

Required stocks

Stock length	Quantity
2,800	5
Total	5

Description / Material	35006
Kerf / Blade thickness	5
Total parts length (Quantity)	11,400 (12)
Used stocks total length (Yield)	14,000 (81.429 %)
Total cutting layouts	3
Total number of cuts	22

Cutting layouts

Layout ID A	Repetition 2x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			850	3	The number of cuts
					5
					Waste
					Material remnant
					225
					Left trim
					5
					Right trim
					5
					Cut
					15
			850	850	850

Layout ID B	Repetition 2x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			1,600	1	The number of cuts
			850	1	4
					Waste
					Material remnant
					330
					Left trim
					5
					Right trim
					5
					Cut
					10
			1,600	850	

Layout ID C	Repetition 1x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			700	2	The number of cuts4
					Waste
					Material remnant1,380
					Left trim5
					Right trim5
					Cut10
		700	700		