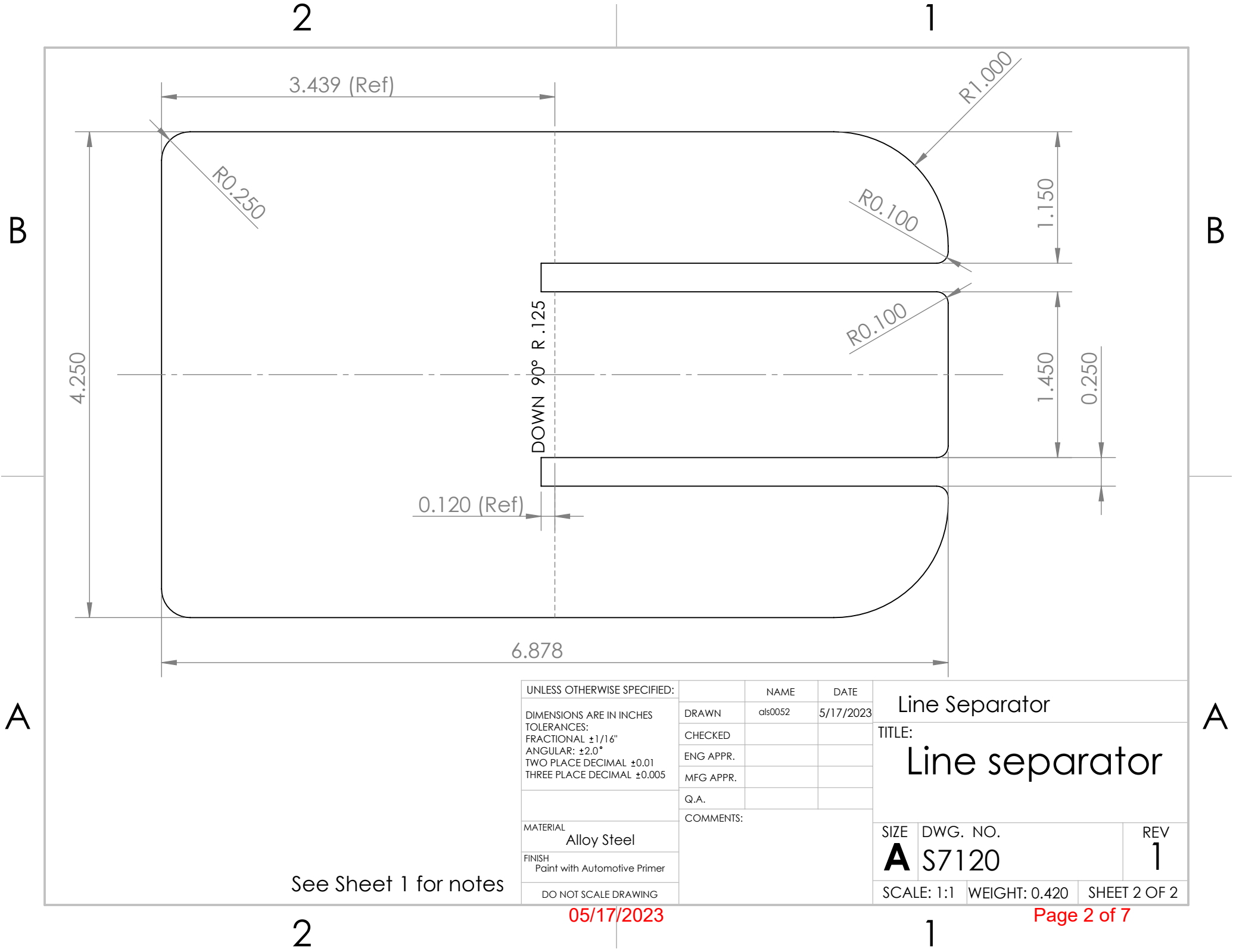


UNLESS OTHERWISE SPECIFIED:				Sheet1			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/16" ANGULAR: ±2.0° TWO PLACE DECIMAL: ±0.01 THREE PLACE DECIMAL: ±0.005	DRAWN	NAME	DATE	TITLE: Line separator			
		08/05/23	5/17/2023				
	CHECKED						
	ENG APPR.						
	MFG APPR.						
G.A.							
COMMENTS:							
MATERIAL: Alloy Steel				SIZE DWG. NO. REV D S7120 1			
FINISH: Paint with Automotive Primer							
DO NOT SCALE DRAWING							
				SCALE: 2:1 WEIGHT: 0.420 SHEET 1 OF 2			



