



serie 120

EXTRUAL sistemas ■■■

Sistema de puertas de cancela correderas y abatibles, tanto manuales como motorizadas y vallas de muy fácil montaje.

Hoja corredera de 54mm, Marco y Hoja abatible de 54mm coplanares y posibilidad de integrar hoja abatible en puerta corredera. Valla perimetral o sobre postes con regulación en 3 ejes que permite una fácil instalación en grandes longitudes

Diversidad de estéticas en los panelados, tanto ciegos como de lamas, que permiten múltiples diseños.

Corte recto de perfiles y unión mediante tocho específico.

Gran diversidad de perfiles y accesorios.

Perfilería extruida en aluminio de primera fusión en aleación 6063, tratamiento térmico T5, según normas EN 515, EN 573-3 y EN 755-2, bajo certificación ISO 9001. Las tolerancias dimensionales y de espesor se ajustan a la norma UNE-EN 12020-2

Protección superficial; Lacado con garantía QUALICOAT-SEASIDE con un espesor mínimo de 60 micras, o Anodizado con un espesor mínimo de 15 micras con garantía QUALANOD (EWAA-EURAS)

Los herrajes han sido diseñados o seleccionados por EXTRUAL, a través de los distintos ensayos realizados aseguran la calidad del producto final.

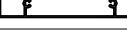
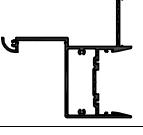
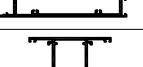
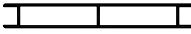
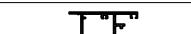
Las dimensiones de corte indicadas en este catálogo son teóricas, y pueden verse afectadas mínimamente por las tolerancias de extrusión de los perfiles o por los tratamientos de lacado y anodizado, así mismo deben ser adaptadas a la precisión de las máquinas de corte de cada taller, por lo que es aconsejable fabricar una muestra para su control dimensional.

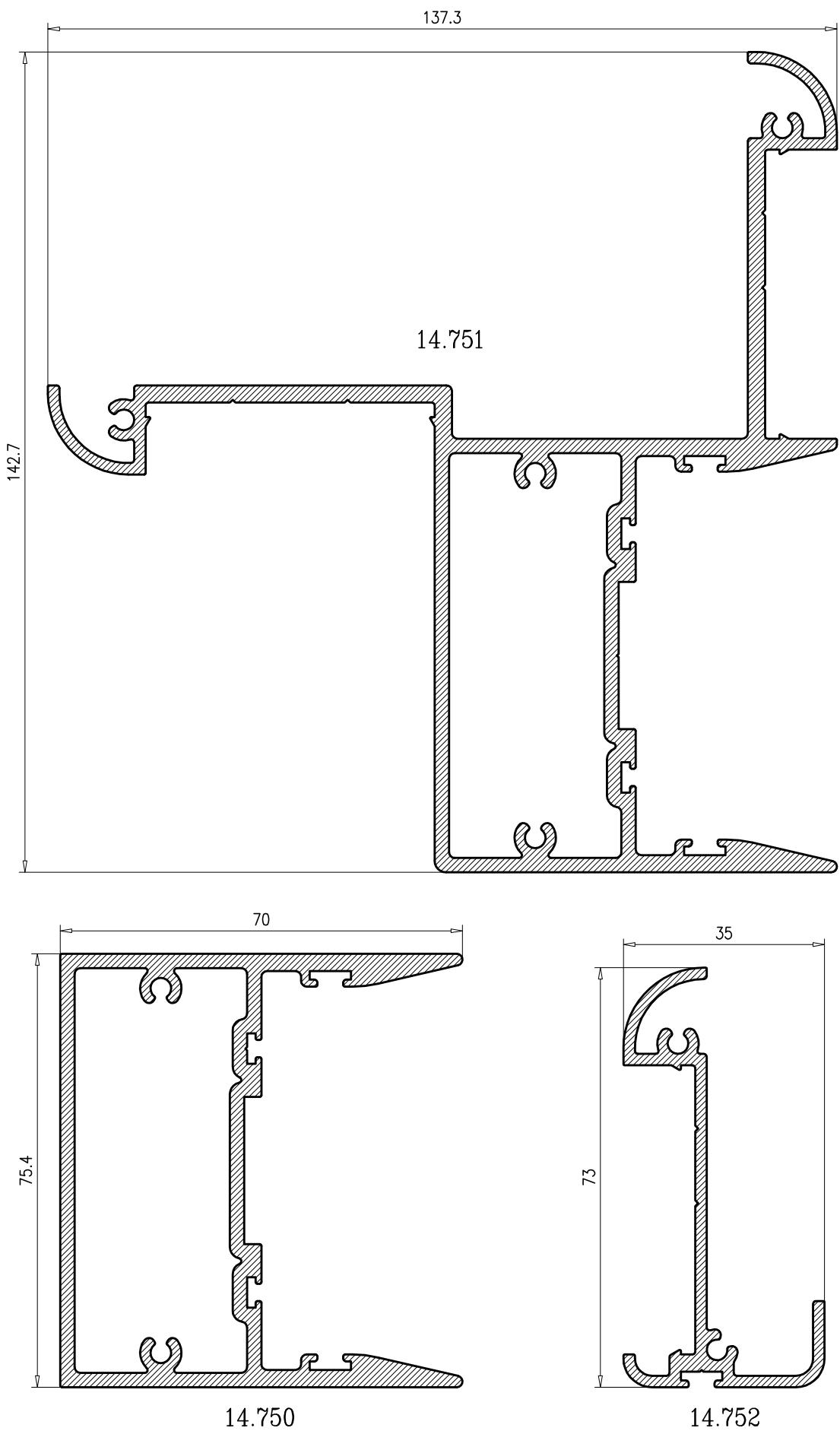
Es fundamental sellar correctamente los cortes de los perfiles.

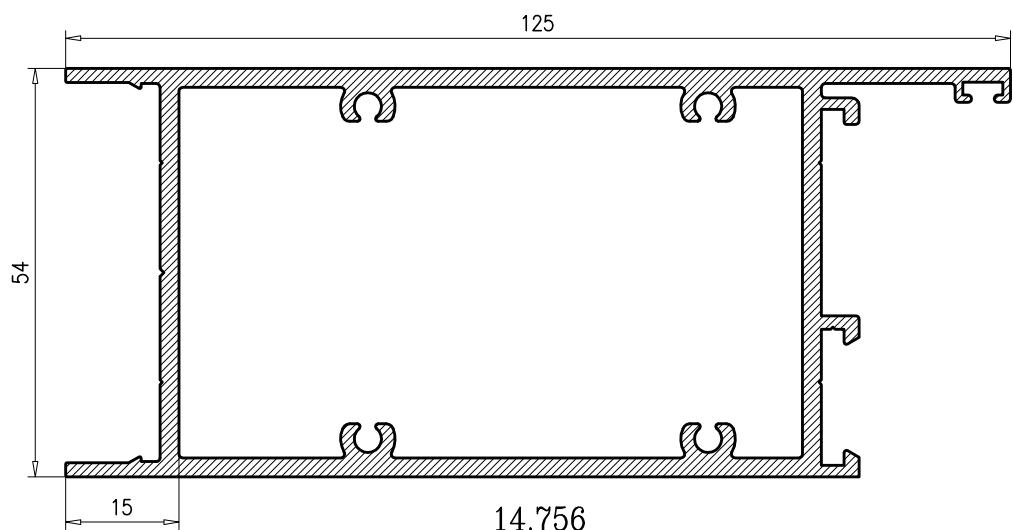
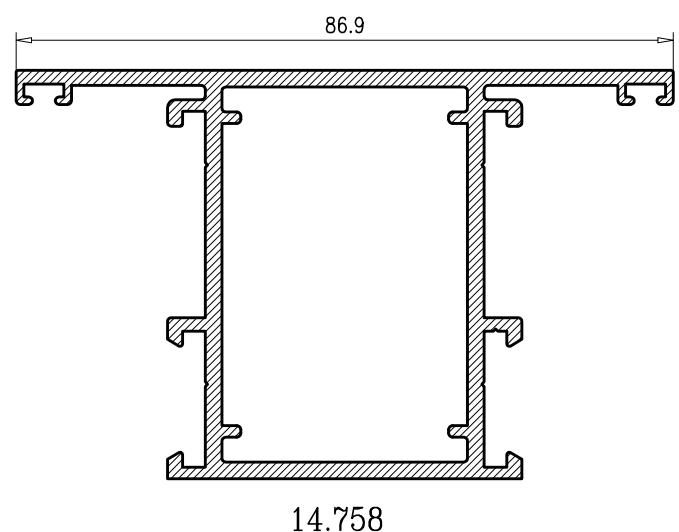
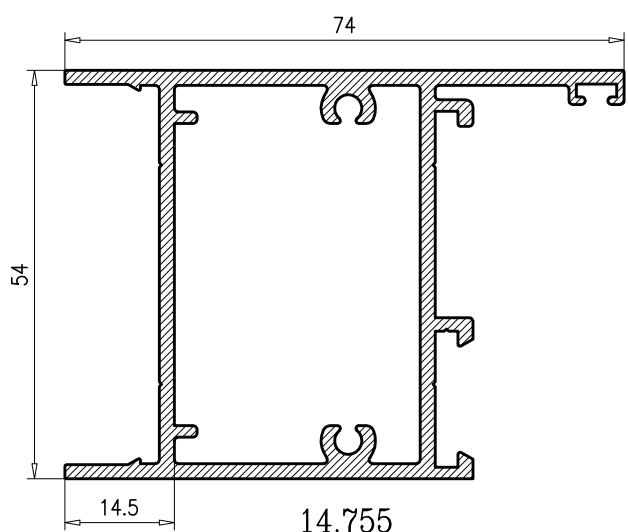
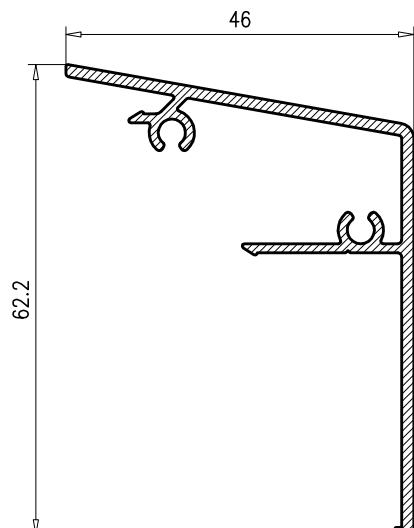
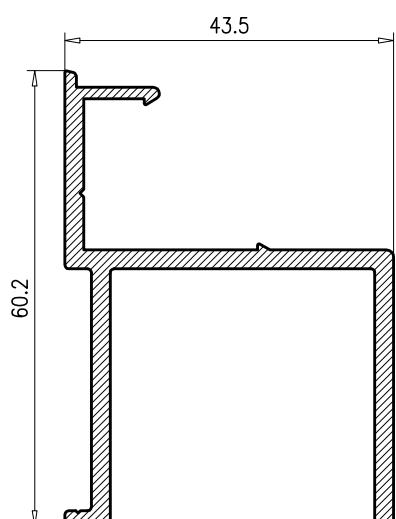
Sólo se garantiza el correcto funcionamiento del sistema si se han utilizado los perfiles y accesorios propios del mismo recogidos en este catálogo o en su caso recomendados por EXTRUAL.

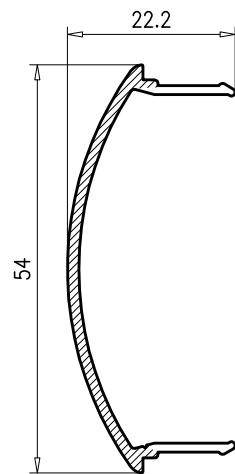
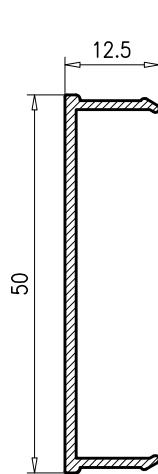
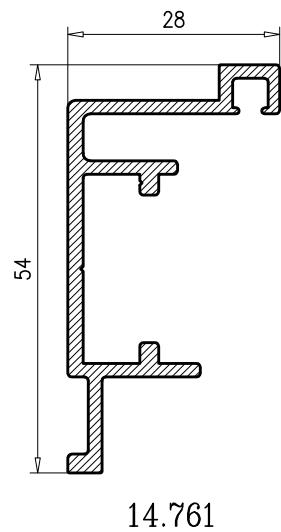
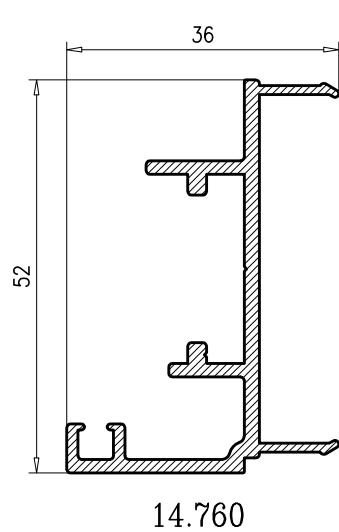
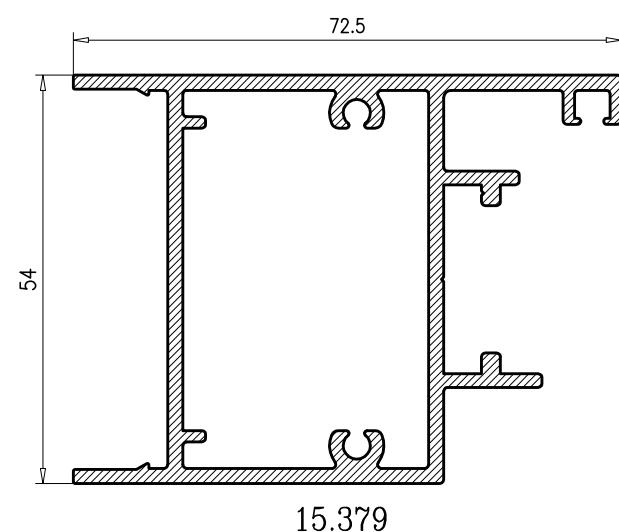
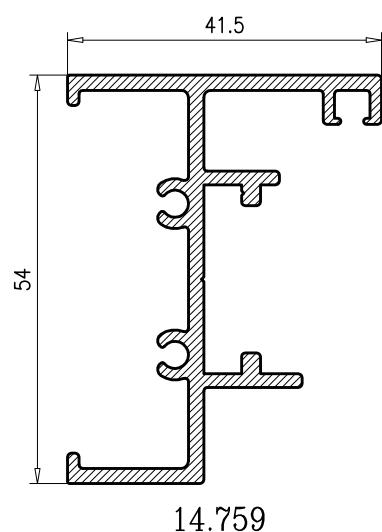
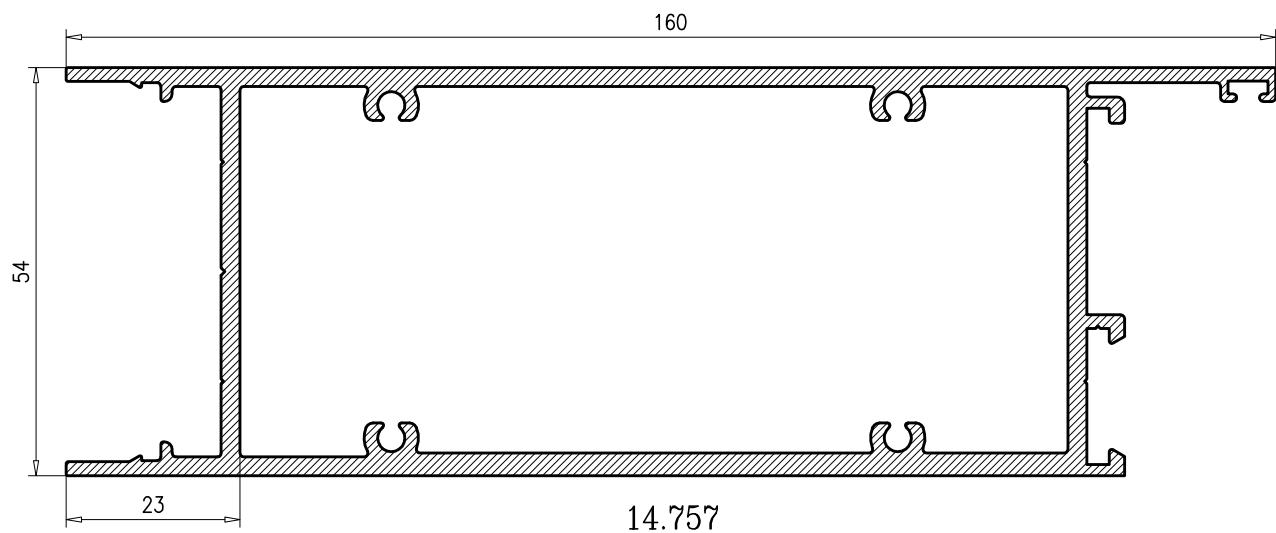
Las dimensiones máximas de los cerramientos, su fabricación, acristalamiento y puesta en obra de los productos construidos con los sistemas EXTRUAL deben cumplir la Normativa UNE e Instrucciones Técnicas vigentes.

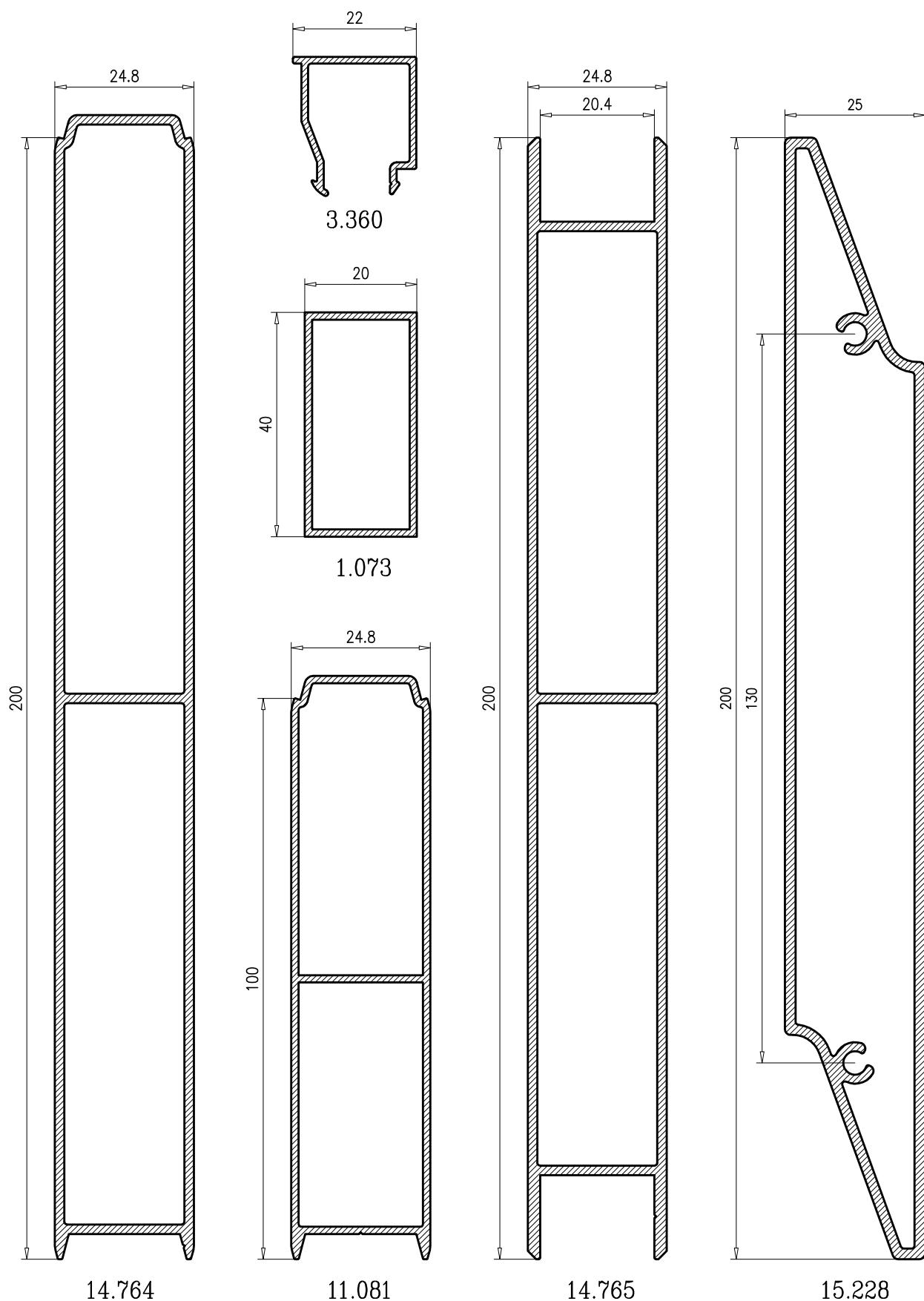
Todos los perfiles y accesorios que aparecen en este catálogo son propios de EXTRUAL, no pudiendo ser copiados o modificados sin autorización. EXTRUAL se reserva el derecho a modificar, sin previo aviso, cualquiera de los productos que aparecen en este catálogo. Queda prohibida la reproducción total o parcial de este catálogo sin la autorización expresa por parte de EXTRUAL.

