Required stocks

Stock length	Quantity
6,500	11
3,000	5
Total	**16**
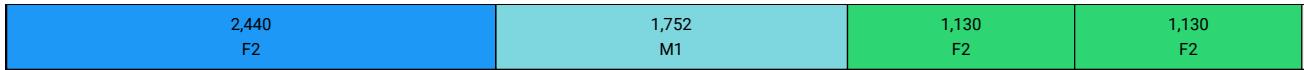
Description / Material	**35903**
Kerf / Blade thickness	**5**
Total parts length (Quantity)	**85,276 (46)**
Used stocks total length (Yield)	**86,500 (98.585 %)**
Total cutting layouts	**11**
Total number of cuts	**77**

Cutting layouts
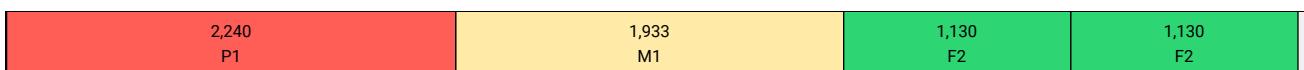
Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
A	1x	6,500	2,770 / MF2	1	The number of cuts	4
			2,710 / M1	1		
			1,000 / M1	1	Waste	
					Material remnant	0
					Left trim	5
					Right trim	5
					Cut	10

2,770 MF2	2,710 M1	1,000 M1

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
B	1x	6,500	2,710 / M1	1	The number of cuts	5
			1,875 / MF2	2		
					Waste	
					Material remnant	15
					Left trim	5
					Right trim	5
					Cut	15

2,710 M1	1,875 MF2	1,875 MF2

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
C	2x	6,500	2,440 / F2	1	The number of cuts	6
			1,752 / M1	1	Waste	
			1,130 / F2	2	Material remnant	18
					Left trim	5
					Right trim	5
					Cut	20

2,440 F2	1,752 M1	1,130 F2	1,130 F2

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
D	1x	6,500	2,240 / P1	1	The number of cuts	6
			1,933 / M1	1	Waste	
			1,130 / F2	2	Material remnant	37
					Left trim	5
					Right trim	5
					Cut	20

2,240 P1	1,933 M1	1,130 F2	1,130 F2

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
E	2x	6,500	2,710 / M1	2	The number of cuts	5
			1,002 / M1	1	Waste	
					Material remnant	53
					Left trim	5
					Right trim	5
					Cut	15

2,710 M1	2,710 M1	1,002 M1

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
F	2x	6,500	3,000 / F4	1	The number of cuts	5
			2,770 / F4	1	Waste	
			650 / F3	1	Material remnant	55
					Left trim	5
					Right trim	5
					Cut	15

3,000 F4	2,770 F4	650 F3

Layout ID G

Layout ID G	**Repetition** 2x	**Stock length** 6,500

Part length / Label	Qty
2,770 / MF2	1
2,440 / F2	1
1,181 / M1	1

Cuts in layout	
The number of cuts	5
Waste	
Material remnant	84
Left trim	5
Right trim	5
Cut	15

2,770 MF2	2,440 F2	1,181 M1

Layout ID H

Layout ID H	**Repetition** 1x	**Stock length** 3,000

Part length / Label	Qty
2,240 / P1	1
360 / P1	2

Cuts in layout	
The number of cuts	5
Waste	
Material remnant	15
Left trim	5
Right trim	5
Cut	15

2,240 P1	360 P1	360 P1

Layout ID I

Layout ID I	**Repetition** 2x	**Stock length** 3,000

Part length / Label	Qty
2,085 / F3	1
850 / MF2	1

Cuts in layout	
The number of cuts	4
Waste	
Material remnant	45
Left trim	5
Right trim	5
Cut	10

2,085 F3	850 MF2

Layout ID J

Layout ID J	**Repetition** 1x	**Stock length** 3,000

Part length / Label	Qty
1,933 / M1	1
1,000 / M1	1

Cuts in layout	
The number of cuts	4
Waste	
Material remnant	47
Left trim	5
Right trim	5
Cut	10

1,933 M1	1,000 M1

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout	
K	1x	3,000	2,770 / MF2	1	The number of cuts	3
					Waste	
					Material remnant	215
					Left trim	5
					Right trim	5
					Cut	5

2,770 MF2	