



Note quite sure how to notate this, but essentially this M2 tap needs to go down at 45 degrees to act as a grub onto the 6.00 THRU hole. It doesn't need to be too accurate as long as it hits the 6.00 THRU hole

DETAIL F
SCALE 2 : 1

DETAIL K
SCALE 3 : 1

SECTION A-A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING		REVISION		
	NAME		SIGNATURE		DATE				TITLE:		
DRAWN											
CHK'D											
APPV'D											
MFG											
Q.A									DWG NO.		
									MATERIAL:		
									Aluminium		
									pf and nozzle holder		
									v2		
									A3		
									SCALE:1:1		
									SHEET 1 OF 1		