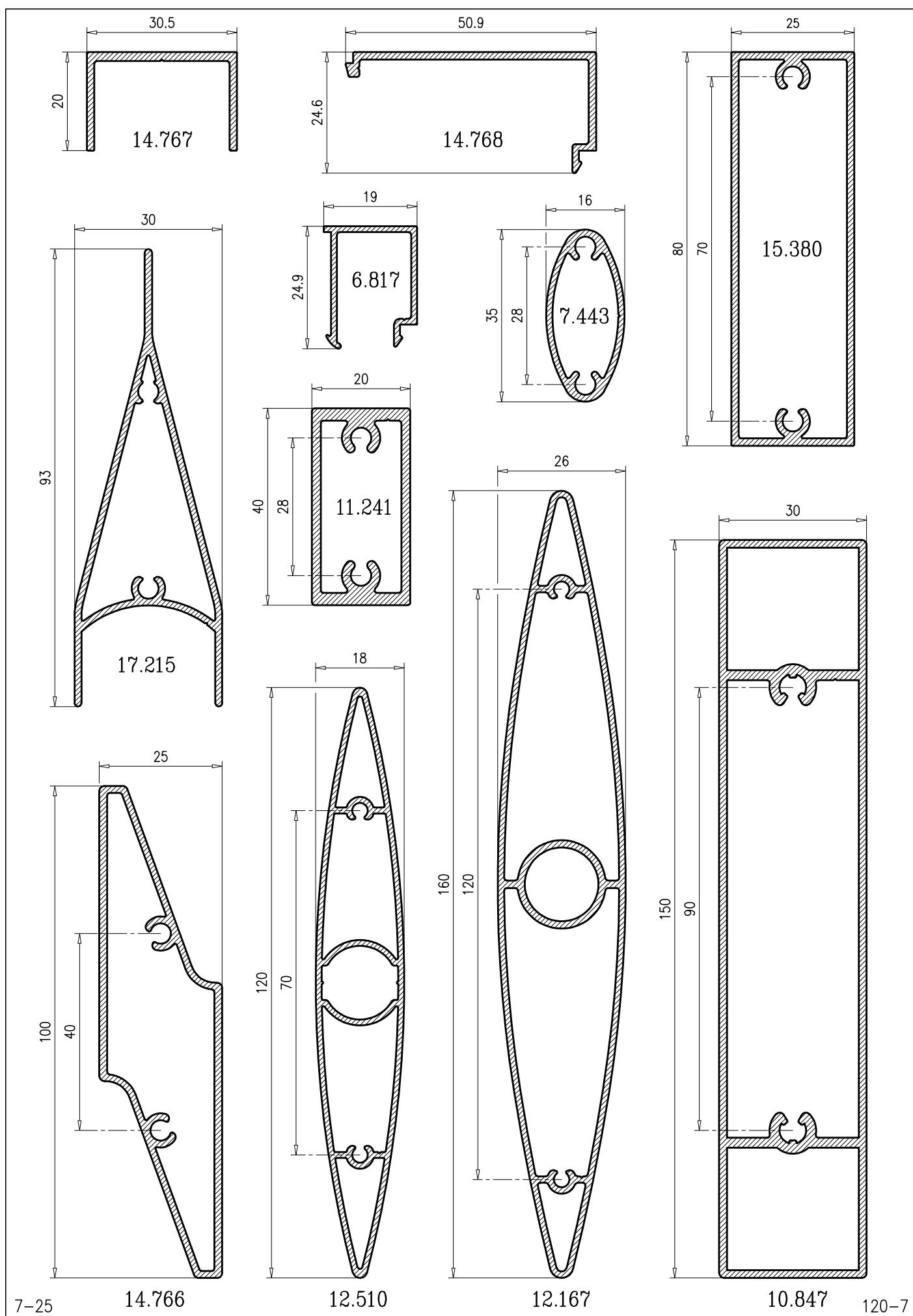
REFERENCIA	DENOMINACION	DISEÑO	$I_x \text{ cm}^4$	$I_y \text{ cm}^4$	Peso Teórico Kg/m	Perímetro m^2/m	
			Total	Exterior			
1.073	Rectangular 40x20		1.02	3.08	0.403	0.23	0.12
3.360	Junquillo Cámara 25mm		0.59	0.58	0.238	0.15	
6.817	Junquillo Cámara 30mm		0.56	0.44	0.227	0.14	
7.443	Barrotillo ovalado 35x16		0.32	1.55	0.332	0.17	0.08
10.847	Lama 150x30		10.87	171.15	1.952	0.85	0.36
11.081	Panelado 100x25		4.05	38.15	0.964	0.54	0.26
11.241	Barrotillo 40x20		1.41	6.00	0.759	0.27	0.12
12.167	Lama 160x26		3.87	106.80	1.485	0.81	0.33
12.510	Lama 120x18		1.26	40.24	1.010	0.61	0.25
14.750	Marco Lateral Corredera		78.14	34.79	2.381	0.65	0.41
14.751	Marco Laeral esquina Corredera		211.13	168.32	3.783	1.05	0.81
14.752	Cantonera Corredera		2.41	20.67	0.859	0.32	
14.753	Guia Corredera		8.52	10.30	0.967	0.30	
14.754	Tapa Guia Corredera		6.32	4.30	0.586	0.29	
14.755	Hoja Abatible		24.68	17.97	1.450	0.55	0.34
14.756	Hoja Corredera y Abatible		45.98	113.63	2.427	0.77	0.44
14.757	Zocalo Inferior Corredera y Abatible		60.47	233.82	3.024	0.91	0.53
14.758	Parteluces		24.82	23.86	1.553	0.57	0.39
14.759	Marco Abatible		2.70	11.85	0.869	0.33	
14.760	Batiente Abatible 41mm		1.49	7.40	0.651	0.27	
14.761	Marco Puerta peatonal Corredera		1.46	6.33	0.621	0.24	
14.762	Tapeta		0.10	3.07	0.275	0.15	
14.763	Tapeta curva		0.43	4.12	0.327	0.17	
14.764	Panelado 200x25		9.77	299.45	2.157	0.93	0.46
14.765	Panelado compuesto 200x25		9.58	306.91	2.201	0.92	0.51
14.766	Lama 100x25		3.00	28.79	0.969	0.47	0.22
14.767	Soporte Lamas		0.42	1.57	0.294	0.14	
14.768	Junquillo ciego		0.57	3.63	0.324	0.16	
14.769	Poste Valla		42.52	26.43	2.033	0.65	0.45
14.770	Tapeta Poste		0.01	4.05	0.324	0.14	
15.228	Lama 200x25		8.62	291.72	2.263	0.88	
15.379	Marco Abatible 72mm		24.46	19.83	1.523	0.46	0.25
15.380	Lama 80x25		3.60	28.19	0.937	0.26	0.21

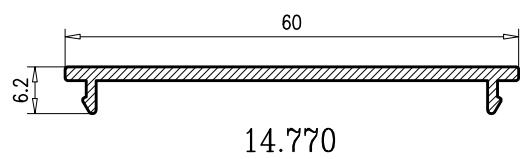
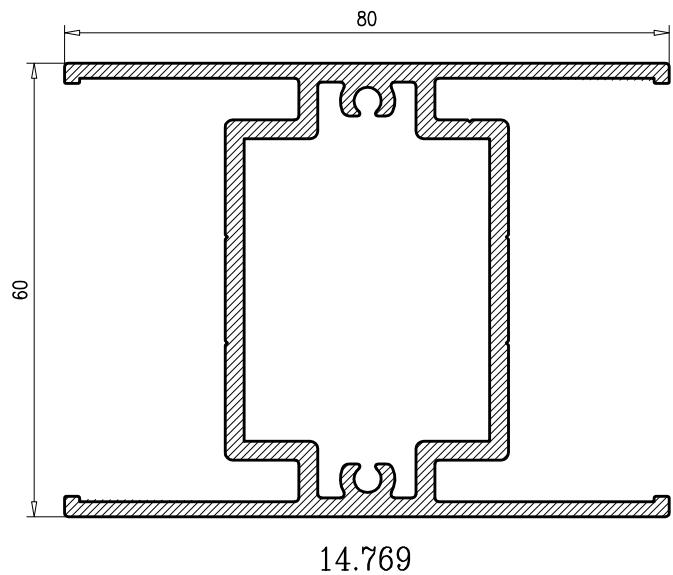


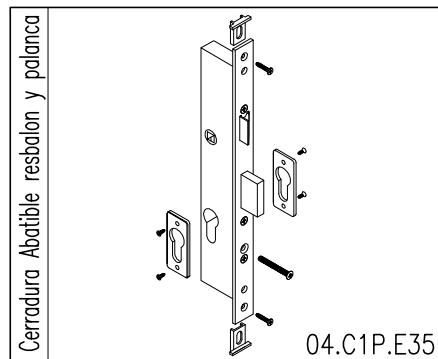
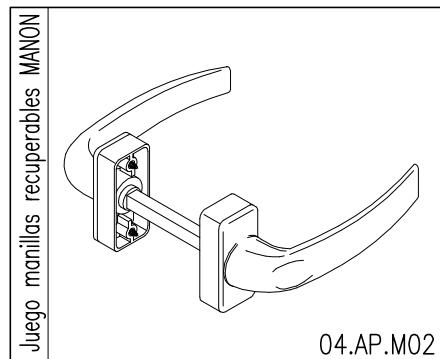
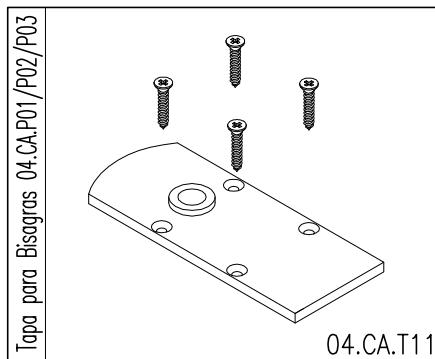
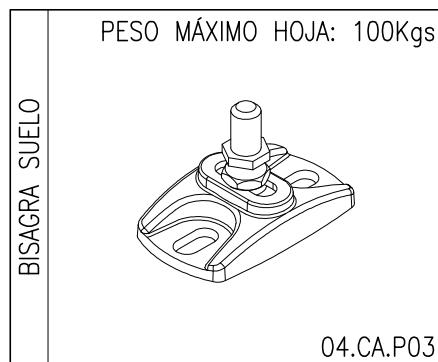
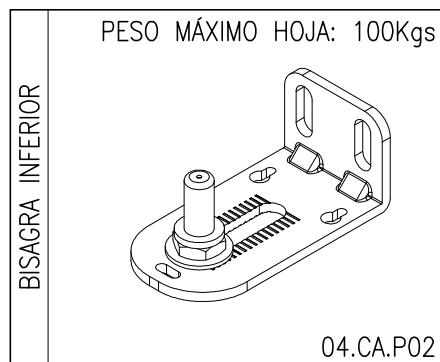
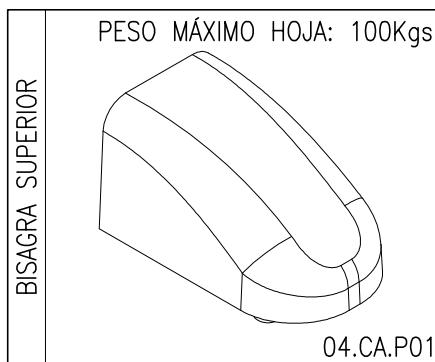
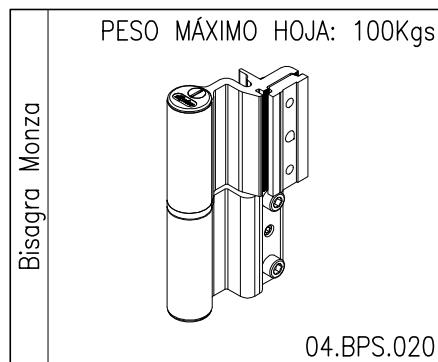
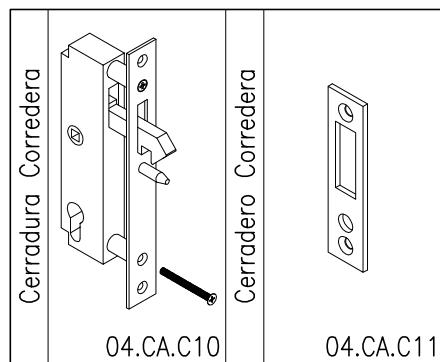
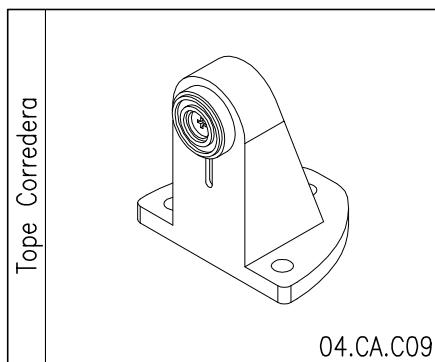
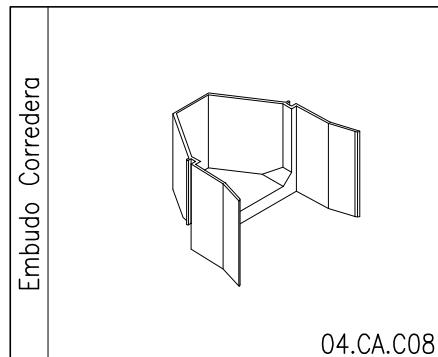
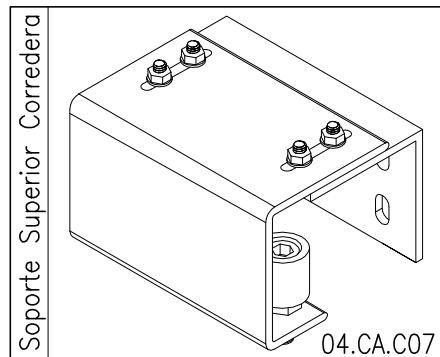
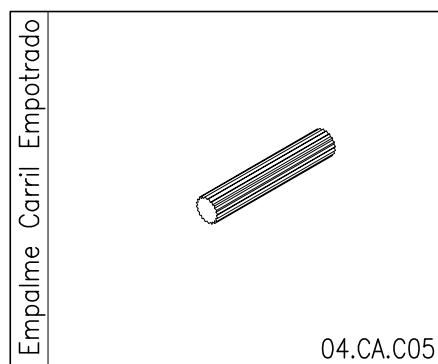
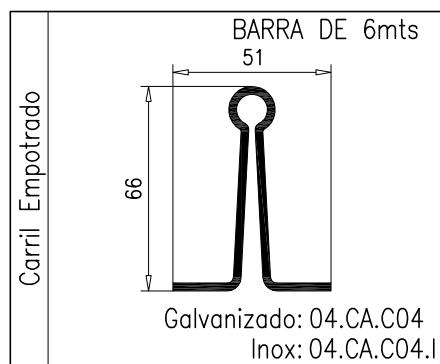
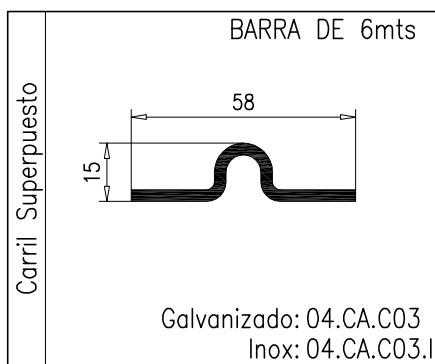




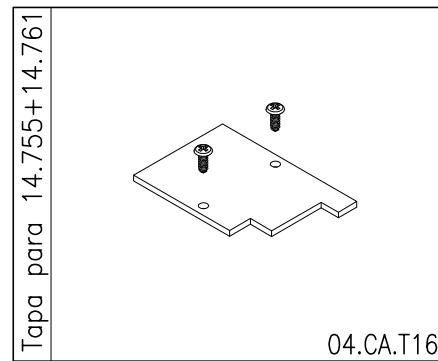
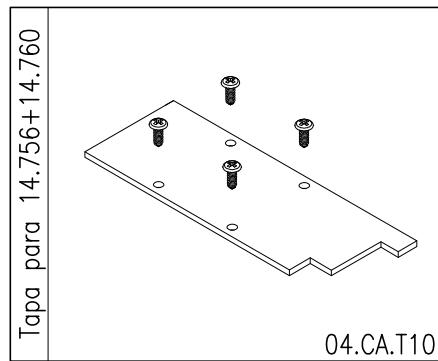
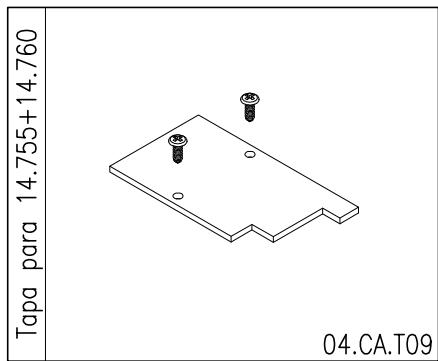
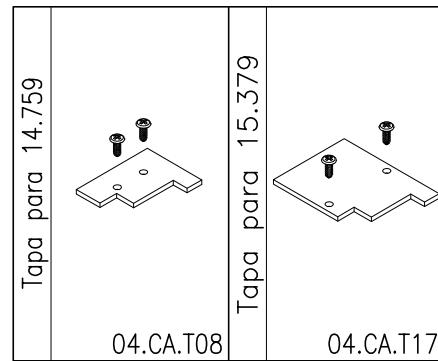
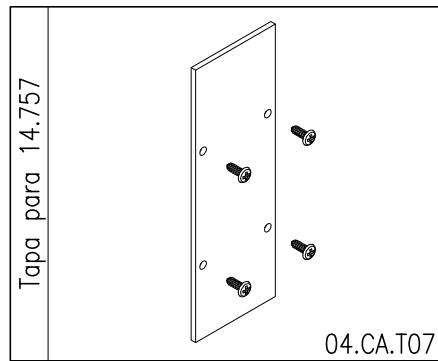
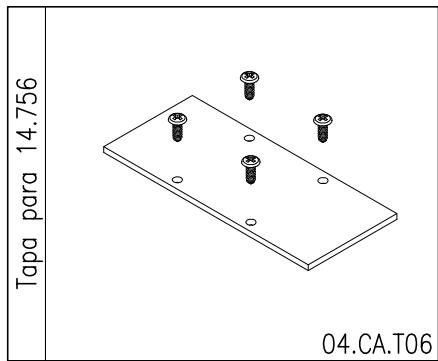
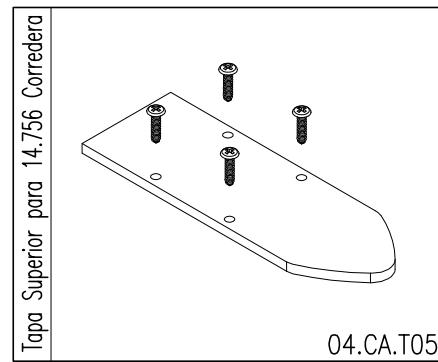
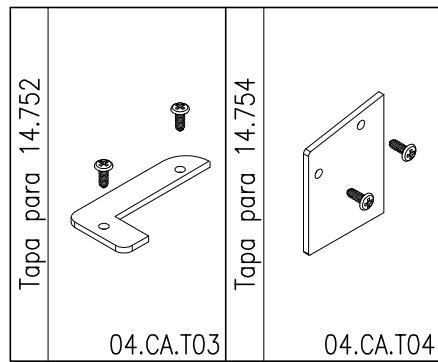
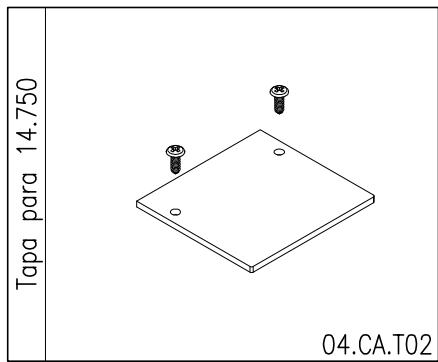
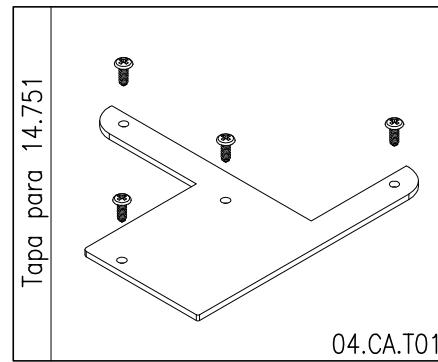
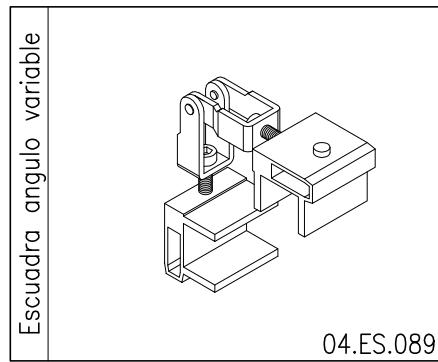
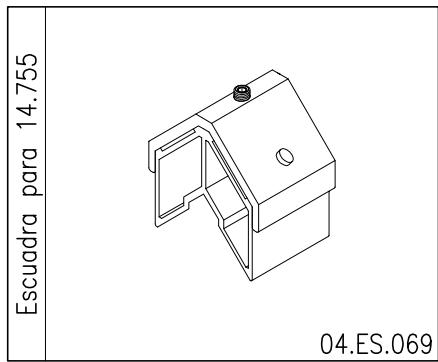
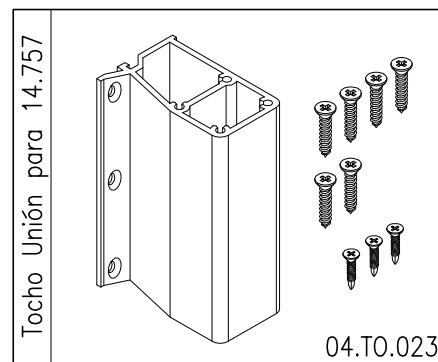
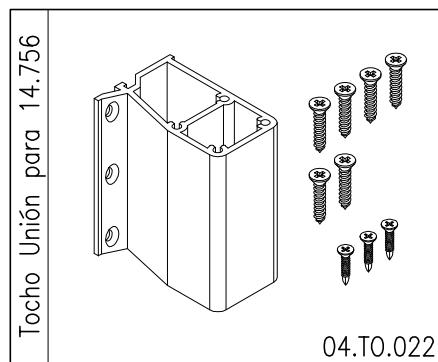
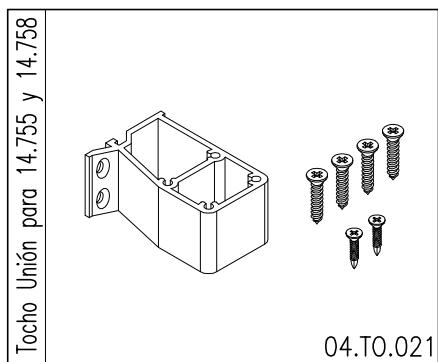


