

## Panel Cutting Plan / 20250227

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## Required stocks

Stock length	Quantity
6,400	18
Total	18

Description / Material	70x15 Autorr.
Kerf / Blade thickness	5
Total parts length (Quantity)	84,960 (36)
Used stocks total length (Yield)	115,200 (73.75 %)
Total cutting layouts	4
Total number of cuts	72

## Cutting layouts

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
A	4x	6,400	2,410 / Valla1	2	The number of cuts 4
					Waste
					Material remnant 1,560
					Left trim 5
					Right trim 5
					Cut 10
			2,410 Valla1	2,410 Valla1	

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
B	1x	6,400	2,410 / Valla1	1	The number of cuts 4
			2,344 / Valla2	1	Waste
					Material remnant 1,626
					Left trim 5
					Right trim 5
					Cut 10
			2,410 Valla1	2,344 Valla2	

Layout ID C	Repetition 4x	Stock length 6,400	Part length / Label	Qty	Cuts in layout
			2,344 / Valla2	2	The number of cuts
					4
					Waste
					Material remnant
					1,692
					Left trim
					5
					Right trim
					5
					Cut
					10
2,344 Valla2			2,344 Valla2		

Layout ID D	Repetition 9x	Stock length 6,400	Part length / Label	Qty	Cuts in layout
			2,343 / Valla2	1	The number of cuts
			2,343 / Valla2	1	4
					Waste
					Material remnant
					1,694
					Left trim
					5
					Right trim
					5
					Cut
					10
2,343 Valla2			2,343 Valla2		