outlet must be positioned so that exhaust gases cannot damage other components of the vehicle, or cause a hazard
Any change in the length of exhaust pipe forward of the last silencer.	to people in the vehicle
Any significant change in the direction the exhaust pipe outlet faces i.e. Original; outlet was to the offside, now positioned to the rear.	6. There must be no leaks from the exhaust system (See note 2)
	7. Where an air braking system has been modified, any high pressure
Any change other than to pipe work length, i.e. new silencer or other equipment, change in pipe diameter etc, means that a new approval test is required.	brake exhaust outlet must be fitted with a silencer, or satisfactory evidence supplied to show compliance with the required standard. (See note 3)
Note 2: Manufacturers drain holes are permitted in the system.	Where the exhaust system has had a minor modification
Note 3: Where a modification has been carried out to the air braking system a test report must confirm that the vehicle complies with the directive listed in the front of this manual or an inspection to confirm that air brake silencers are fitted to all additional or modified air brake exhaust outlets.	8. The measured sound level must not exceed 99dbA (See notes 4 & 5)

Noise 01

Method of Inspection	Required Standard
Note 4 : Where examiners are required to undertake a noise test, they should refer to the appropriate work instruction for details of how the test should be conducted	
Note 5 : Where the examiner has doubts that the vehicle noise test result may be falsely low then evidence of compliance must be supplied.	

Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	31/07/2011	Remove noise test procedure from MOI and add notes 4 & 5

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02 Emissions

Application: All Vehicles fitted with piston engines used for the propulsion of the vehicle

Method of Inspection		Required S	Standard	
Ensure that the vehicle as presented has satisfactory evidence of compliance to the required standard and has not been subject to modifications that may invalidate the approval	compliance with t duty "Emissions".	,	or either "Light duty	emissions" or Heavy
An EC type-approval issued to the most representative base vehicle remains valid irrespective of change in reference weight. (e.g. due to addition of armour plating)	compliance with t	presented must be achieved the required standard for the required stan	or "Heavy duty Emis	sions [*] . (See Table 1)
Where evidence of compliance has been provided, subsequent modification to the exhaust system will be		the vision of other road		ny dollour to un oxioni
permitted providing	Light Duty Emissions			
it is to the exhaust system after the last silencer;	Manufactured Date (TBD) see note 1	Directive Requirement	As amended by	
and		70/220/EEC	2003/76/EC,	Row B Limits apply (Euro 4)
the emissions control device is identical to that fitted before the modification. (as listed on an				
original approval or test report)	Heavy Duty Emissions			
Note 1: Date for the introduction of Euro 5 Light Duty	Manufactured Date	Directive Requirement	As amended by	
Emissions has yet to be decided. Vehicles only require Euro 4 approval.	Engines, before 1 st October 2009	88/77/EEC	2001/27/EC,	Row B1 Limits apply (Euro IV)
Note 2: A mobile crane may c omply with Directive 2006/42 for Non-Road Mobile Machinery Emissions,	Engines, on or after 1 st October 2009	88/77/EEC	99/66/EC,	Row B2 Limits apply (Euro V)
instead of the listed standards.				

Emissions 02

Revision: 3 Date: 31/07/2011 1 of 2

Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add table to RS 1
3	31/07/2011	Amend table and reword note 1

03A Fuel Tanks

Application: All Vehicles

Method of Inspection	Required Standard
Ensure that the vehicle as presented has satisfactory evidence of compliance to the required standard and carry out an installation check	The vehicle as presented must be accompanied by satisfactory documentary evidence with the required standard for "Fuel Tanks"
Fuel Tanks The requirements for liquid fuel tanks apply only to fuel tanks used primarily for the propulsion of the vehicle. Check that an Approval / Test Report is presented with the vehicle and that there appears to be no modifications that would invalidate the evidence. Note 1: The required standard for Gaseous Fuels: ECE 67.01 – LPG fuel systems Recognised as an alternative to the EC Directive on fuel systems in the current ECWVTA Directive and in the Recast Framework Directive. or ECE 115.00 – Retrofit LPG fuel systems Requires compliance with the installation requirements of ECE 67.01. or An Installation Certificate from an Approved Installation Engineer	 Installation Check A fuel tank must not be located in, or form part of an occupant compartment or other compartment integral with it. There must not be an aperture in a partition separating the occupant compartment from the fuel tank that would allow fuel to flow freely into the occupant compartment during normal conditions of use. The fuel filler opening must not be located in the occupant, luggage or engine compartment. The fuel tank must be securely attached to the vehicle The fuel tank must be positioned so it is protected from damage from protruding parts or sharp edges in the event of a front or rear impact. The fuel tank must be mounted so as not to be fouled by moving parts of the vehicle, or likely to be subject to abrasion by adjacent parts. The tank must not be mounted in a position that would allow any fuel leaking from the tank or pipe work into the occupant compartment.

Fuel Tanks 03A

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Method of Inspection	Required Standard
Recognised as an alternative to the EC Directive on fuel systems in the current ECWVTA Directive and in the Recast Framework Directive. or ECE 115.00 – Retrofit CNG fuel systems Requires compliance with the installation requirements of ECE 110.00. or An Installation Certificate from an Approved Installation Engineer Check that an Approval / Test Report is presented with the vehicle and that there appears to be no modifications that would invalidate the evidence. Note 2: The cap and venting device must be those approved for the tank such that only the pipe work between them and the tank may be modified.	 9. Any fuel filler neck or vent must not allow spilt fuel to be able to fall onto the exhaust system. 10. An approved vent device must be fitted to the fuel tank 11. An approved fuel filler cap must positively locate to the filler neck and incorporate an adequate sealing arrangement so that a fuel leak is not possible. See note 2 12. The fuel filler cap must either be tethered to the vehicle or be of a lockable type where the key can only be removed when the cap is locked or an automatically opening and closing, non-removable fuel filler cap

Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Amend RS 12, link note 2 to RS11 and reword RS4
3	31/01/2011	Delete Note and add text to MOI

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03B Rear Protective Devices (Under Run)

Application: All Vehicles

Revision: 2

Date: 31/01/2011

Method of Inspection Vehicle Exemptions		Required Standard		
		Approval		
Vehicle Type	Exemption Provided	1. The vehicle as presented must be accompanied by satisfactory		
Tractors for articulated vehicles	Exempt	evidence of compliance regarding the protective system (see note1 & exemptions)		
Gritter (vehicle fitted at the rear with apparatus for spreading material on a road)	Exempt	Separate devices must be correctly marked and be as specified in the approval / test report or calculation documents.		
Car transporters (vehicles designed to carry other vehicles loaded onto it from the rear)	Exempt if the platform upper edge is lower than 550 mm	Installation check (see note 1) 3. Where a separate device is fitted it must be fitted as per		
Concrete mixers	Exempt if the operation of equipment is compromised by the fitment of a rear underrun	manufacturer's instructions.4. The lower edge of the rear under-run must at no point be more than 550mm above the ground.		
Coal delivery vehicles fitted with a rear mounted conveyor	Exempt if the operation of equipment is compromised by the fitment of a rear underrun Exempt, if the operation of	5. The width of the rear under-run must not extend beyond the width of the rear axle. (see notes 2 and 3)		
Skip loaders, including hook lifts	equipment is compromised by the fitment of a rear underrun OR the upper edge of the	6. The width of the rear under-run must extend to within 100mm of the width of the rear axle on either side (see notes 2 and 3)		
Off road vehicles.	loading platform is lower than 550mm Exempt	The rear under-run criteria must be met as close to the rear of the vehicle as possible		
		8. The section height of the rear under-run must not be less than 100mm		

Rear Protective Devices (Under Run) 03B

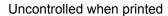
Method of Inspection	Required Standard
Ensure the vehicle or device as presented is accompanied by	required Standard
satisfactory evidence in the form of:	9. The outer ends of the rear under-run must be rounded on the outside and have a radius of curvature of not less than 2.5mm.
a type approval	
	10. Rear under run must be securely attached to the rear of the vehicle
(If a valid vehicle approval relating to the vehicle in its finished	44 Dear under wur meguntinge must elegably be of edequate strongth to
un modified state is provided the installation check is not required)	11. Rear under-run mountings must clearly be of adequate strength to perform their function.
or	12. In the case of a movable rear under-run, the device must be able to
a test report witnessed by the Approval Authority (VCA)	be securely locked into the service position.
 evidence that calculations were provided at the time of application to the satisfaction of the Approval Authority. (VCA) 	13. In the case of a movable rear under-run, the locking mechanism must be clearly of adequate strength to enable the device to perform its function
And in these cases an Installation check is required	periorii its idriction
And in these cases an installation check is required	Where platform lifts are incorporated into the under-run
Note 1: Evidence may be for a vehicle, a separate device or that the	
rear of the vehicle is so designed as to perform the same function. Where the rear body is so designed the Installation Inspection as	14. The lateral distance between working elements of the lift and fixed elements of rear under-run must be a maximum of 25mm
appropriate relates to the structure forming the rear of the	15. Each individual section of the rear under-run-must have a rear
vehicle.	facing surface area of at least 350cm2
Note 2: The width of the rear axle is measured at the outermost points of the wheels including the tyres (excluding any tyre bulging close to the ground). Where more than one rear axle is fitted the width used is that of the widest axle	
Note 3: Where the rear under-run is combined with a tail lift the lift	
structure may extend beyond the width of the rear axle to the width of	
the body, the requirements for the rear under run will be considered to be met providing the "device" meets all other dimensions up to the width of the rear axle.	

Revision: 2

Date: 31/01/2011

Date	Description of Change
24/04/2009	
31/01/2011	Add exemptions
	24/04/2009

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04 Rear Registration Plate Space

Application: All Vehicles

All vehicles must comply with one of the "options" listed in table 1. The space must permit the mounting of a plate in a position as close to vertical (+ 20° or - 15°) as is permitted by the vehicle structure available. (See note 1) An external body surface or a purpose-designed mounting system securely attached to the vehicle must be provided to hold the plate in a fixed position (see note 2)
close to vertical (+ 20° or - 15°) as is permitted by the vehicle structure available. (See note 1) An external body surface or a purpose-designed mounting system securely attached to the vehicle must be provided to hold the plate in a fixed position (see note 2)
securely attached to the vehicle must be provided to hold the plate in a fixed position (see note 2)
The whole of the yellow shaded portion of the "IVA Test plate must be capable of being easily seen from every point along the test line see note 3)
Width Height
pace Option 1 520 120
Option 2 340 240
see

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Re – arrange order of notes
3	31/01/2010	Correct text misalignment in MOI

Revision: 3 Date: 31/01/2011 2 of 2

05 Steering Effort

Application: All Vehicles

Method of Inspection	Required Standard
Ensure the vehicle as presented has satisfactory evidence of compliance to the required standard	 The vehicle as presented must be accompanied by satisfactory evidence of compliance with the required standard for Steering Effort. (see note 1)
Where modifications have taken place a lock to lock check must be carried out to check the system	The steering system must operate smoothly from lock to lock and without undue stiffness. (See note 2)
The requirements according to the category of the base or incomplete vehicle based on maximum mass may apply.	
Note 1: A Mobile crane may be fitted with a crab steering system and if fitted it would not need approval	
Note 2: For vehicles requiring a age related IVA inspection only RS 2 applies	

Revision	Date	Description of Change
1	24/04/2009	
2	31/01/2011	Add Note 2 in reference to IVA on vehicles up to 25 years old

06 Door Latches and Hinges

Application: All Vehicles

Method of Inspection	Required Standard
All vehicles must provide safe access to and from the drivers and passengers cabin.	You must be able to open all driver and passenger doors.
	2. All driver and passenger interior door handles/controls must be easily
Compliance may be demonstrated by:	accessible from the adjacent seating positions.
A vehicle approval or test report that relates to the vehicle in its finished condition, the vehicle must not display modifications that	All doors must be capable of being secured in the closed position.
would affect the validity of the evidence.	7. 7. doors must be capable of boning secured in the closed position.
or	4. The hinges of hinge-mounted doors (with the exception of folding doors),
An inspection of the vehicle.	when fitted to the sides of the vehicles, must be fixed at the front edge of
In the case of a Mobile crane exemption from one or more of the	the doors in the direction of forward travel. In the case of double doors, these requirements apply to the door wing which opens first; it must be
provisions is permissible where it can be demonstrated to the	possible to secure the other wing of the door.
satisfaction of the Approval Authority that the special purpose of	
the vehicle makes it impossible to fully comply.	N2 vehicles with a maximum mass not exceeding 7,5 tonnes
Note 1: The dimension is increased to 700mm for an "off road" vehicle.	5. if the floor entrance to the passenger compartment of such vehicles is more than 600 mm above the ground, the vehicle must have one or more
Note 2: The dimension is increased to 100mm for an "off road"	running boards or steps. (see note 1)
vehicle.	6. The running boards or steps must be constructed in such a way as to
Note 3: This variance does not apply between the cabin floor and	preclude the risk of slipping.
the step immediately below it.	N2 vehicles with a maximum mass exceeding 7,5 tonnes and All N3 vehicles
Note 4: This is reduced to 200mm for an "off road" vehicle	Driver/passenger cabin access step measurements (refer to Figure 1);
Note 5: In the case of "off road" vehicles orif this is necessary for reasons relating to construction or use	7. The first step must be a maximum of 600mm from the ground (A). (see note 1)

Door Latches and Hinges 06

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Method of Inspection	Required Standard
Note 6: The steering wheel may be considered as a handhold and as such does not need to meet any dimensional requirements.	8. The vertical distance (B) between upper surfaces of the steps must not be more than 400mm apart. Output Description:
Note 7: For "off-road" vehicles, the dimension may be increased to 1950 mm. If the floor of the driver's compartment has a height	9. The step height must be a minimum of 120mm
from the ground greater than "N", the handrail or handhold or equivalent holding device must terminate at the floor of the cab.	10. The vertical distance (B) between any two subsequent steps must not vary by more than 50mm. (see notes 2 & 3)
	11. The depth of the step upper surface must be a minimum of 80mm (D)
	12. The step must permit a users foot to safely use the step and must have a minimum of 150mm free space (including step upper surface depth) (E)
	13. The width of the upper surface of a step (except for the lowest step) must be a minimum of 300mm. (F)
	14. The width of the upper surface of the lowest step must be a minimum of 200mm (G)
	15. There must not be any transversal offset between steps (H)
	16. There must be a minimum of 200mm longitudinal overlap between two subsequent steps in the same flight, or between the uppermost step and the cabin floor (J)
	In addition, the following minimum geometrical specifications for the steps must be met:
	17. The lowest step may be designated as a rung and in this instance the rung depth (R) must be a minimum of 20mm (see note 5)
	18. Rungs must not be of a round cross section.

Door Latches and Hinges 06

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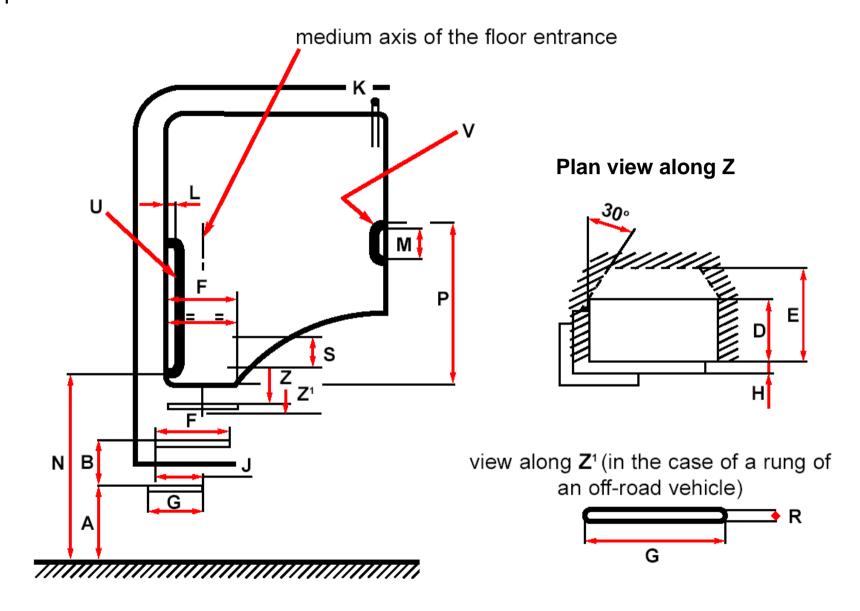
Method of Inspection	Required Standard
	19. While getting down from the driver's / passenger compartment the position of the uppermost step must be easily "found".
	20. The upper surface of the steps must be non-slip. In addition, steps exposed to the weather and the dirt during driving shall have adequate run-off (draining surface).
	Access to handholds to the driver's compartment (see note 6 and Figure 1)
	21. One or more suitable handrails, handholds or other equivalent holding devices must be provided for any access normally used to access the driver's / passenger compartment.
	22. The handrail(s) or handholds or equivalent holding devices must be positioned in such a way that they can be easily grasped and do not obstruct access.
	23. Handrails, handholds or equivalent holding devices must not have more than 100mm discontinuity, to allow for items such as intermediate supports/fixings.
	24. In the case of access with more than two steps the handrails, handholds or equivalent holding devices must be located so that a person may support himself at the same time at three points (with two hands and one foot or with two feet and one hand).
	25. Except in the case of a stairway, the design and positioning of the handrails, handholds and equivalent holding devices must be such that operators are encouraged to descend facing the cab.
	26. The height (N) of the lower edge of at least one handrail or handhold or equivalent holding device, measured from the ground with the vehicle in running order, shall not be more than 1850 mm. (see note 7)

Door Latches and Hinges 06

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Method of Inspection	Required Standard
	 27. The minimum distance of the upper edge of the handrail(s), handholds or equivalent holding devices from the floor of the driver's compartment (P) must be: a. handrail(s) or handholds or equivalent holding devices (U) 650 mm, b. handrail(s) or handholds or equivalent holding devices (V) 550 mm. 28. The following geometrical specifications must be met: a. gripping diameter (K): 16 mm minimum 38 mm maximum, b. length (M): 150 mm minimum, c. clearance to vehicle components (L): 40 mm minimum with open door.

Figure 1



Door Latches and Hinges 06

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Remove notes from standards, link notes to correct RS and re-arrange order of RS
3	31/01/2011	Add new RS 1 and renumber other standards

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07 Audible Warning

Application: All Vehicles

Method of Inspection	Required Standard
Ensure that the vehicle is fitted with a horn which when operated emits a continuous uniform sound that is capable of giving audible warning of the approach or position of the vehicle to which it is fitted. Note 1: For the purposes of this item "horn" means an audible warning device not being a bell, gong or siren. Note 2: In the case of an Armoured vehicle: Exemption from RS 3 & 4 are permissible where it can be demonstrated to the satisfaction of the Approval Authority that the special purpose of the vehicle makes it impossible to fully comply; and Additional panic alarm devices are permitted.	 The vehicle must be fitted with a horn (see note 1) The horn must be securely attached to the vehicle When operated the horn must emit a continuous uniform sound (See note 2) The horn as installed, must give an equivalent level of warning to other road users as that of an equivalent N2/N3 EC Type Approved vehicle. (See note 2)

Revision	Date	Description of Change
1	24/04/2009	

Audible Warning 07

08 Indirect Vision

Application: All Vehicles

Method of Inspection	Required Standard
The vehicle must be fitted with appropriate mirrors that enable the driver an adequate view to the rear	Installation check
chable the arrest arrangement from to the rearr	1. The vehicle must have all the obligatory mirrors fitted (see Table 1 & note 4)

Compliance can be demonstrated by component approval **or** the presence of approval marks(for unmodified vehicle cabs)

In the case of an **Armoured vehicle**, exemption from one or more of the provisions is permitted where it can be demonstrated to the satisfaction of the Approval Authority that the special purpose of the vehicle makes it impossible to fully comply.

Note 1: Mirror security should be such that wind deflection when the vehicle is driven at normal road speeds will not cause the field of view to change. It should also be mounted so that the mirror cannot vibrate and cause the driver to misinterpret the image.

Note 2: Where a valid approval or test report is available which covers the vehicle in its finished state, a field of view check is **not** required.

Note 3: These mirrors are not required to be mounted on vehicles where the cab height is such as to prevent compliance with the 2 metre height requirement.

