

Required stocks

| Stock length | Quantity |
|--------------|----------|
| 2,800 | 11 |
| Total | 11 |

| | |
|----------------------------------|-------------------|
| Description / Material | 35006 |
| Kerf / Blade thickness | 5 |
| Total parts length (Quantity) | 25,720 (18) |
| Used stocks total length (Yield) | 30,800 (83.506 %) |
| Total cutting layouts | 4 |
| Total number of cuts | 40 |

Cutting layouts

| | | | | | | | | |
|----------------|------------------|-----------------------|---------------------|--|----------|----------------------|----------|--|
| Layout ID A | Repetition 2x | Stock length 2,800 | Part length / Label | | Qty | Cuts in layout | | |
| | | | 915 / H | | 3 | The number of cuts 5 | | |
| | | | | | | Waste | | |
| | | | | | | Material remnant 30 | | |
| | | | | | | Left trim 5 | | |
| | | | | | | Right trim 5 | | |
| | | | | | | Cut 15 | | |
| | | | 915 H | | 915 H | | 915 H | |

| | | | | | | | |
|----------------|------------------|-----------------------|---------------------|--|-----|----------------------|--|
| Layout ID B | Repetition 6x | Stock length 2,800 | Part length / Label | | Qty | Cuts in layout | |
| | | | 2,400 / V | | 1 | The number of cuts 3 | |
| | | | | | | Waste | |
| | | | | | | Material remnant 385 | |
| | | | | | | Left trim 5 | |
| | | | | | | Right trim 5 | |
| | | | | | | Cut 5 | |
| 2,400 V | | | | | | | |

| | | | | | |
|--|------------------|-----------------------|---------------------|-----|--------------------|
| Layout ID C | Repetition 2x | Stock length 2,800 | Part length / Label | Qty | Cuts in layout |
| | | | 1,000 / H | 2 | The number of cuts |
| | | | | | 4 |
| | | | | | Waste |
| | | | | | Material remnant |
| | | | | | 780 |
| | | | | | Left trim |
| | | | | | 5 |
| | | | | | Right trim |
| | | | | | 5 |
| | | | | | Cut |
| | | | | | 10 |
| <div> <div>1,000 H</div> <div>1,000 H</div> <div></div> </div> | | | | | |

| | | | | | |
|--|------------------|-----------------------|---------------------|-----|--------------------|
| Layout ID D | Repetition 1x | Stock length 2,800 | Part length / Label | Qty | Cuts in layout |
| | | | 915 / H | 2 | The number of cuts |
| | | | | | 4 |
| | | | | | Waste |
| | | | | | Material remnant |
| | | | | | 950 |
| | | | | | Left trim |
| | | | | | 5 |
| | | | | | Right trim |
| | | | | | 5 |
| | | | | | Cut |
| | | | | | 10 |
| <div> <div>915 H</div> <div>915 H</div> <div></div> </div> | | | | | |