

## Panel Cutting Plan / 20250227

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## Required stocks

Stock length	Quantity
6,500	20
<b>Total</b>	<b>20</b>

Description / Material	100x20 lama horizontal
Kerf / Blade thickness	5
Total parts length (Quantity)	117,990 (54)
Used stocks total length (Yield)	130,000 (90.762 %)
Total cutting layouts	5
Total number of cuts	94

## Cutting layouts

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
A	3x	6,500	2,950 / Cancela Corredora	1	The number of cuts 5
			2,344 / Valla2	1	Waste
			1,140 / Cancela Abatible	1	Material remnant 31
					Left trim 10
					Right trim 10
					Cut 15
			2,950 Cancela Corredora	2,344 Valla2	1,140 Cancela Abatible
Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
B	12x	6,500	2,950 / Cancela Corredera	1	The number of cuts 5
			2,343 / Valla2	1	Waste
			1,140 / Cancela Abatible	1	Material remnant 32
					Left trim 10
					Right trim 10
					Cut 15
			2,950 Cancela Corredera	2,343 Valla2	1,140 Cancela Abatible

Layout ID C	Repetition 3x	Stock length 6,500	Part length / Label 2,410 / Valla1	Qty 2	Cuts in layout
					The number of cuts 4
					Waste
					Material remnant 1,650
					Left trim 10
					Right trim 10
					Cut 10

2,410  
Valla1      2,410  
Valla1

Layout ID D	Repetition 1x	Stock length 6,500	Part length / Label 2,344 / Valla2	Qty 2	Cuts in layout
					The number of cuts 4
					Waste
					Material remnant 1,782
					Left trim 10
					Right trim 10
					Cut 10

2,344  
Valla2      2,344  
Valla2

Layout ID E	Repetition 1x	Stock length 6,500	Part length / Label 2,344 / Valla2	Qty 1	Cuts in layout
					The number of cuts 3
					Waste
					Material remnant 4,131
					Left trim 10
					Right trim 10
					Cut 5

2,344  
Valla2