

## Panel Cutting Plan / 20250227

## Required stocks

Stock length	Quantity
6,500	12
<b>Total</b>	<b>12</b>

Description / Material	100x20
Kerf / Blade thickness	5
Total parts length (Quantity)	56,640 (24)
Used stocks total length (Yield)	78,000 (72.615 %)
Total cutting layouts	3
Total number of cuts	48

## Cutting layouts

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
A	3x	6,500	2,410 / Valla 1	2	Cuts in layout The number of cuts 4  Waste Material remnant 1,650 Left trim 10 Right trim 10 Cut 10
2,410 Valla 1		2,410 Valla 1			

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
B	3x	6,500	2,344 / Valla 2	2	Cuts in layout The number of cuts 4  Waste Material remnant 1,782 Left trim 10 Right trim 10 Cut 10
2,344 Valla 2		2,344 Valla 2			

Layout ID <b>C</b>	Repetition <b>6x</b>	Stock length <b>6,500</b>	Part length / Label <b>2,343 / Valla 2</b>	Qty <b>2</b>	Cuts in layout
					The number of cuts <b>4</b>
					Waste
					Material remnant <b>1,784</b>
					Left trim <b>10</b>
					Right trim <b>10</b>
					Cut <b>10</b>
			2,343 Valla 2	2,343 Valla 2	