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Stock length	Quantity
6,500	20
Total	20

Description / Material	100x20 lama horizontal
Kerf / Blade thickness	5
Total parts length (Quantity)	117,990 (54)
Used stocks total length (Yield)	130,000 (90.762 %)
Total cutting layouts	5
Total number of cuts	94

Layout ID A	Repetition 3x	Stock length 6,500	Part length / Label	Qty	Cuts in layout	
			2,950 / Cancela Corredera	1	The number of cuts	5
			2,344 / Valla2	1	Waste	
			1,140 / Cancela Abatible	1	Material remnant	31
					Left trim	10
					Right trim	10
					Cut	15
2,950 Cancela Corredera			2,344 Valla2		1,140 Cancela Abatible	

Layout ID B	Repetition 12x	Stock length 6,500	Part length / Label	Qty	Cuts in layout	
			2,950 / Canceled Corredera	1	The number of cuts	5
			2,343 / Valla2	1	Waste	
			1,140 / Canceled Abatible	1	Material remnant	32
					Left trim	10
					Right trim	10
					Cut	15

2,950 Canceled Corredera	2,343 Valla2	1,140 Canceled Abatible
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Layout ID C	Repetition 3x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			2,410 / Valla1	2	The number of cuts
					4
					Waste
					Material remnant
					1,650
					Left trim
					10
					Right trim
					10
					Cut
					10
			2,410 Valla1	2,410 Valla1	

Layout ID D	Repetition 1x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			2,344 / Valla2	2	The number of cuts
					4
					Waste
					Material remnant
					1,782
					Left trim
					10
					Right trim
					10
					Cut
					10
			2,344 Valla2	2,344 Valla2	

Layout ID E	Repetition 1x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			2,344 / Valla2	1	The number of cuts
					3
					Waste
					Material remnant
					4,131
					Left trim
					10
					Right trim
					10
					Cut
					5
			2,344 Valla2		