

Required stocks

Stock length	Quantity
6,500	24
Total	24

Description / Material	Lama 210
Kerf / Blade thickness	5
Total parts length (Quantity)	137,160 (30)
Used stocks total length (Yield)	156,000 (87.923 %)
Total cutting layouts	3
Total number of cuts	78

Cutting layouts

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
A	12x	6,500	6,250 / V4	1	The number of cuts 3
					Waste
					Material remnant 235
					Left trim 5
					Right trim 5
					Cut 5

Layout ID B	Repetition 6x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			3,350 / V2	1	The number of cuts
			2,290 / V3	1	Waste
					Material remnant
					840
					Left trim
					5
					Right trim
					5
					Cut
					10
					

Layout ID C	Repetition 6x	Stock length 6,500	Part length / Label 4,720 / V1	Qty 1	Cuts in layout
					The number of cuts 3
					Waste
					Material remnant 1,765
					Left trim 5
					Right trim 5
					Cut 5

4,720
V1