Note 4: For Age Related IVA please refer to the obligatory mirrors shown in Table 2

2. All mirrors must be securely attached to the vehicle (see note 1)

- **3.** All obligatory mirrors must bear an acceptable European approval mark ('E' or 'e')
- **4.** All obligatory mirrors must bear the appropriate class type (see Table 1 & note 4)
- 5. All mirrors must be adjustable
- **6.** All obligatory mirrors must meet the field of view requirements. (see note 2 and Figure 1 or 2)
- 7. If a class V or VI mirror is mounted then regardless of their position after adjustment, no part of these mirrors or their holders must be less than 2m from the ground when the vehicle is unladen. (see note 3)

Table1

Class of Mirror		Obligatory Fitment to Vehicle
Side Exterior	(Class II)	Offside and nearside
Wide Angle	(Class IV)	Offside and nearside
Side Close proximity	(Class V)	Nearside (offside if LHD) (see note 3)
Front	(Class VI)	Front (7501kgs or more) (see note 3)

Indirect Vision 08

Table 2

	Obligatory Requirements for Age Related IVA							
	Date first used:		External		Additional External			
		Class II		Class IV		Class V		Class VI
		Offside	Nearside	Offside	Nearside	Offside	Nearside	Front
N2	First used on or after 01/04/1985	✓	✓					
N3	First used on or after 01/04/1985 but before 01/10/1988	✓	✓					
N3	First used after 01/10/1988	✓	✓	✓ See Note 1			✓	
N2 / N3	First used on or after 01/01/2000	✓	✓	✓	√		✓ See Note 2	
N2 / N3	First used on or after 26/01/2007	1	1	✓	✓		✓	See Note 3

Note 1: Only required if the vehicle is articulated

Note 2: Only required where the cab height permits the close-proximity mirror to be fitted at least 2m above the ground

Note 3: Only required if the vehicle is 7501kgs or more

Figure 1

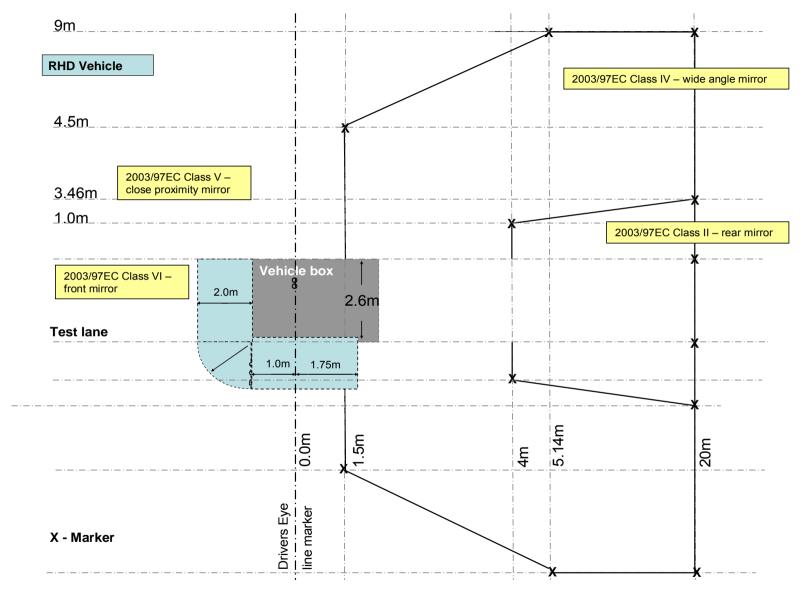
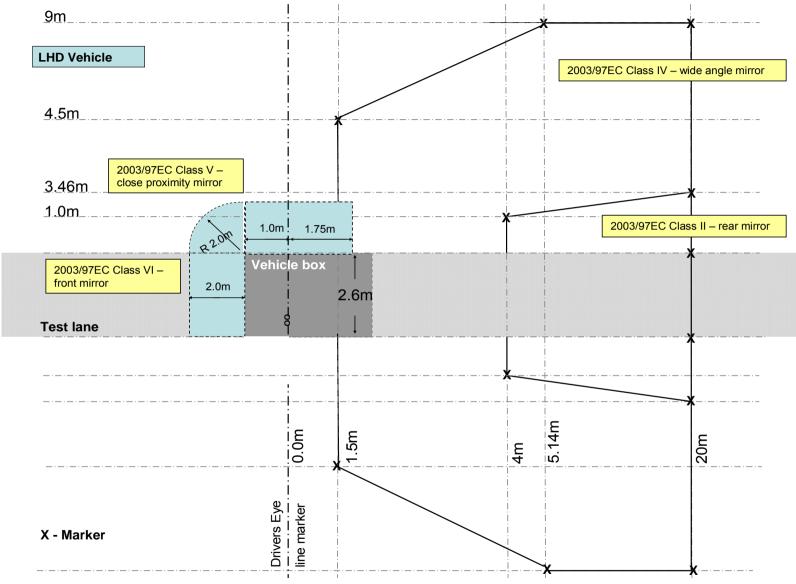


Figure 2



Indirect Vision 08

Revision: 3 Date: 31/07/2011 4 of 6

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add note 3 and link to RS7
3	31/07/2011	Add Age related mirror requirements

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09 Braking

Application: All Vehicles

Method of Inspection	Required Standard
Ensure that the vehicle as presented has satisfactory evidence of compliance to the required standard	The vehicle as presented must be accompanied by satisfactory evidence of compliance with the required standard for "Braking".
In the case of a Mobile crane with more than 4 axles derogations are permitted provided that: (a) they are justified by the particular construction; and (b) all the braking performances relating to parking, service and secondary braking are fulfilled.	

Revision	Date	Description of Change
1	24/04/2009	

10 Electromagnetic Compatibility

Application: All Vehicles

Method of Inspection	Required Standard
Ensure the vehicle has satisfactory evidence of compliance to the required standard and has not been modified such to invalidate the approval	The vehicle as presented must be accompanied by satisfactory evidence of compliance with the required standard for "EMC".
Note 1: This only applies to equipment that is likely to be used when the vehicle is being driven.	2. Where any additional equipment has been installed, a declaration supplied by the Manufacturer / applicant, confirming compliance of the additional items must be presented (see note 1)

Revision	Date	Description of Change
1	24/04/2009	
2	31/07/2011	Add Note 1 and link to RS2

Revision: 2 Date: 31/07/2011 2 of 2

13 Anti – Theft / Immobiliser / Alarm

Application: All Vehicles (Optional Fitment)

Method of Inspection	Required Standard
If the vehicle is fitted with a mechanical anti-theft device, an electronic immobiliser, or an alarm system (including panic alarm) The system or systems must comply with this section. Note 1: A "Category 1" installation refers to an immobiliser and an alarm. "Category 2" installation refers to an immobilizer only Ensure that the vehicle is accompanied by documentary evidence of compliance for a category 1 or 2 installation as appropriate. Evidence of compliance can be one of the following:	 Where an anti theft device incorporates a mechanical part that acts upon a system used to control the vehicle; a. It must Deactivate before the engine can be started b. It must be deactivated while the engine is running c. It must have a actuation which is a distinct and separate function from that of stopping the engine d. It must not operate on any part of the braking system
 Documentary evidence from a test laboratory Documentary evidence from the chassis manufacturer An original certificate of installation from a Vehicle Systems Installation Board (VSIB) accredited installer An original certificate of installation from a Mobile Electronics and Security Federation (MESF) accredited installer An original installation report from a Thatcham Recognised Installer (TRI) Note 2: Optional panic alarm not forming part of an alarm system are not required to meet RS4	 If fitted to the Vehicle, an Immobiliser must be accompanied by evidence of compliance (see note 1) If fitted to the Vehicle, an Alarm must be accompanied by evidence of compliance (see note 1) If fitted to the Vehicle, an Panic Alarm must be accompanied by evidence of compliance (see notes 1 & 2)

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Revision: 3 Date: 31/01/2011 1 of 2

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add note 3 and link to RS4
3	31/01/2011	Add Thatcham Recognised Installer installation report to list of acceptable evidence

Revision: 3 Date: 31/01/2011 2 of 2

15 Seat Strength

Application: All Vehicles

Method of Inspection	Required Standard
Where the vehicle is presented with evidence of an approval to the requirements of Directive 74/408 as last amended by 2005/39/EC or the requirements of UNECE Regulation 17.06 or 80.01 or a test report to the technical provisions of the Directives/Regulations quoted above the requirements of this section can be deemed to be met.	All seats must be securely attached to the vehicle structure, or other obvious suitable load bearing parts of the vehicle (see notes 1, 2, and 3).
Note 1: This inspection does not apply to any seating intended solely for use while the vehicle is stationary and any such seats must be clearly	Where seats incorporate seat belt anchorages the seat must be approved to at least the category of vehicle to which they are fitted
identified to users by means of a pictogram or a sign with appropriate text.	All seat mountings must be of adequate strength to support the loads likely to be imposed (see notes 1 and 3).
Note 2: In respect of a seat that comprises of a "lift-out" backrest and/or squab it will be considered secure providing, when in the operational position, it is located such that there no possibility of accidental lateral or longitudinal movement within the vehicle.	4. Each moveable seat, seat back adjustment and seat displacement system must incorporate an automatic locking system which operates in all positions provided for normal use (see Note 1 & 4).
Note 3: On a seat to which a seat belt is mounted (integral seat belt) consideration must be given to the seat mounting as they are now considered to be seat belt anchorages. The Standards, and guidance on the types of construction acceptable for this type of seat are found in	5. All seats which can be tipped forward or have fold-down backs must lock automatically in the normal position and if seats for adults are fitted behind, then the unlocking control must be easily accessible from that position (see Note 1 & 4).
section 19 (Seat Belt Anchorages) Note 4: A seat/seat back INERTIA locking device is acceptable, i.e. a device that operates during the deceleration of the vehicle.	6. Where seats are intended for use only when the vehicle is not being driven on public roads, the seats must be accompanied by a pictogram or sign clearly indicating that the seat is not to be used whilst the vehicle is in motion.

Seat Strength 15

Revision: 2 Date: 16/08/2010 1 of 2

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Reword MOI

Revision: 2 Date: 16/08/2010 2 of 2

17 Speedometer and Reverse Gear

Application: All Vehicles having a maximum speed exceeding 25mph

Method of Inspection	Required Standard
A vehicle must indicate an accurate speed to the driver at all times and the vehicle must be capable of travelling in a rearward direction under its own power. Note 1: Digital Tachographs do not provide adequate visual indication of speed Note 2: Vehicle maximum speed will have to be in the form of vehicle specific documentary evidence from the vehicle manufacturer. Note 3: "Reverse Gear" is a device used to propel the vehicle in a rearwards direction under its own power. This does not have to be in the gearbox, it may be a separate component i.e. electric motor	 The vehicle must be fitted with an Analogue Tachograph or Speedometer (See note 1) The tachograph or speedometer must be capable of being read at all times of the day or night If an analogue tachograph is not fitted then: A speedometer must be fitted and be capable of indicating the vehicle speed in miles per hour (mph) and kilometres per hour (Km/h) at uniform intervals not exceeding 20mph for all speeds up to the maximum design speed of the vehicle. (See note 2) The "rest" position for the needle must lie either on or below the first marked increment Reverse gear The vehicle must have a reverse gear which can be selected from the driving position and operates (See note 3)

Speedometer and Reverse Gear 17

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Reword Note 2, removed and renumbered standards

Revision: 2 Date: 16/08/2010 2 of 2

18 Statutory Plates

Application: All Vehicles

Where the vehicle is subject to a multistage build, a plate is required on completion of each stage as appropriate, every plate fitted must display the same VIN as displayed on the chassis, the weight information is only necessary on the chassis manufacturer's plate or on a converters plate if they have altered those weights with any modification.

Check that the manufacturer's plate (in the case of a multistage build, one for each stage) complies with the Required Standards.

The manufacturer may give additional information. The engine type and power may be listed below the manufacturers name and the number of axles may be listed underneath the VIN number. Any other information must be outside a clearly marked rectangle which shall enclose only the listed information.

If any of the technically permissible masses are higher than the masses permitted in GB and NI for a vehicle or axle (see Annex 1 for details of the maximum masses permitted in GB and NI), then there should be 2 columns for masses - in the left hand column the maximum permitted masses in GB/NI, and in the right hand column, the technically permissible masses. This does not apply to a vehicle VOSA are issuing with a Plating certificate under the Goods Vehicles (Plating and Testing) Regulations 1988 where only one column, giving the technically permissible masses, is permitted.

Required Standard

- 1. The vehicle must be fitted with a manufacturer's plate, in a conspicuous and readily accessible position.
- **2.** A manufacturer's plate must be fitted for each stage of a multistage build.
- 3. The manufacturer's plate(s) must be made of a durable material
- **4.** All plate(s) must be indelibly marked with the Vehicle Identification Number (VIN) which matches the number marked into the vehicle structure. See note 1
- **5.** The manufacturer's plate(s) must be securely attached to a part of the vehicle that will not be replaced through normal use. See note 2
- **6.** The manufacturer's plate(s) must show the required information in the correct order see below and note 1

VOSA MOTOR INC 3GPG918009BS51312

22000 kg 38000 kg

- 1 7000 kg
- 2 8000 kg
- 3 8000 kg

Name of manufacturer
Vehicle Identification Number

Maximum permitted laden mass of vehicle
Maximum permitted laden mass for the combination
where the vehicle is used for towing
Maximum permitted laden road mass for each axle,
listed in order from front to rear

7. The VIN must be marked on the chassis, frame or other similar structure on the right hand side of the vehicle. (viewed from the rear)

Statutory Plates 18

Method of Inspection	Required Standard
The identification number of the base vehicle (VIN) prescribed by Directive 76/114/EEC shall be retained during all the subsequent stages of the type-approval process to ensure the 'traceability' of the process.	8. The VIN must be placed in a clearly visible and accessible position by a method such as hammering or stamping so that it can not be obliterated or deteriorate.
However, at the final stage of completion, the manufacturer concerned by this stage may replace, in agreement with the	The VIN number must consist of 17 digits with the information shown in a single line
approval authority , the first and second sections of the vehicle identification number with his own vehicle manufacturer code and the vehicle identification code if, and only if, the vehicle has	10. Capital letters and numerals must be used for the Manufacturers name and VIN
to be registered under his own trade name. In such a case, the complete vehicle identification number of the base vehicle must not be deleted.	11. There must not be any gaps between the characters for the VIN or unique vehicle identifier number shown on the manufacturer's plate or stamped into the vehicle. (see note 3)
Note 1: For markings to be considered 'indelible' they should be unlikely to become disfigured or obliterated during the life of the	12. The characters on the manufacturer's plate must be at least 4mm high.
vehicle. Whilst stamping or engraving is preferable it is possible to accept a printed or painted plate providing it has been treated in such a way that it is most unlikely that essential information	13. The characters used for the VIN number stamped into the chassis, frame or other similar structure must be at least 7mm high.
would be obliterated or defaced during the normal life of the vehicle.	14. Use of the letter I, the letter O, the letter Q, dashes, asterisks and other special signs are not permitted.
Note 2: 'Securely attached' means screwed, bolted, riveted or otherwise fixed such that it is not likely to become displaced	Where the VIN has been changed in agreement with the Approval Authority
during the life of the vehicle.	15. Evidence of the agreement with the approval authority must be provided
Note 3: The spacing of characters must be such that no additional characters could be added at a later date.	16. The original complete vehicle identification number of the base vehicle must be present on the chassis
	17. The complete new V.I.N must be stamped on the chassis as near as possible to the original V.I.N
	18. The last eight characters of the new V.I.N must be identical to the last eight characters of the base vehicle V.I.N

Statutory Plates 18

Annex 1

Maximum permitted weights in Great Britain and Northern Ireland

Motor Vehicles	Maximum Weight
Two-axle	18 tonnes
Three-axle	25 tonnes *
Four-axle	32 tonnes #

^{* 26} tonnes where the driving axle is fitted with twin tyres and air suspension or suspension recognized as being equivalent, or where each driving axle is fitted with twin tyres and the maximum weight of each axle does not exceed 9.5 tonnes

where the driving axle is fitted with twin tyres and air suspension or suspension recognized as being equivalent, or where each driving axle is fitted with twin tyres and the maximum weight of each axle does not exceed 9.5 tonnes

Single Axles	Maximum Weight
Single non driving axle	10 tonnes
Driving Axle	Maximum Weight
Single axle	11.5 tonnes
Tandem axles	The sum of the axle weights must not exceed:
Distance between axle centres is less than 1metre	11.5 tonnes
from 1metre and less than 1.3metres	16 tonnes
from 1.3metres and less than 1.8metres	18 tonnes #

^{# . 19} tonnes where the driving axle is fitted with twin tyres and air suspension or suspension recognized as being equivalent, or where each driving axle is fitted with twin tyres and the maximum weight of each axle does not exceed 9.5 tonnes

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Amend MOI, link notes to RS
3	31/01/2011	Add New Required standards
4	31/07/2011	Reword header above RS15 and reword RS15

19 Seat Belt Anchorages

Application: All Vehicles (required to be fitted with seatbelts see section 31)

Required Standard
 The drivers seating position must have a minimum of 3 anchorages (see note 1) The foremost outboard passenger seating position must have a minimum of 3 anchorages
3. A front centre seating position must have a minimum of:
a. 2 anchorages or
b. 3 anchorages (see note 2)
 Rear seating positions must have a minimum of 2 anchorages if required to be fitted with seat belts. (see note 3)
The seat belt anchorage must be correctly located so to ensure the belt will sit correctly on the wearer.
6. The anchorage and surrounding structure must be of adequate strength to withstand the load likely to be imposed by the torso in the event of a vehicle frontal impact. (annex 1)

Seat Belt Anchorages 19

Method of Inspection	Required Standard
Note 3: Seats require a minimum of 2 point anchorage if they are exposed, i.e. if there is no screen in front of a seat. The screen being no more than 1.3m in front of the H point wide enough to be at least 200mm either side of the H point and high enough to reach 400mm above the H point. The surface area of the screen must be at least 800cm2. A screen or seat forming a screen must meet the following conditions:	
a) The surface must be of suitable strength and showing no discontinuities such that, if a sphere of 165 mm diameter is geometrically projected in a longitudinal horizontal direction through any point of the space defined above and through the centre of the sphere, nowhere in the protective screen is there any aperture through which the geometrical projection of the sphere could be passed.	
b) A seat is considered to be an 'exposed seating position', if the protective screens within the space defined above have a combined surface area of less than 800 cm2.	

Annex 1

Strength of seat belt anchorages.

Seat belt anchorages must comply with the strength requirements for N2 / N3 vehicles in Directive 76/115/EEC This can be demonstrated in one of the following ways:

- 1. Evidence of type approval
- 2. Documentary evidence of testing to the Directive standard
- 3. Comparison with a type approved vehicle
- 4 Visual assessment

1. Evidence of type approval

Suitable evidence of type approval will be accepted. If the seat has integral anchorage points this must cover the specific seat make and type and it's mounting to structure.

2. Documentary evidence of testing to the Directive standard.

Suitable documentary proof will be accepted. If the seat has integral anchorage points this must cover the specific seat make and type and it's mounting to structure.

3. Comparison with a type approved vehicle

Evidence that the vehicle is of identical structure to a vehicle which has been demonstrated to comply with the requirements or which is type approved may be used to confirm compliance. If the seat has integral anchorage points the compassion must have the same seat type and floor mounting structure.

4. Visual Assessment

In the absence of documentary evidence the vehicle may comply with the visual inspection requirements in Annex 2.

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Annex 2

Seat Belt Anchorages Strength Assessment general.

In a severe accident, the seated occupant can exert huge loads upon their seatbelts (in the region of 1.5 tonnes for a 75kg person). Seatbelt anchorages together must withstand these large loads from the seatbelts. These loads in turn must be dissipated by the vehicle structure.

In assessing the strength of the anchorages, it is essential to consider

- the vehicle structure in the immediate vicinity of the anchorage, and
- the parts of the vehicle structure into which the loads from the anchorages will be dissipated.

Sliding Seats

Some seats are fitted to a system of "runners" so as to allow fore and aft adjustment or to provide two alternative positions of use. Some of the belt anchorages for such seating positions may be attached to the seat. Before making any assessment of the belt anchorages, documentary evidence should be sought to confirm that the seat and runner assembly is capable of satisfying the requirements of the Directive when tested **independently** of the vehicle. Once this has been confirmed, the installation of the seat in the vehicle can be assessed.

On seats where some of the anchorages are in the seat structure and some in the vehicle structure, the relevant requirements for each anchorage point will apply, i.e. for the anchorage in the structure the relevant parts of section (1) apply, and for the seat the relevant parts of section (2) must also be met.

(1) Where seat belt anchorages are contained in the vehicle structure.

- Anchorages in thin and/or flat panels should have reinforcing structure at least 75 x 75 x 4mm thick welded to the panel.
- There should be an adequate load path to the vehicles/cabs main structural members.
- Welding should appear neat and of good quality; and should not show signs of, gaps or visible lack of penetration. (Whilst it is impossible to judge the quality of a weld just by looking at it, messy welding is rarely strong welding).
- Bolts used in structural areas should be of grade 8.8 or better. (Such bolts will be marked 8.8 or 12.9 on the hexagonal head), however, cap-head bolts or 7/16" (11mm) UNF seat belt anchorage bolts (with an anodised finish) not marked in this way will be considered to be of equivalent strength. Bolts should be M8 or larger.
- Where threaded bushes are fitted to tube section structure they should be welded (at both ends) through the tube, and not end mounted on the surface. (A threaded bush may be attached by its side surface to a structural component).

Seat Belt Anchorages 19

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(2) Where seat belt anchorages are contained within the seat.

Seat criteria

• An approval or test certificate from a recognised test authority must be provided to show that the seat itself is capable of meeting the strength and anchorage positional requirements of the Directive 76/115/EC as amended. It should typically include at least the following information:

Seat make and model,

Vehicle category (N2 or N3) (or alternatively M1, M2 can be accepted in place of N2 and M1,M2orM3 can be accepted in place of N3), Seat type (single/double or triple),

Belts fitted (3-point or lap),

Pedestal height,

Mounting details (i.e. on tracking or rigidly, mounted to a base plate).

Seat mounting criteria

Fixed Single Seats or rows of single seats mounted directly to the steel plate floor

- Load spreading plates at least 75 x 75 x 4mm thick must be fitted between the front legs of the seat and the **inside** of the vehicle floor (See figure 1)
- Load spreading plates at least 75 x 75 x 4mm thick must be fitted between the rear leg securing nuts and the **underside** of the vehicle floor. (See figure 1)
- In some cases the mounting bolts will pass through slotted holes in the load spreading plate to allow for adjustment. Suitable arrangements must be in place (e.g. oversized washers) to prevent the nut or the head of the bolt from pulling through the slot in the plate.
- Where the rear mounting bolts are located within 40mm of a chassis/structural member, the plate may be folded (not reduced in size) to clear the obstruction and the fold should abut snugly against the chassis/structural member. (See figure 1)
- Where two or more single seats each having separate pedestals are mounted within 200mm of each other, to form a row of seats. Such seats must be fitted with reinforcing members under the vehicle floor. The reinforcement needs to consist of one longitudinal 75mm wide channel section per seat pedestal underneath the floor. The height and thickness of the channel will be a minimum of 38mm and 5mm respectively. Load spreading plates should still be fitted between the front seat legs and the inside of the vehicle floor. In all cases, the ends of the channel sections must abut snugly against the bearers immediately in front of and behind the seat concerned.
- The channel ends must be free of sharp edges, which may tear the vehicle floor under load.
- ALL the mounting holes provided in each pedestal for securing the seat to the vehicle must be utilized, with the correct sized bolt for the hole, unless documentary evidence is available to show an alternative fixture
- Seat mounting bolts that pass through hollow section reinforcing members must be fitted with "anti crush tubes".

Seat Belt Anchorages 19

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• Single seats with integral 3-point belt anchorages, attached to the vehicle floor and a wheel arch, via offset or asymmetrical legs must have documentary evidence from the seat manufacturer to confirm that the seat itself can withstand the forces required by the Directive when tested independently of the vehicle on its offset pedestals. The outboard leg of the seat mounted through the arch, requires a bridge structure secured to the underside of the arch (The security does not require welding, but could be for example the seat mounting bolts that pass through the structure). This structure should span the arch, and if flat plate should be at least 75mm wide and 4mm thick, if channel or box section is used it should be of equivalent strength to the flat plate.

