

Required stocks

Stock length	Quantity
2,800	8
Total	8

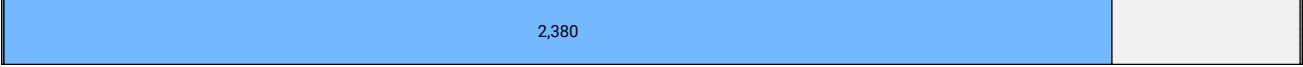
Description / Material	35006
Kerf / Blade thickness	5
Total parts length (Quantity)	20,160 (20)
Used stocks total length (Yield)	22,400 (90 %)
Total cutting layouts	3
Total number of cuts	36

Cutting layouts

Layout ID A	Repetition 2x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			800	2	The number of cuts 7
			560	1	Waste
			300	2	Material remnant 5 Left trim 5 Right trim 5 Cut 25
				560	300 300

Layout ID B	Repetition 2x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			1,000	2	The number of cuts 5
			560	1	Waste
					Material remnant 215 Left trim 5 Right trim 5 Cut 15
				560	

Layout ID C	Repetition 4x	Stock length 2,800	Part length / Label 2,380	Qty 1	Cuts in layout
					The number of cuts 3
					Waste
					Material remnant 405
					Left trim 5
					Right trim 5
					Cut 5



2,380

405