

Required stocks

Stock length	Quantity
6,000	171
Total	171

Description / Material	238 lama parasol eliptica
Kerf / Blade thickness	5
Total parts length (Quantity)	972,800 (512)
Used stocks total length (Yield)	1,026,000 (94.815 %)
Total cutting layouts	2
Total number of cuts	854

Cutting layouts

Layout ID A	Repetition 170x	Stock length 6,000	Part length / Label	Qty	Cuts in layout
			1,900 / Marco troquelado	3	The number of cuts 5
Layout ID B	Repetition 1x	Stock length 6,000	Part length / Label	Qty	Waste
			1,900 / Marco troquelado	2	Material remnant 265
1,900 Marco troquelado		1,900 Marco troquelado		1,900 Marco troquelado	
Layout ID B	Repetition 1x	Stock length 6,000	Part length / Label	Qty	Left trim
			1,900 / Marco troquelado	2	Right trim
1,900 Marco troquelado		1,900 Marco troquelado		Cut 10	