

Panel Cutting Plan / 20250227

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Required stocks

Stock length	Quantity
6,400	15
Total	15

Description / Material	70x15 autor.
Kerf / Blade thickness	5
Total parts length (Quantity)	85,890 (42)
Used stocks total length (Yield)	96,000 (89.469 %)
Total cutting layouts	3
Total number of cuts	72

Cutting layouts

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
A	10x	6,400	2,950 / Cancela corredera	2	The number of cuts 4 Waste Material remnant 470 Left trim 10 Right trim 10 Cut 10
2,950 Cancela corredera			2,950 Cancela corredera		
Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
B	4x	6,400	1,140 / Cancela abatible	5	The number of cuts 7 Waste Material remnant 655 Left trim 10 Right trim 10 Cut 25
1,140 Cancela abatible		1,140 Cancela abatible		1,140 Cancela abatible	
1,140 Cancela abatible		1,140 Cancela abatible		1,140 Cancela abatible	

Layout ID C	Repetition 1x	Stock length 6,400	Part length / Label 2,950 / Cancela corredera	Qty 1	Cuts in layout
			1,140 / Cancela abatible	1	The number of cuts 4
					Waste
					Material remnant 2,280
					Left trim 10
					Right trim 10
					Cut 10

2,950 Cancela corredera	1,140 Cancela abatible	
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