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: $\pm 2.0^\circ$
TWO PLACE DECIMAL ± 0.01
THREE PLACE DECIMAL ± 0.005

MATERIAL
Alloy Steel

FINISH
Paint with Automotive Primer

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	als0052	5/17/2023
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

Line Separator

TITLE:

Line separator

SIZE	DWG. NO.	REV
A	S7120	1
SCALE: 1:1	WEIGHT: 0.420	SHEET 2 OF 2

See Sheet 1 for notes

05/17/2023

Page 2 of 7

4

3

2

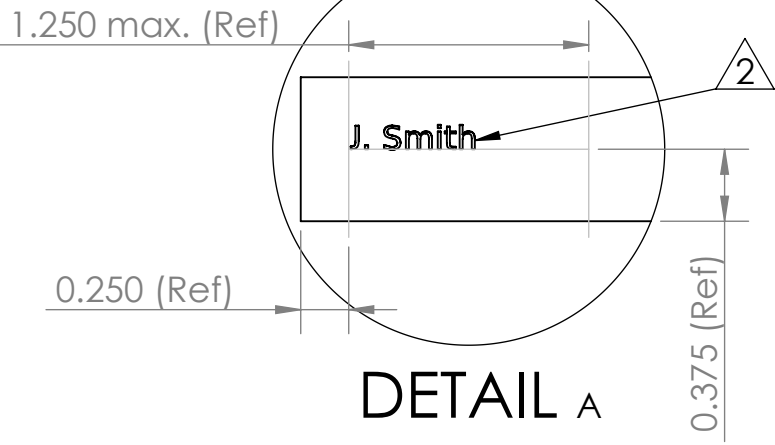
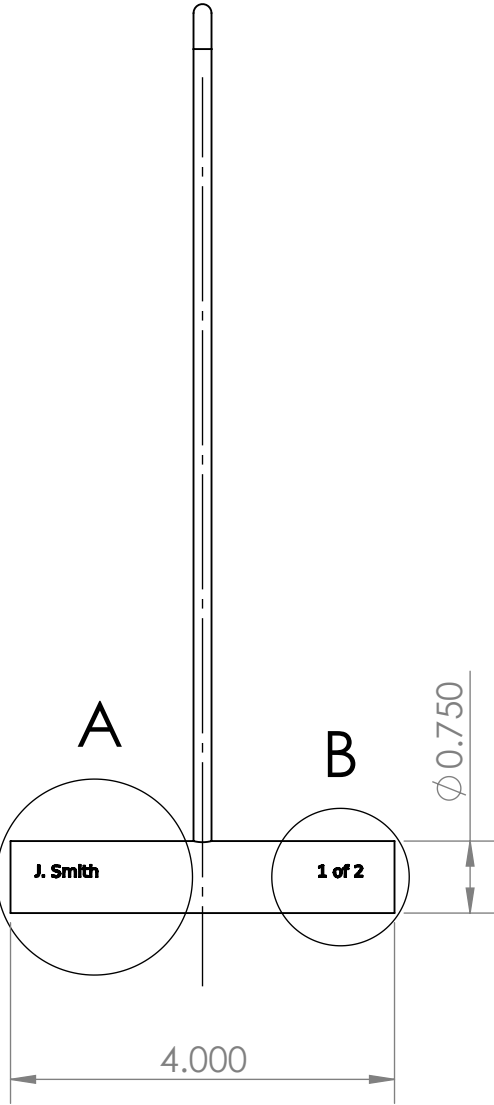
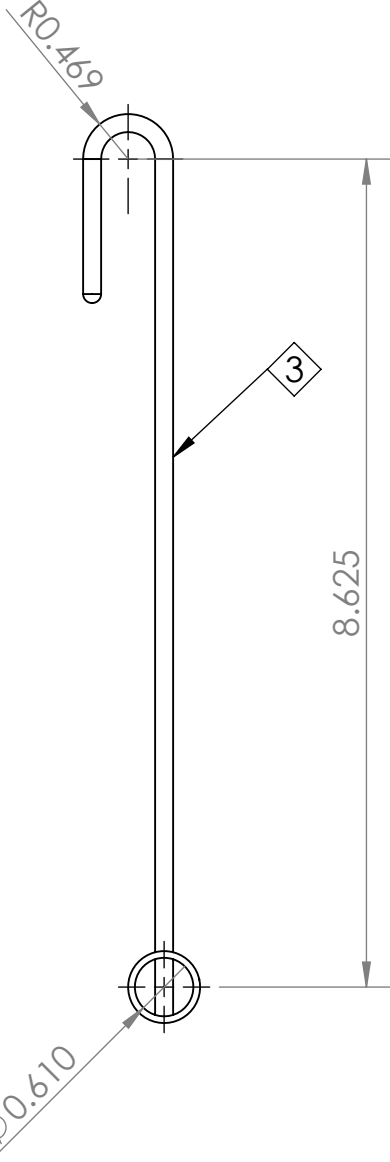
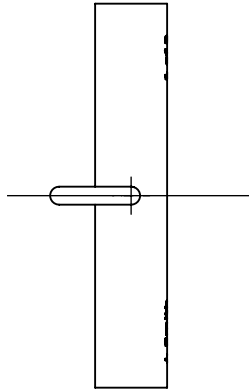
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B

