

## Required stocks

Stock length	Quantity
6,500	2
3,000	4
<b>Total</b>	<b>6</b>

Description / Material	3590X
Kerf / Blade thickness	5
Total parts length (Quantity)	22,720 (10)
Used stocks total length (Yield)	25,000 (90.88 %)
Total cutting layouts	3
Total number of cuts	22

## Cutting layouts

Layout ID	Repetition	Stock length	Part length / Label		Qty	Cuts in layout	
			3,600 / H1	2,320 / H2		452 / V2	The number of cuts
A	2x	6,500			1		

  

3,600 H1	2,320 H2	452 V2	
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Layout ID	Repetition	Stock length	Part length / Label		Qty	Cuts in layout	
			2,552 / V1			The number of cuts	
B	3x	3,000			1		

  

2,552 V1	
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Layout ID C	Repetition 1x	Stock length 3,000	Part length / Label 2,320 / H2	Qty 1	Cuts in layout
					The number of cuts 3
					Waste
					Material remnant 665
					Left trim 5
					Right trim 5
					Cut 5

