

Required stocks

Stock length	Quantity
6,500	15
Total	15

Description / Material	Valla cuadrado 60mm
Kerf / Blade thickness	5
Total parts length (Quantity)	90,800 (60)
Used stocks total length (Yield)	97,500 (93.128 %)
Total cutting layouts	4
Total number of cuts	90

Cutting layouts

Layout ID A	Repetition 6x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			1,600 / VC2	1	The number of cuts
			1,600 / VC1	3	
					Waste
					Material remnant
					Left trim
					Right trim
					Cut
			1,600 VC2	1,600 VC1	1,600 VC1

Layout ID B	Repetition 5x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			1,600 / VC2	2	The number of cuts
			1,600 / VC1	2	
					Waste
					Material remnant
					Left trim
					Right trim
					Cut
			1,600 VC2	1,600 VC2	1,600 VC1

Layout ID C	Repetition 3x	Stock length 6,500	Part length / Label		Qty	Cuts in layout	
			1,600 / VC1		1	The number of cuts	
			1,200 / VALLAPARQUE		4	Waste	
						Material remnant	
						Left trim	
						Right trim	
						Cut	

Layout ID D	Repetition 1x	Stock length 6,500	Part length / Label		Qty	Cuts in layout	
			1,200 / VALLAPARQUE		1	The number of cuts 3	
						Waste	
						Material remnant 5,275	
						Left trim 10	
						Right trim 10	
						Cut 5	