

Panel Cutting Plan / 20250227

Required stocks

| Stock length | Quantity |
|--------------|-----------|
| 6,500 | 20 |
| Total | 20 |

| | |
|----------------------------------|--------------------|
| Description / Material | 100x20 |
| Kerf / Blade thickness | 5 |
| Total parts length (Quantity) | 117,990 (54) |
| Used stocks total length (Yield) | 130,000 (90.762 %) |
| Total cutting layouts | 5 |
| Total number of cuts | 94 |

Cutting layouts

| Layout ID | Repetition | Stock length | Part length / Label | | Qty | Cuts in layout | |
|----------------------------|------------|--------------|-----------------------------|------------------|-----|------------------------------|----|
| | | | 2,950 / Cancela corredera | 1 | | The number of cuts | 5 |
| A | 3x | 6,500 | 2,344 / Valla 2 | 1 | | Waste | |
| | | | 1,140 / Cancela practicable | 1 | | Material remnant | 31 |
| | | | | | | Left trim | 10 |
| | | | | | | Right trim | 10 |
| | | | | | | Cut | 15 |
| 2,950 Cancela corredera | | | | 2,344 Valla 2 | | 1,140 Cancela practicable | |
| Layout ID | Repetition | Stock length | Part length / Label | | Qty | Cuts in layout | |
| | | | 2,950 / Cancela corredera | 1 | | The number of cuts | 5 |
| B | 12x | 6,500 | 2,343 / Valla 2 | 1 | | Waste | |
| | | | 1,140 / Cancela practicable | 1 | | Material remnant | 32 |
| | | | | | | Left trim | 10 |
| | | | | | | Right trim | 10 |
| | | | | | | Cut | 15 |
| 2,950 Cancela corredera | | | | 2,343 Valla 2 | | 1,140 Cancela practicable | |

| | | | | | |
|------------------------------|--------------------------------|-------------------------------------|------------------------------------------------------|------------------------|----------------------------------------------------------------|
| Layout ID C | Repetition 3x | Stock length 6,500 | Part length / Label 2,410 / Valla 1 | Qty 2 | Cuts in layout The number of cuts 4 |
| | | | | | Waste |
| | | | | | Material remnant 1,650 |
| | | | | | Left trim 10 |
| | | | | | Right trim 10 |
| | | | | | Cut 10 |

2,410
Valla 1 2,410
Valla 1

| | | | | | |
|------------------------------|--------------------------------|-------------------------------------|------------------------------------------------------|------------------------|----------------------------------------------------------------|
| Layout ID D | Repetition 1x | Stock length 6,500 | Part length / Label 2,344 / Valla 2 | Qty 2 | Cuts in layout The number of cuts 4 |
| | | | | | Waste |
| | | | | | Material remnant 1,782 |
| | | | | | Left trim 10 |
| | | | | | Right trim 10 |
| | | | | | Cut 10 |

2,344
Valla 2 2,344
Valla 2

| | | | | | |
|------------------------------|--------------------------------|-------------------------------------|------------------------------------------------------|------------------------|----------------------------------------------------------------|
| Layout ID E | Repetition 1x | Stock length 6,500 | Part length / Label 2,344 / Valla 2 | Qty 1 | Cuts in layout The number of cuts 3 |
| | | | | | Waste |
| | | | | | Material remnant 4,131 |
| | | | | | Left trim 10 |
| | | | | | Right trim 10 |
| | | | | | Cut 5 |

2,344
Valla 2