

Required stocks

Stock length	Quantity
2,800	20
Total	20

Description / Material	35006NT
Kerf / Blade thickness	5
Total parts length (Quantity)	48,800 (40)
Used stocks total length (Yield)	56,000 (87.143 %)
Total cutting layouts	5
Total number of cuts	80

Cutting layouts

Layout ID A	Repetition 6x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			1,000 / CorrH1	2	The number of cuts 5
			600 / FijoV2	1	Waste Material remnant 175 Left trim 5 Right trim 5 Cut 15
			1,000 CorrH1	1,000 CorrH1	600 FijoV2
Layout ID B	Repetition 2x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			1,000 / FijoH1	2	The number of cuts 5
			600 / FijoV2	1	Waste Material remnant 175 Left trim 5 Right trim 5 Cut 15
			1,000 FijoH1	1,000 FijoH1	600 FijoV2

Layout ID C	Repetition 4x	Stock length 2,800	Part length / Label 2,500 / CorrV1	Qty 1	Cuts in layout
					The number of cuts 3
					Waste
					Material remnant 285
					Left trim 5
					Right trim 5
					Cut 5



Layout ID D	Repetition 4x	Stock length 2,800	Part length / Label 2,500 / FijoV1	Qty 1	Cuts in layout
					The number of cuts 3
					Waste
					Material remnant 285
					Left trim 5
					Right trim 5
					Cut 5



Layout ID E	Repetition 4x	Stock length 2,800	Part length / Label 1,000 / FijoH1	Qty 2	Cuts in layout
					The number of cuts 4
					Waste
					Material remnant 780
					Left trim 5
					Right trim 5
					Cut 10