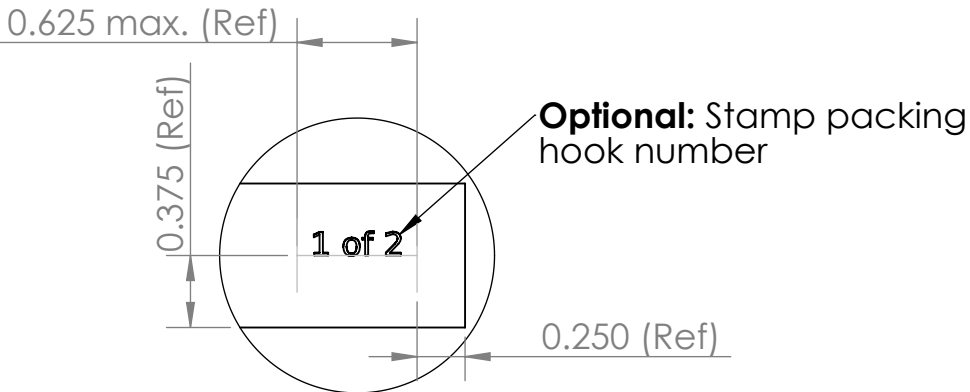
B

A

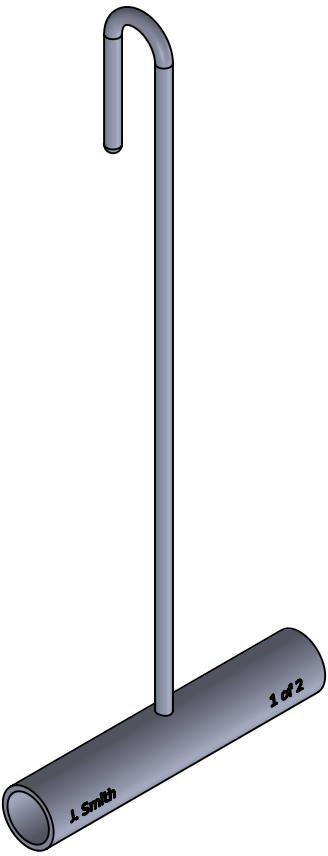
A



DETAIL A
SCALE 1 : 1



DETAIL B
SCALE 1 : 1



- 3 See sheet 2 for dimensions
- 2 Stamp markings with 1/8" tall lettering
- 1. Break all edges

