

Panel Cutting Plan / 20250227

Required stocks

Stock length	Quantity
6,500	20
Total	20

Description / Material	100x20
Kerf / Blade thickness	5
Total parts length (Quantity)	117,990 (54)
Used stocks total length (Yield)	130,000 (90.762 %)
Total cutting layouts	5
Total number of cuts	94

Cutting layouts

Layout ID A	Repetition 3x	Stock length 6,500	Part length / Label		Qty	Cuts in layout		
			2,950 / Cancela corredera		1	The number of cuts		
			2,344 / Valla 2		1			
			1,140 / Cancela practicable		1			
						Waste		
						Material remnant		
						Left trim		
						Right trim		
						Cut		
			2,950 Cancela corredera		2,344 Valla 2		1,140 Cancela practicable	

Layout ID B	Repetition 12x	Stock length 6,500	Part length / Label		Qty	Cuts in layout	
			2,950 / Cancela corredera		1	The number of cuts	
			2,343 / Valla 2		1		
			1,140 / Cancela practicable		1		
						Waste	
						Material remnant	32
						Left trim	10
						Right trim	10
						Cut	15

Layout ID C	Repetition 3x	Stock length 6,500	Part length / Label		Qty	Cuts in layout	
			2,410 / Valla 1		2	The number of cuts	
						Waste	
						Material remnant	
						1,650	
						Left trim	
						10	
						Right trim	
						10	
						Cut	
						10	

2,410 Valla 1			2,410 Valla 1					
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Layout ID D	Repetition 1x	Stock length 6,500	Part length / Label		Qty	Cuts in layout	
			2,344 / Valla 2		2	The number of cuts 4	
						Waste	
						Material remnant 1,782	
						Left trim 10	
						Right trim 10	
						Cut 10	

2,344 Valla 2		2,344 Valla 2		
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Layout ID E	Repetition 1x	Stock length 6,500	Part length / Label		Qty	Cuts in layout	
			2,344 / Valla 2		1	The number of cuts	
						Waste	
						Material remnant	
						4,131	
						Left trim	
						10	
						Right trim	
						10	
						Cut	
						5	
2,344 Valla 2							