

Required stocks

Stock length	Quantity
6,500	2
3,000	4
Total	6

Description / Material	3590X
Kerf / Blade thickness	5
Total parts length (Quantity)	22,720 (10)
Used stocks total length (Yield)	25,000 (90.88 %)
Total cutting layouts	3
Total number of cuts	22

Cutting layouts

Layout ID A	Repetition 2x	Stock length 6,500	Part length / Label		Qty	Cuts in layout	
			3,600 / H1		1	The number of cuts	
			2,320 / H2		1		
			452 / V2		1	Waste	
						Material remnant	
						103	
						Left trim	
						5	
						Right trim	
						5	
						Cut	
						15	
<div><div>3,600 H1</div><div>2,320 H2</div><div>452 V2</div></div>							

Layout ID B	Repetition 3x	Stock length 3,000	Part length / Label		Qty	Cuts in layout	
			2,552 / V1		1	The number of cuts	
						Waste	
						Material remnant	
						433	
						Left trim	
						5	
						Right trim	
						5	
						Cut	
						5	
<div><div>2,552 V1</div><div></div></div>							

Layout ID C	Repetition 1x	Stock length 3,000	Part length / Label		Qty	Cuts in layout			
			2,320 / H2		1	The number of cuts 3			
								Waste	
								Material remnant 665	
								Left trim 5	
								Right trim 5	
								Cut 5	
2,320 H2									