05/17/2023

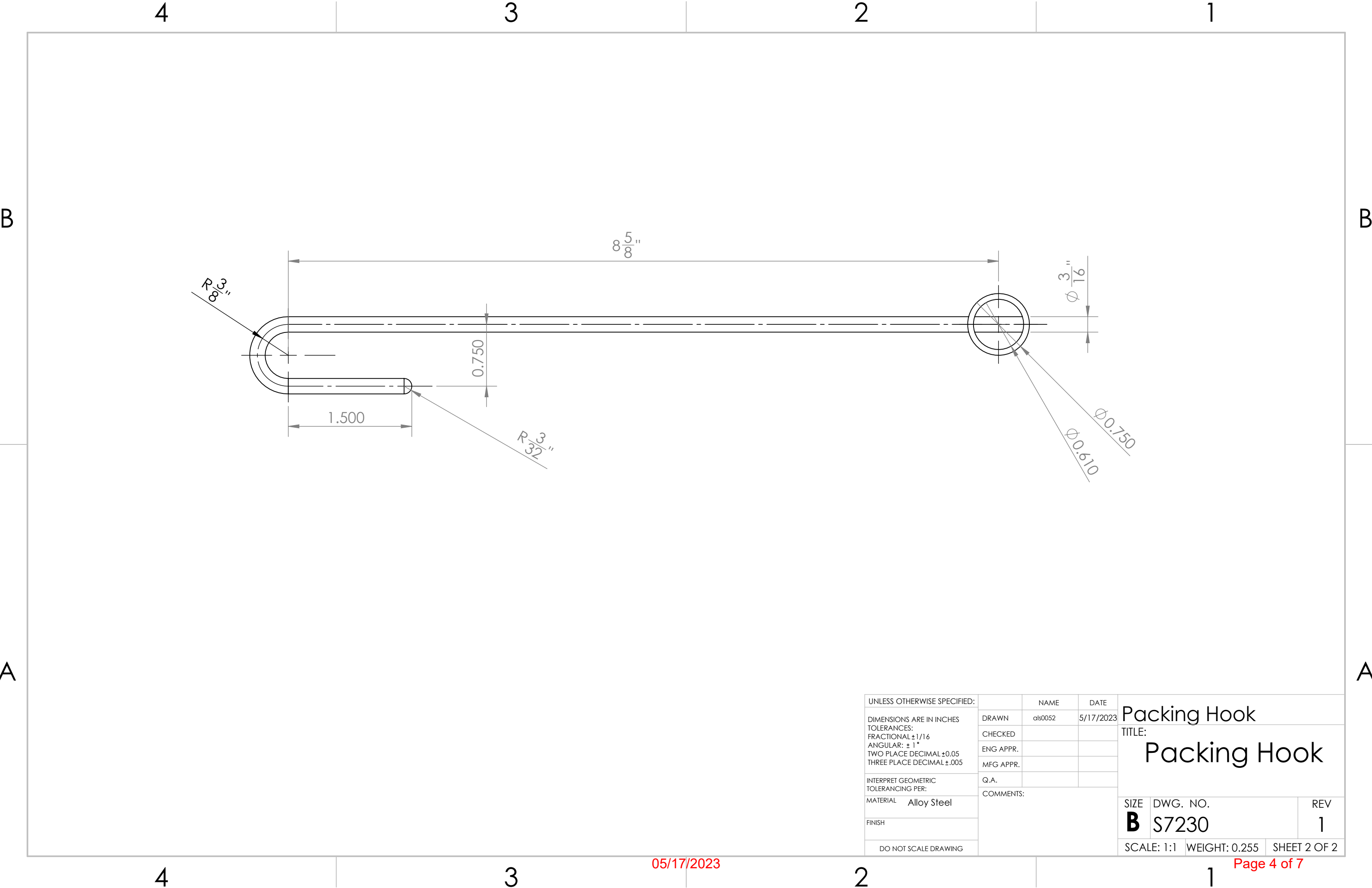
UNLESS OTHERWISE SPECIFIED:		NAME		DATE		Packing Hook TITLE: Packing Hook					
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/16 ANGULAR: ±1° TWO PLACE DECIMAL ±0.05 THREE PLACE DECIMAL ±.005		DRAWN		als0052						5/17/2023	
		CHECKED									
		ENG APPR.									
		MFG APPR.									
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.									
MATERIAL Alloy Steel		COMMENTS:				SIZE		DWG. NO.		REV	
FINISH						B		S7230		1	
DO NOT SCALE DRAWING						SCALE: 1:2		WEIGHT: 0.255		SHEET 1 OF 2	