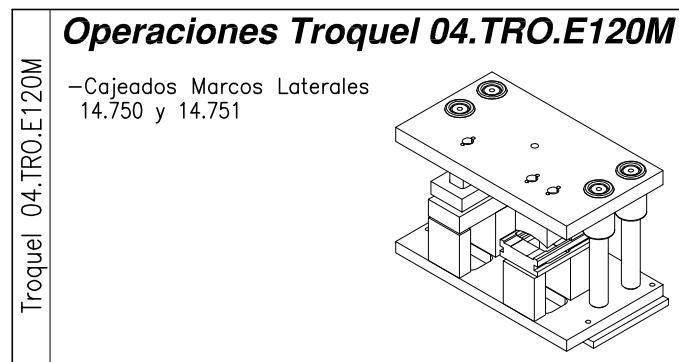
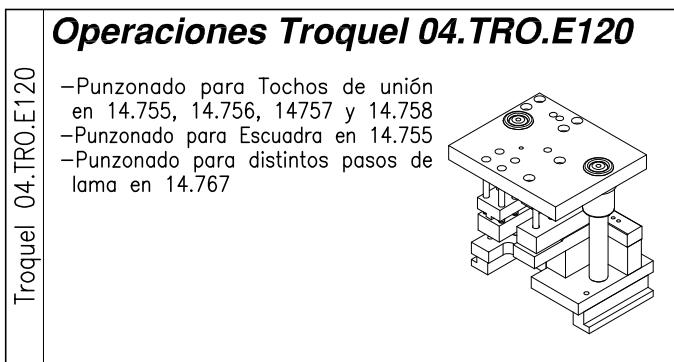
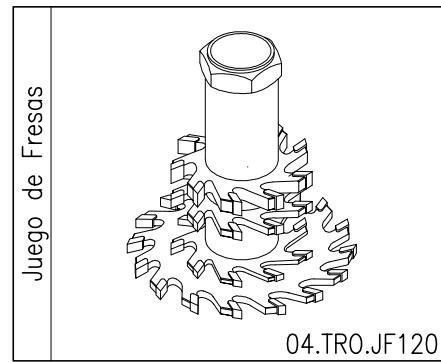
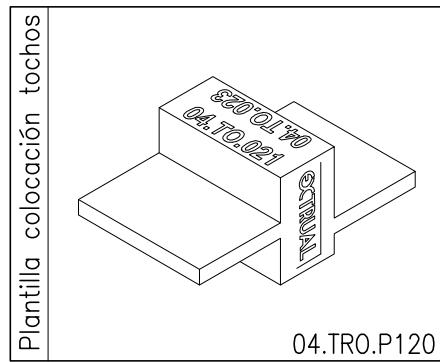
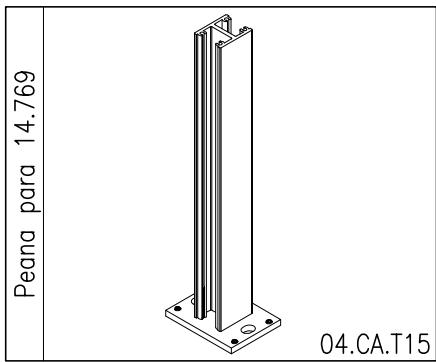
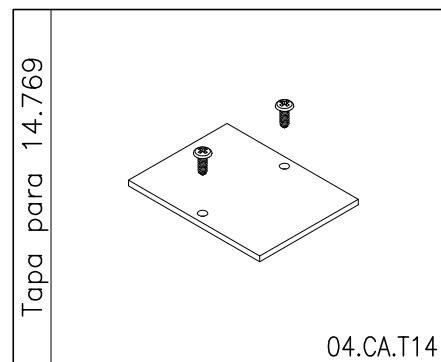
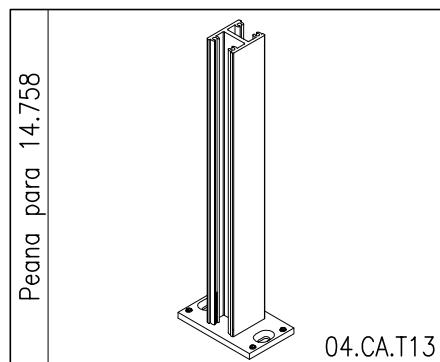
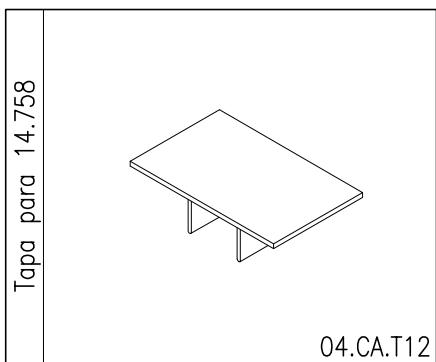




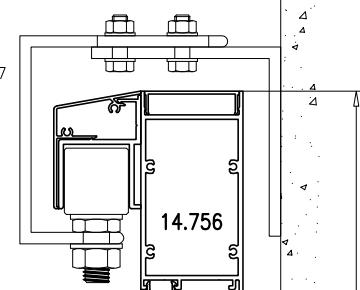
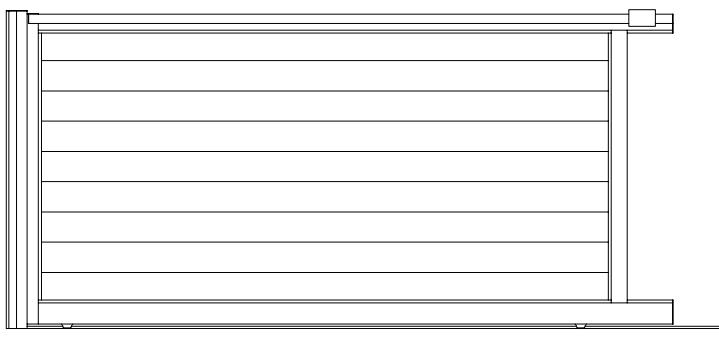


Cerradura Abatible 3 puntos 04.C3P.E35	Cerradura Abatible resbalón y palanca 04.CER.E01	Cerradura Abatible superior/inferior 04.CER.E04	Cerradura eléctrico Abatible 04.CER.004
Cilindro tradicional Abatible y Corredera 04.CT.007	Cilindro de seguridad Abatible y Corredera 04.CS.007	1/2 Cilindro tradicional Abatible y Corredera 04.CT.008	Escudo para cilindro 04.CEP.002
Pasador corto 04.BP.P12	Pasador de leva 04.BP.P13	Alargador para 04.BP.P13 400mm 04.BP.P14	Cerradura a suelo ø8 con antipolo 04.BP.P05
Encuentro 2 Hojas 04.CA.P04	Encuentro 2 Hojas con Retenedor 04.CA.P05	Calzo 5mm para 04.CA.P05 04.CA.P06	
Junta Marco corredera 04.JU.057	Felpudo 7x9 corredera 04.AC.F07	Junta Marco/Hoja abatible 04.JU.031	Junta exterior Panelado 25mm 04.JA.001





CORREDERA MOTORIZADA



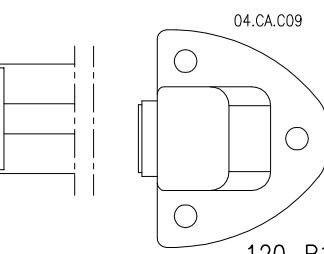
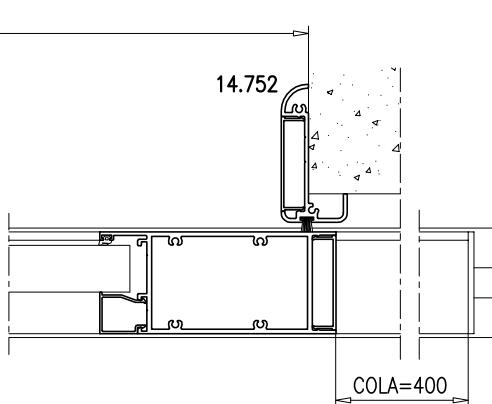
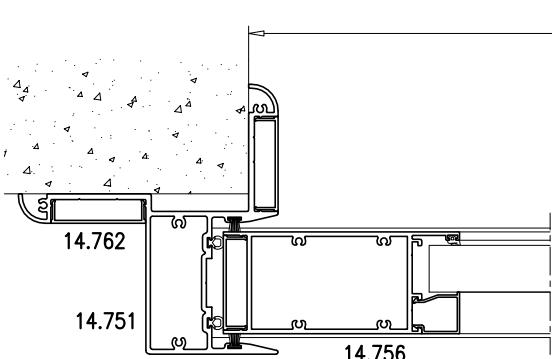
PERFILES

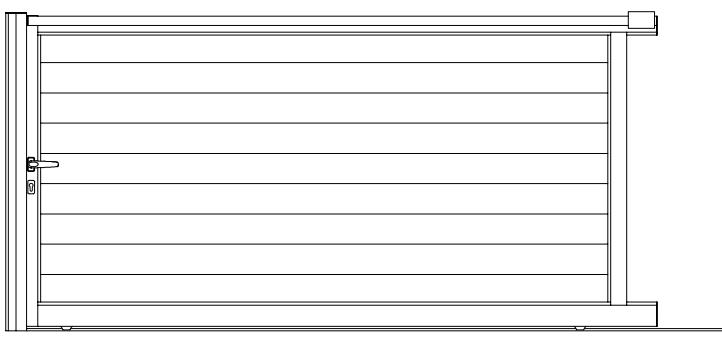
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14.750 6 14.751	MARCO LATERAL	1	H+50 []
14.752	CANTONERA	1	H+50 []
14.756	HOJA LAT/SUP	1	H 1 H-235 1 L+328 1
14.757	HOJA INFERIOR	1	L+328 []
14.762	TAPETA	*3	H+50 [] 1 H 1 H-285 1 L+303 1
3.360 6 6.817	JUNQUILLO	2	H-285 2 L-182 2
14.768	JUNQUILLO "COLA"	2	400 []
14.753	GUIA	1	L+390 []
14.754	TAPA GUIA	1	L+390 []

ACCESORIOS

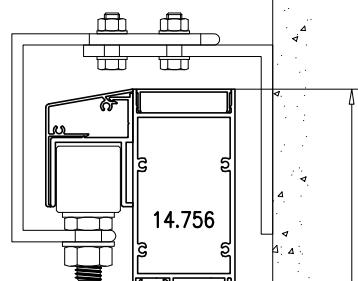
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04.CA.C03	Carril Superpuerto	2L - 100
04.CA.C04	Carril Empotrado	
04.CA.C01	Rueda	2
04.CA.C07	Soporte Superior	1
04.CA.C08	Embudo	1
04.CA.C09	Tope Final de carrera	1
04.JU.057	Junta Marco Lateral	2(H+50)
04.AC.F07	Felpudo 7x9	3(H+50)
04.TO.022	Tocho unión para 14.756	3
04.TO.023	Tocho unión para 14.757	1
04.CA.T01	Tapa para 14.751	1
04.CA.T02	Tapa para 14.750	
04.CA.T03	Tapa para 14.753	1
04.CA.T04	Tapa para 14.754	2
04.CA.T05	Tapa guía para 14.756	1
04.CA.T06	Tapa para 14.756	2
04.CA.T07	Tapa para 14.757	2

* Si se utiliza el Marco Lateral 14.750 solo es necesario 1



CORREDERA MANUAL

04.CA.C07

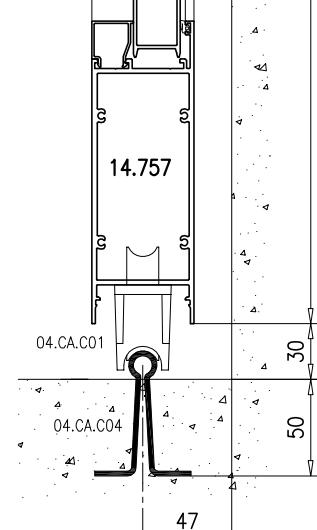


14.756

PERFILES			
REFERENCIA	DENOMINACION	CANT.	CORTE
14.750 ó 14.751	MARCO LATERAL	1	H+50
14.752	CANTONERA	1	H+50
14.756	HOJA LAT/SUP	1	H
		1	H-235
		1	L+128
14.757	HOJA INFERIOR	1	L+128
14.762	TAPETA	*3	H+50
		1	H
		1	H-285
		1	L+103
3.360 ó 6.817	JUNQUILLO	2	H-285
		2	L-182
14.768	JUNQUILLO "COLA"	2	200
14.753	GUIA	1	L+190
14.754	TAPA GUIA	1	L+190

* Si se utiliza el Marco Lateral 14.750 solo es necesario 1

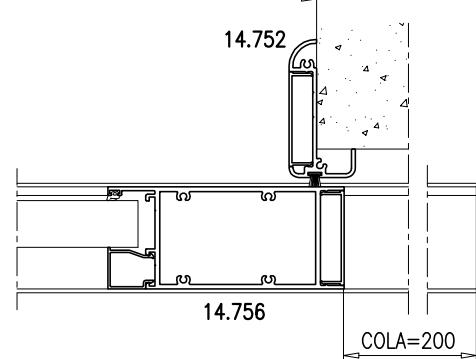
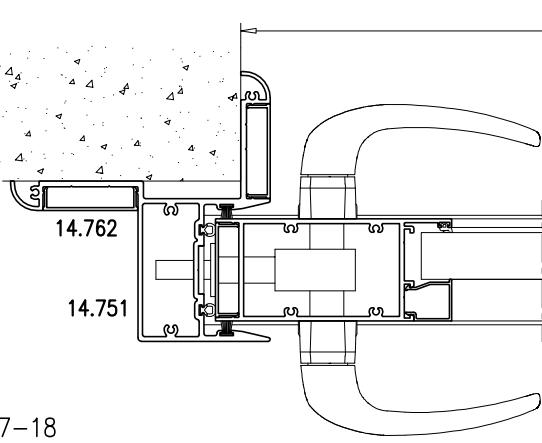
ACCESORIOS		
REFERENCIA	DENOMINACION	UNIDADES
04.CA.C03	Carril Superpuesto	2L - 300
04.CA.C04	Carril Empotrado	
04.CA.C01	Rueda	2
04.CA.C07	Soporte Superior	1
04.CA.C08	Embudo	1
04.CA.C09	Tope Final de carrera	1
04.CA.C10	Cerradura	1
04.CA.C11	Cerradero	1
04.CT.007	Bombín	1
04.CEP.002	Cerradero	1
04.AP.M02	Manilla Doble	1
04.JU.057	Junta Marco Lateral	2(H+50)
04.AC.F07	Felpudo 7x9	3(H+50)
04.TO.022	Tocho unión para 14.756	3
04.TO.023	Tocho unión para 14.757	1
04.CA.T01	Tapa para 14.751	1
04.CA.T02	Tapa para 14.750	
04.CA.T03	Tapa para 14.753	1
04.CA.T04	Tapa para 14.754	2
04.CA.T05	Tapa guía para 14.756	1
04.CA.T06	Tapa para 14.756	2
04.CA.T07	Tapa para 14.757	2



04.CA.C01

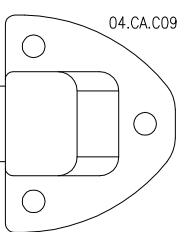
04.CA.C04

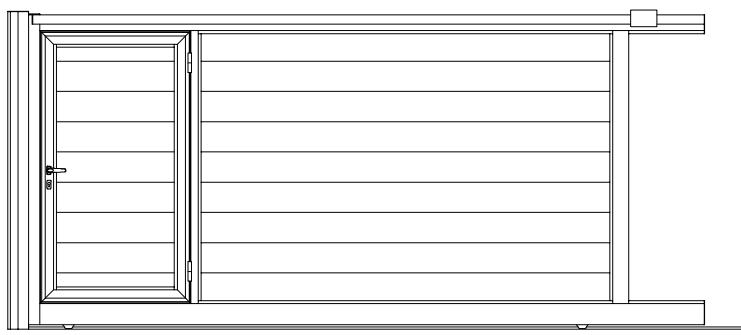
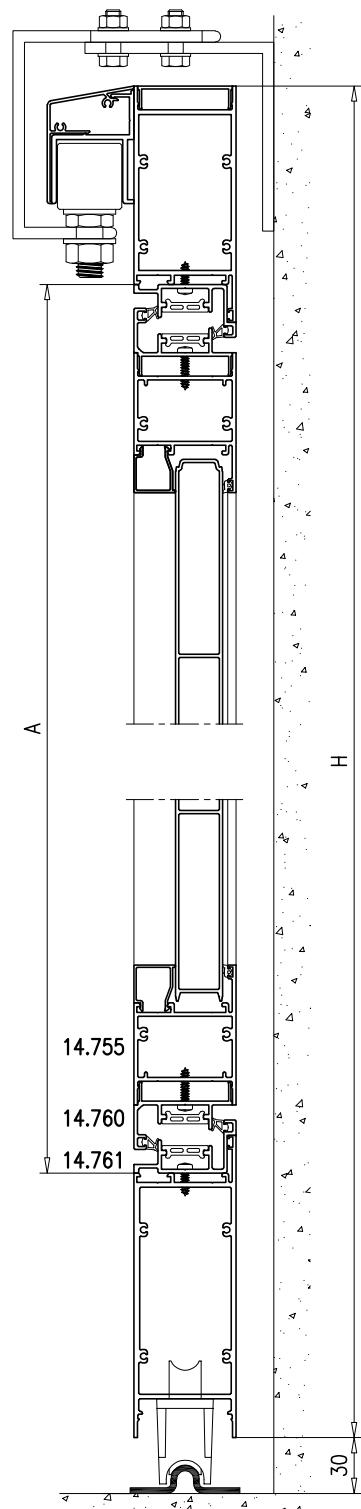
04.CA.C09



14.756

COLA=200



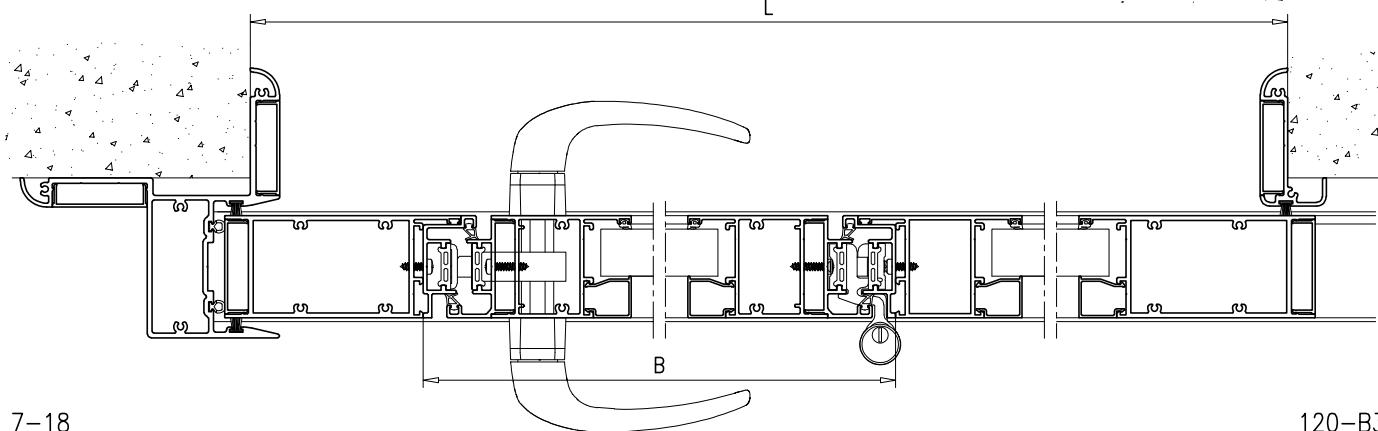

**PUERTA ABATIBLE INTEGRADA EN
PUERTA CORREDERA MOTORIZADA**
**PERFILES**

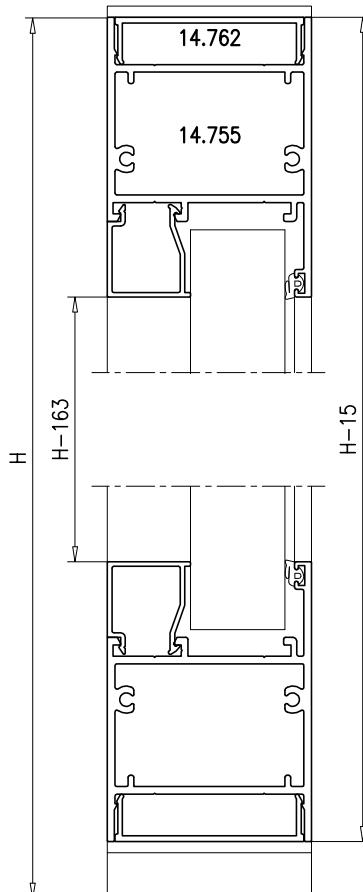
REFERENCIA	DENOMINACION	CANT.	CORTE
14.758	PARTELUCES	1	H-235
14.761	MARCO PUERTA PEATONAL	2	A B
14.760	BATIENTE	2	A-25 B-25
14.755	HOJA ABATIBLE	2	A-72 B-72
3.360 ó 6.817	JUNQUILLO	2	H-285 L-B-225 A-220 L-220

RESTO DE PERFILES = PAGINA 120-B1

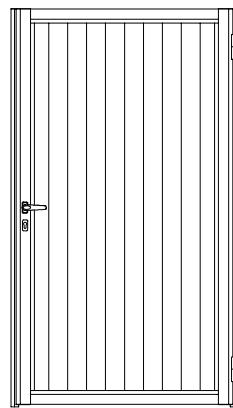
ACCESORIOS

REFERENCIA	DENOMINACION	UNIDADES
04.CA.C03	Carril Superpuesto	2L + 150
04.CA.C04	Carril Empotrado	
04.CA.C01	Rueda	2
04.CA.C07	Soporte Superior	1
04.CA.C08	Embudo	1
04.CA.C09	Tope Final de carrera	1
04.JU.057	Junta Marco Lateral	2(H+50)
04.AC.F07	Felpudo 7x9	3(H+50)
04.T0.022	Tocho unión para 14.756	3
04.T0.023	Tocho unión para 14.757	1
04.CA.T01	Tapa para 14.751	
04.CA.T02	Tapa para 14.750	1
04.CA.T03	Tapa para 14.753	1
04.CA.T04	Tapa para 14.754	2
04.CA.T05	Tapa guía para 14.756	1
04.CA.T06	Tapa para 14.756	2
04.CA.T07	Tapa para 14.757	2
04.BPS.020	Bisagra	2
04.AP.M02	Juego Manillas	1
04.C1P.E35	Cerradura	1
04.CER.E01	Cerradero	1
04.CT.007	Cilindro	1
04.CEP.002	Escudo para cilindro	1
04.JU.031	Junta Marco/Hoja	4(A+B)-130
04.JU.044	Junta tapacanal	4(A+B)-160
04.ES.069	Escuadra Hoja abatible	4

