

Required stocks

Stock length	Quantity
6,500	24
Total	24

Description / Material	Lama 210
Kerf / Blade thickness	5
Total parts length (Quantity)	137,160 (30)
Used stocks total length (Yield)	156,000 (87.923 %)
Total cutting layouts	3
Total number of cuts	78

Cutting layouts

Layout ID A	Repetition 12x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			6,250 / V4	1	The number of cuts
					3
					Waste
					Material remnant
					235
					Left trim
					5
					Right trim
					5
					Cut
					5
			6,250 V4		

Layout ID B	Repetition 6x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			3,350 / V2	1	The number of cuts
			2,290 / V3	1	4
					Waste
					Material remnant
					840
					Left trim
					5
					Right trim
					5
					Cut
					10
			3,350 V2	2,290 V3	

Layout ID C	Repetition 6x	Stock length 6,500	Part length / Label		Qty	Cuts in layout	
			4,720 / V1		1	The number of cuts 3	
						Waste	
						Material remnant 1,765	
						Left trim 5	
						Right trim 5	
			Cut 5				
			4,720 V1				