

Required stocks

Stock length	Quantity
6,000	250
Total	250

Description / Material	Valla lama 6962
Kerf / Blade thickness	5
Total parts length (Quantity)	1,462,500 (750)
Used stocks total length (Yield)	1,500,000 (97.5 %)
Total cutting layouts	3
Total number of cuts	1,250

Cutting layouts

Layout ID A	Repetition 140x	Stock length 6,000	Part length / Label	Qty	Cuts in layout	
			1,950 / VC1	3	The number of cuts 5	
Layout ID B	Repetition 70x	Stock length 6,000	Part length / Label	Qty	Waste	
			1,950 / VC2	3	Material remnant 115	
1,950 VC1		1,950 VC1		1,950 VC1		
Layout ID B	Repetition 70x	Stock length 6,000	Part length / Label	Qty	Left trim	
			1,950 / VC2	3	Right trim 10	
1,950 VC2		1,950 VC2		1,950 VC2		

Layout ID C	Repetition 40x	Stock length 6,000	Part length / Label 1,950 / VALLAPARQUE	Qty 3	Cuts in layout
					The number of cuts 5
					Waste
					Material remnant 115
					Left trim 10
					Right trim 10
					Cut 15

1,950 VALLAPARQUE	1,950 VALLAPARQUE	1,950 VALLAPARQUE	
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