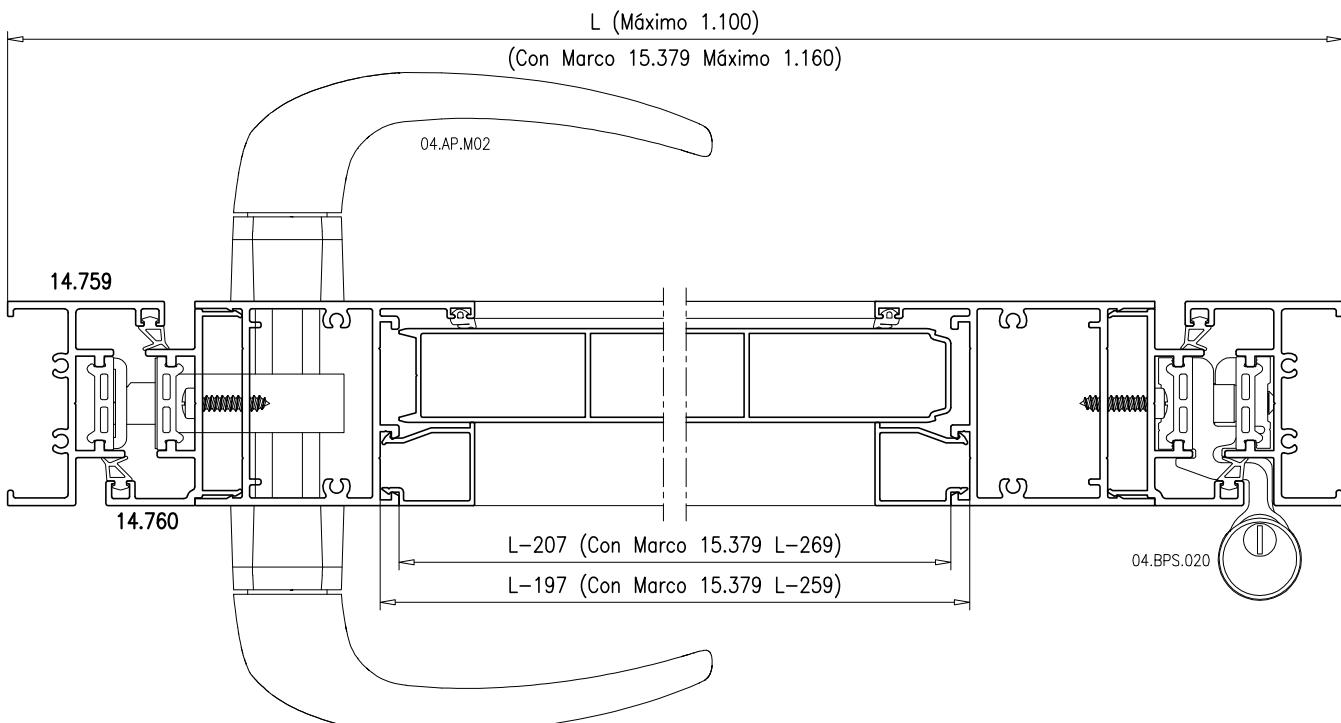


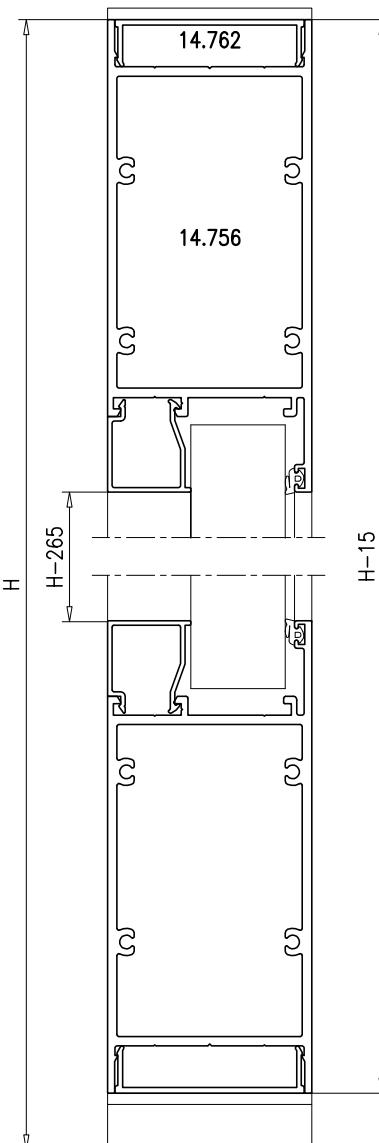
**ABATIBLE 1 HOJA
ANCHO MAXIMO 1.160**


PERFILES					
REFERENCIA	DENOMINACION	CANT.	MARCO 14.759	MARCO 15.379	
14.759 ó 15.379	MARCO	2	H	H	
14.755	HOJA	2	H-15	H-15	
		2	L-197	L-259	
14.760	BATIENTE	2	H-15	H-15	
14.762	TAPETA	2	L-247	L-309	
3.360 ó 6.817	JUNQUILLO	2	H-163	H-163	
		2	L-207	L-269	

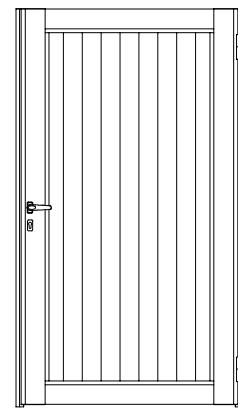


ACCESORIOS		
REFERENCIA	DENOMINACION	UNIDADES
04.BPS.020	Bisagra	2
04.AP.M02	Juego Manillas	1
04.C1P.E35	Cerradura	1
04.CER.E01	Cerradero	1
04.CT.007	Cilindro	1
04.CEP.002	Escudo para cilindro	1
04.JU.031	Junta Marco/Hoja	4H
04.JU.044	Junta tapacanal	4H
04.TO.021	Tocho unión para 14.755	4
04.CA.T08	Tapa para 14.759	2
04.CA.T09	Tapa para 14.755+14.760	4

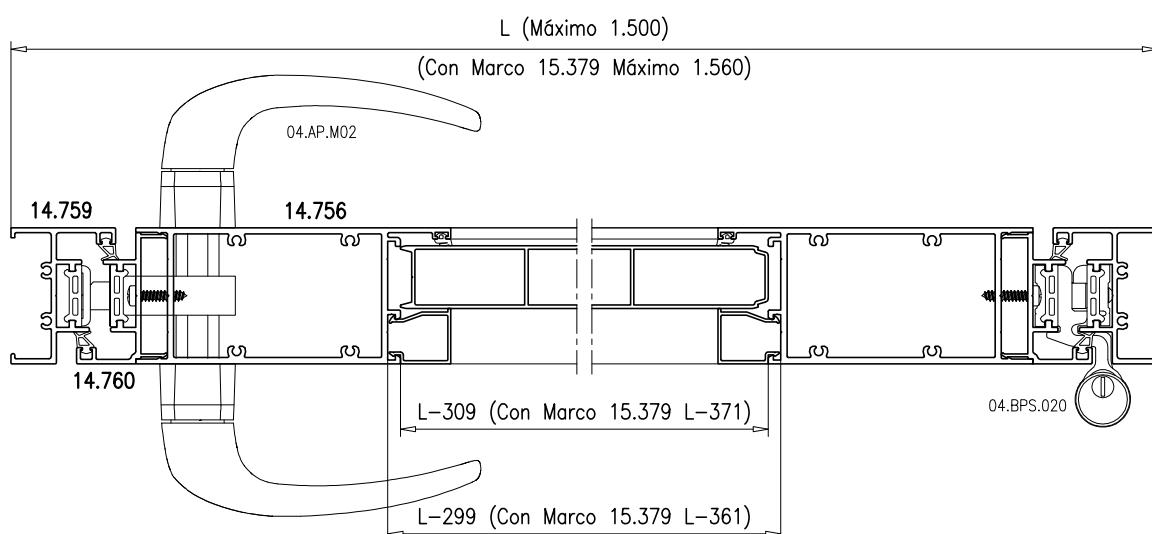


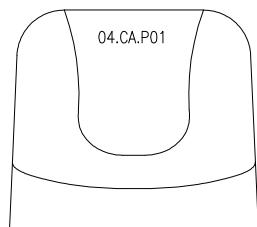
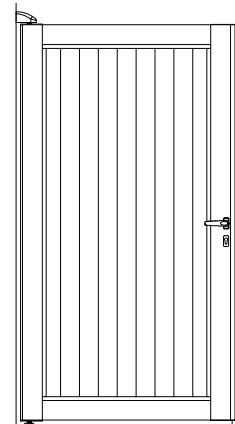
**ABATIBLE 1 HOJA
ANCHO MAXIMO 1.560**


PERFILES				
REFERENCIA	DENOMINACION	CANT.	MARCO 14.759	MARCO 15.379
14.759 ó 15.379	MARCO	2	H	H
14.756	HOJA	2	H-15	H-15
		2	L-299	L-361
14.760	BATIENTE	2	H-15	H-15
14.762	TAPETA	2	L-349	L-411
3.360 ó 6.817	JUNQUILLO	2	H-265	H-265
		2	L-309	L-371

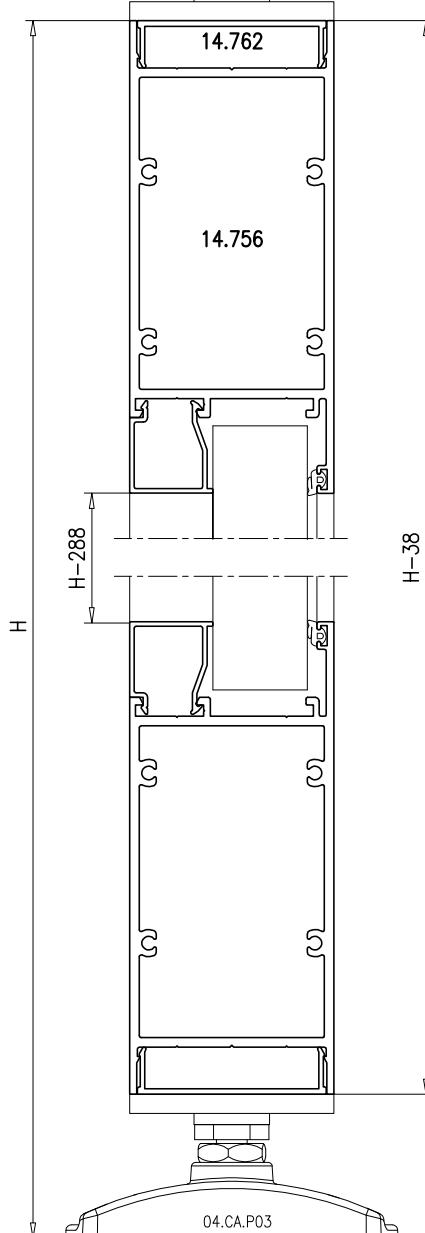


ACCESORIOS		
REFERENCIA	DENOMINACION	UNIDADES
04.BPS.020	Bisagra	2
04.AP.M02	Juego Manillas	1
04.C1P.E35	Cerradura	1
04.CER.E01	Cerradero	1
04.CT.007	Cilindro	1
04.CEP.002	Escudo para cilindro	1
04.JU.031	Junta Marco/Hoja	4H
04.JU.044	Junta tapacanal	4H
04.TO.022	Tocho unión para 14.756	4
04.CA.T08	Tapa para 14.759	2
04.CA.T10	Tapa para 14.756+14.760	4

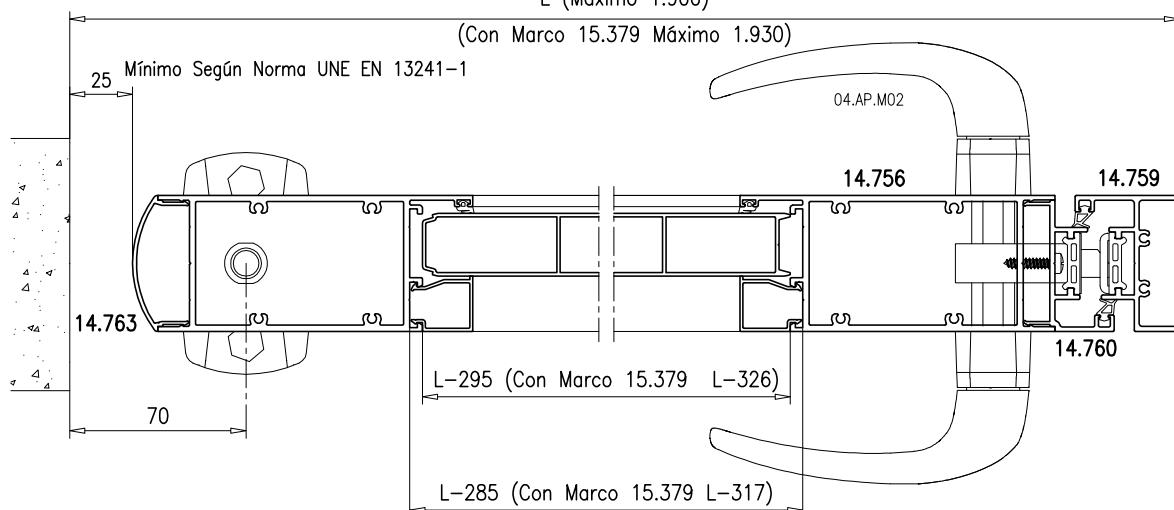



**ABATIBLE 1 HOJA
ANCHO MAXIMO 1.930**


PERFILES					
REFERENCIA	DENOMINACION	CANT.	MARCO 14.759	MARCO 15.379	
14.759 ó 15.379	MARCO	1	H	H	
14.756	HOJA	2	H-38	H-38	
		2	L-285	L-316	
14.760	BATIENTE	1	H-38	H-38	
14.762	TAPETA	2	L-335	L-366	
14.763	TAPETA CURVA	1	H-38	H-38	
3.360 ó 6.817	JUNQUILLO	2	H-288	H-288	
		2	L-295	L-326	



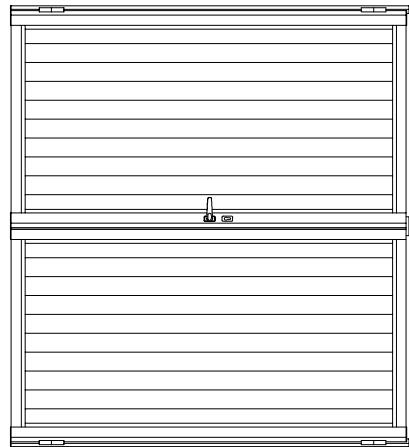
ACCESORIOS		
REFERENCIA	DENOMINACION	UNIDADES
04.CA.P01	Bisagra Superior	1
04.CA.P02	Bisagra Inferior	1
04.CA.P03	Bisagra Suelo	
04.AP.M02	Juego Manillas	1
04.C1P.E35	Cerradura	1
04.CER.E01	Cerradero	1
04.CT.007	Cilindro	1
04.CEP.002	Escudo para cilindro	1
04.JU.031	Junta Marco/Hoja	2H
04.JU.044	Junta tapacanal	2H
04.TO.022	Tocho unión para 14.756	4
04.CA.T08	Tapa para 14.759	1
04.CA.T10	Tapa para 14.756+14.760	2
04.CA.T11	Tapa para Bisagras	2



**ABATIBLE 2 HOJAS
ANCHO MAXIMO 2.160
HOJA PASIVA CON PASADOR**

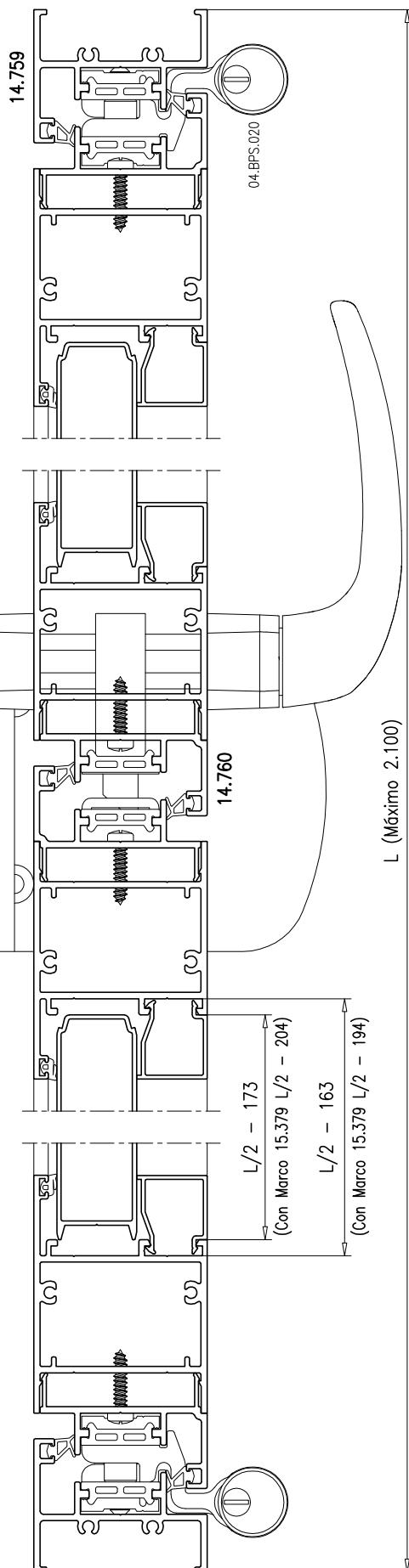
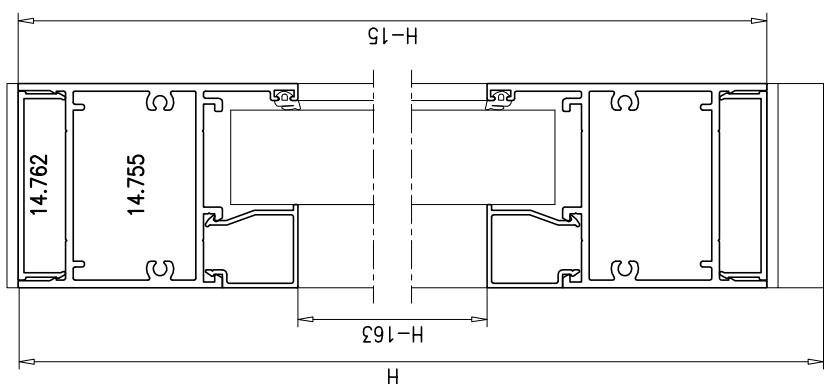
ACCESORIOS

REFERENCIA	DENOMINACION CANT.	MARCO	CANT. MARCO	REFERENCIA	DENOMINACION	UNIDADES
14.759 6 15.379		MARCO	2	H	H	4
14.755		HOJA	4	H-15	H-15	1
14.760		BATIENTE	4	L/2 - 163	L/2 - 194	1
14.762		TAPETA	4	H-15	H-15	1
3.360 6 6.817		JUNQUILLO	4	H - 163	H - 163	1
				L/2 - 173	L/2 - 204	1
				L/2 - 213	L/2 - 244	1



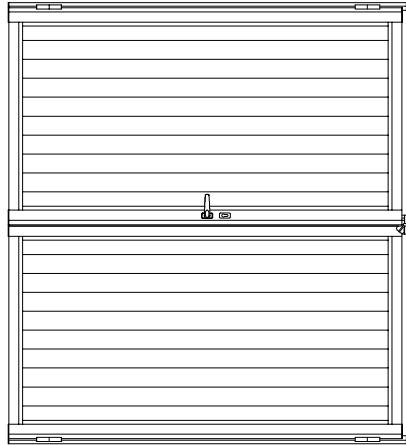
PERFILES

REFERENCIA	DENOMINACION	CANT.	MARCO	REFERENCIA	DENOMINACION	CANT.
14.755			MARCO	2	H	1
14.762			HOJA	4	H-15	1
3.360 6 6.817			BATIENTE	4	H-15	1
			TAPETA	4	L/2 - 213	1
			JUNQUILLO	4	H - 163	1
				L/2 - 173	L/2 - 204	1
				L/2 - 213	L/2 - 244	1



**ABATIBLE 2 HOJAS
ANCHO MAXIMO 2.160
HOJA PASIVA CON RETENEDOR**

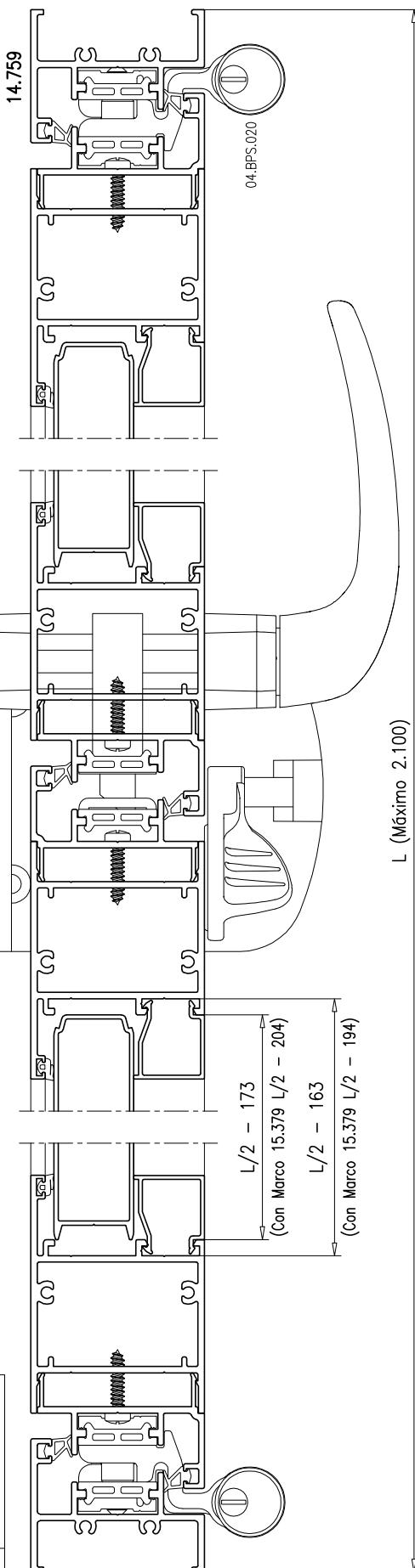
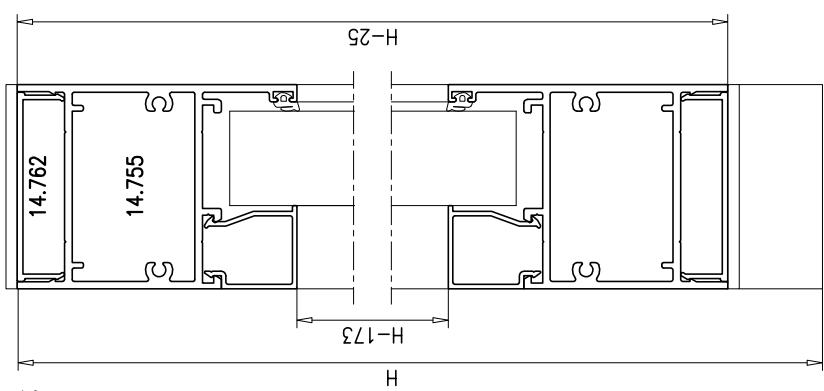
ACCESORIOS