Fixed double seats mounted directly to the steel plate floor

- Double seats with a minimum of two pedestals and integral belt anchorages fitted directly to the vehicle floor, should be fitted with substantial channel or box section reinforcements under the vehicle floor.
- These must run longitudinal under each of the legs and extend as far forward and rearward as the next structural cross member.
- Channel sections should be at least 76mm x 38mm x 5mm positioned with the flanges facing downwards. If box sections are used, similar exterior dimensions should be used and the wall thickness must be at least 4mm.
- The channel ends must be free of sharp edges, which may tear the vehicle floor under load.
- In addition reinforcing plates at least 100mm x 100mm x 4mm must be fitted between the front legs and the inside of the vehicles steel floor.
- **ALL** the mounting holes provided in each pedestal for securing the seat to the vehicle must be utilized, with the correct sized bolt for the hole, unless documentary evidence is available to show an alternative fixture
- Seat mounting bolts that pass through hollow section reinforcing members must be fitted with "anti crush tubes". (Because these crush tubes are usually not visible in the completed vehicle the onus would be on the presenter to satisfy the Approval Officer these were fitted).
- The channel ends must be free of sharp edges, which may tear the vehicle floor under load.

Fixed triple seats mounted directly to a steel plate floor

It is not, generally, possible to secure such seats using simple reinforcements alone. If a triple seat is fitted with three-point integral anchorages, documentary evidence that the complete assembly has been successfully tested "in-vehicle" should be sought.

Removable Single and Double seats fitted in tracking mounted to a steel plate floor

There are 3 general types of tracking used:-

Low Profile tracking (this can be regarded as any tracking system with a section depth of up to 30mm) (See figure 1) or

"Heavy Duty" tracking (this can be regarded as any tracking system with an overall depth of 30mm or more) (See figure 1) or

Dedicated clamping mechanisms attached to the floor of the vehicle. (These will need documentary evidence of compliance including mounting to the vehicle)

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Low Profile tracking systems fitted to a steel plate floor

- Attached to the vehicle using 8mm (grade 8.8 or better) fasteners no more than 105mm apart.
- "Self-tapping" screws and "riv-nuts" are not considered as being of equivalent strength (unless documentary evidence can be provided).
- Load spreading washers or plates should be fitted under the vehicle floor.
- If plain washers are used, these should be a minimum of 50mm diameter and 3mm thick.
- In cases where the centre of a securing bolt is within 20mm of a chassis member, the washer may be cropped to clear the cross member.
- If plates are used, these should be a minimum of 35mm wide and 3mm thick and should present a rounded edge of at least 2mm radius towards the sheet steel floor.
- Plates and washers should, wherever possible, either span adjacent corrugations or approximately follow the contours of the corrugations.
- ALL the mounting holes provided in each pedestal for securing the seat to the tracking must be utilized.
- **ALL** the mounting holes provided to secure any given length of tracking to the vehicle must be utilised.
- Tracking must be installed in a continuous length without joints.
- Tracking mounting bolts that pass through hollow section reinforcing members should be fitted with "anti crush tubes".
- In some cases the mounting bolts will pass through slotted holes in the load spreading plate to allow for adjustment. Suitable arrangements must be in place (e.g. oversized washers) to prevent the nut or the head of the bolt from pulling through the slot in the plate
- The channel ends must be free of sharp edges, which may tear the vehicle floor under load.

Requirements for Heavy Duty tracking systems fitted to a steel plate floor

Although these differ in appearance, they all share the same principal feature – i.e. a much deeper section than the "low profile" tracking systems (30mm or more). These lengths of tracking have sufficient depth of section to resist the large bending loads applied during a seat belt anchorage test. (See figure 1)

- Attached to the vehicle using 8mm (grade 8.8 or better) fasteners no more than 300mm apart.
- "Self-tapping" screws and "riv-nuts" are not considered as being of equivalent strength (unless documentary evidence can be provided).
- Load spreading washers or plates should be fitted under the vehicle floor.
- If plain washers are used, these should be a minimum of 50mm diameter and 3mm thick.
- In cases where the centre of a securing bolt is within 20mm of a chassis member, the washer may be cropped to clear the cross member.
- If plates are used, these should be a minimum of 35mm wide and 3mm thick and should present a rounded edge of at least 2mm radius towards the sheet steel floor.
- Plates and washers should, wherever possible, either span adjacent corrugations or approximately follow the contours of the corrugations.

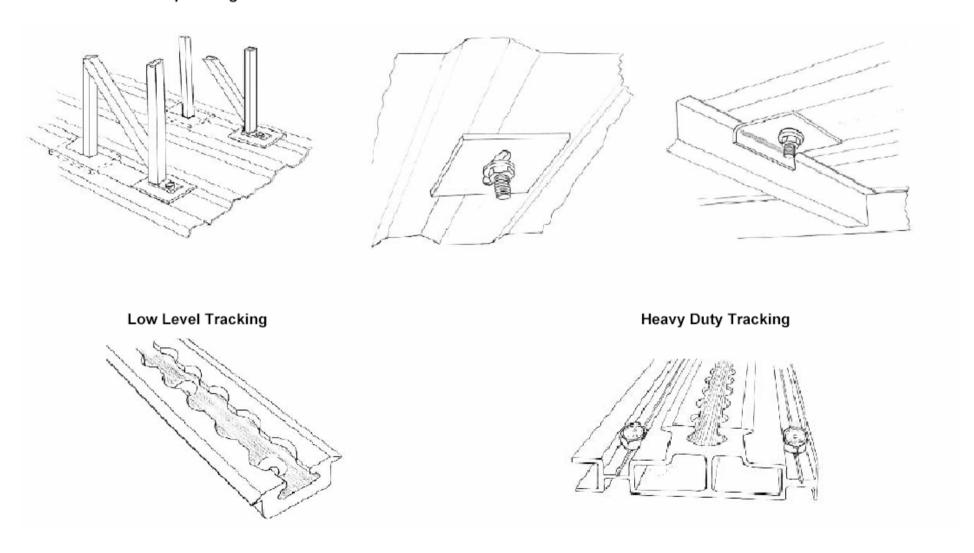
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- ALL the mounting holes provided in each pedestal for securing the seat to the tracking must be utilized.
- ALL the mounting holes provided to secure any given length of tracking to the vehicle must be utilised.
- Tracking must be installed in a continuous length without joints.
- Tracking mounting bolts that pass through hollow section reinforcing members should be fitted with "anti crush tubes".
- In some cases the mounting bolts will pass through slotted holes in the load spreading plate to allow for adjustment. Suitable arrangements must be in place (e.g. oversized washers) to prevent the nut or the head of the bolt from pulling through the slot in the plate.
- The channel ends must be free of sharp edges, which may tear the vehicle floor under load.

Figure 1

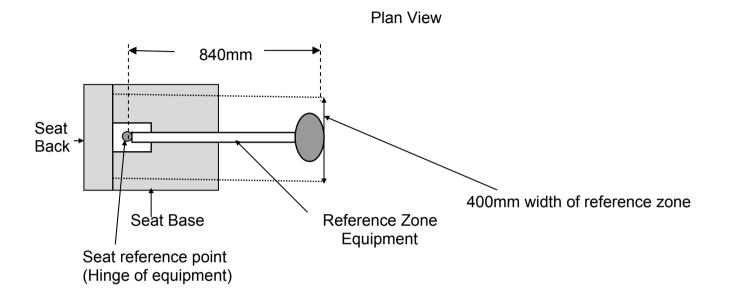
Load Spreading Plates



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Annex 3 Reference Zone Equipment



Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Remove the reference to light vehicles from the section and reword MOI
3	31/07/2011	Add new Annex 1, 2 and 3

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20 Installation of Lights

Application: All Vehicles

	,
Method of Inspection	Required Standard
The examiner will perform a visual check of all the optional lamps and reflectors fitted to the vehicle for the correct colour light visible to the front or rear and that no light emitting surfaces are obscured	The vehicle must be fitted with lamps or retro reflective material only capable of showing a white light to the front except for:
Note 1: Lamp/reflector lateral position is measured from the extreme outer edge of the vehicle (disregarding tyres, mirrors, lamps and reflectors) to the edge of the illuminated area (or reflective surface on a reflector) nearest that side of the vehicle.	 an amber light from a direction indicator an amber light from a hazard beacon / warning lamp a yellow light from a front fog lamp a yellow light from a conspicuity marking material an amber light from a side marker light emergency vehicles only, a blue light from a warning lamp or beacon.
Lamp/reflector vertical position is measured from the ground:	The vehicle must be fitted with lamps or retro reflective material only capable
In the case of the minimum height to the lower edge of the illuminated area (reflective surface on a reflector)	an amber light from a direction indicator
In the case of the maximum height to the top edge of the illuminated area (reflective surface on a reflector).	 an amber light from a hazard beacon / warning lamp a white light from a work lamp, reversing lamp, interior lamp, or a registration plate lamp
Note 2: For the purposes of the test lamps that are intended to illuminate the road forward of the vehicle are considered to be either:	 a yellow light from a rear registration plate a yellow light from a conspicuity marking material an amber light from a side marker light emergency vehicles only, a blue light from a warning lamp or beacon.
a) main beam headlamps (including spot lamps and driving lamps)b) dipped beam headlamps, orc) front fog lamps.	The operation of any lamp must not effect any other lamp or be affected by the operation of any other lamp, unless specifically designed to do so

Installation of Lights 20

Method of Inspection	Required Standard
Note 3: This does not apply to rear retro reflectors.	4. All lamps and reflectors must be securely fitted to the vehicle and not move by swivelling, deflecting, or otherwise while the vehicle is in motion, except for:
	any lamp or reflector which by design can be deflected to the side with the movement of the front wheel or wheels of the vehicle when turned for the purpose of steering the vehicle
	 a headlamp for adjustment or dipping of the beam a headlamp which can be retracted or concealed
	 a work lamp, used to illuminate a working area or the scene of an accident, breakdown or road works in the vicinity of the vehicle to which it is fitted.
	All obligatory and optional lamps, reflectors and rear markers must be fitted to their correct orientation
	6. When every door or other movable part is in the fixed open position(any position in which the component will remain, with or without a fixed stay) the:
	front and rear position lamps
	front and rear indicatorsrear retro reflectors
	must fulfil one of the following conditions:
	 a. half (50%) of the apparent surface of the lamp / reflector is visible from directly in front of / behind (as appropriate) the vehicle, or
	b. additional fully visible lamp (s) / reflectors satisfying all requirements for the above lamps / reflectors are activated / visible, or
	c. a notice in the vehicle must inform the user that in certain positions of the movable components, other road users should be warned of the presence of the vehicle on the road (e.g. by laying out a warning triangle). (see note 3)

Installation of Lights 20

Figure 1

Horizontal Angles of Visibility

Each lamp and reflector must be positioned such as to provide an "apparent surface". At least 50% of the "apparent surface" of each lamp or reflector must be visible from any point within the relevant angles.

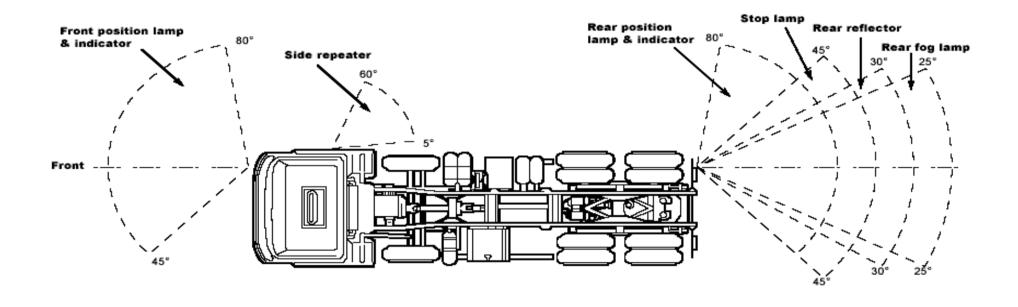


Figure 2

Vertical Angles of Visibility

Front Position Lamps and Indicators (including Side Repeaters)

- 'a' = less than 750mm above ground level.
- 'b' = 750mm or more above ground level.
- 'c' = Rear position lamps and Stop lamps 1500mm or more above ground level. Indicators and Rear reflectors 750mm or more above ground level.
- 'd' = Rear position lamps and Stop lamps less than 1500mm above ground level.
- 'e' = Rear position lamps, Stop lamps, Indicators and Rear reflectors less than 750mm above ground level.
- 'f' = Rear fog lamps.

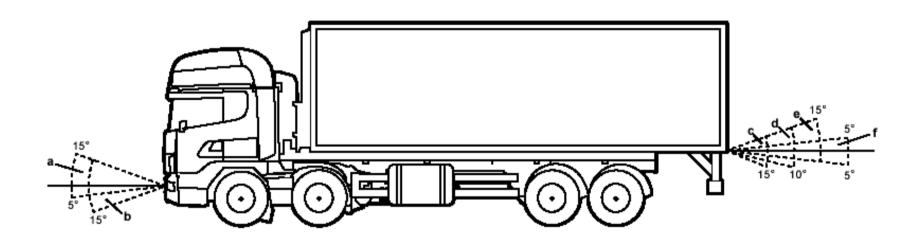
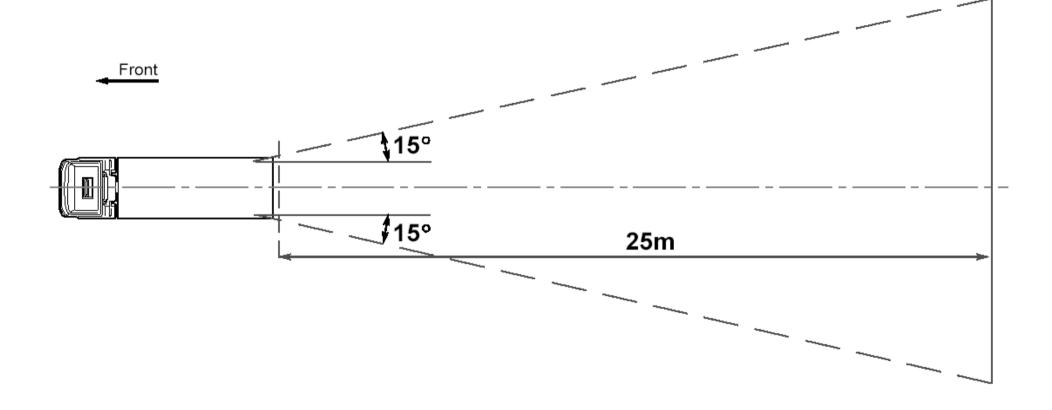


Figure 3

"To the rear" of the vehicle means "in an area the sides of which are at an angle of 15 degrees out from the extreme outer edge of the vehicle, (starting from the rear corner) and extending up to **25m** from the rear of the vehicle (measured along the vehicle longitudinal).



Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add RS3, add Note 3 and link to RS5c
3	31/07/2011	Add bullet points for conspicuity markings to RS1 and RS2

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21 Retro Reflectors

Application: (Reflectors) All Vehicles, (Conspicuity Markings) Vehicles over - 7500kg, 6meters in length and 2.1meters in width

Method of Inspection	Required Standard
Carry out a visual check of all retro reflectors conspicuity marking and rear markers fitted to the vehicle for colour, number, approval markings and correct positioning. Vehicles are required to have a full contour marking on the rear, ie horizontal and vertical markings to outline the shape of the vehicle, and partial contour markings on the side. Partial contour markings consist of a horizontal line showing the length of the vehicle and 'tick' marks showing the upper	 All reflectors must be 'e' or 'E' marked, and where applicable, bear the appropriate identity marking as listed in Table 1 The correct number must be fitted to the vehicle (Table 1) The correct colour must be fitted to the vehicle (Table 1)
corners of the vehicle. (see figure 1, 2 & 3) However, where the shape, structure, design or operational requirements make it impossible to install the mandatory contour marking, a line marking is acceptable (see figure 6), and shall be declared on the application form. Note 1: Geometric angles of visibility and positional requirements are not required for all optional reflectors.	 4. They must be positioned to meet (see note 1) a) the positional requirements of Table 1 b) the angles of visibility requirements of Table 1 5. They must be of the correct shape (Table 1) 6. Rear reflectors must face predominately to the rear
Note 2: Example of an Approval Mark	Conspicuity Markings; vehicles above 7500kgs
C E 1 104 R - 0001148	7. All conspicuity marking material must be of an approved type (see note 2)8. There must be at least one approval mark on any element of a retro-reflective marking material (figure 7)
Symbol "C" indicates the class of the retro-reflective material which is intended for contour/strip marking.	 The maximum gap between adjacent elements must be no greater than 50% of the smallest adjacent element (see note 3)

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Method of Inspection	Required Standard
Note 3: Markings are considered continuous if gaps are less than 50% of the length of adjacent elements, However, if the manufacturer can prove to the satisfaction	10. The lowest edge must be between 250mm and 1500mm from the ground. (see note 4)
of the authority responsible for type approval that it is impossible to respect the value of 50 per cent, the distance	11. The maximum height must be within 400mm of the upper extremity. (see figure 2)
between adjacent elements may be larger than 50 per cent of the shortest adjacent element, and it shall be as small as possible and not exceed 1000 mm	12. The vertical aspect of marking must be as close to the edge as practicable. (see figure 4 B)
Note 4: If 1500mm is not practicable this can be increased	13. Each side of a Tick Marking must be at least 250mm (see figure 3)
to 2500mm.	14. The minimum width of the markings must be at least 50mm
Note 5: Rear marker plates (R70.01) count towards cumulative total width of conspicuity marking.	15. The maximum width of the markings must be no greater than 60mm.
	Rear Conspicuity Markings; vehicles over 7500kg and over 2.1m wide
Note 6: The 80% (minimum) is calculated based on body length not including the cab but what ever figure you arrive at must be distributed over the cab and body. I.e. assuming	16. must be coloured either red or yellow
the body was 10 metres long then the marking must equate to at least 8 metres. This 8 metres (or more if required) of	17. must equate to at least 80% of the overall vehicle width (see note 5, 7 & figure 5)
marking must then be distributed across both the cab and	18. must be at least 200mm away from any brake light (see figure 4 A)
the body, there is no requirement for 80% of the cab to be marked.	Side Conspicuity markings; vehicles over 7500kg and over 6 metres in length
Note 7: However, if the manufacturer can prove to the	19. must be coloured either white or yellow
satisfaction of the authority responsible (VOSA / VCA) for type approval that it is impossible to achieve the value	20. must extend within 600mm of either end of the vehicle (see figure 2)
referred to in RS18 or RS22, the cumulative length may be reduced to 60% or, if this is not possible in case of especially difficult vehicle designs or applications, to at least	21. must equate to at least 80% of the overall vehicle length (see note 6, 7 & figure 8)
40% and shall be declared on the application form	Vehicle Cabs (except Tractor Units)
	22. must be fitted with line markings and comply with RS07 - 11, RS14 - 15 & RS19 -

20

Retro Reflectors 21

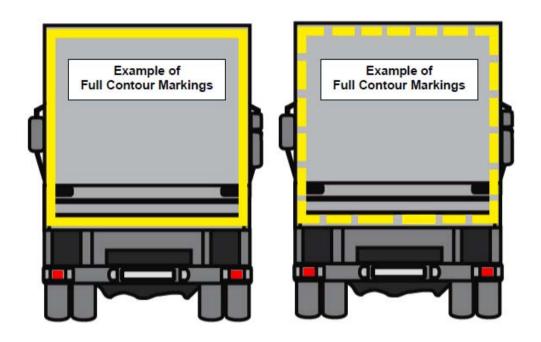
Method of Inspection	Required Standard
Note 8: Rear markers are not required to be fitted as long as the vehicle has been fitted with Conspicuity Markings which comply to the required standards of this section.	Rear Markers; vehicles above 7500kgs (if fitted) 23. All rear markers must bear a genuine permanently attached 'e' mark 24. A minimum of one set of obligatory markers must be fitted to the vehicle (see note 8 & Table 2) 25. They must be positioned correctly to meet the positional requirements of Table 2 26. They must be of the correct type (Table 2)

Table 1

					POSITION		ANGLES OF VISIBILITY	APPROVAL MARK "E" or
ТҮРЕ	NUMBER	APPLICATION	COLOUR	MAX DISTANCE FROM SIDE (mm)	MAX HEIGHT (mm)	MIN HEIGHT (mm)	See Figures 1 & 2 of section 20	"e" Identity Symbol or BS Mark / Notes
Rear Retro Reflectors Non-triangular	Min 2 Max any number Includes optional	Mandatory	Red	400 (Min separation 600 unless vehicle width less than 1300, where Min separation 400)	900 (1200 if built into a lamp cluster) or if impracticable due to body 1500	250	a. Horizontal i. 30° inwards and outwards. b. Vertical i. < 750mm above the ground 15° above and 5° below horizontal. ii. otherwise 15° above and below horizontal	IA or IB "E" or "e"
Front Retro Reflectors Non-triangular	Min 2 Max any number Includes optional	Mandatory on motor vehicles with concealable front lamps with reflectors. Optional on all other motor vehicles.	White	400	900 or if impracticable 1500	250	a. Horizontal i. 5° inwards and 30° outwards. b. Vertical i. < 750mm above the ground 15° above and 5° below horizontal. ii. otherwise 15° above and below horizontal	IA or IB "E" or "e"
Side Retro Reflectors Non-triangular	See below	Mandatory on all motor vehicles exceeding 6m in length Optional on other motor vehicles	Amber The rearmost reflector may be red	N/A	1500 if the shape of the bodywork makes it impossible 2100	250	a. Horizontal 45° to the front and to the rear b. Vertical i. < 750mm above the ground 15° above and 5° below horizontal. ii. otherwise 15° above and below horizontal	IA or IB "E" or "e"

- at least one side-reflector fitted to the middle third of the vehicle
- the foremost side- reflector being not further than 3 m from the front
- the distance between two adjacent side- reflectors shall not exceed 3 m, if the structure of the vehicle makes it impossible to comply with such a requirement, this distance may be increased to 4 m
- the distance between the rearmost side- reflector and the rear of the vehicle shall not exceed 1 m

