

Required stocks

Stock length	Quantity
6,500	28
Total	28

Description / Material	Lama 210 mm
Kerf / Blade thickness	5
Total parts length (Quantity)	160,020 (35)
Used stocks total length (Yield)	182,000 (87.923 %)
Total cutting layouts	4
Total number of cuts	91

Cutting layouts

Layout ID A	Repetition 7x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			6,250 / V4	1	The number of cuts
					3
					Waste
					Material remnant
					235
					Left trim
					5
					Right trim
					5
					Cut
					5
<div><div>6,250 V4</div></div>					

Layout ID B	Repetition 7x	Stock length 6,500	Part length / Label	Qty	Cuts in layout
			6,250 / V4	1	The number of cuts
					3
					Waste
					Material remnant
					235
					Left trim
					5
					Right trim
					5
					Cut
					5
<div><div>6,250 V4</div></div>					

Layout ID C	Repetition 7x	Stock length 6,500	Part length / Label		Qty	Cuts in layout	
			3,350 / V2		1	The number of cuts	
			2,290 / V3		1		
						Waste	
						Material remnant	
						840	
						Left trim	
						5	
						Right trim	
						5	
						Cut	
						10	

3,350 V2		2,290 V3		
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Layout ID D	Repetition 7x	Stock length 6,500	Part length / Label		Qty	Cuts in layout						
			4,720 / V1		1	The number of cuts						
						Waste						
											Material remnant	1,765
											Left trim	5
											Right trim	5
											Cut	5
						4,720 V1						