REFERENCIA	DENOMINACION	CANT.	MARCO	14.759	MARCO	15.379
14.759 ó 15.379	MARCO	2	H		H	
14.755	HOJA	4	H-25	H-25	L/2 - 163	L/2 - 194
14.760	BATIENTE	1	H-60	H-60		
14.762	TAPEA	4	L/2 - 213	L/2 - 244		
3.360 ó 6.817	JUNQUILLO	4	H - 173	H - 173	L/2 - 173	L/2 - 204

PERFILES

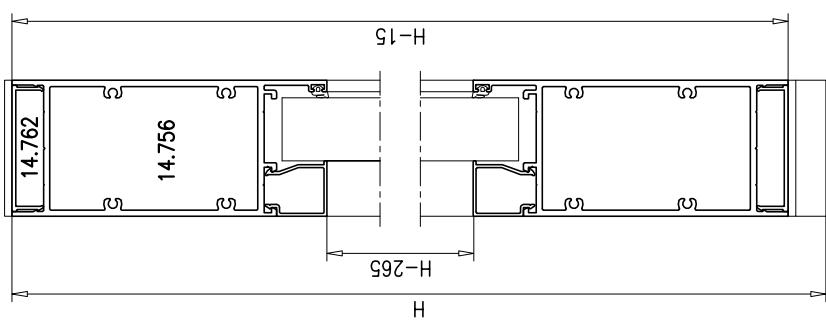
REFERENCIA	DENOMINACION	CANT.	MARCO	14.759	MARCO	15.379
14.755	MARCO	2	H		H	
14.760	HOJA	4	H-25	H-25	L/2 - 163	L/2 - 194
14.762	TAPEA	4	L/2 - 213	L/2 - 244		
3.360 ó 6.817	JUNQUILLO	4	H - 173	H - 173	L/2 - 173	L/2 - 204



**ABATIBLE 2 HOJAS
ANCHO MAXIMO 2.960
HOJA PASIVA CON PASADOR**

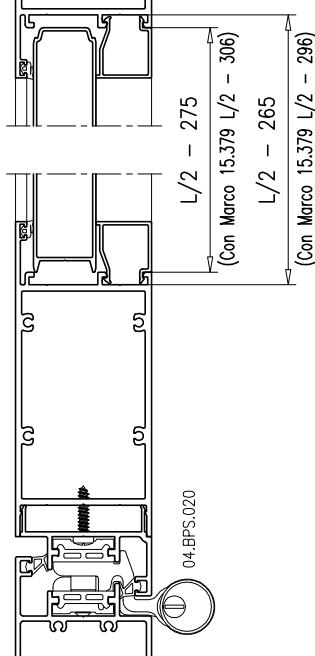
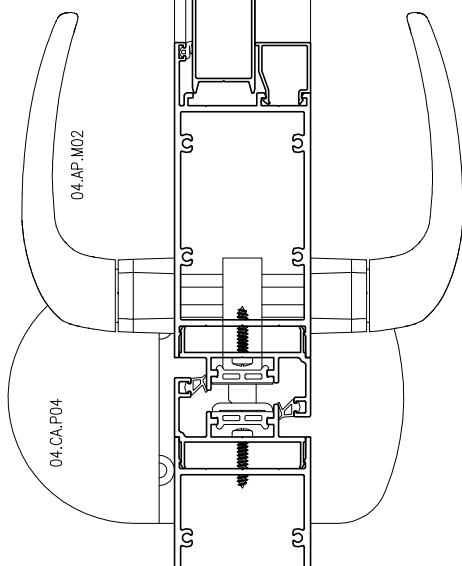
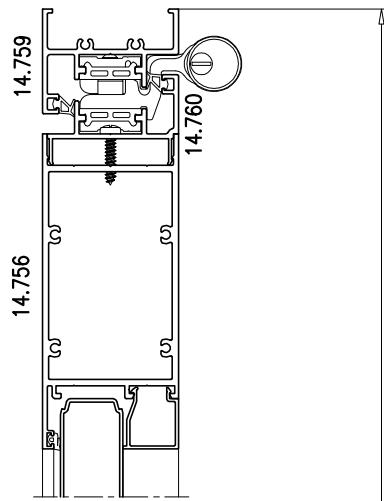
PERFILES

REFERENCIA	DENOMINACION	CANT.	MARCO	14.759	MARCO	15.379
14.759 ó 15.379	MARCO	2	H	H		
14.756	HOJA	4	H-15	H-15		
			L/2 - 265	L/2 - 296		
14.760	BATIENTE	4	H-15	H-15		
			L/2 - 315	L/2 - 346		
14.762	TAPETA	4	H - 265	H - 265		
			L/2 - 275	L/2 - 306		
3.360 ó 6.817	JUNQUILLO	4				



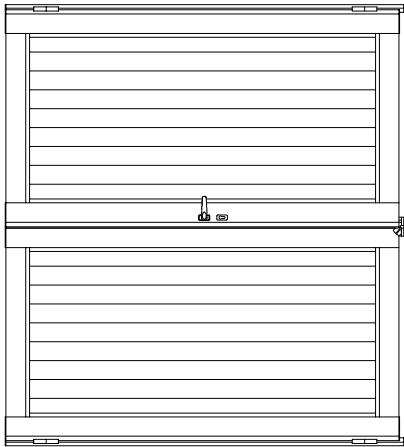
ACCESORIOS

REFERENCIA	DENOMINACION	UNIDADES
04.BPS.020	Bisagra	4
04.AP.M02	Juego Manillas	1
04.C1P.L35	Cerradura	1
04.CER.E01	Cerradero	1
04.CT.007	Cilindro	1
04.CEP.002	Escudo para cilindro	1
04.BP.P13	Pasador de leva	1
04.BP.P05	Cerradero a suelo	1
04.CA.P04	Encuentro 2 hojas	1
04.JU.031	Junta Marco/Hoja	6H
04.JU.044	Junta tapacanal	6H
04.T0.022	Tocho unión para 14.756	8
04.CA.108	Tapa para 14.759	2
04.CA.110	Tapa para 14.756+14.760	8



L (Máximo 2.900)
(Con Marco 15.379 Máximo 2.960)

**ABATIBLE 2 HOJAS
ANCHO MAXIMO 2.960
HOJA PASIVA CON RETENEDOR**

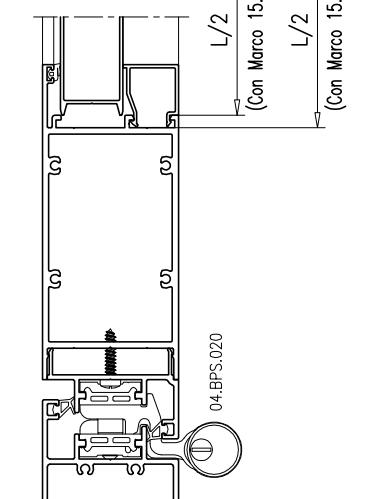
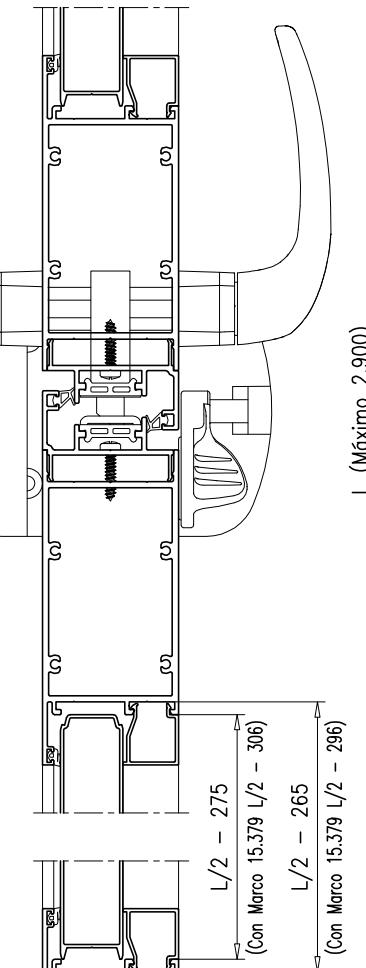
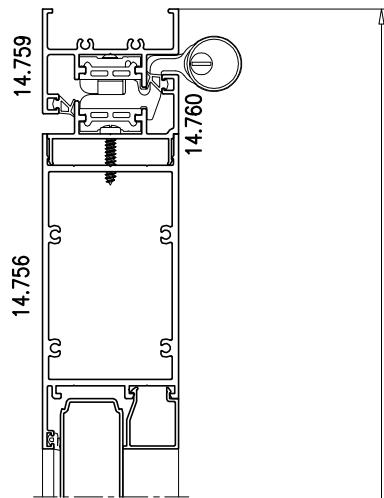
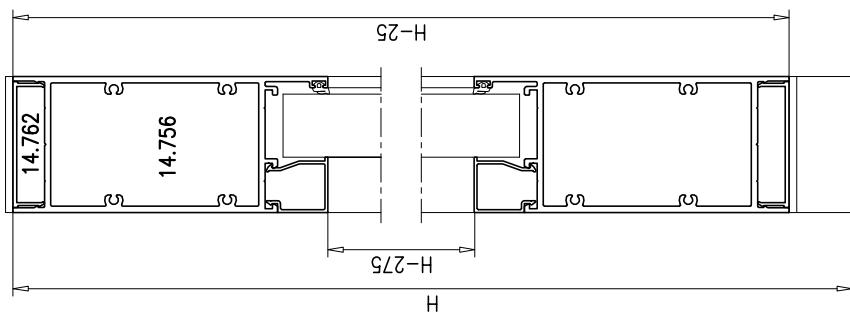


ACCESORIOS

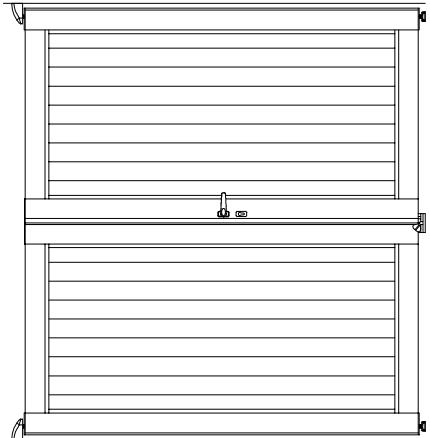
REFERENCIA	DENOMINACION	CANT.	MARCO	14.759	MARCO	15.379
04.BPS.020	Bisagra	4				
04.AP.M02	Juego Manillas	1				
04.C1P.E35	Cerradura	1				
04.CER.E01	Cerradero	1				
04.CT.007	Cilindro	1				
04.CEP.002	Escudo para cilindro	1				
04.CA.P05	Enc. 2 H. con retenedor	1				
04.JU.031	Junta Marco/Hoja	6H				
04.JU.044	Junta tapacanal	6H				
04.T0.022	Tocho unión para 14.756	8				
04.CA.T08	Tapa para 14.759	2				
04.CA.T10	Tapa para 14.756+14.760	8				

PERFILES

REFERENCIA	DENOMINACION	CANT.	MARCO	14.759	MARCO	15.379
14.759 ó 15.379	MARCO	2	H		H	
14.756	HOJA	4	H-25 L/2 - 265	H-25	H-25	L/2 - 296
14.760	BATIENTE	3	H-25	H-60	H-60	
14.762	TAPETA	1	H-60			
3.360 ó 6.817	JUNQUILLO	4	L/2 - 315	L/2 - 346	L/2 - 275	L/2 - 306



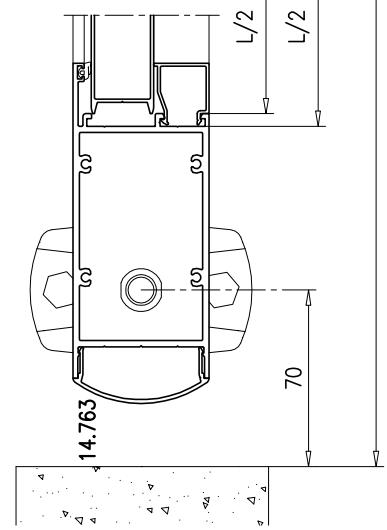
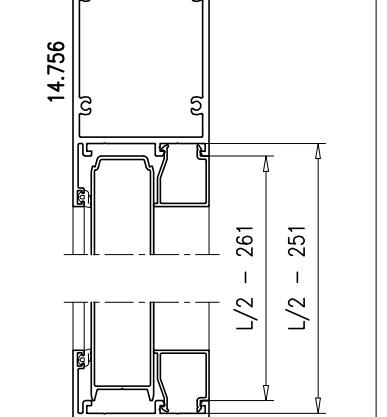
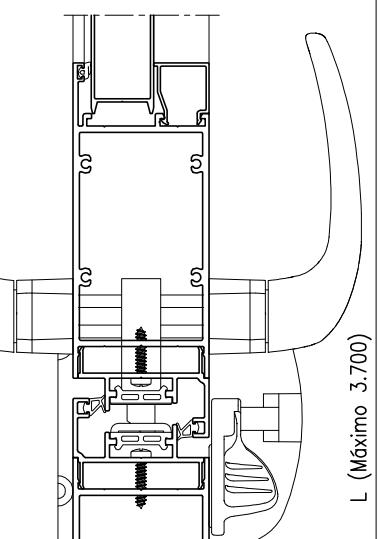
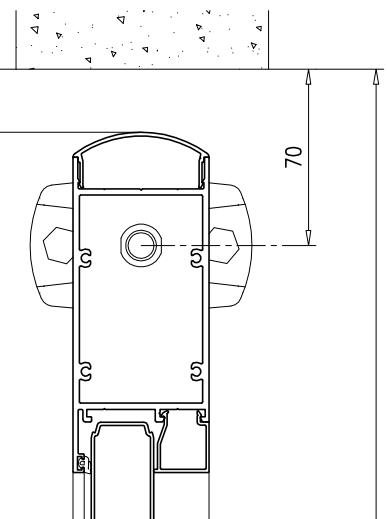
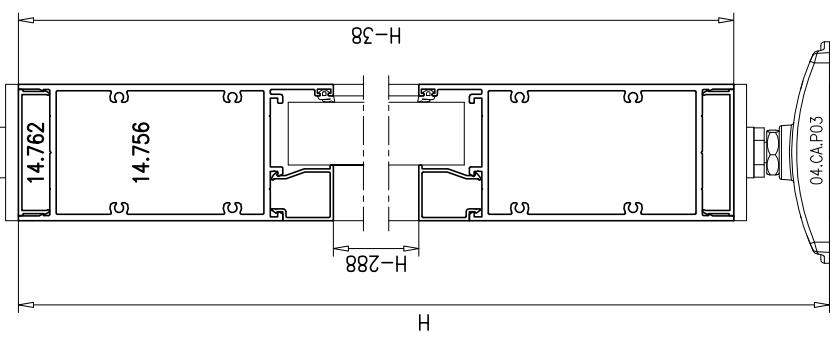
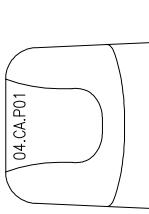
(Con Marco 15.379 Máximo 2.900)

**ABATIBLE 2 HOJAS
ANCHO MAXIMO 3.700**
**ACCESORIOS**

REFERENCIA	DENOMINACION	CANT.	CORTE	UNIDADES
04.CA.P01	Bisagra Superior	2	H-38	
04.CA.P02	Bisagra Inferior	2	L/2 - 251	
04.CA.P03	Bisagra Suelo			
04.AP.M02	Juego Manillas	1	H-38	
04.C1P.E55	Cerradura	1	H-73	
04.CER.E01	Cerradero	1		
04.CT.007	Cilindro	1		
04.CEP.002	Escudo para cilindro	1		
04.CA.P05	Erc. 2 H. con retenedor	1		
04.CA.P06	Calzo para 04.CA.P05	3		
04.JU.031	Junta Marco/Hoja			
04.JU.044	Junta tapacanal			
04.TO.022	Tocho unión para 14.756	8		
04.CA.T10	Tapa para 14.756+14.760	4		
04.CA.T11	Tapa para Bisagras	4		

PERFILES

REFERENCIA	DENOMINACION	CANT.	CORTE
14.756	HOJA	4	H-38
		4	L/2 - 251
14.760	BATIENTE	1	H-38
		1	H-73
14.762	TAPETA	4	L/2 - 301
		4	
14.763	TAPETA CURVA	2	H-38
		2	
3.360 ó 6.817	JUNQUILLO	4	H - 288
		4	L/2 - 261



