

Required stocks

Stock length	Quantity
2,800	20
Total	20

Description / Material	35006NT
Kerf / Blade thickness	5
Total parts length (Quantity)	48,800 (40)
Used stocks total length (Yield)	56,000 (87.143 %)
Total cutting layouts	5
Total number of cuts	80

Cutting layouts

Layout ID A	Repetition 6x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			1,000 / CorrH1	2	The number of cuts
			600 / FijoV2	1	
					Waste
					Material remnant
					Left trim
					Right trim
					Cut
			1,000 CorrH1	1,000 CorrH1	600 FijoV2

Layout ID B	Repetition 2x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			1,000 / FijoH1	2	The number of cuts
			600 / FijoV2	1	
					Waste
					Material remnant
					Left trim
					Right trim
					Cut
			1,000 FijoH1	1,000 FijoH1	600 FijoV2

Layout ID C	Repetition 4x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			2,500 / CorrV1	1	The number of cuts
					3
					Waste
					Material remnant
					285
					Left trim
					5
					Right trim
					5
					Cut
					5
<div> <div>2,500</div> <div>CorrV1</div> </div>					

Layout ID D	Repetition 4x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			2,500 / FijoV1	1	The number of cuts
					3
					Waste
					Material remnant
					285
					Left trim
					5
					Right trim
					5
					Cut
					5
<div> <div>2,500</div> <div>FijoV1</div> </div>					

Layout ID E	Repetition 4x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			1,000 / FijoH1	2	The number of cuts
					4
					Waste
					Material remnant
					780
					Left trim
					5
					Right trim
					5
					Cut
					10
<div> <div>1,000</div> <div>FijoH1</div> </div> <div> <div>1,000</div> <div>FijoH1</div> </div>					