

## Required stocks

| Stock length | Quantity  |
|--------------|-----------|
| 2,800        | 10        |
| <b>Total</b> | <b>10</b> |

|                                  |                   |
|----------------------------------|-------------------|
| Description / Material           | 35006             |
| Kerf / Blade thickness           | 5                 |
| Total parts length (Quantity)    | 21,400 (16)       |
| Used stocks total length (Yield) | 28,000 (76.429 %) |
| Total cutting layouts            | 3                 |
| Total number of cuts             | 36                |

## Cutting layouts

|                |                  |                       |                     |                |                         |
|----------------|------------------|-----------------------|---------------------|----------------|-------------------------|
| Layout ID<br>A | Repetition<br>2x | Stock length<br>2,800 | Part length / Label | Qty            | Cuts in layout          |
|                |                  |                       | 1,320 / FijoH       | 2              | The number of cuts<br>4 |
|                |                  |                       |                     |                | Waste                   |
|                |                  |                       |                     |                | Material remnant<br>140 |
|                |                  |                       |                     |                | Left trim<br>5          |
|                |                  |                       |                     |                | Right trim<br>5         |
|                |                  |                       |                     |                | Cut<br>10               |
|                |                  |                       | 1,320<br>FijoH      | 1,320<br>FijoH |                         |

|                |                  |                       |                     |     |                         |
|----------------|------------------|-----------------------|---------------------|-----|-------------------------|
| Layout ID<br>B | Repetition<br>4x | Stock length<br>2,800 | Part length / Label | Qty | Cuts in layout          |
|                |                  |                       | 2,110 / FijoV       | 1   | The number of cuts<br>3 |
|                |                  |                       |                     |     | Waste                   |
|                |                  |                       |                     |     | Material remnant<br>675 |
|                |                  |                       |                     |     | Left trim<br>5          |
|                |                  |                       |                     |     | Right trim<br>5         |
|                |                  |                       |                     |     | Cut<br>5                |
|                |                  |                       | 2,110<br>FijoV      |     |                         |

|                |                  |                       |                                   |             |                         |
|----------------|------------------|-----------------------|-----------------------------------|-------------|-------------------------|
| Layout ID<br>C | Repetition<br>4x | Stock length<br>2,800 | Part length / Label<br>960 / CyFH | Qty<br>2    | Cuts in layout          |
|                |                  |                       |                                   |             | The number of cuts<br>4 |
|                |                  |                       |                                   |             | Waste                   |
|                |                  |                       |                                   |             | Material remnant<br>860 |
|                |                  |                       |                                   |             | Left trim<br>5          |
|                |                  |                       |                                   |             | Right trim<br>5         |
|                |                  |                       |                                   |             | Cut<br>10               |
|                |                  |                       | 960<br>CyFH                       | 960<br>CyFH |                         |