

Required stocks

Stock length	Quantity
2,800	18
Total	18

Description / Material	35006NT
Kerf / Blade thickness	5
Total parts length (Quantity)	41,640 (24)
Used stocks total length (Yield)	50,400 (82.619 %)
Total cutting layouts	3
Total number of cuts	60

Cutting layouts

Layout ID	Repetition	Stock length	Part length / Label	Qty	Cuts in layout
A	6x	2,800			
			1,460 / H	1	The number of cuts4
			1,200 / H	1	
					Waste
					Material remnant120
					Left trim5
					Right trim5
					Cut10
			1,460 H	1,200 H	
B	6x	2,800			
			2,500 / V	1	The number of cuts3
					Waste
					Material remnant285
					Left trim5
					Right trim5
					Cut5
			2,500 V		

Layout ID C	Repetition 6x	Stock length 2,800	Part length / Label	Qty	Cuts in layout
			1,780 / H	1	The number of cuts3
					Waste
					Material remnant1,005
					Left trim5
					Right trim5
					Cut5
1,780 H					