Figure 1



Example of Partial Contour Markings

Figure 2

The maximum height must be within 400mm of the upper extremity

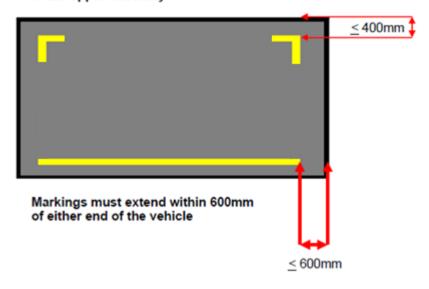
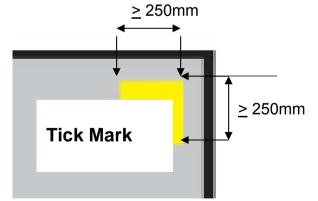


Figure 3



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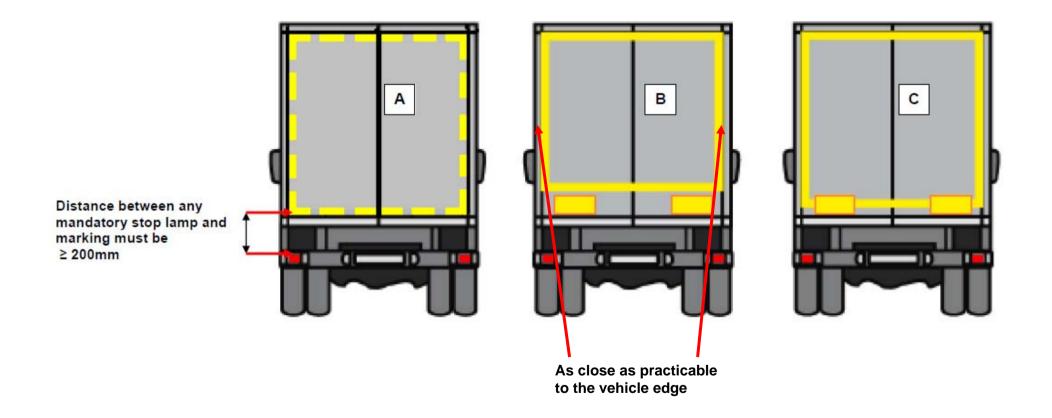
Retro Reflectors 21

Figure 4

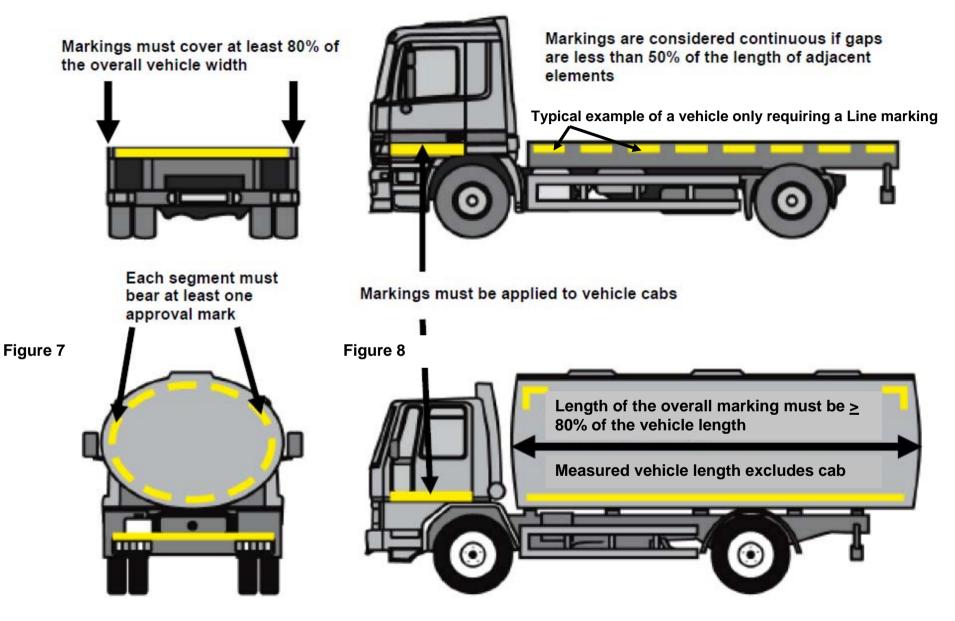
Rear marker plates are optional (A, B & C)

Only if a vehicle has rear marker plates fitted which comply with UN ECE Regulation 70.01 can these be counted as contributing to the rear contour marking. (C)

Marker plates approved to UNECE Regulation 70.00 do not count towards the conspicuity marking.



Retro Reflectors 21



Retro Reflectors 21

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Table 2

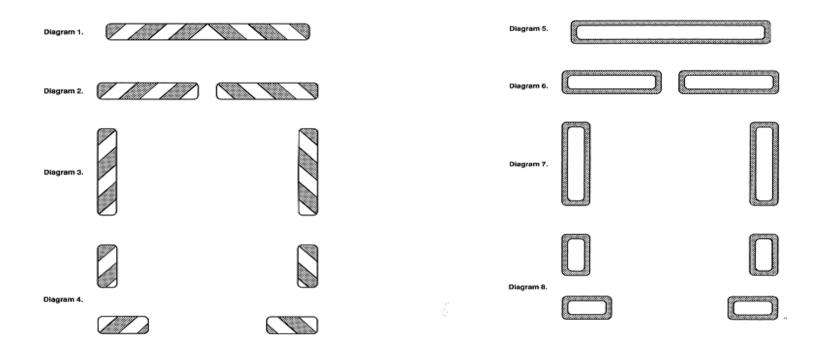
1. Description				
A motor vehicle the overall length of which does not exceed 13m:	A rear marking of a type shown in diagram 1, 2, 3 or 4 in Part III of this Section			
A motor vehicle the overall length of which exceeds 13m:	A rear marking of a type shown in diagram 5, 6, 7 or 8 in Part III of this Section			
2. Position				
Longitudinal:	At or near the rear of the vehicle			
A rear marking of a type shown in diagram 2, 3, 4, 6, 7 or 8 in Part III of this Section:	Each part shall be fitted as near as practicable to the outermost edge of the vehicle on the side thereof on which it is fitted so that no part of the marking projects beyond the outermost part of the vehicle on either side			
A rear marking of a type shown in diagram 1 or 5 in Part III of this Section:	The marking shall be fitted so that the vertical centre-line of the marking lies on the vertical plane through the longitudinal axis of the vehicle and no part of the marking projects beyond the outermost part of the vehicle on either side			
Vertical:	The lower edge of every rear marking shall be at a height of not more than 1700mm nor less than 400mm above the ground whether the vehicle is laden or unladen			
3. Visibility:	Plainly visible to the rear			
4. Alignment:	The lower edge of every rear marking shall be fitted horizontally. Every part of a rear marking shall lie within 20° of a transverse vertical plane at right angles to the longitudinal axis of the vehicle and shall face to the rear			
5. Markings	An approval mark to ECE Regulation 70 or 70:01			
6. Colour:	Red fluorescent material in the stippled areas shown in any of the diagrams in Part III of this Section and yellow retro reflective material in any of the areas so shown, being areas not stippled and not constituting a letter.			

Retro Reflectors 21

Part III

At least one of the rear markings shown in Part III must be fitted to the rear of the following vehicles:

A motor vehicle having a maximum gross weight exceeding 7500 kg;



Retro Reflectors 21

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Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	RS6 and 10 added and link note 1 to RS4
3	31/01/2011	Add Conspicuity Markings
4	31/07/2011	Amend Conspicuity Marking section

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22 End-outline, Position (Side), Stop, Side Marker & Daytime Running Lamps

Application: All Vehicles

Method of Inspection	Required Standard
Carry out a visual check of all outline marker, position, stop, side marker and daytime running lamps fitted to the vehicle for operation, colour, number, approval markings and correct positioning. With optional lamps check that fitment is permitted and they do	 All lamps must be 'e' or 'E' marked and where applicable, bear the appropriate identity marking as listed in table 1 The front and rear position lamps, end outline marker lamps and side marker lamps, (if fitted) must be switched on and off by the operation of one switch.
not exceed the maximum number of lamps allowed to be fitted	
Note 1. Competric angles of visibility and positional	Front and Rear Position Lamps;
Note 1: Geometric angles of visibility and positional requirements are not required for all optional position lamps, stop lamps and end outline marker lamps.	3. The correct number must be fitted to the vehicle (Table 1)
otop tampe and ona catalite marker tampe.	4. They must be operational
Note 2: The inspection of the side marker lamps applies to the obligatory lamps fitted to all vehicles exceeding 6m in length	5. They must only emit white light to the front / red light to the rear
Note 3: The inspection of end-outline marker lamps applies to	6. They must be positioned to meet (see note 1)
the obligatory marker lamps fitted to vehicles exceeding 2.10m in width	a. the positional requirements of Table 1
Note 4: Both front and rear end outline marker lamps can be combined in one device	b. the angles of visibility requirements of Table 1
Combined in one device	Stop Lamps;
Note 5: Daytime running lamps. The lamps must be	
connected so that they switch off automatically when the headlamps are on.	7. The correct number must be fitted to the vehicle (Table 1)
moddiampo dro on.	8. They must be operational
	9. They must only emit red light

End-outline, Position (Side), Stop, Side Marker & Daytime Running Lamps 22

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Method of Inspection	Required Standard
	They must only illuminate when the service brake is applied, and must extinguish when the service brake is released
	11. They must be positioned to meet (see note 1)
	a. the positional requirements of Table 1
	b. the angles of visibility requirements of Table 1
	Side Marker lamps; (see note 2)
	The correct number must be fitted to the vehicle (in accordance to the positional requirements)
	13. They must be operational
	14. They must emit an amber light (red is acceptable if within 1 metre of the rear)
	15. They must be positioned to meet
	a. the positional requirements of Table 1
	b. the angles of visibility requirements of Table 1
	End Outline Marker Lamps; (see note 3 & 4)
	16. The correct number must be fitted to the vehicle (Table 1)
	17. They must be operational
	18. They must only emit red light to the rear / white light to the front
	19. The lights must be a minimum of 200mm from a positional lamp

End-outline, Position (Side), Stop, Side Marker & Daytime Running Lamps 22

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Method of Inspection	Required Standard
	20. They must be positioned to meet (see note 1)
	a. the positional requirements of Table 1
	b. the angles of visibility requirements of Table 1
	Daytime running lamps; (if fitted)
	21. The correct number must be fitted to the vehicle (Table 1)
	22. They must be operational
	23. They must only emit white light to the front
	24. They must be positioned to meet
	a. the positional requirements of Table 1
	b. the angles of visibility requirements of Table 1
	25. They must extinguish automatically when headlamps are operated. Note 5

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Table 1

				POSITION			ANGLES OF VISIBILITY	APPROVAL MARK "E" or
TYPE	NUMBER	APPLICATION	COLOUR	MAX DISTANCE FROM SIDE (mm)	MAX HEIGHT (mm)	MIN HEIGHT (mm)	See Figures 1 & 2 of section 20	"e" Identity Symbol or BS Mark
Front Position Lamps	Min 2 Max any number Includes optional Iamps	Mandatory	White	400	1500 or if impractical 2100	350	a. Horizontal i. 45° Inwards ii. 80° Outwards b. Vertical i. 15° Above and below the horizontal (May be reduced to 5° if the lamps are less than 750mm above the ground)	A "E" or "e"
Rear Position Lamps	Min 2. Max any number Includes optional Iamps	Mandatory	Red	400	1500 or if impractical 2100	350	a. Horizontal i. 45° Inwards 11. 80° Outwards b. Vertical i. 15° above and below the horizontal (May be reduced to 5° if the lamps are less than 750mm above the ground)	R "E" or "e"
Stop Lamps	Min 2 Max any number Includes optional Iamps	Mandatory	Red	One on each side of longitudinal axis (Min separation 440)	1500 or if impracticable 2100	350	a. Horizontal i. 45 ⁰ inwards and outwards b. Vertical i. as rear position lamps.	S1 or S2 "E" or "e"
Stop Lamps (Optional)	Min 1 Max any number	Optional	Red	If 1 is fitted: as close to vehicle centre-line as practicable If 2 are fitted: no requirement	n/a	no lower than the mandatory stop lamps	Must face the rear	S1 or S2 S3 or S4 for High Level "E" or "e"

End-outline, Position (Side), Stop, Side Marker & Daytime Running Lamps 22

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	NUMBER	APPLICATION	COLOUR	POSITION			ANGLES OF VISIBILITY	APPROVAL MARK "E" or
TYPE				MAX DISTANCE FROM SIDE (mm)	MAX HEIGHT (mm)	MIN HEIGHT (mm)	See Figures 1 & 2 of section 20	"e" Identity Symbol or BS Mark
End Outline Marker Lamp	2 visible from the front and 2 visible from the rear Max any number Includes optional lamps	Mandatory	Front- White Rear - Red	As close as possible to the extreme edge and not more than 400mm from the edge		Front No lower than the upper edge of the windscreen Rear compatible with the design and operational requirements	a. Horizontal i. 80° Outwards b. Vertical i. 5° Above the horizontal ii. 20° Below the horizontal	A or R "E" or "e"
Side Marker Lamp	(see below)	All vehicles where the length exceeds 6m	Amber (The rearmost marker may be red if it is combined with another rear lamp)	-	1500 or if impracticable 2100	250	a. Horizontal i. 45° to the front and rear (Can be reduced to 30° if fitted as an optional extra) b. Vertical i. 10° Above and below the horizontal (The vertical angle below the horizontal may be reduced to 5° if the side marker lamp is fitted less than 750mm from the ground)	SM "E" or "e"
Daytime Running Lamp (Optional)	Min 2 Max 2	Optional	White	400mm	1500mm	250mm	a. Horizontal i. 20° Outwards and inwards b. Vertical i. 10° Upwards and downwards	"E" or "e"

Side Marker Lamp Spacing

- at least one side-marker lamp must be fitted to the middle third of the vehicle
- the foremost side-marker lamp being not further than 3 m from the front
- the distance between two adjacent side-marker lamps shall not exceed 3 m, if the structure of the vehicle makes it impossible to comply with such a requirement, this distance may be increased to 4 m
- the distance between the rearmost side-marker lamp and the rear of the vehicle shall not exceed 1 m

End-outline, Position (Side), Stop, Side Marker & Daytime Running Lamps 22

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Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add link for notes to RS6, 11 and 20
3	31/01/2011	Amend Table 1

Revision: 3 Date: 31/01/2011 6 of 6

23 Direction Indicators

Application: All Vehicles

Method of Inspection	Required Standard
Carry out a visual check of all direction indicator and side repeater lamps fitted to the vehicle for operation, colour, number, approval markings and correct positioning. With optional lamps check that fitment is permitted and they do not exceed the maximum number of lamps allowed to be fitted. The inspection of hazard warning lamps applies to all the obligatory lamps fitted to all vehicles. Note 1: Geometric angles of visibility and positional requirements are not required for all optional direction indicator lamps.	 All lamps must be 'e' or 'E' marked and where applicable, bear the appropriate identity marking as listed in table 1 They must be operational The correct number must be fitted to the vehicle (Table 1) The indicators must flash at a rate of between 60 and 120 times a minute (with all mandatory indicators working, and with the engine running if initially below the requirement) There must be an audible or visual tell tale fitted to indicate the non-operation of any indicators. All indicators must emit amber light. They must be positioned to meet (see note 1) a. the positional requirements of Table 1 b. the angles of visibility requirements of Table 1

Direction Indicators 23

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Method of Inspection	Required Standard
	Hazard Warning Lights
	8. They must operate with the ignition switched on and off.
	The hazard warning device must operate all of the direction indicators simultaneously
	The hazard warning device must have a telltale warning light fitted which is circuit specific

Table 1

	NUMBER	APPLICATION	COLOUR	POSITION			ANGLES OF VISIBILITY	APPROVAL MARK "E" or
TYPE				MAX DISTANCE FROM SIDE (mm)	MAX HEIGHT (mm)	MIN HEIGHT (mm)	See Figures 1 & 2 of section 20	"e" Identity Symbol or BS Mark / Notes
Direction Indicators & Hazard Warning	Motor Vehicles On each side Front – One Rear – One Side Repeater – One Plus 2 optional all vehicles- Rear only	All Vehicles	Amber	400 (Min separation 600 unless vehicle width is less than 1300, where min separation 400)	1500 or if impracticable 2300 for side direction indicators and 2100 for front and rear direction indicators	Side indicators 500. Other indicators 350	a. Horizontal i. 80° outwards 45° inwards. ii. (SIDE REPEATER) To the rear between 5° and 60° outboard. b. Vertical i. < 750mm above the ground 15° above and 5° below horizontal. ii. Otherwise 15° above and below horizontal.	Front 1, 1a, 1b or 11 Front – side 3 or 4 Side Repeater 5 or 6 Rear 2a, 2b or 12 "E" or "e"
A side repeater lamp must be fitted within 2600 mm of the front of the vehicle								

Direction Indicators 23

Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add note 1 and link to RS7

Revision: 2 Date: 16/08/2010 3 of 4

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Revision: 2 Date: 16/08/2010 4 of 4

24 Rear Registration Lamps

Application: All Vehicles

Method of Inspection	Required Standard
Carry out a visual check of all rear registration plate lamps fitted to the vehicle for operation, colour and correct positioning	Rear registration plate lamps; 1. All lamps must be 'e' or 'E' marked
Note: See section 4 Rear Registration Plate Space in conjunction with position of rear registration plate lamp	 They must be operational They must be able to be switched on and off with the front and rear position lights by operating one switch They must only emit white light They must be positioned sufficient to illuminate the rear registration plate

Revision	Date	Description of Change
1	24/04/2009	
2	31/01/2011	Remove the optional requirement
3	31/07/2011	Add new RS1 and renumber remaining standards

Revision: 3 Date: 31/07/2011 2 of 2

25 Headlamps

Application: All Vehicles

Mothed of Increation	Paguirod Standard
Method of Inspection	Required Standard
Carry out a visual check of all headlamps fitted to the vehicle for operation, colour, number, approval markings	Headlamps;
and correct positioning.	 All lamps must be 'e' or 'E' marked and where applicable, bear the appropriate identity marking as listed in table 1
With optional lamps check that fitment is permitted and they do not exceed the maximum number of lamps allowed to be	2. They must be operational
fitted	
	3. All obligatory and optional headlamps must be fitted as "matched pairs".
Note 1: In the case of a dipped beam headlamp the minimum height is measured to the lower edge of the light	4. They must emit a white light.
emitting surface	When on dip or main beam they must emit sufficient light to be able to illuminate the road in front of the vehicle
	6. The correct number must be fitted to the vehicle (Table 1)
	7. Dipped beam headlamps must be positioned to meet the requirements of Table 1
	Gas Discharge and L.E.D Headlamps
	8. Must be accompanied by evidence of compliance with the technical requirements if not compliant with the following:
	is "E" or "e" marked
	 dipped beam remains on when main beam is on (gas discharge only) is fitted with a wash system
	is fitted with an automatic headlamp self levelling system or self levelling suspension

Headlamps 25

Method of Inspection	Required Standard
Align the headlamp aim testing equipment to the vehicle in accordance with the manufacturer's instructions. With an assistant sitting in the driver's seat, check the alignment of each dipped beam headlamp in association with the appropriate criteria. Note 2: The alignment requirement must be met without the use of masks or beam converters unless they are an integral part of the headlamp as it was approved. Devices or materials applied to the inside of a headlamp which were not present at the time of approval are unacceptable. Note 3: Some vehicles may be fitted with an in-car driver's headlamp adjustment device. This may be adjusted to enable both headlamps to meet the criteria. Both headlamps, however, must comply with the requirements with the device set in one position.	 Headlamp Aim European Type (checked on dipped beam) see note 2 & 3 9. The beam image 'kick-up' must not be to the offside. 10. For headlamps with centres not more than 850mm from the ground, the beam image horizontal cut-off must be between the horizontal 0.5% and 2% lines, i.e. the red tolerance band. 11. For headlamps with centres more than 850mm from the ground, the beam image horizontal cut off must be between the horizontal 1.25% and 2.75% lines, ie the blue tolerance band. 12. The beam image 'break point' must not be to the right of the 0% vertical line, or to the left of the vertical 2% line.

European Type Headlamp Checked on Dipped Beam

Check the position of the 'break point' and horizontal cut-off.

