

Required stocks

Stock length	Quantity
2,800	8
Total	8

Description / Material	35006
Kerf / Blade thickness	5
Total parts length (Quantity)	20,200 (18)
Used stocks total length (Yield)	22,400 (90.179 %)
Total cutting layouts	5
Total number of cuts	34

Cutting layouts

Layout ID A	Repetition 1x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			600	4	The number of cuts
			300	1	
					Waste
					Material remnant
					Left trim
					Right trim
					Cut
<div><div>600</div><div>600</div><div>600</div><div>600</div><div>300</div><div></div></div>					

Layout ID B	Repetition 2x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			1,000	2	The number of cuts
			600	1	
					Waste
					Material remnant
					Left trim
					Right trim
					Cut
<div><div>1,000</div><div>1,000</div><div>600</div><div></div></div>					

Layout ID C	Repetition 2x	Stock length 2,800	Part length / Label		Qty	Cuts in layout	
			2,500		1	The number of cuts	3
						Waste	
						Material remnant	285
						Left trim	5
						Right trim	5
				Cut	5		
<div><div>2,500</div></div>							

Layout ID D	Repetition 2x	Stock length 2,800	Part length / Label		Qty	Cuts in layout	
			2,500		1	The number of cuts	
						3	
						Waste	
						Material remnant	
						285	
						Left trim	
			5				
			Right trim				
			5				
			Cut				
			5				
<div><div>2,500</div></div>							

Layout ID E	Repetition 1x	Stock length 2,800	Part length / Label		Qty	Cuts in layout		
			1,000		2	The number of cuts		5
			300		1	Waste		
						Material remnant		475
						Left trim		5
						Right trim		5
						Cut		15
1,000			1,000			300		