

Required stocks

| Stock length | Quantity |
|--------------|----------|
| 2,800        | 20       |
| Total        | 20       |

|                                  |                   |
|----------------------------------|-------------------|
| Description / Material           | 35006             |
| Kerf / Blade thickness           | 5                 |
| Total parts length (Quantity)    | 43,200 (32)       |
| Used stocks total length (Yield) | 56,000 (77.143 %) |
| Total cutting layouts            | 2                 |
| Total number of cuts             | 72                |

Cutting layouts

|                |                  |                       |  |     |                    |
|----------------|------------------|-----------------------|--|-----|--------------------|
| Layout ID<br>A | Repetition<br>8x | Stock length<br>2,800 | Part length / Label                    | Qty | Cuts in layout     |
|                |                  |                       | 2,400                                  | 1   | The number of cuts |
|                |                  |                       |  |     | 3                  |
|                |                  |                       |  |     | Waste              |
|                |                  |                       |  |     | Material remnant   |
|                |                  |                       |  |     | 385                |
|                |                  |                       |  |     | Left trim          |
|                |                  |                       |  |     | 5                  |
|                |                  |                       |  |     | Right trim         |
|                |                  |                       |  |     | 5                  |
|                |                  |                       |  |     | Cut                |
|                |                  |                       |  |     | 5                  |
|                |                  |                       | <div><div>2,400</div><div></div></div> |     |                    |

|                |                   |                       |  |     |                    |
|----------------|-------------------|-----------------------|--|-----|--------------------|
| Layout ID<br>B | Repetition<br>12x | Stock length<br>2,800 | Part length / Label                                    | Qty | Cuts in layout     |
|                |                   |                       | 1,000  | 2   | The number of cuts |
|                |                   |                       |  |     | 4                  |
|                |                   |                       |  |     | Waste              |
|                |                   |                       |  |     | Material remnant   |
|                |                   |                       |  |     | 780                |
|                |                   |                       |  |     | Left trim          |
|                |                   |                       |  |     | 5                  |
|                |                   |                       |  |     | Right trim         |
|                |                   |                       |  |     | 5                  |
|                |                   |                       |  |     | Cut                |
|                |                   |                       |  |     | 10                 |
|                |                   |                       | <div><div>1,000</div><div>1,000</div><div></div></div> |     |                    |