

Required stocks

Stock length	Quantity
6,500	6
Total	6

Description / Material	Tubo 200x20
Kerf / Blade thickness	5
Total parts length (Quantity)	36,000 (18)
Used stocks total length (Yield)	39,000 (92.308 %)
Total cutting layouts	2
Total number of cuts	30

Cutting layouts

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
A	3x	6,500	3,000 / C2	1	The number of cuts 6
			1,000 / C1	3	Waste Material remnant 470 Left trim 5 Right trim 5 Cut 20



Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
B	3x	6,500	3,000 / C2	2	The number of cuts 4
			3,000 / C2	2	Waste Material remnant 480 Left trim 5 Right trim 5 Cut 10

