

Required stocks

Stock length	Quantity
6,500	2
3,000	5
Total	7

Description / Material	35903
Kerf / Blade thickness	5
Total parts length (Quantity)	25,000 (15)
Used stocks total length (Yield)	28,000 (89.286 %)
Total cutting layouts	3
Total number of cuts	29

Cutting layouts

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
A	2x	6,500	4,000 / H1	1	The number of cuts 6
			1,000 / H2	1	Waste
			600 / V1	2	Material remnant 270
					Left trim 5
					Right trim 5
					Cut 20

Layout ID B	Repetition 1x	Stock length 3,000	Part length / Label 1,000 / H2 600 / V1	Qty 2 1	Cuts in layout
					The number of cuts 5
					Waste
					Material remnant 375
					Left trim 5
					Right trim 5
					Cut 15



The diagram illustrates the layout of parts on stock. The stock is 3,000 units long. It is cut into two 1,000 units labeled H2, and one 600 unit labeled V1. The remaining 100 units are waste.

Layout ID C	Repetition 4x	Stock length 3,000	Part length / Label 2,500 / V2	Qty 1	Cuts in layout
					The number of cuts 3
					Waste
					Material remnant 485
					Left trim 5
					Right trim 5
					Cut 5