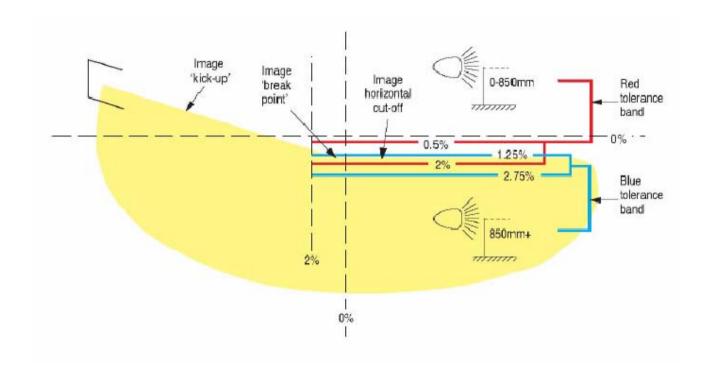


Table 1

	NUMBER APPLICATION		COLOUR	POSITION			ANGLES OF VISIBILITY	APPROVAL MARK "E" or
ТҮРЕ		APPLICATION		MAX DISTANCE FROM SIDE (mm)	MAX HEIGHT (mm)	MIN HEIGHT (mm)	See Figures 1 & 2 of section 20	"e" Identity Symbol or BS Mark / Notes
Dipped Beam Headlamp	Min 2 Max 2	Motor Vehicles	White	400	1200	500 See note 1	Angles of Visibility: 45° out 10° in 15° up 10° down	C "E" or "e"
Main Beam Headlamp	Min 2 Max 4	Motor Vehicles	White	May be in the same lamp assemblies as dipped beam	-	-	No requirement	R "E" or "e"

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Link notes to RS
3	31/01/2011	Renumber standards
4	31/07/2011	Add L.E.D requirement

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26 Front Fog Lamps

Application: All Vehicles

Method of Inspection	Required Standard
Carry out a visual check of all front fog lamps for operation, colour, number, approval markings and correct positioning	Front fog lamps;
	 All lamps must be 'e' or 'E' marked and, where applicable, bear the appropriate identity marking as listed in Table 1
	2. The correct number must be fitted to the vehicle (Table 1)
	3. They must be operational
	4. They must be able to be switched on only when the position lights are on and must operate independently of the dipped and main beam headlamps.
	5. They must only emit white or yellow light
	6. They must be positioned correctly to meet the positional requirements of Table 1

Table 1

				POSITION			ANGLES OF VISIBILITY	APPROVAL MARK "E" or
TYPE NUMBER APPLICATION	COLOUR	MAX DISTANCE FROM SIDE (mm)	MAX HEIGHT (mm)	MIN HEIGHT (mm)	See Figures 1 & 2 of section 20	"e" Identity Symbol or BS Mark / Notes		
Front Fog Lamps	Two (Maximum)	optional	White or Yellow	400	800 but no higher than the top edge of the dipped beam headlamp	250	Not Applicable	B "E" or "e"

Front Fog Lamps 26

Revision	Date	Description of Change
1	24/04/2009	

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27 Towing Hooks

Application: All Vehicles

Method of Inspection	Required Standard
The vehicle must be equipped with a device at the front that enables the vehicle to be towed that can withstand a tractive and compressive static force of at least half the authorised total weight of the vehicle. The device may be in the form of a fixed or screw-in eyelet, welded loop, a holed metal plate, or may be incorporated into the vehicle structure. Removable / retractable towing device eyes or loops will need to be placed into the 'towing position' to be assessed. Where a vehicle has been adapted and the special purposes make it impossible to fully comply, the manufacturer shall demonstrate to the satisfaction of the approval authority that the vehicle cannot meet the requirements due to its special purpose. Note 1: Where visually the device or surrounding structure does not appear to be of sufficient strength, the presenter may provide evidence from the manufacturer of the vehicle and/or the device to the requirements of this section.	 The vehicle must have a suitable towing device on the front of the vehicle to allow the attachment of a rigid towing bar. Any towing hook or eye, mounting arrangement, bracket, or surrounding vehicle structure must be able to withstand the loads expected. (see note 1)

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add SPV statement
3	31/01/2011	Remove the reference to rope in RS 1

28 Rear Fog Lamps

Application: All Vehicles

Method of Inspection	Required Standard
Carry out a visual check of the rear fog lamps fitted to the vehicle for operation, colour, number, approval markings and correct positioning.	Rear fog lamps; 1. All lamps must be 'e' or 'E' marked and where applicable, bear the appropriate
With optional lamps check that fitment is permitted and they	identity marking as listed in table 1
do not exceed the maximum number of lamps allowed to be fitted	2. They must be operational
	3. The correct number must be fitted to the vehicle (Table 1)
Note 1: Rear Fog Lamp separation distance must be measured between the "illuminating surface" of each lamp.	4. The rear fog lamp(s) must only illuminate when dipped beam, main beam or front fog lamps are lit
	The rear fog lamps must not be affected by switching on or off any other lamps (except those above)
	6. Can be switched off independently of any other lamp, may continue to operate until position lamps are switched off and then remain off until deliberately switched back on <u>or</u> a warning, at least audible, additional to the mandatory tell tale is given if the ignition is switched off or the ignition key is withdrawn and the driver's door is opened whilst the rear fog lamp switch is in the 'on' position
	7. They must only emit a red light
	8. They must be positioned correctly to meet
	a. the positional requirements of Table 1
	b. the angles of visibility requirements of Table 1

Rear Fog Lamps 28

Method of Inspection	Required Standard
	9. Must be fitted with an operational "tell-tale" lamp (non-flashing) visible from the driving position
	10. Must not be operated by a brake control
	11. Fitted so that the reflector is facing squarely to the rear
	12. An optional rear fog lamp must form a matched pair with the obligatory lamp.
	13. An optional rear fog lamp must only operate with the obligatory rear fog lamp

Table 1

				POSITION			ANGLES OF VISIBILITY	APPROVAL MARK "E" or
ТҮРЕ	NUMBER	APPLICATION	COLOUR	MAX DISTANCE FROM SIDE (mm)	MAX HEIGHT (mm)	MIN HEIGHT (mm)	See Figures 1 & 2 of section 20	"e" Identity Symbol or BS Mark / Notes
Rear Fog Lamp	Min 1 Max 2	All Vehicles	Red	At least one must be on centre line or to offside of vehicle (Min separation distance from stop lamp 100 see note 1)	1000	250	a. Horizontal i. 25° inwards and outwards; if two lamps are fitted it is sufficient if one lamp (not necessarily the same lamp) – is visible throughout the range b. Vertical i. 5° above and below horizontal.	B or F "E" or "e"

Revision	Date	Description of Change
1	24/04/2009	

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29 Reversing Lamps

Application: All Vehicles

Method of Inspection	Required Standard
Carry out a visual check of the reverse lamps fitted to the vehicle for operation, colour, number, approval markings and correct positioning. With optional lamps check that fitment is permitted and they do not exceed the maximum number of lamps allowed to be fitted	 All lamps must be 'e' or 'E' marked and, where applicable, bear the appropriate identity marking as listed in table 1 They must be operational The correct number must be fitted to the vehicle (Table 1) They must emit white light. They must be positioned to face the rear and meet the positional requirements of Table 1 They must operate by selection of reverse gear or be fitted with a telltale warning device.

Table 1

					POSITION			APPROVAL MARK "E" or
TYPE	NUMBER	APPLICATION	COLOUR	MAX DISTANCE FROM SIDE (mm)	MAX HEIGHT (mm)	MIN HEIGHT (mm)	ANGLES OF VISIBILITY	"e" Identity Symbol or BS Mark / Notes
Reversing Lamps	Min 1 Max 2	All Vehicles	White		1200	250	Figure 3 Section 20	A or R "E" or "e"

Reversing Lamps 29

Revision	Date	Description of Change
1	24/04/2009	
2	31/01/2011	Amend RS 5

31 Seat Belts

Application: All Vehicles

Required Standard
Each seat requiring a seat belt must be fitted with a seat belt of the
appropriate type. See annex 1
2. Each seat belt must bear the appropriate 'e' marks.
2. Lacii seat beit must bear the appropriate e marks.
3. Where seats are intended for use only when the vehicle is not being
driven on public roads, the seats must be accompanied by a
pictogram or sign clearly indicating that the seat is not to be used
whilst the vehicle is in motion.
4. Each seat belt must be attached by an appropriate fixing and be
securely fitted (see notes 1 & 2)
5. There must be no damage to the seat belt structure that would affect
its strength.
6. The lock mechanism must securely lock the belt
•
7. The lock mechanism must be able to be released easily, both in
normal use and when the belt is under load.
8. An acceptable retractor mechanism must be fitted and correctly
positioned to ensure the correct operation of the belt (see notes 4 and
5)
O With the cost held festioned and the cost uncoming the state of
With the seat belt fastened and the seat unoccupied, retractor mechanisms must take up any excess webbing. (see note 3)
inconanisms must take up any excess webbing. (see note s)

Seat Belts 31

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Method of Inspection

Note 2: In order that a seat belt can be separated from the anchorage without causing damage to the anchorage, for example a mounting in the side of a tube or box section, it is a requirement that the bolt is secured into a "fixed" threaded hole or captive nut. (The presenter may be required to demonstrate this condition is met). The bolt may be secured into an alternative fixing, e.g. a lock nut of suitable strength, where access is provided to the "rear" of the mounting to enable separation/reattachment of the belt

Note 3: Some types of retracting belt might need help before they retract.

Note 4: A belt may be fitted with retractor mechanisms on both lap and diagonal sections. If fitted with a single retractor mechanism it must act initially on the diagonal (shoulder) section.

Note 5: An "automatically locking" retractor (i.e. one that allows extension of the belt to the desired length and when the buckle is fastened locks on retraction but then prevents subsequent forward movement by the wearer, unlike a typical inertia reel belt), is not permitted unless the feature is only provided after **full extension** of the belt from the retractor, i.e. for use as a child restraint.

Note 6: The seat belt must be capable of effectively restraining the occupant

- by the position of the lap belt (due to anchorage location) passing over the pelvic region
- in the case of a harness belt or three point belt, by being positioned across the shoulder so that it does not slip off the shoulder of the occupant.

Note 7: Where the seat is adjustable, this check must be carried out with the seat secured in the rearmost position and with the back rest in the normal driving position, in any case at a rearward angle of not more than approximately 25° from the vertical.

Required Standard

- **10.** The seat belt must sit correctly across the wearers torso so as to provide effective restraint in the event of a frontal impact (see notes 6 and 7)
- **11.** There must not be any sharp edges / objects in the seat belt area likely to cause damage to the belt.
- **12.** Where an airbag is fitted in front of a passenger position, a warning label for the airbag must be permanently fixed to the vehicle
- **13.** The warning label for the airbag must be visible in front of a person about to install a rearward facing child restraint

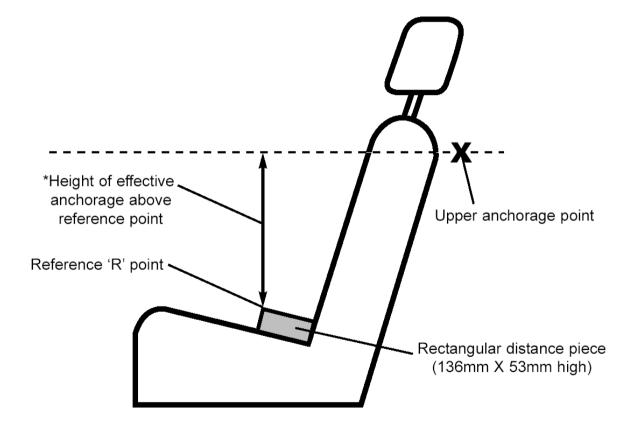


- **14.** The warning label for the airbag must be visible when the door is closed otherwise a permanent reference elsewhere that is visible at all times is required.
- **15.** A harness or three point belt "effective upper anchorage" location must be at least 450mm above the reference point. See note 8 and figure 1
- **16.** A lap/diagonal belt "effective upper anchorage" location must be at least 140mm from the longitudinal centre line of the seat. See note 8

Seat Belts 31

Method of Inspection	Required Standard
Note 8: The effective belt anchorage is the actual anchorage point to the vehicle unless a change of direction of the belt to the wearer is produced by a fixed intermediate device, for example, a belt guide fitted to the upper part of a seat back or any point where the load from a belt would be applied, consideration should be made to the suitability of the seat to withstand the loads likely to be imposed. The requirements Section 19 Seat Belt Anchorages RS 3 should be applied to the effective anchorage location.	17. The lower anchorages must be at least 350mm apart.18. The lower anchorages on side facing seats must be at least 350mm apart but no further apart than 500mm

Figure 1



Annex 1
Seat Belts – Minimum Obligatory Requirements see Table Note 3

Vehicle category	Front facing						Side facing Seat
	Outboa	rd Seat (Table Note 4)		Centre Seat			
	Driver	Front	Other	Front	Other	Other	All
N2	3 Point retractor belt	3 Point retractor belt	None	2 Point lap retractor belt see note 1 below	None	None	None
N3	3 Point retractor belt	3 Point retractor belt	None	2 Point lap belt see note 1 below	None	None	None
Age Related IVA 1/4/1987 to 30/9/2001	None	None	None		None	None	None
From 30/9/2001	3 Point retractor belt or Lap belt	3 Point retractor belt or Lap belt	None	2 Point lap belt see note 1 below	None	None	None

TABLE NOTE 1: As determined by Annex 2 the front centre seat will require 3 anchorages and a 3 point belt where the windscreen is located

- in the case of a fixed (non-sliding) seat, within 840mm. of the seat reference point
- in the case of a sliding seat, within 840mm. of the seat reference point when the seat is 127mm forward of its rearmost position.

TABLE NOTE 2: '3 point belt' means a seat belt which,

- restrains the upper and lower parts of the torso
- includes a lap belt and a retractor that operates on the diagonal part
- · is anchored at not less than three points, and
- is designed for use by an adult.

TABLE NOTE 3: The table lists the minimum required belt type. A 3 point retractor belt may be fitted where the minimum required is a 2 point lap belt and an acceptable alternative to any of the seat belt types listed is an adult harness belt comprising a lap belt and shoulder straps providing the anchorages satisfy section 19

TABLE NOTE 4: Outboard seats are seats closest to the vehicle sides and front seats are those foremost in the vehicle.

Seat Belts 31

Annex 2

Determination of reference Zone

Reference Zone Plan View Seat Back 400mm width of reference zone Seat Base Reference Zone Equipment 'H' Point (Hinge of equipment) 840mm arc Folding Table (This and the seat back would require to be energy absorbing)

Note:- X = Lower position of the reference zone 25.4 mm above the H point.

Anything falling within this Reference Zone area requires to be energy absorbing.

'H' Point

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add notes and link to Annex 1
3	31/01/2011	Amend Table in Annex 1 to list dates for age related IVA (up to 25 year old vehicles)
4	31/07/2011	Amend Table in Annex 1 to list dates for age related IVA (up to 25 year old vehicles)

33 Identification of Controls

Application: All Vehicles

Method of Inspection	Required Standard
This inspection is to ensure that any controls, tell-tales and	Symbols as shown in Table A and B
indicators fitted to the vehicle are readily identifiable, useable and of the correct colour	 The controls, tell-tales and Indicators must be identified with the correct symbols and the stated colour: (see note 1,2, 3 and 4)
Where a control, tell-tail or indicator are combined, a common symbol may be used for such a combination.	2. They must be on or close to the controls, tell-tales and indicators
Note 1 : A control means that part of a device which enables the driver to bring about a change in the state or functioning of the	3. They must stand out clearly from the background.
vehicle.	4. The vehicle must not be fitted with other controls, tell-tales and indicators that have symbols that may be confused with the symbols listed Tables A
An indicator means a device which presents information on the functioning or situation of a system or part of a system. e.g., fluid	and B. (see note 5)
level.	All symbols must contrast with the background and be identifiable by the driver
A tell-tale means an optical signal which indicates the actuation of a device, correct or defective functioning or condition, or failure to function.	6. All driver controls must be able to be operated from the drivers seat
	Information Display Device Fitted
Note 2: Symbols as shown in Table A, these symbols may differ slightly as long as they cause no confusion to the driver	It must be able to display simultaneously the warning symbols for brake, main beam and direction indicator
Note 3: Controls, tell-tales and indicators listed in Table B are not required to be marked. However, present symbols must conform to those listed. These symbols may differ slightly as long as they cause no confusion to the driver.	8. It must provide the relevant information regarding tell – tales and indicators whenever the situation that causes them to operate arises

Identification of Controls 33

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Method of Inspection	Required Standard
Note 4: An information display device is a device capable of displaying more than one type of message or information. The requirements regarding colour do not apply to tell-tales and indicators appearing on the Information Display Device. Note 5: Other controls, tell-tales and indicators may be marked provided there is no confusion with those marked in accordance with those on Table A or B.	9. Must repeat automatically in sequence or indicate in such a manner that it is visible to and identifiable to the driver when two or more messages are given Output Description:

Table A

Control, Tell-tale or Indicator	Symbol	Warning light / tell - tale		Control, Tell-tale or Indicator	Symbol	Warning light / tell - tale	Control, Tell-tale or Indicator	Symbol	Warning light / tell - tale
Master Light	<u>-</u> ;\$\bar{\bar{\bar{\bar{\bar{\bar{\bar{	Green		Direction Indicators		Green	Ventilating fan	S	
Dipped Beam Headlamps		Green		Hazard Warning		Red	Diesel Pre-heat	00	Yellow
Main Beam Headlamps		Blue		Windscreen Wiper	\square		Choke (cold starting device)		Yellow
Position (side) Lamps	=00=	Green		Windscreen Washer			Brake Failure		Red
Front Fog lamps	≢D	Green		Windscreen Wiper and Washer			Fuel Level		Yellow
Rear Fog Lamps	[(]≢]	Yellow	-	Headlamp Cleaning Device (with separate operating control)			Battery Charging Condition	= +	Red
Headlamp Levelling device				Windscreen demisting and defrosting (when separate)		Yellow	Engine Coolant temperature		Red
Parking Lamps	[P \[]	Green		Rear Window demisting and defrosting (when separate)		Yellow			

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Table B

Control, Tell-tale or Indicator	Symbol	Notes	Warning light / tell - tale	Control, Tell-tale or Indicator	Symbol	Warning light / tell - tale
Parking Brake		Where a single tell-tale indicates more than one brake system condition, except brake anti-lock system failure, the symbol for brake failure must be used.		Horn		
Bonnet	*	Outline only may be used.		Rear Window Wiper		
Boot		Outline only may be used.		Rear window Washer.		
Seat Belt		Outline only may be used.	Red	Rear Window Wiper and washer.		
Engine Oil Pressure	97		Red	Intermittent Windscreen wiper.		
Unleaded Petrol						

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add the word "and" to RS1, link notes to RS
3	31/01/2011	Add new note 2 and renumber following notes

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34 Defrost / Demist

Application: All Vehicles fitted with a Windscreen

Method of Inspection	Required Standard
Ensure that the vehicle is fitted with a system/systems capable of defrosting and demisting the windscreen (at least the swept area) to allow the driver an adequate view of the road in front and forward of the nearside and offside of the vehicle	 The vehicle must be fitted with a system capable of defrosting / demisting at least the swept area of the windscreen. (See note 1) A system using warm air to clear the screen must employ fan assistance and ducting to direct the air onto the screen, to ensure effective operation of the defrosting system under cold weather conditions.
Note 1: The fitting of a device not permanently incorporated into the vehicle structure i.e. adhered to the windscreen or body surface shall not be considered as a "system fitted to the vehicle."	An electrically heated screen must provide adequate heat and distribution to ensure effective operation.

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Link note1 to RS1

Revision: 2 Date: 16/08/2010 2 of 2

35 Wash / Wipe

Application: All Vehicles fitted with a Windscreen

Method of Inspection	Required Standard
Vehicles shall be fitted with adequate windscreen washing and wiping devices. Ensure that with the wind screen wet and the engine running, all wipers continue to move automatically over an area of the windscreen sufficient to give the driver an adequate view of the road in front and forward of the nearside and offside of the vehicle. Note 1: A "cycle" is the forward and return movement of the windscreen wiper. Note 2: Intermittent operation windscreen-wiper systems may be used for the purposes of complying with the requirements of RS3 provided that one of the frequencies obtained when the main frequency is interrupted is not less than 10 cycles/minute.	 The vehicle must be fitted with a windscreen washer and wiper system to give the driver an adequate view of the road. All front wipers must continue to move automatically over the swept area of the windscreen. All front wipers must have at least two sweep frequencies (see note 1 and 2). All front wipers must return automatically to a position of rest which is at or beyond the outer edge of the swept area. All front wipers must be capable of being lifted from the windscreen to allow for cleaning of the windscreen. The windscreen washer system must provide enough liquid to adequately clear the windscreen in conjunction with the wipers. The windscreen washer system must have a reservoir capacity of at least 1 litre.

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Remove and renumber standards
3	31/01/2011	Amend text in MOI

36 Heating Systems

Application: All Vehicles (optional fitment)

Method of Inspection	Required Standard
Method of Inspection Heating Systems must be fitted as to present no danger to passengers or other persons. The heating System may be of the following types and one or more of each may be fitted: Heater using waste heat from water-cooled engine. Must comply to RS 1 and 2 A combustion heater Requires documentary evidence or an 'E' marked component plus a Installation Check	 There must be no obvious fire risk associated with the heating system (e.g. flammable parts of the vehicle near to a source of heat or a likelihood of users placing objects liable to catch fire on a very hot surface). There must be no obvious injury risk associated with the heating system (e.g. likelihood of users touching a very hot surface or hot water pipes). If a combustion heater is fitted then it must be accompanied by documentary evidence Combustion heater Installation Check It must be positioned so not likely to cause injury A combustion heater utilizing a liquid or gaseous fuel must be fitted to the manufacturer's instructions. A fuel filling point shared by the heater and the engine must have a notice fitted instructing that the heater must be shut down before refuelling.
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Revision: 2 Date: 16/08/2010 1 of 2

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Reword RS6 and RS7

Revision: 2 Date: 16/08/2010 2 of 2

42 Lateral Protection

Application: All Vehicles

A vehicle of category N2 or N3 is not required to be fitted with a separate lateral protection device, providing the sides of the vehicle are so designed and/or equipped that by their shape and characteristics their component parts together meet the requirements in standards 2 to 18

On a vehicle fitted with extendible legs to provide additional stability during loading, unloading or other operations for which the vehicle is designed, the side guard may be arranged with additional gaps where these are necessary to permit extension of the legs.

On a vehicle equipped with anchorage points for ro-ro transport, gaps shall be permitted within the side guard to accept the passage and tensioning of fixing lashings.

Note 1: "Unprotected road users" means pedestrians, cyclists or motor cyclists using the road in such a way that they are liable to fall under the sides of the vehicle and be caught under the wheels.

Required Standard

1. Where the side of the body does not meet the requirements, a side guard device must be fitted.

Requirements for both body sides and separate devices:

Required area to be protected

- 2. The device or body side must have its rearward edge extended to within 300mm of the tyre on the first rear axle. (see note 2 & figure 4)
- 3. The device or body side must have the front edge of the guard within 300 mm from the rear of the tyre on the front wheel (or second wheel if two front axles are fitted) (see note 2& figure 4)
- 4. The device or body side must be within 350 mm of the body line (see note 3)
- 5. The device or body side lower edge must be no higher than 550 mm from the ground.

Within the required area the following standards must be met

- **6.** The device or body sides must be constructed of a suitable material and must be of sufficient strength as to offer effective protection to unprotected road users (see note 1)
- **7.** The device or body side must have a smooth or horizontally corrugated surface (see note 4)
- **8.** Any external edges including corners must be rounded with a radius of at least 2.5mm

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	Method	of	Ins	pection
Exempt Vehi	cles :			

Vehicles designed and constructed for special purposes where it is not possible, for practical reasons, to fit such lateral protection.

