

Required stocks

Stock length	Quantity
6,000	160
Total	160

Description / Material	238 lama eliptica 100mm
Kerf / Blade thickness	5
Total parts length (Quantity)	912,000 (480)
Used stocks total length (Yield)	960,000 (95 %)
Total cutting layouts	1
Total number of cuts	800

Cutting layouts

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
A	160x	6,000	1,900 / Módulo 2x1,6 m	3	The number of cuts 5
					Waste
					Material remnant 265
					Left trim 10
					Right trim 10
					Cut 15
1,900 Módulo 2x1,6 m			1,900 Módulo 2x1,6 m	1,900 Módulo 2x1,6 m	