Mínimo Según Norma UNE EN 13241-1 25

04.CA.P01

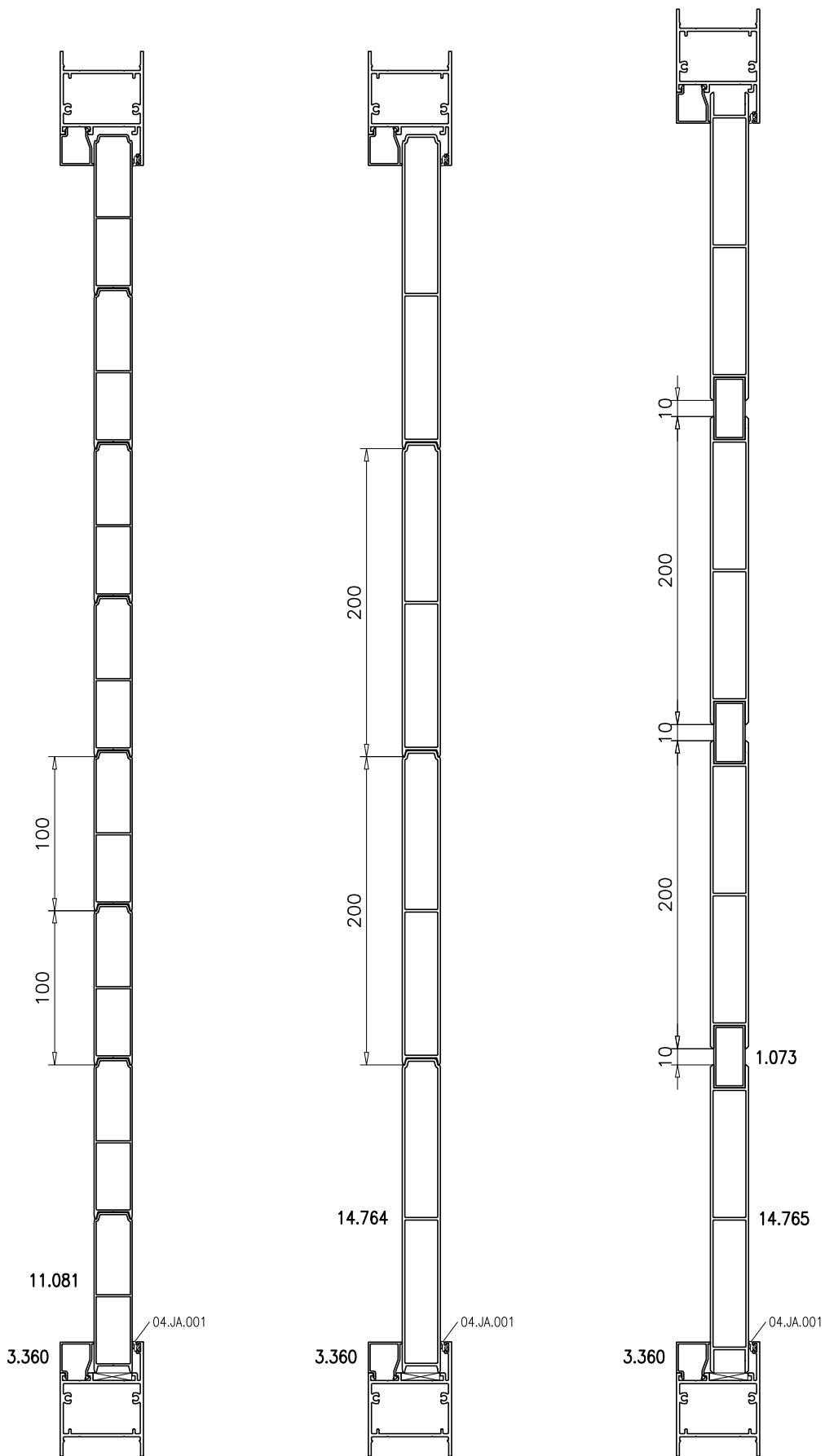
14.756

04.CA.P03

14.763

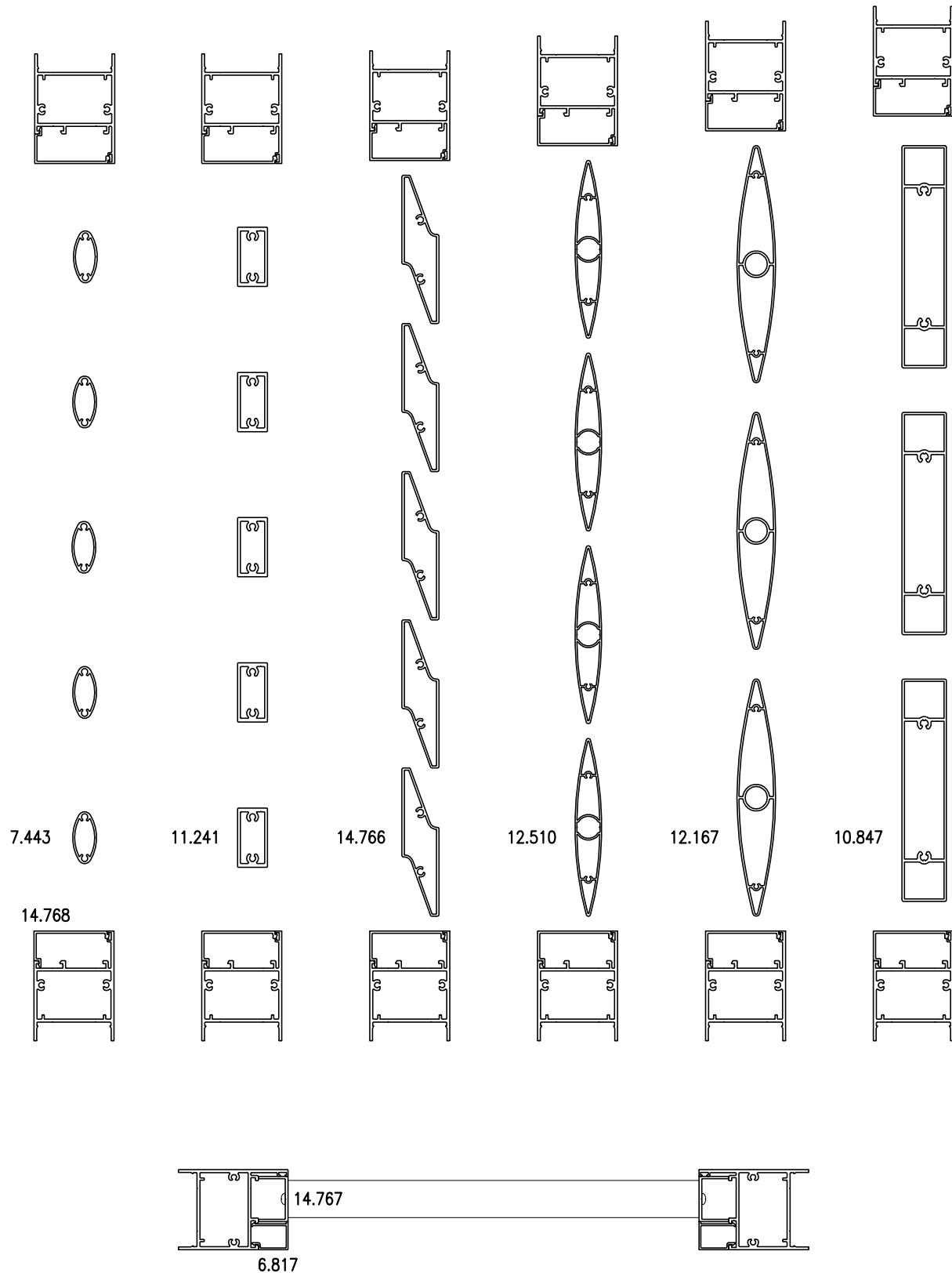
MONTAJE DE PANELADOS

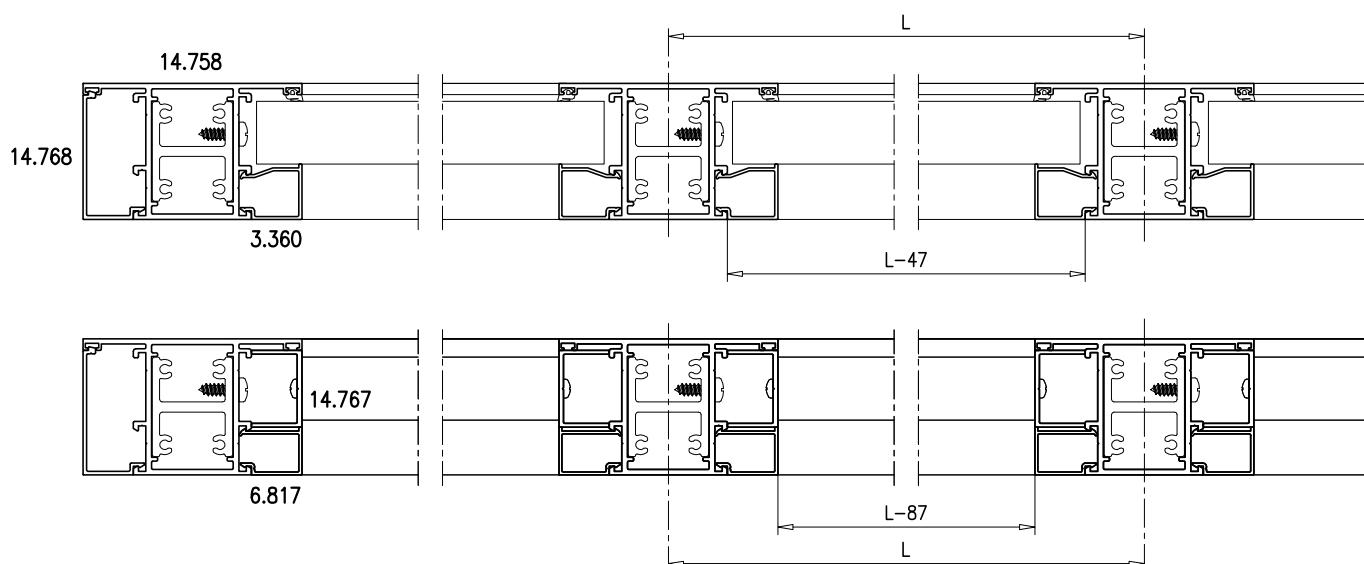
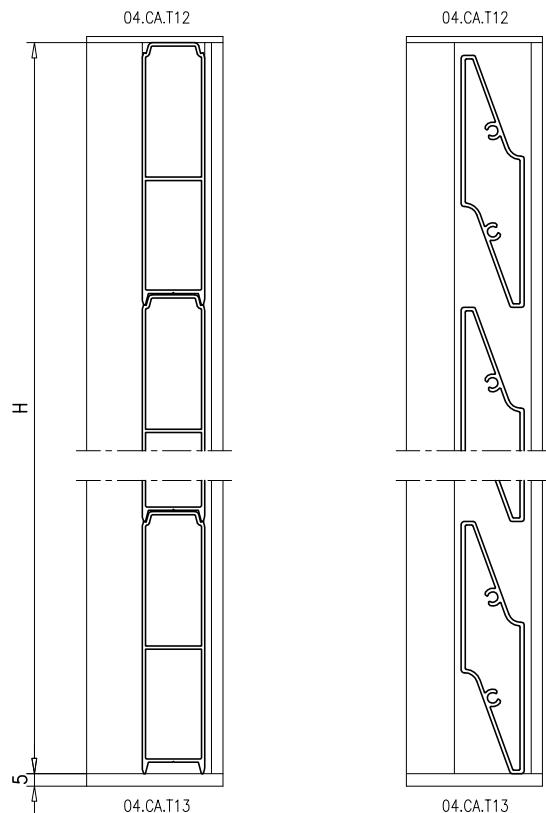
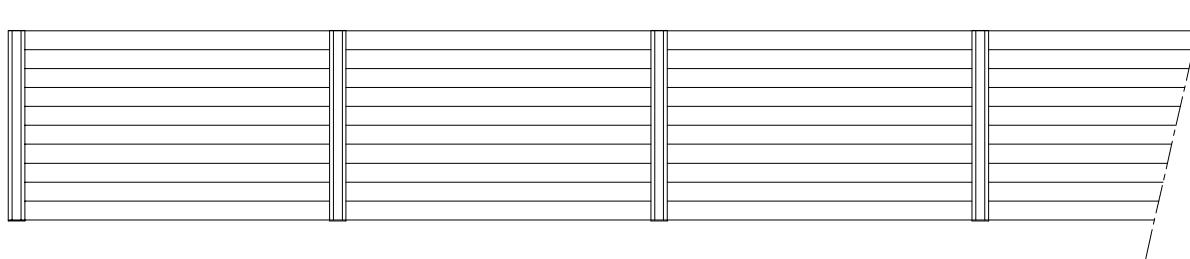
Para la colocación de los lamas para panelado es imprescindible utilizar la junta 04.JA.001

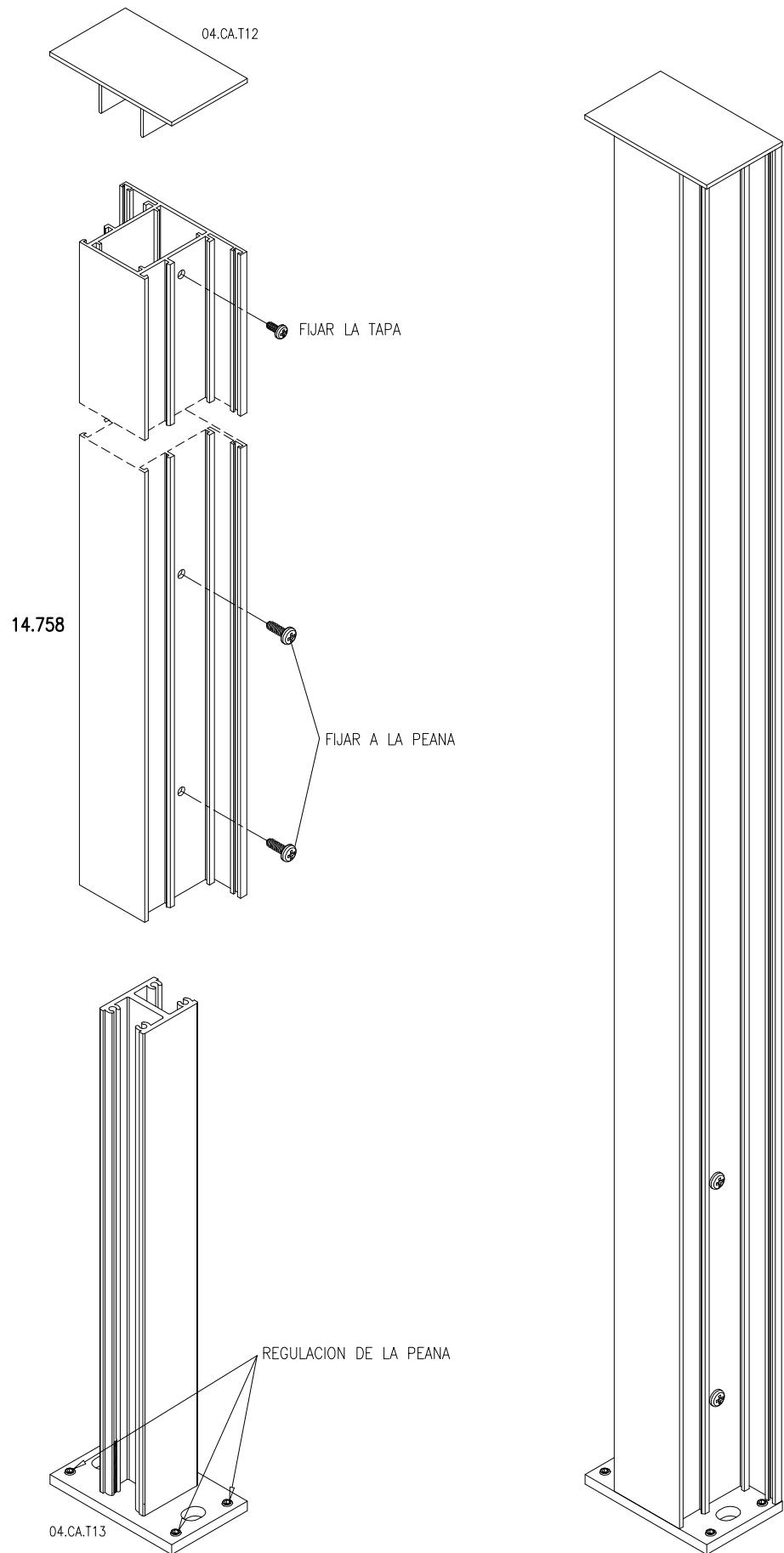


MONTAJE DE LAMAS

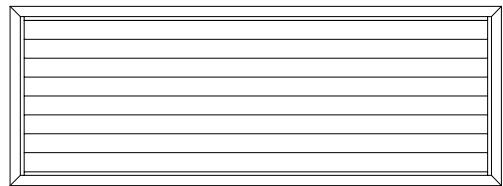
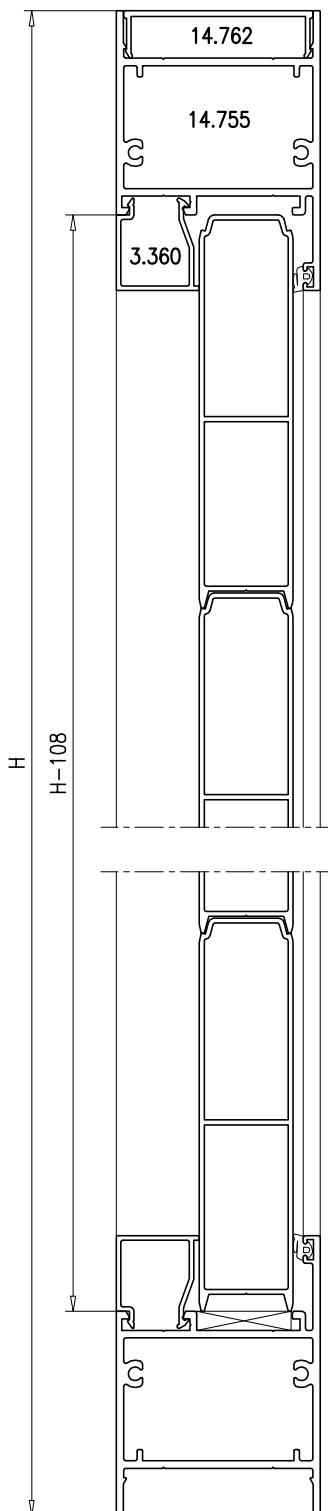
El perfil 14.767 se mecaniza para las distintas lamas con el troquel 04.TRO.E120, sobre estos perfiles se atornillan las lamas y el paño de lamas se monta en la hoja con los junquillos 6.817.



**VALLA DE POSTES PANELADA O CON LAMAS
PANELADOS Y LAMAS HORIZONTALES**

MONTAJE DE POSTE 14.758 SOBRE LA PEANA REGULABLE 04.CA.T13

VALLA PERIMETRAL PANELADA

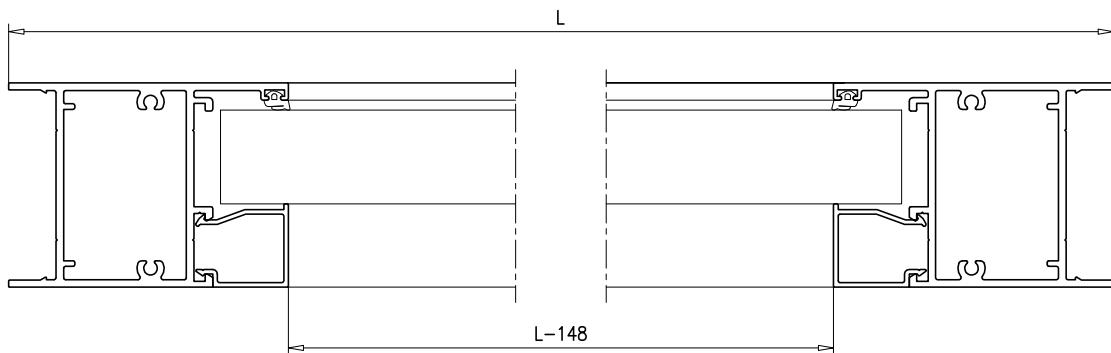


PERFILES

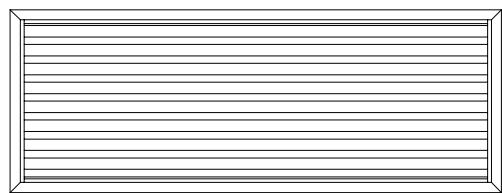
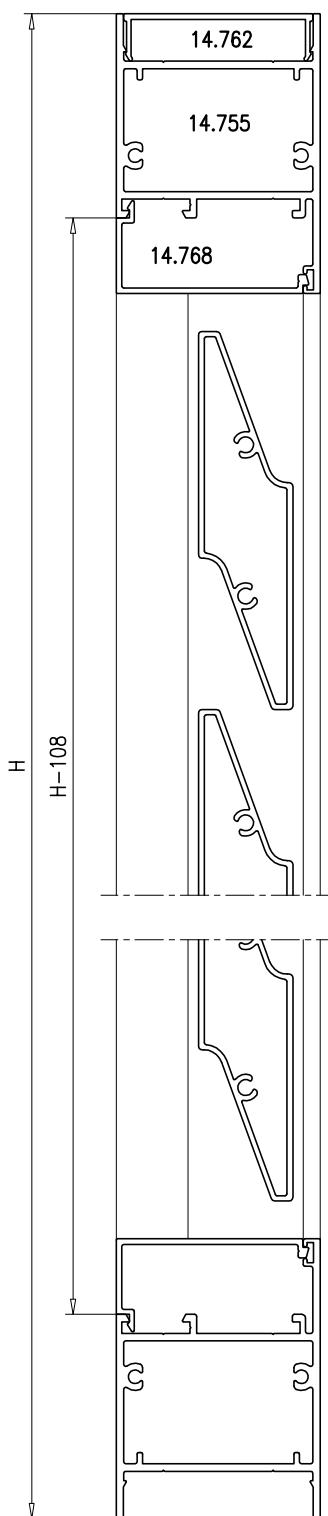
REFERENCIA	DENOMINACION	CANT.	CORTE
14.755	MARCO	2	H
		2	L
14.762	TAPETA	1	L
			H-108
3.360	JUNQUILLO	2	L-148
		2	
11.081 14.794 ó 14.765	LAMA		SEGUN COLOCACION HORIZONTAL O VERTICAL Y SEGUN DIMENSIONES

ACCESORIOS

REFERENCIA	DENOMINACION	UNIDADES
04.ES.069	Escuadra para 14.755	4
04.JA.001	Junta Exterior panelado	2H+2L-500



VALLA PERIMETRAL CON LAMAS

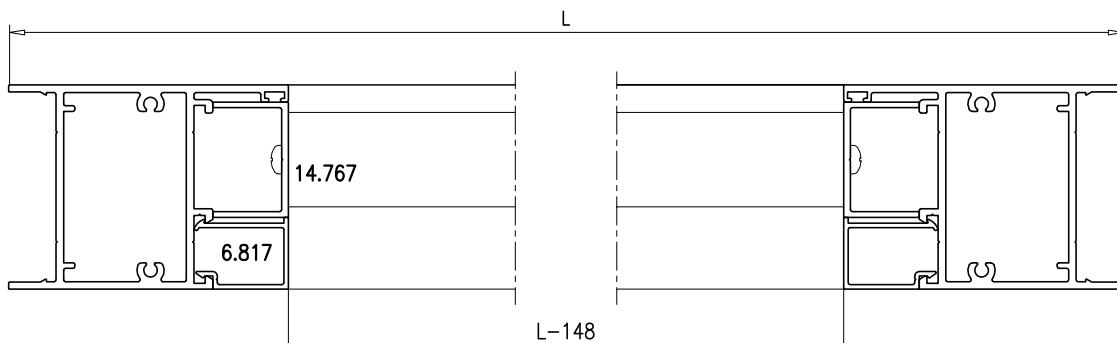


PERFILES

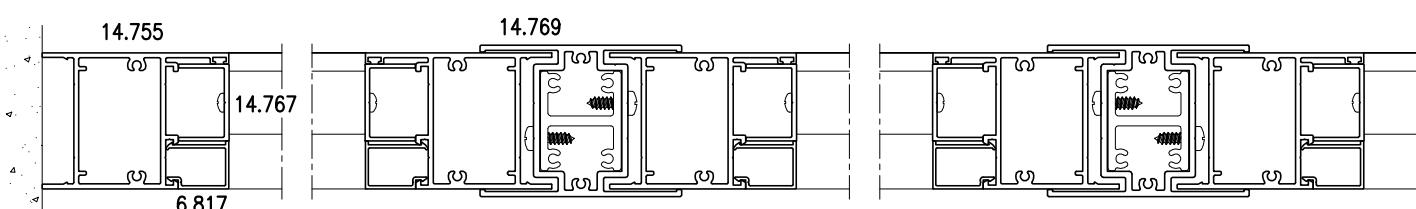
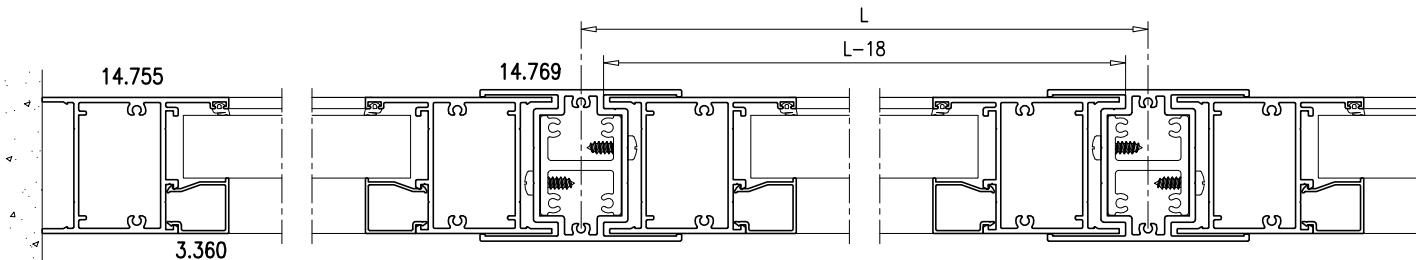
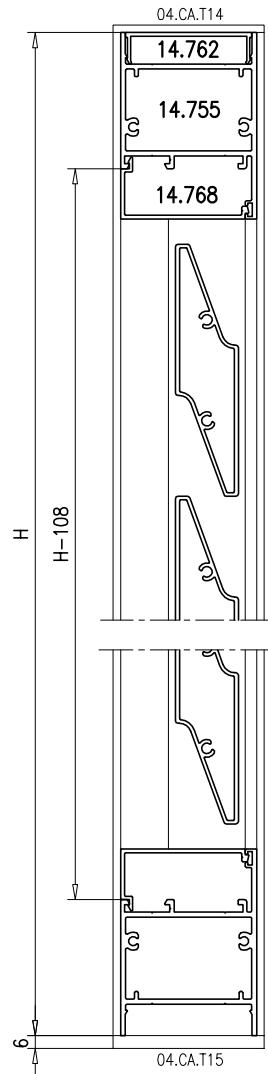
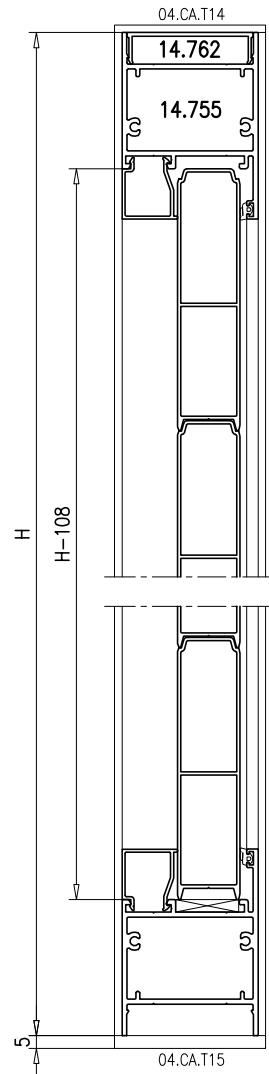
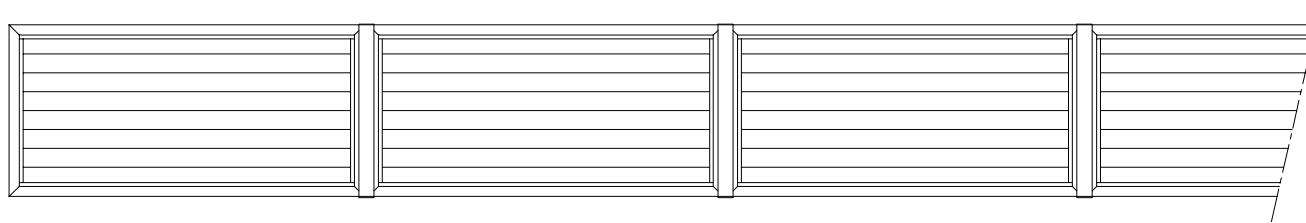
REFERENCIA	DENOMINACION	CANT.	CORTE
14.755	MARCO	2	H
		2	L
14.762	TAPETA	1	L
6.817	JUNQUILLO	2	H-108
14.767	SOPORTE LAMAS	2	H-108
14.768	JUNQUILLO CIEGO	2	L-148
7.443 ó 11.241 14.766 ó 12.510 12.167 ó 10.847	LAMA	SEGUN COLOCACION HORIZONTAL O VERTICAL Y SEGUN DIMENSIONES	

