

Required stocks

Stock length	Quantity
6,500	8
Total	8

Description / Material	40x20 Lama
Kerf / Blade thickness	5
Total parts length (Quantity)	39,960 (37)
Used stocks total length (Yield)	52,000 (76.846 %)
Total cutting layouts	2
Total number of cuts	53

Cutting layouts

Layout ID A	Repetition 7x	Stock length 6,500	Part length / Label		Qty 5	Cuts in layout	
			1,080			The number of cuts 7	
						Waste	
						Material remnant	1,065
						Left trim	5
						Right trim	5
						Cut	25
			1,080	1,080	1,080	1,080	1,080

Layout ID B	Repetition 1x	Stock length 6,500	Part length / Label		Qty 2	Cuts in layout	
			1,080			The number of cuts 4	
						Waste	
						Material remnant	4,320
						Left trim	5
						Right trim	5
						Cut	10
			1,080	1,080			