

Required stocks

Stock length	Quantity
6,500	15
Total	15

Description / Material	Valla cuadrado 60mm
Kerf / Blade thickness	5
Total parts length (Quantity)	90,800 (60)
Used stocks total length (Yield)	97,500 (93.128 %)
Total cutting layouts	4
Total number of cuts	90

Cutting layouts

Layout ID A	Repetition 6x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			1,600 / VC2	1	The number of cuts 6
			1,600 / VC1	3	Waste
					Material remnant 60
					Left trim 10
					Right trim 10
					Cut 20
			1,600 VC2	1,600 VC1	1,600 VC1
Layout ID B	Repetition 5x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			1,600 / VC2	2	The number of cuts 6
			1,600 / VC1	2	Waste
					Material remnant 60
					Left trim 10
					Right trim 10
					Cut 20
			1,600 VC2	1,600 VC2	1,600 VC1

Layout ID C	Repetition 3x	Stock length 6,500	<table border="1"> <thead> <tr> <th>Part length / Label</th><th>Qty</th></tr> </thead> <tbody> <tr> <td>1,600 / VC1</td><td>1</td></tr> <tr> <td>1,200 / VALLAPARQUE</td><td>4</td></tr> </tbody> </table>	Part length / Label	Qty	1,600 / VC1	1	1,200 / VALLAPARQUE	4	<table border="1"> <thead> <tr> <th>Cuts in layout</th></tr> </thead> <tbody> <tr> <td>The number of cuts</td><td>7</td></tr> <tr> <td>Waste</td><td></td></tr> <tr> <td>Material remnant</td><td>55</td></tr> <tr> <td>Left trim</td><td>10</td></tr> <tr> <td>Right trim</td><td>10</td></tr> <tr> <td>Cut</td><td>25</td></tr> </tbody> </table>	Cuts in layout	The number of cuts	7	Waste		Material remnant	55	Left trim	10	Right trim	10	Cut	25
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