

Required stocks

Stock length	Quantity
6,500	6
Total	6

Description / Material	Tubo 200x20
Kerf / Blade thickness	5
Total parts length (Quantity)	36,000 (18)
Used stocks total length (Yield)	39,000 (92.308 %)
Total cutting layouts	2
Total number of cuts	30

Cutting layouts

Layout ID A	Repetition 3x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			3,000 / C2	1	The number of cuts
			1,000 / C1	3	
					Waste
					Material remnant
					Left trim
					Right trim
					Cut
			3,000 C2	1,000 C1	1,000 C1

Layout ID B	Repetition 3x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			3,000 / C2	2	The number of cuts
					Waste
					Material remnant
					Left trim
					Right trim
					Cut
			3,000 C2	3,000 C2	