Vehicle Type	Exemption Provided
Tractors for articulated vehicles	Exempt
Car transporters (vehicles designed to carry other vehicles loaded onto it from the rear)	Exempt where the chassis rails are on the extremities of the vehicle
Refuse vehicles, including refuse collection vehicles, road sweepers and gulley emptiers	Exemption for road sweepers only.
Vehicles, other than semi trailers, where the distance between two consecutive axles is less than 3m	Exempt

- **Note 2:** The measurement is taken to a vertical plane extending from the surface of the tread closest to the guard or relevant body work.
- **Note 3:** The 'Body Line' is that part of the structure of the vehicle, cut or contacted by a vertical plane tangential to the outer surface of the tyres, except in the following cases:

Where the plane does not cut the structure of the vehicle, the upper edge must be level with the surface of

Required Standard

- **9.** There must be no projecting brackets or bolt heads (see note 5)
- **10.** The device or body side must be continuous in length (see note 6)
- **11.** The device or body side must not have the rearward end more than 30mm inboard from the outermost edge of the rear tyres over at least the last 250mm of the device / body. (see figure 1)
- **12.** Where the 300mm dimension required in standard 3 results in the forward edge of the guard being forward of the rear cab panel. The device or body side must be constructed so that the forward end is beneath the cab panel work. Where the vehicle cab is narrower than the body then the side guard must be angled to meet this requirement and be turned inwards through an angle of not more than 45 degrees

Where equipment is incorporated into the side guard,

- **13.** The equipment must have a smooth substantially flat or horizontally corrugated outer surface (See note 4)
- **14.** There must not be a gap of more than 25 mm between it and the guard or body side (see note 7, figure 3 & 5)
- **15.** Where necessary the equipment must meet any required dimensional requirement as if it was part of the device.
- 16. There must be no projecting brackets or hinges
- 17. It must not have protruding bolt heads (see note 5)
- **18.** Any external edges and corners must be rounded with a radius of at least 2.5mm.

Additional requirements for separate devices

19. The device must be attached securely

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Method of Inspection	Required Standard
the load-carrying platform	
OR	20. The device must consist of at least one horizontal rail (see note 3)
950mm from the ground, whichever is the less.	21. Where more than one horizontal rail is used, the rails must be not more than 300mm apart.
Where the plane cuts the structure of the vehicle at a level more than 1.3m above the ground, then the upper edge of the side guard must not be less than 950mm above the ground	22. For N2 vehicles the horizontal rails must have a section height of at least 50 mm (see figure 2 A)
Note 4: Any adjacent parts may overlap providing	23. For N3 vehicles the horizontal rails must have a section height of at least 100 mm (see figure 2 B)
that all overlapping edges face rearwards or downwards.	24. It must have a forward facing edge of at least 100 mm
Note 5: Dome shaped bolt heads and rivets, or other parts provided they are similarly rounded and smooth	25. The side guard must be no more than 120mm inboard from the outermost plane of the vehicle
protruding to a maximum of 10mm in height are acceptable.	26. It must not increase the overall width of the vehicle
Note 6: Combinations of surfaces and rails shall be	27. The device must not be used for the attachment of air or hydraulic brake pipes
considered as a continuous side guard as long as the gaps between them are no greater than 25mm.	28. Where the forward edge lies in open space then the following requirements must be met :-
Note 7: A gap of 130mm either side of a crane / stabiliser leg is permitted	a) There must be a continuous vertical member extending over the whole height of the device
Note 8: The inward measurement is taken at 90 degrees to the longitudinal plane of the vehicle from the outer face of the guard; the actual face of the portion turned	b) For N2 vehicles, the outer and forward faces must measure at least 50 mm rearward and be turned 100 mm inwards. (see note 8 & figure 2 A)
inwards may be between 90 and 45 degrees from the same plane towards the front of the vehicle.	c) For N3 vehicles, the outer and forward faces must measure at least 100 mm rearward and be turned 100 mm inwards. (see note 8 & figure 2 B)

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Figure 1

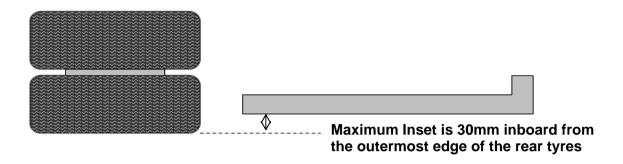


Figure 2

Α

Backwards
min 50mm

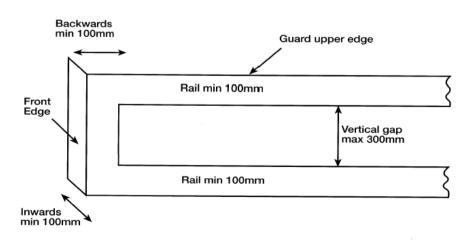
Guard upper edge

Rail min 50mm

Vertical gap
max 300mm

Rail min 50mm

В



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Figure 3

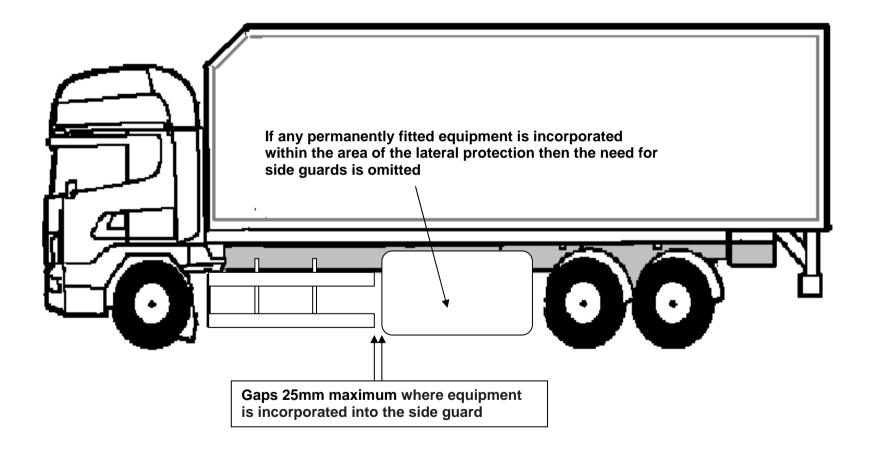


Figure 4

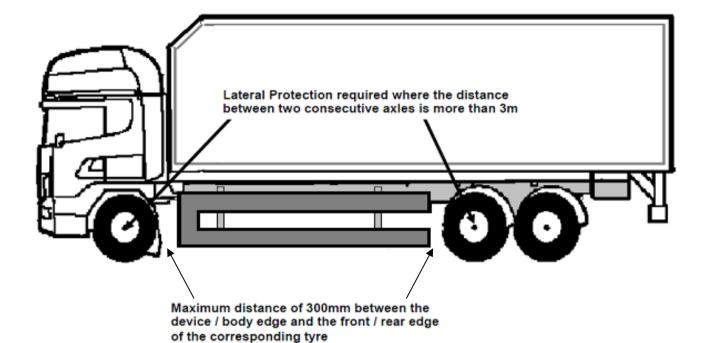
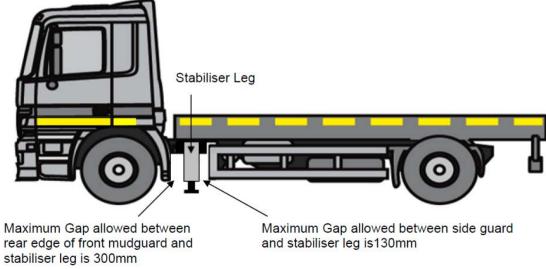


Figure 5



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Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add A & B to figure 3 and RS 22, 23 and 28
3	31/01/2011	Add exemptions, add new diagram and standards for stabiliser legs
4	31/07/2011	New Note 1 added – renumbered other notes

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Application: All Vehicles > 7500kgs

Method o	f Inspection	Required Standard
All road wheels must be fitted with		Component Check
Vehicle Exemptions		Every road wheel must be fitted with a Spray Suppression system.
Vehicle Type	Exemption Provided	2. All Spray Suppression material must be of an approved type. (see note
Multi wheel drive motor		1 and 2)
vehicles (capable of driving at least one front axle and one	Exemption from spray	3. All components must be secured so that they perform their function.
rear axle) High ground clearance motor	suppression, but will require mud guards.	Installation Check
vehicles (>400mm) • Off Road Vehicles	S	Mudguards (fitted in combination with energy absorption materials).
Motor vehicles with tipper	Tippers with open-backed bodies are exempt from spray	 must fully cover the zone immediately above, ahead and behind any part of the tyre or tyres see Figures 1, 2 and 3
bodies – side tipping or rear tipping	suppression, but will require mud guards.	5. in the case of non steered wheels must have the lower front edge no more than 20 degrees above the horizontal line of the axle (A on
Refuse vehicles, including refuse collection vehicles, road	Exemption from spray suppression, but will require	figure 1)
sweepers and gulley emptiers Concrete mixers	mud guards. Exemption from spray suppression, but will require	6. in the case of steered wheels must have the lower front edge no more than 30 degrees above the horizontal line of the axle (A on figure 1)
Condicte mixers	mud guards.	7 moved being the leving good of the group them 100 moves above the
Mudguards must comply with RS 4, 5, 6 & 7		must have the lower-rear edge no more than 100mm above the horizontal line of the axle (C on figure 1)
		8. must have Spray Suppression material fitted to the front face of the rear of the guard facing the tyre tread, complying with the dimensional requirements of figure 1 and 3

Spray Suppression 43

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	Uncontrolled when printed
Method of Inspection	Required Standard
Mudguard Is a device to prevent as far as practical mud or water being thrown from a tyre. They may be formed using parts of the body or they may be an entirely separate unit.	9. that consist of several components must have no gaps between or within individual parts when assembled that will permit the exit of spray when the vehicle is in motion.
Outer Valances Are usually strips of material that are fitted longitudinally across a wheel space attached at one end to a rain flap to form an outer wheel arch lip, a vertical downward face that closes off what would be an open area. Rain flaps	Additional standard where Separate Mudguards are fitted (in combination with air/water separation to multiple axle configurations). 10. where the distance between the tyres on adjacent axles does not exceed 300 mm the mudguards must also conform to the model shown in Figure 7.
Can be a flexible extension to a wing or it may form the rear most vertical face of a wing in conjunction with the body, in this latter case it must be treated as a wing and be securely fixed to prevent excessive movement.	Alternative Standards from standards 4-10 where the body forms the mudguards (and energy absorption systems are fitted). 11. must cover the zone above the tyre or tyres from the front edge of the
Lifting axles Where a vehicle is fitted with one or more lifting axles, the spray- suppression system must cover all the wheels when the axle is lowered and the remaining wheels which are in contact with the ground when the axle is raised	tyre to the rain flap located behind the wheel see figure 5 12. must have their inner faces made from or be fitted with a spray suppression material.
Self-tracking axles Where a vehicle is fitted with a self-tracking axle, the spray-suppression	Outer Valances (with energy absorption Spray Suppression systems installed).
system must satisfy the conditions applicable to non-steered wheels if mounted on the pivoting part. If not mounted on that part, it must satisfy the conditions that are applicable to steered wheels.	13. fitted to steered and self-steered wheels must have its vertical face within 100mm of the tyre wall (D on figure 2) see note 314. fitted to non -steered wheels must have its vertical face within 75 mm
Note 1: All spray suppression materials must be either e marked or be accompanied by an e marked sample of the material to permit the examiner to make a comparison.	of the tyre wall (D on figure 2)see note 3 15. must have a depth of at least 45mm, at all points behind a vertical line passing through the centre of the wheel see Figure 2

16. fitted to steered wheels must have the lower edge within 1.5 x tyre

radius at points A, B and C as shown in Figure 4

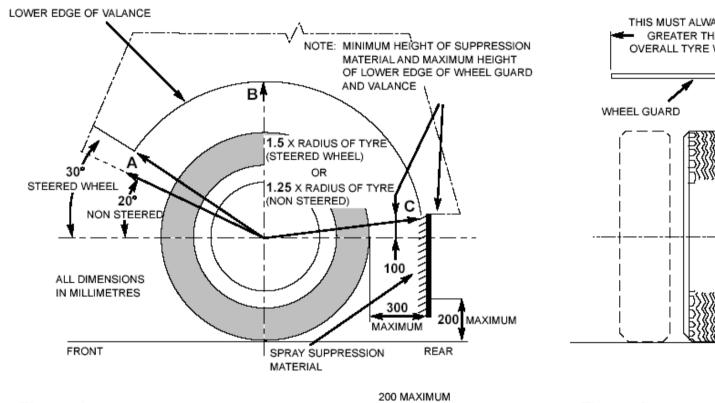
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Method of Inspection	Required Standard
Note 2: 'Spray-suppression device' means part of the spray-	
suppression system, which may comprise:	17. fitted to non - steered wheels must have the lower edge within1.25 x
	tyre radius at points A,B and C as in Figure 4
Air/water separator:	
This is a component forming part of the valance and/or of the rain flap	18. must have no openings in them or between them and other parts of the
through which air can pass whilst reducing pulverized water emissions.	mudguard enabling spray to emerge.
or Energy absorber:	Alternative standards (to 13 -18) for Outer Valances (where the body
This is a component forming part of the mudguard and/or valance and/	forms the mudguard over non steered or self steering wheels and a
or rain flap which absorbs the energy of water spray, thus reducing	energy absorption spray suppression system is installed).
pulverized water spray.	energy absorption spray suppression system is instaneuj.
parronized mater oping.	19. must be located above each wheel of multiple axles where a rain flap is
Note 3: Where rope hooks are fitted the outer valance may meet the	fitted between each wheel. See figure 5
requirements of figure 6 as an alternative.	
	20. must have the entire inner surface fitted with an energy-absorption
	spray-suppression material.
	21. must be a minimum of 100mm high
	22 must be us no specimes in them or between the suter valence and the
	22. must have no openings in them or between the outer valance and the inner part of the mud guard enabling spray to emerge.
	. Infiner part of the filled guard enabling spray to enlerge.
	23. must be continuous where rain flaps are not fitted behind each wheel,
	they must extend between the outer edge of the rain flap and a vertical
	plane passing through the front edge of the tyre. See figure 5
	Outer Valances (with air/water separation Spray Suppression systems
	installed).
	24. must have air/water separator spray-suppression devices fitted to the
	lower edges.
	ionor ougoo.
	25. must have a depth of at least 45mm, at all points behind a vertical line
	passing through the centre of the wheel

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Method of Inspection	Required Standard
	26. fitted to steered wheels must have its lowest edge within 1.05 x tyre radius see figure 7
	27. fitted to non-steered wheels must have its lowest edge within 1 x tyre radius see figure 7
	28. must have no openings in them or between them and the mudguard enabling spray to emerge
	Rain Flaps : (where energy absorption Spray Suppression systems are installed)
	29. must be at least equal to the full width of the tyre/s
	30. must be vertical
	31. must have the lower edge no more than 200 mm above the ground
	32. must be no more than 300 mm from a vertical plane passing through the rearmost edge of the tyre
	33. must have no openings between the rain flap and the lower edge of the wheel guard enabling spray to emerge.
	34. must have the whole face made of spray suppression material.
	35. must be fitted to the rearmost axle of multiple axles where distance between the tyres on adjacent axles is less than 250 mm,
	36. must be fitted behind each wheel of multiple axles when the distance between the tyres on adjacent axles is 250 mm or greater.

Method of Inspection	Required Standard
wiethod of inspection	Rain Flaps: (where the body forms the mudguard and energy absorption Spray Suppression systems are installed) 37. must extend to the lower part of the mud guard and comply with standards 29 to 36
	Rain Flaps (where air/water Separation Systems are installed)
	38. must be at least equal to the full width of the tyre/s
	39. must be vertical
	40. must have no openings between the rain flap and the lower edge of the wheel guard enabling spray to emerge.
	41. must be fitted to the rearmost axle of multiple axles where distance between the tyres on adjacent axles is less than 250 mm.
	42. must be fitted behind each wheel of multiple axles when the distance between the tyres on adjacent axles is 250 mm or greater.
	43. must not be more than 200 mm from the rearmost edge of the tyre, measured horizontally.
	44. must be at least 100 mm deep. See fig 7



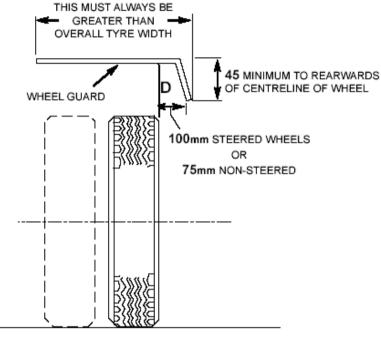
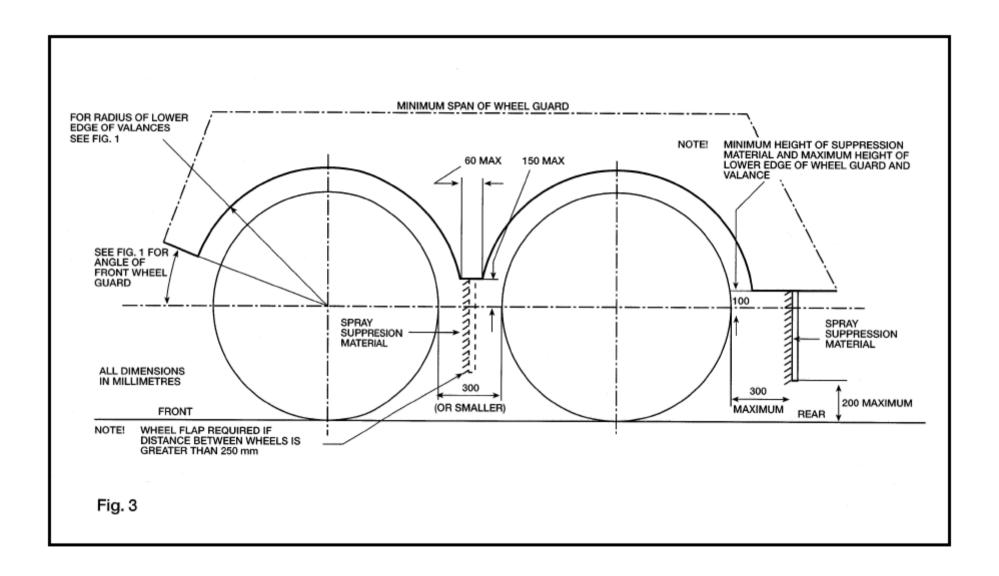
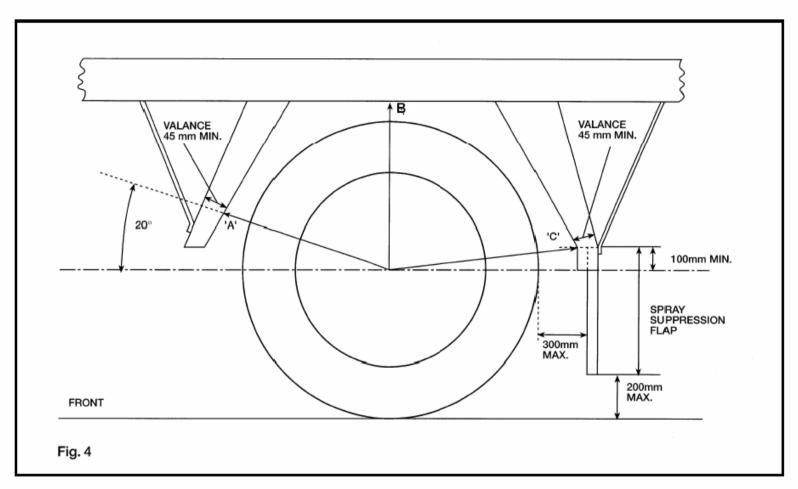


Figure 1 Figure 2





The lower edge of the outer valance shall not exceed 1.5 x tyre radius on steerable wheels or 1.25 x tyre radius on non-steerable wheels at points A,B and C.

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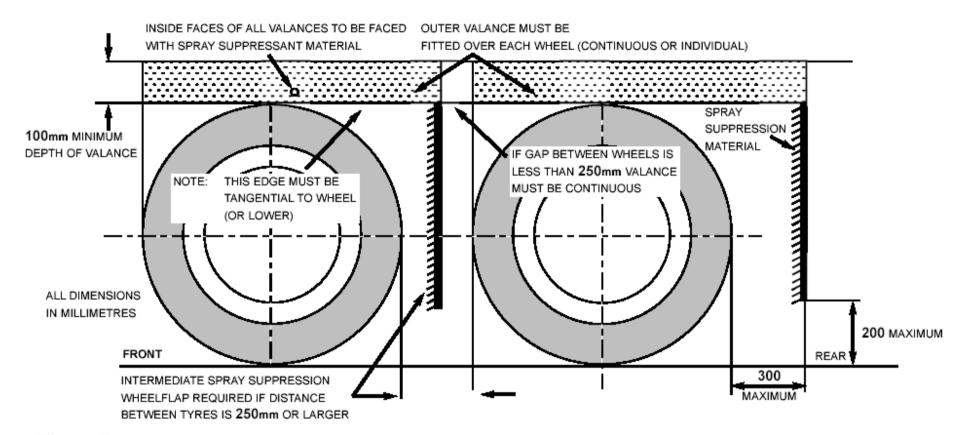
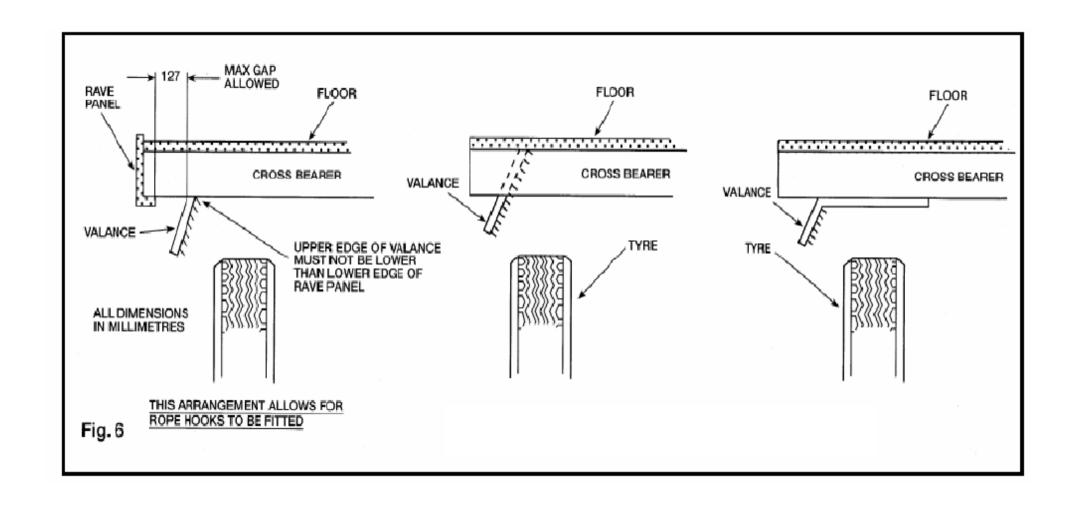
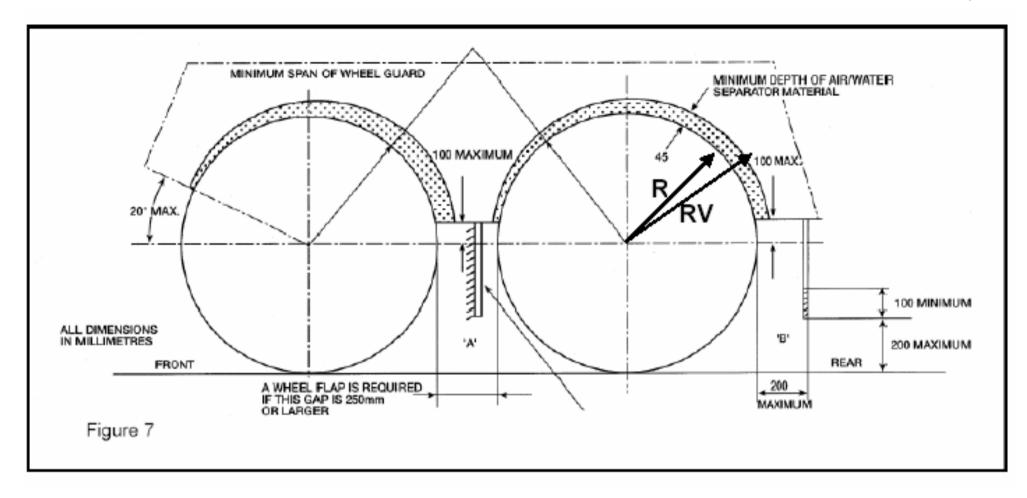


Figure 5



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where R = is the radius of tyre fitted to the vehicle; RV = the radial distance from the lowest edge of the outer valance to the centre of the wheel.