4

3

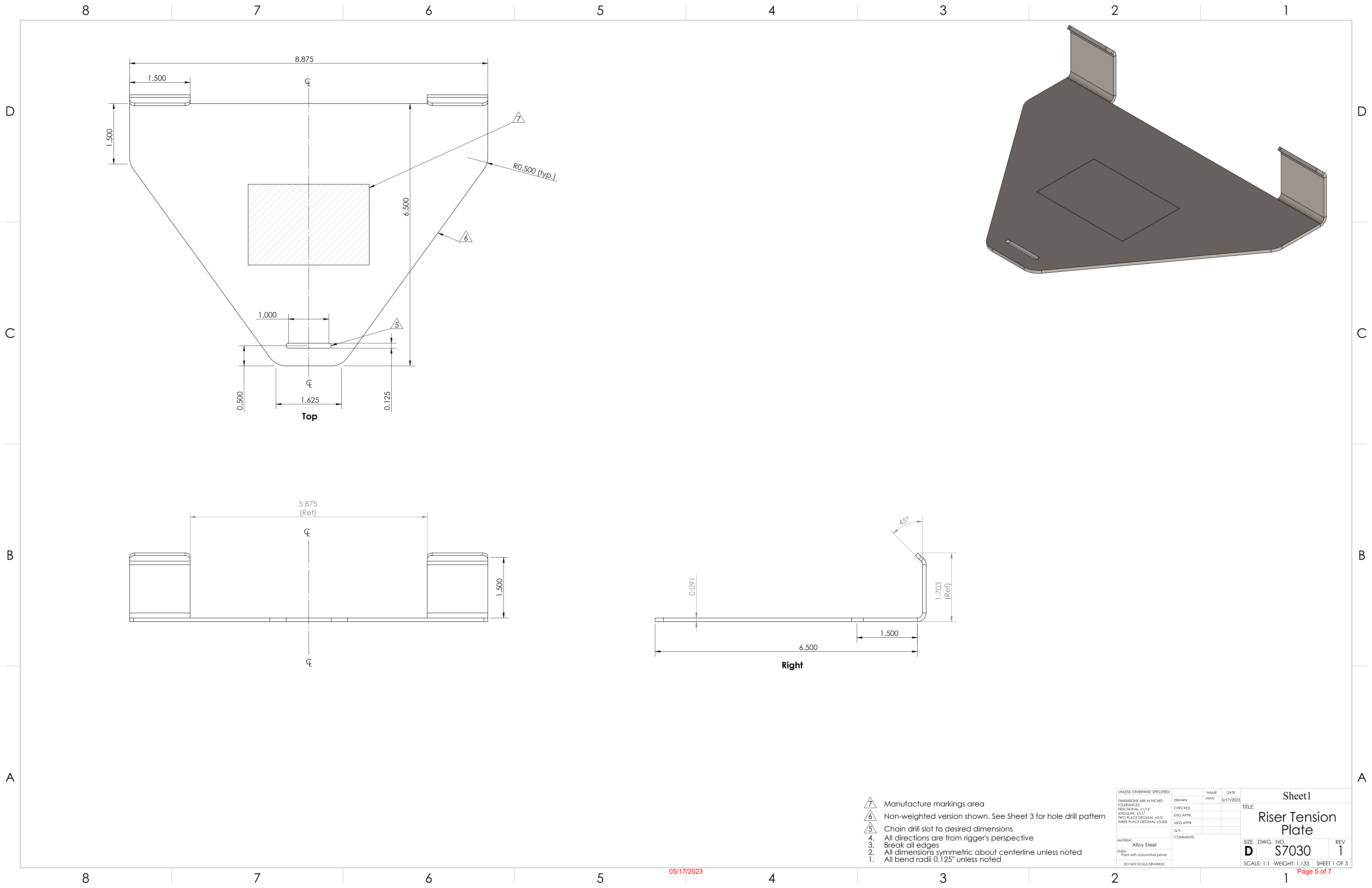
2

1



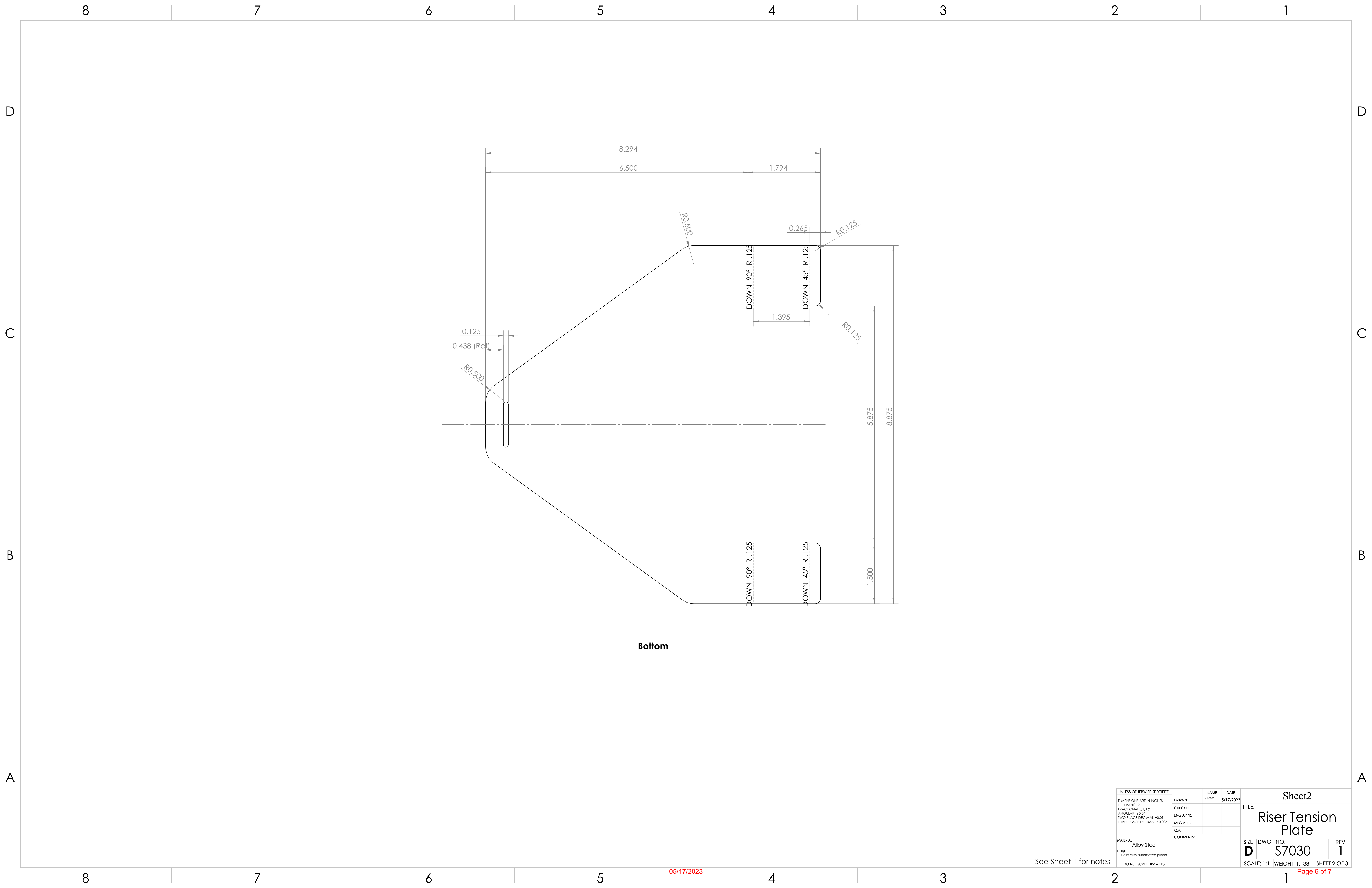
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Packing Hook TITLE: Packing Hook			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: ± 1° TWO PLACE DECIMAL ±0.05 THREE PLACE DECIMAL ±.005		DRAWN	als0052				5/17/2023
		CHECKED					
		ENG APPR.					
		MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			SIZE DWG. NO. REV B S7230 1		
MATERIAL Alloy Steel		COMMENTS:					
FINISH							
DO NOT SCALE DRAWING							
				SCALE: 1:1		WEIGHT: 0.255	SHEET 2 OF 2

