

Required stocks

Stock length	Quantity
6,500	5
Total	5

Total parts length (Quantity)	26,100 (54)
Used stocks total length (Yield)	32,500 (80.308 %)
Total cutting layouts	3
Total number of cuts	51

Cutting layouts

Layout ID A	Repetition 3x	Stock length 6,500	Part length / Label						Qty	Cuts in layout					
			550 / V-1						8	The number of cuts					13
			350 / V-2						6	Waste					
										Material remnant					0
550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	350 V-2	350 V-2	350 V-2	350 V-2	350 V-2	350 V-2		

Layout ID B	Repetition 1x	Stock length 6,500	Part length / Label						Qty	Cuts in layout					
			550 / V-1						11	The number of cuts					11
										Waste					
										Material remnant					450
550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	550 V-1	550 V-1			

Layout ID C	Repetition 1x	Stock length 6,500	Part length / Label						Qty	Cuts in layout					
			550 / V-1						1	The number of cuts					1
										Waste					
										Material remnant					5,950
550 V-1															