

Required stocks

Stock length	Quantity
3,000	5
Total	5

Description / Material	35903 V4
Kerf / Blade thickness	5
Total parts length (Quantity)	11,440 (5)
Used stocks total length (Yield)	15,000 (76.267 %)
Total cutting layouts	2
Total number of cuts	15

Cutting layouts

Layout ID A	Repetition 3x	Stock length 3,000	Part length / Label	Qty	Cuts in layout
			2,300 / V4 vert	1	The number of cuts 3
			Waste		
			Material remnant	675	
			Left trim	10	
			Right trim	10	
			Cut	5	
					
Layout ID B	Repetition 2x	Stock length 3,000	Part length / Label	Qty	Cuts in layout
			2,270 / V3 horiz	1	The number of cuts 3
			Waste		
			Material remnant	705	
			Left trim	10	
			Right trim	10	
			Cut	5	
					