05/17/2023



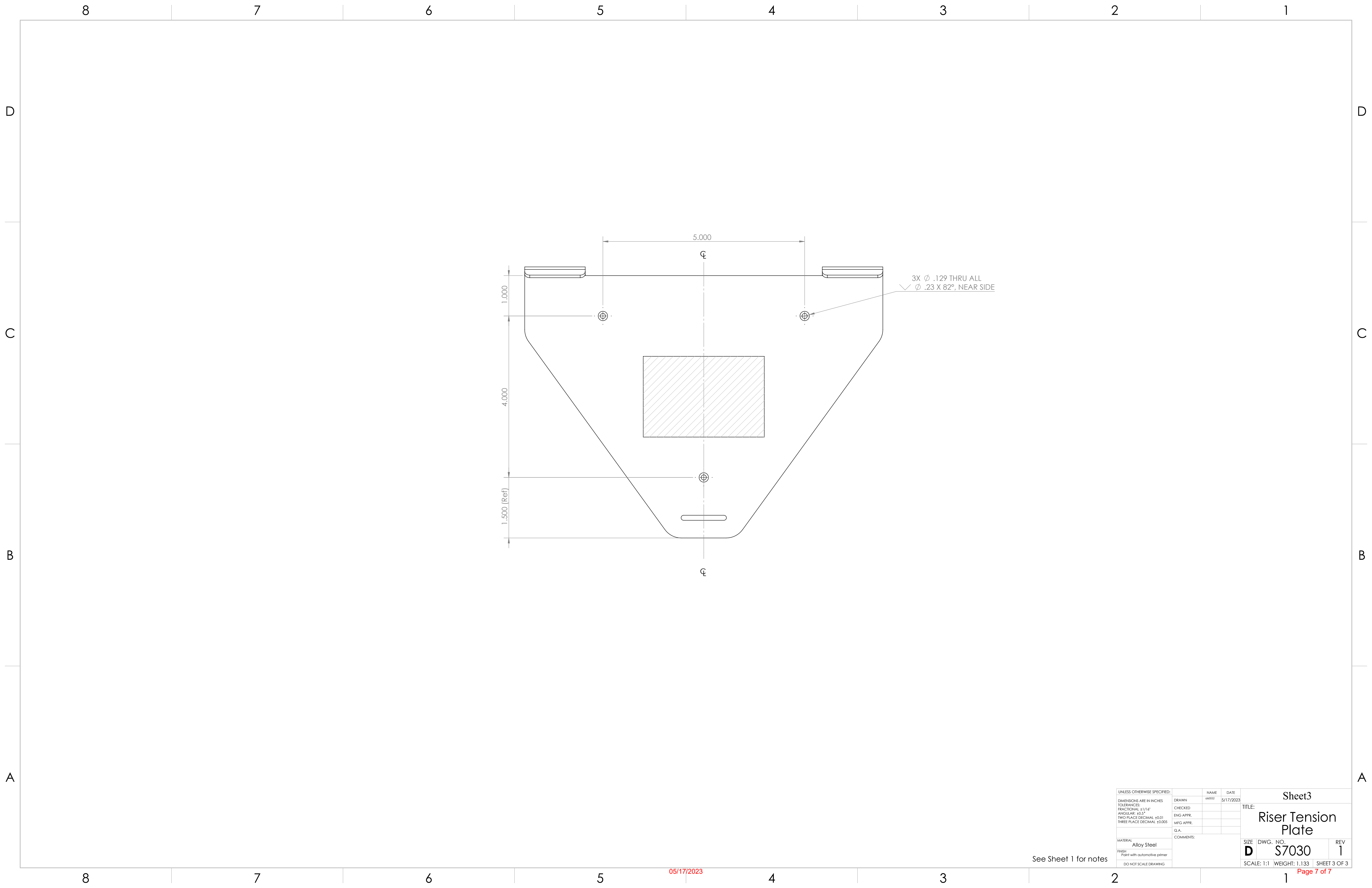
- △ Manufacture markings area
- △ Non-weighted version shown. See Sheet 3 for hole drill pattern
- △ Chain drill slot to desired dimensions
4. All directions are from riggers perspective
3. Break all edges
2. All dimensions symmetric about centerline unless noted
1. All bend radii 0.125" unless noted

