

Required stocks

Stock length	Quantity
6,500	4
Total	4

Description / Material	35006RAL9002TXT
Total parts length (Quantity)	21,170 (18)
Used stocks total length (Yield)	26,000 (81.423 %)
Total cutting layouts	3
Total number of cuts	18

Cutting layouts

Layout ID A	Repetition 2x	Stock length 6,500	Part length / Label		Qty	Cuts in layout	
			2,630 / V		2	The number of cuts	
			1,085 / HF		1	Waste	
			135 / HF2		1	Material remnant	
			2,630 V	2,630 V	1,085 HF	135 HF2	

Layout ID B	Repetition 1x	Stock length 6,500	Part length / Label		Qty	Cuts in layout				
			1,085 / HF		3	The number of cuts				
			645 / HP		5	Waste				
						Material remnant				
			1,085 HF	1,085 HF	1,085 HF	645 HP	645 HP	645 HP	645 HP	645 HP

Layout ID C	Repetition 1x	Stock length 6,500	Part length / Label		Qty	Cuts in layout	
			1,085 / HF		1	The number of cuts	
			645 / HP		1	Waste	
						Material remnant	
						4,770	

1,085 HF	645 HP	
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