

## Required stocks

| Stock length | Quantity |
|--------------|----------|
| 6,500        | 1        |
| 3,000        | 1        |
| <b>Total</b> | <b>2</b> |

|                                  |                  |
|----------------------------------|------------------|
| Description / Material           | 35903            |
| Kerf / Blade thickness           | 5                |
| Total parts length (Quantity)    | 8,800 (6)        |
| Used stocks total length (Yield) | 9,500 (92.632 %) |
| Total cutting layouts            | 2                |
| Total number of cuts             | 10               |

## Cutting layouts

| Layout ID | Repetition | Stock length | Part length / Label | Qty   | Cuts in layout       |
|-----------|------------|--------------|---------------------|-------|----------------------|
| A         | 1x         | 6,500        | 2,400               | 1     | The number of cuts 7 |
|           |            |              | 1,000               | 4     | Waste                |
|           |            |              |                     |       | Material remnant 65  |
|           |            |              |                     |       | Left trim 5          |
|           |            |              |                     |       | Right trim 5         |
|           |            |              |                     |       | Cut 25               |
|           |            |              | 2,400               | 1,000 | 1,000                |
|           |            |              |                     | 1,000 | 1,000                |

| Layout ID | Repetition | Stock length | Part length / Label | Qty | Cuts in layout       |
|-----------|------------|--------------|---------------------|-----|----------------------|
| B         | 1x         | 3,000        | 2,400               | 1   | The number of cuts 3 |
|           |            |              |                     |     | Waste                |
|           |            |              |                     |     | Material remnant 585 |
|           |            |              |                     |     | Left trim 5          |
|           |            |              |                     |     | Right trim 5         |
|           |            |              |                     |     | Cut 5                |
|           |            |              | 2,400               |     |                      |
|           |            |              |                     |     |                      |