UNLESS OTHERWISE SPECIFIED:				NAME		DATE		Sheet 1	
DIMENSIONS ARE IN INCHES				DRAWN		05/17/2023		TITLE:	
TOLERANCES:				CHECKED				Riser Tension	
FRACTIONAL: ±1/16"				ENG APPR.				Plate	
ANGULAR: ±0.5°				MFG APPR.					
TWO PLACE DECIMAL: ±0.01				Q.A.					
THREE PLACE DECIMAL: ±0.005				COMMENTS:					
MATERIAL:								SIZE DWG. NO.	
FINISH:								1	
Paint with automotive primer								SCALE: 1:1 WEIGHT: 1.133 SHEET 1 OF 3	
DO NOT SCALE DRAWING								Page 5 of 7	



UNLESS OTHERWISE SPECIFIED:				Sheet2	
DIMENSIONS ARE IN INCHES				NAME	DATE
TOLERANCES:				05/05/23	5/17/2023
FRACTIONAL: ±1/16"				DRAWN	CHECKED
ANGULAR: ±0.5°				CHECKED	ENG APPR.
TWO PLACE DECIMAL: ±0.01				ENG APPR.	Q.A.
THREE PLACE DECIMAL: ±0.005				Q.A.	COMMENTS:
MATERIAL: Alloy Steel				TITLE: Riser Tension Plate	
FINISH: Paint with automotive primer				SIZE: D	DWG. NO.: S7030
DO NOT SCALE DRAWING				SCALE: 1:1	REV: 1
				WEIGHT: 1.133	SHEET 2 OF 3

See Sheet 1 for notes



UNLESS OTHERWISE SPECIFIED:		NAME		DATE		Sheet3			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/16" ANGULAR: ±0.5° TWO PLACE DECIMAL: ±0.01 THREE PLACE DECIMAL: ±0.005		DRAWN		05/17/2023					
		CHECKED							
		ENG APPR.							
		MFG APPR.							
Q.A.						TITLE: Riser Tension Plate			
COMMENTS:									
MATERIAL									
Alloy Steel									
FINISH				SIZE		DWG. NO.		REV	
Paint with automotive primer				D		S7030		1	
DO NOT SCALE DRAWING				SCALE: 1:1		WEIGHT: 1.133		SHEET 3 OF 3	

See Sheet 1 for notes