RV < 1.05 on steered wheels

RV < 1.00 on non-steered wheels

Spray Suppression 43

Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	31/01/2011	Add exemptions
3	31/07/2011	Add link from RS44 to fig 7

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45 Safety Glass

Application: All Vehicles

Mothod of Inspection	Poquired Standard
Method of Inspection Ensure that all windscreens, windows, internal glazed panels and side screens are securely attached to the vehicle and are constructed from approved materials. The inspection of internally glazed panels applies to a partition or screen	1. Windscreens, windows, internal glazed panels and sidescreens where fitted must be securely attached to the vehicle. 2. Windscreens, windows, internal glazed panels and sidescreens.
divider used for the separation of driver to passenger area or for passenger protection. It does not apply to such items like; break glass hammer panels, fire extinguisher panels or L.E.D information screens etc. This is not an	screens where fitted must be suitable for its use. (see Table 1) 3. Windscreens and windows wholly or partly on either side of the
exhaustive list but is provided as guidance. Armoured vehicles do not have to display approval markings.	drivers seat must be "Safety Glazing" made from glass and display the relevant markings. (see note 1 and table 1)4. All other windows (including sunroofs internal glazed panels
Note 1: "Safety Glazing" made from glass must be so constructed or treated that if fractured it does not fly into fragments likely to cause severe cuts. Each piece of glass must display the following relevant permanent marking applied by the glass manufacturer.	and removable glass panels) and side-screens must be "Safety Glazing" (which may be made from glass, or from plastic) and display the relevant markings. (see notes 1,2 and table 1)
ECE Regulation 43 E 43R	5. Windscreens and windows wholly or partly on either side of the drivers seat must allow a visual transmission of at least 70%, or 60% in the case of an armoured vehicle. (see note 3)
Note 2: "Safety Glazing" made from plastic means material which is so constructed or treated that if fractured it does not fly into fragments likely to cause severe cuts. "Safety glazing" made from plastic must have an "e" mark applied by the material manufacturer.	
Note 3: This only applies to those windows or parts of window affording the driver a view of the road	

Table 1

Type of window	Relevant Markings (Mandatory) In addition to "e" approval	Markings (Not Allowed)
Windscreen	II -for ordinary laminated glassIII -for treated laminated glassIV -for glass-plastics glazing.	 V - safety glazing having a regular light transmittance less than 70 per cent. VI - double-glazed unit VII - uniformly-toughened glass which can only be used as windscreens for slow-moving vehicles which, by construction, cannot exceed 40 km/h. VIII -In the case of rigid plastic glazing.
Windows wholly or partly on either side of the drivers seat	VIII -In the case of rigid plastic glazing. In addition the appropriate application will be signified by: /B for side, rear and roof glazing	 V -in the case of safety glazing having a regular light transmittance less than 70 per cent. VII - uniformly-toughened glass which can only be used as windscreens for slow-moving vehicles which, by construction, cannot exceed 40 km/h. VIII -In the case of rigid plastic glazing. In addition the appropriate application will be signified by: /A for forward facing panels, /C in locations where there is little or no chance of head impact.
Other windows and other glazed panels	None	VII - uniformly-toughened glass which can only be used as windscreens for slow-moving vehicles which, by construction, cannot exceed 40 km/h.

These symbols may be marked down in a different format i.e. *II - IV*

Laminated-glass

Means a glass pane consisting of two or more layers of glass held together by one or more interlayers of plastics material; it may be:

Glass-plastics glazing

Means a pane of laminated glass having one layer of glass and one or more layers of plastics material, at least one of which acts as interlayer. The plastics layer(s) shall be on the inner face when the glazing is fitted on the vehicle;

Rigid plastic glazing

Means a plastic glazing material which does not deflect vertically more than 50 mm in the flexibility test

Safety Glass 45

[&]quot;ordinary", when none of the layers of glass of which it is composed has been treated; or

[&]quot;treated", when at least one of the layers of glass of which it is composed has been specially treated to increase its mechanical strength and to condition its fragmentation after shattering;

Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add statement to MOI

Uncontrolled when printed

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46 Tyres

Application: All Vehicles

Method of Inspection	Required Standard
Check each tyre for correct fitment, structure and that it has the correct markings to confirm compliance with the required standards. (Where it is not possible to check markings, a declaration will be	 Each tyre fitted to the vehicle, including any spare or temporary use spare, must have the correct approval marks. (Annex 1)
required from the applicant). In the case of an Armoured vehicle , or Mobile crane , exemption from	2. The tyre must also be marked with the following information :- Manufacturer's name or trade mark, tyre size designation, category of use (as appropriate), speed category, load capacity index and tyre
one or more of the provisions is permitted where it can be demonstrated to the satisfaction of the Approval Authority that the	cross section. (see note 1)
special purpose of the vehicle makes it impossible to fully comply. In the case of a Mobile crane the provision in the above paragraph	Each of the tyres fitted to a vehicle, must have the same structure. (see note 2)
applies on condition that the requirements in ISO 10571 – 1995 (E) or ETRTO Standards Manual 1998 are fulfilled. (Satisfactory documentary evidence would be required)	 Each of the tyres fitted to any one axle must be of the same type. (see note 3)
Annex 1	5. Each tyre must have the correct load indices, speed ratings and use markings, taking into account the vehicle to which it is fitted, and the type of use for the vehicle will be subject to. (See note 1,2,3 and 4 and tables 1,2 & 3)
EC Type Approval Mark UNECE Type Approval Mark	6. Each wheel and tyre must have sufficient room to revolve so as to ensure that it is unlikely to foul on any part, taking into consideration the suspension and steering constraints provided by the manufacturer
Box should be a minimum of 12mm x 8mm Circle with a minimum diameter of 12mm e 24 00479 00479	7. Tyres must be fitted in accordance with the manufacturer's instructions as indicated on the side wall of the tyre
Letters and numbers, minimum of 4mm high Number 4mm high and serial number alongside	8. The grooves of the tread pattern must be at least 1mm in depth through a continuous band comprising of at least ¾ of the original breadth of the tread pattern (excluding wear indicators)
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Tyres 46

Revision: 2 Date: 16/08/2010

Required Standard

Table 1

The Minimum required speed ratings are:

Class of vehicle	Permitted Speed MPH	Minimum Speed Symbol Required
Rigid goods vehicles with a maximum laden weight not exceeding 7.5 tonnes	70	L
Rigid goods vehicles with a maximum laden weight exceeding 7.5 tonnes	60	J
Articulated Vehicles	60	J
Goods vehicles operating under 2J or 2M tyre use conditions	40	D
Restricted speed vehicles operating under 2R tyre use conditions	50	F

Alternative Speed Ratings

Certain vehicles can be fitted with tyres showing a lower speed rating than those shown above but the maximum axle loads will be reduced as shown below.

Table 2

Class of Vehicle	Normal Speed Rating	Alternative Speed Rating	Reduction in Axle Load
Motor vehicles not exceeding 7500kg plated weight	L	J	7%
		К	3%

Table 3

LOAD CAPACITY INDEX TABLE
EXTRACT FROM ECE REG 54: "LOAD INDEX" TABLE AMENDED TO SHOW AXLE
LOADS

LOAD INDEX	SINGLE Kg	DUAL Kg	LOAD INDEX	SINGLE Kg	DUAL Kg	LOAD INDEX	SINGLE Kg	DUAL Kg
70 71 72 73 74 75 76 77 78 79	670 690 710 730 750 774 800 824 850 874	1340 1380 1420 1460 1500 1548 1600 1648 1700	110 111 112 113 114 115 116 117 118	2120 2180 2240 2300 2360 2430 2500 2570 2640 2720	4240 4360 4480 4600 4720 4860 5000 5140 5280 5440	150 151 152 153 154 155 156 157 158 159	6700 6900 7100 7300 7500 7750 8000 8250 8500 8750	13400 13800 14200 14600 15000 15500 16000 16500 17000 17500
80 81 82 83 84 85 86 87 88	900 924 950 974 1000 1030 1060 1090 1120	1800 1848 1900 1948 2000 2060 2120 2180 2240 2320	120 121 122 123 124 125 126 127 128 129	2800 2900 3000 3100 3200 3300 3400 3500 3600 3700	5600 5800 6000 6200 6400 6600 6800 7000 7200 7400	160 161 162 163 164 165 166 167 168	9000 9250 9500 9750 10000 10300 10600 10900 11200 11600	18000 18500 19000 19500 20000 20600 21200 21800 22400 23200
90 91 92 93 94 95 96 97 98 99	1200 1230 1260 1300 1340 1380 1420 1460 1500	2400 2460 2520 2600 2680 2760 2840 2920 3000 3100	130 131 132 133 134 135 136 137 138	3800 3900 4000 4120 4240 4360 4480 4600 4720 4860	7600 7800 8000 8240 8480 8720 8960 9200 9440 9720	170 171 172 173 174 175 176 177 178 179	12000 12300 12600 13000 13400 13800 14200 14600 15000	24000 24600 25200 26000 26800 27600 28400 29200 30000 31000
100 101 102 103 104 105 106 107 108 109	1600 1650 1700 1750 1800 1850 1900 1950 2000	3200 3300 3400 3500 3600 3700 3800 3900 4000 4120	140 141 142 143 144 145 146 147 148 149	5000 5150 5300 5450 5600 5800 6000 6150 6300	10000 10300 10600 10900 11200 11600 12000 12300 12600 13000			

Tyres 46

Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Rearrange MOI

Revision: 2 Date: 16/08/2010 5 of 6

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47 Speed Limiter

Application: All Vehicles

Method of Inspection	Required Standard
Ensure the vehicle is fitted with a speed limiting device	Vehicles claiming to be incapable of the speed where a speed limiter is required to be set
 speed limitation is achieved through the actual design of the vehicle Note 1: Vehicles incapable of the speed where a speed limiter is required to be set, are exempt, a confirmation (as listed below) that vehicles claiming to be incapable of 85km/h ARE incapable of it will be required; Documentary evidence from the manufacturer/converter that the vehicle is unable to reach the speed due to the overall gearing of the drive train, or Documentary evidence from a speed limiter or Tachograph calibration centre, or Exempt by nature of its use, (i.e. vehicles used by the emergency services) or For certain ages of vehicle exempt by certain emission approvals Note 2: It is acceptable for the plate to be fitted in the driver's door jamb. If fitted on a window and facing outward the details must be able to be read by a person of average height. Note 3: The required set speed for the UK is 85 kph (90 may be displayed) 	 The vehicle as presented must be accompanied by satisfactory evidence confirming that the vehicle is incapable of 85km/h (See note 1) Vehicles requiring a Speed Limiter The vehicle must be fitted with a speed limiter Speed limiter wiring must be secure and the speed limiter device and wiring connectors must be either sealed, or require special tools to access, so as to prevent unauthorised access to adjust the settings or interrupt the power supply The speed limiter calibration plate must be securely fitted in the driver's compartment (see note 2) The speed limiter calibration plate must be clearly and indelibly marked with the speed at which the limiter has been set (the speed may be set in mph or kph) (see note 3)
or 53 mph (56 may be displayed)	

Speed Limiter 47

Record of Revision

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Reword MOI
3	31/07/2011	Add text to note 1 'vehicles used by the emergency services'

48 Masses and Dimensions

Application: All Vehicles

Method of Inspection

Vehicles complying with the Road Vehicles (Authorisation of Special Types)(General) Order 2003 or the Motor Vehicles (Authorisation of Special Types) Order (Northern Ireland) 1997 are exempt from any of the standards which they are unable to comply with due to their special purpose.

Note 1: Where applicable a Plating examination under the Goods Vehicle (Plating and Testing) Regulations 1988 must be carried out during the IVA examination. This does not apply in the case of vehicles exempted from Plating and testing or vehicles intended for registration in Northern Ireland. In these cases the Statutory Plate prescribed in Section 18 of this manual must have 2 columns, one for maximum GB/NI weights and one for maximum technically permissible weights (if different).

Note 2: Vehicles submitted for test will be un-laden and should be well within the permissible weights set out in Annex 2. However, if it seems likely that the vehicle or an axle (as presented) exceeds any of these weights, the vehicle must be weighed where possible or a weight ticket must be requested.

Pimensions: Required Standard

1. The vehicle must not exceed the maximum authorised dimensions for width and length.

Category	WIDTH (see Annex 1)	LENGTH (see Annex 1)
N2	2550mm #	12000mm
N3	2550mm #	12000mm

#2600mm for the superstructure of vehicles designed for transport of goods under controlled temperatures

Masses:

- 2. In the case of a vehicle subject to Plating, the vehicle or axle weights (as presented) must not exceed the maximums authorised for the Plating certificate. (See note 2)
- 3. In the case of a vehicle not subject to Plating, the vehicle or axle weights (as presented) must not exceed the maximums marked on the Statutory Plate prescribed in section 18 of this manual. (See note 2)
- **4.** Where the Maximum permissible trailer towing weight exceeds 3500kg or the vehicle is equipped to tow a semi-trailer, it must be verified that the vehicle has a facility to operate power brakes on the trailer.

Masses and Dimensions 48

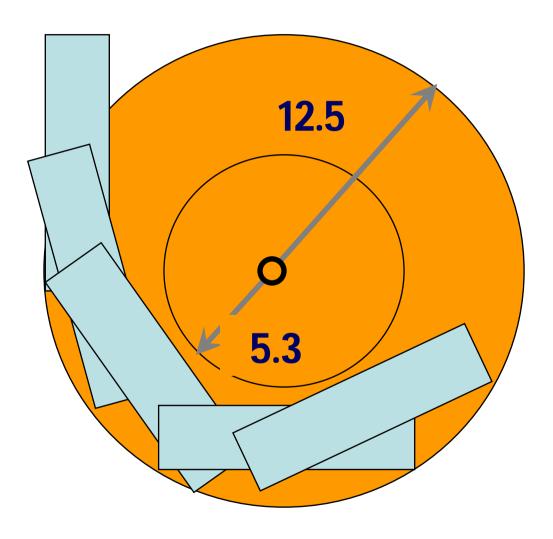
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Note 3: Check that the vehicle is able to manoeuvre a complete circular trajectory of 360 degrees inside an area defined by two concentric circles, without any of the vehicles outermost points projecting outside the circumferences of the circles (See figure 1). This must be completed on both steering locks The outer circle having a radius of 12.50 metres The inner circle having a radius of 5.30 metres Note 4: When the vehicle is stationary facing the circle establish a	Method of Inspection	Required Standard
vertical plane and mark this on the ground along side the vehicle. (see figure 2) When the vehicle enters the circle as described above no part of it shall move outside of this by prescribed limits in required standard 7. This procedure must be carried out on both sides 6. The motor vehicle must be able to manoeuvre for a complete circular trajectory of 360 degrees within the defined area (with the exception of the protruding parts prescribed for the vehicle width shown in Annex 1) (See note 3 & figure 1) 7. Any part of the vehicle must not move outside of the vertical plane by more than 0.8 metres, or for vehicles with retractable axles in the lifted position, or loadable axles in the un-laden condition, the figure of 0,80 m is replaced by 1,00 m. (For vehicles with an axle-lift device this requirement also applies with the axle(s) in the lifted position) (See note 4 & Figure 2)	Note 3: Check that the vehicle is able to manoeuvre a complete circular trajectory of 360 degrees inside an area defined by two concentric circles, without any of the vehicles outermost points projecting outside the circumferences of the circles (See figure 1). This must be completed on both steering locks The outer circle having a radius of 12.50 metres The inner circle having a radius of 5.30 metres Note 4: When the vehicle is stationary facing the circle establish a vertical plane and mark this on the ground along side the vehicle. (see figure 2) When the vehicle enters the circle as described above no part of it shall move outside of this by prescribed limits in required standard	 Installation of retractable or loadable axles: 5. If a vehicle is fitted with one or more loadable axles, satisfactory evidence must be provided stating that under all driving conditions, the axle will lower to the ground automatically when the front axle or the nearest axle of a group of axles is loaded. Turning Circle Requirements: 6. The motor vehicle must be able to manoeuvre for a complete circular trajectory of 360 degrees within the defined area (with the exception of the protruding parts prescribed for the vehicle width shown in Annex 1) (See note 3 & figure 1) 7. Any part of the vehicle must not move outside of the vertical plane by more than 0.8 metres, or for vehicles with retractable axles in the lifted position, or loadable axles in the un-laden condition, the figure of 0,80 m is replaced by 1,00 m. (For vehicles with an axle-lift device this requirement also applies with the

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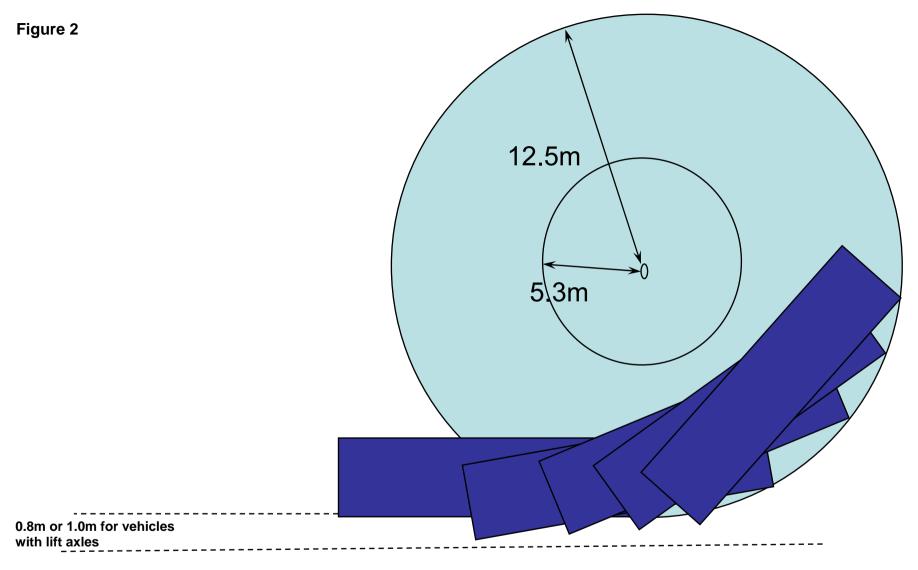
Figure 1

Vehicle has to remain in between the 2 circles for a full 360 deg



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Annex 1

Items to be excluded from measurement of length and width.

