

Required stocks

Stock length	Quantity
6,000	250
Total	250

Description / Material	Valla lama 6962
Kerf / Blade thickness	5
Total parts length (Quantity)	1,462,500 (750)
Used stocks total length (Yield)	1,500,000 (97.5 %)
Total cutting layouts	3
Total number of cuts	1,250

Cutting layouts

Layout ID A	Repetition 140x	Stock length 6,000	Part length / Label	Qty	Cuts in layout
			1,950 / VC1	3	The number of cuts5
					Waste
					Material remnant115
					Left trim10
					Right trim10
					Cut15
			1,950 VC1	1,950 VC1	1,950 VC1

Layout ID B	Repetition 70x	Stock length 6,000	Part length / Label	Qty	Cuts in layout
			1,950 / VC2	3	The number of cuts5
					Waste
					Material remnant115
					Left trim10
					Right trim10
					Cut15
			1,950 VC2	1,950 VC2	1,950 VC2

Layout ID C	Repetition 40x	Stock length 6,000	Part length / Label		Qty	Cuts in layout	
			1,950 / VALLAPARQUE		3	The number of cuts	5
						Waste	
						Material remnant	115
						Left trim	10
						Right trim	10
						Cut	15