

Panel Cutting Plan / 20250227

Required stocks

Stock length	Quantity
6,500	12
Total	12

Description / Material	100x20
Kerf / Blade thickness	5
Total parts length (Quantity)	56,640 (24)
Used stocks total length (Yield)	78,000 (72.615 %)
Total cutting layouts	3
Total number of cuts	48

Cutting layouts

Layout ID A	Repetition 3x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			2,410 / Valla 1	2	The number of cuts
					4
					Waste
					Material remnant
					1,650
					Left trim
					10
					Right trim
					10
					Cut
					10
2,410 Valla 1			2,410 Valla 1		

Layout ID B	Repetition 3x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			2,344 / Valla 2	2	The number of cuts
					4
					Waste
					Material remnant
					1,782
					Left trim
					10
					Right trim
					10
					Cut
					10
2,344 Valla 2			2,344 Valla 2		

Layout ID C	Repetition 6x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			2,343 / Valla 2	2	The number of cuts
					4
					Waste
					Material remnant
					1,784
					Left trim
					10
					Right trim
					10
					Cut
					10
2,343 Valla 2			2,343 Valla 2		