A - Items to be excluded when measuring Length	B - Items to be excluded when measuring Width	
 — wiper and washer devices, — front or rear registration plates, — lighting equipment, — mirrors and other devices for indirect vision, — access steps and hand-holds, — lifting platforms, access ramps and similar equipment in running order (i.e. in the position they would be on a moving vehicle), not exceeding 300 mm, provided that the loading capacity of the vehicle is not increased, — coupling devices, — trolley booms of electrically-propelled vehicles, — external sun visors 	 tyre-pressure or tyre failure indicators, protruding flexible parts of wheelguards lighting equipment, mirrors and other devices for indirect vision, access ramps in running order (i.e. in the position they would be on a moving vehicle), provided that they do not exceed 10 mm from the side of the vehicle and the requirements of section 16 (Exterior Projections) are met, retractable steps, the deflected part of the tyre walls immediately above the point of contact with the ground, handles and hinges of external lockers, trim protruding not more than 10mm from the bodywork, 	

Annex 2

Maximum permitted weights in Great Britain and Northern Ireland

Motor Vehicles	Maximum Weight
Two-axle	18 tonnes
Three-axle	25 tonnes *
Four-axle	32 tonnes #

^{* 26} tonnes where the driving axle is fitted with twin tyres and air suspension or suspension recognized as being equivalent, or where each driving axle is fitted with twin tyres and the maximum weight of each axle does not exceed 9.5 tonnes

where the driving axle is fitted with twin tyres and air suspension or suspension recognized as being equivalent, or where each driving axle is fitted with twin tyres and the maximum weight of each axle does not exceed 9.5 tonnes

Single Axles	Maximum Weight
Single non driving axle	10 tonnes
Driving Axle	Maximum Weight
Single axle	11.5 tonnes
Tandem axles	The sum of the axle weights must not exceed:
Distance between axle centres is less than 1metre	11.5 tonnes
from 1metre and less than 1.3metres	16 tonnes
from 1.3metres and less than 1.8metres	18 tonnes #

^{# . 19} tonnes where the driving axle is fitted with twin tyres and air suspension or suspension recognized as being equivalent, or where each driving axle is fitted with twin tyres and the maximum weight of each axle does not exceed 9.5 tonnes

Masses and Dimensions 48

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Reword MOI
3	31/01/2011	Link Required Standards to correct notes and reword MOI

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49 Exterior Projections of Cabs

Application: All Vehicles

Application. All verifices		
Method of Inspection	Required Standard	
The cab area of Vehicles must not display any features likely to	1. A mascot, emblem or other ornamental object must retract or detach	
increase the risk of injury to other road users.	when a reasonable force is applied, and leave a base or mounting free from sharp edges that does not protrude from the surface by more than	
In the case of unmodified Mass Produced vehicles (cabs) the	10mm.	
standards in this section shall be considered to be met.		
	2. All 'hard' parts contactable with a 100mm sphere, which form an	
In considering if an item meets the requirements of this section, the	external surface or protrude 5mm or more from the external surface	
examiner will compare the materials and methods used to those	must have a radius of curvature of at least 2.5mm. (see notes 1 and 3)	
employed by a Major Vehicle manufacturer or to examples found on		
Approved vehicles. Items such as covers (rubber or otherwise) that are	The criteria of Standard 2 DOES NOT apply to the following, which must	
held in place by being stretched on, or attached by double sided tape or	be checked to their individual requirements:	
other inadequate means, rubber hosing, pipe lagging etc are not considered acceptable methods or materials. This is not an exhaustive	3. Protrusions less than 5mm contactable with a 100mm sphere must	
list but provided as guidance as to the type of item considered to be un	have blunted edges. (see notes 1 and 3)	
acceptable.	Thave blanked edges. (see holes I and s)	
	4. Wheel arches must be 'turned inwards', or have a radius of curvature	
In the case of an Armoured vehicle , exemption from one or more of	of at least 2.5mm	
the requirements is permitted where it can be demonstrated to the		
satisfaction of the Approval Authority that the special purpose of the	5. The edges of running boards and steps must be rounded (the top	
vehicle makes it impossible to fully comply.	surface of the step is exempt)	
Estados projectiones will be accessed between the (floor line) and a	6. Grills, gaps, slots, grooves, channels, recesses and holes that have a	
Exterior projections will be assessed between the 'floor line' and a height of 2 metres from the ground extending rearwards to a plane	width of 10mm or less as determined by the contact points of a 100mm sphere must be blunted. (see note 4)	
passing across the rear of the cab (see note 1) and includes damaged,	spriere must be bluffled. (see flote 4)	
modified or repaired bodywork. The theoretical floor line is determined	7. Grills, gaps, slots, grooves, channels, recesses and holes which have	
by the series of contact points formed between the vehicle and the	a width of more than 10mm, and up to 25mm determined by the	
	, , , , , , , , , , , , , , , , , , , ,	

Exterior Projections of Cabs 49

contact points of a 100mm sphere must be blunted. (see note 4)

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application of a curved area of a cone segment. The curved area is at

Method of Inspection

an angle of 30 degrees from the vertical. The points of contact are used as a guide to judge the actual floor line. I.e. Certain items that the cone contacts are likely to move or offer little resistance prior to detaching and are therefore excluded from the actual floor line. In addition where the cone contacts 2 or more points and cannot contact other items that may determine the floor line a judgement will be made as to where the cone would contact the other items. Jacking points, exhaust pipes (only where the tail pipe protrudes from under the body – side mounted exhausts may actually provide the points of contact that form the floor line) and wheels are not taken into consideration when the floor line is being determined. Wheel arches are assumed to be filled in exempting any projection inboard of the turned in edge of the wheel arch. **Note** the floor line its self is subject to the requirements of RS2 i.e. the 2.5mm radius requirement applies.

'Radius' refers to the external radius of curvature.

'Blunted edges' are those which under finger and thumb pressure alone would not be likely to cut the skin.

"Cab rear panel" means the rearmost transverse panel of the external surface of the driver and passenger compartment. Where it is not possible to determine the position of the cab rear panel it would be deemed to be the vertical transversal plane situated 50 cm to the rear of the R point of the drivers seat, with the drivers seat, if adjustable, located at its rearmost driving position. If the cab is fitted with more than one row of seats, the rearmost passenger seat in its rearmost position has to be taken into account for the definition of the rear cab panel. The rear panel is excluded from the requirements of this section.

The IVA test plate (referred to in Section 4 Rear Registration Plate Space) will be placed on any number plate mountings provided. This will allow the area around the plate and its mountings to be assessed correctly.

Required Standard

- **8.** Grills, gaps, slots, grooves, channels, recesses and holes which have a width of more than 25mm, and up to 40mm determined by the contact points of a 100mm sphere must have a radius of curvature of at least 1mm. (see note 4)
- **9.** Grills, gaps, slots, grooves, channels, recesses and holes which have a width of more than 40mm determined by the contact points of a 100mm sphere must have a radius of curvature of at least 2.5mm (see note 5)
- **10.** Where contactable with the 100mm sphere sheet metal edges must be folded back on themselves (180 degrees)
- **11.** Where contactable with the 100mm sphere a glass/fibre reinforced plastic panel edge must have a radius of curvature of at least 1.5mm.
- **12.** Wiper blades and their support arms must be at least blunted.
- **13.** Wheel nuts, hub caps and protective devices must not exhibit any finshaped projections.
- **14.** Protective device(s) with a radius of curvature of at least 5mm must be fitted to wheel securing bolts, nuts or hubs if they protrude beyond the upper half of the tyre surface. The protective devices which cover wheel nuts and hubs may project beyond the body plan by no more than 30 mm.
- **15.** The upper half of a wheel must not protrude beyond the cab body plan form (disregarding tyres).
- **16.** The edges on lateral air and rain deflectors and window anti-smear air deflectors, capable of being directed outwards must have a radius of curvature of not less than 1 mm'

Exterior Projections of Cabs 49

Method of Inspection	Required Standard
Note 1: The measurement of a protrusion is taken from the "external surface". The external surface is the first surface that the 100mm sphere can contact nearest to the protrusion in question. Where the sphere does not touch a surface (possibly due to the length of the	Aerial shafts must be blunted and fitted with a' fixed end capping' with a radius of curvature of at least 2.5mm.
projection) or contacts a further projection, a simple measurement from the projections mounting surface will be made	18. The ends of front protective devices (bumpers) must be turned inwards towards the external surface of the body.
Note 2: For grab handles the projection is measured in relation to a plane passing through the points of attachment.	19. The components of bumpers projecting 5mm or more must be so designed that all rigid surfaces facing outwards have a radius of curvature of not less than 5 mm. The edges of devices projecting less
Note 3: A 'hard' feature is a feature which has a hardness of at least 60 Shore A (as a guide, deemed to be harder than the average pencil eraser).	than 5 mm must be blunted. The following Standards must be met IN ADDITION to Standard 2:
Note 4: The distance between parts of a grille is the distance between two planes passing through the points of contact of the sphere and perpendicular to the line joining the points of contact. Note 5: This does not apply to Emergency Stop Buttons used by auxiliary equipment fitted to the vehicle.	20. Equipment such as towing hitches and winches must not protrude beyond the foremost surface of the bumper. However, winches may protrude beyond the foremost surface of the bumper provided they are covered when not in use by a suitable protective covering having a radius of curvature of not less than 2.5 mm.
auxiliary equipment inted to the vehicle.	21. Push buttons must not protrude more than 30mm. see note 5
	22. Handles (other than grab handles), hinges, and fuel tank filler caps must not protrude more than 50mm.
	23. Grab handles and bonnet fasteners must not project more than 70mm.
	24. Headlight visors and rims must not project more than 30mm beyond the lens surface (measured horizontally from the point of contact of a 100mm sphere touching lens and visor/rim or the adjacent bodywork and the visor/rim if the lamp is recessed).
	25. Handles that rotate or pivot outwards must be enclosed in a protective

Exterior Projections of Cabs 49

surround or be recessed, unless they cannot in any circumstance

project beyond the extreme outer edge of the cab.

Method of Inspection	Required Standard
	26. Handles that rotate parallel to the plane of the panel must be turned inwards towards the plane of the panel.
	27. The open end of any handle that rotates parallel to the plane of the panel and protrudes beyond the extreme outer edge of the cab must face rearwards.
	 28. Any handle that does not protrude beyond the extreme outer edge of the cab must have: a. The open end facing rearwards, or b. the open end shielded to the front by a protective surround, or c. the open end recessed into the bodywork, or d. a gap measuring a maximum of 2mm between the open end of the handle and the vehicle body.
	29. Handles that pivot outwards must have the open end facing rearwards or downwards, unless they have an independent return mechanism which in event of failure will not allow the handle to project more than 15mm.
	30. An exhaust tailpipe must not project beyond the floor line or the vertical projection of the intersection of the reference plane with the external surface of the vehicle lying directly above it by more than 10mm, unless it terminates in a radius of curvature of at least 2.5mm.

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Rearrange position of Bold Title in RS List
3	31/07/2011	Add mass produced statement to MOI, add new note 5 and link to RS21

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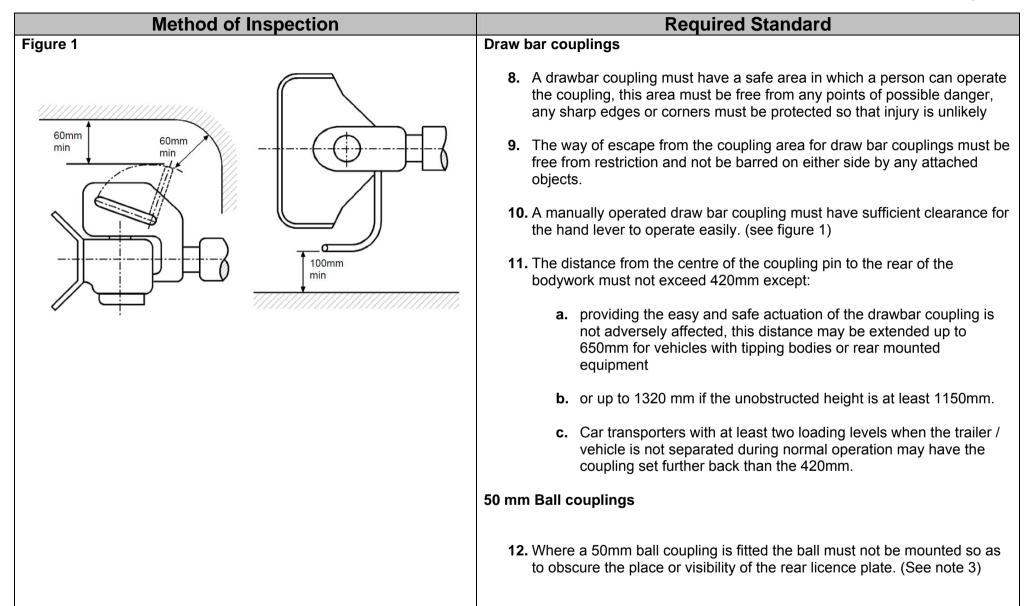
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50 Couplings

Application: All Vehicles (where fitted)

Method of Inspection	Required Standard	
Every coupling device-must be accompanied by installation and operating instructions to ensure it is correctly installed and can operated safely. This inspection process checks for the correct 'e' or "E" markings. Only automatic coupling devices (which allow an automatic coupling procedure on motor vehicles) are permitted for the coupling of trailers having a maximum mass of more than 3.5 tonnes. Compliance may be demonstrated by: • A vehicle approval; or • A vehicle test report; or • An installation check Note 1: Where the relevant "e" markings are not visible due to the installation method, the presenter may provide evidence that the coupling used is appropriately marked, Note 2: Other than in the case of a 50mm ball coupling, the coupling must be of sufficient strength/rating to attach a trailer relevant to the displayed train weight on the vehicle. Note 3: If it is mounted in this area, then a coupling ball that can be dismantled without special tools has to be used	 All Couplings If a coupling device is fitted then the vehicle must be provided with a Gross Train Weight, which must satisfy the requirements of Section 48. (masses & dimensions) The coupling devices must be of an approved type and have the correct markings.(see note 1) The coupling must display its load capacity. The coupling must be of sufficient capacity. (see note 2) The chassis and coupling manufacturer's installation / operating instructions must be presented with the vehicle. The coupling must be installed in accordance with the instructions provided, paying particular attention to: The number and grade of securing bolts required Whether any reinforcement of the fixing area is required There must be sufficient free space around the coupling to enable the coupling to operate safely when a trailer is attached. 	

Couplings 50



Couplings 50

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Amend max height
3	31/01/2011	Replace Figure 1
4	31/07/2011	Remove original RS12 and linked table, renumber remaining RS

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57 Front Under Run

Application: All Vehicles

Method of Inspection	Required Standard
Ensure that the vehicle has approved / tested front under-run protection, this may be in the form of a separate front under run device, or be part of the normal structure at the front of the vehicle	The device must be accompanied by satisfactory evidence of compliance with the required standard for "Front Under Run Protection" (see note 1)
For vehicles having a separate front under run device ensure that an approved device is fitted and that it complies to the installation requirements found in standards 2 – 7	Installation Check
Vehicle Exemptions	2. The device must be attached securely to the front of the vehicle
·	3. The device must have a ground clearance not exceeding 400 mm
Off-Road Vehicles, and vehicles where fitment would not be compatible for their use	4. The device must not extend beyond the width of the front axle (measured at the outermost part of the tyres excluding the bulging of the
Note 1: For vehicles of category N2 not exceeding 7.5t maximum	tyres close to the ground):
mass as an alternative to satisfactory documentary evidence, can meet the requirements for front under run protection if:	5. The device must be no shorter than the width of the front axle by more than 100 mm on either side (measured at the outermost part of the tyres
The ground clearance at the front of the vehicle does not assessed 400 mm between two points and at not make than	excluding the bulging of the tyres close to the ground):
exceed 400mm between two points set at not more than 200mm inwards from the outer edge of the tyre on each side;	6. The device must be no shorter than the outermost point of the access steps of the drivers cabin by more than 200 mm on either side
and	7. The device must not be bent to meet the requirements of standard 5 or 6
 Outside these points the height may increase towards the outside of the vehicle at an angle of not more than 15 degrees from the horizontal. 	

Front Under Run 57

Revision: 3 Date: 31/01/2011 1 of 2

Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Reword Note 1
3	31/01/2011	Add exemptions to MOI

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General Construction

Application: All Vehicles subject to IVA requirements

Method of Inspection	Required Standard
The following section assesses the vehicles suitability for use under all normal operating conditions, including when it is laden to its maximum permitted axle/gross vehicle weight and considers the effects of vibrations and the forces	 All aspects of the design and construction of the vehicle must be such that no Immediate danger is caused or likely to be caused to any person in the vehicle or to other road users (see Note 1)
imposed by its design speed, acceleration characteristics, braking and cornering. The vehicle must at all times present no danger to the occupants or other road users.	When driven, the safe control of the vehicle must not be impaired or likely to be impaired, due to a design or construction feature of characteristic.
Note 1: A television monitor which can be seen from the driving position and capable of operation when the vehicle is	The vehicle structure and all components including their attachment must be suitable and of adequate strength. (see note 2)
in motion is not acceptable, unless it provides visibility to the rear of the vehicle, a navigation map, vehicle specific information or a combination of these items.	4. A transmission/braking component which rotates during vehicle operation, electrical component, steering or suspension component, wheel or tyre must not foul on another component, or be likely to foul under normal operating conditions.
Note 2 This assessment includes the attachment of any component/assembly of any structure, the strength and suitability of materials used, (including pipes etc), all fastenings, (welding, brazing, bonding, rivets, nuts and bolts	 Fuel and electrical components must not be subject to either a corrosive environment or be exposed to heat sources likely to cause premature failure.
etc) are to be assessed for suitability, completeness and security.	All steering, suspension, brake and fuel system components must not be leaking. (See note 3)
Note 3 When assessing a component for leaks the original design of the component will be taken into consideration. Note 4: This does not apply to control leads (fly leads) used	7. All electrical cables/wires must be free from chaffing and secured at intervals of at least every 300mm unless contained in a secure hollow component. (see note 4)
on specialised equipment i.e. power ramps and lifts.	8. All electrical components must be secure be of adequate capacity and insulated as required as to prevent short circuiting during operation.

General Construction

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Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add note 4 and link to RS7
3	31/01/2011	Clean up text in MOI

General Construction

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Glossary of Terms

Air Bag

A flexible bag fitted to a vehicle designed to be filled with gas under pressure in order to protect the driver or front seat passenger in the event of a collision involving the front of the vehicle.

Approval Authority

The Vehicle Certification Agency are the UK Approval Authority,

Blunted Edge

An edge not likely to cause injury whatever the circumstances under finger/thumb pressure (contact is not likely to puncture the skin)

Body Plan Form

The area resulting from the vertical projection of the complete body onto a horizontal surface. For the purposes of this definition "complete body" means all parts of the bodywork and chassis, including any separate wheel guards but not including running gear such as wheels, axles, suspension, brakes and steering.

Brake Efficiency

Maximum total brake force expressed as a percentage of maximum gross weight.

Breakaway Cable

A legally required safety device that activates the brakes if car and trailer become separated in transit. It works by pulling the brakes on then snapping.

CNG

Compressed Natural Gas

Date of Manufacture

In the case of an Amateur Built Vehicle is, unless otherwise stated in the regulations or Inspection Manual:

the date on which the vehicle is presented for examination;

or

a date prior to the date the vehicle is presented for examination if there is conclusive evidence the vehicle was completed and included all the parts which it needs to comply with the prescribed requirements and was in such a condition as to be acceptable to test on that date.

Designated Seating Position

A position where there is a seat designated for normal use while the vehicle is travelling on the road.

Disabled Person's Belt

A seat belt which has been specifically designed or adapted for use by an adult or young person suffering from some physical defect or disability and which is intended for use solely by such a person.

Extreme outer edge

In relation to the side of a vehicle, the vertical plane parallel with the longitudinal axis of the vehicle and coinciding with its lateral outer edge, disregard the protection of

- a. distortion of any tyre due to the weight of the vehicle
- b. connections for tyre pressure gauges
- c. anti-skid devices mounted on the wheels
- d. rear view mirrors
- e. lamps and reflectors
- f. custom seals and devices for securing and protecting such seals
- g. special equipment
- h. in respect of Section 49 (Exterior Projections) only: windows, handles, hinges, push buttons and fuel tank filler caps.

Front under-run protection

Means the presence at the front of the vehicle of either:

A special front under-run protection device;

or

Body work, chassis parts or other components, such that by virtue of their shape and characteristics, these elements can be regarded as fulfilling the function of the front under-run protection device;

Hard Parts

Parts made of a material of hardness exceeding 50 shore A.

Harness Belt

Means an adult belt which is a harness belt compromising a lap belt and shoulder straps.

Ignition Switch

A key operated switch normally used to start the engine.

In Running Order

In relation to the vehicle weight, means

- with all fluids (such as oils and engine coolant) necessary for the vehicle to be driven, the fuel tanks, a spare wheel and tool kit
- carrying a driver weighing 68kg but no other passenger or load.

Illuminating Surface

Should be taken to be the area of the "reflector" to the rear of the bulbs. Where lamps are mounted in a common housing and are "E" marked, the separation criteria should be assumed to be met.

Insecure

A component or its fixing is, due to its design or a construction feature, not completely attached to the vehicle structure or to another associated component as intended.

Kerbside Weight

The weight of the vehicle with no driver or passengers, a full fuel tank, an adequate supply of the necessary oils, water, fluids etc and no load other than tools and equipment normally carried.

Lap Belt

A seat belt which passes across the front of the wearer's pelvic region and which is designed for use by an adult.

Longitudinal Plane

A vertical plane parallel to the longitudinal axis of the vehicle.

LPG

Liquid Petroleum Gas.

Major Manufacturer

A vehicle manufacturer that provides vehicles approved to EC Whole Vehicle Type Approval standards.

Manufacturer's Plate

A piece of durable material e.g. metal or plastic that is likely to last the life of the vehicle and which is permanently marked with the required markings.

Matched Pair

For the purpose of this manual only:

Lamps fitted to the vehicle must be of the same brightness, intensity, colour, shape, height, position and beam pattern.

Obvious modification

Where evidence suggests that the vehicle / component has been modified which invalidates the approval, evidence must be easily recognisable without the need of a detailed inspection

Off-Road Vehicle

Vehicles in Category N2

Are to be considered to be off-road vehicles either if the wheels are designed to be driven simultaneously, including vehicles where the drive to one axle can be disengaged, **Or**

If the following three requirements are met

- 1) At least one front and at least one rear axle are designed to be driven simultaneously, including vehicles where the drive to one axle can be disengaged.
- 2) There is at least one differential locking mechanism or at least one mechanism having a similar effect.
- 3) They can climb a 25% gradient calculated for a solo vehicle

Vehicles in category N3

Are to be considered to be off-road vehicles either if the wheels are designed to be driven simultaneously, including vehicles where the drive to one axle can be disengaged,

Or

if the following requirements are satisfied:

- At least half the wheels are driven,
- There is at least one differential locking mechanism or at least one mechanism having a similar effect,
- They can climb a 25 % gradient calculated for a solo vehicle,
- At least four of the following six requirements are satisfied:
- 1) The approach angle must be at least 25°,
- 2) The ramp angle must be at least 25°.
- 3) The ground clearance between the axles must be at least 300 mm,
- 4) The departure angle must be at least 25°,
- 5) The ground clearance under the front axle must be at least 250 mm,
- 6) The ground clearance under the rear axle must be at least 250 mm.

Production Vehicle

A vehicle of a make, model and type mass produced by the vehicle manufacturer.

Radius

Refers to the external radius of curvature.

Rigid Material

A material that has a hardness of no less than 50 shore A.

Seat Displacement Device

A device to permit forward tipping of a seat or the back rest to fold down.

Secondary coupling

This cable attaches the trailer to the towing vehicle whilst towing and provides a secondary link. A secondary coupling is a legal requirement for all unbraked trailers.

Servo Assisted

A system where the muscular energy of the driver is supplemented by another energy source

Stairway

A passageway incorporating a flight of steps, from one floor or level to another

Vehicle cab

Constitutes the driver and passenger compartment, including the doors.

Glossary of Terms

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Revision	Date	Description of Change
1	24/04/2009	
2	16/08/2010	Add definitions
3	31/01/2011	Add definition of Approval Authority