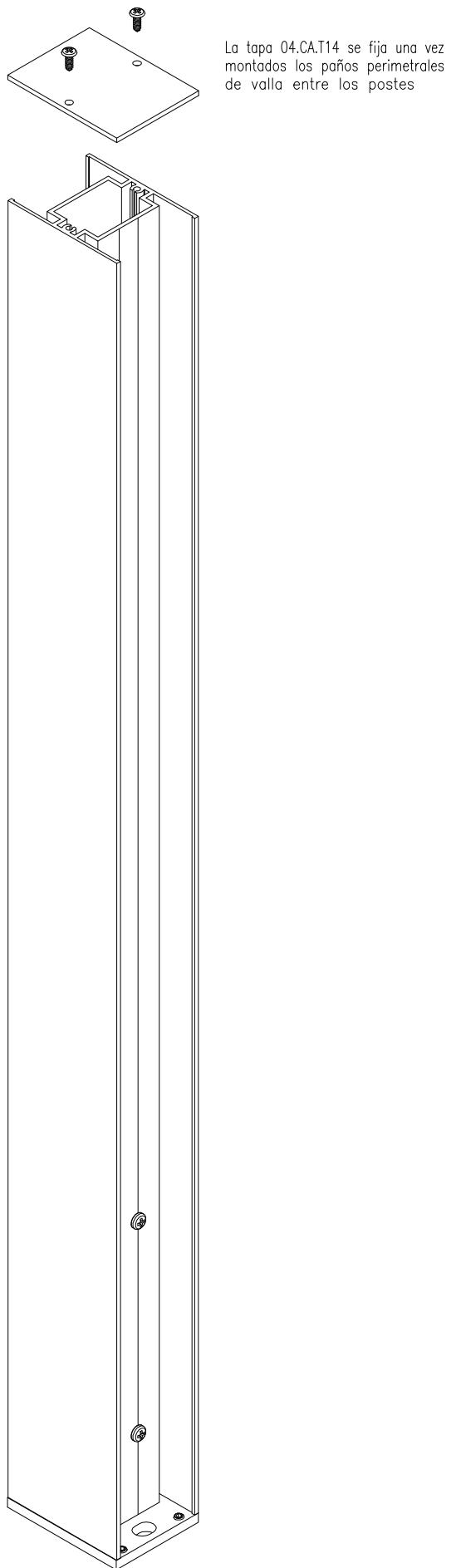
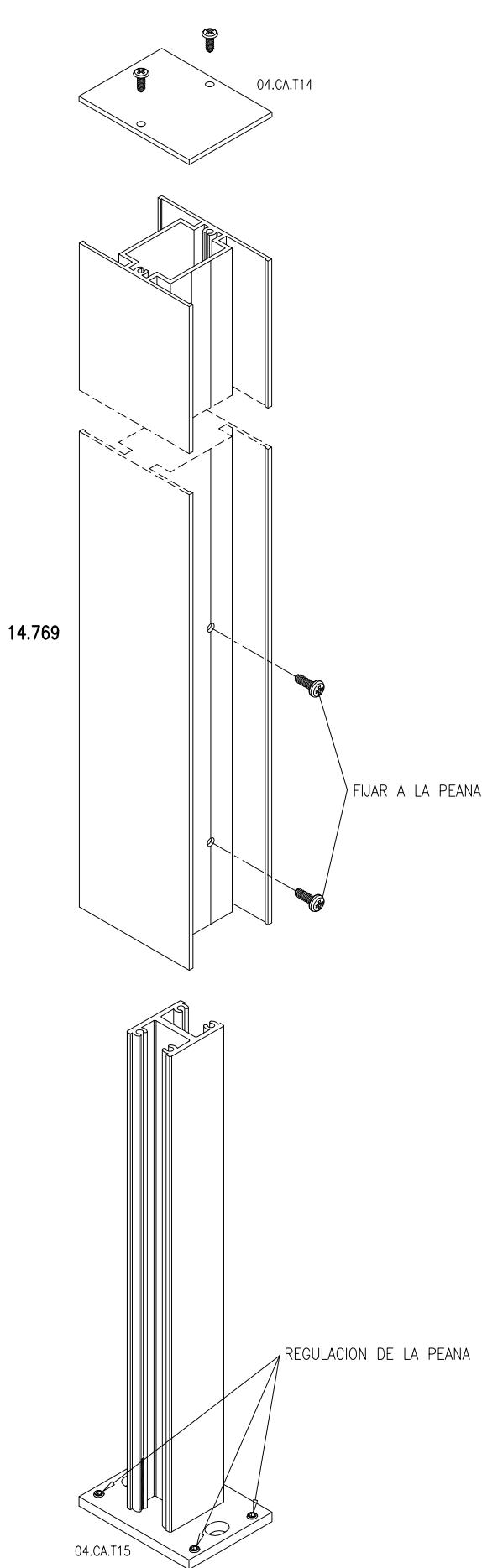
ACCESORIOS

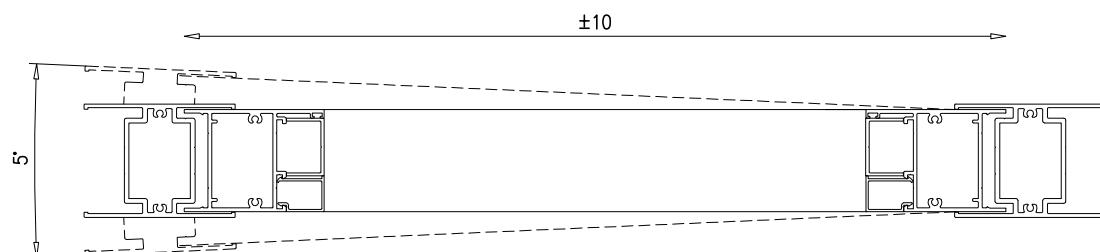
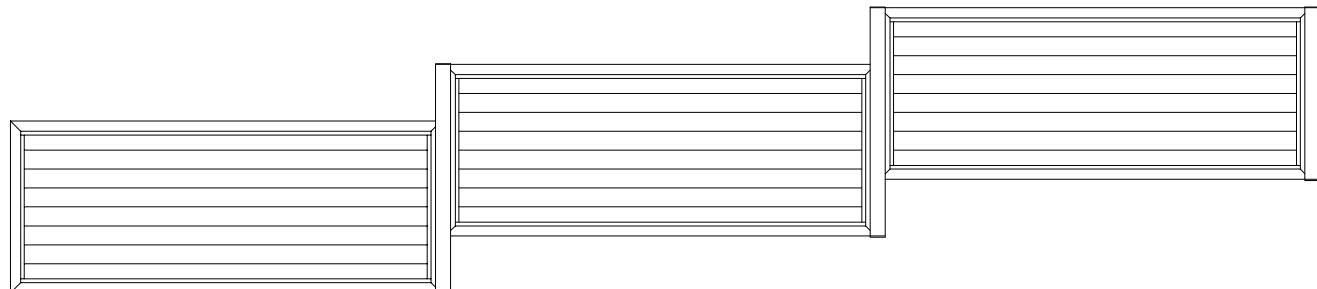
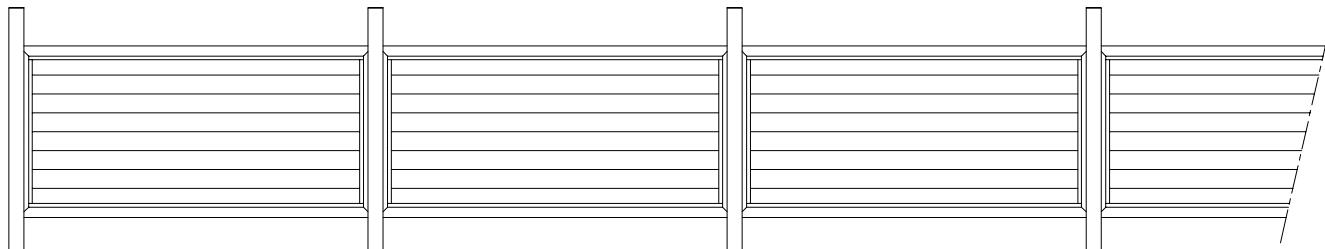
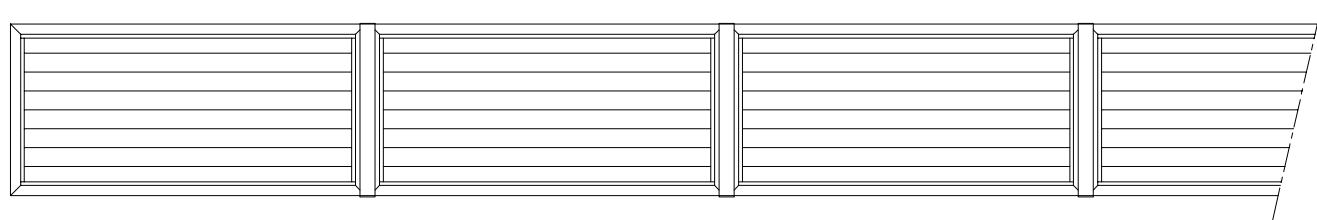
REFERENCIA	DENOMINACION	UNIDADES
04.ES.069	Escuadra para 14.755	4



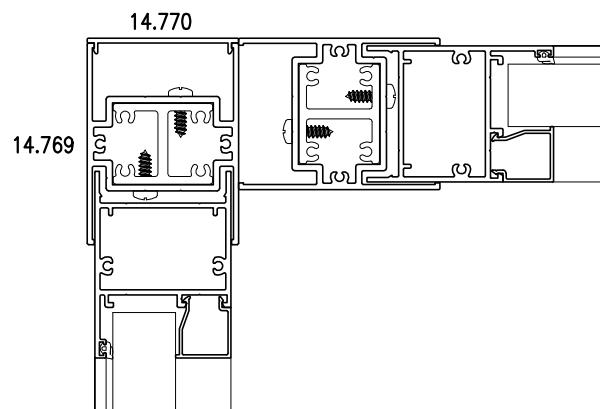
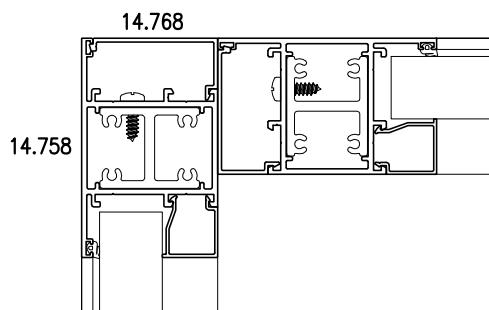
**VALLA CONTINUA DE POSTES Y PAÑOS PERIMETRALES PANELADA O CON LAMAS
PANELADOS Y LAMAS HORIZONTALES O VERTICALES**



MONTAJE DE POSTE 14.769 SOBRE LA PEANA REGULABLE 04.CA.T15

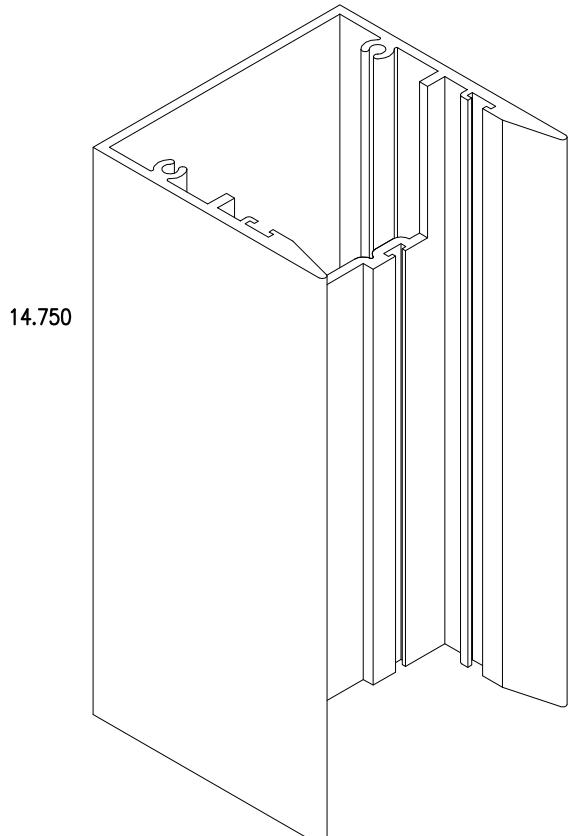
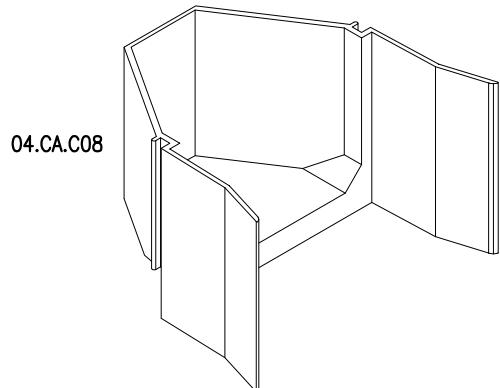
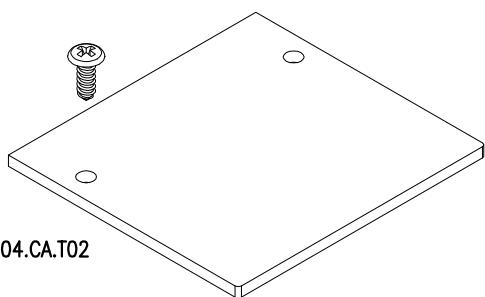
VALLA CONTINUA DE POSTES Y PAÑOS PERIMETRALES

Regulable en vertical, horizontal y lateralmente

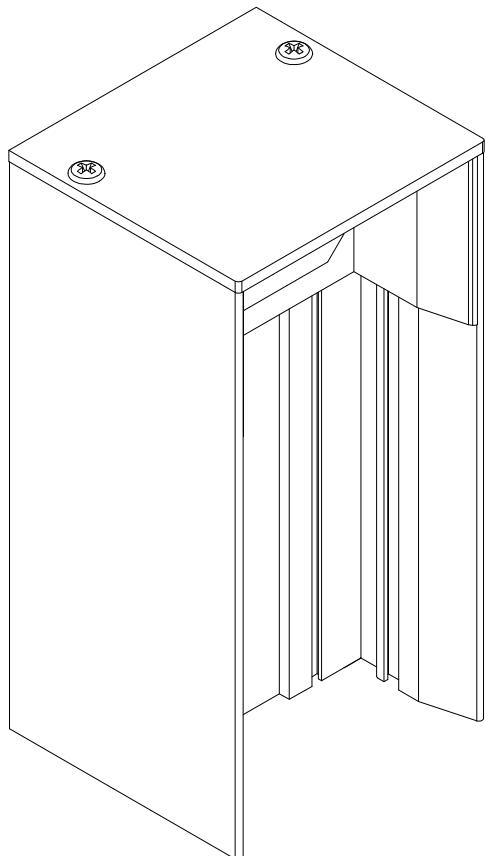
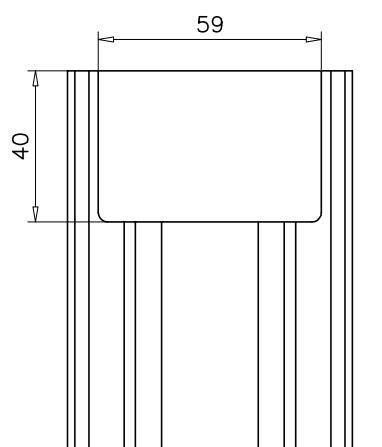
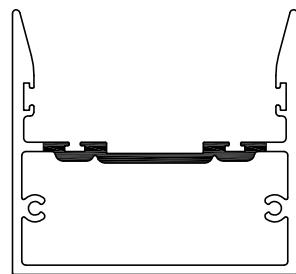


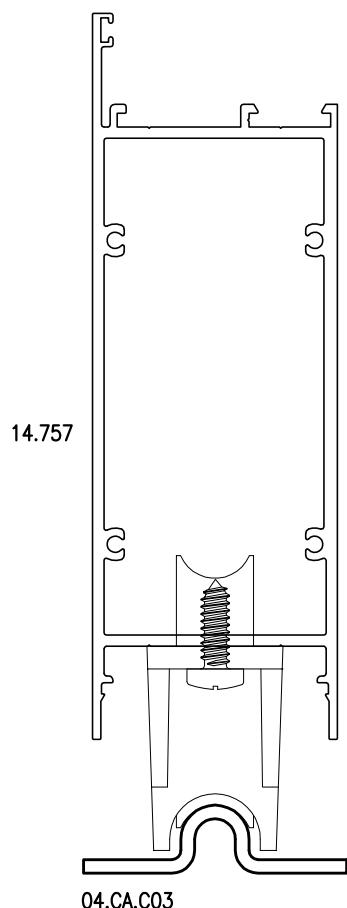
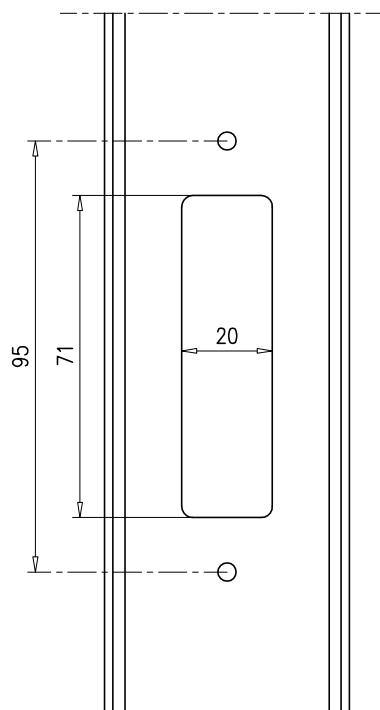
MECANIZADO PARA EMBUDO EN MARCO LATERAL CORREDERA

El mecanizado de los marcos 14.750 ó 14.751 se puede realizar con Fresa o utilizando el troquel 04.TRO.E120M

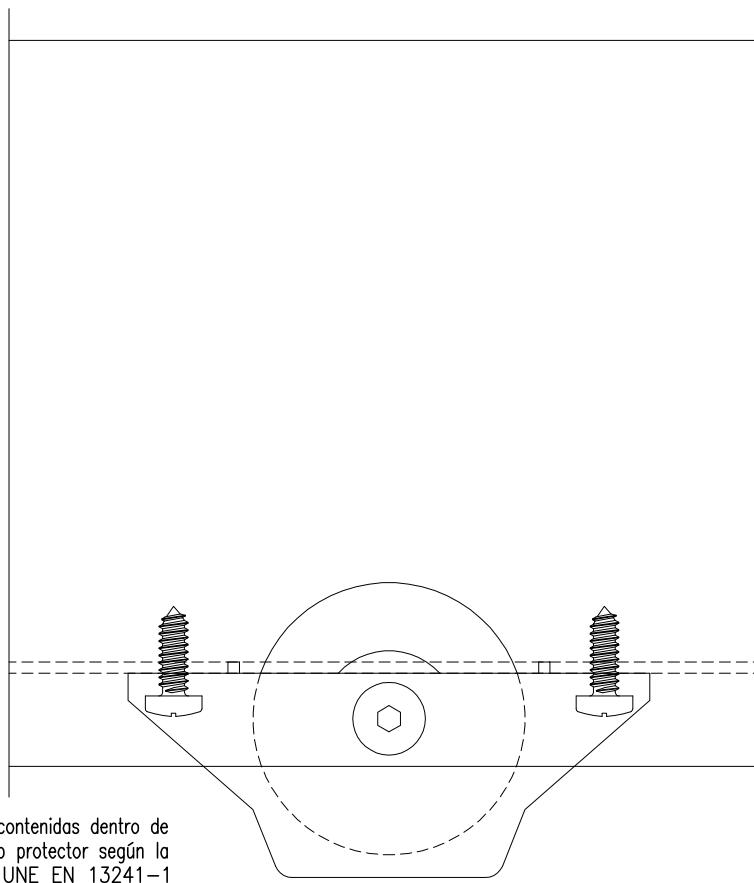


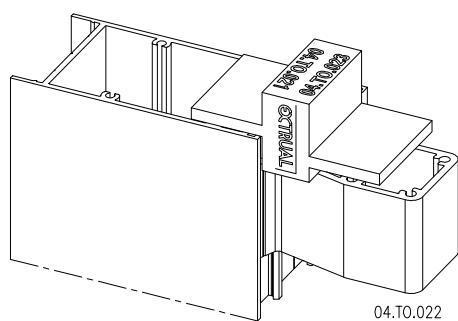
14.750 ó 14.751



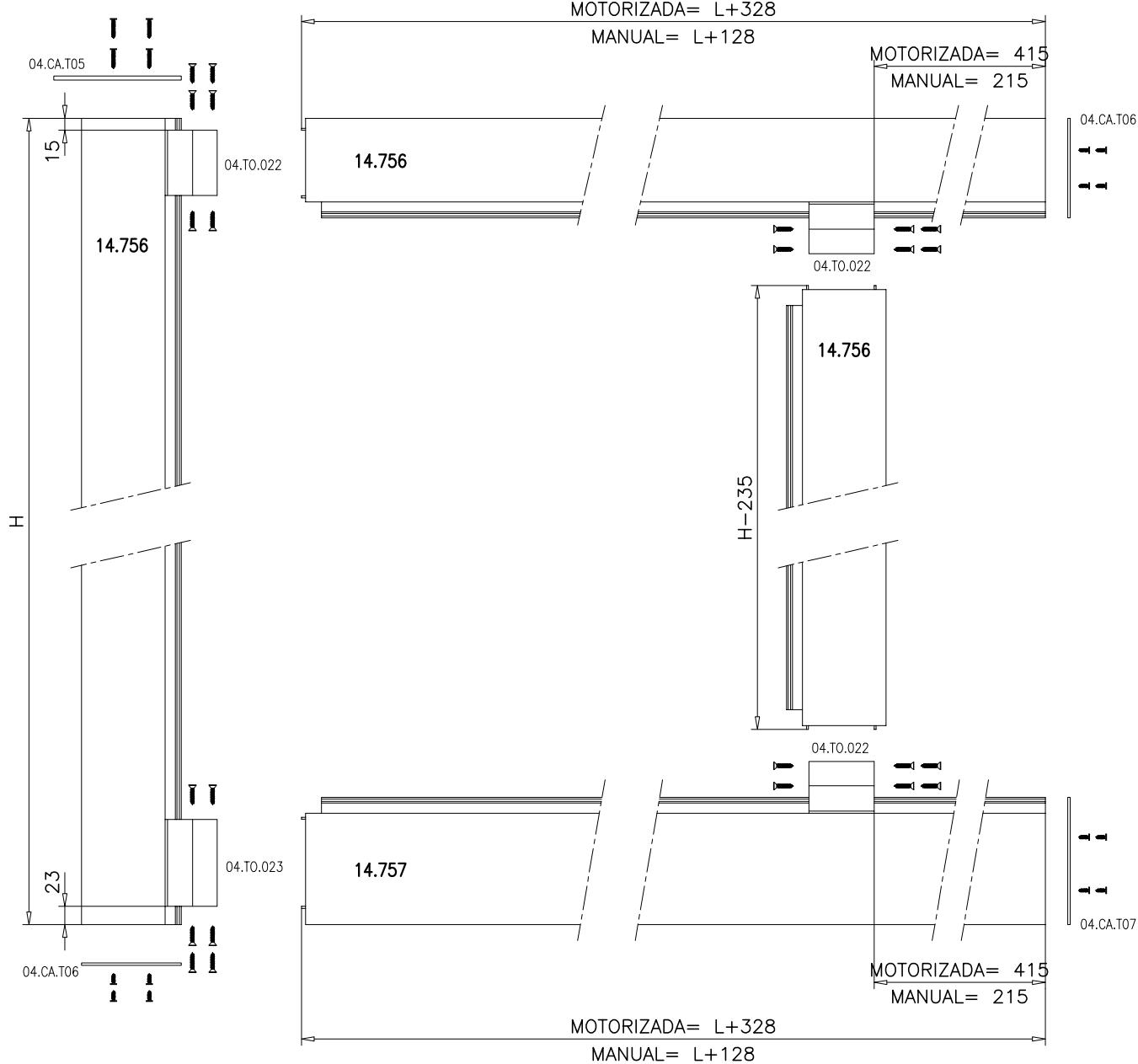
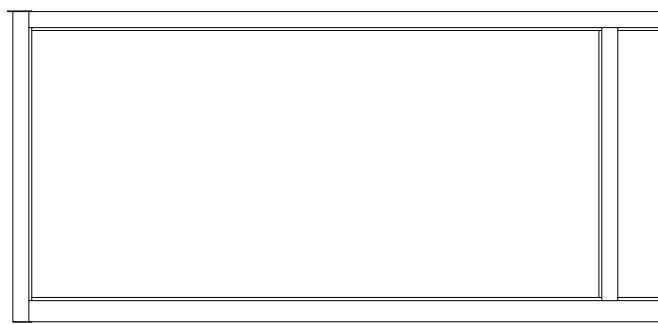
MECANIZADO PARA RUEDA EN HOJA INFERIOR CORREDERA

Ruedas contenidas dentro de
un zueco protector según la
Norma UNE EN 13241-1

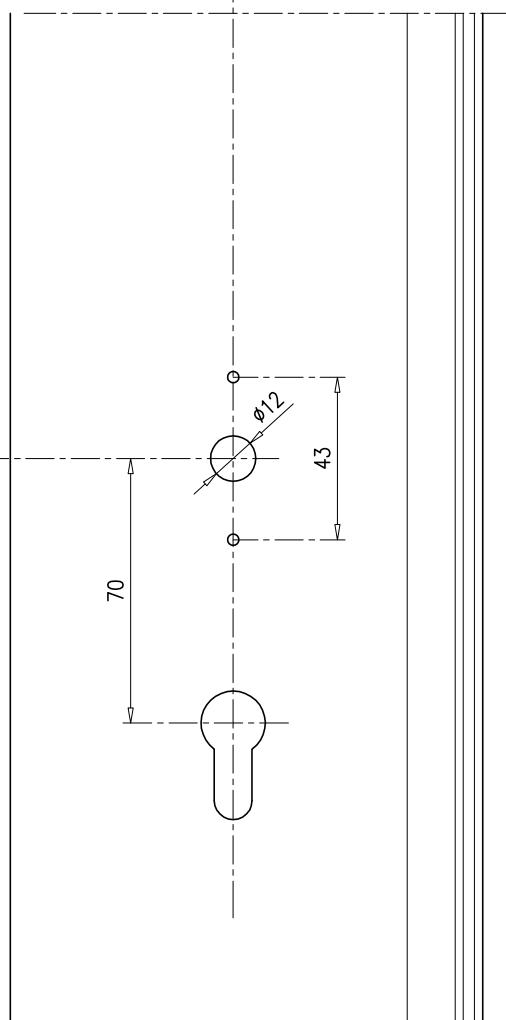
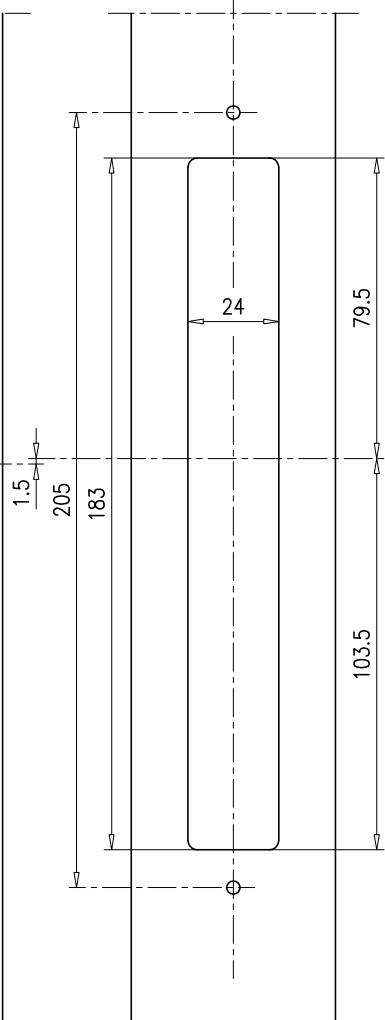
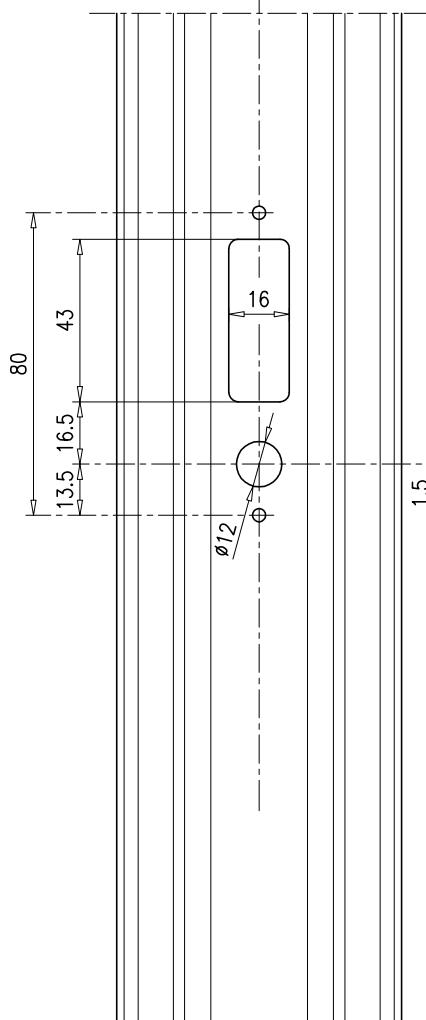
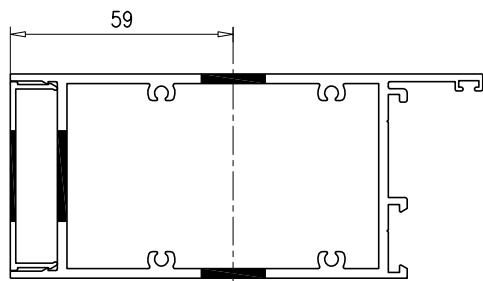
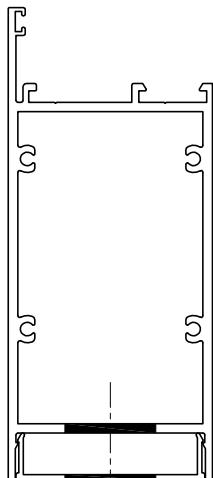
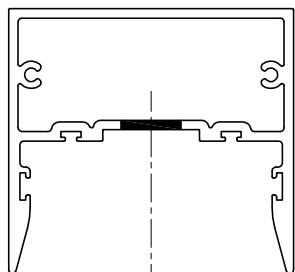


MONTAJE HOJA CORREDERA

Utilizar la plantilla 04.TRO.P120 para colocar los tochos 04.T0.022 y 04.T0.023

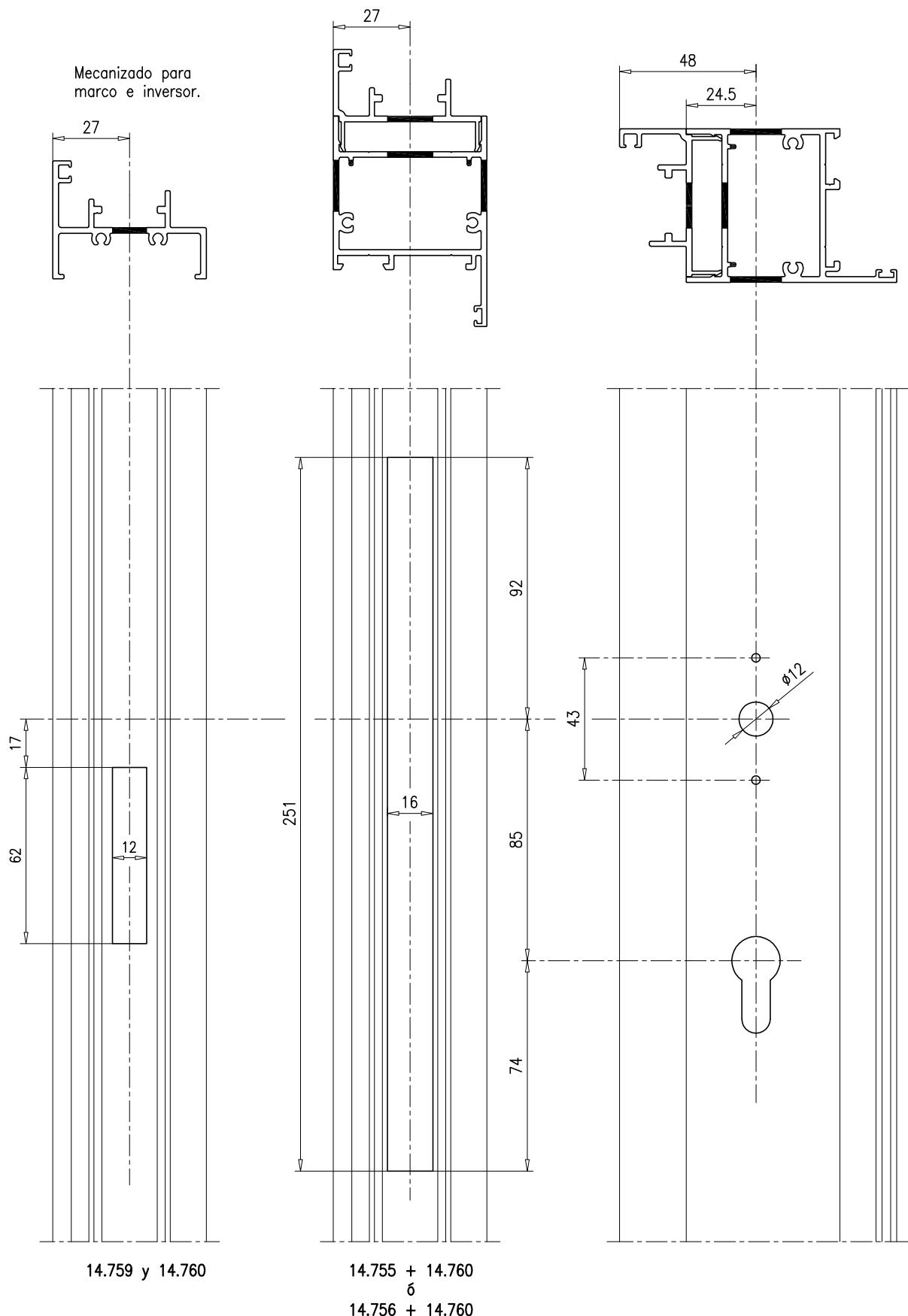


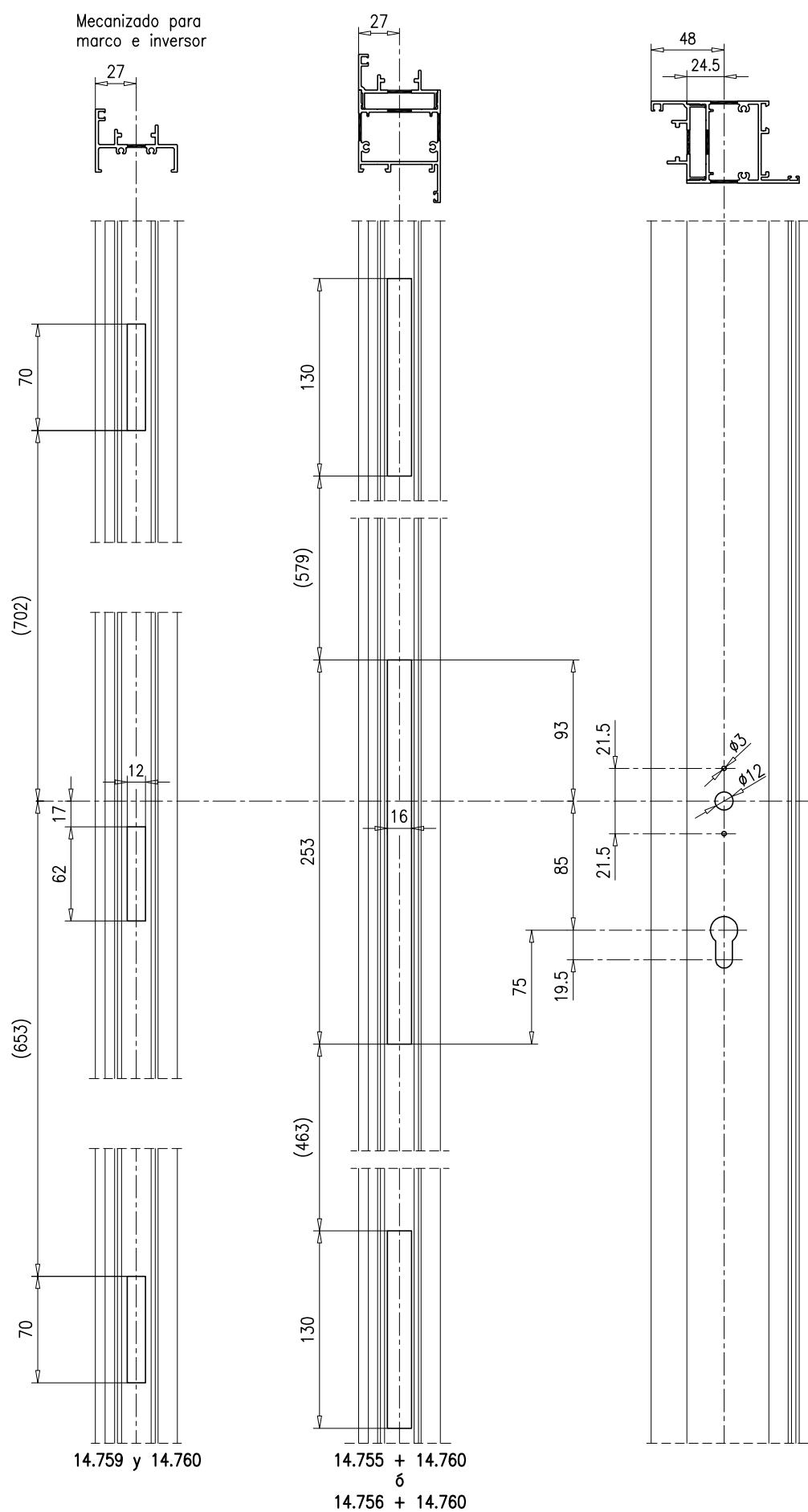
MECANIZADO PARA CERRADURA EN MARCO Y HOJA CORREDERA

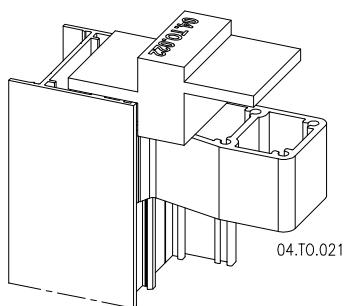


14.750 6 14.751

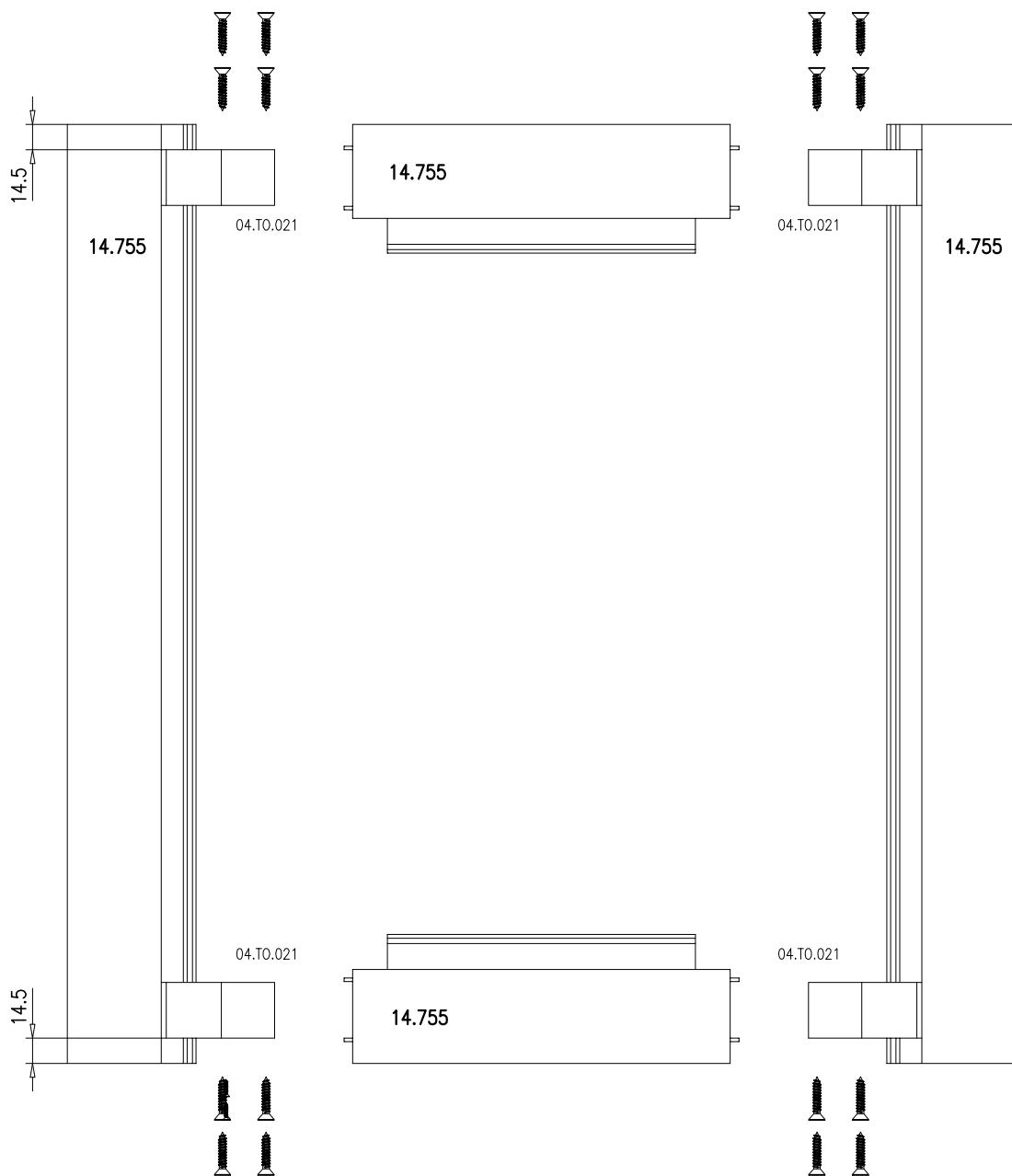
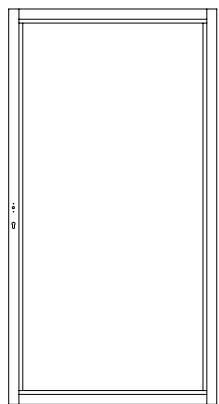
14.756

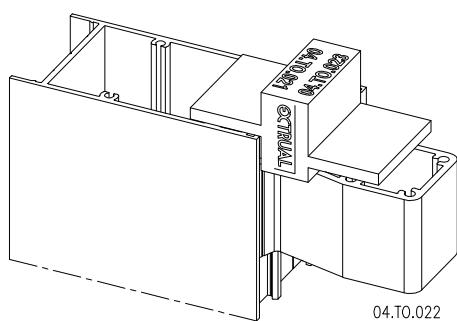
MECANIZADO PARA CERRADURA 04.C1P.E35 EN MARCO INVERSOR Y HOJA ABATIBLE

MECANIZADO PARA CERRADURA 04.C3P.E35 EN MARCO INVERSOR Y HOJA ABATIBLE

MONTAJE HOJA ABATIBLE 14.755

Utilizar la plantilla 04.TRO.P120 para colocar los tochos 04.T0.021



MONTAJE HOJA ABATIBLE 14.756

Utilizar la plantilla 04.TRO.P120 para colocar los tochos 04.T0.022

